

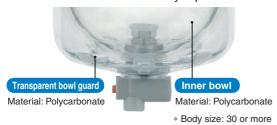
Modular F.R.L. Units

Better visibility and environmental resistance

Double layer design

The bowl is covered with a transparent bowl guard!

- The inside is visible from 360°.
- The bowl is completely protected from the environment. Safety improved



Energy saving regulator

Pressure drop: Max. 50% improvement

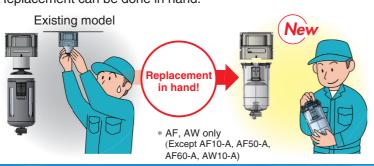
Set pressure: 0.05 to 0.7 MPa

0.02 to 0.2 MPa

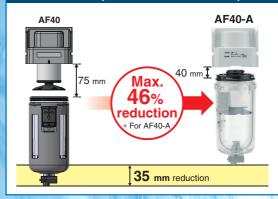


Easy replacement of the element

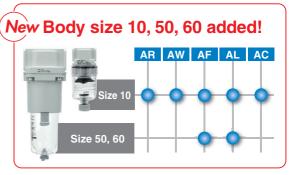
The element and the bowl are in one piece. Replacement can be done in hand.



► Reduced required maintenance space





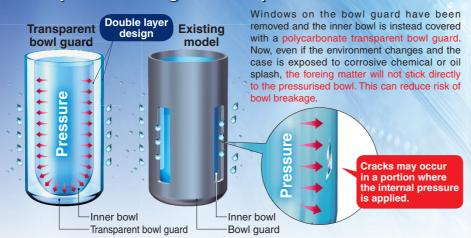


Series AC



Transparent bowl guard

Better environmental resistance:
Transparent bowl guard can protect the inner bowl!



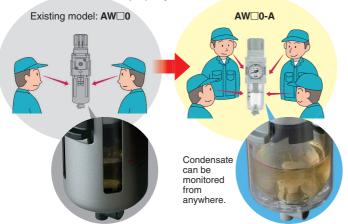


Micro Mist

Separator AFD

Better visibility: 360°

Use of transparent bowl guard makes it possible to check the condensate inside the filter case and the remaining oil amount in the lubricator from the entire periphery.



Light weight: Max. 90 g reduction * Except AW

AF40-A
Weight
360 g
Weight
450 g

Metal related corrosion does not occur.

* Body size: 30 or more



Resin body does not rust.

Regulator/AR Filter Regulator/AW

Pressure drop: Max. 50% improvement Outlet pressure (MPa) New AR20-02-A AR20-02 AR20-02

500

♦ Inlet pressure: 0.5 MPa

◆ Flow rate: 500 L/min(ANR)

Flow rate L/min(ANR)

◆Outlet pressure: 0.3 MPa

New Spacer

Modular connection

Step 1

- Mount the product by lining up the mating surface of the new spacer with bracket.
- Insert the retainer into the spacer bolt and tighten the nut. (temporary assembling)

Spacer with bracket Retainer Tentative tightening by fingers is possible.

Step ②

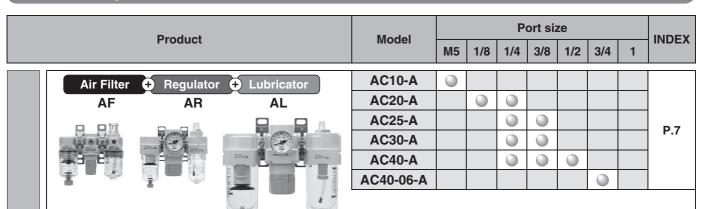
• Tighten the nut with the hexagon wrench

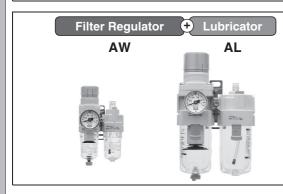
Interchangeable with existing model

- New spacer can be connected to existing AF, AR, AL, AW series.
- Existing spacer cannot be used for new AR
 □-A, AW□-A series.

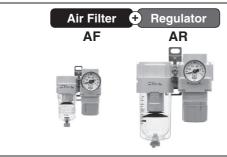


Series Configuration



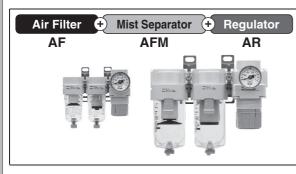


AC10A-A				
AC20A-A				
AC30A-A		0		P.13
AC40A-A				
AC40A-06-A				

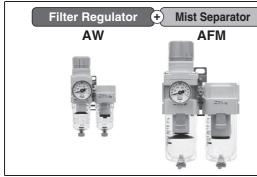


Air Combination

	AC10B-A						
	AC20B-A						
	AC25B-A						P.17
	AC30B-A						P.17
	AC40B-A		0	0	0		
	AC40B-06-A						
,							



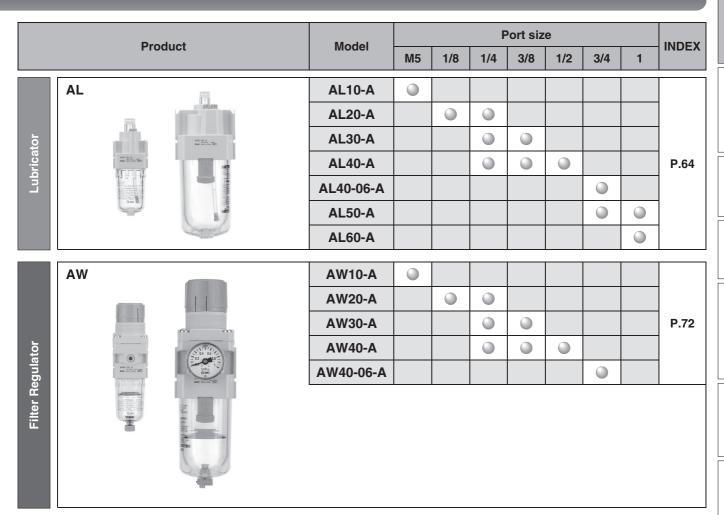
AC20C-A	0					
AC25C-A						
AC30C-A						P.21
AC40C-A		0	0	0		
AC40C-06-A						



AC20D-A				
AC30D-A				P.25
AC40D-A				P.25
AC40D-06-A			0	

Series Configuration

							F	ort siz	е			nin Ev
		Produ	CT	Model	M5	1/8	1/4	3/8	1/2	3/4	1	INDEX
	AF			AF10-A	0							
				AF20-A		0	0					
ē		#/25 - 25 - A	970 (4.4) 984 marking (60)	AF30-A			0	0				
Air Filter		Antonia Particular		AF40-A			0	0	•			P.34
Ā		Secretary, No. Confedent of the Confeden		AF40-06-A						0		
				AF50-A						0		
			*	AF60-A							0	
	AFM			AFM20-A		0	0					
				AFM30-A			0	0				•
rator		50 900 0 10 - A 100 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	APRICIPATION TO SERVICE OF SERVIC	AFM40-A			0	0	0			P.34
Mist Separator			12 W	AFM40-06-A						0		·
	AFD			AFD20-A								
ō	AFD			AFD30-A		0	0	0				
oarat		18705 - 25 - A. (1870) One can a some (1870)	MFEG. N. a. J. SECTION CO. S. SECTIO	AFD40-A			0	0	0			P.34
t Sep				AFD40-06-A						0		
Micro Mist Separator		Oze										
	AR			AR10-A	0							
				AR20-A		0	0					
J.		##(V) - (2) - 1 - 10 - 10 - 10 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100 - 100	02 02 08 1 1 0 09c	AR25-A			0	0				P.54
Regulator		OR HAND		AR30-A			0	•				F.54
Reg			1	AR40-A			0	•				
				AR40-06-A								



Simple Specials System

A system designed to respond quickly and easily to your special ordering needs



Short lead times

This system enables us to respond to your special needs, such as additional machining, accessory assembly, or modular unit, and deliver such special products as quickly as standard products.

Repeat orders

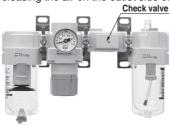
Once we receive a Simple Special part number from your previous order, we will process the order, manufacture the product, and deliver it to you.

Attachment List

Check valve

Page 28

■ A check valve with intermediate branch port can be easily installed to prevent a backflow of lubricant when branching the air flow and releasing the air on the outlet side of the regulator.



- · Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- · Filter Regulator + Lubricator (AC20A-A to AC40A-A)
 - * Port size: Except 06

Pressure switch

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■ A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



- · Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- · Filter Regulator + Lubricator (AC20A-A to AC40A-A)
- · Air Filter + Regulator (AC20B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)
- · Filter Regulator + Mist Separator (AC20D-A to AC40D-A)

T-spacer

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■ Using a T-shaped spacer facilitates the branching of air flow.



- · Air Filter + Regulator + Lubricator (AC10-A to AC40-A)
- · Air Filter + Regulator (AC10B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)

Pressure relief 3 port valve

Page 30

■ With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.

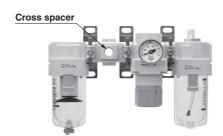


- Air Filter + Regulator + Lubricator (AC20-A to AC40-A)
- · Filter Regulator + Lubricator (AC20A-A to AC40A-A)
- · Air Filter + Regulator (AC20B-A to AC40B-A)
- · Air Filter + Mist Separator + Regulator (AC20C-A to AC40C-A)
- · Filter Regulator + Mist Separator (AC20D-A to AC40D-A)

Cross spacer

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■ Pipings are possible in all 4 directions.



* Needs to be ordered separately.

Piping adapter

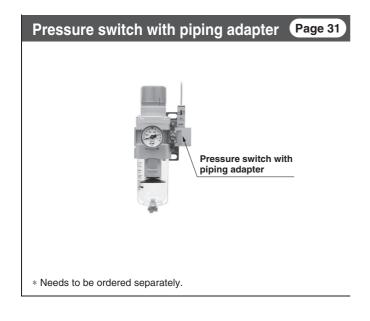
Page 31

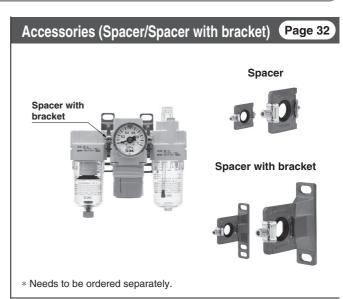
A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.



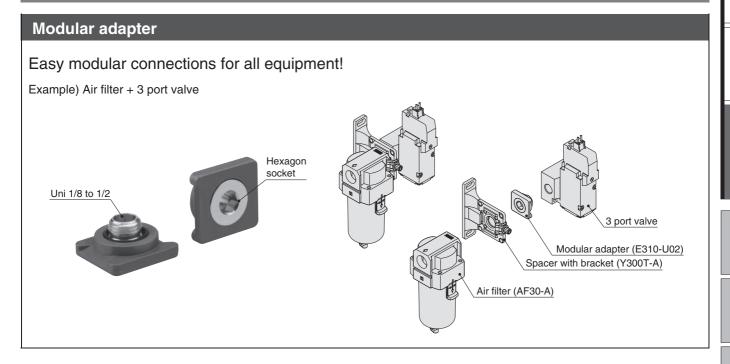
* Needs to be ordered separately.

AC





Related Product



Air Combination

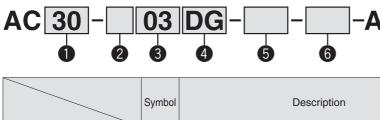
Air Filter + Regulator + Lubricator

AC10-A to AC40-A

Symbol



How to Order



- Option/Semi-standard: Select one each for a to m.
 Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AC30-F03DM-KSTV-13NR-A

	_	_						0		
				Symbol	Description			Body size		
						10	20	25	30	40
					Metric thread (M5)	•	_	_	_	_
		Б.		-	Rc	_	•	•		•
2		Pipe	thread type	N Note 1)	NPT	_	•		•	•
				F Note 2)	G	_	•		•	•
				+						
				M5	M5	•	_	_	_	_
				01	1/8	_	•	_	_	_
				02	1/4	_	•		•	•
3		ı	Port size	03	3/8	_	_			
				04	1/2	_	_	_	_	
				06	3/4	_	_	_	_	•
	1			+	- , -					
				I —	Without auto drain					
		а	Float type	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•		•	
	6	_	auto drain	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.		_			
	Option Note 3)			+	11.0. (Normany open) Brain port to open when procedure to not applied.					
4	lo lo				Without pressure gauge					
	bt		Pressure		Round type pressure gauge (without limit indicator)		_	_		
		b	gauge Note 6)	G	Round type pressure gauge (with limit indicator)		•	•	•	•
			gauge	M	Round type pressure gauge (with minicipality) Round type pressure gauge (with colour zone)					
				+	Hourid type pressure gauge (with colour zone)					
				'	Without attachment					
		С	Check valve	K	Mounting position: AF+AR+K+AL					Note 7)
				+	Mounting position. AF+An+R+AL					Titolo 1)
			D		Without attachment					
	l it	d	Pressure switch	S Note 8)	Without attachment					
A	Attachment		SWITCH	+	Mounting position: AF+AR+S+AL					
6	act				Without attachment					
	#	е	T-spacer	T Note 8)						
			-	+	Mounting position: AF+T+AR+AL					
			5 " (MPH and all all and and					
		f	Pressure relief		Without attachment		•		•	
			3 port valve	V	Mounting position: AF+AR+AL+V					
			0	+	0.05 to 0.7 MPs and the					
		g	Set pressure Note 9)	_	0.05 to 0.7 MPa setting					
			pressure Note 3)	1	0.02 to 0.2 MPa setting					
	ard			+			_	_	_	_
	gu			_	Polycarbonate bowl		•			
6	Semi-standard			2	Metal bowl		•	•		
	emi	h	Bowl Note 10)	6	Nylon bowl		•	•		
	တိ			8	Metal bowl with level gauge			•		
				С	With bowl guard			Note 11)	Note 11)	Note 11)
				6C	With bowl guard (Nylon bowl)	_		Note 12)	Note 12)	Note 12)

Air Combination Series AC10-A to AC40-A



	\							0		
				Symbol	Description			Body size)	
						10	20	25	30	40
				_	With drain cock	•	•	•	•	•
			Air filter	J Note 14)	Drain guide 1/8	_	•	_	_	_
		'	drain port Note 13)	J	Drain guide 1/4	_	_	•	•	•
				W Note 15)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	_	•	•	•
				+						
	_		Lubricator lubricant		Without drain cock		•			
	dar	J	exhaust port	3 Note 16)	Lubricator with drain cock		•	•	•	•
	Semi-standard			+						
6	i-st	k	Exhaust	_	Relieving type					
	Sem	K	mechanism	N	Non-relieving type			•		
	0)			+						
			Flow direction	_	Flow direction: Left to right					
		•	Flow direction	R	Flow direction: Right to left					
				+						
		m	Pressure unit	_	Name plate and pressure gauge in imperial units: MPa	•	•		•	•
		111	Fressure unit	Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 18)	Note 18)	Note 18)	O Note 18)	O Note 18)

- Note 1) Drain guide is NPT 1 / 8 (applicable to the AC 2 0 -A) and NPT 1 / 4 (applicable to the AC25-A to AC40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25-A to AC40-A).
- Note 2) Drain guide is G1/8 (applicable to the AC20-A) and G1/4 (applicable to the AC25-A to AC40-A).
- Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start
- of operations, N.C. type is recommended.
- Note 6) When the pressure gauge is attached, a 1 . 0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AC10-A).
- Note 7) Not available with piping port size: 06
- Note 8) The bracket position varies depending on the T-spacer or pressure switch mounting.
- Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- Note 10) Refer to Chemical data on page 3 8 for chemical resistance of the
- Note 11) A bowl guard is provided as standard equipment (polycarbonate).
- Note 12) A bowl guard is provided as standard equipment (nylon).
- Note 13) Float type auto drain: The combination of C and D is not possible. Note 14) Without a valve function
- Note 15) The combination of metal bowl: 2 and 8 is not available.
- Note 16) When choosing with W: Filter drain port, the drain cock of a lubricator will be with barb fittings.
- Note 17) For pipe thread type: M 5 , NPT. MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
- Note 18) O: For pipe thread type: M5, NPT only

Standard Specifications

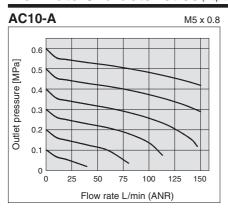
M	lodel	AC10-A	AC20-A	AC25-A	AC30-A	AC40-A	AC40-06-A					
	Air Filter [AF]	AF10-A	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A					
Component	Regulator [AR]	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A					
	Lubricator [AL]	AL10-A	AL20-A	AL30-A	AL30-A	AL40-A	AL40-06-A					
Port size)	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Pressure gau	ige port size [AR]	1/16			1/8							
Fluid				Д	Air							
Ambient and	fluid temperature			–5 to 60 °C (w	ith no freezing)							
Proof pre	essure			1.5	MPa							
Max. opera	ating pressure			1.0	MPa							
Set pressu	re range [AR]			0.05 to	0.7 MPa							
Nominal filtra	ation rating [AF]			5 μι	m							
Recommend	ed lubricant [AL]			Class 1 turbine	e oil (ISO VG32)							
Bowl mat	erial [AF/AL]			Polyca	rbonate							
Bowl gua	ard [AF/AL]	_	Semi-standard (Steel)		Standard (Po	Standard (Polycarbonate)						
Construc	ction [AR]			Relievi	ng type							
Weight [I	kg]	0.27	0.40	0.68	Weight [kg] 0.27 0.40 0.68 0.83 1.53 1							

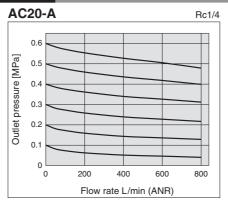


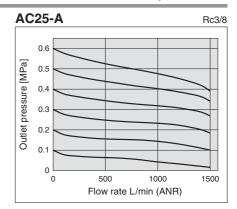
Series AC10-A to AC40-A

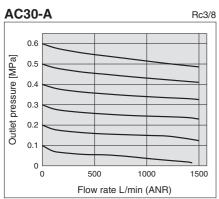
Flow-rate Characteristics (Representative values)

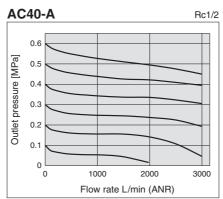
Condition: Inlet pressure 0.7 MPa

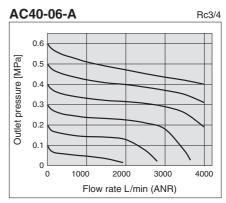






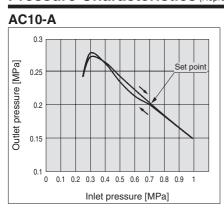


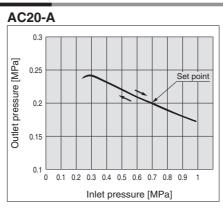


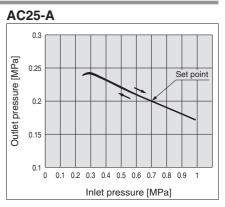


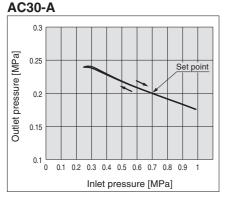
Pressure Characteristics (Representative values)

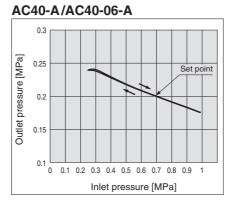
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)











⚠ Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for I SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Piping

⚠ Warning

1. When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

Air Supply

∧ Caution

1. Use an air filter with 5 μm or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3 port valve on the inlet side.

Mounting/Adjustment

∧ Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC25-A to AC40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Selection

Marning

1. Float type auto drain

Operate under the following conditions to avoid malfunction. <N.O. type>

Operating compressor: 0.75 kW (100 L/min (ANR)) or more.
 When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or moreN.C. type>
- Operating pressure for AD27-A: 0.1 MPa or more

Operating pressure for AD37-A/AD47-A: 0.15 MPa or more

2. When a pressure release 3 port valve is mounted on the inlet side of the regulator or filter regulator, the residual pressure can be released to the inlet side. However, if the set pressure is 0 . 1 5 MPa or less, the residual pressure may not be released.

When using the pressure release 3 port valve at a set pressure level of 0.15 MPa or less, it is recommended to use a regulator with backflow function.

↑ Caution

 When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may back flow. Therefore, releasing air that does not contain traces of lubricant is not possible.

To release air that does not contain traces of lubricant, use a check valve (Series AKM) on the inlet side of the lubricator to prevent a backflow of the lubricant.

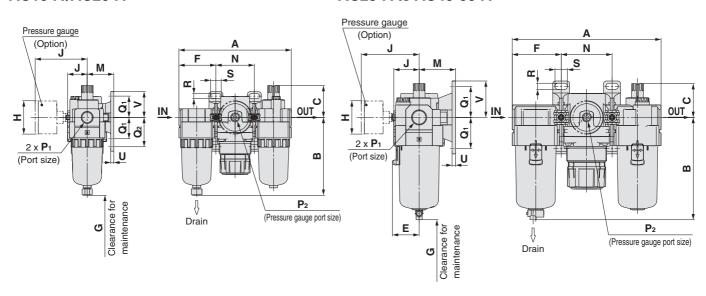
- 2. If a pressure relief 3 port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this fashion.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.

Series AC10-A to AC40-A

Dimensions

AC10-A/AC20-A

AC25-A to AC40-06-A



Applicable model	AC10-A	/AC20-A	AC2	20-A	AC25-A to AC40-06-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)		
Dimensions	M5 x 0.8	B	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Grey Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting		

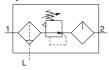
Applicable model			AC2	5-A to AC40-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	B	Width across flats 17	B	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

	Standard specifications																
Model	D.	D.		-	_	Е	F	G					Bracke	t mount			
	P1	P ₂	Α	В	С		Г	G	J	M	N	Q ₁	Q ₂	R	S	U	V
AC10-A	M5 x 0.8	1/16	87	59.9	25.5	_	28	35	12.5	25	31	20	27	4.5	6.8	3	24.5
AC20-A	1/8, 1/4	1/8	126.4	87.6	35.9	_	41.6	60	23.4	30	43.2	24	33	5.5	12	3.5	29
AC25-A	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	30.5	41	57.2	35	_	7	14	4	41
AC30-A	1/4, 3/8	1/8	167.4	115.1	38.1	30	55.1	80	30.5	41	57.2	35	_	7	14	4	41
AC40-A	1/4, 3/8, 1/2	1/8	220.4	147.1	39.8	38.4	72.6	110	36.1	50	75.2	40	_	9	18	5	48
AC40-06-A	3/4	1/8	235.4	149.1	37.8	38.4	77.6	110	39.6	50	80.2	40	_	9	18	5	48

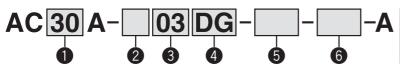
		Optio	nal specifica	ations			Semi-standard specifications								
Model	Round pressure	71	Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	11 Mc		Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide				
	Н	J	Н	H J		В	В	В	В	В	В				
AC10-A	ø26	26	_	_	77.9	_	_	59.3	_	_	_				
AC20-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_				
AC25-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1				
AC30-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1				
AC40-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1				
AC40-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1				

Filter Regulator + Lubricator AC10A-A to AC40A-A

Symbol



How to Order



- Option/Semi-standard: Select one each for a to I.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AC30A-F03DM-KSV-13NR-A

	_	_							
				Symbol	Description		Body	size	
						10	20	30	40
					Metric thread (M5)		_	_	_
		Dina	throad true		Rc	_	•		•
2		Pipe	thread type	N Note 1)	NPT	_	•		•
				F Note 2)	G	_	•	•	
				+					
				M5	M5		_	_	_
				01	1/8	_		_	_
3			Port size	02	1/4	_	•		
9			FUIT SIZE	03	3/8	_	_		
				04	1/2	_	_	_	
				06	3/4	_	_	_	
				+					
			Float type	_	Without auto drain		•		
	a		auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•		
	Note 3)		auto diam	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	_		
4	°N U			+					
•	Option			_	Without pressure gauge		•		
	ŏ	b	Pressure	G	Round type pressure gauge (without limit indicator)		_	_	_
		D	gauge Note 6)	G	Round type pressure gauge (with limit indicator)	_			
				M	Round type pressure gauge (with colour zone)	_	•		
				+					
		С	Check valve	_	Without attachment		•		
			Officer valve	K	Mounting position: AW+K+AL	_			Note 7)
	ent			+					
6	ш	d	Pressure	_	Without attachment		•		
9	Attachment	u	switch	S Note 8)	Mounting position: AW+S+AL	_			
	At			+					
		е	Pressure relief	_	Without attachment		•		
			3 port valve	V	Mounting position: AW+AL+V	_			
				+					
		f	Set	_	0.05 to 0.7 MPa setting		•		
		•	pressure Note 9)	1	0.02 to 0.2 MPa setting				
				+					
					Polycarbonate bowl		•		
	5			2	Metal bowl		•		
	dar	g	Bowl Note 10)	6	Nylon bowl				
6	tan	9	2011.	8	Metal bowl with level gauge		_		
	Semi-standa			С	With bowl guard			Note 11)	Note 11)
	Sen			6C	With bowl guard (Nylon bowl)	_		Note 12)	Note 12)
	S			+					
			Filter Note 13)	_	With drain cock		•	•	
		h	regulator	. Note 14)	Drain guide 1/8		•		
			drain port		Drain guide 1/4	_	_		
			•	W Note 15)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)		_		

Air Combination Series AC10A-A to AC40A-A



AC40A-A

	\	_							
				Symbol	Description		Body	size	
						10	20	30	40
		i	Lubricator lubricant	_	Without drain cock	•	•	•	•
		'	exhaust port 3 Note 16) Lu		Lubricator with drain cock			•	
				+					
	ard		Exhaust	_	Relieving type				•
	nde	J	mechanism	N	Non-relieving type		•		•
6	Semi-standard			+					
	ij.	I.	Class direction	_	Flow direction: Left to right	•	•	•	•
	Se	k	Flow direction	R	Flow direction: Right to left	•	•	•	•
				+					
			Proceure unit		Name plate and pressure gauge in imperial units: MPa				
		I	Pressure unit	Z Note 17)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	Note 18)	Note 18)	Note 18)	Note 18)

- Note 1) Drain guide is NPT1/8 (applicable to the AC20A-A) and NPT1/4 (applicable to the AC30A-A to AC40A-A). The auto drain port comes with Ø 3 / 8 " One-touch fitting (applicable to the AC30A-A to AC40A-A).
- Note 2) Drain guide is G 1 / 8 (applicable to the AC 2 0 A-A) and G1/4 (applicable to the AC30A-A to AC40A-A).
- Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 1 0 0 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is

- recommended
- Note 6) When the pressure gauge is attached, a 1 . 0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0 . 4 MPa pressure gauge for 0 . 2 MPa type (1 . 0 MPa pressure gauge only for the AC10A-A).
- Note 7) Not available with piping port size: 06
- Note 8) The bracket position varies depending on the pressure switch mounting.
- Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- Note 10) Refer to Chemical data on page 3 8 for chemical resistance of the bowl.
- resistance of the bowl.

