





#### **Series Variations**

Series	Bore size (mm)	Standard stroke (mm)	Action	Rod	Mounting	Built-in magnet for auto switch	Rubber bumper	Auto switch		
CG3	20	25 to 200								
	25 to 63	25 to 300	Double acting	Single rod	Basic, Foot, Flange, Clevis	•	•	D-Ma⊡(W), D-Aa0		
	80, 100							D-G5□(W), D-K59(W), D-B64		

\* For the trunnion type, please contact SMC sales representatives.





there is no need to enter the symbol for the auto switch. Cylinder stroke (mm) Refer to the next page for standard strokes.

Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

<u> </u>				1 0																		
		Electrical	light	Wiring		Load vo	ltage	Auto swit	ch model	Lea	d wir	e ler	ngth (	(m)	Dro wirod							
Туре	Special function	entry	ator	(Output)		DC	10	Applicable	e bore size	0.5	1	3	5	None	connector	Applica	ble load					
		Critiy	Indic	(Output)		DC	AU	ø20 to ø63	ø80, ø100	(—)	(M)	(L)	(Z)	(N)								
								M9N	—				0	-	0							
				3-wire (INPIN)		EV 10.V		_	G59		—		0	-	0	IC						
		Crommet		2 wire (DND)	1	5 V, 12 V		M9P	—				$\circ$	-	0	circuit						
_		Gronnet		S-WIE (FINF)				_	G5P		—		0	-	0	1						
itch					1		1	M9B	—				0	-	0							
SV				2-wire		12 V		—	K59		—		0	—	0	] —						
2	f	Connector	] _					H7C	—		—				—	1	Relav.					
au			ĕ	2 wire (NDNI)	24 V		] _	M9NW	—				0	-	0		PLC					
ate	Diagnostic indication (2-colour indication)			S-WIE (NPN	)	5 V 12 V		—	G59W		—		$\bigcirc$	-	0	IC						
olid sta				3-wire (PNP)	0 , 12		M9PW	—				$\bigcirc$	-	0	circuit							
		Grommet	Grommet	Grommet	Grommet	Grommet	Grommet	Grommet		5-wile (1 111)				—	G5PW		—		0	—	0	]
ŝ														M9BW	—				$\bigcirc$	-	0	
												2-wire		12 V		—	K59W		—		$\bigcirc$	-
	Water resistant (2-colour indication)							H7BA	G5BA	-	—		$\bigcirc$	-	0							
	With diagnostic output (2-colour indication)			4-wire (NPN)		5 V, 12 V		H7NF	G59F		—		$\bigcirc$	-	0	IC circuit						
ج ج			/es	3-wire (NPN equivalent)	-	5 V	_	A96	—	•	-	•	-	-	_	IC circuit	—					
vit			1				100 V	A93	—		-			-	—	—						
S		Grommet	۶	1			100 V or less	A90	—		—		-	-	—	IC circuit	1					
uto			Yes	1		10.1/	100 V, 200 V	B	54		—			-	—		Dalass					
qa			۶	2-wire	24 V	12 V	200 V or less	B	64		—		-	-	—	1 —	Relay,					
ee		Connector	Yes	1			_	C73C	—		-				—	IC circuit	PLC					
œ	C	Connector	R	2			24 V or less	C80C	—		—											
	Diagnostic indication (2-colour indication)	Grommet	Yes	1		—	_	B5	9W		-		-	-	—	—						
* 1 02	Load wire length symbols: 0.5 m (Example) MONIW Solid state suite switches marked with "O" are produced upon receipt of order																					

1 m ..... M

3 m ..... L

(Example) M9NWM \* The D-G5□/K5□/B5□/B6□ types cannot be mounted on the bore size ø40.

(Example) M9NWL \* The D-A9 V/M9 V/M9 WV types and the D-M9 A(V)L type cannot be mounted.

5 m ..... Z (Example) M9NWZ

None ..... N (Example) H7CN

\* Since there are other applicable auto switches than listed above, refer to page 12 for details.

\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

\* The D-A9=/M9=/M9=W type auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled when being shipped.)

\* Water resistant type auto switch can be mounted to the models with the above mentioned part numbers, but this does not guarantee the water resistance of the cylinder. A water resistant type cylinder is recommended for use in an environment which requires water resistance.

\* For other applicable auto switches, please contact SMC.

(Example) CDG3FN32-100



#### JIS Symbol Double acting



Refer to pages 9 to 12 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mountingOperating range
- Auto switch mounting brackets/Part no.
- Cylinder mounting bracket, By stroke/Auto switch mounting surfaces

# **M**Warning

- Operate the cylinder within the specified cylinder speed, kinetic energy and lateral load at the rod end.
   Otherwise, cylinder and seal damage may occur.
- 2. The allowable kinetic energy is different between the cylinders with male rod end and with female rod end due to the different thread sizes. Refer to page 4.
- 3. When the cylinder is used as mounted with a single side fixed or free (basic type, flange type), be careful not to apply vibration or impact to the cylinder body. A bending moment will be applied to the cylinder due to the vibration generated at the stroke end, and the cylinder may be damaged. In such a case, mount a bracket to reduce the vibration of the cylinder or use the cylinder at a piston speed low enough to prevent the cylinder from vibrating at the stroke end.

