## Fieldbus System

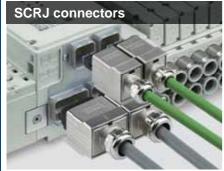
(For Input/Output)



IP65

## Compatible with 3 types of connector

## AIDA\*1 specifications compliant **General-purpose connectors Push Pull connectors** One-touch removal/mounting requires fewer work-hours Communication





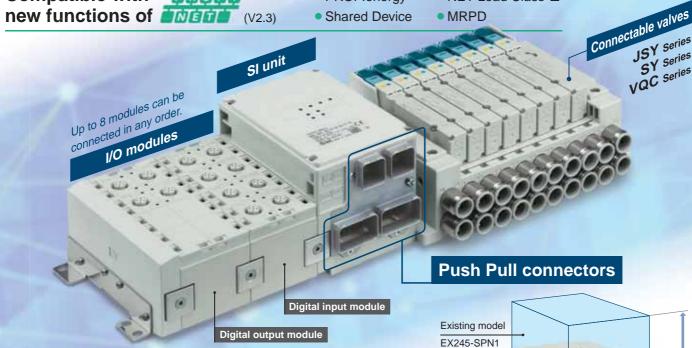


Abbreviation of the Automation Initiative of German (Deutschland) Automobile Manufacturers





- PROFlenergy
- NET Load Class III



## FW (firmware) update function

Simultaneous writing is possible from network connection.

#### Web server function

Status check and valve ON/OFF are possible on the web browser.

## EX245 Series

### Compact, Lightweight

- Height: 40 mm reduction
- Weight: **53.5** % reduction





### Compatible with PROFlenergy, the energy-saving function



Generally, the switching off of the facilities in factories consumes a lot of time to restart them.

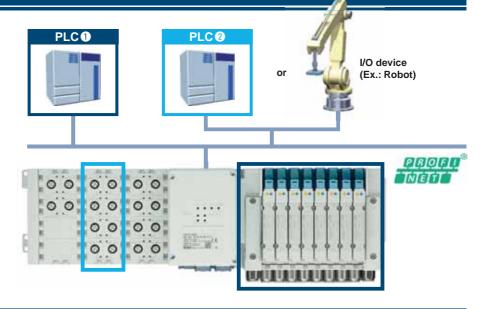
PROFIenergy enables PROFINET communication to continue while saving energy by minimising the time for restarting. When the commands for PROFIenergy energy-saving mode are sent from the I/O controller (PLC) to the I/O device (SI unit), the information of time for pausing is also sent (such as lunch breaks, nighttime, weekends, holidays).

The SMC SI unit does not require time for restarting. However, for the connected I/O equipment, such as pressure switch, flow switch, auto switch, valves, three types of energy-saving modes are available for customers to choose from depending on their application.

Mode	Output (Valve/Digital)	Input device (Pressure switch, flow switch, auto switch, etc.)	Input data
Shut down/Clear value mode	OFF	OFF (Power supply)	OFF
Shut down/Hold last value mode	Hold	OFF (Power supply)	Hold
PROCEED mode	Hold	Hold	Hold

#### **Shared Device function**

I/O module connected to an SI unit can be controlled by multiple I/O controllers (PLC).



- Information can be shared with up to 3 controllers in addition to the control PLC.
- The cost of the hardware, cables, and installation space can be reduced.

PLC① to ③: For monitoring PLC④ : For control



<sup>\*</sup> Shared Device function enables an I/O module connected to the I/O device to be controlled by multiple I/O controllers (PLC). Control status can be shared among other I/O controllers. As the function is realise on one PROFINET line, the cost for hardware, cables, and installation space can be reduced.

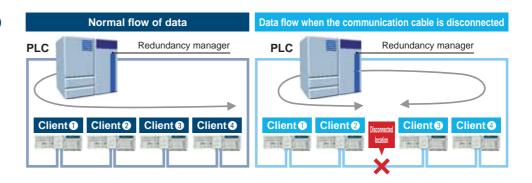


#### **MRP/MRPD** function

## MRP (Media Redundancy Protocol) function

Even if a communication cable is disconnected or damaged at any location, communication can be continued. Furthermore, it is possible to identify the disconnection point, and the network disconnection time can be made within 200 ms.

