

# Platform Cylinder Series CXT

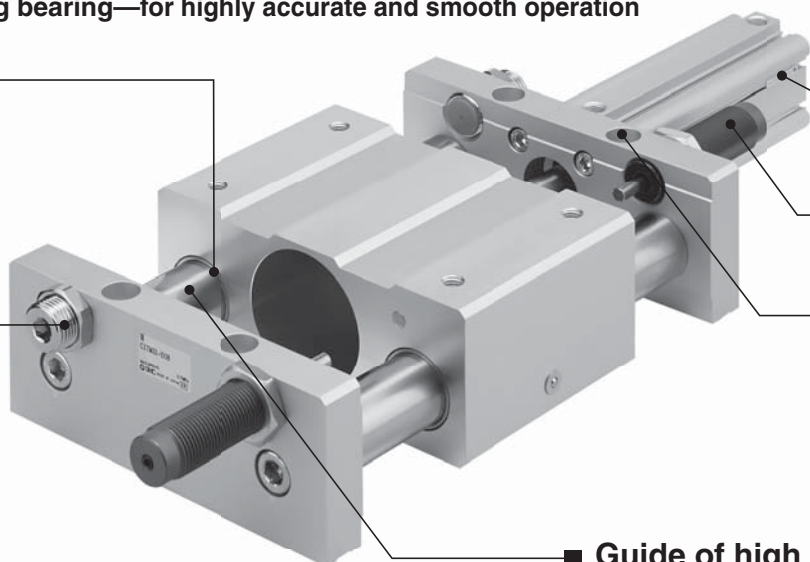
Ø 12, Ø 16, Ø 20, Ø 25, Ø 32, Ø 40

**A highly rigid and highly accurate slide table integrated with an actuator.**

■ **Two styles of guide rod bearings to accommodate your application**

Slide bearing—for heavy loads

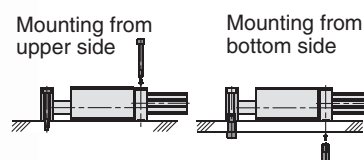
Ball bushing bearing—for highly accurate and smooth operation



■ **Auto switches can be installed.**

■ **A shock absorber can be installed (option).**

■ **Can be mounted on two sides.**



■ **Guide of high rigidity**

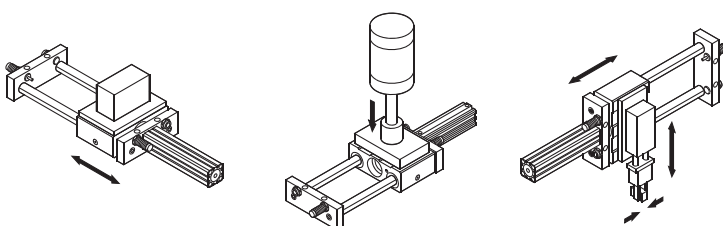
■ **Adjustment bolt with bumper is standard.**

Performs the function of a cushion and adjusts the stroke 5 mm on each side, or 10mm for both sides.

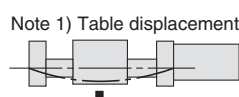
For moving and transporting workpieces.

For moving the receptacle for workpieces used in stamping or press-fitting processes.

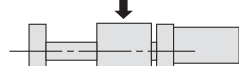
For using as a P&P unit in combination with other actuators.



Series	Max. movable weight (kg)	CXTM (Slide bearing)		CXTL (Ball bushing bearing)	
		Table displacement (mm)	Allowable static weight (kg)	Table displacement (mm)	Allowable static weight (kg)
CXT□12	3	0.002	350	0.015	60
CXT□16	7	0.004	500	0.019	70
CXT□20	12	0.007	900	0.044	125
CXT□25	20	0.030	900	0.180	125
CXT□32	30	0.032	1100	0.123	140
CXT□40	50	0.025	1900	0.109	170



Note 2) Allowable static load



Note 1) "Table displacement" is the amount of deflection of the guide rod that occurs when a maximum load weight is placed on the maximum stroke table while the table is at the center of the stroke (the amount of looseness is not included).

Note 2) An "allowable stationary weight" is the allowable amount of stationary weight that can be applied vertically to the workpiece mounting surface of the table while the table is at the stroke end.

■ **Variations**

Bearing		Bore size (mm)	Stroke (mm)											
Slide	Ball bushing		15	25	50	75	100	125	150	175	200	250	300	
CXTM12	CXTL12	12	●	●	○	○	○							
CXTM16	CXTL16	16	●	●	○	○	○							
CXTM20	CXTL20	20		●	●	○	○	○	○	○	○			
CXTM25	CXTL25	25		●	●	○	○	○	○	○	○	○	○	
CXTM32	CXTL32	32		●	●	●	●	○	○	○	○	○	○	
CXTM40	CXTL40	40		●	●	●	●	○	○	○	○	○	○	

● .....Standard stroke ○ .....Long stroke

CL  
MLG  
CNA  
CNG  
MNB  
CNS  
CLS  
CB  
CV/MVG  
CXW  
CXS  
CXT  
MX  
MXU  
MXH  
MXS  
MXQ  
MXF  
MXW  
MXP  
MG  
MGP  
MGQ  
MGG  
MGC  
MGF  
MGZ  
CY  
MY

# Platform Cylinder Series CXT

Ø 12, Ø 16, Ø 20, Ø 25, Ø 32, Ø 40

## How to Order

**Port thread type**

—	M thread	Ø 12 to Ø 25
	Rc	
TN	NPT	Ø 32, Ø 40
TF	G	

**CXT M 20 — 100 B — M9BW —**

**Platform cylinder**

**Bearing type**

M	Slide bearing
L	Ball bushing bearing

**Bore size/Stroke (mm)**

Bore size (mm)	Stroke (mm)										
	15	25	50	75	100	125	150	175	200	250	300
12	●	●	○	○	○						
16	●	●	○	○	○						
20		●	●	○	○	○	○				
25		●	●	○	○	○	○	○	○		
32		●	●	○	○	○	○	○	○	○	
40		●	●	○	○	○	○	○	○	○	○

● .....Standard stroke ○ .....Long stroke

\* For minimum strokes for auto switch equipped style, refer to page 2-118.

**Auto switch**

—	Without auto switch (Built-in magnet)
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\* For the applicable auto switch model, refer to the table below.

**Made to Order**  
Refer to page 2-111 for details.

**Number of auto switches**

—	2 pcs.
S	1 pc.
n	"n" pcs.

**Option**

—	Adjusting bolt with bumper only (Standard)
B	With 2 shock absorbers (Set on the driving cylinder side only when packed.)
BS	With 1 shock absorber (Set on the driving cylinder side when packed.)

**Shock Absorbers**

Type	Bore size (mm)			
	12, 16	20	25	32, 40
Standard (shock absorber Series RB)	RB0806	RB1007	RB1411	RB2015
Shock absorber soft type Series RJ type (-XB22)	RJ0806H	RJ1007H	RJ1412H	—

\* The shock absorber service life is different from that of the CXT cylinder.  
Refer to "Specific Product Precautions" for each shock absorber for the replacement period.

\* The shock absorber soft type Series RJ type (-XB22) is a made to order specification.