Furthermore, when the cylinder is moved or mounted horizontally and with a single side fixed, use a bracket to fix the cylinder.

4. When female rod end is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.

# ▲Caution

1. Do not use the air cylinder as an airhydro cylinder.

This will result in oil leakage and damage the product.

- 2. Use a thin wrench when tightening the piston rod.
- 3. Check the mounting direction of the rod end nut (for male thread). Refer to Mounting Procedure on page 3 for details.
- 4. There are some changes in the dimensions and the specifications of this model from the conventional model. Please check them when replacing from the conventional model. Check the operating conditions and interference with workpieces before use.

# Specifications

Bore si	ze (mm)	20	25	32	40	50	63	80	100	
Action				Doul	ole actin	g, Single	e rod			
Lubrication		Not required (Non-lube)								
Fluid					A	ir				
Proof pressur	e				1.0	MPa				
Maximum ope	rating pressure				0.7	MPa				
Minimum ope	rating pressure	0.05 MPa								
Ambient and fl	uid temperature	Without auto switch: -10 to 70°C (No freezing)								
Amplent and h	ulu temperature	With auto switch: -10 to 60°C (No freezing)								
Piston speed		50 to 1000 mm/s						30 to 70	0 mm/s	
Stroke length	tolerance	20: Up to 200 <sup>st + 1.4</sup> mm							st + 1.4 mm	
onoke length	toleranoe		25	to 63: 30	0 <sup>st + 1.4</sup> r	nm		00 10 300	0 11111	
Cushion		Rubber bumper								
Mounting	Basic, Foot, Rod flange, Head flange,									
Mounting		Clevis (Used for changing the port location by 90°)								
Allowable	Male rod end	0.2 J	0.29 J	0.46 J	0.84 J	1.4 J	2.38 J	4.13 J	6.93 J	
kinetic energy	Female rod end	0.11 J	0.18 J	0.29 J	0.52 J	0.91 J	1.54 J	2.71 J	4.54 J	

\* Operate the cylinder within the allowable kinetic energy. Refer to page 4 for details.

# **Standard Strokes**

Bore size (mm)	Standard stroke (mm) Note)
20	25, 50, 75, 100, 125, 150, 200
25	
32	
40	
50	25, 50, 75, 100, 125, 150, 200, 250, 300
63	
80	
100	

Note) Manufacture of intermediate strokes in 1 mm intervals is possible. (Spacers are not used.)

## Accessories

	Mounting	Basic	Foot	Rod flange	Head flange	Clevis
Standard	Rod end nut (male thread)	•	•	•	•	
Standard	Clevis pin	_		—	—	
	Single knuckle joint	•	•	•	•	•
Option	Double knuckle joint (with pin) *	•	•	•	•	•
	Pivoting bracket	_				•

\* A double knuckle joint pin and retaining rings are shipped together.

# Mounting Brackets/Part No.

Mounting	Order				Bore siz	ze (mm)				Contonto
bracket	qty.	20	25	32	40	50	63	80	100	Contents
Foot	Note) 2	CG-L020	CG-L025	CG-L032	CG3-L040	CG-L050	CG-L063	CG-L080	CG-L100	2 foots, 8 mounting bolts
Flange	1	CG3-F020	CG3-F025	CG-F032	CG3-F040	CG-F050	CG-F063	CG-F080	CG-F100	1 flange, 4 mounting bolts
Clevis	1	CG-D020	CG-D025	CG-D032	CG3-D040	CG-D050	CG-D063	CG-D080	CG-D100	1 clevis, 4 mounting bolts, 1 clevis pin, 2 retaining rings
Pivoting bracket	1	CG-020- 24A	CG-025- 24A	CG-032- 24A	CG-040- 24A	CG-050- 24A	CG-063- 24A	CG-080- 24A	CG-100- 24A	1 pivoting bracket

Note) Order 2 foots per cylinder.