\* To use the MRP function, the PLC should be able to support the MRP function.



#### MRPD (Media Redundancy for Planned Duplication)

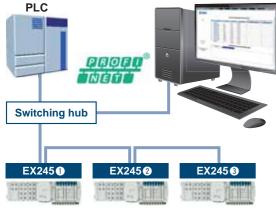
It is possible to duplicate routes (Redundant) with a ring topology configured with PROFINET IRT communication.

Communication reconnection time is faster than the MRP function, so communication can be continued without recovery time.

### **NET Load Class III compatible**

Passed and certified under the highest network load (Class III) specified by PROFINET.

### Built-in web server function and FW (firmware) update possible



#### Connection example

#### All products are accessible from the PC.

• FW update • Status check • Forced output, etc.



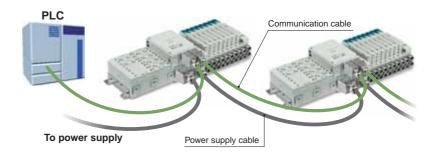
- Status (errors and diagnostic contents) can be checked on a web browser.
- Easy operation test, initial operation check of equipment and maintenance without PLC



- Batch firmware updates for up to 225 units is possible from the Ethernet line.
- Easy to handle future version upgrades

### **Dual communication and dual power connectors**

- 2 power connectors and 2 communication connectors are mounted, making daisy-chain connection possible.
- An external branch connector is not necessary.
   Reduced wiring space
- Loop through current between power connectors supports up to 16 A\*1 max.
- \*1 Maximum allowable current for 7/8 inch power supply connector is 10A. Loop through current between connectors is 6 A max.





#### **Fast Start Up function**

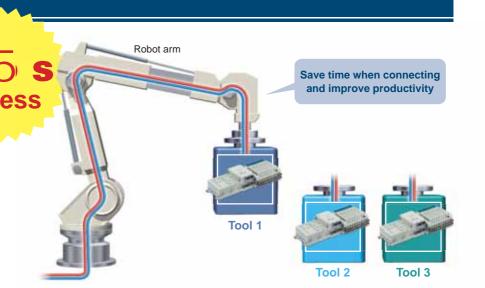
For the Fast Start Up function, time from power ON to communication connection

Approx. 10

In the case of a tool changer, it takes about 10 seconds for communication to be connected in some products after the power to the device installed on the tool is turned ON.

For products which support the Fast Start Up function, communication can be operational even faster.

\* To use the Fast Start Up function, the PLC should be able to support the Fast Start Up function.

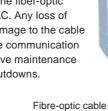


### Fibre-optic cable maintenance alarm\*1

**PLC** 

\*1 Only available for the EX245-SPN1A

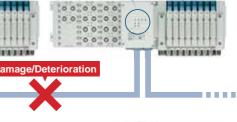
This feature continuously monitors the received light intensity from the fiber-optic cable and reports it to the PLC. Any loss of intensity is an indicator of damage to the cable so may give a warning before communication is lost. This allows preventative maintenance and so avoids unplanned shutdowns.



**Obtains light** intensity information 0.00.00

> 0 0 0 0 0 0 0 0 0 0

Diagnostic information of the light intensity is displayed by LED.



### Modules can be combined flexibly.

Number of valves, digital inputs/outputs

Solenoid valve	Max. 32 valves
Digital input	Max. 128 inputs
Digital output	Max. 64 outputs

- I/O modules can be connected and removed one by one.
- Up to 8 modules can be connected in any order.

