

# PU Tubing

Polyurethane's **3 specific materials** - ether, ester and food-grade "crystal" - offer excellent flexibility and outstanding use in a wide range of applications, allowing for up to **50% space reduction** when compared to semi-rigid PA tubing.

## Product Advantages

### Excellent Mechanical Properties

- Consistent tensile strength for optimum longevity
- Optimal bend radius
- Good vibration absorption
- Unsurpassed abrasion resistance for a single layer tubing
- UV-resistant
- Superior vacuum capability due to surface hardness
- Remaining length marking
- Silicone-free

### 3 Material Grades

- PU ester: perfect for pneumatic applications
- PU ether: no water absorption ; superior chemical resistance to PU ester
- PU ether food-grade "crystal":
  - identification of fluids and circuits
  - chemical resistance superior to PU ether
  - improved longevity



Applications

- Food Process
- Robotics
- Cabling
- Pneumatics
- Automation
- In-Plant Automotive
- Rapid Cycles

## Technical Characteristics

<b>Compatible Fluids</b>	Compressed air, industrial fluids (depending on the material type)
<b>Working Pressure</b>	Vacuum to 12 bar
<b>Working Temperature</b>	-20°C to +70°C
<b>Component Materials</b>	Polyurethane ester Polyurethane ether Polyurethane ether food-grade "crystal"

### Regulations

#### Industrial

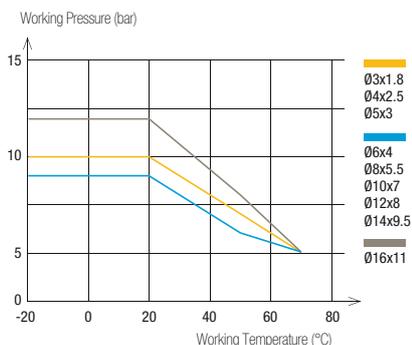
DI: 2002/95/EC (RoHS), 2011/65/EC  
DI: 97/23/EC (PED)  
RG: 1907/2006 (REACH)

#### Food (PU ether food-grade "crystal")

FDA: 21 CFR 177.2600, 178.3297, 176.170, 178.2010  
RG: 1935/2004 EC

Reliable performance is dependent upon the type of fluid conveyed and fittings being used. Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

### Performance of PU Tubing



Tube O.D.	Tube O.D. Tolerance
3 to 8 mm	+0.10 / -0.10
10 to 16 mm	+0.15 / -0.15

### Packaging

Tube pack®: 25 m, 100 m  
Drum: 300 m, 500 m, 1000 m

Connected to Parker Legris push-in fittings, the calibration of PU tubing ensures perfect sealing based on NF E49-101.

To calculate burst pressure, the values in this graph should be multiplied by 3.