## Applicable Auto Switches/Refer to Auto Switch Guide for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch part no.		Lead wire length					Pre-wired connector	Applicable load					
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)							
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC			
				3-wire (PNP)				M9PV	M9P	●	●	●	○	—	○					
				2-wire				M9BV	M9B	●	●	●	○	—	○					
	Diagnostic indication (2-color indication)			3-wire (NPN)				24 V	5 V, 12 V	—	M9NVW	M9NW	●	●	●	○		—	○	IC circuit
				3-wire (PNP)							M9PWW	M9PW	●	●	●	○		—	○	
				2-wire							M9BWW	M9BW	●	●	●	○		—	○	
	Water resistant (2-color indication)			3-wire (PNP)							M9NAV*1	M9NA*1	○	○	●	○		—	○	IC circuit
				3-wire (PNP)							M9PAV*1	M9PA*1	○	○	●	○		—	○	
				2-wire							M9BAV*1	M9BA*1	○	○	●	○		—	○	
	Magnetic field resistant(2-color indication)			2-wire (Non-polar)							—	P3DWA	●	—	●	●		—	○	—
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—				A96V	A96	●	—	●	—	—	—	IC circuit	—
				2-wire	24 V	12 V	100 V				A93V*2	A93	●	●	●	●	—	—	—	—
						5 V, 12 V	100 V or less				A90V	A90	●	—	●	—	—	—	—	—

\*1) Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.  
Consult with SMC regarding water resistant types with the above model numbers.

\*2) 1 m type lead wire is only applicable to D-A93.

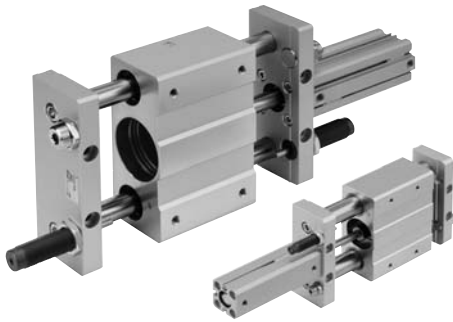
\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW  
1 m ..... M (Example) M9NWM  
3 m ..... L (Example) M9NWL  
5 m ..... Z (Example) M9NWZ

\* Solid state auto switches marked with "○" are produced upon receipt of order.  
\* D-P3DWA is compatible with Ø 25 to Ø 40.

\* Since there are other applicable auto switches than listed, refer to page 2-120 for details.

\* For details about auto switches with pre-wired connector, refer to Auto Switch Guide. For the D-P3DWA, refer to the **WEB catalog**.

## Specifications



Fluid	Air
Action	Double acting
Proof pressure	1.5 MPa
Max. operating pressure	0.7 MPa <sup>(1)</sup>
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	−10 to 60 °C (No freezing)
Piston speed	50 to 500 mm/s
Cushion	Bumper (Both sides/Standard), Shock absorber (Option)
Lubrication	Not required (Non-lube)
Stroke adjustable range	−10 mm (Forward end, Backward end: −5mm each)



Note) Maximum operating pressure for this product with the bumper feature.  
Note) The maximum operating pressure for the cylinder alone is 1 MPa.

## Shock Absorber Specifications

Model		CXT□ <sup>12</sup> <sub>16</sub>	CXT□20	CXT□25	CXT□ <sup>32</sup> <sub>40</sub>
Shock absorber		RB0806	RB1007	RB1411	RB2015
Max. absorbed energy (J)		2.94	5.88	14.7	58.8
Absorbed stroke (mm)		6	7	11	15
Collision speed		0.05 to 5m/s			
Max. operating frequency * (cyc/min)		80	70	45	25
Ambient temperature		−10 to 80 °C			
Spring force (N)	Expanded	1.96	4.22	6.86	8.34
	Compressed	4.22	6.86	15.30	20.50
Weight (g)		15	25	65	150



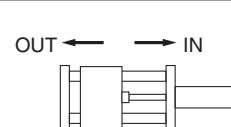
\* The value shown is for when the absorption energy per cycle is at a maximum level.  
Accordingly, the operating frequency can be increased in accordance with the absorption energy.

The shock absorber service life is different from that of the CXT cylinder depending on the operating conditions.  
1.2 million cycles RB08□□  
2 million cycles RB10□□ to RB2725  
Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25 °C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.

## Theoretical Force

Cylinder bore size (mm)	Operating direction	Piston area (mm <sup>2</sup> )	Operating pressure (MPa)		
			0.3	0.5	0.7
12	IN	84.8	25	42	59
	OUT	113	34	57	79
16	IN	151	45	75	106
	OUT	201	60	101	141
20	IN	236	71	118	165
	OUT	314	94	157	220
25	IN	378	113	189	264
	OUT	491	147	245	344
32	IN	603	181	302	422
	OUT	804	241	402	563
40	IN	1056	317	528	739
	OUT	1257	377	628	880

Theoretical force (N) = Pressure (MPa) X Piston area (mm<sup>2</sup>)



### Made to Order

Symbol	Specifications
X138	Adjustable stroke type
X777	Fluororubber seals (Actuating cylinder unit only)
XB13	Low speed cylinder (5 to 50 mm/s)
XB22	Shock absorber soft type Series RJ type

### Series Applicable to Operating Environments that Do Not Accept Copper

- Copper/Fluorine-free specifications.....Series 20-

## Weight

### CXTM (Slide bearing)

Bore size (mm) \ Stroke (mm)	15	25	50	75	100	125	150	175	200	250	300
12	0.85 (0.35)	0.90 (0.35)	1.02 (0.35)	1.13 (0.36)	1.25 (0.37)	—	—	—	—	—	—
16	1.18 (0.50)	1.24 (0.50)	1.39 (0.51)	1.54 (0.52)	1.68 (0.53)	—	—	—	—	—	—
20	—	2.35 (0.85)	2.61 (0.87)	2.89 (0.88)	3.15 (0.90)	3.41 (0.91)	3.66 (0.93)	3.92 (0.94)	4.18 (0.96)	—	—
25	—	2.76 (1.09)	3.03 (1.11)	3.34 (1.14)	3.62 (1.16)	3.89 (1.18)	4.16 (1.21)	4.43 (1.23)	4.70 (1.25)	5.25 (1.30)	5.79 (1.34)
32	—	4.62 (2.06)	4.98 (2.10)	5.34 (2.14)	5.70 (2.17)	6.00 (2.21)	6.35 (2.25)	6.69 (2.29)	7.04 (2.33)	7.73 (2.41)	8.43 (2.49)
40	—	8.30 (3.71)	8.82 (3.75)	9.32 (3.79)	9.83 (3.83)	10.40 (3.87)	10.91 (3.91)	11.43 (3.95)	11.95 (3.99)	12.98 (4.07)	14.02 (4.15)

### CXTL (Ball bushing bearing)

Bore size (mm) \ Stroke (mm)	15	25	50	75	100	125	150	175	200	250	300
12	0.75 (0.41)	0.78 (0.42)	0.85 (0.42)	0.92 (0.42)	0.98 (0.43)	—	—	—	—	—	—
16	1.05 (0.57)	1.08 (0.57)	1.18 (0.58)	1.27 (0.59)	1.35 (0.60)	—	—	—	—	—	—
20	—	2.00 (1.02)	2.15 (1.04)	2.32 (1.05)	2.46 (1.07)	2.60 (1.08)	2.75 (1.10)	2.89 (1.11)	3.03 (1.13)	—	—
25	—	2.41 (1.25)	2.57 (1.28)	2.77 (1.30)	2.92 (1.33)	3.08 (1.35)	3.24 (1.37)	3.40 (1.39)	3.56 (1.42)	3.78 (1.46)	4.19 (1.50)
32	—	4.23 (2.26)	4.47 (2.30)	4.71 (2.34)	4.95 (2.38)	5.13 (2.42)	5.36 (2.46)	5.59 (2.50)	5.82 (2.54)	6.27 (2.62)	6.73 (2.70)
40	—	7.55 (4.31)	7.86 (4.35)	8.16 (4.39)	8.46 (4.43)	8.82 (4.47)	9.13 (4.51)	9.44 (4.55)	9.75 (4.59)	10.37 (4.67)	10.99 (4.74)

Note 1) Factors in parentheses are weight of movable parts (weight of movable parts of the cylinder is included.)

Note 2) The weight indicated above does not include a shock absorber.