# Digital input module Digital output module

#### **Connectable Valve Series**

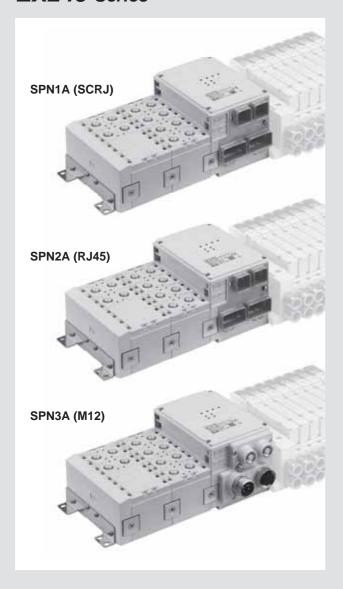
Series		Flow rate characteristics (4/2 → 5/3)			Maximum number of	Power consumption	Applicable
		C [dm³/(s-bar)]	b	Q [l/min (ANR)]*1	solenoids	[W]	cylinder size
IP65 ( E	JSY3000	2.77	0.27	691	32	0.4 (Standard)	Ø 50
( C	JSY5000	6.59	0.22	1597	32	0.1 (With power-saving circuit)	Ø 80
IP65 ( <b>E</b>	SY3000	1.6	0.19	381	22	0.35 (Standard)	Ø 50
( (	SY5000	3.6	0.17	848	32	0.1 (With power-saving circuit)	Ø 63
	VQC2000	3.2	0.30	814		0.4 (Standard)	Ø 63
IP65 ( E	VQC4000	7.3	0.38	1958	24	0.95 (Standard) 0.4 (Low-wattage type)	Ø 160

<sup>\*1</sup> These values have been calculated according to ISO 6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



## CONTENTS

## Fieldbus System (For Input/Output) EX245 Series



Construction         p. 9           How to Order         p. 9           Specifications         p. 6           Dimensions/Parts Description         p. 9           Assembly Examples         p. 9	5 6 7
Accessories  ① Seal Cap p. 10 ② Marker p. 10 ③ Joint Pack p. 10 ④ 7/8 Inch Connector and Related Parts p. 10 ⑤ Communication Cable/Connector p. 10 ⑥ Field-wireable Communication Connector p. 12 ⑦ I/O Cable with Connector, I/O Connector p. 13	0 0 1 2
Specific Product Precautions	4

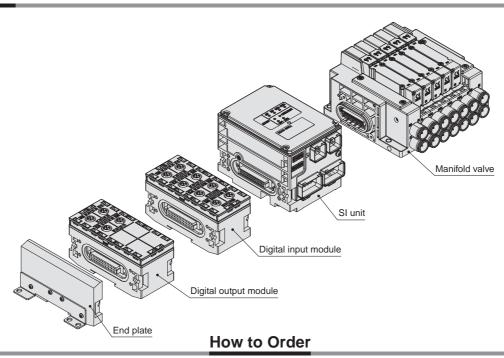


## Fieldbus System For Input/Output

## EX245 Series



#### Construction



#### SI Unit

EX245-SPN 1A

**PROFINET** 







Connector type

Symbol	Communication connector	Power supply connector		
1A	Push Pull connector (SCRJ): 2 pcs.	Push Pull connector (24 V): 2 pcs.		
2A	Push Pull connector (RJ45): 2 pcs.	Push Pull connector (24 V): 2 pcs.		
3A	M12 connector (4-pin, Socket, D-coded): 2 pcs.	7/8 inch connector (5-pin, Plug): 1 pc. 7/8 inch connector (5-pin, Socket): 1 pc.		

EX245-SPN1A EX245-SPN2A EX245-SPN3A

#### Digital Input Module

EX245-DX1



Digital input module specification Digital input (16 inputs)

#### **Digital Output Module**

EX245-DY1



Digital output module specification

DY1 Digital output (8 outputs)

#### **End Plate**

EX245-EA2-1





For VQC

General-purpose 2 None 3 For JSY/SY 4 For VQC4000 For VQC2000

\* Refer to the Web Catalogue for manifold valve part numbers. Bracket 3 to 5 correspond to the mounting hole pitch of each manifold