 Note 11) A bowl guard is provided as standard equipment (polycarbonate).
- Note 12) A bowl guard is provided as standard equipment (nylon).
- Note 13) Float type auto drain: The combination of C and D is not possible.
- Note 14) Without a valve function
- Note 15) The combination of metal bowl: 2 and 8 is not available.
- Note 16) When choosing with W: Filter regulator drain port, the drain cock of a lubricator will be with barb fitting.
- Note 17) For pipe thread type: M5, NPT. MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
- Note 18) O: For pipe thread type: M5, NPT only

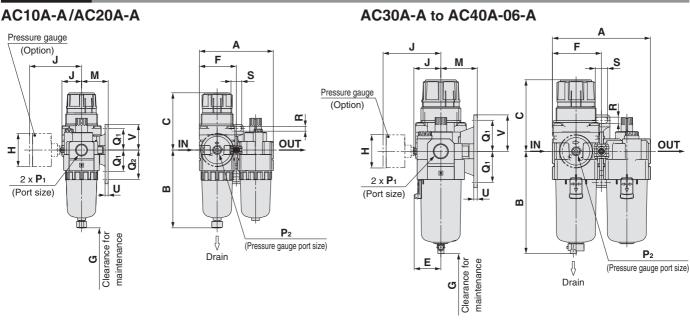
Standard Specifications

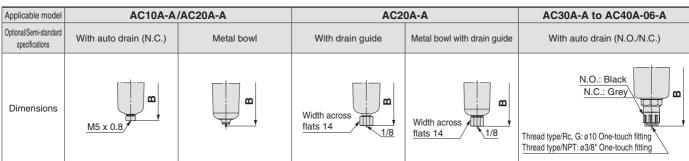
	Model	AC10A-A	AC20A-A	AC30A-A	AC40A-A	AC40A-06-A							
0	Filter Regulator [AW]	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A							
Component	Lubricator [AL]	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A							
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4							
Pressure ga	uge port size [AW]	1/16		1.	/8								
Fluid			Air										
Ambient and	d fluid temperature	-5 to 60 °C (with no freezing)											
Proof press	ure	1.5 MPa											
Maximum o	perating pressure	1.0 MPa											
Set pressure	e range [AW]	0.05 to 0.7 MPa											
Nominal filt	ration rating [AW]			5 μm									
Recommend	ded lubricant [AL]		Class	s 1 turbine oil (ISO V	G32)								
Bowl materi	ial [AW/AL]			Polycarbonate									
Bowl guard	[AW/AL]	_	Semi-standard (Steel)	St	andard (Polycarbona	te)							
Constructio	n [AW]			Relieving type									
Weight [kg]		0.20 0.34 0.67 1.24											



Series AC10A-A to AC40A-A

Dimensions





Applicable model			AC30	A-A to AC40A-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	В	Width across flats 17	a P	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

							S	tandard	specifica	tions						
Model	D.	P ₂		В	C Note)	Е	E	G				Br	acket moi	unt		
	P1	P2	Α	В	C Noic)	_	Г	G	J	M	Q1	Q ₂	R	S	U	V
AC10A-A	M5 x 0.8	1/16	56	59.9	47.4	_	28	25	12.5	25	20	27	4.5	6.8	3	24.5
AC20A-A	1/8, 1/4	1/8	83.2	87.6	67.4	_	41.6	60	23.4	30	24	33	5.5	12	3.5	29
AC30A-A	1/4, 3/8	1/8	110.2	115.1	83.5	30	55.1	80	30.5	41	35	_	7	14	4	41
AC40A-A	1/4, 3/8, 1/2	1/8	145.2	147.1	100	38.4	72.6	110	36.1	50	40	_	9	18	5	48
AC40A-06-A	3/4	1/8	155.2	149.1	101.5	38.4	77.6	110	39.6	50	40	_	9	18	5	48

		Optio	nal specifica	ations		Semi-standard specifications								
Model		d type e gauge	Round type pr (with cold	ressure gauge our zone)	With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide			
	Н	J	Н	J	В	В	В	В	В	В	В			
AC10A-A	ø26 26		_	_	77.9	_	_	59.3	_	_	_			
AC20A-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_			
AC30A-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1			
AC40A-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1			
AC40A-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1			

Note) The dimension of C is the length when the filter regulator knob is unlocked.



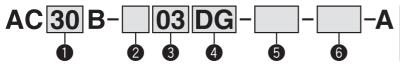
Air Filter + Regulator

AC10B-A to AC40B-A

Symbol



How to Order



- Option/Semi-standard: Select one each for a to j.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30B-F03DM-SV-1NR-A

	_	_						0		
				Symbol	Description			Body size)	
						10	20	25	30	40
					Metric thread (M5)	•	_		_	
		Dina	throad turns	_	Rc	_	•	•	•	
2		Pipe	e thread type	N Note 1)	NPT	_	•	•	•	•
				F Note 2)	G	_				
_				+						
				M5	M5		_		_	
				01	1/8		•			
3			Port size	02	1/4		•	•		
				03	3/8		_	•	•	
				04	1/2		_	<u> </u>	_	
				06	3/4		<u> </u>	<u> </u>	—	
				+	William A south advanta					
		_	Float type	— C Note 4)	Without auto drain	•	•	•	•	
	<u></u>	а	auto drain	D Note 5)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•	•	
	Note 3)			+	N.O. (Normally open) Drain port is open when pressure is not applied.					
4	on				Without pressure gauge					
	Option ¹		Dragging		Round type pressure gauge (without limit indicator)					
		b	Pressure gauge Note 6)	G	Round type pressure gauge (with limit indicator)		•	•	•	•
			gaage	M	Round type pressure gauge (with mini indicator) Round type pressure gauge (with colour zone)					
				+	Tround type procedure gauge (with colour 2010)					
			Pressure	_	Without attachment	•	•			
		С	switch	S Note 7)	Mounting position: AF+S+AR	_	•	•	•	
	ien		T-spacer	T Note 7)	Mounting position: AF+T+AR		•	•	•	•
6	Attachment			+						
	ıtta		Daniel and Bark		Without attachment		•	•		•
	4	d	Pressure relief 3 port valve	V	Mounting position: AF+AR+V	_				
			o port vaive	V1 Note 8)	Mounting position: V+AF+AR					
				+						
		е	Set	_	0.05 to 0.7 MPa setting	•	•	•	•	•
		Ŭ	pressure Note 9)	1	0.02 to 0.2 MPa setting					
				+			_	T -		
				_	Polycarbonate bowl	•	•	•	•	
	5			2	Metal bowl	•	•	•	•	
	ndard	f	Bowl Note 10)	6	Nylon bowl	•	•	•		
6	star			8	Metal bowl with level gauge			Note 11)	Note 11)	Note 11)
	Semi-star			C	With bowl guard			Note 11)	Note 11)	Note 11)
	Se			6C +	With bowl guard (Nylon bowl)			14010 12)		
					With drain cock					
			Note 13)		Drain guide 1/8		•	-	•	
		g	Air filter drain port	J Note 14)	Drain guide 1/4			•	•	•
			didili port	W Note 15)	Drain guide 1/4 Drain cock with barb fitting (for ø6 x ø4 nylon tube)					
				VV	Drain cook with barb litting (for 90 x 94 hylon tube)					

Air Combination Series AC10B-A to AC40B-A



	\	\		Symbol	Description			1 Body size	1	
						10	20	25	30	40
		L	Exhaust	_	Relieving type		•	•		•
	-	h	mechanism	N	Non-relieving type	•	•	•		•
	andard			+						
6	tand		Flow direction	_	Flow direction: Left to right		•	•	•	
•	i-St	•	riow direction	R	Flow direction: Right to left		•	•	•	
	emi			+						
	0)	(i) Pressure unit		_	Name plate and pressure gauge in imperial units: MPa		•	•		•
	j Pressure unit Z		Z Note 16)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 17)	O Note 17)	O Note 17)	Note 17)	Note 17)	

- Note 1) Drain guide is NPT 1 / 8 (applicable to the AC 2 0 B-A) and NPT 1 / 4 (applicable to the AC 2 5 B-A to AC 4 0 B-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AC25B-A to AC40B-A).
- Note 2) Drain guide is G 1 / 8 (applicable to the AC 2 0 B-A) and G 1 / 4 (applicable to the AC25B-A to AC40B-A).
- Note 3) Option G, M are not assembled and supplied loose at the time of shipment.
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of

- operations. N.C. type is recommended.
- Note 6) When the pressure gauge is attached, a 1 . 0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0 . 4 MPa pressure gauge for 0 . 2 MPa type (1 . 0 MPa pressure gauge only for the AC10B-A).
- Note 7) The bracket position varies depending on the T-spacer or pressure switch mounting.
- Note 8) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge. For V 1 specification, use the regulator with a set pressure of 0 . 1 5 MPa or more to ensure the pressure release.
- Note 9) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- Note 10) Refer to Chemical data on page 3 8 for chemical resistance of the bowl.

- Note 11) A bowl guard is provided as standard equipment (polycarbonate).
- Note 12) A bowl guard is provided as standard equipment (nylon).
- Note 13) Float type auto drain: The combination of C and D is not possible.
- Note 14) Without a valve function
- Note 15) The combination of metal bowl: 2 and 8 is not available.
- Note 16) For pipe thread type: M5, NPT. MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
- Note 17) O: For pipe thread type: M5, NPT only

Standard Specifications

	Model	AC10B-A	AC20B-A	AC25B-A	AC30B-A	AC40B-A	AC40B-06-A						
	Air Filter [AF]	AF10-A	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A						
Component	Regulator [AR]	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A						
Port size		M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4						
Pressure ga	auge port size [AR]	1/16			1/8								
Fluid			Air										
Ambient an	d fluid temperature		−5 to 60 °C (with no freezing)										
Proof press	ure		1.5 MPa										
Maximum o	perating pressure	1.0 MPa											
Set pressur	e range [AR]			0.05 to	0.7 MPa								
Nominal filt	ration rating [AF]			5	μm								
Bowl mater	ial [AF]			Polyca	rbonate								
Bowl guard	[AF]	Semi-standard (Steel) Standard (Polycarbonate)											
Constructio	on [AR]	Relieving type											
Weight [kg]		0.16	0.16 0.28 0.43 0.58 1.05										

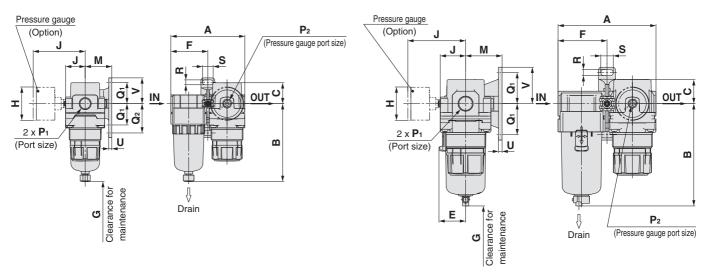


Series AC10B-A to AC40B-A

Dimensions

AC10B-A/AC20B-A

AC25B-A to AC40B-06-A



Applicable model	AC10B-A	AC20B-A	AC2	0B-A	AC25B-A to AC40B-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	<u>M5 x 0.8</u>	m m	Width across flats 14	Width across flats 14	N.O.: Black N.C.: Grey Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting

Applicable model			AC25	B-A to AC40B-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	a	Width across flats 17	a v	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

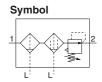
							S	tandard	specifica	tions						
Model	D.	D.		В	_	Е	F					Br	acket mou	ınt		
	P1	P ₂	Α	В	С		F	G	J	M	Q ₁	Q2	R	S	U	V
AC10B-A	M5 x 0.8	1/16	56	59.9	11	_	28	25	12.5	25	20	27	4.5	6.8	3	24.5
AC20B-A	1/8, 1/4	1/8	83.2	87.6	23.5	_	41.6	25	23.4	30	24	33	5.5	12	3.5	29
AC25B-A	1/4, 3/8	1/8	110.2	115.1	23.5	30	55.1	35	30.5	41	35	_	7	14	4	41
AC30B-A	1/4, 3/8	1/8	110.2	115.1	27	30	55.1	35	30.5	41	35	_	7	14	4	41
AC40B-A	1/4, 3/8, 1/2	1/8	145.2	147.1	33.5	38.4	72.6	40	36.1	50	40	_	9	18	5	48
AC40B-06-A	3/4	1/8	155.2	149.1	33.5	38.4	77.6	40	39.6	50	40	_	9	18	5	48

		Optio	nal specific	ations		Semi-standard specifications						
Model	Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	
	Н	J	Н	J	В	В	В	В	В	В	В	
AC10B-A	ø26	26	_	_	77.9	_	_	59.3	_	_	_	
AC20B-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_	
AC25B-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1	
AC30B-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1	
AC40B-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1	
AC40B-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1	

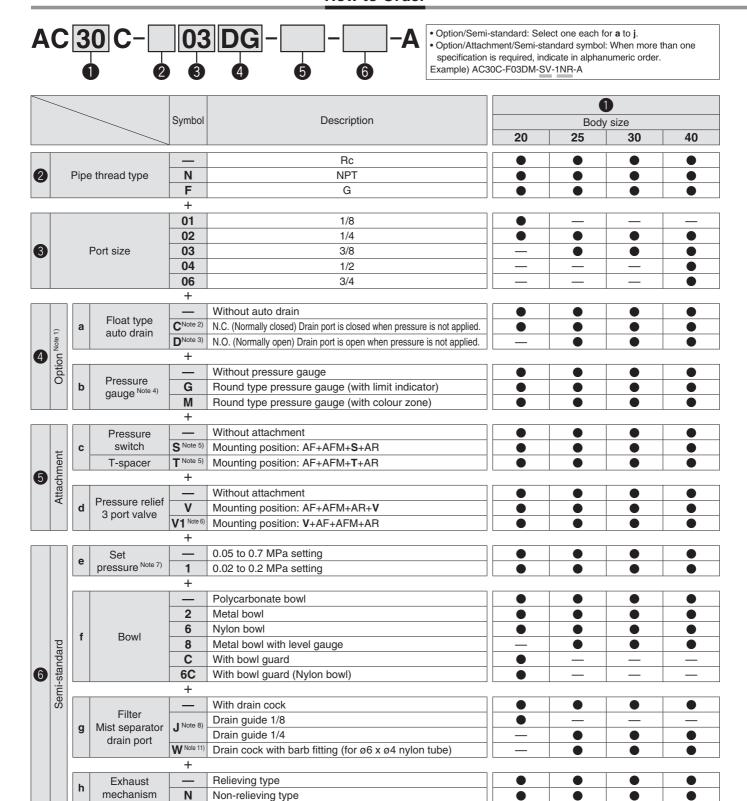
SMC

Air Filter + Mist Separator + Regulator

AC20C-A to AC40C-A



How to Order



Air Combination Series AC20C-A to AC40C-A



AC20C-A

AC40C-A

	\	_		0 1 1	B				
	Symbol		Symbol	Description		Body	size		
				20	25	30	40		
	<u>D</u>			_	Flow direction: Left to right	•	•	•	•
	standard	i	Flow direction	R	Flow direction: Right to left	•	•	•	•
6	sta			+					
	Semi-		Pressure unit	_	Name plate and pressure gauge in imperial units: MPa		•	•	•
	Z Note 9) Name plate, caution plate for bowl, and pressure gauge in imperial units:		Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	Note 10)	Note 10)	Note 10)	Note 10)		

- Note 1) Option G, M are not assembled and supplied loose at the time of shipment.
- Note 2) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 3) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- Note 4) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- Note 5) The bracket position varies depending on the T-spacer or pressure switch mounting.
- Note 6) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge. For V1 specification, use the regulator with a set pressure of 0.15 MPa or more to ensure
- Note 7) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

the pressure release.

- Note 8) Without a valve function
- Note 9) For pipe thread type: NPT. MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
- Note 10) O: For pipe thread type: NPT only Note 11) The combination of metal bowl: 2 and 8 is not available.

Standard Specifications

	Model	AC20C-A	AC25C-A	AC30C-A	AC40C-A	AC40C-06-A				
	Air Filter [AF]	AF20-A	AF30-A	AF30-A	AF40-A	AF40-06-A				
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM30-A	AFM40-A	AFM40-06-A				
	Regulator [AR]	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A				
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4				
Pressure gau	ge port size [AR]			1/8						
Fluid				Air						
Ambient and	fluid temperature		– 5 t	o 60°C (with no freez	ring)					
Proof pressu	re	1.5 MPa								
Maximum ope	erating pressure	1.0 MPa								
Minimum ope	rating pressure	0.05 MPa								
Set pressure	range [AR]	0.05 to 0.7 MPa								
Nominal filtra	tion rating [AF/AFM]	AF: 5 μm, AFM: 0.3 μm (99.9% filtered particle size)								
Outlet side oil n	nist concentration [AFM]		MAX 1.0 mg	ı/m³ (ANR) (≈ 0.8 ppr	n) Note 2) Note 3)					
Rated flow [L/I	min (ANR)] [AFM] Note 1)	200	450	450	1100	1100				
Bowl materia	[AF/AFM]	Polycarbonate								
Bowl guard [/	AF/AFM]	Semi-standard (Steel) Standard (Polycarbonate)								
Construction	[AR]	Relieving type								
Weight [kg]		0.39	0.67	0.82	1.53	1.66				

Note 1) Conditions: Mist separator inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side. Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

Note 3) Bowl seal and other O-rings are slightly lubricated.

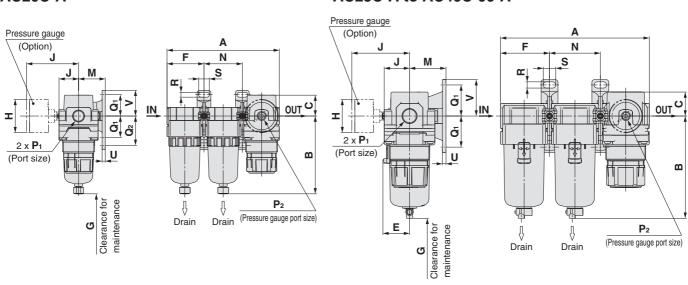


Series AC20C-A to AC40C-A

Dimensions

AC20C-A

AC25C-A to AC40C-06-A



Applicable model		AC20	OC-A		AC25C-A to AC40C-06-A
Optional/Semi-standard specifications	With auto drain (N.C.)	With drain guide	Metal bowl	Metal bowl with drain guide	With auto drain (N.O./N.C.)
Dimensions	M5 × 0.8	Width across flats 14 1/8	B	Width across flats 14	N.O.: Black N.C.: Grey Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting

Applicable model			AC25	C-A to AC40C-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	a	Width across flats 17	B	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

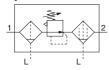
		Standard specifications															
Model	P ₁	P ₂		В		Е	F	G		Bracket mount							
	Pi	P2	Α	В		J	M	N	Q1	Q2	R	S	U	V			
AC20C-A	1/8, 1/4	1/8	126.4	87.6	23.5	_	41.6	40	23.4	30	43.2	24	33	5.5	12	3.5	29
AC25C-A	1/4, 3/8	1/8	167.4	115.1	23.5	30	55.1	50	30.5	41	57.2	35	_	7	14	4	41
AC30C-A	1/4, 3/8	1/8	167.4	115.1	27	30	55.1	50	30.5	41	57.2	35	_	7	14	4	41
AC40C-A	1/4, 3/8, 1/2	1/8	220.4	147.1	33.5	38.4	72.6	75	36.1	50	75.2	40	_	9	18	5	48
AC40C-06-A	3/4	1/8	235.4	149.1	33.5	38.4	77.6	75	39.6	50	80.2	40	_	9	18	5	48

		Optio	nal specific	ations			Semi-standard specifications							
Model	Round type pressure gauge		Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide			
	Н	J	Н	J	В	В	В	В	В	В	В			
AC20C-A	ø37.5	58.5	ø37.5	59.5	104.9	_	91.4	87.4	93.9	_	_			
AC25C-A	ø37.5	58.5	ø37.5	59.5	156.8	123.6	121.9	117.6	122.1	137.6	142.1			
AC30C-A	ø37.5	65	ø37.5	66	156.8	123.6	121.9	117.6	122.1	137.6	142.1			
AC40C-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1			
AC40C-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1			

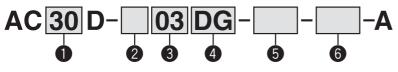
Filter Regulator + Mist Separator

AC20D-A to AC40D-A

Symbol



How to Order



- Option/Semi-standard: Select one each for a to j.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AC30D-F03DM-SV-1NR-A

	_					0	
			Symbol	Description		Body size	
					20	30	40
			_	Rc		•	•
2	Pip	e thread type	N	NPT	•	•	•
			F	G	•	•	•
			+				
			01	1/8		_	_
			02	1/4	•	•	•
3		Port size	03	3/8			•
			04	1/2	_	_	•
			06	3/4	_	_	•
			+				
		Float type	_	Without auto drain	•	•	•
£	a	auto drain	C Note 2)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
Dation Note 1)			D Note 3)	N.O. (Normally open) Drain port is open when pressure is not applied.	_		•
4	[]		+		_		
5	5	Pressure	_	Without pressure gauge		•	•
	b	gauge Note 4)	G	Round type pressure gauge (with limit indicator)		•	•
			M	Round type pressure gauge (with colour zone)		•	•
			+				
	_ c	Pressure	— C Note 5)	Without attachment	•	•	
9		switch	S Note 5)	Mounting position: AW+S+AFM		•	•
5	-		+	M/Ab and alternative			
#	d d	Pressure relief		Without attachment			
^	L a	3 port valve	V 1 Note 6)	Mounting position: AW+AFM+V Mounting position: V+AW+AFM			
			+	Mounting position. V+AVV+AFIVI			
		Set	· 	0.05 to 0.7 MPa setting		•	•
	е	pressure Note 7)	1	0.02 to 0.2 MPa setting			
			+	- 0.02 to 0.12 iiii a ootaaag			
			_	Polycarbonate bowl		•	•
			2	Metal bowl	•	•	•
			6	Nylon bowl		•	•
	f	Bowl	8	Metal bowl with level gauge	_	•	•
_	_		С	With bowl guard	•	_	_
0.0] a		6C	With bowl guard (Nylon bowl)	•	_	_
Pandard	g		+				
Somi-cta	0		_	With drain cock	•	•	•
6	<u> </u>	Filter regulator	J Note 8)	Drain guide 1/8	•	_	_
0	g	Mist separator drain port		Drain guide 1/4	_	•	•
		drain port	W Note 11)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
			+				
	h	Exhaust	_	Relieving type	•	•	•
		mechanism	N	Non-relieving type	•	•	•
			+				
	i	Flow direction	_	Flow direction: Left to right	•	•	•
	11.	I IOW GII CCIIOII	R	Flow direction: Right to left		•	•

Air Combination Series AC20D-A to AC40D-A



AC20D-A

AC40D-A

	Symbol	Description
6 j Pressure unit	_	Name plate and pressure gauge in imperial units: MPa
6 j Pressure unit	Z Note 9)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, ${}^\circ F$
Note 1) Ontion G. M are not asse	mbled an	d supplied Note 4) When the pressure gauge is attached a

- loose at the time of shipment.
- Note 2) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 3) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.
- Note 5) The bracket position varies depending on the pressure switch mounting.
- Note 6) Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
 - For V1 specification, use the regulator with a set pressure of 0.15 MPa or more to ensure the pressure release.