## Precautions for Handling

### Operation

- Make sure not to apply to the slide block a load that exceeds the value that has been calculated in the selection procedure.
- Operate the cylinder securing it by its plates, not by securing it by its slide block.
- The clearance between the slide block and the plate at the stroke end is approximately 1 mm to 6 mm. It could be extremely dangerous, as there is the risk of getting your fingers caught. Install a cover as necessary.
- At both stroke ends, adjust the damper portion at the end of the adjustment bolt so that it comes in contact with the slide block. (The clearance between the slide block and the plate must be 1mm or more.)  
If it is operated without making any contact, the piston rod of the actuating cylinder or the connecting hardware (adapter) could become damaged by an excessive impact, or the slide block could collide with the plate and create an abnormal noise.
- The load weight or operating speed will be limited if only the adjustment bolt is used. Refer to the section on "Allowable load when only the adjustment bolt is used" on p.2-113
- Contact SMC if this product will be used in an environment in which the piston rod and the guide shaft surfaces will be exposed to water (hot water), coolant, cutting chips, or dust.
- The slide block bearings must be greased periodically. Inject grease (Class 1 or 2 lithium soap grease consistency) through the grease inlet.  
Note) On those with a cylinder bore of  $\varnothing 12$ , apply grease to the guide shaft.
- To operate the cylinder, use a non-lubricating air supply. To lubricate, use Class 1 turbine oil (ISOVG32). (Never use machine oil or spindle oil.)

### Installation

- While a high level of flatness is desired for the surface on which the cylinder is to be mounted, if sufficient flatness cannot be attained, use shims to adjust the installation of the cylinder so that the slide block can operate throughout its stroke under the minimum operating pressure.
- Do not scratch or gouge the piston rod of the actuating cylinder, as this could damage the rod seal and lead to air leaks. The same applies to the guide shaft.
- Make sure not to apply shocks or excessive moment to the slide block of the ball bushing style.
- The port direction of the actuating cylinder can be changed in 90 increments by removing the four bolts that secure the cylinder in place. After changing the direction, verify the operation at the minimum operating pressure.
- Before the installation, thoroughly flush out the piping to prevent dust or cutting chips from entering the cylinder.
- The mounting position of the adjustment bolt and the shock absorber cannot be inverted due to the constraints imposed by the locating pin for the shock absorber that is provided on the slide block. To invert the position, contact SMC.

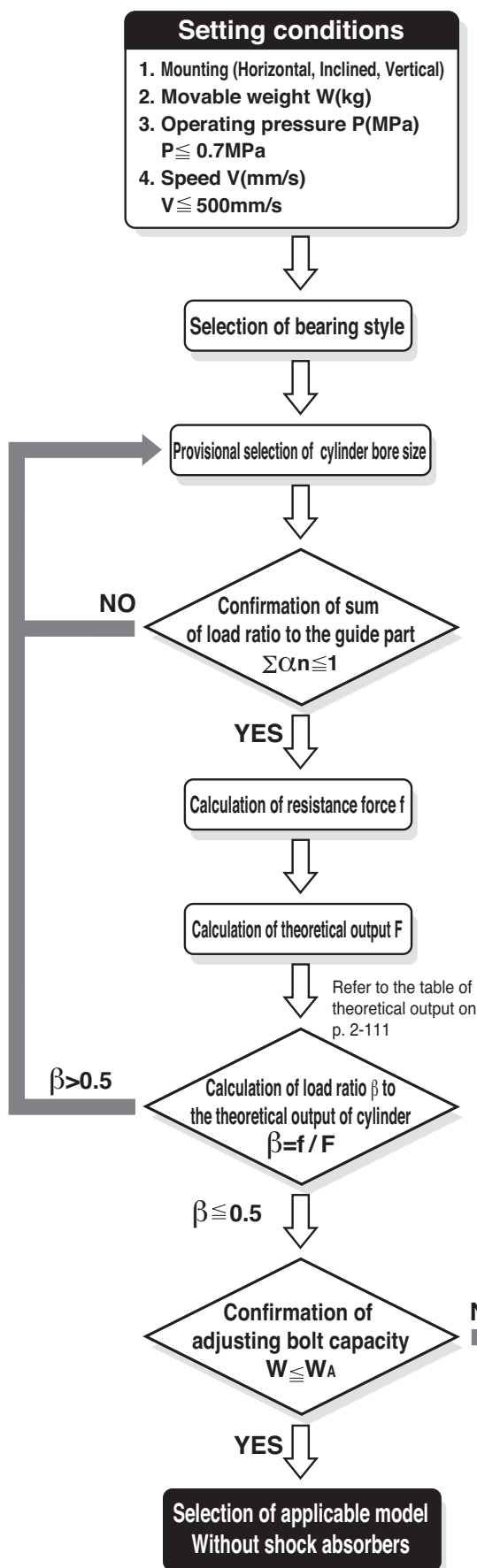
### Handling the shock absorber

- The RB Series (SMC made) shock absorbers can absorb a wide range of energy without requiring adjustment. (No adjustment screw is provided.)
- The screw at the bottom is not for adjustment. Never turn this screw as it could cause an oil leak (lowered performance).
- Do not scratch the surface of the shock absorber rod because doing so could affect the shock absorber's durability or lead to poor retraction.

# Series CXT

## How To Select Models

### Selection Procedures



#### Guideline for selection of bearing style

Bearing	Required conditions
<b>Slide bearing</b>	<ul style="list-style-type: none"> <li>• Impact load and vibration load are added.</li> <li>• Change in load is large.</li> <li>• Long life span is required.</li> </ul>
<b>Ball bushing bearing</b>	<ul style="list-style-type: none"> <li>• High accuracy (Little rattle is allowed.)</li> <li>• Smooth operation</li> </ul>

$$\Sigma \alpha n = \frac{\text{Movable weight [W]}}{\text{Max. movable weight [Wmax]}} + \frac{\text{Moment [mn]}}{\text{Allowable moment [Mn]}}$$

Movable weight [W] are as follows in compliance to the mounting way.

**Horizontal mounting:** W

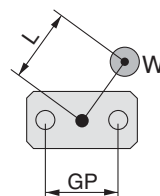
**Inclined mounting:** Wcos (θ Angle of inclination, Refer to the diagram below.)

**Vertical mounting:** 0 (None)

The moment load rate must be calculated in accordance with the above formula for all types, M1 to M3. As for Wmax and Mn, refer to the maximum load mass and allowable moment table in the next section.

Note) Make sure that the distance between the guide shaft center to the center of gravity of the load does not exceed the distance GP between the guide shafts given in the table below. (Refer to the diagram below.) If the distance must be exceeded due to unavoidable circumstances, decrease the load rate that is applied to the guide as indicated below in order to determine the distance.

$$\Sigma \alpha n \leq \frac{1}{(L/GP)^2} \quad (\text{provided that } L > GP)$$



	(mm)					
Cylinder bore size	12	16	20	25	32	40
Distance between guide rods GP	50	65	80	90	110	130

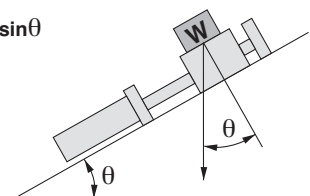
**Horizontal mounting:**  $f = X W$

**Inclined mounting:**  $f = X W \cos \theta + W \sin \theta$   
(Refer to the diagram on the right.)

**Vertical mounting:**  $f = W$

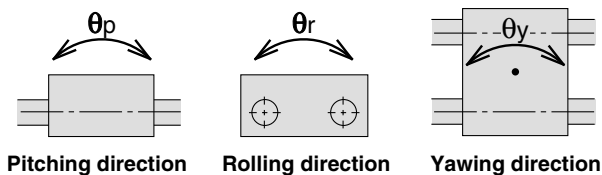
$= 0.3$  (Slide bearings)

$= 0.1$  (Ball bushing bearings)



Determine the movable weight  $W_A$  which can be operated only by adjusting bolts.