### **Specifications**

#### **Common Specifications for All Units/Modules**

Item	Specifications		
Operating temperature range	Operating: -10 to 50 °C, Stored: -20 to 60 °C (No condensation)		
Operating humidity range	Operating, Stored: 35 to 85 % RH (No condensation)		
Withstand voltage	500 VAC for 1 minute between external terminals and FE		
Insulation resistance	500 VDC, 10 M $\Omega$ or more between external terminals and F		
Enclosure	IP65 (Manifold assembly, With seal cap)		
Standards	CE marking (EMC directive/RoHS directive)		

SI Unit	Specifications					
Model		EX245-SPN1A	45-SPN1A EX245-SPN2A EX245-SPN3A			
	Protocol		PROFINET			
	Device type		PROFI	NET IO		
	Communication sp	eed	100 Mbps	full duplex		
_	Configuration file*	1	GSI	O file		
Communication			MRP f	unction		
at			MRPD	function		
nic			Fast Start	Up function		
<u> </u>			Shared Dev	ice function		
Ē	Applicable function	_		rgy function		
ပိ	Applicable fullction		Web serv	er function		
_		FW update function				
			Conformance Class C			
			NET Load Class <b>Ⅲ</b>			
			Fibre-optic cable maintenance alarm	_	_	
a	Internal current consumpt	ion (US1)	300 mA or less	200 mA	or less	
Electrical	Loop through current between pow	er connector	16 A		6 A	
ect	Operating voltage/	US1	24 VDC +20 %, -15 %/6 A			
Π̈	Max. current	US2	24 VDC +20	%, -15 %/4 A		
	Output type		Source/PNP (Negative common)			
Output	Number of outputs	;	32 outputs			
l #	Load		Solenoid valve with surge voltage suppressor of 24 VDC, 1 W or less (SMC)			
ō			24 VDC, 2 A			
	Protection		Short-circuit protection			
<u></u>	Max. number of modules		8			
General	Max. number of digital		128			
en	Max. number of digital	outputs	64			
0	Weight		465 a		540 g	

<sup>\*1</sup> The configuration file can be downloaded from the SMC website, https://www.smc.eu

#### **Digital Input Module**

	Model	EX245-DX1
	Input type	PNP
	Input connector	M12 (5-pin) socket*1
	Number of inputs	16 inputs
=	Supplied voltage	24 VDC
Input	Max. supplied current	0.5 A/Connector, 2 A/Module
=	Protection	Short-circuit protection
	Input current (at 24 VDC)	Typ. 4.5 mA
	ON voltage	11 to 30 V
	OFF voltage	-3 to 5 V
Internal c	urrent consumption	50 mA or less
Weight		280 g

<sup>\*1</sup> An M12 (4-pin) connector can also be connected.

#### **Digital Output Module**

	Model	EX245-DY1	
	Output type	PNP	
<b>.</b>	Output connector	M12 (5-pin) socket*1	
Output	Number of outputs	8 outputs	
ļ ģ	Supplied voltage	24 VDC	
0	Max. load current	0.5 A/Output, 2 A/Module	
	Protection	Short-circuit protection	
Current c	onsumption	50 mA or less	
Weight		280 g	

<sup>\*1</sup> An M12 (4-pin) connector can also be connected.

#### **End Plate**

Model	EX245-EA2-1	EX245-EA2-2	EX245-EA2-3	EX245-EA2-4	EX245-EA2-5
Bracket	Yes	No	Yes	Yes	Yes
Weight	120 g	80 g	120 g	150 g	120 g
Note	General-purpose	_	Mounting hole for JSY/SY	Mounting hole for VQC4000	