SMC

## Air Cylinder Short Type Standard: Double Acting, Single Rod Series CG3

# **Theoretical Output**

									Unit: N
Bore size	Rod size	Operating	Piston area			Operating pr	essure (MPa)		
<b>D</b> (mm)	<b>d</b> (mm)	direction	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7
20	0	OUT	314	62.8	94.2	125.6	157	188.4	219.8
20	0	IN	264	52.8	79.2	105.6	132	158.4	184.8
05	10	OUT	491	98.2	147.3	196.4	245.5	294.6	343.7
25	10	IN	412	82.4	123.6	164.8	206	247.2	288.4
32 12	10	OUT	804	160.8	241.2	321.6	402	482.4	562.8
	12	IN	691	138.2	207.3	276.4	345.5	414.6	483.7
40	14	OUT	1257	251.4	377.1	502.8	628.5	754.2	879.9
40	14	IN	1103	220.6	330.9	441.2	551.5	661.8	772.1
50	10	OUT	1964	392.8	589.2	785.6	982	1178.4	1374.8
50	10	IN	1709	341.8	512.7	683.6	854.5	1025.4	1196.3
60	10	OUT	3117	623.4	935.1	1246.8	1558.5	1870.2	2181.9
03	10	IN	2863	572.6	858.9	1145.2	1431.5	1717.8	2004.1
00	00	OUT	5027	1005.4	1508.1	2010.8	2513.5	3016.2	3518.9
00	22	IN	4646	929.2	1393.8	1858.4	2323	2787.6	3252.2
100	26	OUT	7854	1570.8	2356.2	3141.6	3927	4712.4	5497.8
	20	IN	7323	1464.6	2196.9	2929.2	3661.5	4393.8	5126.1

# Weights

									(kg)
Bo	ore size (mm)	20	25	32	40	50	63	80	100
Basic weight	Basic	0.09	0.14	0.20	0.32	0.66	0.92	1.75	2.74
	Long male rod end (G)	0.10	0.15	0.21	0.34	0.70	0.97	1.84	2.85
	Female rod end (F)	0.08	0.12	0.19	0.29	0.60	0.85	1.61	2.53
Additional	Foot	0.11	0.13	0.16	0.22	0.48	0.72	0.96	1.75
weight for	Flange	0.08	0.10	0.14	0.20	0.34	0.50	0.71	1.35
bracket	Clevis	0.05	0.08	0.15	0.23	0.40	0.68	0.71	1.28
Pivoting brack	ket	0.08	0.09	0.17	0.25	0.44	0.80	0.98	1.75
Single knuckle joint		0.05	0.09	0.09	0.10	0.22	0.22	0.39	0.57
Double knuckle joint (with pin)		0.05	0.09	0.09	0.13	0.26	0.26	0.64	1.31
Additional weight per 50 mm of stroke		0.05	0.07	0.09	0.13	0.19	0.23	0.31	0.43
Additional we	ight for switch magnet	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.04

Calculation: (Example) CDG3FN20-100 (Built-in magnet, Flange type, ø20, 100 mm stroke)

Additional weight for bracket ..... 0.08 (Flange)

Additional weight for stroke ..... 0.05/50 mm

Air cylinder stroke 100 mm

Additional weight for switch magnet ···· 0.01

0.09 + 0.08 + 0.05 x (100/50) + 0.01 = 0.28 kg

## **Mounting Procedure**

#### Mounting procedure for clevis

Follow the procedures below when mounting a pivoting bracket on the clevis type.

#### ø20 to ø63





# **A**Caution

1. Tighten clevis bracket mounting bolts with the following proper tightening torque. ø20: 1.5 N·m, ø25 to ø32: 2.9 N·m, ø40: 4.9 N·m

ø50: 11.8 N·m, ø63 to ø80: 24.5 N·m, ø100: 42.2 N·m

- 2. For the flange type and the foot type, mount the rod end nut so that distance t (clearance) will be 1 mm or more in order to prevent interference of the nut with the bracket when the rod is retracted.
- 3. The rod end nut (for male thread) should be mounted so that the hexagon part is on the rod end side. Apply the wrench to the hexagon part.



Mounting procedure for rod end nut

Basic weight ..... 0.09 (Basic type, ø20)

# Allowable Kinetic Energy

## Table (1) Max. Allowable Kinetic Energy

Bore size (mm)	20	25	32	40	50	63	80	100
Male rod end	0.2	0.29	0.46	0.84	1.4	2.38	4.13	6.93
Female rod end	0.11	0.18	0.29	0.52	0.91	1.54	2.71	4.54

Kinetic energy E (J) =  $\frac{(m_1 + m_2) V^2}{2}$  m1: Mass of cylinder movable parts kg 2

m2: Load mass V : Piston speed at the end m/s

#### Table (2) Mass of Cylinder Movable Parts: At Each Rod End/Without Built-in Magnet/0 Stroke [g]

Bore size (mm)	20	25	32	40	50	63	80	100
Basic	30	54	74	121	254	297	603	935
Long male rod end (G)	36	64	89	146	300	343	683	1047
Female rod end (F)	23	40	62	91	184	226	462	728

\* Mass of the rod end nut is included for the basic type and the long male rod end type (G).

#### Table (3) Additional Mass

		-						131
Bore size (mm)	20	25	32	40	50	63	80	100
Additional mass per 50 mm of stroke	20	31	44	61	99	99	148	207
Switch magnet	4	4	9	13	14	22	24	35

\* Do not apply a lateral load over the allowable range to the rod end when it is mounted horizontally.

