

Integrated Fittings/Threaded Ports/Manual Operation (Integrated Fittings/Threaded Ports)

# High Purity Chemical Liquid Valve

Clean Wet Series

## Air Operated Integrated Fitting Type **LVC Series** ▶ P.7

- N.C./N.O./Double acting with same configuration
- Compatible with 100 °C fluid temperature

Body material: **New PFA**



## Air Operated Threaded Type **LVA Series** ▶ P.18

- Diaphragm material PTFE, EPR, NBR are selectable

Body material: **New PFA/Stainless steel/PPS**



## Manually Operated **LVH Series** ▶ P.36 Integrated Fitting Type/Threaded Type

- Locking and non-locking types available

Body material: **New PFA/Stainless steel/PPS**



## Organic Solvents Compatible

### **New** Air Operated **LVA Series** ▶ P.32

Body: **Stainless steel**  
Actuator section: **ADC**  
Buffer: Choose from **FKM/EPDM**



### **New** Manually Operated **LVH Series** ▶ P.45

Body: **Stainless steel**  
Actuator section: **ADC**  
Buffer: Choose from **FKM/EPDM**



# LVC/LVA/LVH Series



CAT.EUS70-16D-UK



## Stable sealing surface Guide ring

A unique guide ring on the piston rod eliminates lateral motion of the poppet, greatly increasing seal life and reducing particle generation with a stable work surface.

## Prevents micro-bubbles Diaphragm (PTFE)

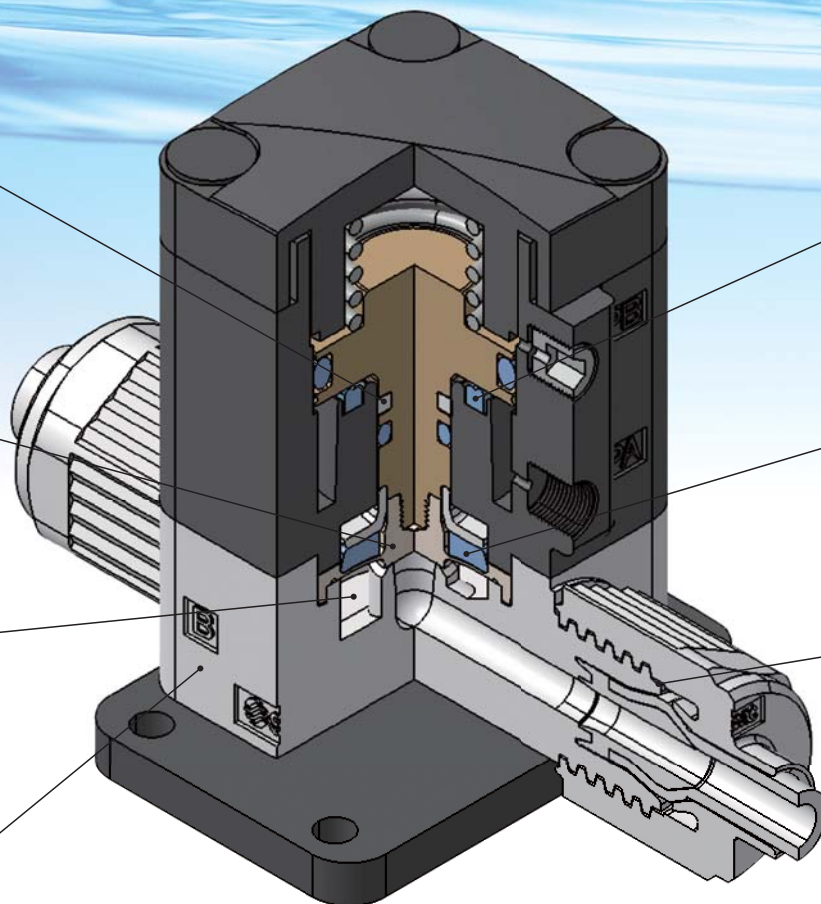
Special diaphragm construction ensures gentle opening and closing that prevents the generation of micro-bubbles.

## Minimal dead space

In addition to a body designed for smooth flow with minimal internal dead space, integrated fittings eliminate the possibility of residual liquid in pipe threads.

## Outstanding corrosion resistance (New PFA)

Compatible with chemicals such as acids, bases and ultrapure water.



## Organic Solvents Compatible RoHS

Air Operated

**LVA- $\frac{D}{T}$ - $\frac{AD}{ND}$  Series**

► P.32

Manually Operated

**LVH□M- $\frac{D}{T}$ - $\frac{AD}{ND}$  Series**

► P.45

- Body: **Stainless steel**, Actuator section: **ADC**, Buffer: **FKM/EPDM** (Select one)
- Fitting type: Double ferrule fittings, Metal gasket seal fittings, Integrated tubing
- Options: With flow rate adjustment, With indicator, High back pressure (0.5 MPa), Body wetted parts equivalent to EP grade
- Japan's Export Trade Control Order: Not applicable for list control

## Main Applications and Fields

**LVC**



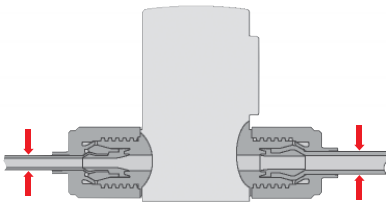
### Low particle generation Piston bumper

A bumper absorbs piston momentum to minimize impact-induced particles.

### Back-pressure resistance and long life Buffer

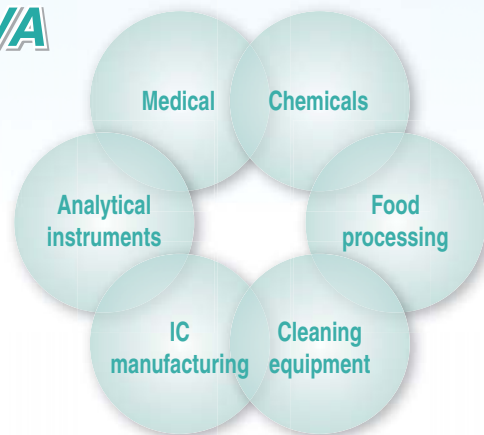
The diaphragm is supported by a buffer that minimises deformation, which gives it long life and resistance to back pressure.

### Different tubing sizes can be selected Hyper fitting

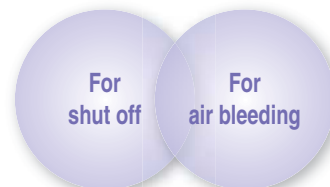


- No leak design (quadruple seal)
- Nut lock mechanism (sealing)
- High flexural strength (tubing supports)

**LVA**



**LVH**



**LVA30-D11-AD**  
Double ferrule fittings



**LVA50-G19-AD**  
Metal gasket seal fittings



**LVA60-T25-AD**  
Integrated tubing





















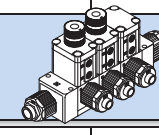


**LVH20M-D07-AD**  
Double ferrule fittings



## Air Operated

## Series Variations


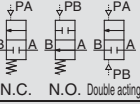

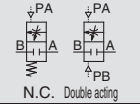

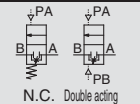

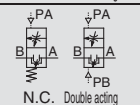



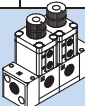
## Integrated Fitting Type LVC Series ▶ P.7

Type			Model		LVC2□	LVC3□	LVC4□	LVC5□	LVC6□
			Orifice diameter	Tubing O.D.	Ø 4	Ø 8	Ø 10	Ø 16	Ø 22
			Metric	Inch	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25
Symbol			Valve type	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1	
Basic			N.C.	●	●	●	●	●	
			N.O.	●	●	●	●	●	
			Double acting	●	●	●	●	●	
With flow rate adjustment			N.C.	●	●	●	●	●	
			Double acting	●	●	●	●	●	
With bypass			N.C.	—	●	●	●	—	
			Double acting	—	●	●	●	—	
With flow rate adjustment & bypass			N.C.	—	●	●	●	—	
			Double acting	—	●	●	●	—	
With indicator			N.C.	●	●	●	●	●	
Suck back			Single	●	—	—	—	—	
			Unit	●	—	—	—	—	
Manifold (Up to 5 stations) 									
3 port			N.C.	●	—	—	—	—	

# Air Operated

## Series Variations

### Threaded Type **LVA Series** ▶ P.18

Type	Symbol	Valve type	Model		LVA1□		LVA2□		LVA3□		LVA4□		LVA5□		LVA6□			
			Orifice diameter		Ø 2		Ø 4		Ø 8		Ø 12		Ø 20		Ø 22			
			Port size		1/8		1/4		1/4		3/8		1/2		3/4		1	
			Body material*1		Stainless steel 316		PPS		PFA									
Basic		 N.C.   N.O.   Double acting	N.C.	●	●	●	●	●	●	●	●	●	●	●	●	●		
			N.O.	—	—	●	●	●	●	●	●	●	●	●	●	●	●	
			Double acting	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
With flow rate adjustment		 N.C.   Double acting	N.C.	—	—	●	●	●	●	●	●	●	●	●	●	●		
			Double acting	—	—	●	●	●	●	●	●	●	●	●	●	●	●	
With bypass		 N.C.   Double acting	N.C.	—	—	—	—	●	—	●	—	●	—	●	—	—		
			Double acting	—	—	—	—	●	—	●	—	●	—	●	—	—		
With flow rate adjustment & bypass		 N.C.   Double acting	N.C.	—	—	—	—	●	—	●	—	●	—	●	—	—		
			Double acting	—	—	—	—	●	—	●	—	●	—	●	—	—		
With indicator		 N.C.	N.C.	—	—	●	●	●	●	●	●	●	●	●	●	●		
Manifold (Up to 5 stations)			 															

\*1: Refer to page 18 for the applicable optional body materials.


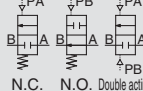

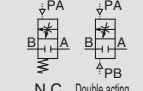

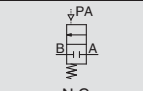

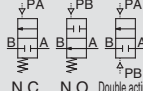

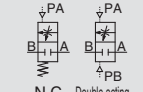

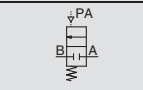
<b>3 port</b> 		N.C.														

\*2: Only PFA is applicable as a body material.

## Organic Solvents Compatible

## Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing






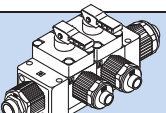
### **LVA Series** ▶ P.32

Type	Symbol	Valve type	Model		LVA2□		LVA3□		LVA4□		LVA5□		LVA6□	
			Orifice diameter		Ø 4		Ø 8		Ø 12		Ø 20		Ø 22	
			Tubing O.D.		Metric		10		12		19		—	
Type	Symbol	Valve type			Inch									
<b>Basic</b> 		N.C.												
<b>With flow rate adjustment</b> 		N.C.												
<b>With indicator</b> 		N.C.												
<b>High back pressure</b> 		N.C.												
<b>High back pressure with flow rate adjustment</b> 		N.C.												
<b>High back pressure with indicator</b> 		N.C.												

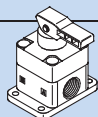


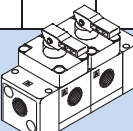
## Manually Operated Series Variations

### LVH Series ▶ P.36

#### Integrated Fitting Type



			Model	LVH20	LVH30	LVH40
			Orifice diameter	Ø 4	Ø 8	Ø 10
			Tubing O.D.	Metric	6, 8, 10	10, 12
Type	Symbol	Valve type	Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
Basic		Non-locking	N.C.			
		Locking				
Manifold (Up to 5 stations)						

#### Threaded Type

Type		Symbol	Model	LVH20				LVH30				LVH40				
				Orifice diameter				Orifice diameter				Orifice diameter				
				Material				Material				Material				
			Port size	1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2	1/2
Basic			 Non-locking	 Locking	N.C.	•	•	•	•	•	•	•	•	•	•	•
Manifold (Up to 5 stations)																

## Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

### LVH□M Series ▶ P.45

			Model	LVH20M	LVH30M	LVH40M	LVH50M	LVH60M	
Type		Symbol	Orifice diameter	Ø 4	Ø 8	Ø 12	Ø 20	Ø 22	
			Tubing O.D.	Metric	6	10	12	19	—
				Inch	1/4	3/8	1/2	3/4	1
Basic									

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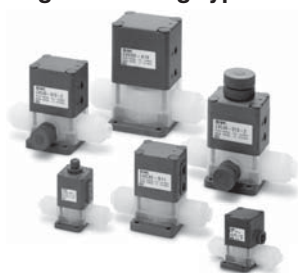
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#### Air Operated

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#### Air Operated

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#### Manually Operated

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Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

# Air Operated Insert Bushing Integrated Fitting Type *LVC Series*

## How to Order Valve (Single Type)

For N.C.

Body class: 2

LVC 2 0 - S 06

Valve type

0 N.C.

Pilot port thread type

Symbol	Thread type
—	Rc
N	NPT
F	G

For N.O./Double acting

Body class: 2

LVC 2 1 - S 06

Body class

Valve type

Symbol	Body class	Orifice dia.
2	2	Ø 4

Symbol	Valve type
1	N.O.
2	Double acting

Pilot port thread size 1/8

Body class:  
3, 4, 5, 6

LVC 3 0 - S 10

Body class

Symbol	Body class	Orifice dia.
3	3	Ø 8
4	4	Ø 10
5	5	Ø 16
6	6	Ø 22

Valve type

Symbol	Valve type
0	N.C.
1	N.O.
2	Double acting

\*: Refer to Variations for valve type combinations.

LQ2 integrated fitting

Applicable tubing size \*1\*2

Symbol	Connecting tubing size	Body class
		2 3 4 5 6
<b>Metric size</b>		
03	3 x 2	●
04	4 x 3	●
06	6 x 4	○ ●
08	8 x 6	○ ●
10	10 x 8	○ ●
12	12 x 10	○ ●
19	19 x 16	○ ●
25	25 x 22	○ ●
<b>Inch size</b>		
03	1/8" x 0.086"	●
05	3/16" x 1/8"	●
07	1/4" x 5/32"	○ ●
11	3/8" x 1/4"	○ ●
13	1/2" x 3/8"	○ ●
19	3/4" x 5/8"	○ ●
25	1" x 7/8"	○ ●

○ Basic size ● With reducer

\*1: Applicable fitting for body class 6 is LQ1.