EX245-SPN1A



EX245-SPN2A



EX245-SPN3A



EX245-DX1



EX245-DY1

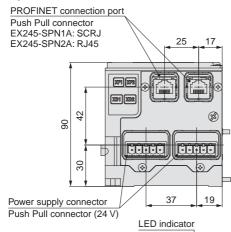


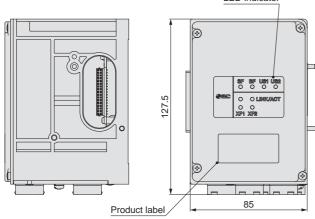


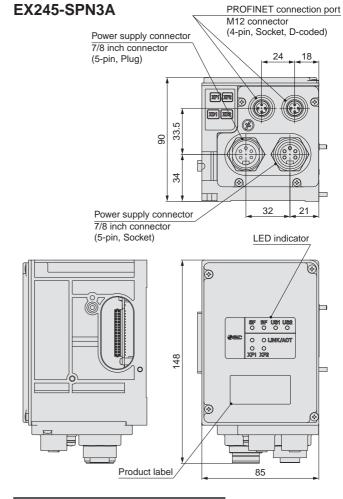
#### **Dimensions/Parts Description**

#### SI Unit

#### **EX245-SPN1A/2A**

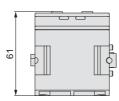


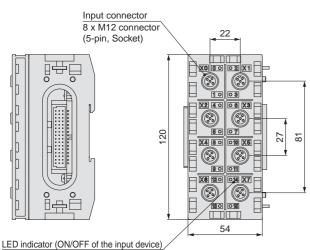




#### **Digital Input Module**

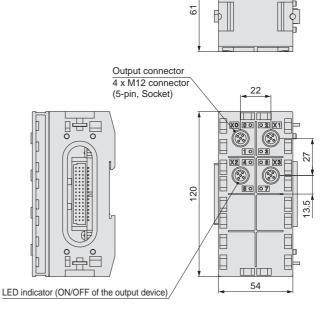
#### EX245-DX1





### **Digital Output Module**

#### **EX245-DY1**

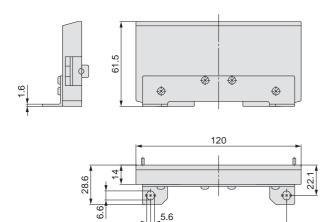




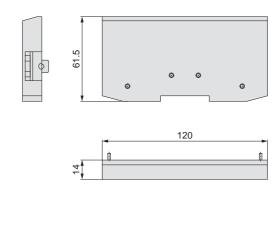
#### **Dimensions/Parts Description**

#### **End Plate**

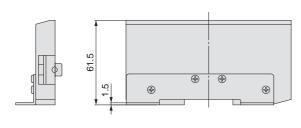
#### EX245-EA2-1



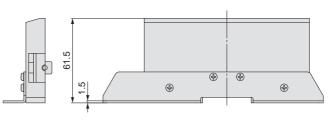
#### EX245-EA2-2

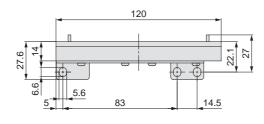


EX245-EA2-3 (For JSY/SY)

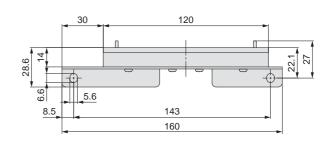


EX245-EA2-4 (For VQC4000)

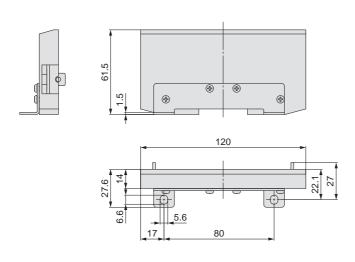




98.8



#### EX245-EA2-5 (For VQC2000)



#### **Assembly Examples**

Manifold valve———Refer to the **Web Catalogue** for order numbers.