	U								
Body size									
20	30	40							
Note 10)	Note 10)	Note 10)							
O'	O''''	O' · · · · · · ·							

- Note 7) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range. Note 8) Without a valve function
- Note 9) For pipe thread type: NPT. MPa and psi are shown together on the pressure unit. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.

Note 10) O: For pipe thread type: NPT only Note 11) The combination of metal bowl: 2 and 8 is not available.

Standard Specifications

1	Model	AC20D-A	AC30D-A	AC40D-A	AC40D-06-A				
Commonant	Filter Regulator [AW]	AW20-A	AW30-A	AW40-A	AW40-06-A				
Component	Mist Separator [AFM]	AFM20-A	AFM30-A	AFM40-A	AFM40-06-A				
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4				
Pressure gaug	je port size [AW]		1	1/8					
Fluid			,	Air					
Ambient and f	luid temperature		– 5 to 60°C (v	vith no freezing)					
Proof pressure	9	1.5 MPa							
Maximum ope	rating pressure	1.0 MPa							
Minimum oper	ating pressure	0.05 MPa							
Set pressure r	ange [AW]	0.05 to 0.7 MPa							
Nominal filtrati	on rating [AW/AFM]	AW: 5 μm, AFM: 0.3 μm (99.9% filtered particle size)							
Rated flow [L/m	nin (ANR)] [AFM] Note 1)	150	330	800	800				
Outlet side oil mist	concentration [AFM] Note 2) 3)	MAX 1.0 mg/m³ (ANR) (≈ 0.8 ppm)							
Bowl material	[AW/AFM]	Polycarbonate							
Bowl guard [A	W/AFM]	Semi-standard (Steel) Standard (Polycarbonate)							
Construction [AW]	Relieving type							
Weight [kg]		0.33	0.66	1.24	1.35				

Note 1) Conditions: Mist separator inlet pressure: 0.5 MPa; The rated flow varies depending on the inlet pressure.

Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

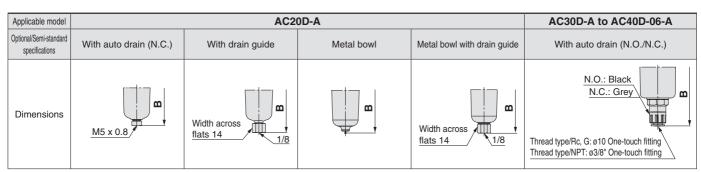
Note 3) Bowl seal and other O-rings are slightly lubricated.



Series AC20D-A to AC40D-A

Dimensions

AC20D-A AC30D-A to AC40D-06-A Pressure gauge (Pressure gauge port size) F (Option) S S σ¢δ ō IN OUT OUT ō, 8 2 x **P**1 Pressure gauge B U (Port size) (Option) B (Port size) Clearance for maintenance Ŷ Ŋ Drain Drain G Clearance for maintenance Ε Ŋ Ŋ Drain P_2 Drain (Pressure gauge port size)



Applicable model			AC30I	D-A to AC40D-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	<u> </u>	Width across flats 17	B	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

							S	tandard	specifica	tions						
Model	P1	P ₂	Α.	В	C Note)	E	F	G	J	Bracket mount						
	r .		Α	В						M	Q1	Q2	R	S	U	V
AC20D-A	1/8, 1/4	1/8	83.2	87.6	67.4	_	41.6	40	23.4	30	24	33	5.5	12	3.5	29
AC30D-A	1/4, 3/8	1/8	110.2	115.1	83.5	30	55.1	50	30.5	41	35	_	7	14	4	41
AC40D-A	1/4, 3/8, 1/2	1/8	145.2	147.1	100	38.4	72.6	75	36.1	50	40	_	9	18	5	48
AC40D-06-A	3/4	1/8	155.2	149.1	101.5	38.4	77.6	75	39.6	50	40	_	9	18	5	48

		Optio	nal specifica	ations			Semi-standard specifications								
Model	Round	d type e gauge	Round type pressure gauge (with colour zone)		With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide				
	H J		Н	J	В	В	В	В	В	В	В				
AC20D-A	ø37.5	58.5	ø37.5 59.5 104		104.9	_	91.4	87.4	93.9	_	_				
AC30D-A	ø37.5	65	ø37.5 66		156.8	123.6	121.9	117.6	122.1	137.6	142.1				
AC40D-A	ø42.5	72	ø42.5	72	186.9	155.6	153.9	149.6	154.1	169.6	174.1				
AC40D-06-A	ø42.5	72	ø42.5	72	188.9	157.6	155.9	151.6	156.1	171.6	176.1				

Note) The dimension of ${\bf C}$ is the length when the filter regulator knob is unlocked.



Air Combination Series AC Options/Attachments

Options/Attachments/Part No.

					Par	no.			
_ ا		Marilal	For AC10-A	For AC20-A	For AC25-A	For AC30-A	For AC40-A	For AC40-06-A	
흲	Ì	Model	For AC10A-A	For AC20A-A	_	For AC30A-A	For AC40A-A	For AC40A-06-A	
Section			For AC10B-A	For AC20B-A	For AC25B-A	For AC30B-A	For AC40B-A	For AC40B-06-A	
0,	Type		_	For AC20C-A	For AC25C-A	For AC30C-A	For AC40C-A	For AC40C-06-A	
			_	For AC20D-A	_	For AC30D-A	For AC40D-A	For AC40D-06-A	
_ ا	Round	Standard 0.02 to 0.2 MPa setting Standard 0.02 to 0.2 MPa setting	G27-10-R1		G46-1	0-□01			
Option	활 type	0.02 to 0.2 MPa setting	G27-10-R1 Note 2)		G36-4-□01	G46-4	I-□01		
g	Round type	Standard			G36-10-□01-L		G46-10	-□01-L	
Ľ	≝ zone)	0.02 to 0.2 MPa setting			G36-4-□01-L	G46-4-	·□01-L		
	Spacer		Y100-A	Y200-A	Y30	0-A	Y400-A	Y500-A	
	Spacer with bracket		Y100T-A	Y200T-A	Y30	OT-A	Y400T-A	Y500T-A	
	Check valu	e Note 3) Note 4)	_	AKM2000-□01-A	AKM3000)-(□01)-A	AKM4000-(□02)-A	_	
				(□02)-A		□02-A	□03-A		
	Pressure s	witch Note 4)	_	IS10M-20-A	IS10N	1-30-A	IS10M-40-A	IS10M-50-A	
	T-spacer N	ote 3) Note 4)	Y110-M5-A	Y210-□01-A	Y310-(Y410-(□02)-A	Y510-(□02)-A		
	1-эрассі	, ,	TTTO WIS A	(□02)-A		□02-A	□03-A	□03-A	
1_	Pressure r	alief		VHS20-□01A	VHS30	L-□02Δ	□02A		
e	3 port valv			02A	V11000	□03A	VHS40-□03A	VHS40-□06A	
Attachment	o port varv			□02 /1			□04A		
ac				□01-A		□02-A	□02-A		
ΑĦ	Pining ada	nter Note 4)	E100-M5-A	E200-□02-A	E300-		E400-□03-A	E500-□06-A	
	Piping adapter Note 4)		LIOO MO A	□03-A		□04-A	□04-A	2000 200 70	
				□00 /\		□017 (□06-A		
				□01-A		□02-A	□02-A		
	Pressure s		_	IS10E-20□02-A	IS10F-3	0□03-A	IS10E-40□03-A	_	
	piping ada	pter Note 4)		□03-A	.0.02	□04-A	□04-A		
							□06-A		
	Cross space	cer Note 4)	Y14-M5-A	Y24-□01-A Y34-□01-A			Y44-□02-A Y54-□03-		
	000 opai		1111071	□02-A	[□02-A	□03-A	□04-A	

Note 1) \Box in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

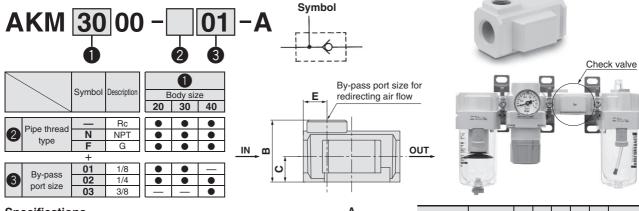
Note 2) Standard pressure gauge

Note 3) For F.R.L. units, port sizes without () are standard specifications.

Note 4) Separate interfaces are required for modular unit.

Check Valve: (K) 1/8, 1/4, 3/8

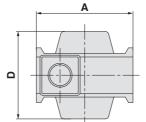
A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.



Specifications

Model	Effective area [mm²]
AKM2000-A	28
AKM3000-A	55
AKM4000-A	111

Be sure to use above check valves when redirecting the air flow on the inlet side of the lubricator. Threads for IN and OUT ports are not machined.



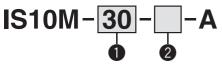
Model	By-pass port size	Α	В	С	D	Е	Applicable model
AKM2000-A	1/8, 1/4	40	28	11	40	11	AC20-A, AC20A-A
AKM3000-A	1/8, 1/4	53	34	14	48	13	AC25-A AC30-A, AC30A-A
AKM4000-A	1/4, 3/8	70	42	18	54	15	AC40-A, AC40A-A ^{Note)}

Note) Cannot be mounted on the AC40□-06-A

^{*} Refer to the attachment table above for standard by-pass port sizes applicable to the AC.

Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP

	\	_		Symbol	Description	Body size 20 30 40 50						
						20	30	40	30			
			Set pressure	_	0.1 to 0.4 MPa							
	0	а	range	6 Note 1)	0.1 to 0.6 MPa				•			
	-standard			+								
_	2		Lood wire	_	0.5 m							
2	sta	b	Lead wire	L	3 m							
	<u>:</u>		length	Z	5 m							
	Semi			+								
	S		Pressure unit of	_	MPa							
		С	the scale plate	Р	MPa/psi dual scale							

Note 1) Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).

Specifications

Opcomoduciono	
Fluid	Air
Ambient and fluid temperature	-5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

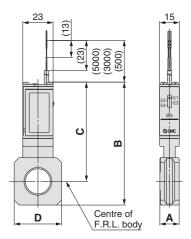
Switch Characteristics

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Maximum operating current	12 V to 24 VAC, DC: 50 mA 48 VAC, DC: 40 mA 100 VAC, DC: 20 mA

Note) For detailed specifications on the IS10 series, refer to the section of our website IS10 series, http://www.smc.eu

Symbol





Model	Α	В	С	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	AC20□-A
IS10M-30-A	12.6	84.5	70.5	30	AC25□-A, AC30□-A
IS10M-40-A	14.6	93.3	75.3	36	AC40□-A
IS10M-50-A	16.6	97.3	77.3	44	AC40□-06-A

^{*} Separate spacers are required for modular unit.

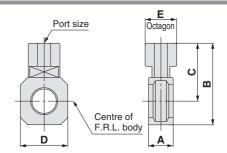
T-Spacer: (T) M5 x 0.8, 1/8, 1/4, 3/8

Using a T-spacer facilitates the branching of air flow.



Caution on Mounting

If a T-spacer is used on the inlet side of the lubricator, lubricant may be mixed. Use the AKM series check valve to avoid such possibility.



Model Note)	Port size	Α	В	С	D	Ε	Applicable model
Y110-M5-A	M5 x 0.8	11.2	19	12	14	8	AC10-A, AC10B-A
Y210-□01-A	1/8	14.6	41.8	32	28	19	AC20-A, AC20B-A
Y210-□02-A	1/4	14.0	41.0	32	20	19	AC20C-A
Y310-□01-A	1/8	14.6	52.7	38.7	30	19	AC25-A, AC25B-A AC25C-A, AC30-A
Y310-□02-A	1/4	14.0	52.7	56.7	30	19	AC30B-A, AC30C-A
Y410-□02-A	1/4	18.6	62	44	36	24	AC40-A, AC40B-A
Y410-□03-A	3/8	10.0	02	44	30	24	AC40C-A
Y510-□02-A	1/4	18.6	66	46	44	24	AC40-06-A, AC40B-06-A
Y510-□03-A	3/8	10.0	00	40	44	24	AC40C-06-A

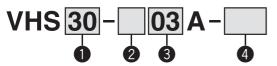
Note) \square in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

- * Separate interfaces are required for modular unit.
- * Refer to the attachment table on page 28 for standard port sizes when using with the AC.



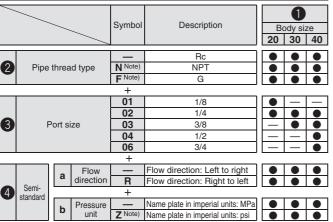
Pressure Relief 3 Port Valve: (V)

With the use of a pressure relief 3 port valve, pressure left in the line can be easily exhausted.



- Semi-standard: Select one each for a to b.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) VHS30-03A-RZ



Note) For pipe thread type: NPT only.

Specifications

0 0 0 0 1110												
	Port s	size	Specifications									
Model	INI OLIT	EXH	IN-	→OUT		OUT→EXH						
	IN, OUT		C(dm3/s·bar)	b	Cv	C(dm3/s·bar)	b	Cv				
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69				
VH320	1/4	1/6	3.3	0.40	0.88	3.1	0.51	0.84				
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7				
VH530	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9				
	1/4		7.3	0.49	2.0	8.5	0.35	2.3				
VHS40	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1				
	1/2		14.2	0.39	3.8	13.3	0.43	3.6				
VHS40-06	3/4	1/2	18.3	0.31	5.0	17.7	0.37	4.8				
NI I VIII	. (1)	- 11	TALL THE									

Note) Use an air filter on the IN side for operating protection.

Pressure relief 3 port valve OUT EXH C P1 (Port size) Symbol P2 (Port size) Symbol P2 (Port size) Symbol P2 (Port size) Symbol P3 T O L D P3 Response to the pressure is released.

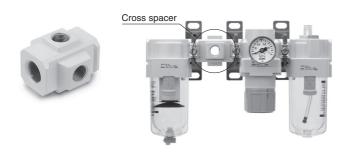
Model			St	tandar	d spe	cificat	ions				
Model	P ₁	P ₂	Α	В	C	D	Е	F	G	Н	- 1
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	37.5
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63
VHS40-06	3/4	1/2	110.4	42	75	63	22	58	44	44	63

Cross Spacer: 1/8, 1/4, 3/8, 1/2

Pipings are possible in all 4 directions.

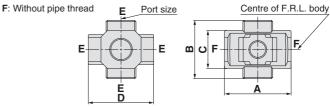
IN/OUT ports are not machined for threads.

Please contact SMC if threaded (machined) ports are required.



Caution on Mounting

- When mounting a cross spacer directly on the inlet side of the lubricator, be sure to use the AKM series check valve between the lubricator and cross spacer.
- 2. Factory mounting of a cross spacer on the AC model is available as a special order.

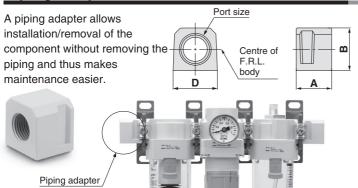


Model Note)	E (Port size)	Α	В	С	D	Applicable model
Y14-M5-A	M5 x 0.8	23	16	14	25	AC10□-A
Y24-□01-A	1/8	40	40	22	40	AC20□-A
Y24-□02-A	1/4	40	40	22	40	ACZULI-A
Y34-□01-A	1/8	49	43	28	48	AC25□-A, AC30□-A
Y34-□02-A	1/4	49	43	20	40	AC25 -A, AC30 -A
Y44-□02-A	1/4	60	48	36	54	AC40□-A
Y44-□03-A	3/8	60	40	30	54	AC40⊔-A
Y54-□03-A	3/8	72	62	40	62	AC40□-06-A
Y54-□04-A	1/2	12	02	40	62	AC40□-06-A

- Note) ☐ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.
- * If threaded IN/OUT ports are required, they are available as a special order. Please contact SMC.
- * Two hexagon socket head plugs are included in the package.



Piping Adapter: M5 x 0.8, 1/8, 1/4, 3/8, 1/2, 3/4



Port size	Α	В	D	Applicable model
M5 x 0.8	10	14	14	AC10□-A
1/8				
1/4	29.8	23.5	28	AC20□-A
3/8				
1/4				
3/8	31.8	30	30	AC25□-A, AC30□-A
1/2				
1/4				
3/8	21.0	26	26	AC40□-A
1/2	31.8	30	30	AC4ULI-A
3/4				
3/4	31.8	40	44	AC40□-06-A
	M5 x 0.8 1/8 1/4 3/8 1/4 3/8 1/2 1/4 3/8 1/2 1/4 3/8 1/2 3/8	M5 x 0.8 10 1/8 1/4 3/8 1/4 3/8 1/2 1/4 3/8 1/2 1/4 3/8 1/2 3/8 31.8	M5 x 0.8 10 14 1/8 1/4 29.8 23.5 3/8 1/4 3/8 1/2 1/4 3/8 1/2 3/4 31.8 36	M5 x 0.8 10 14 14 1/8 1/4 29.8 23.5 28 3/8 1/4 3/8 1/2 1/4 3/8 1/2 1/4 3/8 1/2 3/8 31.8 36 36 36

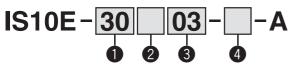
Note) $\hfill \square$ in model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

Symbol

* Separate interfaces are required for modular unit.

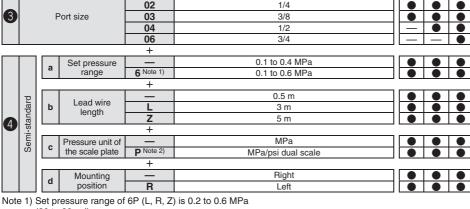
* Factory mounting of a piping adapter on the AC models is available as a special order.

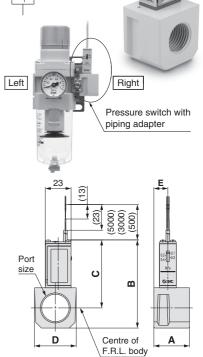
Pressure Switch with Piping Adapter



- Semi-standard: Select one each for a to d.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30N03-6PRZ

				_								
	_	_		Symbol Description								
				_	Rc							
2		Pipe	thread type	N Note)	NPT							
9				F Note)	G							
				+	-							
				01	1/8		_	_				
				02	1/4							
3		F	Port size	03	3/8							
				04	1/2							
				06	3/4		_	•				
				+								
		а	Set pressure	_	0.1 to 0.4 MPa							
		а	range	6 Note 1)	0.1 to 0.6 MPa							
				+								
	ō		Lead wire		0.5 m							
	dar	b	length	L	3 m							
4	tan		icrigar	Z	5 m							
4	Semi-standard			+								
	er	С	Pressure unit of		MPa							
	တ	C	the scale plate	P Note 2)	MPa/psi dual scale							
				+								
		d	Mounting	_	Right							
		ŭ	position	R	Left							





(30 to 90 psi).

Note 2) For pipe thread type: NPT only.

Specifications

Opcomoduona	
Fluid	Air
Ambient and fluid temperature	-5 to 60°C (with no freezing)
Proof pressure	1.0 MPa
Maximum operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less

Switch Characteristics

Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Maximum operating current	12 V to 24 V AC, DC: 50 mA 48 V AC, DC: 40 mA 100 V AC, DC: 20 mA

Model Note 1)	Port size	Α	В	С	D	Е	Applicable model			
IS10E-20□01-A	1/8									
IS10E-20□02-A	1/4	29.8	66.3	55.3	28	16	AC20□-A			
IS10E-20□03-A	3/8									
IS10E-30□02-A	1/4									
IS10E-30□03-A	3/8	31.8	72.8	58.8	30	13	AC25□-A, AC30□-A			
IS10E-30□04-A	1/2									
IS10E-40□02-A	1/4									
IS10E-40□03-A	3/8	31.8	78.8	60.8	37	12.5	Note 2)			
IS10E-40□04-A	1/2	31.8	70.8	00.8	3/	12.5	AC40□-A			
IS10E-40□06-A	3/4									

Note 1) □ in the model numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

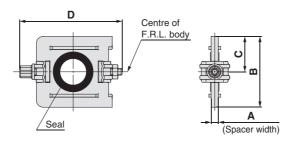
Note 2) Cannot be mounted on the AC40□-06-A.

- * Separate interfaces are required for modular unit.
- * The pressure switch on the AC40 -06-A can be mounted by screwing IS10-01S into the piping adapter E500-D06-A-X501 (with top-face thread Rc1/8). Products with a premounted switch are available as a special order. Please contact SMC regarding their availability.