\*2: Refer to page 52 for details of the applicable tubing sizes.

Port B (OUT) different dia. size

Symbol	Application
—	Ports A & B same size
Refer to the applicable tubing table on the left.	Different diameter tubing can be selected within the same body class.

Pilot port thread type

Symbol	Body class	Thread type
—	2	M5
N	3, 4, 5, 6	Rc 1/8
F	3, 4, 5, 6	NPT 1/8
G	3, 4, 5, 6	G 1/8

Option

Symbol	Option
—	None
1	With flow rate adjustment
2	With bypass
3	With flow rate adjustment & bypass
4	With indicator

\*: Refer to Variations for option combinations. Options cannot be combined.

Specifications



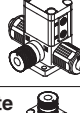
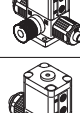

Symbol	Specifications
—	None
V	Vacuum specification

\*: Applicable to only material symbol —.

Material

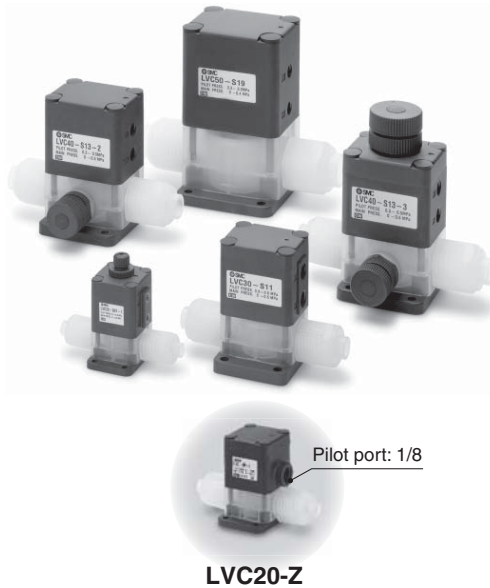
Symbol	Body	Actuator section End plate	Diaphragm	Applicable option	Note
				1 2 3 4	
—	PFA	PPS	PTFE	● ● ● ●	—
F	PFA	PVDF	PTFE	— — — —	Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	● ● ● ●	Ammonium hydroxide compatible

## Variations

		Model	LVC20	LVC30	LVC40	LVC50	LVC60
		Orifice diameter	Ø 4	Ø 8	Ø 10	Ø 16	Ø 22
		Tubing O.D.	3, 4, 6	6, 8, 10	10, 12	12, 19	19, 25
		Metric	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
		Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	3/4, 1
Type	Symbol	Valve type					
Basic		N.C.	○	○	○	○	○
		N.O.	○	○	○	○	○
		Double acting	○	○	○	○	○
With flow rate adjustment		N.C.	○	○	○	○	○
		Double acting	○	○	○	○	○
With bypass		N.C.	—	○	○	○	—
		Double acting	—	○	○	○	—
With flow rate adjustment & bypass		N.C.	—	○	○	○	—
		Double acting	—	○	○	○	—
With indicator		N.C.	○	○	○	○	○



## Standard Specifications



Model		LVC20	LVC30	LVC40	LVC50	LVC60
Tubing O.D. <sup>*1</sup>	Metric size	6	10	12	19	25
	Inch size	1/4	3/8	1/2	3/4	1
Orifice diameter		Ø 4	Ø 8	Ø 10	Ø 16	Ø 22
Flow rate characteristics	Kv	0.3	1.4	2.1	5.1	6.8
	Cv	0.35	1.7	2.5	6	8
Withstand pressure [MPa]		1				
Operating pressure [MPa]	A → B	0 to 0.5			0 to 0.4	
	B → A	0 to 0.2			0 to 0.1	
Back pressure [MPa]	N.C./N.O.	0.3 or less			0.2 or less	
	Double acting	0.4 or less			0.3 or less	
Valve leakage [cm³/min]		0 (with water pressure)				
Pilot air pressure [MPa]		0.3 to 0.5				
Pilot port size		M5	Rc 1/8, NPT 1/8, G 1/8			
Fluid temperature [°C]		0 to 100				
Ambient temperature [°C]		0 to 60				
Weight [kg]		0.09	0.23	0.42	0.86	1.00

\*1: Refer to page 52 for details of the applicable tubing sizes.

\*: Please contact SMC if the manifold will be used with vacuum and B → A flow.

## Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

● With reducer

Body class	Tubing O.D.													
	Metric size							Inch size						
	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4
2	●	●	○	—	—	—	—	—	●	●	○	—	—	—
3	—	—	●	●	○	—	—	—	—	—	●	○	—	—
4	—	—	—	—	●	○	—	—	—	—	—	●	○	—
5	—	—	—	—	—	●	○	—	—	—	—	—	●	○
6	—	—	—	—	—	—	●	○	—	—	—	—	—	●

\*: Refer to page 49 for information on changing tubing sizes.

## ⚠ Precautions

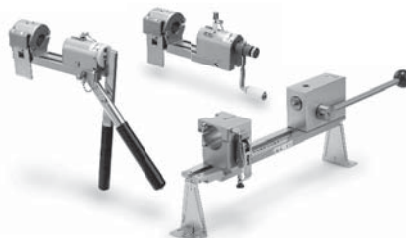
Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

### Piping

#### ⚠ Caution

1. Connect tubing with special tools.

Refer to the operation manual "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the catalogue on [www.smc.eu](http://www.smc.eu)).



#### ⚠ Caution

2. Tighten the nut until it touches the end surface of the body, and then tighten it an additional 1/8 turn. If the nut won't turn any further, then it means a sufficient tightening has occurred. Refer to the proper tightening torques shown below.

#### Tightening Torque for Piping

Body class	Torque [N·m]
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0
5	11.0 to 13.0
6	5.5 to 6.0

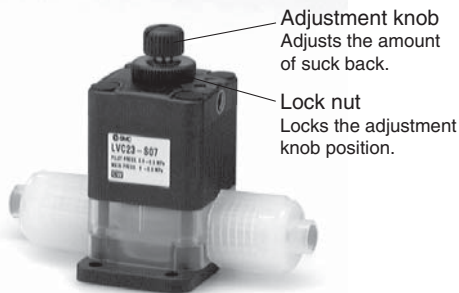
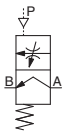
# LVC Series

## Suck Back

A change of volume inside the suck back valve pulls in liquid at the end of the nozzle to prevent dripping.

### Single type

#### Symbol



### Unit type

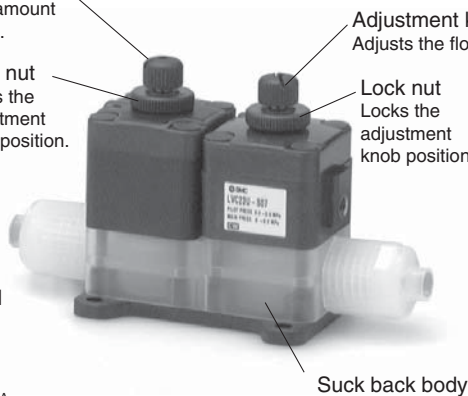
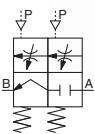
Adjustment knob  
Adjusts the amount  
of suck back.

Lock nut  
Locks the  
adjustment  
knob position.

Adjustment knob  
Adjusts the flow rate.

Lock nut  
Locks the  
adjustment  
knob position.

#### Symbol



## Standard Specifications

Model		LVC23	LVC23U
Tubing O.D. <sup>*1 *2</sup>	Metric size	(3), (4), 6	
	Inch size	(1/8), (3/16), 1/4	
Orifice diameter		—	Ø 3
Flow rate characteristics	Kv	—	0.1
	Cv	—	0.2
Withstand pressure [MPa]		1	
Operating pressure [MPa]		0 to 0.2	
Maximum suck back volume [cm <sup>3</sup> ]		0.1	
Pilot air pressure [MPa]		0.3 to 0.5	
Pilot port size		M5	
Fluid temperature [°C]		0 to 100	
Ambient temperature [°C]		0 to 60	
Weight [kg]		0.08	0.16

\*1: Different diameter tubing shown in ( ) can be selected when used with a reducer. Refer to page 49 for details.

\*2: Refer to page 52 for details of the applicable tubing sizes.

## How to Order

LVC 2 3   - S 06  

#### Body class

Symbol	Body class
2	2

#### Valve type

3	Suck back
---	-----------

#### Body type

—	Single
U	Unit type with 2 way valve

#### LQ2 integrated fitting

#### Port B (OUT) different dia. size

Symbol	Application
—	Ports A & B same size
Refer to the applicable tubing can be selected within the same body class.	

#### Applicable tubing size

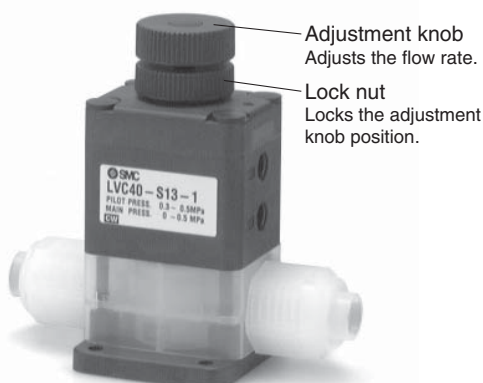
Symbol	Connecting tubing size	Body class
		2
<b>Metric size</b>		
03	3 x 2	○
04	4 x 3	○
06	6 x 4	◎
<b>Inch size</b>		
03	1/8" x 0.086"	○
05	3/16" x 1/8"	○
07	1/4" x 5/32"	◎

◎ Basic size ○ With reducer

## Options

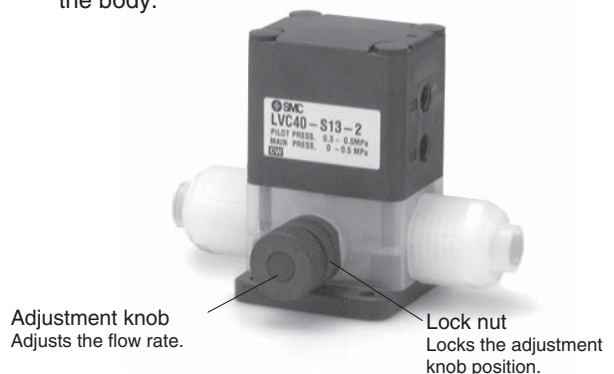
### ■ With flow rate adjustment

The flow rate is adjusted by controlling the diaphragm stroke.



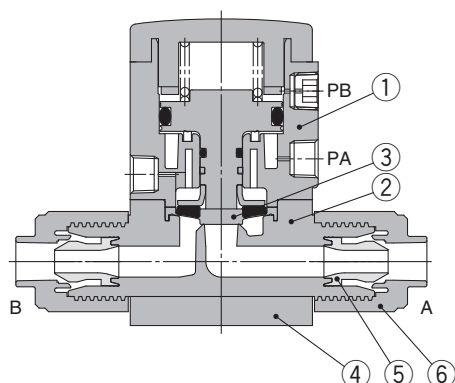
### ■ With bypass

A small amount of fluid from the inlet side is allowed to flow continuously to the outlet side by providing a bypass inside the body.

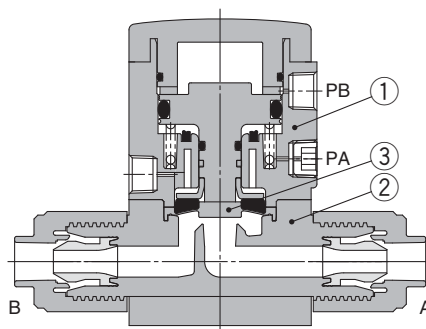


## Construction

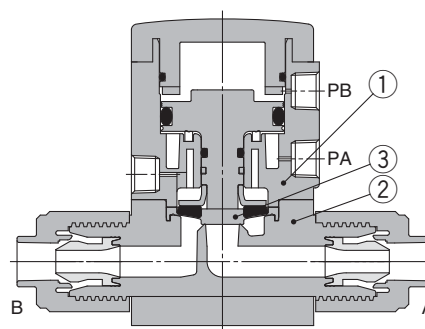
Standard type  
N.C. type



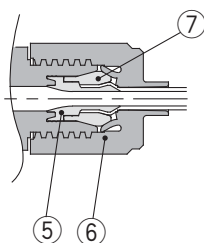
N.O. type



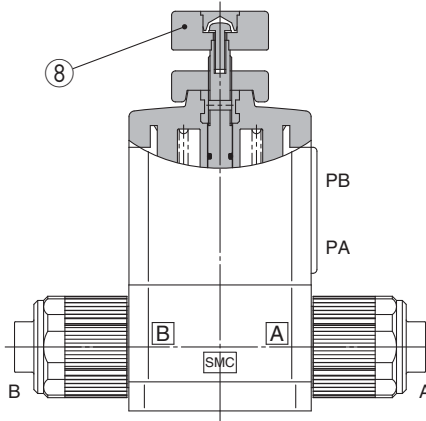
Double acting type



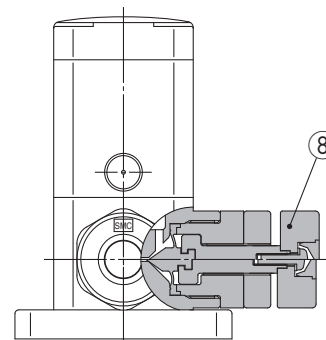
With reducer



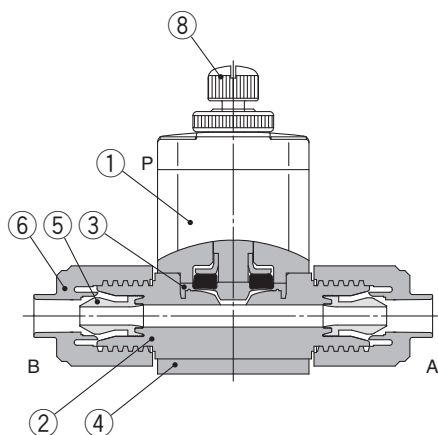
With flow rate adjustment



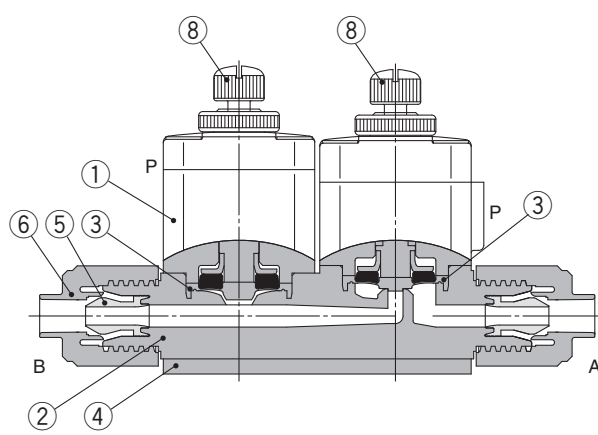
With bypass



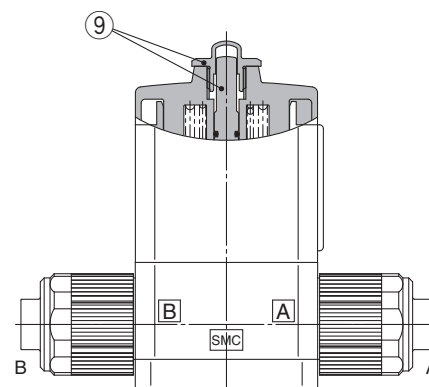
Suck back (Single type)