Calculation: (Example) CDG3BN40-150

• Standard mass of movable parts: Table (2) Rod end [Basic], Bore size [40] ..... 121 g

• Additional mass: Additional mass of stroke 61 x 150/50 = 183 g ..... 183 g

Switch magnet ..... 13 g

Total 317 g

[a]

[J]

## Construction

#### With rubber bumper



#### **Component Parts**

No.	Description	Material	Note
1	Rod cover	Aluminium alloy	Hard anodised
2	Tube cover	Aluminium alloy	Hard anodised
3	Piston	Aluminium alloy	Chromated
4	Piston rod	Iron*	Hard chrome plated*
5	Bushing	Copper alloy	
6	Bumper A	Urethane	
7	Bumper B	Urethane	
8	Wear ring	Resin	
9	Rod end nut	Iron	Nickel plated
10	Rod seal	NBR	
11	Piston seal	NBR	
12	Tube gasket	NBR	

Note) In the case of cylinders with auto switches, magnets are installed in the piston.

\* The material for ø20 and ø25 cylinders with auto switches is made of stainless steel.

# 

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

# Allowable Lateral Load at Rod End





#### **Replacement Parts/Seal Kit**

Bore size (mm)	Kit no.	Contents
20	CG3N20-PS	0-1-1-1-1-1
25	CG3N25-PS	Set of the
32	CG3N32-PS	
40	CG3NI40-PS	

Note) Refer to the following for disassembly/ replacement. Order with a part number for

each type and bore size. \* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is needed.

Grease pack part no.: GR-S-010 (10 g)

#### 3. Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

# Air Cylinder Short Type Standard: Double Acting, Single Rod Series CG3

## Dimensions



\*1 Use a thin wrench when tightening the piston rod.

\*2 Long male rod end type (G) is the same rod end dimensions (A, AL, H) as the CG1 series.

\*3 When female thread is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.



Foot

(mm) Symbo LCLDLHLSLTLXLZ M Ρ w Х Υ Ζ AAL В B1 С D GAGB H H1 H2 J KA MM NA S ZZ Bore size (mm M5 x 0.8 20 14.5 12 34 13 14 12 20 M4 x 0.7 Width across flats 6 length 3.5 4 6 20 33 32 44 M8 x 1.25 24 57 10 32 83 8 6 5 4 26 (3) 3 15 7 38.5 17 16.5 23 31 M5 x 0 8 22 49 M10 x 1 25 M5 x 0 8 60 89.5 25 175 15 10 125 6 36 (3) 36 35 29 10 35 7 4 Width across flats 8 length 3.5 4 6 15 7 32 17.5 15 45 17 20 12 11 7.5 23 6 4 38 M5 x 0.8 Width across flats 10 length 3.5 4 7 25 36 (3) 44 58 3.5 M10 x 1.25 35.5 Rc1/8 62 10 16 8 36 91.5 4 40 4 7 71 M14 x 1.5 14 10.5 29 8 5.5 47 M6 x 1 Width across flats 12 length 3.5 54 44 16.5 8.5 42.5 23.5 20.5 54.5 19 26 7.5 30 35 (3) Rc1/8 62 10 98 50 29 26 70.5 27 32 18 15 12 35 11 8 58 M8 x 1.25 Width across flats 16 length 4.5 5 10 40 49 (4.5) 66 86 5 M18 x 1.5 55 Rc1/4 84 17.5 22 11 52.5 128.5 M10 x 1.5 Width across flats 16 length 4.5 5 12 45 49 (4.5) 82 106 5 M18 x 1.5 Bc1/4 63 82.5 27 38 18 15 12 35 11 8 72 84 17.5 22 13 52.5 128.5 29 26 69 80 35.5 32.5 101 32 50 22 17 16 44 13 9.5 89 M10 x 1.5 Width across flats 19 length 4.5 6 11 55 56 (4.5) 100 125 5 M22 x 1.5 80 Rc1/4 104 20 28.5 14 68 157.5 44 9.5 110 M12 x 1.75 Width across flats 22 length 4.5 6 14 65 57 100 35.5 32.5 121 41 60 26 20 16 16 (6) 120 150 7 M26 x 1.5 100 Rc3/8 105 20 30 16 68 162

\* Use a thin wrench when tightening the piston rod.

\* Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

#### **Dimensions**



With rubber bumper



Sectional view

of the rod part



\*1 End boss is machined on the flange for øE.

\*2 The rod end nut should be mounted in the position t (clearance) so that it will have a clearance of 1 mm or more in order to prevent interference of the nut with the bolt for mounting bracket when the rod is retracted.