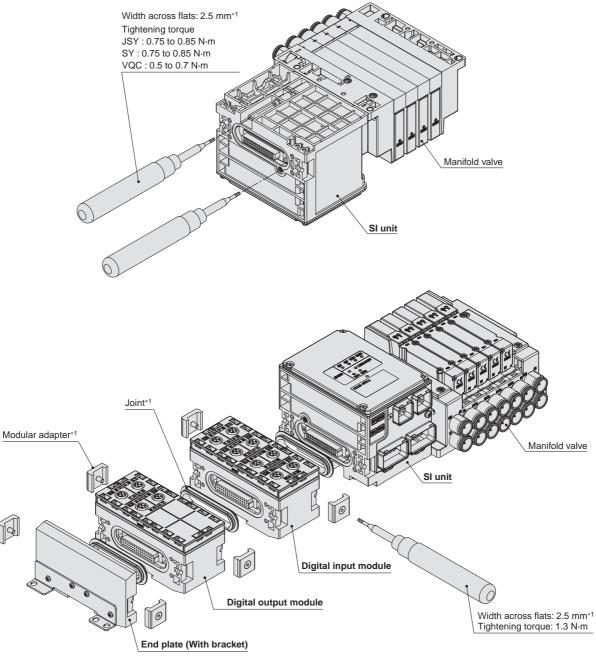
SI unit EX245-SPN1A

Digital input module EX245-DX1

Digital output module EX245-DY1

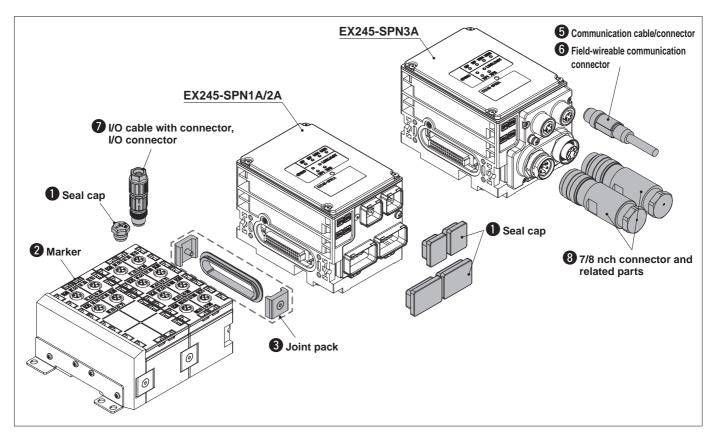
End plate EX245-EA2-3

The modules and manifold valve are not assembled at the time of shipment. After assembling the SI unit and manifold valve, assemble the modules.



- \*1 Tightening tool is not included. It should be provided by the customer.
- \*2 Joint and modular adapter are shipped together with the product.

## EX245 Series **Accessories**



#### 1 Seal Cap (10 pcs.)

Be sure to mount a seal cap on any unused I/O connectors. Otherwise, the specified enclosure cannot be maintained.

#### **EX9-AWTS** For M12 (10 pcs.)



EX245-AWC For communication connectors (10 pcs.)

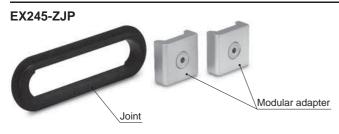


EX245-AWP For power supply connectors (10 pcs.)



Seal cap for communication connector and power supply connector are included when EX245-SPN1A/2A is shipped (2 caps for each unit).

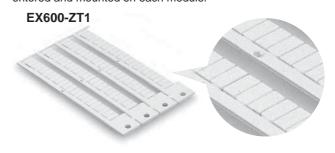
#### 3 Joint Pack



Included when **EX245-DX1/DY1**, **EA2-**□ are shipped.

#### 2 Marker (1 sheet, 88 pcs.)

The signal name of I/O device and each module name can be entered and mounted on each module.



#### 4 7/8 Inch Connector and Related Parts

- Power supply cable (7/8 inch connector) PCA-1558810 Straight 2 m

PCA-1558823 Straight 6 m

- Power supply field-wireable connector (7/8 inch) [Compatible with AWG22-16] PCA-1578078 Plug PCA-1578081 Socket



#### **5** Communication Cable/Connector

#### EX9-AC 005 EN-PSPS (With connector on both sides (Plug/Plug))

Cable length (L)