Accessories (Spacers/Brackets)

Spacer



	Model	Α	В	С	D	Applicable model
•	Y100-A	6	17.9	9	35.4	AC10□-A
1	Y200-A	3.2	31.2	15.6	44.9	AC20□-A
•	Y300-A	4.2	43.4	21.7	57.9	AC25□-A, AC30□-A
1	Y400-A	5.2	53	26.5	68.5	AC40□-A
•	Y500-A	5.2	57	28.5	75.6	AC40□-06-A

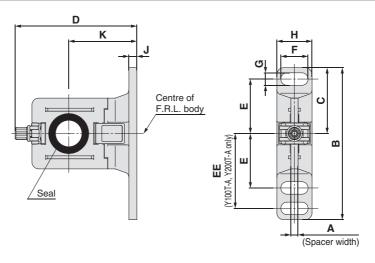


Replacement Parts

Description	Material			Part no.		
Description	Material	Y100-A	Y200-A	Y300-A	Y400-A	Y500-A
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S

Note 1) (): Size 10 Note 2) Assembly of 2 O-rings

Spacer with Bracket



Model	Α	В	С	D	Е	EE	F	G	Н	J	K	Applicable model
Y100T-A	6	56	24.5	43.6	20	27	6.8	4.5	13	3	25	AC10□-A
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	AC20□-A
Y300T-A	4.2	82	41	71.5	35	_	14	7	19	4	41	AC25□-A, AC30□-A
Y400T-A	5.2	96	48	86.1	40	_	18	9	26	5	50	AC40□-A
Y500T-A	5.2	96	48	89.6	40	_	18	9	26	5	50	AC40□-06-A



Y400T-A

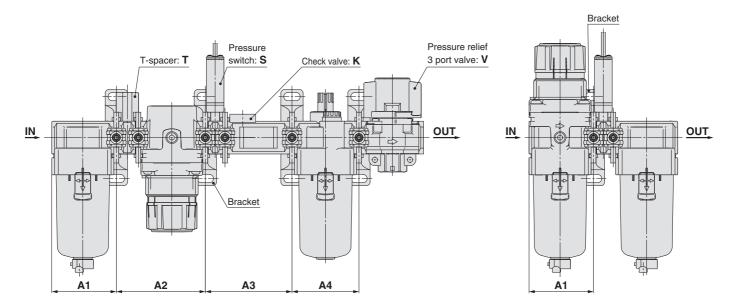
Y200T-A

Replacement Parts

Description	Material		Part no.												
Description	Material	Y100T-A	Y200T-A	Y300T-A	Y400T-A	Y500T-A									
Seal	HNBR (NBR) Note 1)	Y120P-050AS Note 2)	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S									



Mounting Position for Spacer with Bracket



Attachment K			9	3	-	г	V			KS			KT			KV				KST			
Model	A1	A2	А3	A1	A2	A1	A2	A1	A2	A3	A1	A2	А3	A1	A2	А3	A1	A2	A3	A4	A1	A2	A3
AC10-A	_	_	_	_	_	28	48.2	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	
AC20-A	41.6	43.2	43.2	41.6	43.2	41.6	61	41.6	43.2	43.2	41.6	43.2	57	41.6	61	43.2	41.6	43.2	43.2	43.2	41.6	61	57
AC25-A	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC30-A	55.1	57.2	57.2	55.1	57.2	55.1	76	55.1	57.2	57.2	55.1	57.2	74	55.1	76	57.2	55.1	57.2	57.2	57.2	55.1	76	74
AC40-A	72.6	75.2	75.2	72.6	75.2	72.6	99	72.6	75.2	75.2	72.6	75.2	95	72.6	99	75.2	72.6	75.2	75.2	75.2	72.6	99	95
AC40-06-A	_	_	_	77.6	80.2	77.6	104	77.6	80.2	80.2	_	_	_	_	_		_			_	_	_	_

Attachment	Attachment KSV					K'	ΓV			KS	TV		S	Т		SV			STV		TV		
Model	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A3	A4	A1	A2	A1	A2	А3	A1	A2	A3	A1	A2	A3
AC10-A	_	_	_	_	_	_	_	_	_	_	_	_		_	_	_		_	_	_	_	_	
AC20-A	41.6	43.2	57	43.2	41.6	61	43.2	43.2	41.6	61	57	43.2	41.6	61	41.6	43.2	57	41.6	61	57	41.6	61	43.2
AC25-A	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC30-A	55.1	57.2	74	57.2	55.1	76	57.2	57.2	55.1	76	74	57.2	55.1	76	55.1	57.2	74	55.1	76	74	55.1	76	57.2
AC40-A	72.6	75.2	95	75.2	72.6	99	75.2	75.2	72.6	99	95	75.2	72.6	99	72.6	75.2	95	72.6	99	95	72.6	99	75.2
AC40-06-A	l —	_	_	l —	_	_	_	_	_	_	_	_	77.6	104	77.6	80.2	102	77.6	104	102	77.6	104	80.2

Attachment	Attachment K		S	V		KS		KV			KSV			SV	
Model	A1	A2	A1	A1	A2	A1	A2	A1	A2	A3	A1	A2	A3	A1	A2
AC10A-A	_	_	_	-	_	_	_	_	_	_	_	_	—	_	
AC20A-A	41.6	43.2	41.6	41.6	43.2	41.6	57	41.6	43.2	43.2	41.6	57	43.2	41.6	57
AC30A-A	55.1	57.2	55.1	55.1	57.2	55.1	74	55.1	57.2	57.2	55.1	74	57.2	55.1	74
AC40A-A	72.6	75.2	72.6	72.6	75.2	72.6	95	72.6	75.2	75.2	72.6	95	75.2	72.6	95
AC40A-06-A	_		77.6	77.6	80.2	_	_	_	_	_		_		77.6	102

Attachment	S	Т	V		V1		SV		SV1		TV		TV1	
Model	A1	A1	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2	A1	A2
AC10B-A	_	28	_	_	_	_	_	_	_		_	_	_	_
AC20B-A	41.6	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	41.6	61	41.6	43.2
AC25B-A	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC30B-A	55.1	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	55.1	76	55.1	57.2
AC40B-A	72.6	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2	72.6	99	72.6	75.2
AC40B-06-A	77.6	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2	77.6	104	77.6	80.2

Attachment	5	3	1	Γ		٧			V1			SV			SV1			TV			TV1	
Model	A1	A2	A1	A2	A1	A2	А3	A1	A2	A3	A1	A2	A3	A1	A2	А3	A1	A2	А3	A1	A2	A3
AC20C-A	41.6	43.2	41.6	43.2	41.6	43.2	43.2	41.6	43.2	43.2	41.6	43.2	57	41.6	43.2	43.2	41.6	43.2	61	41.6	43.2	43.2
AC25C-A	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC30C-A	55.1	57.2	55.1	57.2	55.1	57.2	57.2	55.1	57.2	57.2	55.1	57.2	74	55.1	57.2	57.2	55.1	57.2	76	55.1	57.2	57.2
AC40C-A	72.6	75.2	72.6	75.2	72.6	75.2	75.2	72.6	75.2	75.2	72.6	75.2	95	72.6	75.2	75.2	72.6	75.2	99	72.6	75.2	75.2
AC40C-06-A	77.6	80.2	77.6	80.2	77.6	80.2	80.2	77.6	80.2	80.2	77.6	80.2	102	77.6	80.2	80.2	77.6	80.2	104	77.6	80.2	80.2

Attachmen	∜ S	١ ١	V		1	S	V	SV1		
Model	A1	A1	A2	A1	A2	A1	A2	A1	A2	
AC20D-A	41.6	41.6	43.2	41.6	43.2	41.6	57	41.6	43.2	
AC30D-A	55.1	55.1	57.2	55.1	57.2	55.1	74	55.1	57.2	
AC40D-A	72.6	72.6	75.2	72.6	75.2	72.6	95	72.6	75.2	
AC40D-06-A	77.6	77.6	80.2	77.6	80.2	77.6	102	77.6	80.2	

A1: Dimension from the end of the IN side to the centre of the mounting hole for the first bracket.
 A2: Mounting hole pitch between the first and the second brackets.
 A3: Mounting hole pitch between the second and the third brackets.
 A4: Mounting hole pitch between the third and the fourth brackets.

AL

Modular Type Air Filters

Series AF/AFM/AFD

Air Filter Series AF	Model	Port size	Filtration µm	Options			
	AF10-A	M5 x 0.8					
	AF20-A	1/8, 1/4					
Division of the second	AF30-A	1/4, 3/8		Bracket (Except AF10-A)			
	AF40-A	1/4, 3/8, 1/2	5				
	AF40-06-A	3/4		Float type auto drain			
	AF50-A	3/4, 1					
P.35 to 43	AF60-A	1					
Mist Separator Series AFM	AFM20-A	1/8, 1/4					
Contract to the contract of th	AFM30-A	1/4, 3/8	0.3	Bracket			
	AFM40-A	1/4, 3/8, 1/2	0.3	Float type auto drain			
P.45 to 52	AFM40-06-A	3/4					
Micro Mist Separator Series AFD	AFD20-A	1/8, 1/4					
CONTRACTOR OF THE PROPERTY OF	AFD30-A	1/4, 3/8	0.01	Bracket			
	AFD40-A	1/4, 3/8, 1/2	0.01	Float type auto drain			
P.45 to 52	AFD40-06-A	3/4					



Air Filter

AF10-A to AF60-A

Symbol

Air Filter

Air Filter with Auto Drain







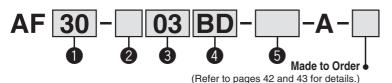




AF40-A

_ .

How to Order



- Option/Semi-standard: Select one each for a to f.
 Option/Semi-standard symbol: When more than a
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AF30-03BD-R-A

				Symbol	Description			Body	/ size				
						10	20	30	40	50	60		
					Metric thread (M5)		Ī _	<u> </u>	_	_			
				_	Rc								
2		Pipe	e thread type	Note 1)	NPT								
				F Note 2)	G								
				+	-								
				M5	M5 x 0.8		_	_	_	_			
				01	1/8			_	_	_	_		
				02	1/4				•	_	_		
3			Port size	03	3/8	_	_	•		_	_		
				04	1/2	_	<u> </u>	_	•	_	_		
				06	3/4	_	_	_	•	•	_		
				10	1	_	<u> </u>	_	_				
				+									
			Mounting	_	Without mounting option			•	•	•			
		а	Mounting	B Note 3)	With bracket					•			
	Option			+									
4	힏		Floot type	_	Without auto drain								
		b	Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.								
			auto urairi	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	_						
				+									
				_	Polycarbonate bowl								
				2	Metal bowl								
		С	Bowl Note 6)	6	Nylon bowl								
		C	DOWI ,	8	Metal bowl with level gauge	_	_						
				С	With bowl guard	_		Note 7)	Note 7)	Note 7)	Note 7)		
	_			6C	With bowl guard (Nylon bowl)	_		Note 8)	—— Note 8)	Note 8)	Note 8)		
	Semi-standard			+									
	and			_	With drain cock								
5	-ste	d	Drain port Note 9)	Note 10)	Drain guide 1/8	_		_		_			
	Ē	u	Diam port		Drain guide 1/4		<u> </u>						
	Se			W Note 11)	Drain cock with barb fitting	_	_						
				+									
		е	Flow direction	_	Flow direction: Left to right			•					
			1 IOW GITCOROTT	R	Flow direction: Right to left								
				+									
		f	Pressure unit		Name plate and caution plate for bowl in imperial units: MPa								
			1 1000uro uriit	Z Note 12)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 13) Note 13)	O Note 13)	Note 13)	O Note 13)	O Note 13)		

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF60-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF60-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF60-A). The auto drain port comes with ø10 One-touch fitting (applicable to the AF30-A to AF60-A).

Note 3) Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 38 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate)

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) The combination of float type auto drain: ${\bf C}$ and ${\bf D}$ is not available.

Note 10) Without a valve function

Note 11) The combination of metal bowl: 2 and 8 is not available.

Note 12) For pipe thread type: M5, NPT

Note 13) O: For pipe thread type: M5, NPT only

Air Filter Series AF10-A to AF60-A

Standard Specifications

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A						
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1						
Fluid	Air												
Ambient and fluid temperature		−5 to 60 °C (with no freezing)											
Proof pressure		1.5 MPa											
Maximum operating pressure				1.0 MPa									
Nominal filtration rating				5 μm									
Drain capacity [cm³]	2.5	8	25		4	5							
Bowl material				Polycarbonate									
Bowl guard	Semi-standard (Steel) Standard (Polycarbonate)												
Weight [kg]	0.06	0.08	0.18	0.36	0.41	0.87	1.00						

Options/Part No.

Ontional appoifications				Model			
Optional specifications	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Bracket assembly Note)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P	-050AS

Note) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

David	Drain					Mode	el							
Bowl material	discharge mechanism	Drain port	Other	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A				
		With drain cock	_	C1SF-A	C2SF-A	_	_							
	Manuel	With diam cock	With bowl guard	_	C2SF-C-A	C3SF-A		C45	SF-A					
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-W-A		C4SF	-W-A					
Polycarbonate	discriarge	With drain guide	_	_	C2SF□-J-A	_		_						
bowl		(without valve function)	With bowl guard	_	C2SF□-CJ-A	C3SF□-J-A		C4SF□-J-A						
	Automatic	Normally closed (N.C.)	_	AD17-A	AD27-A	_		_	_					
	discharge Note)	Normany closed (N.C.)	With bowl guard	_	AD27-C-A	AD37□-A		AD47	7□-A					
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-A		AD48	3□-A					
		With drain cock	_	C1SF-6-A	_	_								
	Manual	Willi dialii cock	With bowl guard	_	C2SF-6C-A	C3SF-6-A		C4SI	C4SF-6-A					
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-6W-A		C4SF	C4SF-6W-A					
Nylon bowl	discriarge	With drain guide	_	_	C2SF□-6J-A	_		_						
INVIOLI DOWL		(without valve function)	With bowl guard	_	C2SF□-6CJ-A	C3SF□-6J-A								
	Automatic	Normally closed (N.C.)	_	AD17-6-A	AD27-6-A	_		_	_					
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-6C-A	AD37□-6-A		AD47	□-6-A					
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-6-A		AD48	□-6-A					
		With drain cock	_	C1SF-2-A	C2SF-2-A	C3SF-2-A		C4SI	2-A					
	Manual	With diam cock	With level gauge	_	_	C3LF-8-A		C4LF	-8-A					
	discharge	With drain guide	_	_	C2SF□-2J-A	C3SF□-2J-A		C4SF	⊒-2J-A					
Metal bowl		(without valve function)	With level gauge	_	_	C3LF□-8J-A		C4LF	⊒-8J-A					
IVICIAI DOWI	A	Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A		AD47	□-2-A					
	Automatic discharge Note)	INOTHIAITY CIUSEU (IN.C.)	With level gauge	_	_	AD37□-8-A	AD47□-8-A							
	(Auto drain)	Normally open (N.O.)	_	_	_	AD38□-2-A		AD48	□-2-A					
	(* 1212 01011)	Trionnally open (N.O.)	With level gauge		_	AD38□-8-A		AD48	□-8-A					

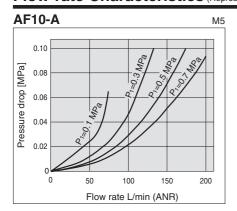
Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AF20-A to AF60-A models comes with a bowl seal.

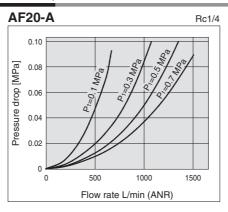
 \square in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

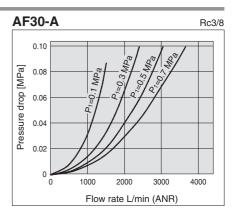
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8") Please consult with SMC separately for psi and °F unit display specifications.

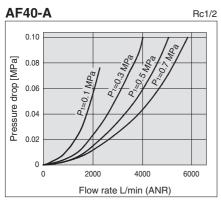
Series AF10-A to AF60-A

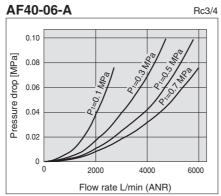
Flow-rate Characteristics (Representative values)

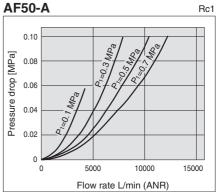


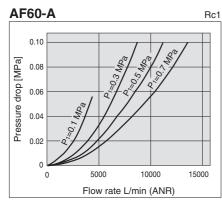












Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for I SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Design/Selection

Marning

 The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.

Chemical data for substances causing degradation (Reference)

			Mat	erial
Type	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

⚠ Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

↑ Caution

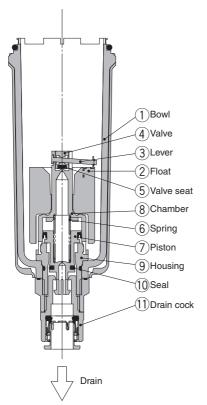
 When the bowl is installed on the air filter (AF30-A to AF60-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



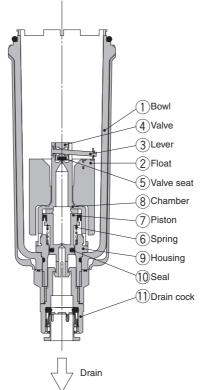
Series AF10-A to AF60-A

Working Principle: Float Type Auto Drain

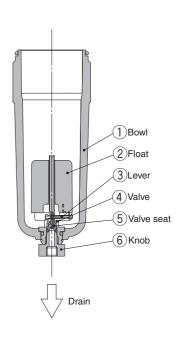
N.O. type: AD38-A, AD48-A



N.C. type: AD37-A, AD47-A



Compact auto drain N.C. type: AD17-A, AD27-A



When pressure inside the bowl is released:

When pressure is released from the bowl \bigcirc , the piston \bigcirc is lowered by the spring \bigcirc .

The sealing action of the seal 10 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 11

Therefore, if there is an accumulation of condensate in the bowl 1, it will drain out through the drain cock.

When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring ⑥, and the piston goes up.

This pushes seal $\widehat{\textcircled{0}}$ up so that it creates a seal, and the inside of the bowl $\widehat{\textcircled{1}}$, is shut off from the outside air.

If there is no accumulation of condensate in the bowl 1 at this time, the float 2 will be pulled down by its own weight, causing the valve 4, which is connected to the lever 3, to seal the valve seat 5.

When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted.

This allows the pressure inside the bowl ① to enter the chamber ⑧. The result is that the combined pressure inside the chamber ⑧ and the force of the spring ⑥ lowers the piston ⑦.

This causes the sealing action of the seal ① to be interrupted, and the accumulated condensate in the bowl ① drains out through the drain cock ①.

Turning the drain cock ① manually counter-clockwise lowers the piston ②, and causes the seal created by the seal ⑩ to be interrupted, thus allowing the condensate to drain out.

When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, spring ⑥ keeps the piston ⑦ in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl 1, it will not drain out.

When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl 1, the combined force of the spring 6 and the pressure inside the bowl 1 keeps the piston 2 in its upward position.

This maintains the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

When there is an accumulation of condensate in the bowl:

The float ② rises due to its own buoyancy and the seal at the valve seat ⑤ is interrupted. This allows the pressure inside the bowl ① to enter the chamber ⑧.

The result is that the pressure inside the chamber ® surpasses the force of the spring ® and pushes the piston ⑦ downward.

This causes the sealing action of the seal 0 to be interrupted and the accumulated condensate in the bowl 1 drains out through the drain cock 1. Turning the drain cock 1 manually counterclockwise lowers the piston 7, and causes the seal created by the seal 1 to be interrupted, thus allowing the condensate to drain out.

When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl ①, it will not drain out.

When pressure is applied inside the howl.

Even when pressure is applied inside the bowl ①, the weight of the float ② and the differential pressure that is applied to the valve ④ cause the valve ④ to seal the valve seat ⑤, and the outside air is shut off from the inside of the bowl

• When there is an accumulation of condensate in the bowl:

The float $\ensuremath{\mathfrak{D}}$ rises due to its own buoyancy and the seal at the valve seat $\ensuremath{\mathfrak{D}}$ is interrupted.

The condensate inside the bowl ① drains out through the knob ⑥.

Turning the knob ⑥ manually counterclockwise lowers it and causes the sealing action of the valve seat ⑤ to be interrupted, which allows the condensate to drain out.



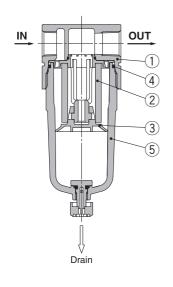
Air Filter Series AF10-A to AF60-A

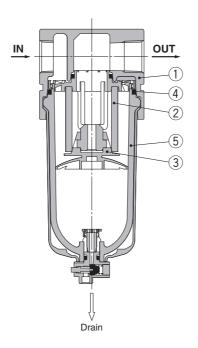
Construction

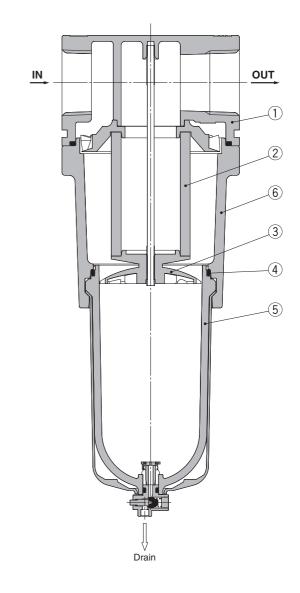
AF10-A/AF20-A

AF30-A to AF40-06-A

AF50-A/AF60-A







Component Parts

•	0011	iponent i arts			
Ī	No.	Description	Material	Model	Colour
	4	Body	Zinc die-cast	AF10-A	White
	'	Войу	Aluminum die-cast	AF20-A to AF60-A	vvriite
	6	Housing	Aluminum die-cast	AF50-A/AF60-A	White

Replacement Parts

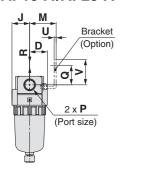
No.	Description	Material	Part no.									
NO.	Description	Material	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A			
2	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40F	AF40P-060S		AF60P-060S			
3	Baffle	PBT	AF10P-040S Note 2)	AF22P-040S	AF32P-040S	AF42F	P-040S	AF50P-040S	AF60P-040S			
4	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FF		P-260S				
5	Bowl assembly Note 1)	Polycarbonate	C1SF-A	C2SF-A	C3SF-A		C4S	SF-A				

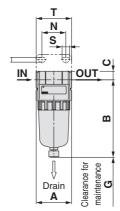
Note 1) Bowl seal is included for the AF20-A to AF60-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications. Note 2) The baffle material for the AF10-A (AF10P-040S) only is polyacetal.

Series AF10-A to AF60-A

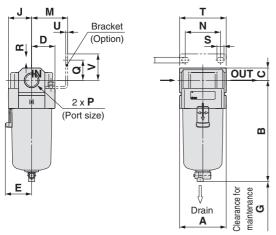
Dimensions

AF10-A/AF20-A

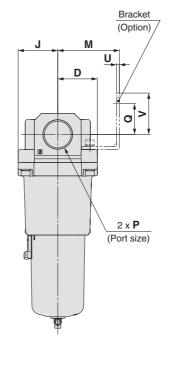


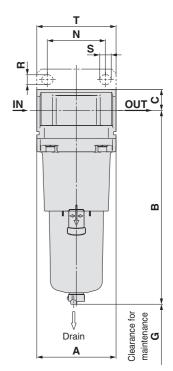


AF30-A to AF40-06-A



AF50-A/AF60-A





Applicable model	AF10-A	/AF20-A	AF2	20-A	AF30-A to AF60-A		
Optional/Semi-standard specifications	With auto drain (N.C.)	Metal bowl	With drain guide	Metal bowl with drain guide	With auto drain (N.O./N.C.)		
Dimensions	M5 × 0.8	a	Width across flats 14 1/8	Width across flats 14	N.O.: Black N.C.: Grey Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8* One-touch fitting		

Applicable model			AF	30-A to AF60-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	B	Width across flats 17	В	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

											(Option	al spe	cifica	ations			Semi-standard specifications					
Model		Standard specifications P A B C D E G J					Bracket mount				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	with lovel	Metal bowl with level gauge, with drain guide						
	P A B C D E G J				J	М	N	Q	R	S	Т	U	٧	В	В	В	В	В	В	В			
AF10-A	M5 x 0.8	25	59.9	7	12.5	_	25	12.5	_	_	_	_	_	_	_	_	77.9	_	_	59.3	_	_	_
AF20-A	1/8, 1/4	40	87.6	9.8	20	_	25	20	30	27	22	5.4	8.4	40	2.3	28	104.9	_	91.4	87.4	93.9	_	_
AF30-A	1/4, 3/8	53	115.1	14	26.7	30	35	26.7	41	40	23	6.5	8	53	2.3	30	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AF40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	40	35.5	50	54	26	8.5	10.5	70	2.3	35	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AF40-06-A	3/4	75	149.1	20	35.5	38.4	40	35.5	50	54	25	8.5	10.5	70	2.3	34	188.9	157.6	155.9	151.6	156.1	171.6	176.1
AF50-A	3/4, 1	90	220.1	24	45	_	30	45	70	66	35	11	13	90	3.2	47	259.9	228.6	226.9	222.6	227.1	242.6	247.1
AF60-A	1	95	234.1	24	47.5	_	30	47.5	70	66	35	11	13	90	3.2	47	273.9	242.6	240.9	236.6	241.1	256.6	261.1

AF10-A to AF60-A Air Filter Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



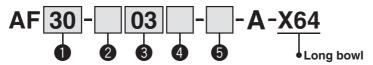
1 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AF10-A	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A	
Port size	M5	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	1			
Drain capacity [cm ³]	9	19	43	88				
B dimension [mm] *1	81.6	108.6	137.1	167.2	169.2	240.2	254.2	

*1 For polycarbonate bowls. Please contact SMC for other bowl materials.