#### **Rod Flange**

Rod Flan	ige																							(mm)
Symbol Bore size (mm)	Α	AL	в	B1	с	D	Е	F	FX	FD	FT	GA	GB	н	H1	H2	I	J	KA	ММ	NA	Р	s	zz
20	14.5	12	40	13	14	8	12	2	28	5.5	6	12	6	20	5	4	26	M4 x 0.7	Width across flats 6 length 3.5	M8 x 1.25	24	M5 x 0.8	57	79
25	25 17.5 15 44 17 16.5 10 14 2 32 5.5 7 12.5 7 23 6 4 31 M5 x 0.8 Width across flats 8 length 3.5 M10 x 1.25 29 M5 x 0.8 60 8															85								
32	17.5	15	53	17	20	12	18	2	38	6.6	7	11	7.5	23	6	4	38	M5 x 0.8	Width across flats 10 length 3.5	M10 x 1.25	35.5	Rc1/8	62	87
40	23.5	20.5	61	19	26	14	25	2	46	6.6	8	10.5	7.5	29	8	5.5	47	M6 x 1	Width across flats 12 length 3.5	M14 x 1.5	44	Rc1/8	62	93
50	29	26	76	27	32	18	30	2	58	9	9	15	12	35	11	8	58	M8 x 1.25	Width across flats 16 length 4.5	M18 x 1.5	55	Rc1/4	84	121
63	29	26	92	27	38	18	32	2	70	11	9	15	12	35	11	8	72	M10 x 1.5	Width across flats 16 length 4.5	M18 x 1.5	69	Rc1/4	84	121
80	35.5	32.5	104	32	50	22	40	3	82	11	11	17	16	44	13	9.5	89	M10 x 1.5	Width across flats 19 length 4.5	M22 x 1.5	80	Rc1/4	104	151
100	35.5	32.5	128	41	60	26	50	3	100	14	14	20	16	44	16	9.5	110	M12 x 1.75	Width across flats 22 length 4.5	M26 x 1.5	100	Rc3/8	105	152

\* Use a thin wrench when tightening the piston rod.

\* Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Head Flange: CG3GN Bore size Stroke With rubber bumper



\* End boss is machined on the flange for øE.

#### Head Flange

Head	iead Flange															(mm)								
Bore size (mm)	Standard stroke	Α	AL	в	B1	С	D	Е	F	FX	FD	FT	GA	GB	н	H1	I	J	KA	ММ	NA	Р	S	ZZ
20	Up to 200	14.5	12	40	13	14	8	12	2	28	5.5	6	12	6	20	5	26	M4 x 0.7	Width across flats 6 length 3.5	M8 x 1.25	24	M5 x 0.8	57	85
25	Up to 300	17.5	15	44	17	16.5	10	14	2	32	5.5	7	12.5	7	23	6	31	M5 x 0.8	Width across flats 8 length 3.5	M10 x 1.25	29	M5 x 0.8	60	92
32	Up to 300	17.5	15	53	17	20	12	18	2	38	6.6	7	11	7.5	23	6	38	M5 x 0.8	Width across flats 10 length 3.5	M10 x 1.25	35.5	Rc1/8	62	94
40	Up to 300	23.5	20.5	61	19	26	14	25	2	46	6.6	8	10.5	7.5	29	8	47	M6 x 1	Width across flats 12 length 3.5	M14 x 1.5	44	Rc1/8	62	101
50	Up to 300	29	26	76	27	32	18	30	2	58	9	9	15	12	35	11	58	M8 x 1.25	Width across flats 16 length 4.5	M18 x 1.5	55	Rc1/4	84	130
63	Up to 300	29	26	92	27	38	18	32	2	70	11	9	15	12	35	11	72	M10 x 1.5	Width across flats 16 length 4.5	M18 x 1.5	69	Rc1/4	84	130
80	Up to 300	35.5	32.5	104	32	50	22	40	3	82	11	11	17	16	44	13	89	M10 x 1.5	Width across flats 19 length 4.5	M22 x 1.5	80	Rc1/4	104	162
100	Up to 300	35.5	32.5	128	41	60	26	50	3	100	14	14	20	16	44	16	110	M12 x 1.75	Width across flats 22 length 4.5	M26 x 1.5	100	Rc3/8	105	166

\* Use a thin wrench when tightening the piston rod.

\* Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

## Dimensions



\* Refer to page 8 for pivoting bracket.



100 Up to 300 M26 x 1.5 100 Rc3/8 22 105 13.5 65 12 130 93 100 60 72 32 192 268.5 IY-G10

\* Use a thin wrench when tightening the piston rod. \* Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

\* Refer to page 8 for pivoting bracket.