Suck back (Unit type)



With indicator



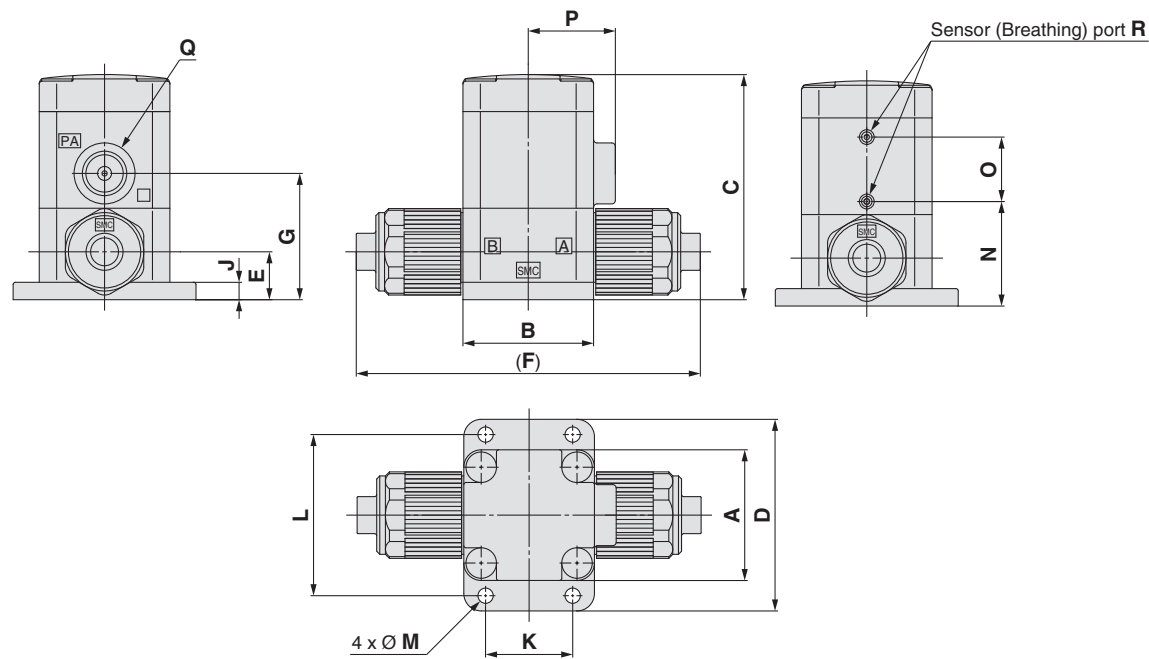
### Component Parts

No.	Description	Material	Option
1	Actuator section	PPS	PVDF
2	Body	PFA	—
3	Diaphragm	PTFE	—
4	End plate	PPS	PVDF
5	Insert bushing	PFA	—
6	Nut	PFA	—
7	Collar	PFA	—
8	Flow rate adjuster section	PPS	—
9	Indicator	PP	—

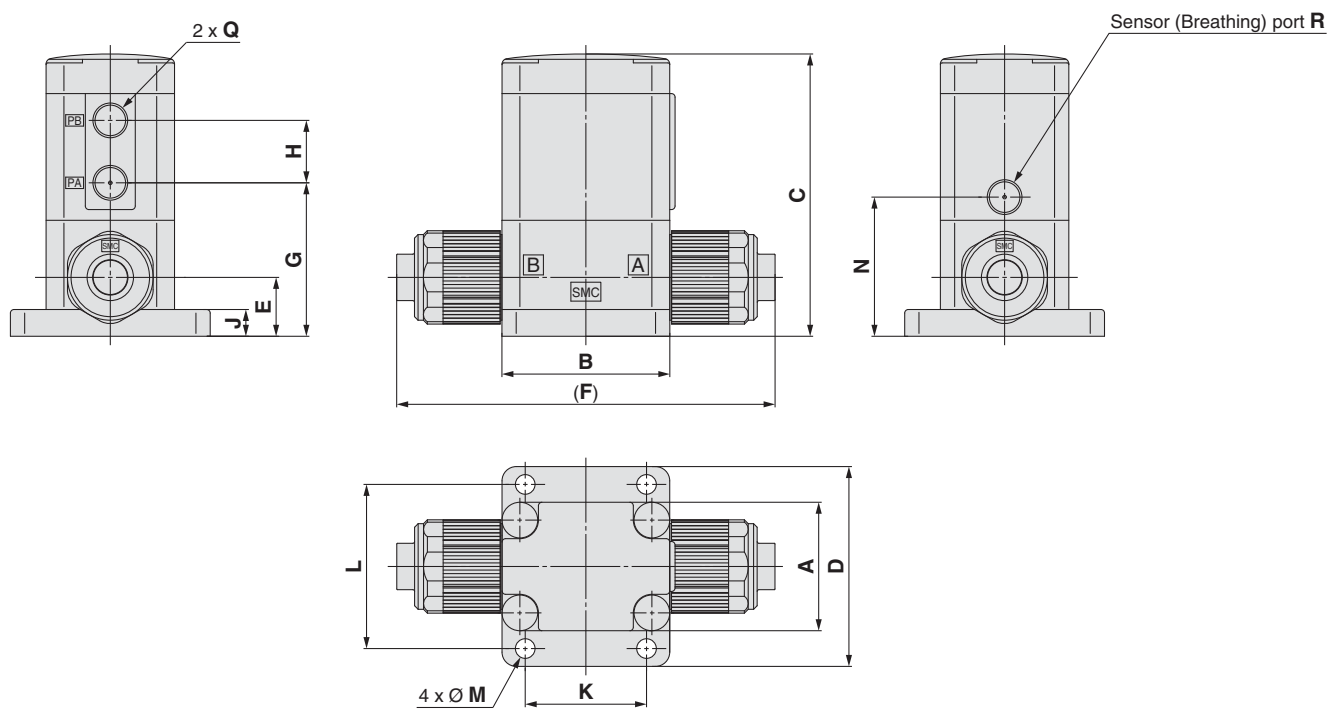
# LVC Series

## Dimensions

### LVC20



### LVC21/22 LVC3□ to 6□



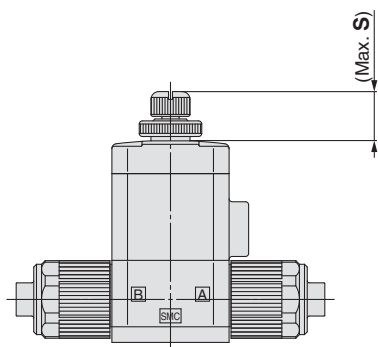
Dimensions																	[mm]
Model	A	B	C	D	E	F	G	H	J	K	L	M	N	O	P	Q	R
LVC20	30	30	51.7	44	11	79	29	—	4	20	37	3.5	24	14.8	20	Rc 1/8 NPT 1/8 G 1/8	Ø 2.4
LVC2 <sub>1/2</sub>	30	30	54.5	44	11	79	28.5	13	4	20	37	3.5	23.5	—	—	M5 x 0.8	M3 x 0.5
LVC3□	36	47	79.1	56	16.5	106	43	17.5	7.5	34	46	5.5	39	—	—	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVC4□	46	60	95.9	68	22	131	55	18	8	42	57	5.5	48	—	—		
LVC5□	58	75	129	84	26	154	68	27.5	8	56	71	6.5	62	—	—		
LVC6□	58	75	137.8	84	32	164	76.8	27.5	8	56	71	6.5	70.8	—	—		



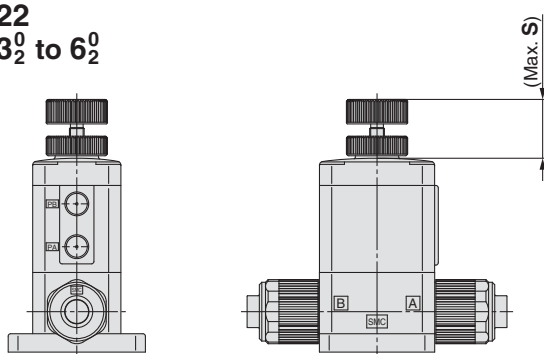
## Dimensions

With flow rate adjustment

LVC20



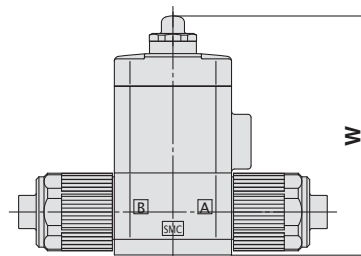
LVC22  
LVC3<sub>2</sub><sup>0</sup> to 6<sub>2</sub><sup>0</sup>



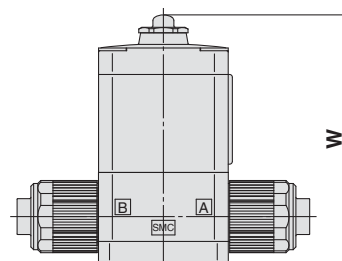
Dimensions [mm]	
Model	S
LVC2□	14.5
LVC3□	24.4
LVC4□	29
LVC5□	34.5
LVC6□	36

With indicator

LVC20



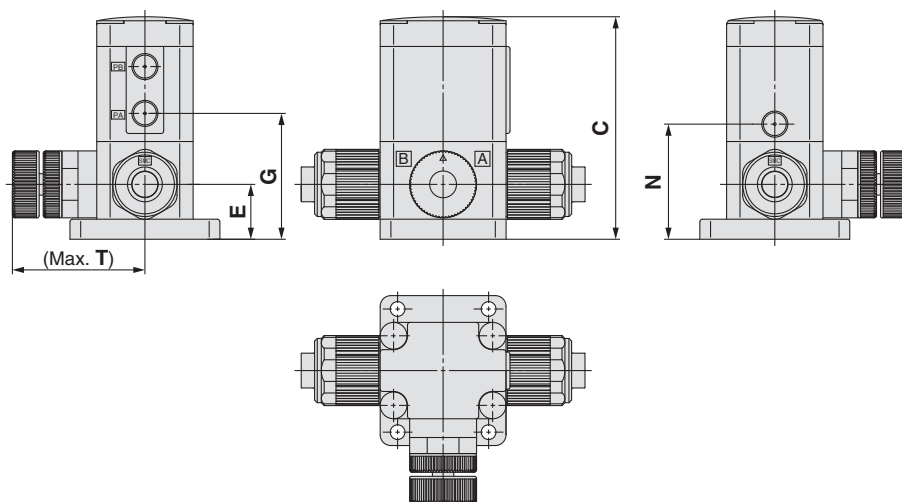
LVC30 to 60



Dimensions [mm]	
Model	W
LVC20	61.2
LVC30	89.6
LVC40	110.4
LVC50	147
LVC60	155.8

With bypass

LVC3<sub>2</sub><sup>0</sup> to 5<sub>2</sub><sup>0</sup>

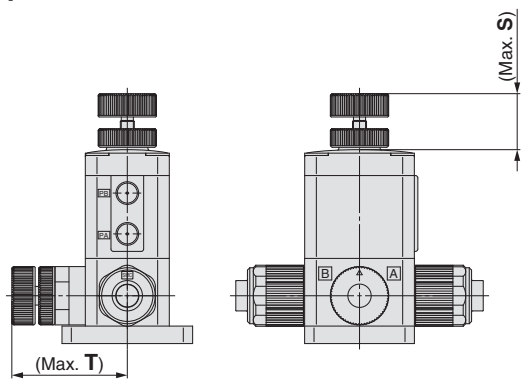


Dimensions [mm]					
Model	C	E	G	N	T
LVC3□	83.1	20.5	47	43	50.5
LVC4□	95.9	22	55	48	54.5
LVC5□	129	26	68	62	60

# LVC Series

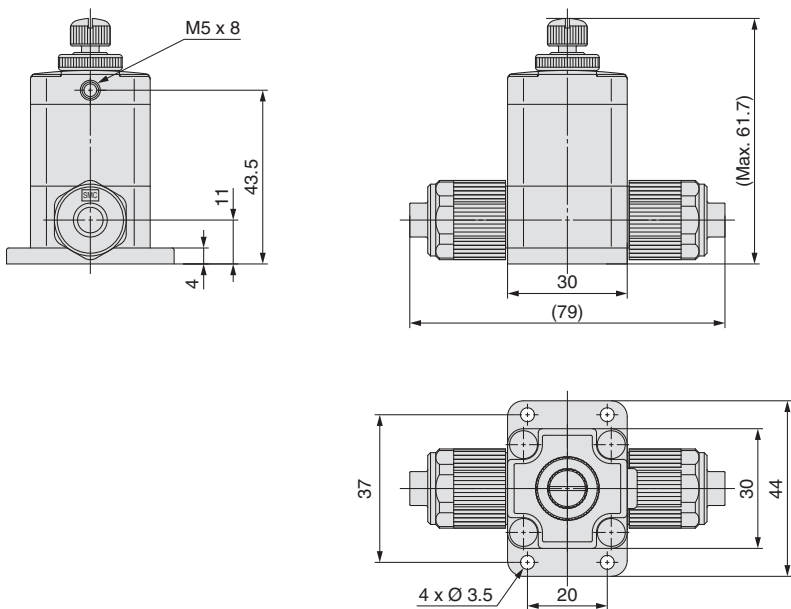
## Dimensions

With flow rate adjustment & bypass  
 LVC3<sub>2</sub><sup>0</sup> to LVC5<sub>2</sub><sup>0</sup>