- Semi-standard: Select one each for a to d.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AF30-03B-2R-A-X64

1	#28-10-1-350 SALPREE 1,380 GOPC RECIR (1907)







	_	_						(
				Symbol	Description	10		Body			
						10	20	30	40	50	60
					Metric thread (M5)	•	_	_	_	_	_
2		Dina	throad turns	_	Rc	_	•	•	•	•	•
4		ripe	thread type	N *1	NPT	_		•	•	•	
				F *2	G	_	•		•	•	
				+							
				M5	M5	•	_	_	_	_	_
				01	1/8	_		_	_	_	_
				02	1/4	_	•	•	•	_	_
3			Port size	03	3/8	_	_	•	•	_	_
				04	1/2	_	_	_	•	_	_
				06	3/4	_	_	_	•	•	_
				10	1	_	_	_	_	•	
				+							
4		Ontic	on (Mounting)	_	Without mounting option			•	•	•	•
		Optile	in (Modriting)	B *3	With bracket				•		
				+							
				_	Polycarbonate bowl	•		•	•	•	•
				2	Metal bowl	•	•	•	•	•	•
		а	Bowl *4	6	Nylon bowl	•	•	•	•	•	•
				С	With bowl guard		•	*5	*5	—* ⁵	*5
				6C	With bowl guard (Nylon bowl)		•	*6	*6	_*6	*6
	ģ	_		+			1				
	Semi-standard				With drain cock	•	•	•	•	•	•
6	stan	b	Drain port	J*7	Drain guide 1/8		•	_	_	_	_
•	ni-s		,		Drain guide 1/4	_	_	•	•	•	•
	Ser			W *8	Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube)		_		•		
		_		+			1				
		С	Flow direction		Flow direction: Left to right	•	•	•	•	•	•
				R	Flow direction: Right to left		•	•	•	•	
		_		+							
		d	Pressure unit	_	Name plate and caution plate for bowl in SI units: MPa	• · · · · ·	• · · · · ·	• · · · · ·	• · · · · ·	•	•
			- i- NDT 4/0 /	Z *9	Name plate and caution plate for bowl in imperial units: psi, °F	○*10	O*10	O*10	○*10	○*10	○*10

- *1 Drain guide is NPT 1/8 (applicable to the AF20-A) and NPT 1/4 (applicable to the AF30-A to AF60-A).
 - The auto drain port comes with Ø 3/8" One-touch fitting (applicable to the AF30-A to AF60-A).
- *2 Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the AF30-A to AF60-A).
- *3 Option B is not assembled and supplied loose at the time of shipment. Assembly of a bracket and 2 mounting screws.
- *4 Refer to chemical data on page 46 for chemical resistance of the bowl.
- *5 A bowl guard is provided as standard equipment (polycarbonate).
- *6 A bowl guard is provided as standard equipment (nylon).
- *7 Without a valve function
- *8 The combination of metal bowl: 2 is not available.
- *9 For pipe thread type: NPT.
- *10 \bigcirc : For pipe thread type: NPT only



Air Filter/AF20-A to AF40-06-A Made to Order



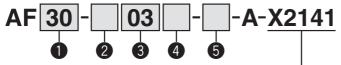
Please contact SMC for detailed dimensions, specifications and lead times.

2 With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

Model	AF20-A	AF30-A	AF40-A	AF40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4



- \bullet Option/Semi-standard: Select one each for \boldsymbol{a} to $\boldsymbol{f}.$
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AF30-03BD-2R-A-X2141

With element service indicator

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.

							0	
				Symbol	Description		Body size	
						20	30	40
				_	Rc	•	•	•
2		Pipe	e thread type	Note 1)	NPT	•	•	•
				F Note 2)	G	•	•	•
				+				
				01	1/8	•	_	_
				02	1/4	•	•	•
3			Port size	03	3/8	_	•	•
				04	1/2	_	_	•
				06	3/4	_	_	•
				+				
			Marria	_	Without mounting option	•	•	•
		а	Mounting	B Note 3)	With bracket	•	•	•
•	Option			+				
4	[호미		F1	_	Without auto drain	•	•	•
		b	Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
			auto drain	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
				+			1	1
				_	Polycarbonate bowl	•	•	•
				2	Metal bowl	•	•	•
			D (Note 6)	6	Nylon bowl	•	•	•
		С	Bowl Note 6)	8	Metal bowl with level gauge	_	•	•
				С	With bowl guard	•	Note 7)	Note 7)
				6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
	pr			+				
	Semi-standard			_	With drain cock	•	•	•
6	stal		Note 12)	Note 9)	Drain guide 1/8	•	_	_
	=	d	Drain port Note 12)	J Note 9)	Drain guide 1/4	_	•	•
	Ser			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
				+				-
			Element et	_	Flow direction: Left to right	•	•	•
		е	Flow direction	R	Flow direction: Right to left	•	•	•
				+	<u> </u>	_		-
			D	_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
		f	Pressure unit	Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 11)	Note 11)	Note 11)
Nlote	- 1\ D		:	nliaabla i	to the AE20-A) and NPT1// (applicable to the AE30-A to AE40-06-A)			

Note 1) Drain guide is NPT1/8 (applicable to the AF20-A) and NPT1/4 (applicable to the AF30-A to AF40-06-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AF30-A to AF40-06-A).

Note 2) Drain guide is G1/8 (applicable to the AF20-A) and G1/4 (applicable to the AF30-A to AF40-06-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 38 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon).

Note 9) Without a valve function

Note 10) For pipe thread type: NPT.

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.



AF20-A to AF60-A Air Filter **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



③ Special Temperature Environment

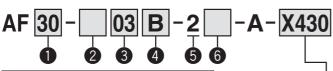
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

Specifications

Made-to-	-order part no.	-X430	-X440	
Environment		Low temperature	High temperature	
Ambient temperature [°C]		-30 to 60	-5 to 80	
Fluid tem	perature [°C]	-5 to 60 (with no freezing)		
Material	Rubber parts	Special NBR	FKM	
	Main parts	Metal (Aluminium die-cast, etc.)		

Applicable Model

Model	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphabetic

Example) AF30-03B-2R-A-X430

For high/low temperature

	Low temperature
X440	High temperature

				Symbol Description) / size	
				,		30	40	50	60
					Rc				
2	P	Pipe thread		N*1	NPT				
9		ty	pe	F *2	G			•	•
				+	<u> </u>				
				02	1/4		•		
				03	3/8	•	•	_	_
3		Port	size	04	1/2	_	•	_	_
			06	3/4	_	•	•	_	
				10	1	_	T —	•	•
				+					
	Option		_	Without mounting option		•	•	•	
4	(1	Mou	ınting)	B *3	With bracket	•	•	•	•
				+					
6		Bo	wl*4	2	Metal bowl		•	•	•
		_		+					
		а	Drain		With drain cock		•	•	•
		u	port	J *5	Drain guide 1/4		•	•	•
	ام								
	dar	b	Flow		Flow direction: Left to right	•	•	•	•
6	Semi-standard		direction	R	Flow direction: Right to left		•	•	•
•	ni-s			+					
	Ser		Pressure	_	Name plate and caution plate for bowl in SI units: MPa	•	•	•	•
		С	unit	Z *6	Name plate and caution plate for bowl in imperial units: psi, °F	0*7	0*7	O*7	0*7

- *1 Drain guide is NPT 1/4.
- *2 Drain guide is G 1/4.
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- *4 Only metal bowl 2 is available.
- *5 Without a valve function
- *6 For pipe thread type: NPT.
- *7 O: For pipe thread type: NPT only

4 High Pressure

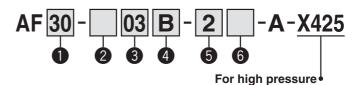
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

Specifications

Made-to-order part no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

Applicable Model

Model	AF20-A	AF30-A	AF40-A	AF40-06-A	AF50-A	AF60-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphabetic order.

Example) AF30-03B-2R-A-X425

_								0		
			Symbol Description			Body size				
						20	30	40	50	60
				_	Rc	•	•	•	•	•
2	1		thread	N*1	NPT		•	•	•	•
		ιy	pe	F *2	G	•	•	•	•	•
				+			•		•	•
				01	1/8		_	_	_	_
				02	1/4		•	•	_	_
•		D		03	3/8	_	•	•	_	_
3		Por	t size	04	1/2	_	_	•	_	_
				06	3/4	_	_	•	•	_
				10	1	_	_	_	•	•
				+						
		Op	tion	—	Without mounting option		•	•	•	•
7	(Μοι	ınting)	B *3	With bracket		•	•	•	•
				+						
2		D-	wl*4	2	Metal bowl		•	•	•	•
3		BO	WI	8	Metal bowl with level gauge	_	•	•	•	•
				+						
				I —	With drain cock		•	•	•	•
		а	Drain port	J *5	Drain guide 1/8	•	_	_	_	_
			port	J*5	Drain guide 1/4	_	•	•	•	•
	2			+						
	g		Flow	—	Flow direction: Left to right		•	•	•	•
6	star	b	direction	R	Flow direction: Right to left		•	•	•	•
	Semi-standard			+						
Ser					Name plate and caution plate					
			Pressure	_	for bowl in SI units: MPa		•	•	•	
		С	unit	746	Name plate and caution plate for	0*7	0*7	0*7	O*7	0*7
				Z *6	bowl in imperial units: psi, °F	O*'	0"/	U*'	U"'	O"'

- AF30-A to AF60-A)
- *2 Drain guide is G 1/8 (applicable to the AF20-A) and G 1/4 (applicable to the AF30-A to AF60-A).
- *3 A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- *4 Only metal bowl 2 and 8 are available.
- *5 Without a valve function
- *6 For pipe thread type: NPT.
- *7 O: For pipe thread type: NPT only

AF20-A to AF60-A Air Filter Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

5 Clean Series

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.



* Please contact SMC if a product with pressure gauge is desired.

Clean series

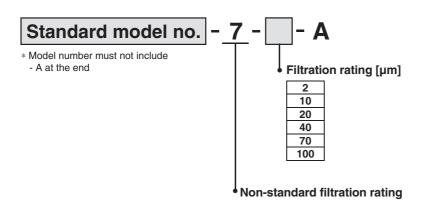
6 Copper, Fluorine and Silicone-free + Low Particle Generation

For details, refer to the Clean Series/Low Particle Generation section of the Web Catalogue.

21 - Standard model no.

Copper, fluorine and silicone-free + Low particle generation

7 Non-standard filtration rating





Air Filter **AF10 to AF60 Made to Order Specifications:**



Please contact SMC for detailed dimensions, specifications, and lead times.

③ Special Temperature Environment

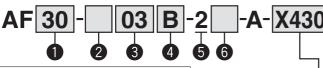
Special materials are used in the manufacturing of seals and resin parts to allow them to withstand various temperature conditions in cold or tropical (hot) climates.

Specifications

Made-	to-order no.	-X430	-X440	
Environment		Low temperature	High temperature	
Ambient to	emperature [°C]	-30 to 60	-5 to 80	
Fluid tem	perature [°C]	-5 to 60 (with no freezing)		
Material	Rubber parts	Special NBR	FKM	
	Main parts	Metal (Aluminiu	m die-cast, etc.)	

Applicable Model

Model		AF30	AF40	AF40-06	AF50	AF60
	Port size	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AF30-03B-2R-X430

For high/low temperature

X430	Low temperature
X440	High temperature

	\								
				Symbol	Description	Body size 30 40 50			
						30 40 50 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			
				_	Rc	30 40 50 6 Rc NPT G 1/4 3/8 1/2 3/4 1			
2	Т	hrea	ad type	Note 1)	NPT		•	•	•
				F Note 2)	G	30 40 50			
				+					
				02	1/4	•	•	_	_
				03	3/8	•	•	_	_
3		Por	t size	04	1/2	_	•	_	_
				06	3/4	_	•	•	_
				10	1	_	_	•	•
				+					
		Or	otion	_	Without mounting option		•	•	
4	(Μοι	unting)	B Note 3)	With bracket				
				+					
5	E	3ow	Note 4)	2	Metal bowl				
				+					
		а	Drain		With drain cock		•	•	
		а	port	J Note 5)	Drain guide 1/4		•		
	احا	_		+_					
	dar	h	Flow		Flow direction: Left to right		•	•	
6	direction R Flow direction		Flow direction: Right to left		•	•			
	i-S			+					
	Sen	0	Pressure	_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•
		С	unit	Z Note 6)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 7)	Note 7)	Note 7)	Note 7)

- Note 2) Drain guide is G 1/4.

 Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- Note 4) Only metal bowl 2 is available.
- Note 5) Without a valve function
- Note 6) For thread type: NPT.
- Note 7) O: For thread type: NPT only

4 High Pressure

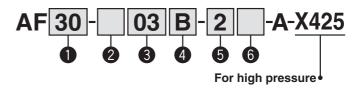
Strong materials are used in the manufacturing of air filters intended for high pressure operation.

Specifications

Made-to-order no.	-X425
Proof pressure [MPa]	3.0
Maximum operating pressure [MPa]	2.0
Ambient and fluid temperature [°C]	-5 to 60 (with no freezing)

Applicable Model

Model	AF20	AF30	AF40	AF40-06	AF50	AF60
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Ex	amı	ole) /	AF30-03	B-2R-X	425						
	_	_								0		
			\		Symbol	Description	Body size					
								20	30	40	50	60
					_	Rc]	•	•	•	•	•
2	Т	hre	ea	d type	Note 1)	NPT		•	•	•	•	•
					F Note 2)	G	ĺ		•	•	•	•
					+						•	
					01	1/8			_	<u> </u>	_	_
					02	1/4		•	•	•	_	_
3		D	rt	size	03	3/8		_	•	•		_
O)		FC	ווע	Size	04	1/2		_	_	•	_	_
					06	3/4		_	_	•		_
					10	1		_	_	_	•	•
					+		•					
		C)p	tion	_	Without mounting option						•
•	(Mo	วน	nting)	B Note 3)	With bracket					•	•
					+							
5	١,	201	ار م	Note 4)	2	Metal bowl				•		•
<u> </u>		301	VVI		8	Metal bowl with level gauge		_		•		•
		_			+							
				Drain	_	With drain cock						•
		á	а	port	J Note 5)	Drain guide 1/8			_	_	_	_
				port	0,	Drain guide 1/4						•
	Semi-standard d				+							
	ľ	١,	5	Flow		Flow direction: Left to right				•	•	•
6	-sta			direction	R	Flow direction: Right to left						•
	Ē	_			+							
	Š			Pressure	_	Name plate and caution plate for bowl in imperial units: MPa		•	•	•	•	•
		(С	unit	Z Note 6)	Name plate and caution plate for bowl in imperial units: psi, °F		Note 7)	Note 7)	Note 7)	Note 7)	Note 7

- Note 1) Drain guide is NPT 1/8 (applicable to the AF20) and NPT 1/4 (applicable to the AF30 to AF60)
- Note 2) Drain guide is G 1/8 (applicable to the AF20) and G 1/4 (applicable to the AF30 to AF60).
- Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- Note 4) Only metal bowl 2 and 8 are available.
- Note 5) Without a valve function
- Note 6) For thread type: NPT.
- Note 7) O: For thread type: NPT only

Mist Separator

AFM20-A to AFM40-A **Micro Mist Separator**

Symbol Mist Separator





AFM40-A

AFD20-A to AFD40-A

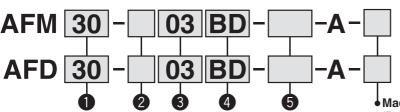
• Series AFM Nominal filtration rating: 0.3 μm • Series AFD Nominal filtration rating: 0.01 μm

How to Order









 \bullet Option/Semi-standard: Select one each for \boldsymbol{a} to $\boldsymbol{f}.$ Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AFM30-03BD-R-A

Made to Order

(Refer to pages 51 and 52 for details.)

						0	
			Symbol	Description		Body size	
					20	30	40
			_	Rc	•	•	•
2	Pin	e thread type	N Note 1)	NPT	•	•	•
		7,1	F Note 2)	G	•	•	•
			+			-	
			01	1/8	•	_	_
			02	1/4	•	•	•
3		Port size	03	3/8	_	•	•
			04	1/2	_	_	•
			06	3/4	_	_	•
			+				
	a	Mounting	_	Without mounting option	•	•	•
_ ا		Wiodriting	B Note 3)	With bracket	•		
4			+			1	
ا ا		Float type		Without auto drain	•	•	•
	b	auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•	•	•
			D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.			•
		1	+				
				Polycarbonate bowl	•	•	•
			2	Metal bowl		•	•
	C	Bowl Note 6)	6	Nylon bowl	•	•	•
			8	Metal bowl with level gauge			
			С	With bowl guard	•	Note 7)	Note 7)
_	, L		6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
2	ģ		+	With dusin and			
Semi-standard	3			With drain cock		•	•
5 to	2 d	Drain port Note 12)	J Note 9)	Drain guide 1/8 Drain guide 1/4		_	
٥	5		W Note 13)	· ·			
0	′ ∟		+	Drain cock with barb fitting (for ø6 x ø4 nylon tube)			
				Flow direction: Left to right	_		•
	е	Flow direction	R	Flow direction: Right to left			
			+	Tion anodion riight to lot			
			_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•
	f	Pressure unit	Z Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 11)	(Note 11)	(Note 11)
oto 1)	L Drain	auida ia NDT1/0 /au	ا مامامهام	to the AFM20-A. AFD20-A) and NPT1/4 (applicable to the AFM30-A/4)		Ŭ	

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AFM30-A/40-A, AFD30-A/40-A) Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).

Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws

Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 6) Refer to Chemical data on page 48 for chemical resistance of the bowl.

Note 7) A bowl guard is provided as standard equipment (polycarbonate).

Note 8) A bowl guard is provided as standard equipment (nylon)

Note 9) Without a valve function

Note 10) For pipe thread type: NPT.

Note 11) O: For pipe thread type: NPT only

Note 12) The combination of float type auto drain: C and D is not available.

Note 13) The combination of metal bowl: 2 and 8 is not available.

Mist Separator Series AFM20-A to AFM40-A Micro Mist Separator Series AFD20-A to AFD40-A

Standard Specifications

<u>'</u>										
Model		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A					
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4					
Fluid			А	ir						
Ambient and fluid temperature	е		− 5 to 60°C (w)	th no freezing)						
Proof pressure			1.5	MРа						
Maximum operating pressure			1.0	MРа						
Minimum operating pressure		0.05 MPa								
Nominal filtration rating	AFM20-A to AFM40-06-A	0.3 μm (99.9% filtered particle size)								
Nominal intration rating	AFD20-A to AFD40-06-A									
Outlet side oil mist	AFM20-A to AFM40-06-A									
concentration	AFD20-A to AFD40-06-A	Max. 0.1 mg/m ³ (ANR) (E	Before saturated with oil 0	.01 mg/m³ (ANR) or less =	0.008 ppm) Note 2) Note 3)					
Rated flow (L/min (ANR)) Note 1)	AFM20-A to AFM40-06-A	200	450	11	00					
hateu now (L/min (ANA))	AFD20-A to AFD40-06-A	120	240	6	000					
Drain capacity (cm³)		8 25 45								
Bowl material			Polycai	bonate	·					
Bowl guard		Semi-standard (Steel)	St	andard (Polycarbona	te)					
Weight [kg]	·	0.09	0.19	0.38	0.43					

Note 1) Conditions: Inlet pressure: 0.7 MPa; The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

Options/Part No.

			Model								
Optional specifications		AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A						
Bracket assembly Note 1)		AF22P-050AS	AF22P-050AS AF32P-050AS AF42P-050AS								
Float type auto drain Note 2) Note 3)	N.C.	AD27-A	AD37-A	AD ²	17-A						
Float type auto drain **** 5,**** 5,	N.O.	_	AD38-A	AD4	18-A						

Note 1) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

Bowl	Drain				Mod	del	
material	discharge mechanism	Drain port	Other	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A
		With drain cock	_	C2SF-A	_	-	_
	Manual	With drain cock	With bowl guard	C2SF-C-A	C3SF-A	C49	SF-A
	discharge	Drain cock with barb fitting	With bowl guard	_	C3SF-W-A	C4SF-W-A	
Polycarbonate	discriarge	With drain guide	_	C2SF□-J-A	_	— — — — — — — — — — — — — — — — — — —	
bowl		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF	:□-J-A
	Automatic Note)	Normally closed (N.C.)	_	AD27-A	_	-	AFD40-A AFD40-06-A
	discharge	Normally closed (N.C.)	With bowl guard	AD27-C-A	AD37□-A	AD4	7□-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	AD38□-A	AD4	AD48□-A ————————————————————————————————————
		With drain cock	_	C2SF-6-A	_	-	_
Nylon bowl	Manual	Willi dialii cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4S	F-6-A
	discharge	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF	-6W-A
	discriarge	With drain guide	_	C2SF□-6J-A	_	-	_
		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF	□-6J-A
	Automatic Note)	Normally closed (N.C.)	_	AD27-6-A	_	-	_
	discharge	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47	'□-6-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48	□-6-A
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4S	F-2-A
	Manual	With drain cock	With level gauge	_	C3LF-8-A	C4L	F-8-A
	discharge	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A	C4SF	□-2J-A
Matal how		(without valve function)	With level gauge	_	C3LF□-8J-A	C4LF	□-8J-A
Metal bowl	Automatic Note)	Normally closed (N.C.)	_	AD27-2-A	AD37□-2-A	AD47	'□-2-A
	discharge	INDITION OF CONTRACT (IV.C.)	With level gauge	_	AD37□-8-A	AD47	′□-8-A
		Normally open (N.O.)	_	_	AD38□-2-A	AD48	□-2-A
	(Auto diairi)	indiffially open (N.O.)	With level gauge	_	AD38□-8-A	AD48	□-8-A

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AFM20-A to AFM40-06-A, AFD20-A to AFD40-06-A models comes with a bowl seal.

NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8")
Please consult with SMC separately for psi and °F unit display specifications.



Note 2) When the compressor oil mist discharge concentration is 30 mg/m³ (ANR).

Note 3) Bowl seal and other O-rings are slightly lubricated.

Note 2) Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27-A) and 0.15 MPa (AD37-A/AD47-A). Please consult with SMC separately for psi and °F unit display specifications.

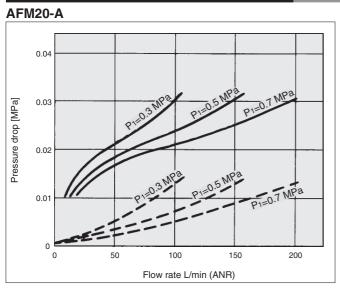
Note 3) Please consult with SMC for details on drain piping to fit NPT or G port sizes.

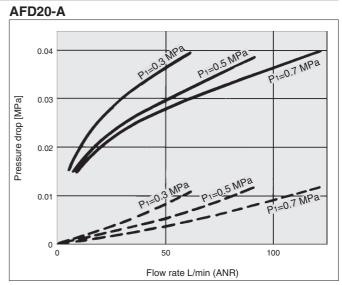
[🗆] in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for

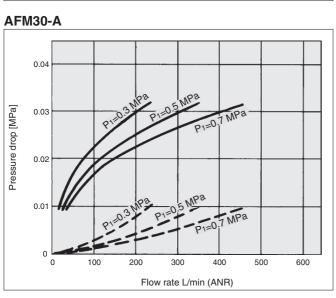
Series AFM20-A to AFM40-A Series AFD20-A to AFD40-A

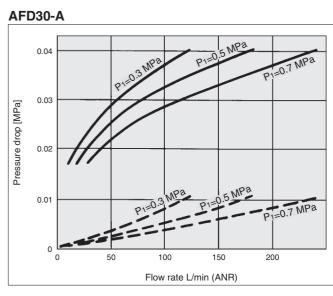
Flow-rate Characteristics (Representative values)

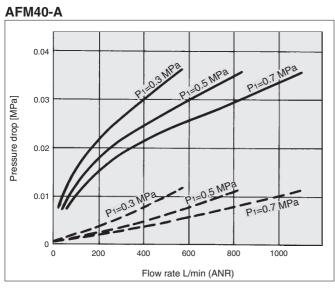
When saturated with oil

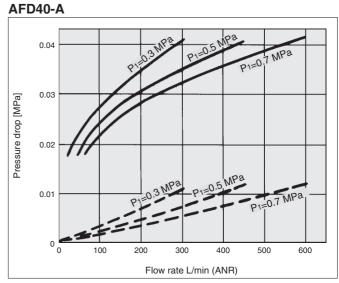












Mist Separator Series AFM20-A to AFM40-A Micro Mist Separator Series AFD20-A to AFD40-A

Specific Product Precautions

I Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for I SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smcworld.com

Design/Selection

⚠ Warning

1. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

			Mate	erial
Type	Chemical name	Application examples	Polycar- bonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety

Air Supply

∕!\ Caution

- 1. Install an air filter (Series AF) as a pre-filter on the inlet side of the mist separator to prevent premature clogging.
- 2. Install a mist separator (Series AFM) as a pre-filter on the inlet side of the micro mist separator to prevent premature clogging.
- 3. Do not install on the inlet side of the dryer as this can cause premature clogging of the element.