# Series CG3 Dimensions of Accessories

## **Single Knuckle Joint**

I-G02, I Material: I	-G03 ron					I-G04, I-G05, I-G08, I-G10 Material: Cast iron									
			ØND+ RPi	110			ш			<u>ØNDH10</u>					
Part no.	Applicable bore size (mm)	Α	<b>A</b> 1	E1	L1	ММ	R1	U1	<b>ND</b> H10	NX					
I-G02	20	34	8.5	□16	25	M8 x 1.25	10.3	11.5	8 +0.058	8-0.2					
I-G03	25, 32	41	10.5	□20	30	M10 x 1.25	12.8	14	10 +0.058	10 <sup>-0.2</sup>					
I-G04	40	42	14	ø22	30	M14 x 1.5	12	14	10 +0.058	18-0.3					
I-G05	50, 63	56	18	ø28	40	M18 x 1.5	16	20	14 <sup>+0.070</sup>	22-0.3					
I-G08	80	71	21	ø38	50	M22 x 1.5	21	27	18 <sup>+0.070</sup>	28-0.3					
I-G10	100	79	21	ø44	55	M26 x 1.5	24	31	22 <sup>+0.084</sup>	32 <sup>-0.3</sup> -0.5					

#### **Knuckle Pin**



Material: Iror	1							(mm)
Part no.	Applicable bore size (mm)	Dd9	L	d	e	m	t	Included retaining ring
IY-G02	20	8-0.040	21	7.6	16.2	1.5	0.9	Type C8 for axis
IY-G03	25, 32	10-0.040	25.6	9.6	20.2	1.55	1.15	Type C10 for axis
IY-G04	40	$10^{-0.040}_{-0.076}$	41.6	9.6	36.2	1.55	1.15	Type C10 for axis
IY-G05	50, 63	$14^{-0.050}_{-0.093}$	50.6	13.4	44.2	2.05	1.15	Type C14 for axis
IY-G08	80	$18^{-0.050}_{-0.093}$	64	17	56.2	2.55	1.35	Type C18 for axis
IY-G10	100	22 <sup>-0.065</sup> -0.117	72	21	64.2	2.55	1.35	Type C22 for axis

\* Retaining rings are included.

#### **Clevis Pin**

Material: Iror	1 <u>t</u>	m	l L		6pQø m t			(mm)
Part no.	Applicable bore size (mm)	Dd9	L	d	e	m	t	Included retaining ring
CD-G02	20	8-0.040	43.4	7.6	38.6	1.5	0.9	Type C8 for axis
CD-G25	25	10-0.040	48	9.6	42.6	1.55	1.15	Type C10 for axis
CD-G03	32	12-0.050	59.4	11.5	54	1.55	1.15	Type C12 for axis
CD-G04	40	$14^{-0.050}_{-0.093}$	71.4	13.4	65	2.05	1.15	Type C14 for axis
CD-G05	50	16-0.050	86	15.2	79.6	2.05	1.15	Type C16 for axis
CD-G06	63	18-0.050	105.4	17	97.8	2.45	1.35	Type C18 for axis

\* Retaining rings are included.

\* A clevis pin and a knuckle pin are common for the bore size ø80 and ø100.

#### Rod End Nut (For Male Thread)

Material: Iron (mn														
Part no.	Applicable bore size (mm)	d	Hı	H2	B1	с	øD	øA						
NT-02G3	20	M8 x 1.25	5	4	13	(15)	12.5	10						
NT-03G3	25, 32	M10 x 1.25	6	4	17	(19.6)	16.5	12						
NT-04G3	40	M14 x 1.5	8	5.5	19	(21.9)	18	16.4						
NT-05G3	50, 63	M18 x 1.5	11	8	27	(31.2)	26	20.4						
NT-08G3	80	M22 x 1.5	13	9.5	32	(37)	31	28						
NT-10G3	100	M26 x 1.5	16	9.5	41	(47.3)	39	33						

## **Double Knuckle Joint**

Y-GO2 Material	2, Y-G : Iron			nole i s d9	110	<u>мм</u> ш	Y-G Mater	04, rial: ( L L L L	Y-C Cast	Axis		10 10	Y-G10
	<u> </u>	1					Ш		J.	/			(mm)
Part no.	Applicable bore size (mm)	A	<b>A</b> 1	E1	Lı	ММ	<b>R</b> 1	U1	ND	NX	NZ	L	Included pin part no.
Y-G02	20	34	8.5	□16	25	M8 x 1.25	10.3	11.5	8	8 +0.4 +0.2	16	21	IY-G02
Y-G03	25, 32	41	10.5	□20	30	M10 x 1.25	12.8	14	10	$10^{+0.4}_{+0.2}$	20	25.6	IY-G03
Y-G04	40	42	16	ø22	30	M14 x 1.5	12	14	10	$18^{+0.5}_{+0.3}$	36	41.6	IY-G04

 Y-G05
 50, 63
 56
 20
 ø28
 40
 M18 x 1.5
 16
 20
 14
 22 +0.5
 44
 50.6
 IY-G05

 Y-G08
 80
 71
 23
 ø38
 50
 M22 x 1.5
 21
 27
 18
 28 +0.5
 56
 64
 IY-G08

 Y-G10
 100
 79
 24
 ø44
 55
 M26 x 1.5
 24
 31
 22
 32 <sup>+0.5</sup><sub>+0.3</sub>
 64
 72
 IY-G10

 \* A knuckle pin and retaining rings are included.