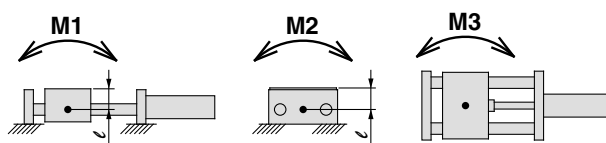
## Non-rotating Accuracy of Slide Block



Bore size (mm)	CXTM (Slide bearing)		CXTL (Ball bushing bearing)	
	$\theta_p(=\theta_y)$	$\theta_r$	$\theta_p(=\theta_y)$	$\theta_r$
12	$\pm 0.09^\circ$	$\pm 0.12^\circ$	$\pm 0.05^\circ$	$\pm 0.05^\circ$
16	$\pm 0.08^\circ$	$\pm 0.10^\circ$	$\pm 0.05^\circ$	$\pm 0.04^\circ$
20	$\pm 0.07^\circ$	$\pm 0.08^\circ$	$\pm 0.04^\circ$	$\pm 0.03^\circ$
25	$\pm 0.07^\circ$	$\pm 0.07^\circ$	$\pm 0.04^\circ$	$\pm 0.03^\circ$
32	$\pm 0.08^\circ$	$\pm 0.07^\circ$	$\pm 0.04^\circ$	$\pm 0.03^\circ$
40	$\pm 0.06^\circ$	$\pm 0.06^\circ$	$\pm 0.03^\circ$	$\pm 0.03^\circ$

## Table of Maximum Movable Weight and Allowable Moment

Bore size (mm)	Bearing	Max. movable weight Wmax (kg)	Allowable moment (N·m)	
			M1 (=M3)	M2
12	Slide	3	1.25	1.68
	Ball bushing		0.53	0.70
16	Slide	7	3.34	4.25
	Ball bushing		1.53	2.11
20	Slide	12	11.4	17.1
	Ball bushing		5.60	7.28
25	Slide	20	11.4	19.3
	Ball bushing		5.60	8.19
32	Slide	30	19.8	23.3
	Ball bushing		10.1	14.8
40	Slide	50	37.3	46.2
	Ball bushing		21.3	27.5



Note) For the purpose of calculating the moment, the length of the arm is the distance that is measured from the guide shaft center ("•" mark). Dimension  $\ell$  from the guide shaft center to the top surface of the table is indicated below.

Bore size	12	16	20	25	32	40
$\ell$ dimension (mm)	19.5	24	28	31	39.5	47.5

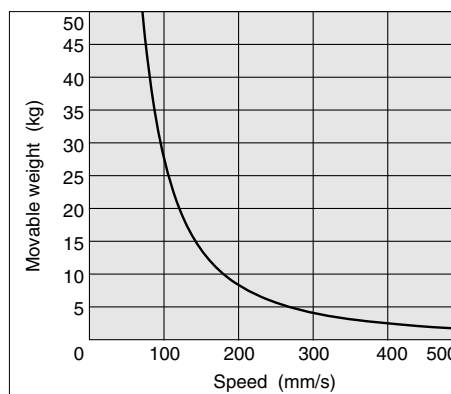
## Allowable Load Only by Adjusting Bolts

If only the adjustment bolt is used for stopping the load, make sure that the load weight and the speed will be below the curve in the graph on the right, taking into consideration the durability of the rubber bumper that is attached to the end of the adjustment bolt and the vibration and noise that are created when stopping (provided that the maximum load weight is not exceeded).

In conditions in which the load mass and the speed will be above the curve, use a shock absorber (provided that the maximum load weight is not exceeded).

### Caution

In the case of the ball bushing style, the service life could be drastically shortened if shocks or excessive moments are applied. Therefore, even if the conditions given above are not exceeded, the use of a shock absorber is recommended.



## Static Movable Weight When Stopped

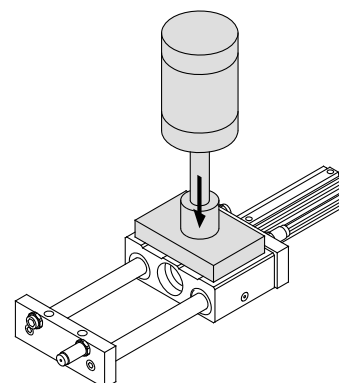
When the CXT Series cylinder is used for moving the workpiece receptacle, such as in a stamping or press-fitting process, a vertical load will be applied to the top surface of the stopped slide block (refer to the diagram on the right). In this case, the allowable weight is greater than the maximum load weight, as given in the table on the right.

### Caution

- Make sure that the slide block is stopped at the stroke end.
- Match the center of the weight to be applied with the center of the slide block. The direction of the weight must be vertically downward in relation to the surface on which the workpiece is mounted, as shown in the diagram on the right.
- Do not apply a load that involves shocks such as those caused by pounding (particularly with the ball bushing style).
- If this weight is applied, the deflection of the guide shaft will also have a large value.

### Allowable static weight (kg)

Bore size (mm)	CXTM (Slide bearing)	CXTL (Ball bushing bearing)
12	350	60
16	500	70
20	900	125
25	900	125
32	1100	140
40	1900	170

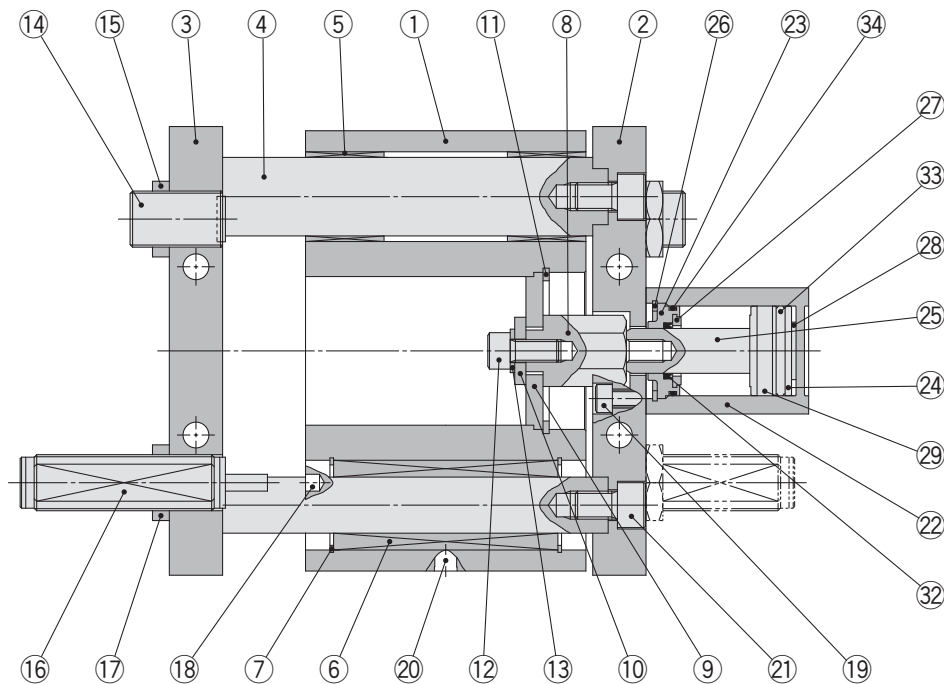




## Construction

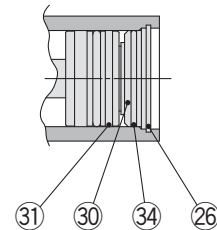
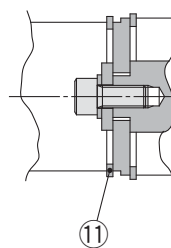
**CXTM**  
Guide rod/bearing