Maintenance

🕂 Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

∖ Caution

1. When the bowl is installed on the mist separator (AFM30-A/AFM40-A), or micro mist separator (AFD30-A/AFD40-A), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



Design

∕∖∖ Caution

1. Design the system so that the mist separator is installed in a pulsation-free location. The difference between internal and external pressure inside the element should be kept within 0.1 MPa, as exceeding this value could cause damage.

Selection

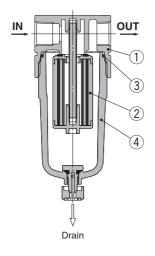
∕!\ Caution

- 1. Do not allow air flow that exceeds the rated flow. If the air flow is allowed outside the range of the rated flow even momentarily, drainage and lubricant may splash at the outlet side or cause damage to the component.
- 2. Do not use in a low pressure application (such as a blower). An F.R.L. unit has its own minimum operating pressure depending on the equipment and is designed specifically to function with compressed air. If used below the minimum operating pressure, a loss of performance and malfunction can occur. Please contact SMC if an application under such conditions cannot be avoided.

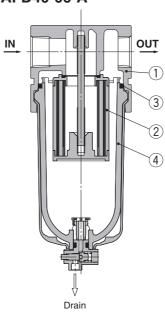
Series AFM20-A to AFM40-A Series AFD20-A to AFD40-A

Construction

AFM20-A AFD20-A



AFM30-A to AFM40-06-A AFD30-A to AFD40-06-A



Component Parts

No.	Description	Material	Model	Colour
1	Body	Aluminum die-cast	AFM20-A to AFM40-06-A AFD20-A to AFD40-06-A	White

Replacement Parts

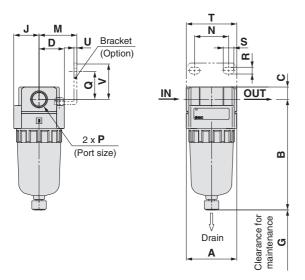
				Part no.								
No.	Description	on	Material	AFM20-A AFD20-A	AFM30-A AFD30-A	AFM40-A AFD40-A	AFM40-06-A AFD40-06-A					
2	Element assembly	AFM20 to 40	_	AFM20P-060AS	AFM30P-060AS	AFM40F	P-060AS					
2	Element assembly	AFD20 to 40	_	AFD20P-060AS	AFD30P-060AS	AFD40F	P-060AS					
3	Bowl seal		NBR	C2SFP-260S	C32FP-260S	C42FF	P-260S					
4	Bowl assembly Note)		Polycarbonate	C2SF-A	C3SF-A	C4S	F-A					

Note) Bowl seal is included. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

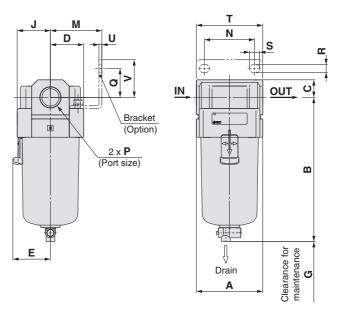
Mist Separator Series AFM20-A to AFM40-A Micro Mist Separator Series AFD20-A to AFD40-A

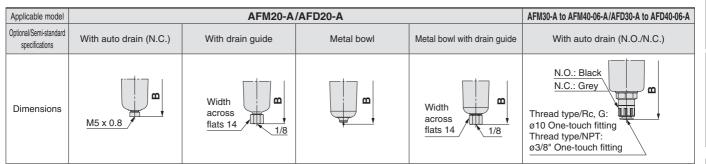
Dimensions





AFM30-A to AFM40-06-A AFD30-A to AFD40-06-A







Model	Standard specifications								Optional specifications								
	Startdard oppositionio									Bracket mount							With auto drain
	Р	Α	В	С	D	Е	G	J	M	N	Q	R	S	Т	U	V	В
AFM20-A/AFD20-A	1/8, 1/4	40	87.6	9.8	20	_	40	20	30	27	22	5.4	8.4	40	2.3	28	104.9
AFM30-A/AFD30-A	1/4, 3/8	53	115.1	14	26.7	30	50	26.7	41	40	23	6.5	8	53	2.3	30	156.8
AFM40-A/AFD40-A	1/4, 3/8, 1/2	70	147.1	18	35.5	38.4	75	35.5	50	54	26	8.5	10.5	70	2.3	35	186.9
AFM40-06-A/AFD40-06-A	3/4	75	149.1	20	35.5	38.4	75	35.5	50	54	25	8.5	10.5	70	2.3	34	188.9

		Semi-standard specifications													
Model	With barb fitting	With drain guide Metal bowl Metal bowl wit		Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide									
	В	В	В	В	В	В									
AFM20-A/AFD20-A	_	91.4	87.4	93.9	_	_									
AFM30-A/AFD30-A	123.6	121.9	117.6	122.1	137.6	142.1									
AFM40-A/AFD40-A	155.6	153.9	149.6	154.1	169.6	174.1									
AFM40-06-A/AFD40-06-A	157.6	157.6 155.9		156.1	171.6	176.1									

Mist Separator/*AFM20-A to AFM40-06-A*Micro Mist Separator/*AFD20-A to AFD40-06-A*

Made to Order



Please contact SMC for detailed dimensions, specifications and lead times.

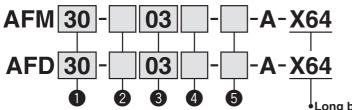
1 Long Bowl

Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity [cm ³]	19	43		88

Note) Please consult with SMC for dimensions



- Semi-standard: Select one each for a to d.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

Example) AFM30-03B-2R-A-X64

				Cong bowl						
	_					0				
			Symbol	Description		Body size				
	Depution (Mounting) B Note 3) With bracket H Polycarbona 2 Metal bowl 6 Nylon bowl C With bowl gu 6C With bowl gu 1 With drain co Drain guide Drain guide W Note 8) Drain cock w C Flow direction R Flow direction 1 Polycarbona Polycarbona Drain guide Drain guide Drain guide Drain guide Drain foot Flow direction R Flow direction				20	30	40			
			_	Rc	•	•	•			
	Pipe	thread type	N Note 1)	NPT	•	•	•			
			F Note 2)	G	•	•	•			
			+							
			01	1/8	•	_	_			
			02	1/4	•	•				
	Port size		03	3/8	_	•				
		ipe thread type Note 1		1/2	_	_	•			
			06	3/4	_	_				
			+							
Bridge		_	Without mounting option	•	•					
		B Note 3)	With bracket	•	•	•				
			+							
			_	Polycarbonate bowl	•	•				
			2	Metal bowl	•	•				
	а	Bowl Note 4)	6	Nylon bowl	•	•	•			
			С	With bowl guard	•	Note 5)	Note 5)			
			6C	With bowl guard (Nylon bowl)	Note 6)					
			+							
dar			_	With drain cock	•	•	•			
tanc	h	Drain nort	■ Note 7)	Drain guide 1/8	•	_	_			
ii-sta		Diain port		Drain guide 1/4	_	•				
em			W Note 8)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•			
0)			+							
c Flow direct		Flow direction	_	Flow direction: Left to right	•	•	•			
		r low direction	R	Flow direction: Right to left	•	•	•			
			+							
	لم	Dragouro Linit	_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•			
	a	Pressure unit	Z Note 9)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 10)	Note 10)	(Note 10)			

Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A). Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A). Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws.

Note 4) Refer to Chemical data on page 48 for chemical resistance of the bowl. Note 5) A bowl guard is provided as standard equipment (polycarbonate).

Note 6) A bowl guard is provided as standard equipment (nylon)

Note 7) Without a valve function
Note 8) The combination of metal bowl: 2 is not available.

Note 9) For pipe thread type: NPT

Note 10) O: For pipe thread type: NPT only



Mist Separator/AFM20-A to AFM40-06-A Micro Mist Separator/AFD20-A to AFD40-06-A

Made to Order

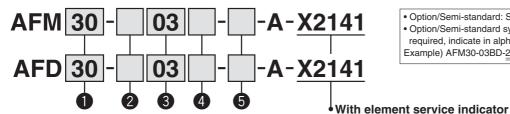
Please contact SMC for detailed dimensions, specifications and lead times.

With Element Service Indicator

Clogging status of elements can be checked visually.

Applicable Model

<u> </u>				
Model	AFM20-A, AFD20-A	AFM30-A, AFD30-A	AFM40-A, AFD40-A	AFM40-06-A, AFD40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
- Example) AFM30-03BD-2R-A-X2141

A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.

_						0	
			Symbol	Description		Body size	
			,	· · · · · · · · · · · · · · · ·	20	30	40
	D:	. Harris and town	Note 1)	Rc		•	•
	Pipe	thread type	F Note 2)	NPT		•	
			•	G	•		•
			+	1/0			
			01	1/8		_	
			02	1/4	•	•	
		Port size	03	3/8			•
			04	1/2		_	•
			06	3/4			
			+				
	a	Mounting	_	Without mounting option	•		•
_	L u	Woulding	B Note 3)	With bracket	•		•
Option			+				
d	Elect type	Floor tumo	_	Without auto drain			
Ŭ	b	Float type auto drain	C Note 4)	N.C. (Normally closed) Drain port is closed when pressure is not applied.	•		
		auto urairi	D Note 5)	N.O. (Normally open) Drain port is open when pressure is not applied.	_	•	•
			+				
				Polycarbonate bowl	•		•
			2	Metal bowl	•	•	•
		Bowl Note 6)	6	Nylon bowl	•	•	•
	С	BOWI	8	Metal bowl with level gauge	_	•	•
			С	With bowl guard	•	Note 7)	Note 7)
			6C	With bowl guard (Nylon bowl)	•	Note 8)	Note 8)
Semi-standard			+				
ndi				With drain cock	•	•	•
sta		Drain port Note 12)	J Note 9)	Drain guide 1/8	•	_	_
<u>-</u>	d	Drain port Note 127	-	Drain guide 1/4	_	•	•
šer			W Note 13)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•
0)			+				
		Flancisco et an		Flow direction: Left to right	•		•
	е	Flow direction	R	Flow direction: Right to left	•	•	•
			+		-		-
		D		Name plate and caution plate for bowl in imperial units: MPa	•		•
	f	Pressure unit	7 Note 10)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 11)	Note 11)	(Note 11)

- Note 1) Drain guide is NPT1/8 (applicable to the AFM20-A, AFD20-A) and NPT1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the
- AFM30-A/40-A, AFD30-A/40-A). Note 2) Drain guide is G1/8 (applicable to the AFM20-A, AFD20-A) and G1/4 (applicable to the AFM30-A/40-A, AFD30-A/40-A).
- Note 3) A bracket is not assembled and supplied loose at the time of shipment. Including 2 mounting screws
- Note 4) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 5) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min [ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.
- Note 6) Refer to Chemical data on page 48 for chemical resistance of the bowl.
- Note 7) A bowl guard is provided as standard equipment (polycarbonate).
- Note 8) A bowl guard is provided as standard equipment (nylon).
- Note 9) Without a valve function
- Note 10) For pipe thread type: NPT.
- Note 11) O: For pipe thread type: NPT only
- Note 12) The combination of float type auto drain: C and D is not available.
- Note 13) The combination of metal bowl: 2 and 8 is not available.



AB

Modular Type Regulator Series AR

Regulator Series AR	Model	Port size	Options
	AR10-A	M5 x 0.8	
MSS-32-32 to the MSS-32	AR20-A	1/8, 1/4	Bracket
	AR25-A	1/1 0/9	
04 06 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108 11 108	AR30-A	1/4, 3/8	Round type pressure gauge
	AR40-A	1/4, 3/8, 1/2	Set nut (for panel mount)*
P.55 to 62	AR40-06-A	3/4	* For AR20-A to AR40-06-A, panel fitting dimensions are different from those of the current AR series.



Regulator

AR10-A to AR40-A

Symbol







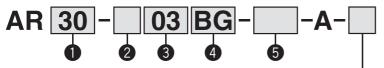


AR10-A

0-A AR20-A

AR30-A

How to order



- Option/Semi-standard: Select one each for a to g.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AR30-03BG-1N-A

Made to Order

(Refer to pages 61 and 62 for details.)

Symbol Description Body size 10 20 25 30	40 — • • •
Pipe thread type	_ _
Pipe thread type	
Pipe thread type	
N	• •
# M5 M5 — — — — — — — — — — — — — — — — —	
M5	
O1	
O2	
O3	
03 3/8	
B Note 2) With bracket H With set nut (for panel mount) Note 3)	•
+ A Mounting H Without mounting option	•
a Mounting — Without mounting option B Note 2) With bracket With set nut (for panel mount) Note 3)	•
a Mounting B Note 2) With bracket H With set nut (for panel mount) Note 3)	
H With set nut (for panel mount) Note 3)	
+ Without pressure gauge	
— Without pressure gauge ■ ● ●	
$ \Omega $	
B Pressure G Round type pressure gauge (without limit indicator)	_
gauge Note 4) G Round type pressure gauge (with limit indicator) — — — — — — — — — — — — —	
M Round type pressure gauge (with colour zone) — ● ●	
+	
c Set — 0.05 to 0.7 MPa setting	
pressure Note 5) 1 0.02 to 0.2 MPa setting	
+	
d Exhaust — Relieving type	
I I I mechanism I N I Non-relieving type	
6 Flow direction — Flow direction: Left to right	
R Flow direction: Right to left	
+ Flow direction: Left to right Flow direction: Right to left Flow direction: Right to le	
f Knoh Downward	
Y Upward	
+	
g Pressure unit — Name plate and pressure gauge in imperial units: MPa ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●	
g Pressure unit Z Note 6) Name plate and pressure gauge in imperial units: psi	Note 7)

Note 1) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts

Note 3) Mounting pitch is different from that of the current AR20 to AR40 and AR20-B to AR40-B

Note 4) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only for the AR10-A).

Note 5) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

Note 6) For pipe thread type: NPT

Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.

Note 7) O: For pipe thread type: M5, NPT only



Regulator Series AR10-A to AR40-A

Standard Specifications

Model	AR10-A	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A							
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4							
Pressure gauge port size	1/16 Note)		•	1/8									
Fluid	Air												
Ambient and fluid temperature	− 5 to 60°C (with no freezing)												
Proof pressure			1.5	MPa									
Maximum operating pressure			1.0	MPa									
Set pressure range			0.05 to	0.7 MPa									
Construction			Relievi	ng type									
Weight [kg]	0.06	0.17	0.19	0.34	0.58	0.60							

Note) Use a bushing (part no: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

Options/Part No.

	Ontional	nonifications			Мо	del			
Optional specifications			AR10-A	AR20-A	AR40-A	AR40-06-A			
Bracke	t assemb	ly Note 1)	AR12P-270AS	AR22P-270AS	AR42P-270AS	AR42P-270AS			
Set nut	-		AR12P-260S	AR22P-260S	AR22P-260S	AR32P-260S	AR42P-260S	AR42P-260S	
	Round Standard		G27-10-R1		G46-10-□01				
Pressure	type	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)		G36-4-□01		G46-4	l-□01	
gauge	Nu. o		_		G36-10-□01-L		G46-10	-□01-L	
		0.02 to 0.2 MPa setting	_	-	G36-4-□01-L	G46-4-□01-L			

Note 1) Assembly of a bracket and set nuts

Note 2) in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT.

Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

I Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

∕!\ Warninɑ

1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less. Use the regulator with backflow function.

Maintenance

🛝 Warning

1. When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

Mounting/Adjustment

🗥 Warning

- 1. Set the regulator $\bar{\mbox{while}}$ verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

⚠ Caution

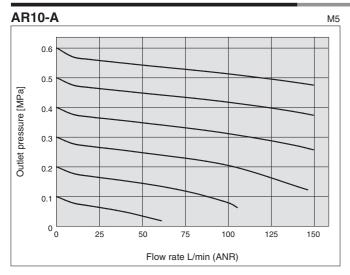
- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disap-
- 2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.

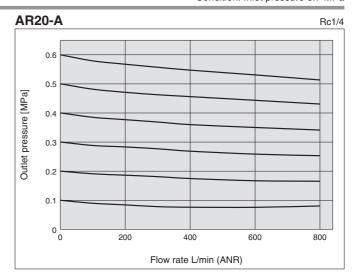


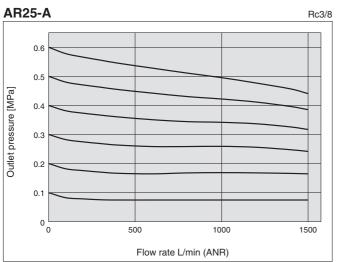
Series AR10-A to AR40-A

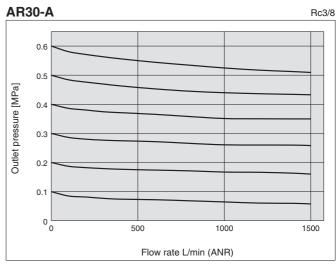
Flow-rate Characteristics (Representative values)

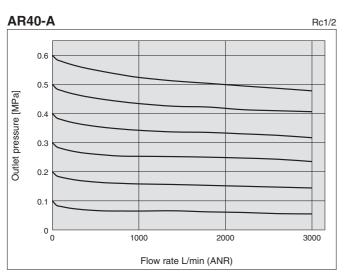
Condition: Inlet pressure 0.7 MPa

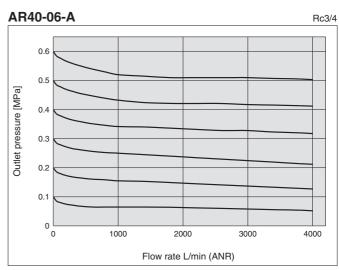






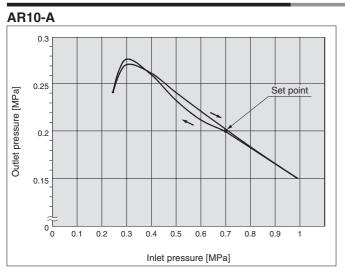


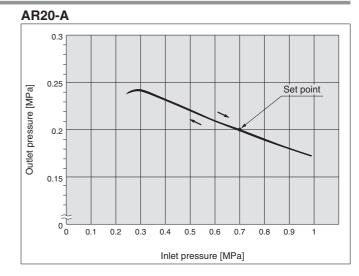




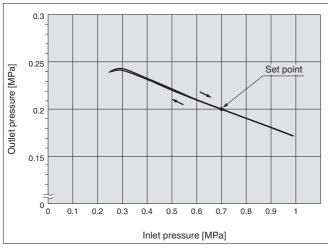
Pressure Characteristics (Representative values)

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)

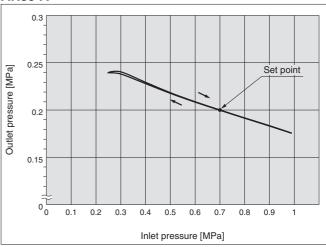




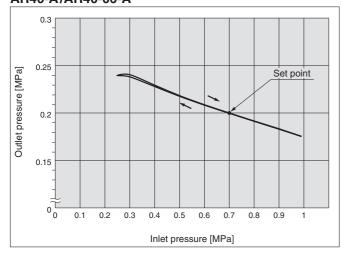








AR40-A/AR40-06-A



AC

AF+AR AW+AL AF+AR+AL

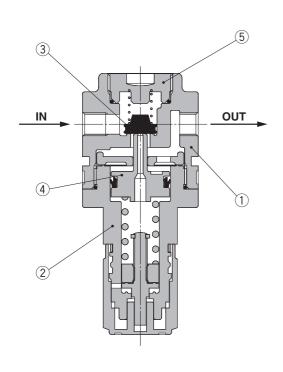
AF+AFM+AR



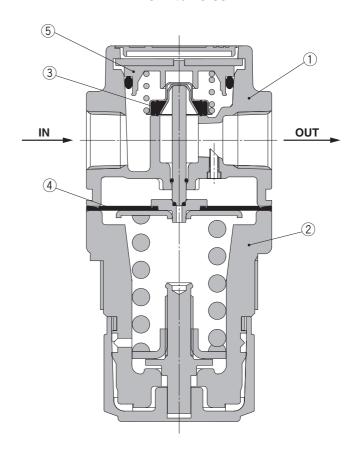
Series AR10-A to AR40-A

Construction

AR10-A



AR20-A to 40-06-A



Component Parts

No.	Description	Material	Model	Colour
4	Body	Zinc die-cast	AR10-A	White
'	Войу	Aluminum die-cast	AR20-A to AR40-A	vviiite
2	Bonnet	Polyacetal	AR10-A to AR40-A	White

Replacement Parts

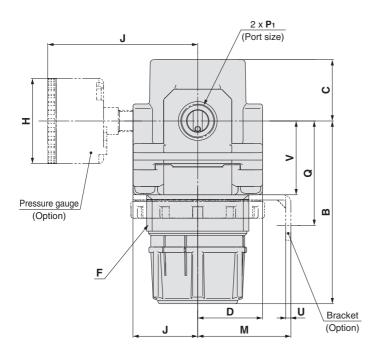
No.	Description	Material		Part no.											
NO.	Description	ivialeriai	AR10-A	AR20-A	AR25-A	AR30-A	AR40-06-A								
3	Valve assembly	Stainless steel, HNBR	AR10P-090S	AR22P	-060AS	AR32P-060AS	AR42P-060AS								
4	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note)	AR22P	-150AS	AR32P-150AS	AR42P	-150AS							
5	Valve guide assembly	Polyacetal	131329	AR22P	-050AS	AR32P-050AS	AR42P-050AS								

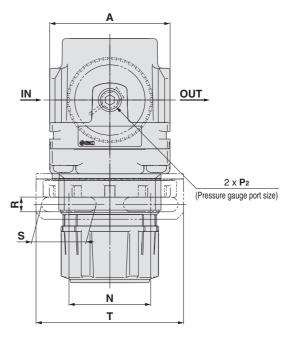
Note) The AR10-A is a piston type. Assembly of a piston and a seal (KSYP-13).



Dimensions

AR10-A to AR40-06-A





Panel fitting dimensions

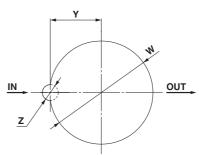


Plate thickness

AR10-A : Max. 3.5 AR20-A to AR25-A : Max. 4 AR30-A to AR40-06-A: Max. 8

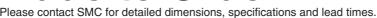
										Optional specifications													
Model			Star	ndard sp	ecifica	tions			Round type Round type pressure pressure gauge (with colour zone)				Bracket mount						Panel mount				
	P ₁	P ₂	Α	B Note)	С	D	F	J	Н	J	Н	J	М	N	Q	R	S	Т	U	٧	W	Υ	Z
AR10-A	M5 x 0.8	1/16	25	47.4	11	12.5	M18 x 1	12.5	ø26	26	_	_	25	28	30	4.5	6.5	40	2	18	18.5	_	
AR20-A	1/8, 1/4	1/8	40	67.4	23.5	22	M36 x 1.5	22	ø37.5	58.5	ø37.5	59.5	30	34	43.9	5.4	15.4	55	2.3	27.3	36.5	17.5	6
AR25-A	1/4, 3/8	1/8	53	70.4	23.5	22	M36 x 1.5	22	ø37.5	58.5	ø37.5	59.5	30	34	44.3	5.4	15.4	55	2.3	30.3	36.5	17.5	6
AR30-A	1/4, 3/8	1/8	53	83.5	27	28.5	M45 x 1.5	28.5	ø37.5	65	ø37.5	66	41	36	46	6.5	24	65	2.3	32.5	45.5	22.5	7
AR40-A	1/4, 3/8, 1/2	1/8	70	100	33.5	34.5	M52 x 1.5	34.5	ø42.5	72	ø42.5	72	50	38	54	8.5	26.5	70	2.3	38.4	52.5	26	7
AR40-06-A	3/4	1/8	75	101.5	33.5	34.5	M52 x 1.5	34.5	ø42.5	72	ø42.5	72	50	38	55.5	8.5	26.5	70	2.3	39.9	52.5	26	7

Note) The dimension of B is the length when the filter regulator knob is unlocked.