## **Pivoting Bracket (Order separately)**





# Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height



Auto Sw															) /	Auto Sw		unung i	leigin	(mm
Auto switch model	D-M9 D-M9 W A 28.5 16.5		D-A9		D-C D-C	73C 80C	D-E D-E	354 364	D-B	59W	D-H7 D-H7 D-H7	'C 'BAL 'NF	D-G D-K D-G D-G D-K D-G D-G	50W 59W 59F 50 59 59 5NTL 5BAL		Auto switch model	D-M9 D-M9 W D-A9	D-H7NF D-H7BAL	D-C73C D-C80C	D-B54/B64 D-B59W D-G5□/K59 D-G5□W D-G59W D-G59F D-G59F D-H7C D-G5BAL
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В		Bore size \	Hs	Hs	Hs	Hs
20	28.5	16.5	24.5	12.5	25	13	19	8	22	10	24	12	20.5	8.5	1[	20	24	24.5	27	27.5
25	29	19	25	15	25.5	15.5	19.5	9.5	22.5	12.5	24.5	14.5	21	11		25	26.5	27	29.5	30
32	30.5	19.5	26.5	15.5	27	16	21	10	24	13	26	15	22.5	11.5	1	32	30	30.5	33	33.5
40	31	19	27	15	27.5	15.5	—	—	—	—	26.5	14.5	—	—	1 [	40	34.5	35	37.5	—
50	42.5	29.5	38.5	25.5	39	26	33	20	36	23	38	25	34.5	21.5	1[	50	40	40.5	43	43.5
63	42.5	29.5	38.5	25.5	39	26	33	20	36	23	38	25	34.5	21.5	11	63	47	47.5	50	50.5
80	_	_	_	_	_	_	44	29	47	31.5	_	_	45.5	30.5		80	_	_	_	59
100	_	_	_	—	—	—	44	30	47	32.5	—	—	45.5	31.5		100	_	_	_	69.5

Note 1) Adjust the auto switch after confirming the operating condition in the actual setting. Note 2) For the combination of the following auto switches, bore sizes and mounting positions, the auto switch cannot be mounted to the port side.

• D-H7 type ... On the head side of the bore size ø20, ø25, ø32, ø40, ø50, ø63

• D-A9□/C7□/C8 types … On the head side of the bore size ø20, ø32, ø40

• D-B5□/B6□ types … On the head side of the bore size ø20, ø25, ø32, ø50, ø63, ø80, ø100 and the rod side of the bore size ø20, ø25, ø32



<sup>•</sup> D-G5□/K5□/B59W types … On the head side of the bore size ø20, ø25, ø32, ø50, ø63

# Minimum Stroke for Auto Switch Mounting

				n: Nun	nber of auto switches (mm)
			Number of auto switches		
Auto switch model		With	2 pcs.	With	n pcs.
	with t pc.	Different surfaces	Same surface	Different surfaces	Same surface
D-M9□ D-M9□W D-A9□	10	15 Note 1)	45 Note 1)	$15 + 45 \frac{(n-2)}{2}$ (n = 2, 4, 6)	45 + 45 (n – 2)
D-H7BAL D-H7NF	10	15	60	$15 + 45 \frac{(n-2)}{2}$ (n = 2, 4, 6)	60 + 45 (n – 2)
D-C73C D-C80C	10	15	65	$15 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6)	65 + 50 (n – 2)
D-B54 D-B64 D-G5□ D-G5□W D-K59 D-K59W D-G5BAL D-G59F D-G5NTL	D-B54 D-B64 D-G5 D-G5 W D-K59 D-K59 D-K59W D-G5BAL D-G59F D-G5NTL		75	$15 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6…)	75 + 55 (n – 2)
D-B59W	15	20	75	$20 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6)	75 + 55 (n – 2)

Note 1) Auto switch mounting

	With 2 aut	o switches				
	Different surfaces Note 1)	Same surface Note 1)				
Auto switch model	A A A A A A A A A A A A A A	The auto switch is mounted by slightly displacing it in a direction (cylinder tube circumferential exterior) so that the auto switch and lead wire do not interfere with each other.				
D-M9□ D-M9□W	Less than 20 mm stroke Note 2)	Less than 55 mm stroke Note 2)				
D-A93	_	Less than 50 mm stroke Note 2)				

Note 2) Minimum stroke for auto switch mounting in styles other than those mentioned in Note 1

## Air Cylinder Short Type Standard: Double Acting, Single Rod Series CG3

## **Operating Range**

								(mm
				Bore	size			
Auto switch model	20	25	32	40	50	63	80	100
D-M9□ D-M9□W	4.5	5.0	4.5	5.5	5.0	5.5		
D-A9	7	6	8	8	8	9	_	
D-C73C/C80C	8	10	9	10	10	11	—	—
D-B54/B64	8	10	9	_	10	11	11	11
D-B59W	13	13	14	_	14	17	16	18
D-H7NF/H7BAL	4	4	4.5	5	6	6.5	_	
D-H7C	7	8.5	9	10	9.5	10.5	—	—
D-G5□/G5□W/G59F D-G5BAL/K59/K59W	4	4	4.5	_	6	6.5	6.5	7
D-G5NTL	4	4	4.5	_	6	6.5	6.5	7
D-G5NBL	35	40	40	_	45	45	45	50

 $\ast$  Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately  $\pm 30\%$  dispersion) and may change substantially depending on the ambient environment.