005 500 mm

010 1000 mm

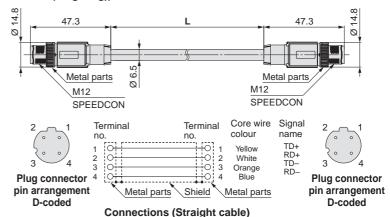
020 2000 mm

030 3000 mm

050 5000 mm

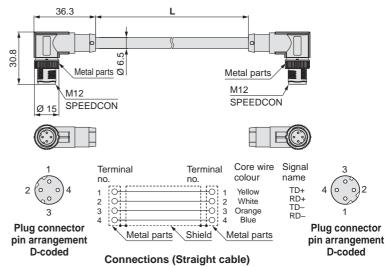
100 10000 mm

Item	Specifications
Cable O.D.	Ø 6.5 mm
Conductor nominal cross section	0.34 mm <sup>2</sup> /AWG22
Wire O.D. (Including insulator)	1.55 mm
Min. bending radius (Fixed)	19.5 mm



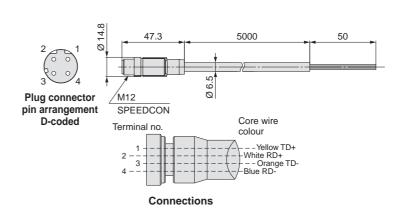
#### EX9-AC 005 EN-PAPA (With angled connector on both sides (Plug/Plug))

Specifications
Ø 6.5 mm
0.34 mm <sup>2</sup> /AWG22
1.55 mm
19.5 mm



#### PCA-1446566 (Plug)

Item	Specifications	
Cable O.D.	Ø 6.5 mm	
Conductor nominal cross section	AWG22	
Wire O.D. (Including insulator)	1.55 mm	
Min. bending radius (Fixed)	45.5 mm	



#### **5** Communication Cable/Connector

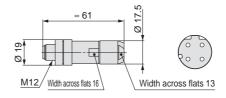
#### EX9-AC 020 EN-PSRJ (Plug/RJ-45 connector) M12 Ø 14.8 Metal parts Ø 6.4 Metal parts **RJ-45** 010 1000 mm 020 2000 mm 030 3000 mm 050 5000 mm 100 10000 mm Signal name Core wire Terminal Terminal no. colour TD+ White/Orange Orange White/Green RD+ -iŏ 3 TD-Ō Plug connector Plug connector RD-Item Specifications pin arrangement pin arrangement Metal parts 0 Green Cable O.D. Ø 6.4 mm D-coded 0 Conductor nominal cross section 0.14 mm<sup>2</sup>/AWG26 Wire O.D. (Including insulator) 0.98 mm Shield Metal parts

#### **6** Field-wireable Communication Connector

26 mm

#### PCA-1446553

Min. bending radius (Fixed)



Connections (Straight cable)

#### **Applicable Cable**

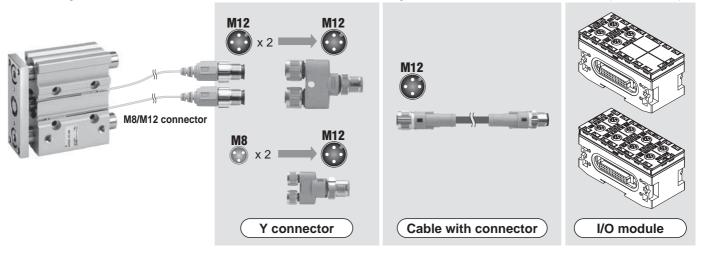
Item	Specifications		
Cable O.D.	4.0 to 8.0 mm		
Wire gauge (Stranded wire cross section)	0.14 to 0.34 mm <sup>2</sup> /AWG26 to 22		

<sup>\*</sup> The table above shows the specifications for the applicable cable. Adaptation for the connector may vary on account of the conductor construction of the electric wire.