Regulator/AR20-A to AR40-06-A

Made to Order





1 0.4 MPa Setting

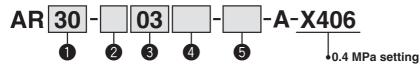
The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.4 MPa

Applicable Model

Model	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A	
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4	



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
 Example) AR30-03BG-NR-A-X406

	_	_					(
				Symbol	Description		Body	size	
						20	25	30	40
					Rc	•	•	•	•
2		Pipe thread type NPT		NPT		•	•	•	
		Rc NPT F G			G	•	•	•	•
				+				•	
				01	1/8		_	_	_
	Port size		02	1/4		•	•	•	
3			Port size	03	3/8	_	•	•	•
				04	1/2	_	_	_	•
				06	3/4	_	_	_	•
				+					
	ote 1)			_	Without mounting option		•	•	•
		а	Mounting	B Note 2)	With bracket	•	•	•	
				Н	With set nut (for panel mount) Note 3)	•	•	•	•
4	Z Z			+					
	Optic		Pressure gauge	_	Without pressure gauge		•	•	•
		b		G	Round type pressure gauge (with limit indicator)	•	•	•	•
				М	Round type pressure gauge (with colour zone)	•	•	•	•
				+					
			Followski washanilawa	_	Relieving type	•	•	•	•
		С	Exnaust mechanism	N	Non-relieving type	•	•	•	•
				+					
	5		Element on attent	_	Flow direction: Left to right	•	•	•	•
	nda	d	Flow direction	R	Flow direction: Right to left	•	•	•	•
6	stai			+					
	Semi-standard		I/o a la		Downward	•	•	•	•
	Se	е	Knob	Υ	Upward	•	•	•	•
				+					
			Dunna	_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•	•
		f	Pressure unit	Z Note 4)	Name plate and caution plate for bowl in imperial units: psi	Note 5)	O Note 5)	O Note 5)	Note 5)

Note 1) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts

Note 3) Only for the AR20-A to 40-A

Note 4) For pipe thread type: NPT

Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.

Note 5) O: For pipe thread type: NPT only



Regulator/AR20-A to AR40-06-A **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



2 0.85 MPa Setting

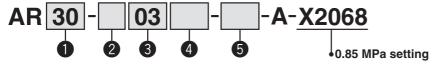
The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.

Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.85 MPa

Applicable Model

Model	AR20-A	AR25-A	AR30-A	AR40-A	AR40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8	1/4, 3/8, 1/2	3/4



- Option/Semi-standard: Select one each for a to f.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AR30-03BG-NR-A-X2068

	_	_						D	
				Symbol	Description		Body	/ size	
						20	25	30	40
				_	Rc	•	•	•	•
2		Pipe	e thread type	N	NPT	•	•	•	•
				F	G	•	•	•	•
				+					
				01	1/8	•	_	_	_
	9 Port size 02 03 04		02	1/4	•	•	•	•	
3			03	3/8	_	•	•	•	
			04	1/2	_	_	_	•	
				06	3/4	_	_	_	•
				+					
	Option Note 1)			_	Without mounting option				
		а	Mounting	B Note 2)	With bracket				
				Н	With set nut (for panel mount) Note 3)				
4	on			+					
	Spti			_	Without pressure gauge			•	
		b	b Pressure gauge	G	Round type pressure gauge (with limit indicator)				
				M	Round type pressure gauge (with colour zone)				
				+					
		С	Exhaust mechanism	_	Relieving type				
		C	LAHAUSI IHEGHAHISHI	N	Non-relieving type				
				+					
	ard	d	Flow direction	_	Flow direction: Left to right			•	•
	ınd	u	1 low direction	R	Flow direction: Right to left				
5	Semi-standard			+					
	mi	е	Knob		Downward		•	•	•
	Š	Ū	11100	Υ	Upward				•
				+					
		f	Pressure unit		Name plate and caution plate for bowl in imperial units: MPa		•	•	•
				Z Note 4)	Name plate and caution plate for bowl in imperial units: psi	Note 5)	Note 5)	Note 5)	Note 5)

Note 1) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 2) Assembly of a bracket and set nuts

Note 3) Only for the AR20-A to 40-A

Note 4) For pipe thread type: NPT

Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.

Note 5) O: For pipe thread type: NPT only

Modular Type Lubricator Series AL

Lubricator Series AL	Model	Port size	Option
	AL10-A	M5 x 0.8	
	AL20-A	1/8, 1/4	
1 min	AL30-A	1/4, 3/8	
Of the state of th	AL40-A	1/4, 3/8, 1/2	Bracket (Except AL10-A)
GAC II	AL40-06-A	3/4	
	AL50-A	3/4, 1	
P.65 to 70	AL60-A	1	

Lubricator

AL10-A to AL60-A

Symbol







AL20-A



How to Order

AL	30 -		03	В	-	-A
	0	2	3	4	5	

- Option/Semi-standard: Select one each for a to d.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) AL30-03B-3RW-A

	_	_							0		
	Symbol				Description			Body	size		
						10	20	30	40	50	60
					Metric thread (M5)		_	_	_	_	_
2		Dina	throad tuno	_	Rc	_			•		
4		Pipe	e thread type	N	NPT	_	•		•	•	•
				F	G	_	•	•	•	•	•
				+							
				M5	M5 x 0.8		_	_		_	_
				01	1/8	_		_	_	_	_
			02	1/4	_	•	•	•	_	_	
3			Port size	03	3/8	_	_	•	•	_	_
				04	1/2	_	_	_	•	_	_
			06	3/4	_	_	_	•		_	
				10	1	_	_	_	_	•	•
				+				•	•	•	
		O-4:-	· · · (Maximalina)	_	Without mounting option		•		•	•	
4	Option (Mounting) B Note 1		B Note 1)	With bracket		•	•	•	•		
				+				•	•	•	
				_	Polycarbonate bowl		•		•	•	
				2	Metal bowl		•		•	•	
			Bowl Note 2)	6	Nylon bowl		•	•	•	•	•
		а	BOWIe.e 27	8	Metal bowl with level gauge	_	_	•	•	•	•
				С	With bowl guard		•	Note 3)	Note 3)	Note 3)	Note 3)
	_			6C	With bowl guard (Nylon bowl)	_	•	Note 4)	Note 4)	Note 4)	Note 4)
	Semi-standard			+							
	anc			_	Without drain cock	•	•	•	•	•	
6	i-sta	b	Lubricant	3	With drain cock		•	•	•	•	
	em		exhaust port	3W Note 5)	Drain cock with barb fitting	_	_	•	•	•	•
	S			+	<u> </u>				_	_	-
				_	Flow direction: Left to right						
		С	Flow direction	R	Flow direction: Right to left		•	•	•	•	•
				+	5						
				_	Name plate and caution plate: MPa						
		d	Pressure unit	Z Note 6)	Name plate and caution plate: psi, °F	Note 7)					

Note 1) Option is not assembled and supplied loose at the time of shipment.

Note 2) Refer to Chemical data on page 68 for chemical resistance of the bowl.

Note 3) A bowl guard is provided as standard equipment (polycarbonate).

Note 4) A bowl guard is provided as standard equipment (nylon).

Note 5) The combination of metal bowl: 2 and 8 is not available.

Note 6) For pipe thread type: M5, NPT.

Note 7) O: For pipe thread type: M5, NPT only

Lubricator Series AL10-A to AL60-A

Standard Specifications

Model	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A			
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1			
Fluid			Air							
Ambient and fluid temperature			−5 to 60°C (with no freezing)							
Proof pressure		1.5 MPa								
Maximum operating pressure		1.0 MPa								
Minimum dripping flow rate	4	15	1/4: 30 3/8: 40	1/4: 30 3/8: 40	50	190	220			
[L/min (ANR)] Note)				1/2: 50						
Oil capacity [cm³]	7	25	55		13	35				
Recommended lubricant			Class 1	turbine oil (ISO	VG32)					
Bowl material				Polycarbonate						
Bowl guard	_	Semi-standard (Steel)		Stan	dard (Polycarbor	nate)				
Weight [kg]	0.07	0.10	0.20	0.38 0.43 0.94 1.09						

Note) · The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20°C; Oil adjustment valve fully open.

Option/Part No.

Optional specifications		Model									
	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A				
Bracket assembly Note)	_	AF22P-050AS	AF32P-050AS	AF42P-050AS	AF42P-070AS	AF52P-050AS					

Note) Assembly of a bracket and 2 mounting screws

Bowl Assembly/Part No.

David	Lubricant					Model			
Bowl material	Lubricant exhaust port	Other	AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A
	Without drain cock	_	C1SL-A	C2SL-A	_	_			
Dalissauhamata	vviinodi diain cock	With bowl guard	_	C2SL-C-A	C3SL-A	C4SL-A			
Polycarbonate bowl	With drain cock	_	C1SL-3-A	C2SL-3-A	_		_	_	
DOWI	with drain cock	With bowl guard		C2SL-3C-A	C3SL-3-A	C4SL-3-A			
	Drain cock with barb fitting	With bowl guard	_	_	C3SL-3W-A	C4SL-3W-A			
	Without drain cock		C1SL-6-A	C2SL-6-A	_	_			
	Williout drain cock	With bowl guard		C2SL-6C-A	C3SL-6-A	C4SL-6-A			
Nylon bowl	With drain cock	_	C1SL-36-A	C2SL-36-A	_	_			
	Willi dialli cock	With bowl guard		C2SL-36C-A	C3SL-36-A		C4SL	-36-A	
	Drain cock with barb fitting	With bowl guard	_	_	C3SL-36W-A		C4SL-	36W-A	
	Without drain cock		C1SL-2-A	C2SL-2-A	C3SL-2-A		C4SI	2-A	
Metal bowl		With level gauge	_	_	C3LL-8-A		C4LL	8-A	
IVICIAI DOWI	With drain cock		C1SL-23-A	C2SL-23-A	C3SL-23-A		C4SL	-23-A	
	Willi Grain COCK	With level gauge	_	_	C3LL-38-A		C4LL	-38-A	

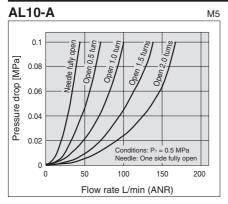
Note) $\,\cdot\,$ Bowl assembly for the AL20-A to AL60-A models comes with a bowl seal.

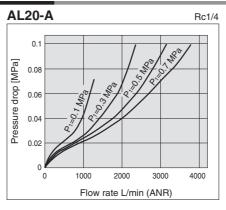
For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.

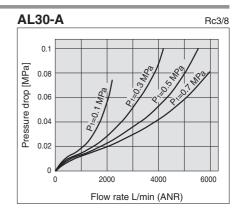
Please consult with SMC separately for psi and °F unit display specifications.

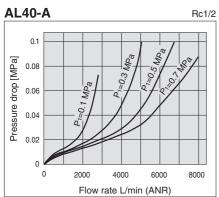
Series AL10-A to AL60-A

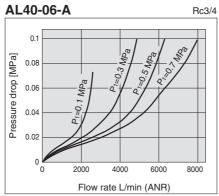
Flow-rate Characteristics (Representative values)

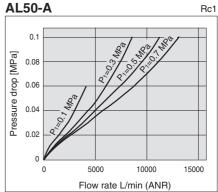


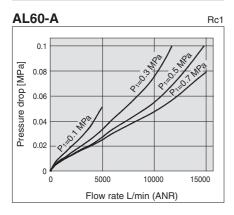




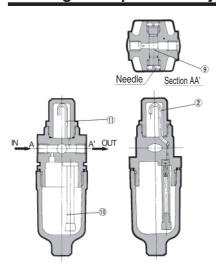








Working Principle: AL10 Type



A portion of the air introduced from the IN side pressurizes the lubricant inside the bowl. The remainder of the air passes through the needle 9, and flows to the OUT side. The differential pressure between the inside of the bowl and the inside of the sight dome 2, causes the lubricant inside the bowl into the oil passage 1. The lubricant drips from the dripping tube 1, and lubricates the OUT side. The amount of lubricant is adjusted by the needle 9 on the front face. Turning the needle clockwise increases the amount of the lubricant, and turning it counterclockwise until fully open shuts off the lubricant. The needle on the side that is not used should be left fully open.



⚠ Specific Product Precautions

I Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for I SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Selection

∕!**∖Warnin**g

- 1. Do not introduce air from the outlet side as this can damage the bumper.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

Tuno	Chamical name	Application everples	Material		
Type	Chemical name	Application examples	Polycarbonate	Nylor	
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×	
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0	
Inorganic salts	Sodium sulfide Sulfate of potash Sulfate of soda	_	×	Δ	
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ	
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ	
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×	
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×	
Oil	Gasoline Kerosene	_	×	0	
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0	
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0	
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×	
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ	

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Selection

∕∴Caution

1. Use a check valve (Series AKM) to prevent back flow of the lubricant when redirecting the air flow before the lubricator.

Maintenance

∕!\Warning

- 1. For the AL10-A/AL20-A type, replenish the lubricant after releasing the inlet pressure. Lubrication cannot take place under a pressurized condition.
- 2. Adjustment of the oil regulating valve for models from the AL20-A to AL60-A should be carried out manually. Turning it counterclockwise increases the dripping amount, and turning it clockwise reduces the dripping amount. The use of tools etc. can result in damage to the unit. From the fully closed position, three rotations will bring it to the fully open position. Do not rotate it any further than this. Note that the numbered scale markings are guidelines for adjusting the position, and not indicators of the dripping amount.

∕!\Caution

1. Check the dripping amount once a day. Drip failure can cause damage to the components that need lubrication.

Mounting/Adjustment

1. When the bowl is installed on the AL30-A to AL60-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.

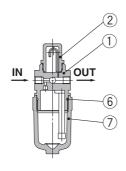


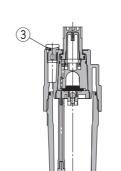


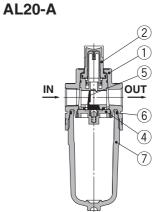
Series AL10-A to AL60-A

Construction

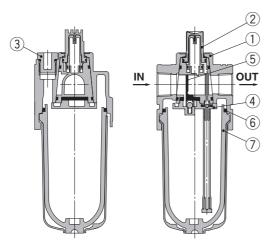
AL10-A



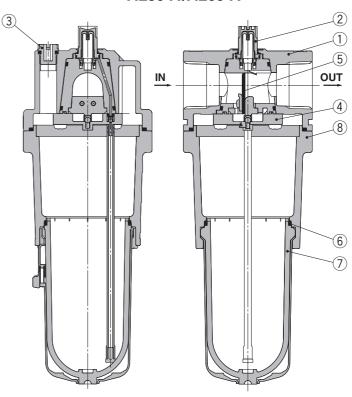




AL30-A/AL40-A







Component Parts

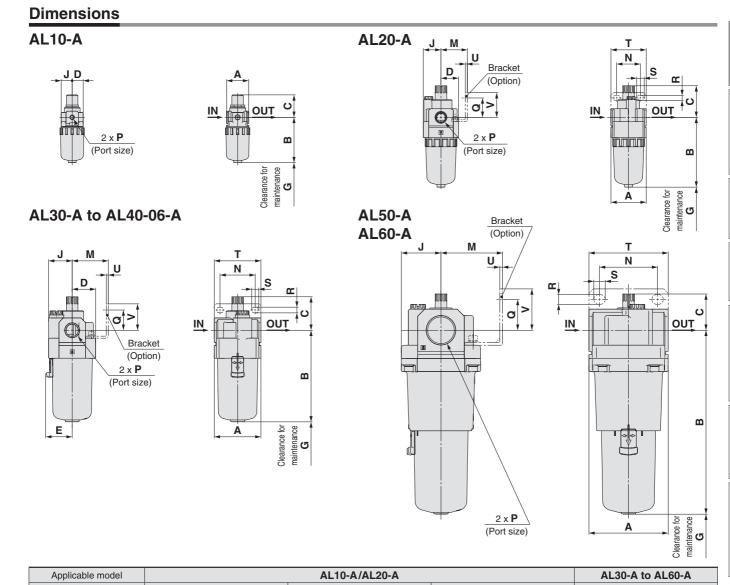
No.	Description	Material	Model	Colour	
1	Body	Zinc die-cast	AL10-A	White	
	Бойу	Aluminum die-cast	AL20-A to AL60-A	vvnite	
8 Housing		Aluminum die-cast	AL50-A/AL60-A	White	

Replacement Parts

No.	Description	Material	Part no.							
			AL10-A	AL20-A	AL30-A	AL40-A	AL40-06-A	AL50-A	AL60-A	
2	Sight dome assembly	Polycarbonate	AL10P-080AS			AL20P-080AS				
3	Lubrication plug assembly	_	_	AL22P-060AS	AL32P-060AS	AL42P-060AS				
4	Bumper retainer assembly	_	_	AL20P-030AS	AL30P-030AS	AL40P-030AS		AL50P-030AS	AL60P-030AS	
5	Bumper (assembly)	Synthetic resin	_	AL20P-040S	AL30P-040S	AL40P-040S AL50P-040AS		AL60P-040AS		
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FP-260S				
7	Bowl assembly Note)	Polycarbonate	C1SL-A	C2SL-A	C3SL-A	C4SL-A				

Note) · Bowl seal is included for the AL20-A to AL60-A. Please consult with SMC separately for psi and °F unit display specifications. · Bowl assembly for the AL30-A to AL60-A models comes with a bowl guard (Material: Polycarbonate).





Optional/Semi-standard specifications	With drain coc	k	Meta	al bowl	Meta	bowl with drain cock	Metal bowl	
Dimensions		<u>ш</u>		8		m	a	
Applicable model		AL30-A to AL60-A						
Optional/Semi-standard specifications	With drain cock	Metal bowl with	level gauge	Metal bowl with dra	ain cock	Metal bowl with level gauge, with drain co	Drain cock with barb fitting	

Applicable model			AL30-A to AL60-	·A	
Optional/Semi-standard specifications	With drain cock	Metal bowl with level gauge	Metal bowl with drain cock	Metal bowl with level gauge, with drain cock	Drain cock with barb fitting
Dimensions	B	B	B	B	Barb fitting applicable tubing: T0604

										Optional specifications Semi-standard specifications												
Model			Standard	d speci	ficatior	ns			Bracket mount					With drain cock	With barb fitting	Metal bowl	Metal bowl with drain cock	Metal bowl with level gauge	Metal bowl with level gauge, with drain cock			
	Р	Α	В	С	D	Е	G	J	M	N	Q	R	S	Т	U	٧	В	В	В	В	В	В
AL10-A	M5 x 0.8	25	51.5	25.5	12.5	_	35	12.5	_	_	_	_	_	_	_	_	59.9	_	56.3	59.3	_	
AL20-A	1/8, 1/4	40	79.3	35.9	20	_	60	20	30	27	22	5.4	8.4	40	2.3	28	87.7	_	84.5	87.5	_	_
AL30-A	1/4, 3/8	53	104.1	38.1	26.7	30	80	26.7	41	40	23	6.5	8	53	2.3	30	115.1	123.6	104.1	117.6	124.1	137.6
AL40-A	1/4, 3/8, 1/2	70	136.1	39.8	35.5	38.4	110	35.5	50	54	26	8.5	10.5	70	2.3	35	147.1	155.6	136.1	149.6	156.1	169.6
AL40-06-A	3/4	75	138.1	37.8	35.5	38.4	110	35.5	50	54	25	8.5	10.5	70	2.3	34	149.1	157.6	138.1	151.6	158.1	171.6
AL50-A	3/4, 1	90	209.1	41.2	45	_	110	45	70	66	35	11	13	90	3.2	47	220.1	228.6	209.1	222.6	229.1	246.2
AL60-A	1	95	223.1	44.7	47.5	_	110	47.5	70	66	35	11	13	90	3.2	47	234.1	242.6	223.1	236.6	243.1	256.6

ΑF

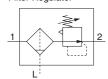
Modular Type Filter Regulator Series AW

Filter Regulator Series AW	Model	Port size	Options
	AW10-A	M5 x 0.8	Bracket
	AW20-A	1/8, 1/4	Float type auto drain
	AW30-A	1/4, 3/8	Round type pressure gauge
	AW40-A	1/4, 3/8, 1/2	Set nut (for panel mount)*
P.73 to 84	AW40-06-A	3/4	* For AW20-A to AW40-06-A, panel fitting dimensions are different from those of the current AW series.

Filter Regulator

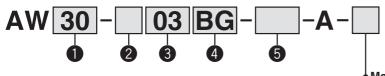
AW10-A to AW40-A

Symbol Filter Regulator



• Integrated filter and regulator units save space and require less piping.

How to Order



- Option/Semi-standard: Select one each for a to i.
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

 | Alpha | Alp

Example) AW30-03BG-1N-A

(Refer to pages 81 to 84 for details.)

	_	_							
				Symbol	Description		Body	size	
						10	20	30	40
					Metric thread (M5)	•	_	_	_
		Dia a		-	Rc	_	•	•	
2		Pipe	thread type	N Note 1)	NPT	_	•	•	
				F Note 2)	G	_	•	•	•
\equiv				+					
				M5	M5		_	_	_
				01	1/8	_			_
3			Port size	02	1/4	_	•		
9			FUIT SIZE	03	3/8	_	_		
				04	1/2	_	_	_	
				06	3/4	_	_	_	
				+					
				_	Without mounting option		•	•	
		а	Mounting	B Note 4)	With bracket		•	•	
				Н	With set nut (for panel mount)				
				+			1		
	ote 3)		Float type	— Note 5)	Without auto drain			•	
4	Ž	b	auto drain	C Note 5)	N.C. (Normally closed) Drain port is closed when pressure is not applied.		•	•	
М	Option Note 3)			D Note 6)	N.O. (Normally open) Drain port is open when pressure is not applied.		_		
	ō			+					
				_	Without pressure gauge		•	•	
		С	Pressure	G	Round type pressure gauge (without limit indicator)			_	
			gauge Note 7)		Round type pressure gauge (with limit indicator)		•	•	•
				M	Round type pressure gauge (with colour zone)	_			
			0.1	+	0.05 to 0.7 MPa setting				
		d	Set pressure Note 8)	_					
	-		pressure	<u> 1</u> +	0.02 to 0.2 MPa setting				
	dar				Polycarbonate bowl				
A	tan			2	Metal bowl				
6	Semi-standard			6	Nylon bowl				
	Serr	е	Bowl Note 9)	8	Metal bowl with level gauge				
	(0)			C	With bowl guard			Note 10)	Note 10)
				6C	With bowl guard (Nylon bowl)			Note 11)	Note 11)
				90	with bowl guala (hyloti bowl)		_		



Filter Regulator Series AW10-A to AW40-A



	\	_					(D	
				Symbol	Description		Body	size	
						10	20	30	40
				_	With drain cock	•	•	•	•
			Drain port Note 12)	■ Note 13)	Drain guide 1/8	_	•	_	
		T	Drain port 1818 127	J Note 10/	Drain guide 1/4	_	_	•	•
				W Note 14)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	_	•	•
	ard			+					
	Semi-standard	~	Exhaust	_	Relieving type	•	•	•	•
5	sta	g	mechanism N		Non-relieving type	•	•	•	•
	Ē			+					
	Se	h	Flow direction	_	Flow direction: Left to right	•	•	•	•
		n	Flow direction	R	Flow direction: Right to left	•	•	•	•
				+					
		i	Pressure unit	_	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•	•
		1	Pressure unit	Z Note 15)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F	O Note 16)	O Note 16)	O Note 16)	O Note 16)

- Note 1) Drain guide is NPT1/8 (applicable to the AW20-A) and NPT1/4 (applicable to the AW30-A to AW40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A).
- Note 2) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A).
- Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment.
- Note 4) Assembly of a bracket and set nuts
- Note 5) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- Note 6) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations.
- N.C. type is recommended. Note 7) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type (1.0 MPa pressure gauge only
- for the AW10-A). Note 8) Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- Note 9) Refer to Chemical data on page 76 for chemical resistance of the bowl.
- Note 10) A bowl guard is provided as standard equipment (polycarbonate).

- Note 11) A bowl guard is provided as standard equipment (nylon).
- Note 12) The combination of float type auto drain: C and D is not available.
- Note 13) Without a valve function
- Note 14) The combination of metal bowl: 2 and 8 is not available.
- Note 15) For pipe thread type: NPT. Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.
- Note 16) O: For pipe thread type: M5, NPT only

Standard Specifications

Model	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A		
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4		
Pressure gauge port size	1/16 Note)						
Fluid		Air					
Ambient and fluid temperature		-5 t	to 60°C (with no freez	ing)			
Proof pressure			1.5 MPa				
Maximum operating pressure			1.0 MPa				
Set pressure range			0.05 to 0.7 MPa				
Nominal filtration rating			5 μm				
Drain capacity (cm³)	2.5	8	25	4	5		
Bowl material			Polycarbonate				
Bowl guard	_	Semi-standard (Steel)	S	tandard (Polycarbonat	e)		
Construction	Relieving type						
Weight [kg]	0.09	0.21	0.41	0.75	0.81		

Note) Use a bushing (part no: 131368) when connecting the R1/8 pressure gauge to the Rc1/16.