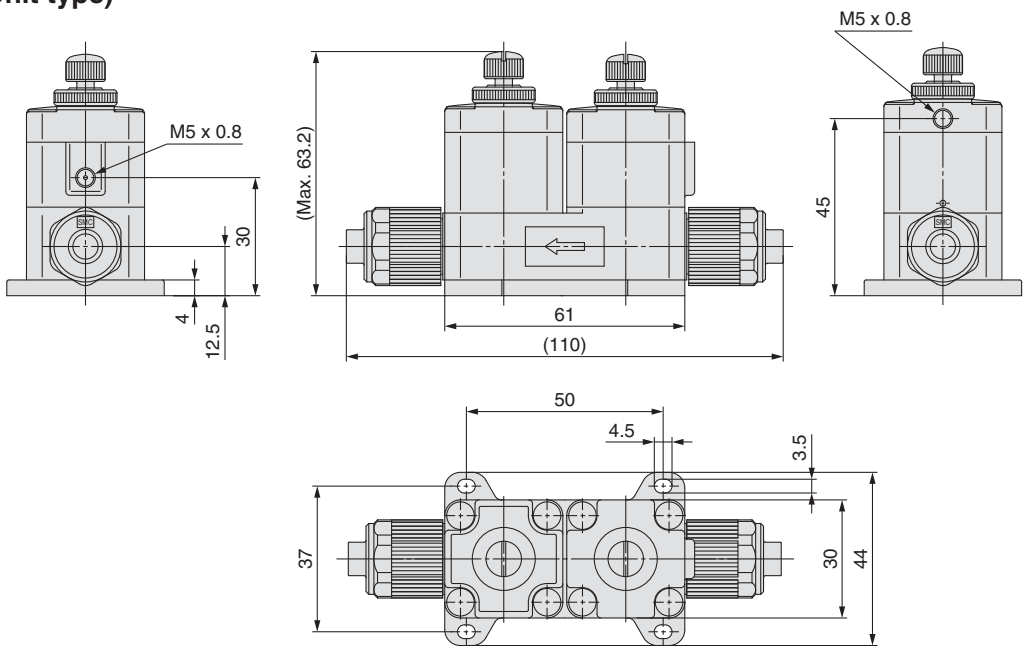


Dimensions [mm]		
Model	S	T
LVC3□	24.4	50.5
LVC4□	29	54.5
LVC5□	34.5	60

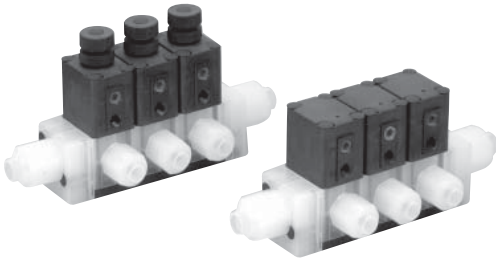
Suck back (Single type)  
 LVC23



Suck back (Unit type)  
 LVC23U



# LVC Series Manifolds



## Manifold Specifications

Model	LLC2A	LLC3A	LLC4A	LLC5A
Manifold type	Stacking			
P (IN), A (OUT) type	Common IN/Individual OUT			
Valve stations	2 to 5 stations			
Tubing size *1 (port P)	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"	3/4" x 5/8"
Tubing size (port A)	1/4" x 5/32"	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"

\*1: Refer to page 52 for details of the applicable tubing sizes.

\*: Please contact SMC if the manifold will be used with vacuum and A → P flow.

## How to Order Manifold Base

**LLC 2 A - 02 - S 11**

**Body class**

Symbol	Body class
2	2
3	3
4	4
5	5

**Base type**

A	Stacking
A	Stacking

**Manifold stations**

02	2 stations
02	2 stations
05	5 stations

**LQ2 integrated fitting**

**Tubing size for port P and L side connection \*1**

Symbol	Tubing size	Fittings	Body class
00	Plug	—	2 to 5
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"	4	3
10	10 x 8		
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"	5	4
12	12 x 10		
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		
12	12 x 10	5	5
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

\*1: Refer to page 52 for details of the applicable tubing sizes.  
\*: Port P fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to Blanking plug (LQ series) in the catalogue on [www.smc.eu](http://www.smc.eu) after checking the fitting size.

**Tubing size for port P and R side connection \*1**

Symbol	Tubing size	Fittings	Body class
—	L side, R side same size		
00	Plug	—	2 to 5
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"	4	3
10	10 x 8		
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"	5	4
12	12 x 10		
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		
12	12 x 10	5	5
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

\*1: Refer to page 52 for details of the applicable tubing sizes.  
\*: Port P fitting of the manifold base is one size bigger than the body class. (except body class 5) When ordering plug only, refer to Blanking plug (LQ series) in the catalogue on [www.smc.eu](http://www.smc.eu) after checking the fitting size.

## How to Order Valve

**LVC 2 0 A - S 07**

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 10
5	5	Ø 16

**Valve type**

0	N.C.
0	N.C.
1	N.O.
2	Double acting

**Body type**

A	Stacking type for manifold
A	Stacking type for manifold

**LQ2 integrated fitting**

**Tubing size \*1**

Symbol	Tubing size	Fittings	Body class
03	3 x 2, 1/8" x 0.086"	2	2
04	4 x 3		
05	3/16" x 1/8"		
06	6 x 4		
07	1/4" x 5/32"	3	3
06	6 x 4		
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8	4	4
11	3/8" x 1/4"		
10	10 x 8		
11	3/8" x 1/4"		
12	12 x 10	5	5
13	1/2" x 3/8"		
12	12 x 10		
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

\*1: Refer to page 52 for details of the applicable tubing sizes.  
\*: When ordering plug only, refer to Blanking plug (LQ series) in the in the catalogue on [www.smc.eu](http://www.smc.eu) after checking the fitting size.

**Option**

—	None
1	With flow rate adjustment
4	With indicator

\*: Options cannot be combined.

**Material**

Symbol	Body	Actuator section	Dia-phragm	Applicable option	Note
—	PFA	PPS	PTFE	1 4	—
F	PFA	PVDF	PTFE	—	Hydrofluoric acid compatible (Only LVC40, 50 type)
N	PFA	PPS	PTFE	● ●	Ammonium hydroxide compatible

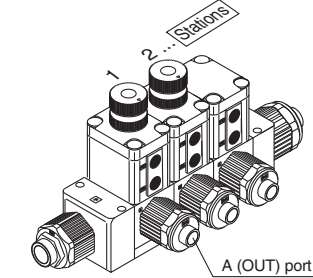
**Pilot port thread type**

Symbol	Body class	Thread type
—	2	M5
—	3/4/5	Rc 1/8
N	3/4/5	NPT 1/8
F	3/4/5	G 1/8

# LVC Series

## How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

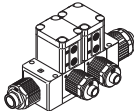
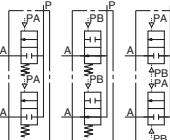
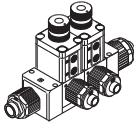
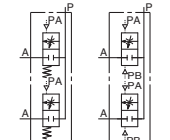
<Example>

- LLC2A-03-S11 ..... 1 set    Manifold base part no.
- \* LVC20A-S07-1 ..... 2 sets    Valve part no. (Stations 1 & 2)
- \* LVC20A-S07 ..... 1 set    Valve part no. (Station 3)

• Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

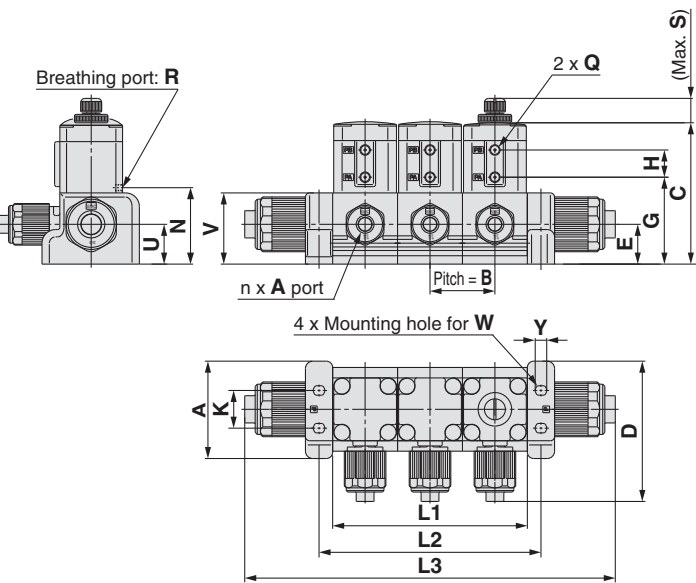
## Manifold Variations

		Model		LVC20A	LVC30A	LVC40A	LVC50A
		Manifold material		PFA			
		Tubing size		1/4	3/8	1/2	3/4
		Orifice diameter		Ø 4	Ø 8	Ø 10	Ø 16
Type	Symbol	Valve type					
		N.C.	○	○	○	○	
		N.O.	○	○	○	○	
		Double acting	○	○	○	○	
		N.C.	○	○	○	○	
		Double acting	○	○	○	○	

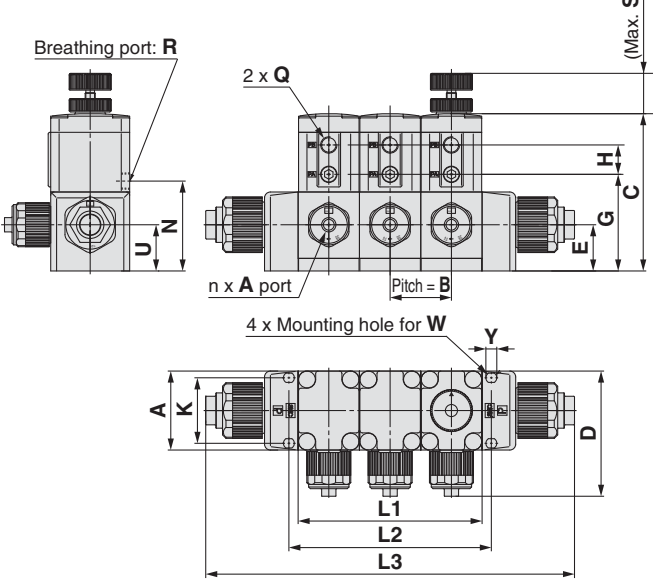
## Dimensions

LLC□A- [Stations] -□□-C

Size 2



Size 3 to 5



## Dimensions

Model	A	B	C	D	E	G	H	K	N	Q	R	S	U	V	W	Y
LLC2A	46.5	31	67.5	67	19	41.5	13	18	36.5	M5 x 0.8	M3 x 0.5	14.5	19	34	M4	5.5
LLC3A	47	36.5	93.6	76	27.5	57.5	17.5	39	53.5	Rc 1/8	Rc 1/8	24.4	27.5	47	M5	6.5
LLC4A	60	47	111.4	95	33.5	70.5	18	50	63.5	NPT 1/8	NPT 1/8	29	33.5	56	M6	7.5
LLC5A	75	59	131	114	33.5	70	27.5	62	64	G 1/8	G 1/8	34.5	27.5	56.5	M6	7.5

## Dimensions

		Station			
Model		2	3	4	5
LLC2A	L1	62	93	124	155
	L2	75	106	137	168
	L3	146	177	208	239
LLC3A	L1	73	109.5	146	182.5
	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
LLC4A	L1	94	141	188	235
	L2	109	156	203	250
	L3	219	266	313	360
LLC5A	L1	118	177	236	295
	L2	130	189	248	307
	L3	240	299	358	417



# LVC Series

## 3 Port



### Standard Specifications

Model		LVC200
Orifice diameter		Ø 4
Flow rate characteristics	Kv	0.2
	Cv	0.3
Withstand pressure [MPa]		1
Operating pressure [MPa]		0 to 0.5
Valve leakage [cm³/min]		0 (with water pressure)
Pilot air pressure [MPa]		0.4 to 0.5
Pilot port size		M5 x 0.8
Fluid temperature [°C]		0 to 100
Ambient temperature [°C]		0 to 60
Weight [kg]		0.120

Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

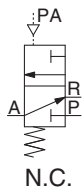
Organic Solvents Compatible  
**LVA**

Manually Operated  
**LVB**

Organic Solvents Compatible  
**LVB**

### How to Order Valve

**LVC 2 0 0 - S 07**



Symbol	Body class	Orifice dia.
2	2	Ø 4

Valve type	
0	N.C.

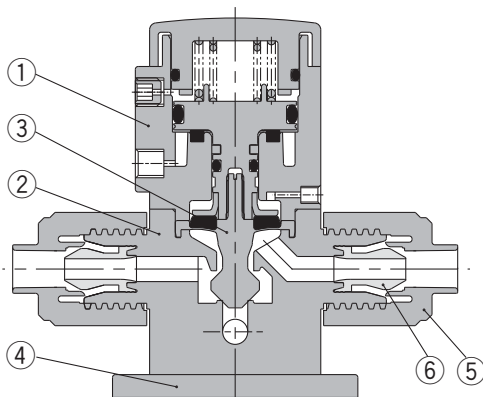
LQ2 integrated fitting

#### Applicable tubing size

Symbol	Connecting tubing size	Body class
		2
<b>Metric size</b>		
03	3 x 2	●
04	4 x 3	●
06	6 x 4	○
<b>Inch size</b>		
03	1/8" x 0.086"	●
05	3/16" x 1/8"	●
07	1/4" x 5/32"	○

○ Basic size ● With reducer  
\*: Refer to page 52 for details of the applicable tubing sizes.