# Auto Switch Mounting Brackets/Part No.

Auto switch model	Bore size (mm)								
	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>	ø <b>80</b>	ø <b>100</b>	
D-M9□ D-M9□W D-A9□	Note 1) 1) BMA2-020 2) BJ3-1	Note 1) ① BMA2-025 ② BJ3-1	Note 1) ① BMA2-032 ② BJ3-1	Note 1) ① BMA2-040 ② BJ3-1	Note 1) ①BMA2-050 ②BJ3-1	Note 1) 1 BMA2-063 2 BJ3-1	_	—	
D-C73C D-C80C D-H7BAL D-H7NF	BMA2-020	BMA2-025	BMA2-032	BMA2-040	BMA2-050	BMA2-063	_	_	
D-B54/B64 D-B59W D-G5□/K59 D-G5□W/K59W D-G5BAL/G59F D-G5NTL D-G5NBL	BA-01	BA-02	BA-32	_	BA-05	BA-06	BA-08	BA-10	

Note 1) Two kinds of auto switch mounting brackets are used as a set.

#### [Stainless Steel Mounting Screw]

The following set of stainless steel mounting screws is available. Use them in accordance with the operating environment. (Since auto switch mounting brackets are not included, order them separately.)

BBA3: For D-B5/B6/G5/K5 types

BBA4: For D-C7/C8/H7 types

Note 2) Refer to pages 1357 and 1358 in Best Pneumatics No. 2 for details of BBA3 and BBA4 screws.

The above stainless steel screws are used when a cylinder is shipped with the D-H7BAL/G5BAL auto switches.

When only an auto switch is shipped independently, BBA3 or BBA4 screws are attached.





# Cylinder Mounting Bracket, by Stroke/Auto Switch Mounting Surfaces

			st: Stroke (mm)			
	Basic, Foot, Flange, Clevis					
Auto switch model	With 1 pc.With 2 pcs.(Rod cover side)(Different surface)		With 2 pcs. (Same surface)			
Auto switch mounting surface	Port side	Port side	Port side			
Auto switch model						
D-M9 D-M9 W D-A9	10 st or more	15 to 44 st	45 st or more			
D-H7BAL/H7NF	10 st or more	15 to 59 st	60 st or more			
D-C73C/C80C/H7C	10 st or more	15 to 64 st	65 st or more			
D-B54/B64/G5□/K59 D-G5□W/K59W/G5BAL D-G59F/G5NTL	10 st or more	15 to 74 st	75 st or more			
D-B59W	15 st or more	20 to 74 st	75 st or more			

 Other than the auto switches listed in the "How to Order", the following auto switches can also be mounted.

 Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for detailed specifications.

 \* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1328 and 1329 in Best Pneumatics No. 2

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\* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
 \* Normally closed (NC = b contact) solid state auto switches (D-E9G/E9H) are also available. For details, refer to page 1290 in Best Pneumatic

\* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to page 1290 in Best Pneumatics No. 2. \* Solid state auto switch with timer (D-G5NTL) is also available. For details, refer to page 1313 in Best Pneumatics No. 2.

\* Wide range detection type, solid state auto switch (D-G5NBL) is also available. For details, refer to page 1320 in Best Pneumatics No. 2.

# **Prior to Use Auto Switch Connection and Example**

# **Basic Wiring**



# Example of Connection with PLC (Programmable Logic Controller)



# Example of AND (Series) and OR (Parallel) Connection



#### AND connection for NPN output (Performed with auto switches only)



Auto switch 2

**SMC** 

The indicator lights will light up when both of the auto switches are in the ON state.

**OR** connection for NPN output



2-wire

#### 2-wire with 2-switch AND connection



Load voltage at ON = Power supply voltage - Residual voltage x 2 pcs. = 24 V - 4 V x 2 pcs.

Example: Power supply voltage 24 VDC Auto switch internal voltage drop 4 V



When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase in the OFF state

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance



Example: Load impedance 3 kΩ Auto switch leakage current 1 mA

Blue

#### (Reed)

Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes arow dim or not light up. due to the dispersion and reduction of the current flowing to the auto switches.

# ▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1</sup>, and other safety regulations.



#### **Safety Instructions** Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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 1st printing PQ printing PQ 00
 Printed in Spain
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