**CXTL**  
Guide rod/bearing



Ø 32

Long stroke



### Component Parts

No.	Description	Material	Note
1	Slide block	Aluminum alloy	Anodized
2	Plate A	Aluminum alloy	Anodized
3	Plate B	Aluminum alloy	Anodized
4	Guide rod	Carbon steel	Hard chrome plating
5	Slide bearing	Bearing alloy	
6	Ball bushing bearing	—	
7	Type C retaining ring	Carbon tool steel	Phosphate coating
8	Adapter	Carbon steel	Electroless nickel plating
9	Connected disk	Carbon steel	Electroless nickel plating
10	Washer	Carbon steel	Zinc chromated
11	Type C retaining ring	Carbon tool steel	Phosphate coating
12	Hexagon socket head cap screw	Carbon steel	Zinc chromated
13	Spring washer	Steel wire	Zinc chromated
14	Adjusting bolt (With bumper)	Carbon steel, Urethane	Zinc chromated
15	Nut	Carbon steel	Zinc chromated
16	Shock absorber	—	Option
17	Nut	Carbon steel	Zinc chromated
18	Parallel pin	Carbon steel	

### Component Parts

No.	Description	Material	Note
19	Hexagon socket head cap screw	Carbon steel	Zinc chromated
20	Grease nipple	—	Ø 16 to Ø 40   Nickel plating
21	Hexagon socket head cap screw	Carbon steel	Zinc chromated
22	Cylinder tube	Aluminum alloy	Hard anodized
23	Collar	Aluminum alloy	Anodized
24	Piston	Aluminum alloy	Chromated
25	Piston rod	Stainless steel Carbon steel	Ø 12 to Ø 25 Ø 32, Ø 40   Hard chrome plating
26	Type C retaining ring	Carbon tool steel	Phosphate coating
27	Bumper A	Urethane	
28	Bumper B	Urethane	
29	Magnet	—	
30	Bottom plate	Aluminum alloy	Anodized
31	Wear ring	Resin	
32	Rod seal	NBR	
33	Piston seal	NBR	
34	Tube gasket	NBR	

### Replacement Parts/Seal Kit

Model Cylinder Stroke	Kit no.					
	CXT□12	CXT□16	CXT□20	CXT□25	CXT□32	CXT□40
Standard stroke	CDQSB12	CDQSB16	CDQSB20	CDQSB25	CDQ2A32	CDQ2A40
Long stroke	CQSB12-L-PS	CQSB16-L-PS	CQSB20-L-PS	CQSB25-L-PS	CQ2A32-L-PS	CQ2A40-L-PS

\* Seal kit includes 32, 33 and 34. Order the seal kit with the kit number.

\* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

# Series CXT

## Dimensions Ø 12 to Ø 25

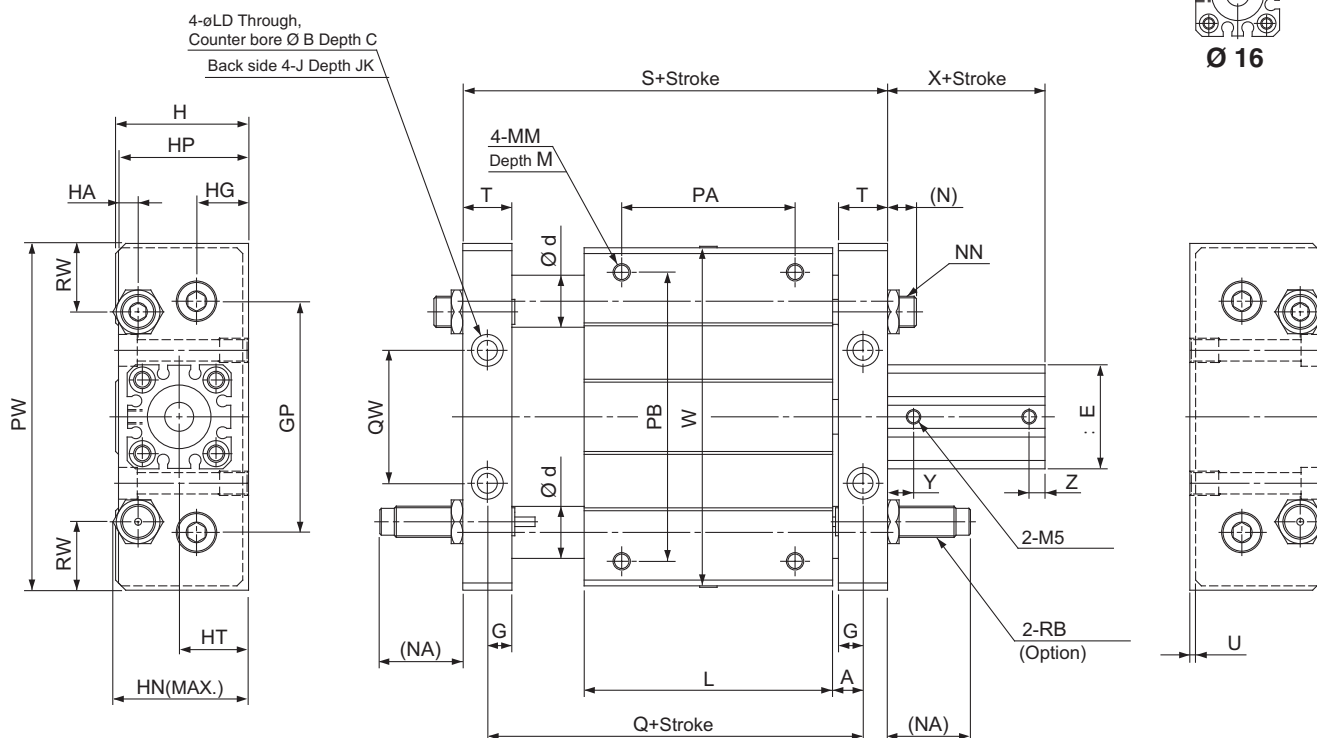
### Cylinder form



Ø 12



Ø 16



Bore size (mm)	Standard stroke (mm)	A	B	C	d		E	G	GP	H	HA	HG	HN	HP	HT	J	JK	L	LD
					Slide	Ball bushing													
12	15, 25	8.5	8	4	16	10	25	7.5	50	34	6	14.5	34	33	18	M5	9.5	68	4.3
16	15, 25	7.5	9.5	5	18	12	29	6.5	65	40	6.5	16	39.5	39	21	M6	9.5	75	5.2
20	25, 50	9.5	11	6.5	25	16	36	8.5	80	46	9	18	44.1	45	24	M8	10	86	6.9
25	25, 50	9.5	11	6.5	25	16	40	8.5	90	54	9	23	55	53	28	M8	10	86	6.9

Bore size (mm)	MM	M	(N)	(NA)	NN	PA*	PB	PW	Q	QW	RB	RW	S	T	U	W	X	Y	Z
12	M4	6	8	27	M8 X 1.0	30	60	80	85	26	RB0806	17.5	96	13	1	77	22	7.5	5
16	M5	8	8	27	M8 X 1.0	45	70	95	90	40	RB0806	15	103	13	2	92	22	7.5	5
20	M6	10	10	29	M10 X 1.0	60	100	120	105	46	RB1007	26	122	17	2	117	29.5	9	5.5
25	M6	10	12	50	M14 X 1.5	60	100	130	105	50	RB1411	22	122	17	2	127	32.5	11	5.5

\* PA dimension is the center sorted factor of the L dimension.