### Construction

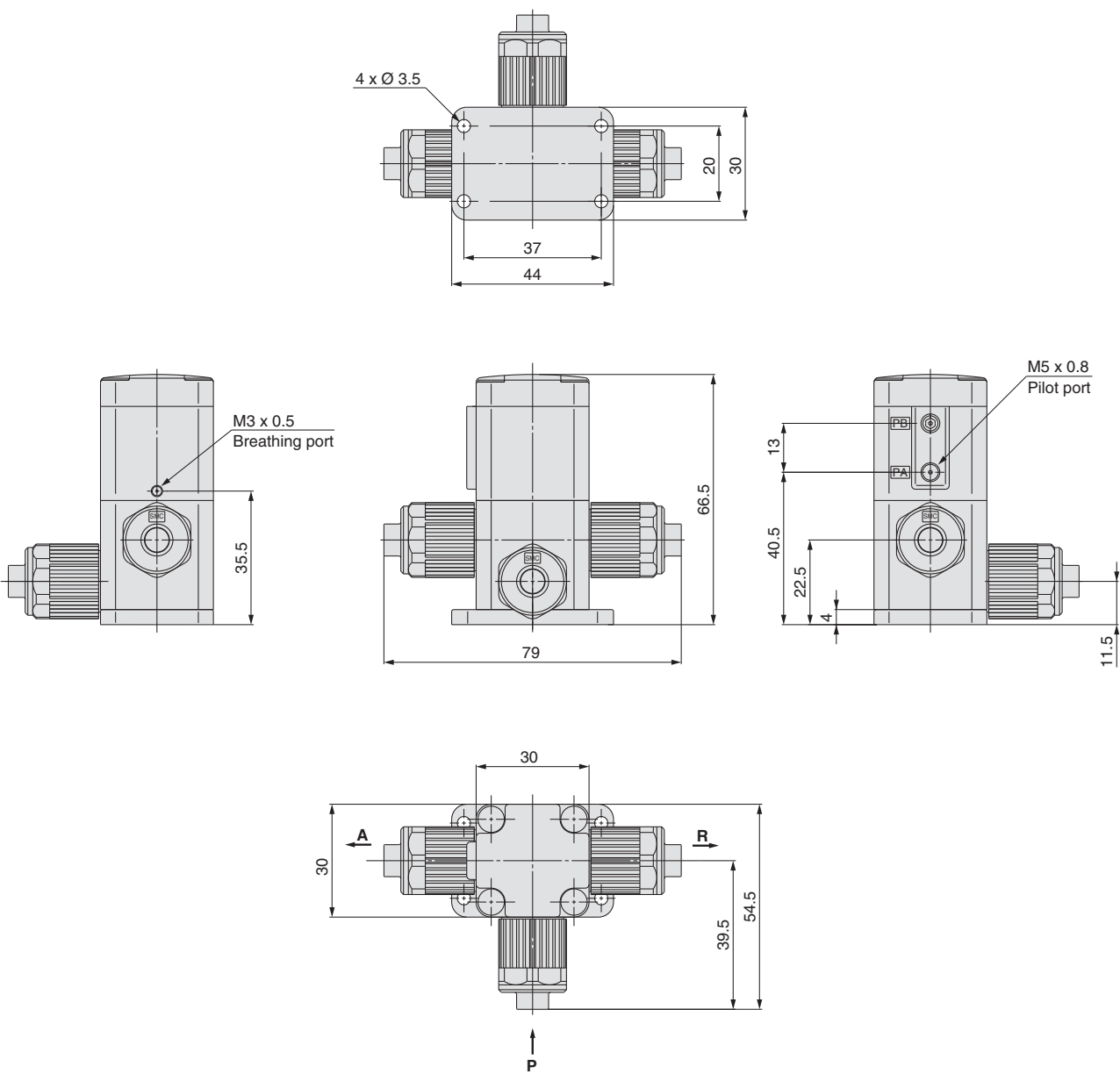


#### Component Parts

No.	Description	Material
1	Actuator section	PPS
2	Body	PFA
3	Diaphragm	PTFE
4	End plate	PPS
5	Nut	PFA
6	Insert bushing	PFA

# LVC Series

## Dimensions



# Air Operated Threaded Type LVA Series

## How to Order Valve (Single Type)

For N.C.

Body class: 2

LVA 2 0 - 01 - A - V - Z

Port size,  
Pilot port thread type

Symbol	Thread type
—	Rc
N	NPT
F	G

For N.O./Double acting

Body class: 2

LVA 2 1 - 01 - A - V

Pilot port  
thread size 1/8

Symbol	Body class	Orifice dia.
2	2	Ø 4

Valve type
0 N.C.
1 N.O.
2 Double acting

Specifications

—	None
V	Vacuum specification

\*: Applicable to only material symbols A, B, C, F and N. Vacuum specification is not available for LVA1□.

Body class:  
1, 3, 4, 5, 6

LVA 3 0 - 02 - A - V

Body class

Valve type

Symbol	Body class	Orifice dia.
1	1	Ø 2
3	3	Ø 8
4	4	Ø 12
5	5	Ø 20
6	6	Ø 22

Valve type
0 N.C.
1 N.O.
2 Double acting

\*: Refer to Variations for valve type combinations.

Option

—	None
1	With flow rate adjustment
2	With bypass
3	With flow rate adjustment & bypass
4	With indicator

\*: Refer to Variations for option combinations. Options cannot be combined.

Material

Symbol	Body	Actuator section End plate	Diaphragm	Applicable option				Note
				1	2	3	4	
A	Stainless steel	PPS	PTFE	●	—	—	●	—
B	PPS	PPS	PTFE	●	—	—	●	Except LVA60
C	PFA	PPS	PTFE	●	●	●	●	—
D	Stainless steel	PPS	NBR	●	—	—	●	Except LVA60
E	Stainless steel	PPS	EPR	●	—	—	●	Except LVA60
F	PFA	PVDF	PTFE	—	—	—	—	Hydrofluoric acid compatible (Only LVA40, 50 type)
G	PPS	PPS	NBR	●	—	—	●	Except LVA60
H	PPS	PPS	EPR	●	—	—	●	Except LVA60
N	PFA	PPS	PTFE	●	●	●	●	Ammonium hydroxide compatible

Port size

Symbol	Port size	Body class
01	1/8	1
02	1/4	1
01	1/8	2
02	1/4	2
03	3/8	3
03	3/8	3
04	1/2	4
04	1/2	4
06	3/4	5
10	1	6

Thread type

Symbol	Body class	Port thread type	Pilot port thread type
—	1, 2	Rc	M5
—	3, 4, 5, 6	Rc	Rc 1/8
N	1, 2	NPT	M5
N	3, 4, 5, 6	NPT	NPT 1/8
F	1, 2	G	M5
F	3, 4, 5, 6	G	G 1/8

## Variations

		Model	LVA10		LVA20		LVA30		LVA40		LVA50		LVA60
		Orifice diameter	Ø 2		Ø 4		Ø 8		Ø 12		Ø 20		Ø 22
		Port size	1/8	1/4	1/8	1/4	1/4	3/8	3/8	1/2	1/2	3/4	1
		Body material <sup>*1</sup>	Stainless steel 316	○	○	○	○	○	○	○	○	○	○
		Valve type	PPS	○	○	○	○	○	○	○	○	○	○
			PFA	○	○	○	○	○	○	○	○	○	○
Type	Symbol												
Basic		N.C.	○	○	○	○	○	○	○	○	○	○	○
		N.O.	—	—	○	○	○	○	○	○	○	○	○
		Double acting	○	○	○	○	○	○	○	○	○	○	○
With flow rate adjustment		N.C.	—	—	○	○	○	○	○	○	○	○	○
		Double acting	—	—	○	○	○	○	○	○	○	○	○
With bypass		N.C.	—	—	—	—	○	—	○	—	○	—	—
		Double acting	—	—	—	—	○	—	○	—	○	—	—
With flow rate adjustment & bypass		N.C.	—	—	—	—	○	—	○	—	○	—	—
		Double acting	—	—	—	—	○	—	○	—	○	—	—
With indicator		N.C.	—	—	○	○	○	○	○	○	○	○	○

\*1: Refer to Material for the applicable optional body materials.



Basic type



LVA-Z



With flow rate adjustment

## Standard Specifications

Model		LVA10	LVA20	LVA30	LVA40	LVA50	LVA60
Orifice diameter		Ø 2	Ø 4	Ø 8	Ø 12	Ø 20	Ø 22
Port size		1/8, 1/4	1/8, 1/4	1/4, 3/8	3/8, 1/2	1/2, 3/4	1
Flow rate characteristics	Kv	0.06	0.3	1.4	2.8	5.1	6.8
	Cv	0.07	0.35	1.7	3.3	6	8
Withstand pressure [MPa]		1					
Operating pressure [MPa]	A → B	0 to 0.5	(-94 kPa) 0 to 0.5 *3			(-94 kPa) 0 to 0.4 *3	
	B → A	0 to 0.05	(-94 kPa) 0 to 0.2 *3			(-94 kPa) 0 to 0.1 *3	
Back pressure [MPa]	N.C./N.O.*2	0.15 or less	0.3 or less			0.2 or less	
	Double acting	0.3 or less	0.4 or less			0.3 or less	
Valve leakage [cm³/min]		0 (with water pressure)					
Pilot air pressure [MPa]		0.3 to 0.5					
Pilot port size		M5		Rc 1/8, NPT 1/8, G 1/8			
Fluid temperature [°C]		0 to 100 *1					
Ambient temperature [°C]		0 to 60					
Weight [kg]	Stainless steel	0.12	0.18	0.44	0.86	1.67	1.96
	PPS	0.05	0.08	0.18	0.32	0.73	—
	PFA	0.05	0.09	0.20	0.35	0.78	0.90

\*1: 0 to 60 °C when the diaphragm is NBR or EPR.

\*2: The N.O. type is not available for LVA10.

\*3: Applicable by adding -V in the end of part number. Cannot be used in the vacuum retention state.

## ⚠ Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

## Piping

## ⚠ Caution

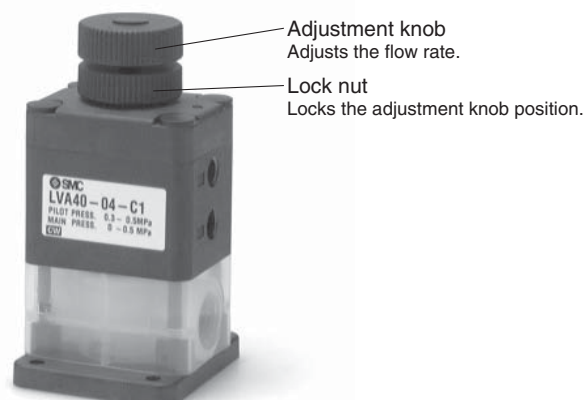
1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

## Option

### ■ With flow rate adjustment

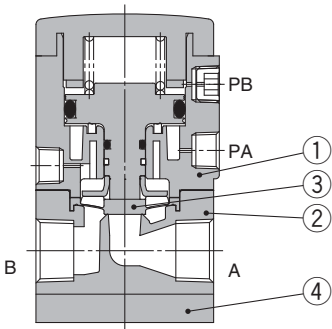
Adjusts the flow rate by controlling the diaphragm stroke.



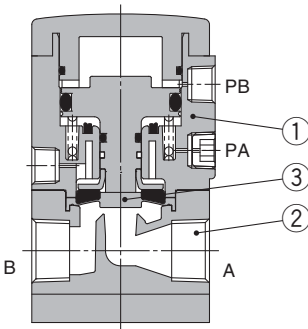


Construction

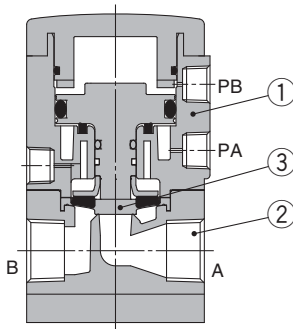
Standard type  
N.C. type



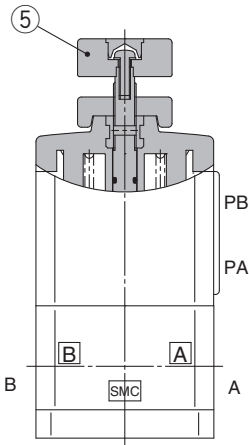
N.O. type



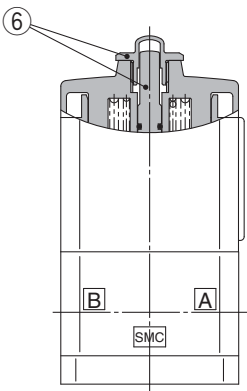
Double acting type



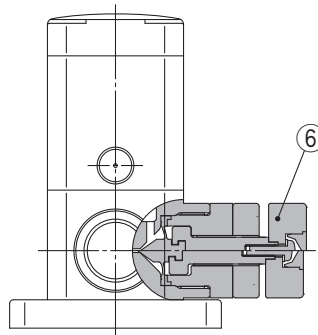
With flow rate adjustment



With indicator



With bypass (Body material: PFA)



Component Parts

No.	Description	Material	Option
1	Actuator section	PPS	PVDF
2	Body	Stainless steel	—
		PPS	
		PFA	
3	Diaphragm	PTFE	—
		NBR	
		EPR	
4	End plate (PFA body only)	PPS	PVDF
5	Flow rate adjuster section	PPS	—
6	Indicator	PP	—

Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

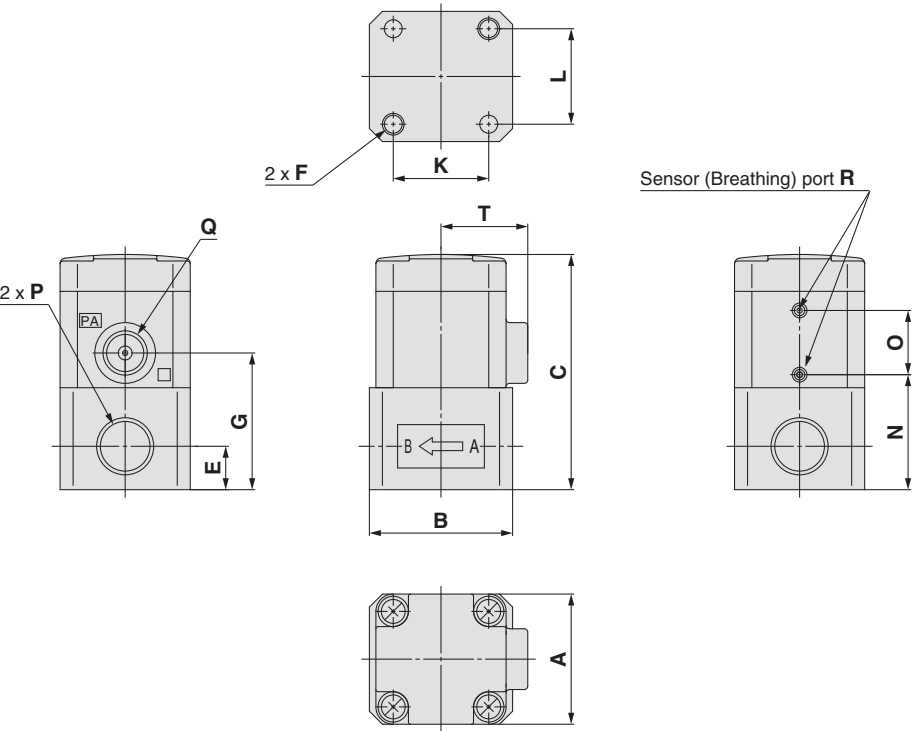
Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

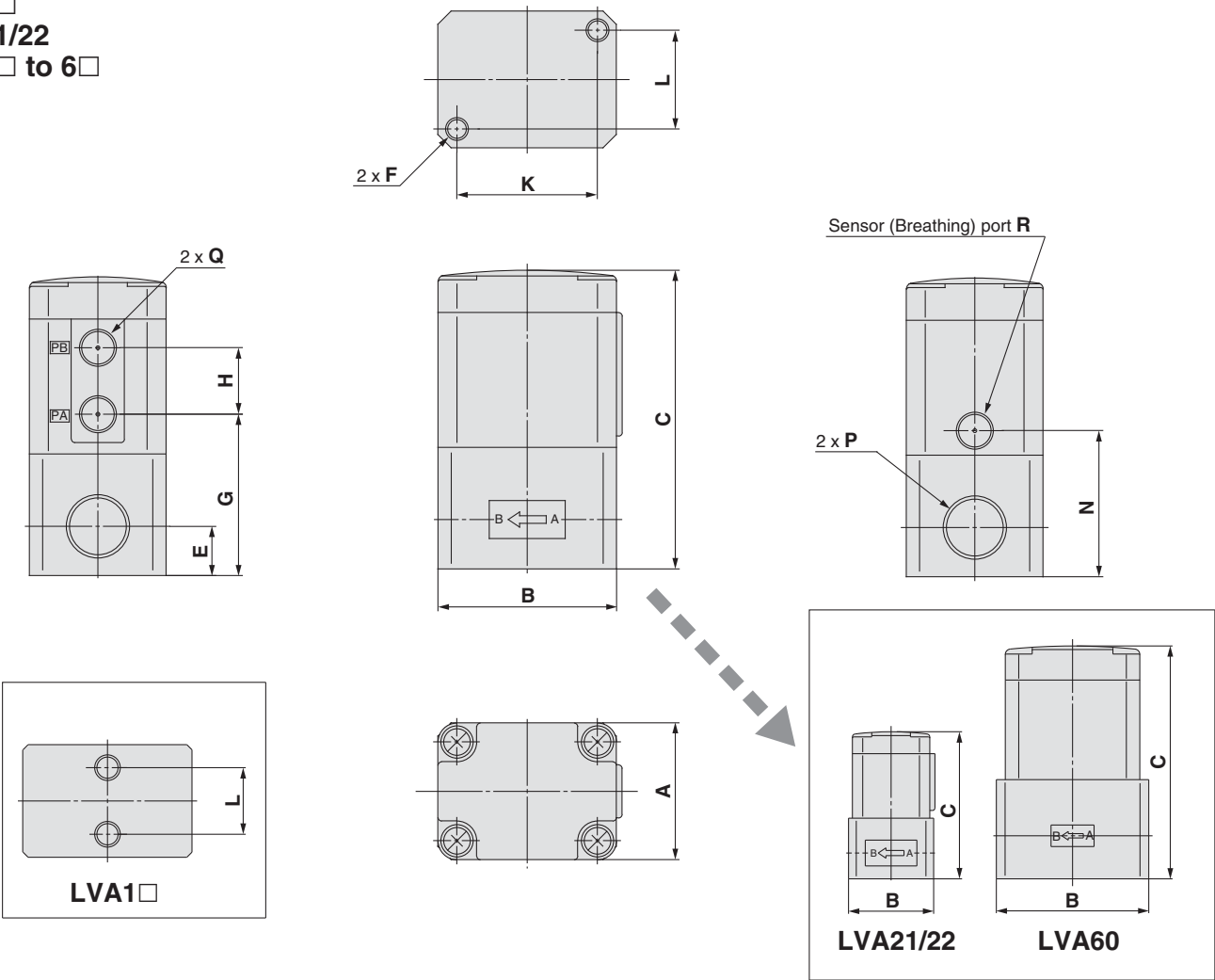
# LVA Series

## Dimensions

Body material: Stainless steel  
LVA20



LVA1□  
LVA21/22  
LVA3□ to 6□

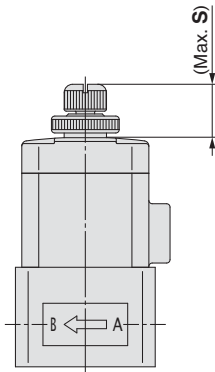


## Dimensions

Body material: Stainless steel

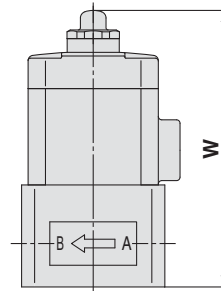
With flow rate adjustment

**LVA20**

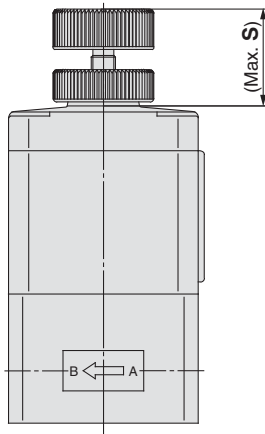


With indicator

**LVA20**



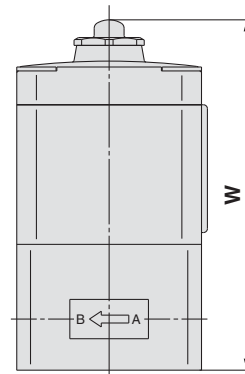
**LVA22**  
**LVA3<sub>2</sub><sup>0</sup> to 6<sub>2</sub><sup>0</sup>**



**Dimensions [mm]**

Model	S
<b>LVA2□</b>	14.5
<b>LVA3□</b>	24.4
<b>LVA4□</b>	29
<b>LVA5□</b>	34.5
<b>LVA6□</b>	36

**LVA30 to 60**



**Dimensions [mm]**

Model	W
<b>LVA20</b>	63.7
<b>LVA30</b>	89.1
<b>LVA40</b>	109.9
<b>LVA50</b>	140.5
<b>LVA60</b>	147.8

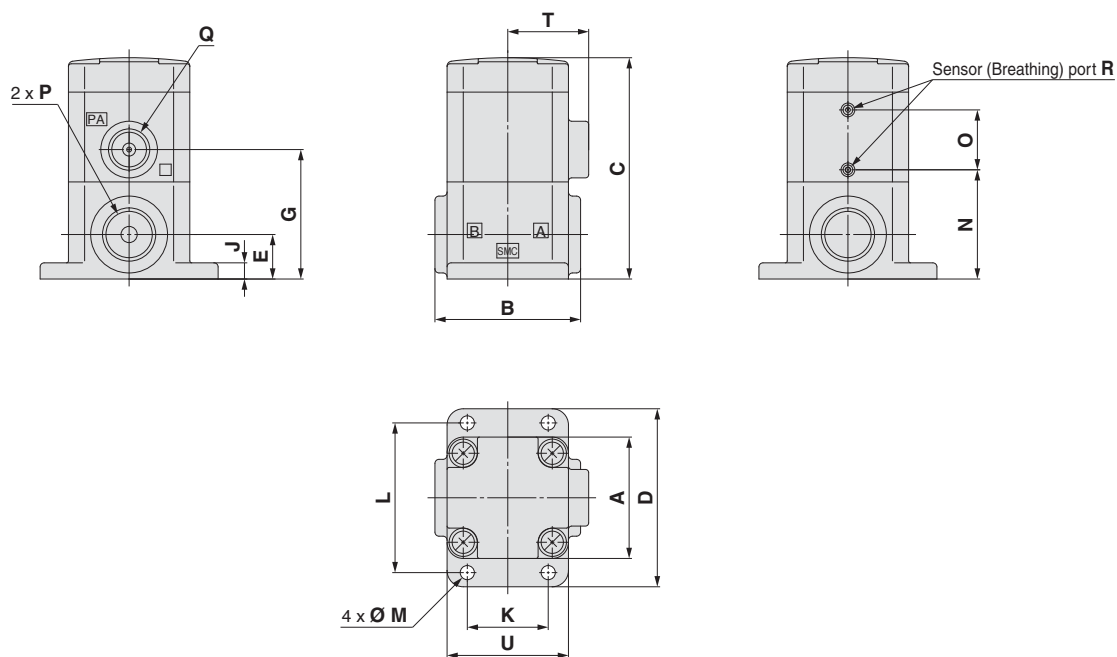
## Dimensions

Model	A	B	C	E	F	G	H	K	L	N	O	P	Q	R	T
<b>LVA1□</b>	20	33	49.5	10	M5 x 0.8 x 4	27.5	11	—	13	27.5	—	Rc 1/8, 1/4 NPT 1/8, 1/4 G 1/8, 1/4	M5 x 0.8	Ø 4.2	—
<b>LVA20</b>	30	33	54.2	10	M5 x 0.8 x 5	31.5	—	22	22	26.5	14.8		Rc 1/8 NPT 1/8 G 1/8	Ø 2.4	20
<b>LVA2<sub>2</sub><sup>1</sup></b>	30	33	57	10	M5 x 0.8 x 5	31	13	22	22	26	—		M5 x 0.8	M3 x 0.5	—
<b>LVA3□</b>	36	47	78.6	13	M6 x 1.0 x 8	42.5	17.5	37	26	38.5	—	Rc 1/4, 3/8 NPT 1/4, 3/8 G 1/4, 3/8	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8	—
<b>LVA4□</b>	46	60	95.4	16	M8 x 1.25 x 10	54.5	18	47.5	33.5	47.5	—				—
<b>LVA5□</b>	58	75	122.5	19	M8 x 1.25 x 10	61.5	27.5	60	43	55.5	—				—
<b>LVA6□</b>	58	85	129.8	24	M8 x 1.25 x 10	68.8	27.5	60	43	62.8	—	Rc 1 NPT 1 G 1			—

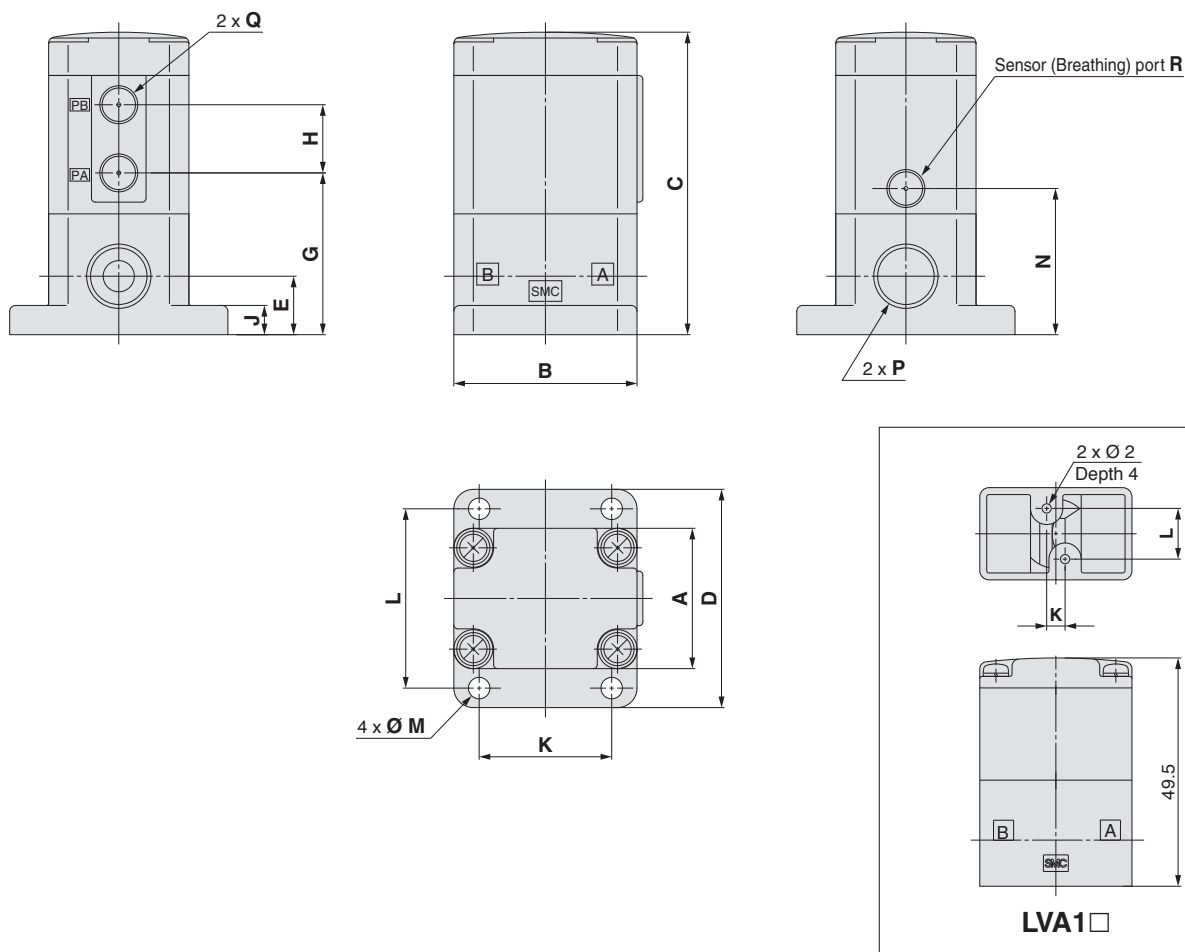
# LVA Series

## Dimensions

Body material: PPS  
LVA20

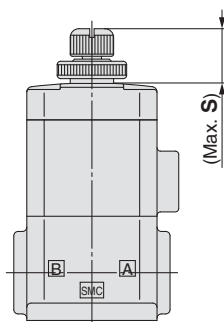


LVA1□  
LVA21/22  
LVA3□ to 6□

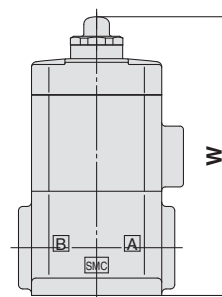


## Dimensions

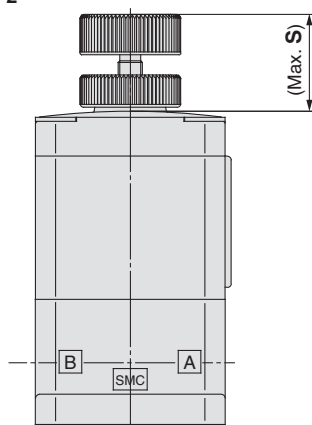
Body material: PPS  
With flow rate adjustment  
**LVA20**