#### **7** I/O Cable with Connector, I/O Connector

Name	Use	Part no.	Description
Cable with	For sensor	PCA-1557769	Cable with M12 connector (4 pins/3 m)
connector		PCA-1557772	Cable with M8 connector (3 pins/3 m)
	Field-wireable connector	PCA-1557730	Field-wireable connector (M8/3 pins/Plug/Piercecon® connection)
		PCA-1557743	Field-wireable connector
		PCA-1557756	(M12/4 pins/Plug/QUICKON-ONE connection/SPEEDCON)
Vacanactes	For sensor	PCA-1557785	Y connector (2 x M12 (5 pins)-M12 (5 pins)/SPEEDCON)
Y connector		PCA-1557798	Y connector (2 x M8 (3 pins)-M12 (4 pins)/SPEEDCON)

\* When using the Y connector, connect it to the connector on the I/O module through the sensor cable with the M12 connector (PCA-1557769).





# **EX245** Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For fieldbus system precautions, refer to the "Operation Manual" on the SMC website: https://www.smc.eu

#### **Operating Environment**

## **⚠** Caution

1. Select the proper type of enclosure according to the operating environment.

IP65 is achieved when the following conditions are met.

- 1) Provide appropriate wiring of the electrical wiring cables, communication connectors, and cables with M12 connectors.
- Suitable mounting of the SI unit, each module, and the manifold valve
- 3) Be sure to mount a seal cap on any unused connectors. If using in an environment where it may be exposed to water splash, please take measures such as using a cover.



#### **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1, and other safety regulations.

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

Warning indicates a hazard with a medium level of risk
 Warning: which, if not avoided, could result in death or serious

njury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

njury.

ISO 4414: Pneumatic fluid power – General rules relating to systems.
 ISO 4413: Hydraulic fluid power – General rules relating to systems.
 IEC 60204-1: Safety of machinery – Electrical equipment of machines.
 (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

## 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

## 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

## Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions

- Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **↑** Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

# Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. <sup>2)</sup> Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

#### **∧** Caution

## SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.



SMC Cor	poration (E	Europe)	
Austria	+43 (0)2262622800	www.smc.at	office@smc.at
Belgium	+32 (0)33551464	www.smc.be	info@smc.be
Bulgaria	+359 (0)2807670	www.smc.bg	office@smc.bg
Croatia	+385 (0)13707288	www.smc.hr	office@smc.hr
Czech Republic	+420 541424611	www.smc.cz	office@smc.cz
Denmark	+45 70252900	www.smcdk.com	smc@smcdk.com
Estonia	+372 6510370	www.smcpneumatics.ee	info@smcee.ee
Finland	+358 207513513	www.smc.fi	smcfi@smc.fi
France	+33 (0)164761000	www.smc-france.fr	info@smc-france.fr
Germany	+49 (0)61034020	www.smc.de	info@smc.de
Greece	+30 210 2717265	www.smchellas.gr	sales@smchellas.gr
Hungary	+36 23513000	www.smc.hu	office@smc.hu
Ireland	+353 (0)14039000	www.smcautomation.ie	sales@smcautomation.i
Italy	+39 0292711	www.smcitalia.it	mailbox@smcitalia.it
Latvia	+371 67817700	www.smc.lv	info@smc.lv

Netherlands Norway Poland Portugal Romania Russia Slovakia Slovenia Spain Sweden	+370 5 2308118 +31 (0)205318888 +47 67129020 +48 222119600 +351 214724500 +40 213205111 +7 8123036600 +421 (0)413213212 +386 (0)73885412 +34 945184100 +46 (0)86031200	www.smclt.lt www.smc.nl www.smc.norge.no www.smc.pl www.smc.eu www.smc.eu www.smc.eu www.smc.sk www.smc.si www.smc.eu www.smc.nu	info@smclt.lt info@smc.nl post@smc-norge.no office@smc.pl apoioclientept@smc.smces.es smcromania@smcromania.ro sales@smcru.com office@smc.sk office@smc.si post@smc.smces.es smc@smc.nu
Switzerland	+41 (0)523963131	www.smc.ch	helpcenter@smc.ch
Turkey	+90 212 489 0 440	www.smcpnomatik.com.tr	info@smcpnomatik.com.tr
UK	+44 (0)845 121 5122	www.smc.uk	sales@smc.uk