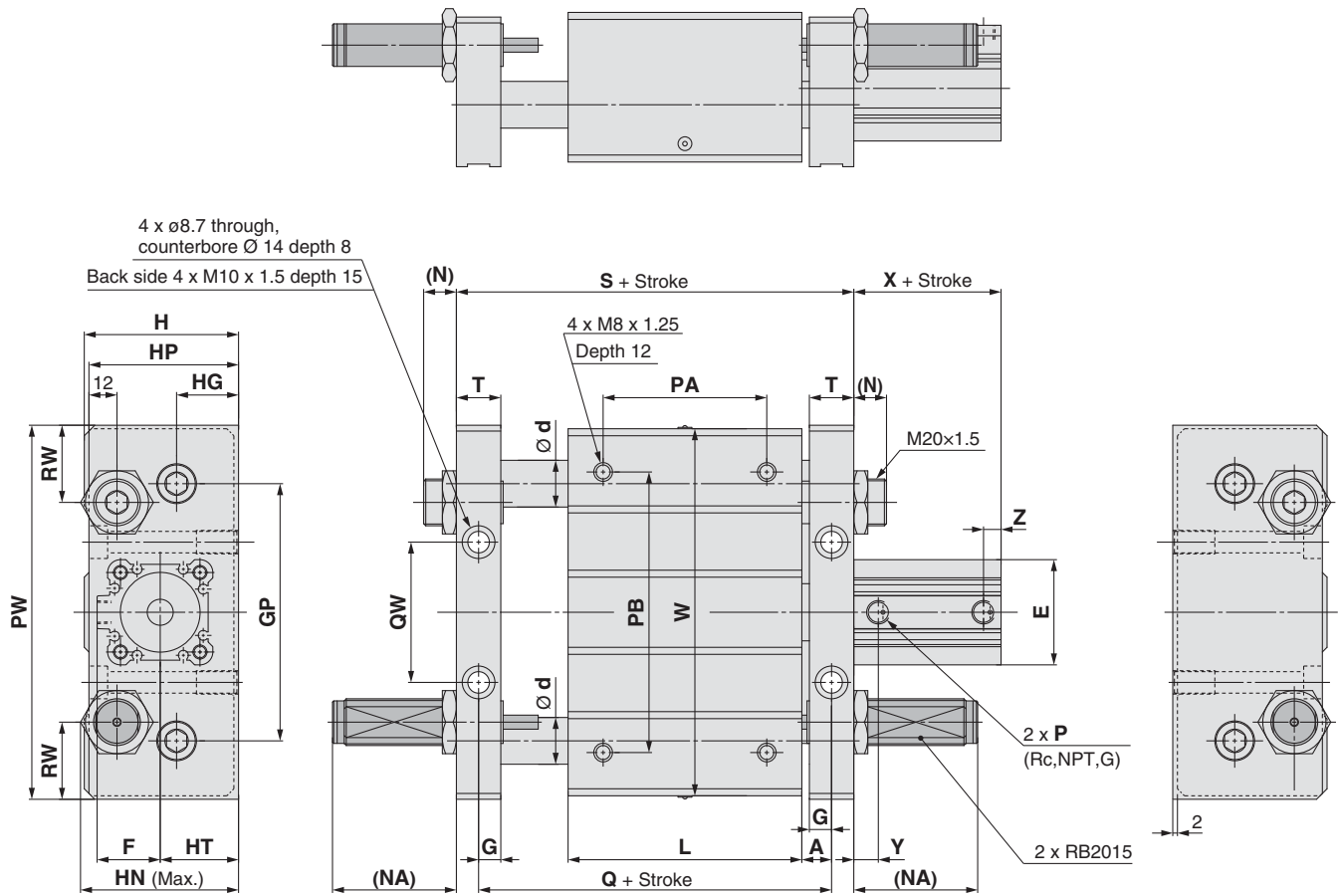
### Long stroke

(mm)

Bore size (mm)	Stroke range (mm)	X	Y	Z
12	50, 75, 100	32	7.5	7.5
16	50, 75, 100	32	7.5	7.5
20	75, 100, 125, 150, 175, 200	41	9	9
25	75, 100, 125, 150, 175, 200, 250, 300	44	11	11



# Ø 32, Ø 40



Bore size (mm)	Standard stroke (mm)	A	d		E	F	G	GP	H	HG	HN	HP	HT	L	(N)	(NA)	P <sup>Note)</sup>	PA <sup>*</sup>	PB	PW	Q
			Slide	Ball bushing																	
32	25, 50, 75, 100	10.5	28	20	45	27	9.5	110	66	26.5	67.6	64	33.5	100	14	53	1/8	70	120	160	121
40	25, 50, 75, 100	11.5	36	25	52	31	10.5	130	78	30.5	77.6	74	40.5	136	12	51	1/8	90	140	190	159

Bore size (mm)	QW	RW	S	T	W	X	Y	Z
32	60	33	140	19	157	33	10	7.5
40	84	35	180	21	187	39.5	12.5	7.5

## Long Stroke

(mm)

Bore size (mm)	Stroke range (mm)	X	Y	Z
32	125, 150, 175, 200, 250, 300	45.5	10	10
40	125, 150, 175, 200, 250, 300	55	12.5	12.5

\* PA dimension is the center sorted factor of the L dimension.

Note) Rc, NPT and G ports can be selected.

CL

MLG

CNA

CNG

MNB

CNS

CLS

CB

CV/MVG

CXW

CXS

**CXT**

MX

MXU

MXH

MXS

MXQ

MXF

MXW

MXP

MG

MGP

MGQ

MGG

MGC

MGF

MGZ

CY

MY

# Series CXT

## Auto Switch Mounting 1

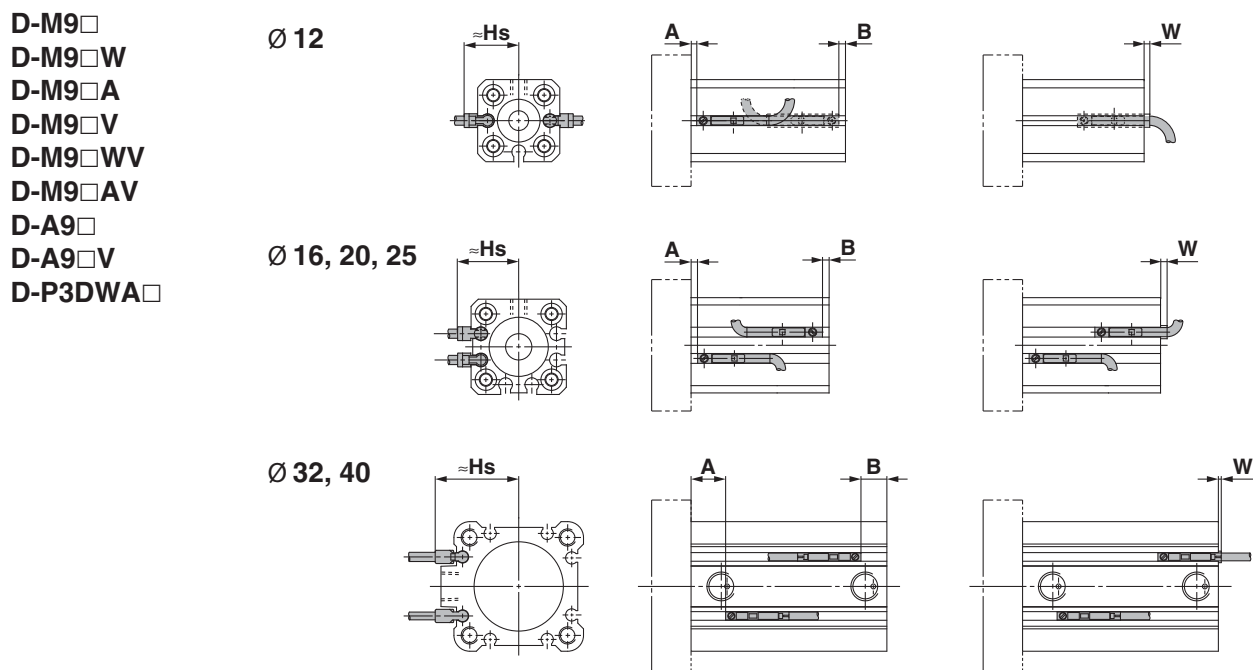
### Minimum Stroke for Mounting of Auto Switch

Application	Auto switch model No. of auto switches mounted	D-M9□V	D-A9□V	D-A9□	D-M9□WV D-M9□AV	D-M9□	D-M9□W D-M9□A	D-P3DWA
CXT□12 to CXT□25	1	5	5	10	10	15	20	15
	2	5	10	10	10	15	20	15
CXT□32 to CXT□40	1	5	5	10	10	10	15	15
	2	5	10	10	15	10	15	15

\* D-P3DW is compatible with ø25 to ø40.