With indicator  
**LVA20**



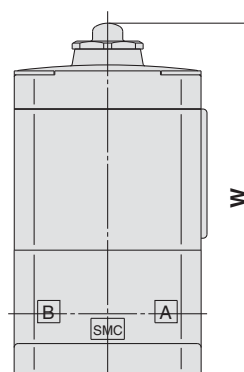
**LVA22**  
**LVA3<sub>2</sub><sup>0</sup> to 5<sub>2</sub><sup>0</sup>**



Dimensions [mm]

Model	S
<b>LVA2□</b>	14.5
<b>LVA3□</b>	24.4
<b>LVA4□</b>	29
<b>LVA5□</b>	34.5

**LVA30 to 50**



Dimensions [mm]

Model	W
<b>LVA20</b>	64.2
<b>LVA30</b>	88.1
<b>LVA40</b>	110.4
<b>LVA50</b>	147

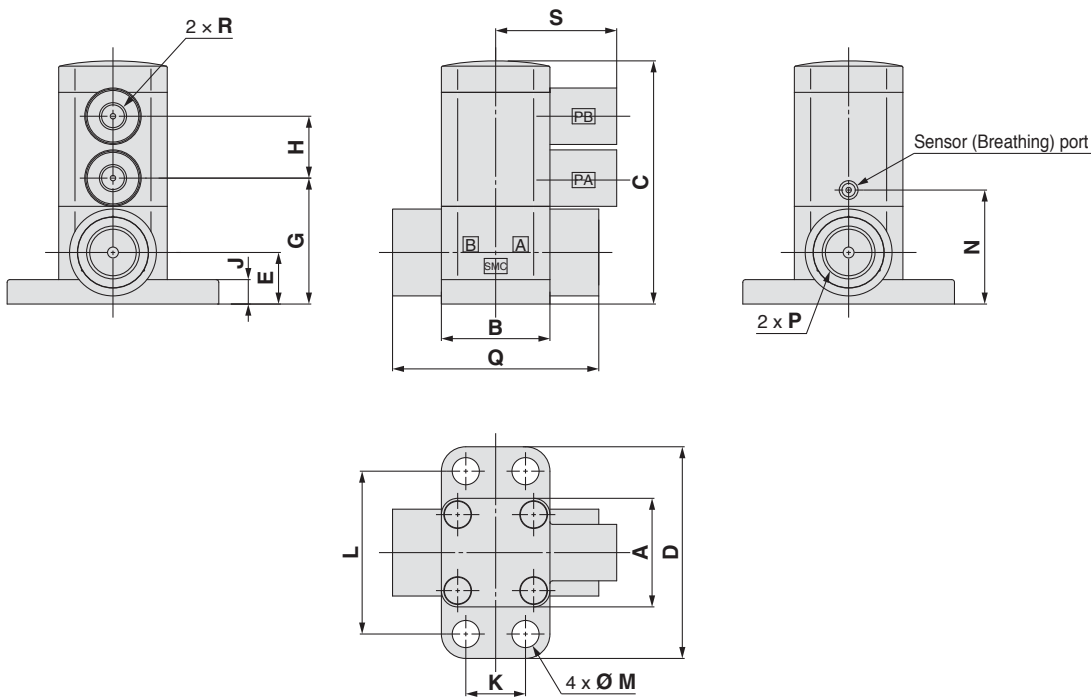
## Dimensions

Model	A	B	C	D	E	G	H	J	K	L	M	N	O	P	Q	R	T	U
<b>LVA1□</b>	20	33	49.5	—	10	27.5	11	—	4	11	—	27.5	—	Rc 1/8, 1/4 NPT 1/8, 1/4 G 1/8, 1/4	M5 x 0.8	Ø 4.2	—	—
<b>LVA20</b>	30	36	54.7	44	11	32	—	4	20	37	3.5	27	14.8	Rc 1/4 NPT 1/4 G 1/4	Rc 1/8 NPT 1/8 G 1/8	Ø 2.4	20	30
<b>LVA2<sub>2</sub><sup>1</sup></b>	30	36	57.5	44	11	31.5	13	4	20	37	3.5	26.5	—		M5 x 0.8	M3 x 0.5	—	—
<b>LVA3□</b>	36	47	77.6	56	15	41.5	17.5	7.5	34	46	5.5	37.5	—	Rc 3/8 NPT 3/8 G 3/8	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8	—	—
<b>LVA4□</b>	46	60	95.9	68	22	55	18	8	42	57	5.5	48	—	Rc 1/2 NPT 1/2 G 1/2			—	—
<b>LVA5□</b>	58	75	129	84	26	68	27.5	8	56	71	6.5	62	—	Rc3/4 NPT3/4 G3/4			—	—

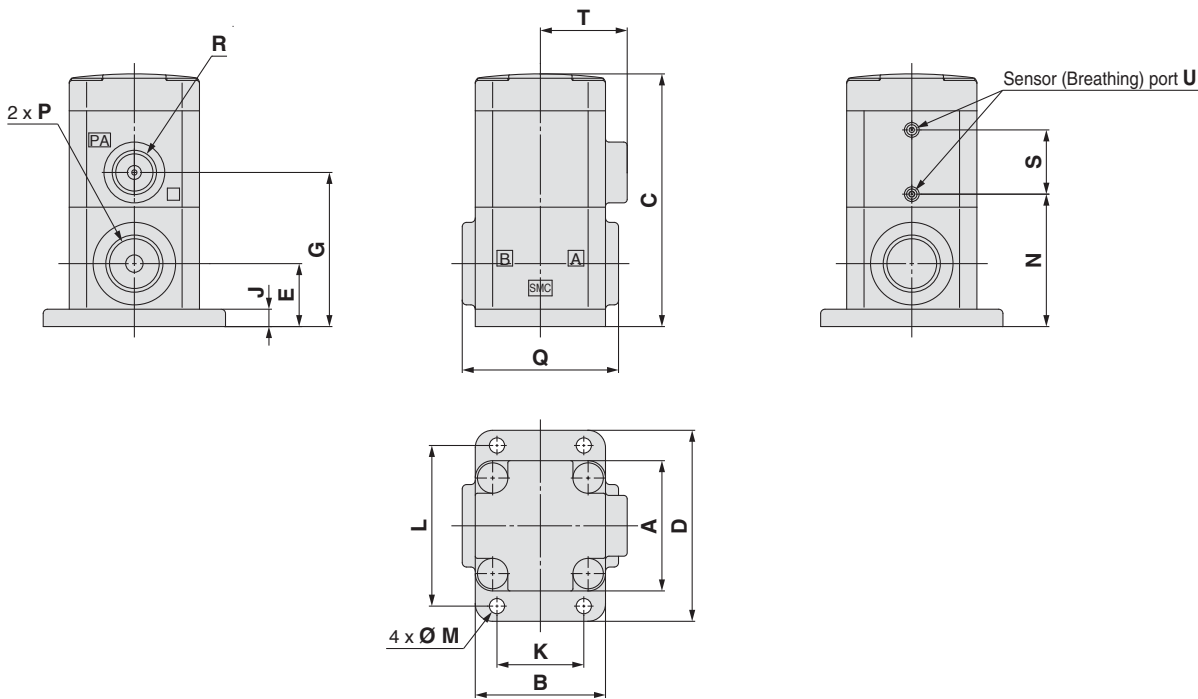
# LVA Series

## Dimensions

Body material: PFA  
LVA1□



## LVA20



Dimensions																		[mm]
Model	A	B	C	D	E	G	H	J	K	L	M	N	P	Q	R	S	T	U
LVA1□	20	20	44.8	39	9.5	23.2	11.4	4.5	11	30	5	21	Rc 1/8 NPT 1/8 G 1/8	38	M5 x 0.8	22.3	—	—
LVA20	30	30	58.2	44	14.5	35.5	—	4	20	37	3.5	30.5	Rc 1/4 NPT 1/4 G 1/4	36	Rc 1/8 NPT 1/8 G 1/8	14.8	20	Ø 2.4

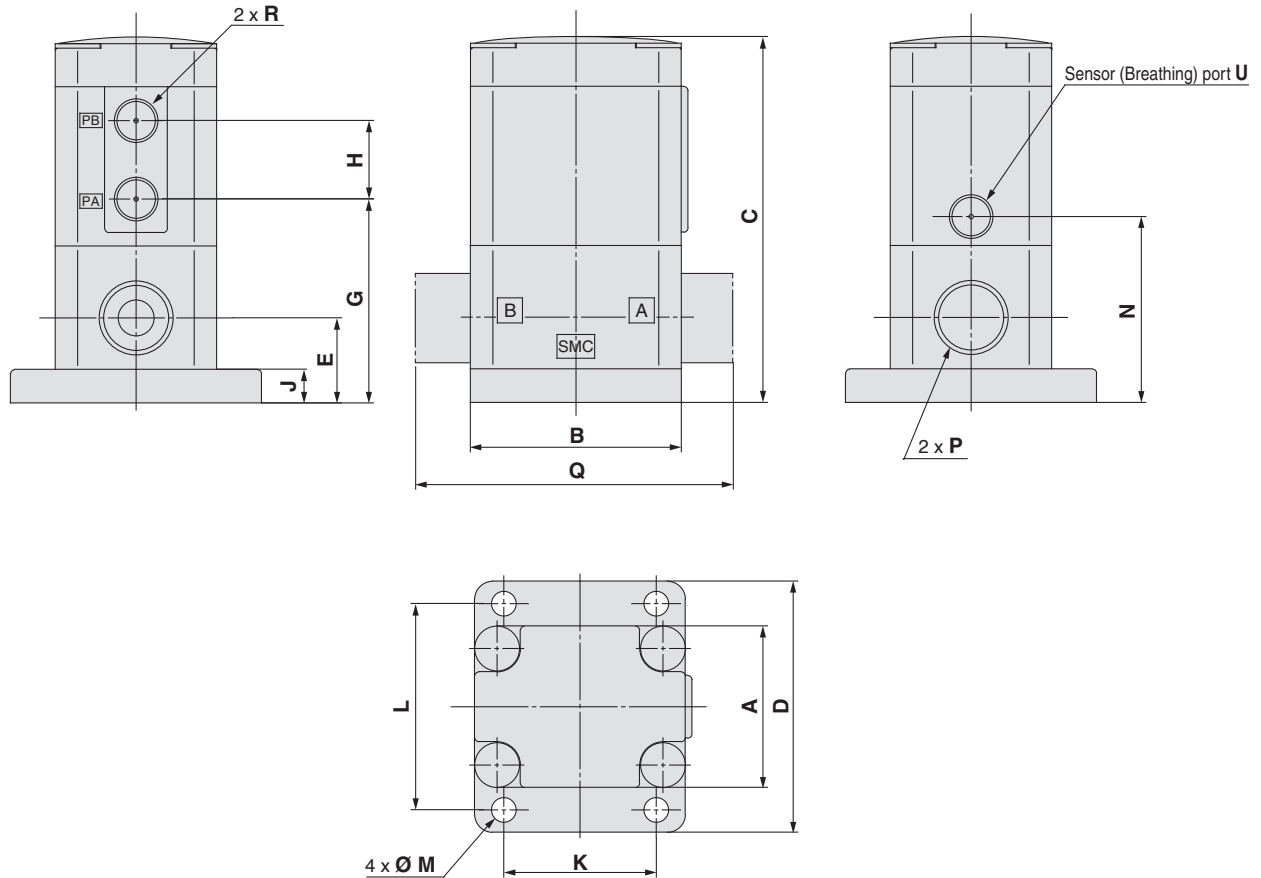


## Dimensions

Body material: PFA

LVA21/22

LVA3□ to 6□



## Dimensions

[mm]