Series AW10-A to AW40-A

Options/Part No.

	Ontional anacifica	stiono	Model							
	Optional specifica	uions	AW10-A	AW10-A AW20-A AW30-A AW		AW40-A	AW40-06-A			
Bracket as	ssembly Note 1)		AR12P-270AS	AR22P-270AS	AR32P-270AS	AR42P	-270AS			
Set nut		AR12P-260S	AR22P-260S	AR32P-260S	AR42P-260S					
	Round type	Standard	G27-10-R1	G36-10-□01		G46-10-□01				
Pressure Note 2)		0.02 to 0.2 MPa setting	G27-10-R1 Note 3)	G36-4	1-□01	G46-4-□01				
gauge	Round type	Standard	_	G36-10)-□01-L	G46-10-□01-L				
	(with colour zone)	0.02 to 0.2 MPa setting	_	G36-4-	-□01-L	G46-4-	.□01-L			

Note 1) Assembly of a bracket and set nuts

Bowl Assembly/Part No.

Donal	Drain					Model		
Bowl material	discharge mechanism	Drain port	Other	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A
		With drain cock	_	C1SF-A	C2SF-A	_	_	_
	Manage	With drain cock	With bowl guard	_	C2SF-C-A	C3SF-A	C4S	F-A
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-W-A	C4SF	-W-A
Polycarbonate	discriarge	With drain guide	_	_	C2SF□-J-A	_	_	_
bowl		(without valve function)	With bowl guard	_	C2SF□-CJ-A	C3SF□-J-A	C4SF	□-J-A
	Automatic	Normally closed (N.C.)	_	AD17-A	AD27-A	_	_	_
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-C-A	AD37□-A	AD47	7□-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-A	AD48	B□-A
		With drain cock	_	C1SF-6-A	C2SF-6-A	_	_	_
	Manual	Willi dialii cock	With bowl guard	_	C2SF-6C-A	C3SF-6-A	C4SF	-6-A
	Manual discharge	Drain cock with barb fitting	With bowl guard	_	_	C3SF-6W-A	C4SF-	-6W-A
Nylon bowl		With drain guide	_	_	C2SF□-6J-A	_		
TAYIOTI DOWI		(without valve function)	With bowl guard	_	C2SF□-6CJ-A	C3SF□-6J-A	C4SF	∃-6J-A
	Automatic	Normally closed (N.C.)	_	AD17-6-A	AD27-6-A	_	_	
	discharge Note)	Normally closed (N.C.)	With bowl guard	_	AD27-6C-A	AD37□-6-A	AD47	□-6-A
	(Auto drain)	Normally open (N.O.)	With bowl guard	_	_	AD38□-6-A	AD48[□-6-A
		With drain cock	_	C1SF-2-A	C2SF-2-A	C3SF-2-A	C4SF	-2-A
	Manual	Willi dialii cock	With level gauge	_	_	C3LF-8-A	C4LF	-8-A
	discharge	With drain guide	_	_	C2SF□-2J-A	C3SF□-2J-A	C4SF]-2J-A
Metal bowl		(without valve function)	With level gauge	_	_	C3LF□-8J-A	C4LF	∃-8J-A
Wietai bowi		Normally closed (N.C.)	_	AD17-2-A	AD27-2-A	AD37□-2-A	AD47	□-2-A
	Automatic discharge Note)	Normany closed (N.C.)	With level gauge	_	_	AD37□-8-A	AD47	
	(Auto drain)	ge (1818)	_	_	_	AD38□-2-A	AD48[□-2-A
	(. 1010 0.011)	inormally open (N.O.)	With level gauge	_	_	AD38□-8-A	AD48	□-8-A

Note) Minimum operating pressure: N.O. type-0.1 MPa (AD38-A, AD48-A); N.C. type-0.1 MPa (AD17-A, AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly for the AW10-A to AW40-06-A models comes with a bowl seal.



Note 2) ☐ in round pressure gauge part numbers indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the pipe thread type NPT and the supply of pressure gauge with psi unit display specifications.

Note 3) Standard pressure gauge

in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: ø10, N: ø3/8") Please consult with SMC separately for psi and °F unit display specifications.

Δ Specific Product Precautions

I Be sure to read this before handling. Refer to the back cover for Safety Instructions, "Handling Precautions for I SMC Products" and the Operation Manual for F.R.L. Precautions, http://www.smc.eu

Design/Selection

∕∿ Warning

- 1. Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less. Use the regulator with backflow function.
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment. Chemical data for substances causing degradation (Reference)

Type	Chemical name	Application examples	Mate	erial
Туре	GHEITHGAI HAIME	Application examples	Polycarbonate	Nylon
Acid	Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid	Acid washing liquid for metals	Δ	×
Alkaline	Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda	Degreasing of metals Industrial salts Water-soluble cutting oil	×	0
Inorganic salts	Ammonia water Carbonate of soda Sodium sulfide Sulfate of potash Sulfate of soda Carbon tetrachloride Cleansing liquid for m		×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
Ether	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

Maintenance

🗥 Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting/Adjustment

🕂 Warning

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

∖ Caution

- 1. Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - · Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- 2. Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved
- 3. When the bowl is installed on the AW30-A/AW40-A, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



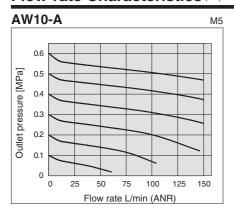


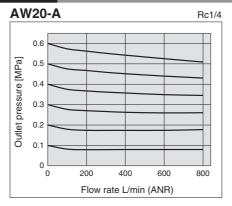


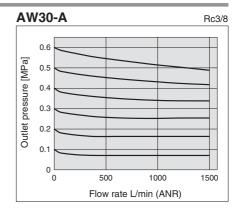
Series AW10-A to AW40-A

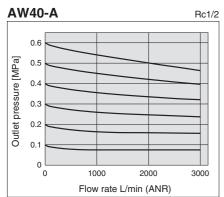
Flow-rate Characteristics (Representative values)

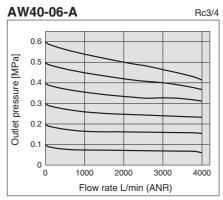
Condition: Inlet pressure 0.7 MPa





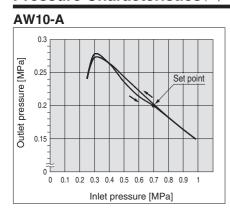


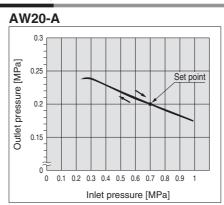


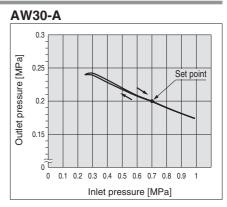


Pressure Characteristics (Representative values)

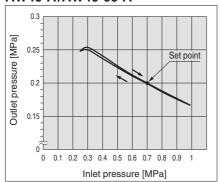
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)







AW40-A/AW40-06-A



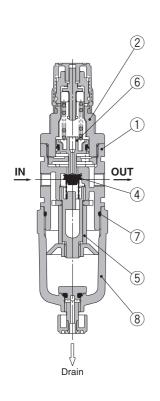
Filter Regulator Series AW10-A to AW40-A

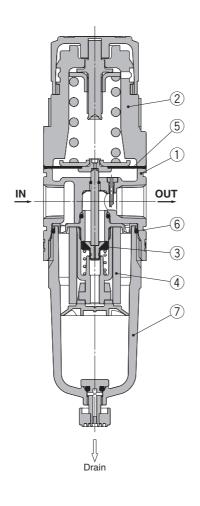
Construction

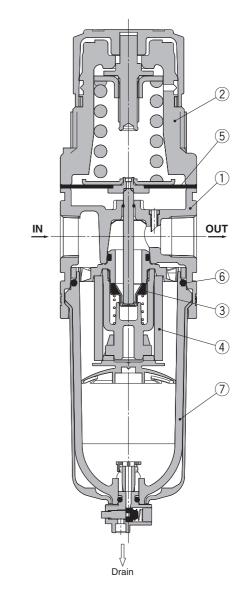
AW10-A

AW20-A

AW30-A to AW40-06-A







Component Parts

No.	Description	Material	Model	Colour
4	Description Body Bonnet	Zinc die-cast	AW10-A	White
'	Войу	Aluminum die-cast	AW20-A to AW40-06-A	vviille
2	Bonnet	Polyacetal	AW10-A to AW40-06-A	White

Replacement Parts

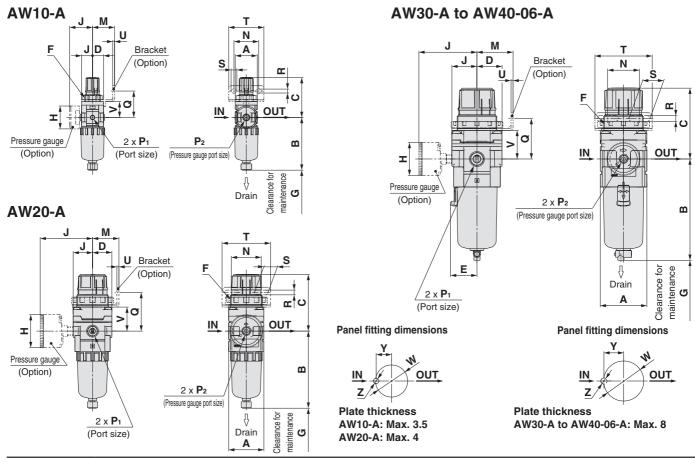
No.	Description	Material	Part no.							
INO.	Boompton	Waterial	AW10-A	AW20-A	AW30-A	AW40-A	AW40-06-A			
3	Valve assembly	Stainless steel, HNBR	AR10P-090S	AW22P-060AS	AW32P-060AS	AW42P	-060AS			
4	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40F	P-060S			
5	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note 1)	AR22P-150AS	AR32P-150AS	AR42P	-150AS			
6	Bowl seal	NBR	C1SFP-260S	C2SFP-260S	C32FP-260S	C42FF	P-260S			
7	Bowl assembly Note 2)	Polycarbonate	C1SF-A	C2SF-A	C3SF-A	C45	SF-A			

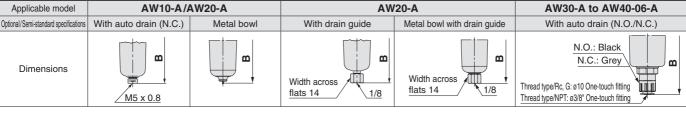
Note 1) The AW10-A is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Bowl seal is included for the AW20-A to AW40-06-A. Please contact SMC regarding the supply of bowl assembly with psi and °F unit display specifications.

Series AW10-A to AW40-A

Dimensions

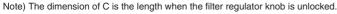




Applicable model			AW	V30-A to AW40-06-A		
Optional/Semi-standard specifications	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	With drain guide	Drain cock with barb fitting
Dimensions	B	Width across flats 17	a	Width across flats 17	Width across flats 17	Barb fitting applicable tubing: T0604

				C+	andord on	ooifiootio	no.					Optional sp	pecifications	
Model		Standard specifications										Round type pressure gauge Round type pressure gauge (with colo		
	P1	P ₂	Α	В	C Note)	D	Е	F	G	J	Н	J	Н	J
AW10-A	M5 x 0.8	1/16	25	59.9	47.4	12.5	_	M18 x 1	25	12.5	ø26	26	_	_
AW20-A	1/8, 1/4	1/8	40	87.6	67.4	22	_	M36 x 1.5	25	22	ø37.5	58.5	ø37.5	59.5
AW30-A	1/4, 3/8	1/8	53	115.1	83.5	28.5	30	M45 x 1.5	35	28.5	ø37.5	65	ø37.5	66
AW40-A	1/4, 3/8, 1/2	1/8	70	147.1	100	34.5	38.4	M52 x 1.5	40	34.5	ø42.5	72	ø42.5	72
AW40-06-A	3/4	1/8	75	149.1	101.5	34.5	38.4	M52 x 1.5	40	34.5	ø42.5	72	ø42.5	72

					Opti	onals	specifi	cation	ıs				Semi-standard specifications					
Model			Brac	ket m	ount			Panel mount Wit			With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide	
	M N Q R S T U					U	٧	W	Υ	Z	В	В	В	В	В	В	В	
AW10-A	25	28	30	4.5	6.5	40	2	18	18.5	_	_	77.9	_	_	59.3	_	_	_
AW20-A	30	34	43.9	5.4	15.4	55	2.3	27.3	36.5	17.5	6	104.9	_	91.4	87.4	93.9	_	_
AW30-A	41	36	46	6.5	24	65	2.3	32.5	45.5	22.5	7	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AW40-A	50	38	54	8.5	26.5	70	2.3	38.4	52.5	26	7	186.9	155.6	153.9	149.6	154.1	169.6	174.1
AW40-06-A	50	38	55.5	8.5	26.5	70	2.3	39.9	52.5	26	7	188.9	157.6	155.9	151.6	156.1	171.6	176.1





Filter Regulator/AW20-A to AW40-06-A Made to Order





1 0.4 MPa Setting

The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.

Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.4 MPa

Applicable Model

Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

2 Long Bowl

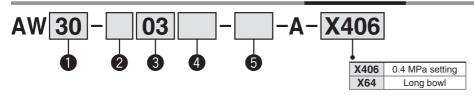
Drain capacity is greater than that of standard models.

Applicable Model/Drain Capacity

Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Drain capacity (cm ³)	19	43	8	8

Note) Please consult with SMC for dimensions.

How to Order



• Option	Semi-	standard: Select one ea standard symbol: When V30-03BG- <u>2N</u> -A-X4	more than	one specification is required, indicate in alphanumeric order.	0.4	MPa Set	ting	L	ong Bo	wl
	_					0			0	
			Symbol	Description		Body size			Body size	
					20	30	40	20	30	40
			_	Rc	•	•	•		•	•
2	Pipe	e thread type	N Note 1)	NPT	•	•	•	•	•	•
			F Note 2)	G	•	•	•		•	•
			+							
			01	1/8	•	_	_		_	_
			02	1/4	•	•	•	•	•	•
3	Port size		03	3/8	_	•		_	•	•
			04	1/2	_	_		_	_	•
			06	3/4	_	_	•	_	_	•
			+							
			_	Without mounting option						
	а	Mounting	B Note 4)	With bracket						•
			Н	With set nut (for panel mount)						
9			+							
Note		[] a a h h wa a	_	Without auto drain				_	_	_
4 Option Note	b	Float type auto drain	C Note 5)	Float type auto drain (N.C.)				_	_	_
) jtj		auto diani	D Note 6)	Float type auto drain (N.O.)	_			_	_	_
			+							
			_	Without pressure gauge						•
	С	Pressure gauge	G	Round type pressure gauge (with limit indicator)				Note 7)	Note 7)	Note
			M	Round type pressure gauge (with colour zone)				Note 7)	Note 7)	Note

Note 1) Drain guide is NPT1/8 (applicable to the AW20-A) and NPT1/4 (applicable to the AW30-A to AW40-A).

The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A).

Note 2) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A)

Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment. Note 4) Assembly of a bracket and set nuts

Note 5) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 6) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.

Note 7) When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.7 MPa) type. 0.4 MPa pressure gauge for 0.2 MPa type.



AF+AR+AL

AW+AL AF+AR

AF+AFM+AR

						0.4	MPa Se	tting	L	ong Bo	wl
	\	_		Symbol	Description		0			0	
				Symbol	Description	20	Body size	40	20	Body size	40
		.1	Set	_	0.05 to 0.7 MPa setting	_	_			•	
		d	pressure Note 8)	1	0.02 to 0.2 MPa setting	_	_	_		•	•
				+				,			
					Polycarbonate bowl		•	•		•	•
				2	Metal bowl		•			•	•
			Bowl Note 9)	6	Nylon bowl	•	•			•	•
		е	DOMI More a)	8	Metal bowl with level gauge	_	•	•	_	_	_
				С	With bowl guard		_	_		Note 11)	Note 11)
				6C	With bowl guard (Nylon bowl)		_			Note 12)	Note 12)
	D I			+							
	nde		Note 10) Drain port	_	With drain cock		•			•	•
6	Semi-standard	f		. ■ Note 13)	Drain guide 1/8		_	_		_	_
	Ë		Drain port	J Note 13)	Drain guide 1/4	_	•		_	•	•
	Se			W Note 14)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_	•	•	_	•	•
				+							
		_	Exhaust	_	Relieving type		•			•	•
		g	mechanism	N	Non-relieving type	•	•	•		•	•
				+				,			
		L	Flow direction	_	Flow direction: Left to right		•			•	•
		h	Flow direction	R	Flow direction: Right to left	•	•	•		•	•
				+							
			Dunnait	_	Name plate and caution plate for bowl in imperial units: MPa	•	•	•		•	•
		i	Pressure unit	Z Note 15)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 16)	Note 16)	Note 16)	Note 16)	Note 16)	Note 16)

Note 8) Pressure can be set higher than the specification pressure in some case Note 9) Refer to Chemical data on page 76 for chemical resistance of the bowl.

Note 10) The combination of float type auto drain: C and D is not available. Note 11) A bowl guard is provided as standard equipment (polycarbonate). Note 12) A bowl guard is provided as standard equipment (nylon).

Note 13) Without a valve function

Note 14) The combination of metal bowl: 2 and 8 is not available.

Note 15) For pipe thread type: NPT.
Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special.

Note 16) O: For pipe thread type: NPT only



Filter Regulator/AW20-A to AW40-06-A





Please contact SMC for detailed dimensions, specifications and lead times.

3 0.85 MPa Setting

The maximum set pressure is 0.85 MPa. When a pressure gauge is included, the display will show a range from 0 to 1.0 MPa.

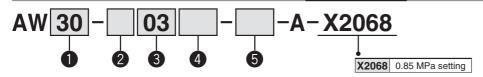
Specifications

Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Set pressure range	0.05 to 0.85 MPa

Applicable Model

Model	AW20-A	AW30-A	AW40-A	AW40-06-A
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4

How to Order



- Option/Semi-standard: Select one each for a to i
- Option/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

0.85 MPa Setting

Ex	ample	e) A\	N30-03BG- <u>2N</u> -A-X2	068				
		\		Symbol	Description		1 Body size	
						20	30	40
				_	Rc		•	
2		Pip	e thread type	N Note 1)	NPT	•	•	•
				F Note 2)	G			
				+				
				01	1/8		_	
				02	1/4			
3			Port size	03	3/8	_		
				04	1/2	_	_	
				06	3/4	_	_	
				+				
				_	Without mounting option			
		а	Mounting	B Note 4)	With bracket			
				Н	With set nut (for panel mount)			
	9			+			_	
	Note		Float type		Without auto drain			
4	lo	b	auto drain	C Note 5)	Float type auto drain (N.C.)		•	
	Option Note 3)			D Note 6)	Float type auto drain (N.O.)	_		
				+				
				_	Without pressure gauge		•	
		С	Pressure gauge		Round type pressure gauge (with limit indicator)		•	
				M	Round type pressure gauge (with colour zone)			

Note 1) Drain guide is NPT1/8 (applicable to the AW20-A) and NPT1/4 (applicable to the AW30-A to AW40-A). The auto drain port comes with ø3/8" One-touch fitting (applicable to the AW30-A to AW40-A).

Note 2) Drain guide is G1/8 (applicable to the AW20-A) and G1/4 (applicable to the AW30-A to AW40-A). Note 3) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

Note 4) Assembly of a bracket and set nuts

Note 5) When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl.

Releasing the residual condensate before ending operations for the day is recommended.

Note 6) If the compressor is small (0.75 kW, discharge flow is less than 100 L/min[ANR]), air leakage from the drain cock may occur during start of operations. N.C. type is recommended.



0.85 MPa Setting

	_	_					0	
				Symbol	Description		Body size	
						20	30	40
						_	_	
					Polycarbonate bowl			
				2	Metal bowl			
		d	Bowl Note 7)	6	Nylon bowl			
		u	DOWI No. 277	8	Metal bowl with level gauge	_		
				С	With bowl guard		_	_
				6C	With bowl guard (Nylon bowl)		_	_
				+				
	ام			_	With drain cock			
	dar	е	Drain port	Note 9)	Drain guide 1/8		_	_
A	tan	6	Dialii poit	J Holo of	Drain guide 1/4	_	•	
6	Semi-standard			W Note 10)	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	_		
	Sem			+				
	0)	f	Exhaust	_	Relieving type		•	
		•	mechanism	N	Non-relieving type			
				+				
		~	Flow direction	_	Flow direction: Left to right			
		g	I low direction	R	Flow direction: Right to left			
				+				
		h	Droouro unit	_	Name plate and caution plate for bowl in imperial units: MPa			
		n	Pressure unit	Z Note 11)	Name plate and caution plate for bowl in imperial units: psi, °F	Note 12)	Note 12)	Note 12)
					alancian mariatanan af tha band			

Note 7) Refer to Chemical data on page 76 for chemical resistance of the bowl. Note 8) The combination of float type auto drain: C and D is not available.

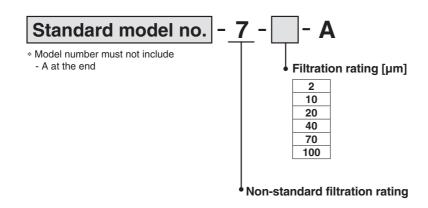
Note 9) Without a valve function

Note 10) The combination of metal bowl: 2 and 8 is not available.

Note 11) For pipe thread type: NPT.

Cannot be used with M: Round pressure gauge (with colour zone). Available by request for special. Note 12) O: For pipe thread type: NPT only

4 Non-standard filtration rating







⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk **⚠** Caution: which, if not avoided, could result in minor or moderate

Warning indicates a hazard with a medium level of risk **⚠** Warning: which, if not avoided, could result in death or serious

injury.

Danger indicates a hazard with a high level of risk Danger: which, if not avoided, will result in death or serious injury. *1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

∕∴Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

∕∴Caution

SMC products are not intended for use as instruments for legal

metrology.Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation (Europe)

Austria 2 +43 (0)2262622800 www.smc.at office@smc.at Lithuania **3**+370 5 2308118 info@smclt It www.smclt.lt Belgium *****+32 (0)33551464 www.smcpneumatics.be info@smcpneumatics.be Netherlands *****+31 (0)205318888 www.smcpneumatics.nl info@smcpneumatics.nl **2** +359 (0)2807670 Bulgaria www.smc.bg office@smc.bg Norway **2** +47 67129020 www.smc-norge.no post@smc-norge.no ***** +385 (0)13707288 office@smc.hr Poland **2**+48 (0)222119616 Croatia office@smc.pl www.smc.hr www.smc.pl *****+420 541424611 postpt@smc.smces.es Czech Republic www.smc.cz office@smc.cz **Portugal ***+351 226166570 www.smc.eu Denmark **2** +45 70252900 smc@smcdk.com Romania **2**+40 213205111 www.smcdk.com www.smcromania.ro smcromania@smcromania.ro Estonia *****+372 6510370 www.smcpneumatics.ee smc@smcpneumatics.ee Russia *****+7 8127185445 info@smc-pneumatik.ru www.smc-pneumatik.ru **2**+358 207513513 Finland smcfi@smc fi Slovakia ** +421 (0)413213212 www.smc.sk office@smc.sk www.smc.fi France *****+33 (0)164761000 www.smc-france.fr promotion@smc-france.fr Slovenia *****+386 (0)73885412 www.smc.si office@smc.si Germany **2** +49 (0)61034020 www.smc.de info@smc.de Spain ***** +34 902184100 www.smc.eu post@smc.smces.es Greece ***** +30 210 2717265 www.smchellas.gr sales@smchellas.gr Sweden *****+46 (0)86031200 post@smc.nu www.smc.nu Switzerland Hungary ***** +36 23511390 www.smc.hu office@smc.hu *****+41 (0)523963131 www.smc.ch info@smc.ch Ireland **2** +353 (0)14039000 www.smcpneumatics.ie sales@smcpneumatics.ie Turkey 212 489 0 440 **212** 489 0 440 www.smcpnomatik.com.tr info@smcpnomatik.com.tr *****+39 0292711 Italy www.smcitalia.it mailbox@smcitalia.it UK ### +44 (0)845 121 5122 www.smcpneumatics.co.uk sales@smcpneumatics.co.uk ★+371 67817700 info@smclv.lv Latvia www.smclv.lv