Application	Auto switch model No. of auto switches mounted	D-F7□V D-J79C	D-A7□ D-A8□ D-A73C D-A80C	D-F7□WV D-F7BAV	D-A7□H D-A80H D-F7□ D-J79	D-A79W	D-F7□W D-J79W D-F7BA D-F7NT D-F79F
CXT□32 to CXT□40	1	5	5	10	15	15	20
	2	5	10	15	15	20	20

### Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height



### Proper Auto Switch Mounting Position/Standard Stroke

(mm)

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV			D-M9□A D-M9□AV			D-A9□ D-A9□V			D-P3DWA	
Bore size	A	B	W	A	B	W	A	B	W	A	B
12	5.5	4.5	5.5	5.5	4.5	7.5	1.5	0	1.5 (4)	—	—
16	6	4	6	6	4	8	2	0	2 (4.5)	—	—
20	10	7.5	2.5	10	7.5	4.5	6	3.5	-1.5 (1)	—	—
25	11	9.5	0.5	11	9.5	2.5	7	5.5	-3.5 (-1)	6.5	5
32	12	9	1	12	9	3	8	5	-3 (-0.5)	7.5	4.5
40	16	11.5	-1.5	16	11.5	0.5	12	7.5	-5.5 (-3)	11.5	7

### Proper Auto Switch Mounting Position/Long Stroke

(mm)

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV			D-M9□A D-M9□AV			D-A9□ D-A9□V			D-P3DWA	
Bore size	A	B	W	A	B	W	A	B	W	A	B
12	9	11	-1	9	11	1	5	7	-5 (-2.5)	—	—
16	9.5	10.5	-0.5	9.5	10.5	1.5	5.5	6	-4.5 (-2)	—	—
20	13	16	-6	13	16	-4	9	11.5	-10 (-7.5)	—	—
25	14	18	-8	14	18	-6	10	13.5	-12 (-9.5)	6.5	5
32	12.5	20.5	-10.5	12.5	20.5	-8.5	8.5	16.5	-14.5 (-12)	8	16
40	16	26.5	-16.5	16	26.5	-14.5	12	22.5	-20.5 (-18)	11.5	22

Note 1) ( ): Denotes the values of D-A93.

Note 2) W is applicable when mounting D-A9□, D-M9□, D-M9□W and D-M9□A.

Note 3) Adjust the auto switch after confirming the operating conditions in the actual setting.

### Auto Switch Mounting Height/Standard Stroke, Long Stroke

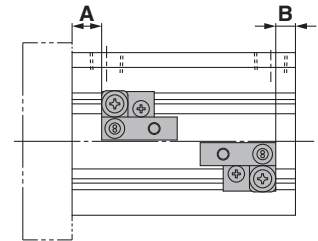
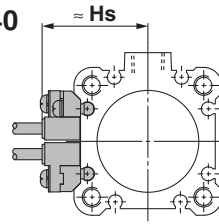
(mm)

Auto switch model	D-M9□V D-M9□WV D-M9□AV	D-A9□V	D-P3DWA
Bore size	Hs	Hs	Hs
12	19	17	—
16	21	19	—
20	24	22.5	—
25	26	24.5	33
32	29	27	35.5
40	32.5	30.5	39

## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

D-A7□	D-F7□	D-F7□V
D-A80	D-J79	D-J79C
D-A73C	D-F7□W	D-F7□WV
D-A80C	D-J79W	D-F7BAV
D-A79W	D-F7BA	
D-A7□H	D-F79F	
D-A80H	D-F7NT	

Ø 32, 40



### Auto Switch Proper Mounting Position/Standard Stroke

(mm)

Auto switch model Bore size	D-A73 D-A80		D-A72/A7□H D-A80H/A73C D-A80C/F7□/J79 D-F7□W/J79W D-F7□V/F7□WV D-F79F/J79C D-F7BA/F7BAV		D-A79W		D-F7NT	
	A	B	A	B	A	B	A	B
32	9	6	9.5	6.5	6.5	3.5	14.5	10.5
40	13	8.5	13.5	9	10.5	6	18.5	13

### Auto Switch Proper Mounting Position/Long Stroke

(mm)

Auto switch model Bore size	D-A73 D-A80		D-A72/A7□H D-A80H/A73C D-A80C/F7□/J79 D-F7□W/J79W D-F7□V/F7□WV D-F79F/J79C D-F7BA/F7BAV		D-A79W		D-F7NT	
	A	B	A	B	A	B	A	B
32	9.5	17.5	10	18	7	15	15	23
40	13	23.5	13.5	24	10.5	21	18.5	29

Note ) Adjust the auto switch after confirming the operating conditions in the actual setting.

### Auto Switch Mounting Height/Standard Stroke, Long Stroke

(mm)

Auto switch model Bore size	D-A7□ D-A80		D-A73C D-A80C		D-A79W		D-F7□V D-F7□WV D-F7BV		D-J79C	
	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs	Hs
32	31.5	32.5	38.5	34	35	38				
40	35	36	42	37.5	38.5	41.5				

## Operating Range

(mm)

Auto switch model	Bore size					
	12	16	20	25	32	40
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	2.5	4	5.5	5.5	6	5.5
D-A9□/A9□V	6	7.5	10	10	9.5	9.5
D-F7□/F7□V D-J79/J79C D-F7□W/F7□WV D-J79W D-F7BA/F7BAV D-F7NT/F79F	—	—	—	—	6	6
D-A7□/A80	—	—	—	—	12	11
D-A79W	—	—	—	—	13	14
D-P3DWA	—	—	—	6	6	6

\* Since this is a guideline including hysteresis, not meant to be guaranteed.

(Assuming approximately ±30 % dispersion)

There may be the case it will vary substantially depending on an ambient environment.

\* Auto switch mounting brackets BQ2-012 are not used for sizes over Ø 32 of D-A9□(V)/M9□(V)/M9□W(V)/M9□A(V) types. The above values indicate the operating range when mounted with the conventional auto switch installation groove.

CL

MLG

CNA

CNG

MNB

CNS

CLS

CB

CV/MVG

CXW

CXS

CXT

MX

MXU

MXH

MXS

MXQ

MXF

MXW

MXP

MG

MGP

MGQ

MGG

MGC

MGF

MGZ

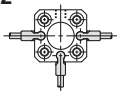
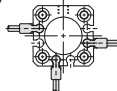
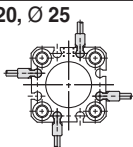
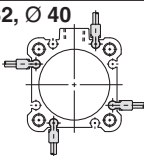
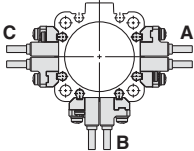
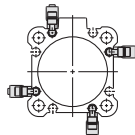
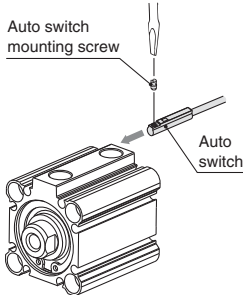
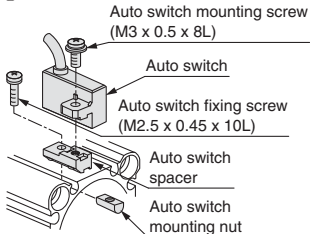
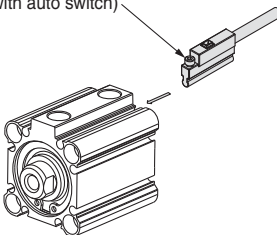
CY

MY

# Series CXT

## Auto Switch Mounting 2

### Auto Switch Mounting Bracket: Part No.

Applicable auto switch	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V	D-F7□/F7□V/J79/J79C/F7□W/J79W/F7□WV D-F7BA/F7BAV/F79F/F7NT D-A7□/A80/A7□H/A80H/A73C/A80C/A79W	D-P3DWA						
Bore size (mm)	Ø 12 to Ø 40	Ø 32, Ø 40	Ø 25, Ø 40						
Auto switch mounting bracket part no.	—	BQ5-032	—						
Auto switch mounting bracket fitting parts lineup/Weight	—	● Auto switch fixing screw (M2.5 x 10L) ● Auto switch mounting screw (M3 x 8L) ● Auto switch spacer ● Auto switch mounting nut Weight: 3.5 g	—						
Auto switch mounting surface	Surfaces with auto switch mounting slot		Surfaces with auto switch mounting slot						
	<div>Ø 12</div>  <div>Ø 16</div>  <div>Ø 20, Ø 25</div>  <div>Ø 32, Ø 40</div> 	<div>Port side</div> 							
Mounting of auto switch	 <p>Auto switch mounting screw</p> <p>Auto switch</p> <p>● When tightening the auto switch mounting screw, use a watchmakers' screwdriver with a handle 5 to 6 mm in diameter.</p> <p><b>Tightening torque for auto switch mounting screw (N·m)</b></p> <table><tr><th>Auto switch model</th><th>Tightening torque</th></tr><tr><td>D-M9□(V) D-M9□W(V) D-M9□A(V)</td><td>0.05 to 0.15</td></tr><tr><td>D-A9□(V)</td><td>0.10 to 0.20</td></tr></table>	Auto switch model	Tightening torque	D-M9□(V) D-M9□W(V) D-M9□A(V)	0.05 to 0.15	D-A9□(V)	0.10 to 0.20	<p>① Insert the nut into the auto switch mounting slot on the cylinder tube, and place it in the roughly estimated setting position.</p> <p>② With the lower tapered part of the auto switch spacer facing the outside of the cylinder tube, line up the M2.5 through hole with the M2.5 female thread of the auto switch mounting nut.</p> <p>③ Gently screw the auto switch mounting nut fixing screw (M2.5) into the thread of the auto switch mounting nut through the mounting hole.</p> <p>④ Engage the ridge on the auto switch mounting arm with the recess in the auto switch spacer.</p> <p>⑤ Tighten the auto switch mounting screw (M3) to fix the auto switch. The tightening torque of the M3 screw must be 0.35 to 0.45 N·m.</p> <p>⑥ Confirm where the mounting position is, and tighten the auto switch fixing screw (M2.5) to fix the auto switch mounting nut. The tightening torque of the M2.5 screw must be 0.25 to 0.35 N·m.</p> <p>⑦ The detection position can be changed under the conditions in step ⑤.</p> 	<p>① Insert the mounting bracket into the mating groove of the cylinder tube.</p> <p>② Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 12L).*</p> <p>③ If the detecting position is changed, go back to step ①.</p> <p>Note 1) Ensure that the auto switch is covered with the mating groove to protect the auto switch.</p> <p>Note 2) The tightening torque for the hexagon socket head cap screw (M2.5 x 12L) is 0.2 to 0.3 N·m.</p> <p>Hexagon socket head cap screw (M2.5 x 12L) (Included with auto switch)</p> 
Auto switch model	Tightening torque								
D-M9□(V) D-M9□W(V) D-M9□A(V)	0.05 to 0.15								
D-A9□(V)	0.10 to 0.20								

Note ) When shipping cylinders, auto switch mounting brackets and auto switches are shipped together.

#### Other Applicable Auto Switches/Refer to Auto Switch Guide for the detailed specifications of auto switches.

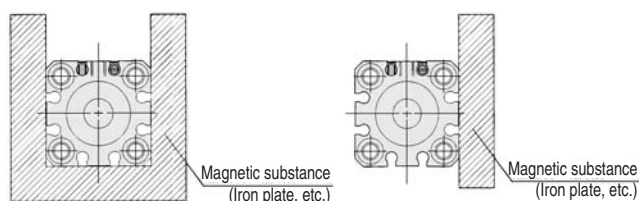
Auto switch type	Model	Electrical entry (Fetchnig direction)	Features
Reed	D-A73	Grommet (Perpendicular)	—
	D-A80		Without indicator light
	D-A73H, A76H	Grommet (In-line)	—
	D-A80H		Without indicator light
Solid state	D-F7NV, F7PV, F7BV	Grommet (Perpendicular)	—
	D-F7NWW, F7BWW		Diagnostic indication (2-color indication)
	D-F7BAV		Water resistant (2-color indication)
	D-F79, F7P, J79	Grommet (In-line)	—
	D-F79W, F7PW, J79W		Diagnostic indication (2-color indication)
	D-F7BA		Water resistant (2-color indication)
	D-F7NT		With timer

\* For solid state auto switches, auto switches with a pre-wired connector are also available.

\* Normally closed (NC = b contact), solid state auto switch (D-F9G/F9H type) are also available.

\* D-A7/A8/F7/J7 types cannot be mounted on Ø 12 to Ø 25.

• If the cylinder is used in an application in which a magnetic material is placed in close contact around the cylinder as shown in the graph on the below (including cases in which even one of the sides is in close contact) the operation of auto switches could become unstable. Therefore, please check with SMC for this type of application.



# Series CXT

# Made to Order: Individual Specifications

Please contact SMC for detailed dimensions, specifications, and lead times.

## 1 Adjustable Stroke

Symbol

**-X138**

The stroke adjustment range may be expanded with a long adjustment bolt.

### How to Order

CXT Standard model no. — **X138**

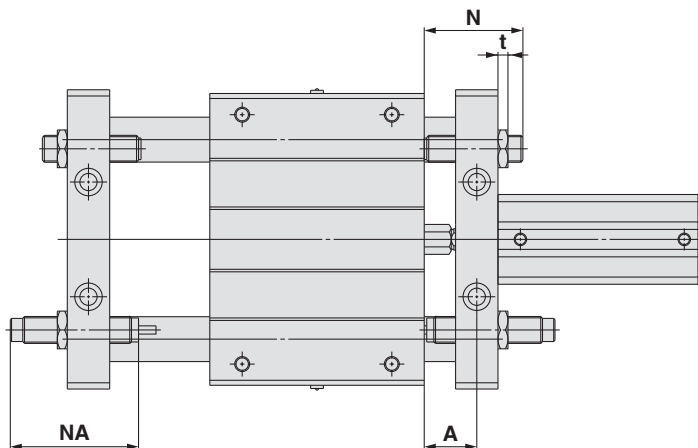
• Adjustable stroke

### Specifications

Model	CXT□12, 16	CXT□20, 25	CXT□32	CXT□40
Stroke adjustment range	−26 mm (Single side −13 mm)	−28 mm (Single side −14 mm)	−44 mm (Single side −22 mm)	−40 mm (Single side −20 mm)

\* Specifications other than the above are the same as the standard type.

### Dimensions (Dimensions other than those below are the same as the standard type.)



Bore size (mm)	A	N	NA	t
12	8.5 to 21.5	32	40.8	4
16	7.5 to 20.5	32	40.8	4
20	9.5 to 23.5	37	46.7	4
25	9.5 to 23.5	39	67.3	6
32	10.5 to 32.5	49	73.2	6
40	11.5 to 31.5	49	73.2	6

## 2 Fluororubber Seal (Cylinder unit only)

Symbol

**-X777**

Fluororubber is used only for the cylinder unit seal.

### How to Order

CXT Standard model no. — **X777**

• Fluororubber seal (Cylinder unit only)

### Specifications

Seal material	Fluororubber (Cylinder unit only)
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\* Specifications other than the above are the same as the standard type.

CL

MLG

CNA

CNG

MNB

CNS

CLS

CB

CV/MVG

CXW

CXS

CXT

MX

MXU

MXH

MXS

MXQ

MXF

MXW

MPX

MG

MGP

MGQ

MGG

MGC

MGF

MGZ

CY

MY