Model	A	B	C	D	E	G	H	J	K	L	M	N	P	Q	R	U
LVA2 <sup>1</sup> <sub>2</sub>	30	36	61	44	14.5	35	13	4	20	37	3.5	30	Rc 1/4 NPT 1/4 G 1/4	—	M5 x 0.8	M3 x 0.5
LVA3□	36	47	81.6	56	19	45.5	17.5	7.5	34	46	5.5	41.5	Rc 3/8 NPT 3/8 G 3/8	—	Rc 1/8 NPT 1/8 G 1/8	Rc 1/8 NPT 1/8 G 1/8
LVA4□	46	60	95.9	68	22	55	18	8	42	57	5.5	48	Rc 1/2 NPT 1/2 G 1/2	—		
LVA5□	58	75	129	84	26	68	27.5	8	56	71	6.5	62	Rc3/4 NPT3/4 G3/4	—		
LVA6□	58	75	137.8	84	32	76.8	27.5	8	56	70.8	6.5	71	Rc 1 NPT 1 G 1	117		

Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

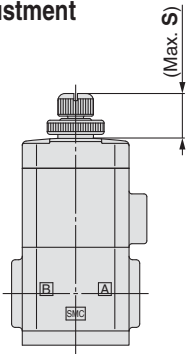
Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

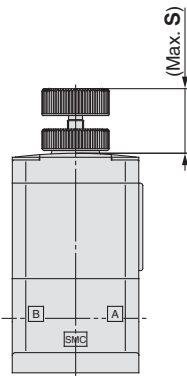
# LVA Series

## Dimensions

Body material: PFA  
With flow rate adjustment  
**LVA20**

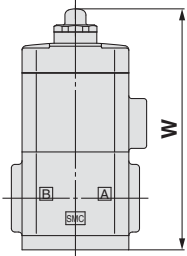


**LVA22**  
**LVA3<sub>2</sub><sup>0</sup> to 6<sub>2</sub><sup>0</sup>**

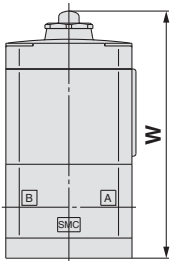


Dimensions [mm]	
Model	S
<b>LVA2</b> □	14.5
<b>LVA3</b> □	24.4
<b>LVA4</b> □	29
<b>LVA5</b> □	34.5
<b>LVA6</b> □	36

With indicator  
**LVA20**

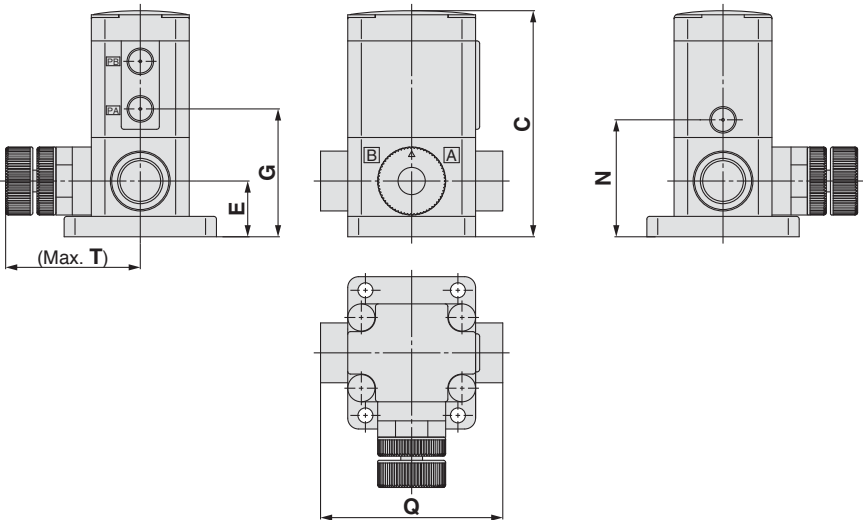


**LVA30 to 60**



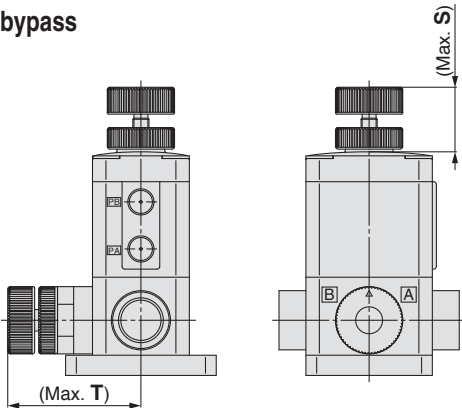
Dimensions [mm]	
Model	W
<b>LVA20</b>	67.7
<b>LVA30</b>	92.1
<b>LVA40</b>	110.4
<b>LVA50</b>	147
<b>LVA60</b>	155.8

With bypass  
**LVA3<sub>2</sub><sup>0</sup> to 5<sub>2</sub><sup>0</sup>**



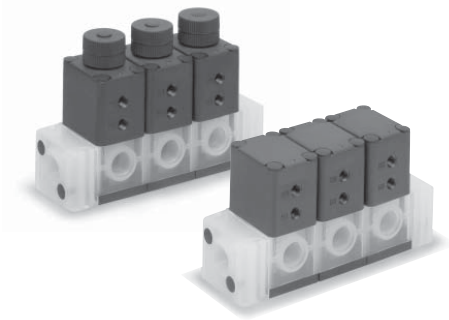
Dimensions [mm]						
Model	C	E	G	N	T	Q
<b>LVA3</b> □	83.1	20.5	47	43	50.5	67
<b>LVA4</b> □	95.9	22	55	48	54.5	86
<b>LVA5</b> □	129	26	68	62	60	104

With flow rate adjustment & bypass  
**LVA3<sub>2</sub><sup>0</sup> to 5<sub>2</sub><sup>0</sup>**



Dimensions [mm]		
Model	S	T
<b>LVA3</b> □	24.4	50.5
<b>LVA4</b> □	29	54.5
<b>LVA5</b> □	34.5	60

# LVA Series Manifolds



## Manifold Specifications

Model	LLA2A	LLA3A	LLA4A	LLA5A
Manifold type	Stacking			
P (IN), A (OUT) type	Common IN/Individual OUT			
Valve stations	2 to 5 stations			
Port size (port P)	1/4	3/8	1/2	3/4
Port size (port A)	1/4	3/8	1/2	3/4

\*: Please contact SMC if the manifold will be used with vacuum and A → P flow.

## How to Order Manifold Base

**LLA 2 A - 05 - 02 - C**

**Body class**

Symbol	Body class
2	2
3	3
4	4
5	5

**Base type**

Symbol	Base type
A	Stacking

**Manifold stations**

Symbol	Manifold stations
02	2 stations
03	3 stations
04	4 stations
05	5 stations

**Thread type**

Symbol	Thread type
—	Rc
N	NPT

**Material**

Symbol	Manifold
C	PFA

**Port size (port P)**

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4
06	3/4	5

## How to Order Valve

**LVA 2 0 A - 02 - C**

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 12
5	5	Ø 20

**Valve type**

Symbol	Valve type
0	N.C.
1	N.O.
2	Double acting

**Body type**

Symbol	Body type
A	Stacking type for manifold

**Port size (port A)**

Symbol	Port size	Body class
02	1/4	2
03	3/8	3
04	1/2	4
06	3/4	5

**Option**

Symbol	Option
—	None
1	With flow rate adjustment
4	With indicator

\*: Options cannot be combined.

**Material**

Symbol	Body	Actuator section End plate	Diaphragm	Applicable option	Note
C	PFA	PPS	PTFE	1 ● 4 ●	—
F	PFA	PVDF	PTFE	— —	Hydrofluoric acid compatible (Only LVA40, 50 type)
N	PFA	PPS	PTFE	● ●	Ammonium hydroxide compatible

**Thread type**

Symbol	Thread type
—	Rc
N	NPT

Integrated Fitting Type  
LVC

Threaded Type  
LVA

Organic Solvents Compatible  
LVA

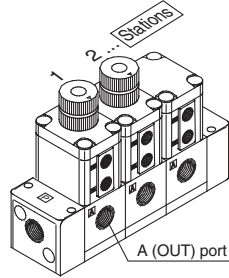
Manually Operated  
LVH

Organic Solvents Compatible  
LVH

# LVA Series

## How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



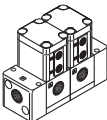
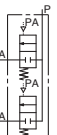
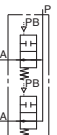
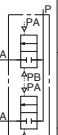

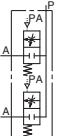
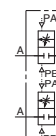
Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

### <Example>

- LLA2A-03-02-C..... 1 set    Manifold base part no.  
\* LVA20A-02-C1 ..... 2 sets    Valve part no. (Stations 1 & 2)  
\* LVA20A-02-C ..... 1 set    Valve part no. (Station 3)
- Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

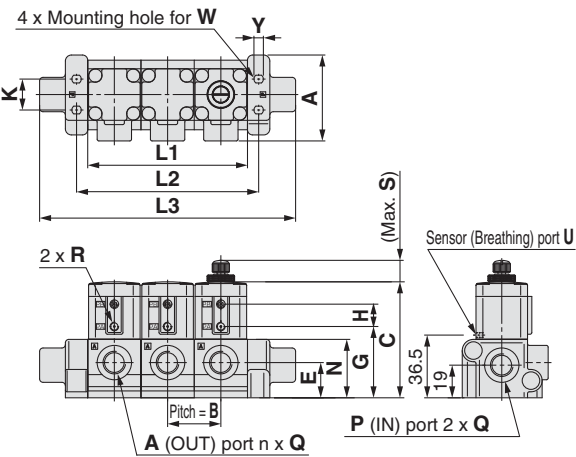
## Manifold Variations

		Model		LVA20A	LVA30A	LVA40A	LVA50A		
		Manifold material		PFA					
		Port size		1/4	3/8	1/2	3/4		
		Orifice diameter		Ø 4	Ø 8	Ø 12	Ø 20		
Type	Symbol	Valve type							
Basic					N.C.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
		N.C.	N.O.	Double acting	N.O.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
					Double acting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
With flow rate adjustment					N.C.	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
		N.C.	Double acting		Double acting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

## Dimensions

### LLA□A-□Stations-□□-C

#### Size 2

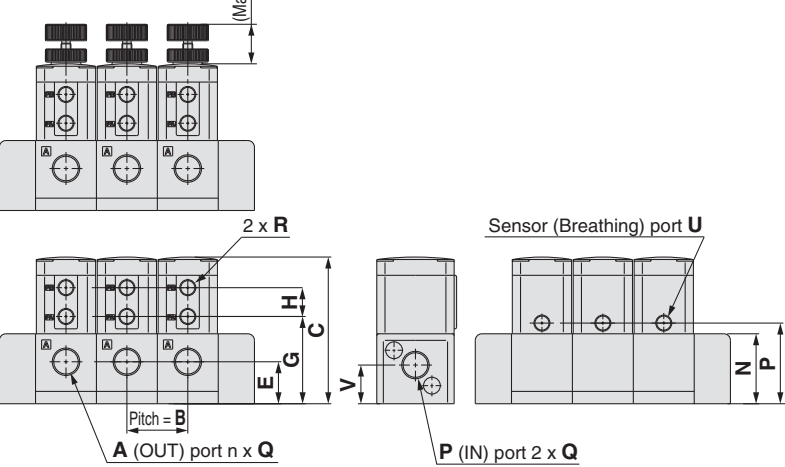


#### Dimensions [mm]

Model	S
LLA2A	14.5
LLA3A	24.4
LLA4A	29
LLA5A	34.5

Model	Station Symbol				
		2	3	4	5
LLA2A	L1	62	93	124	155
	L2	75	106	137	168
	L3	118	149	180	211
LLA3A	L1	74	111	148	185
	L2	90	127	164	201
	L3	118	155	192	229
LLA4A	L1	94	141	188	235
	L2	112	159	206	253
	L3	144	191	238	285
LLA5A	L1	118	177	236	295
	L2	140	199	258	317
	L3	178	237	296	355

#### Size 3 to 5



#### Dimensions

Model	A	B	C	E	G	H	K	N	P	Q	R	U	V	W	Y
LLA2A	50	31	67.5	20.5	41.5	13	18	34	36.5	Rc 1/4, NPT 1/4	M5 x 0.8	M3 x 0.5	19	M4	5.5
LLA3A	47	37	89.1	25.5	53	17.5	39	42.5	49	Rc 3/8, NPT 3/8	Rc 1/8 NPT 1/8	Rc 1/8 NPT 1/8	23.5	M5	6.5
LLA4A	60	47	103.4	29	62.5	18	50	48	55.5	Rc 1/2, NPT 1/2			26	M6	7.5
LLA5A	75	59	135.5	32.5	74.5	27.5	61	61	68.5	Rc3/4, NPT3/4			29	M6	7.5

# LVA Series

## 3 Port

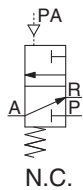


### Standard Specifications

Model		LVA200
Orifice diameter		Ø 4
Port size		1/4
Flow rate characteristics	Kv	0.2
	Cv	0.3
Withstand pressure [MPa]		1
Operating pressure [MPa]		0 to 0.5
Valve leakage [cm³/min]		0 (with water pressure)
Pilot air pressure [MPa]		0.4 to 0.5
Pilot port size		M5 x 0.8
Fluid temperature [°C]		0 to 100
Ambient temperature [°C]		0 to 60
Weight [kg]		0.162

### How to Order Valve

**LVA 2 0 0 – 02 – C**



#### Body class

Symbol	Body class	Orifice dia.
2	2	Ø 4

#### Valve type

Symbol	Valve type
0	N.C.

#### Thread type

Symbol	Thread type
—	Rc
N	NPT

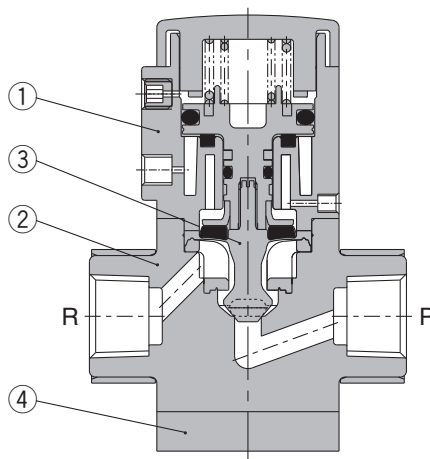
#### Port size

Symbol	Port size
02	1/4

#### Material

Symbol	Body	Actuator section	Diaphragm
C	PFA	PPS	PTFE

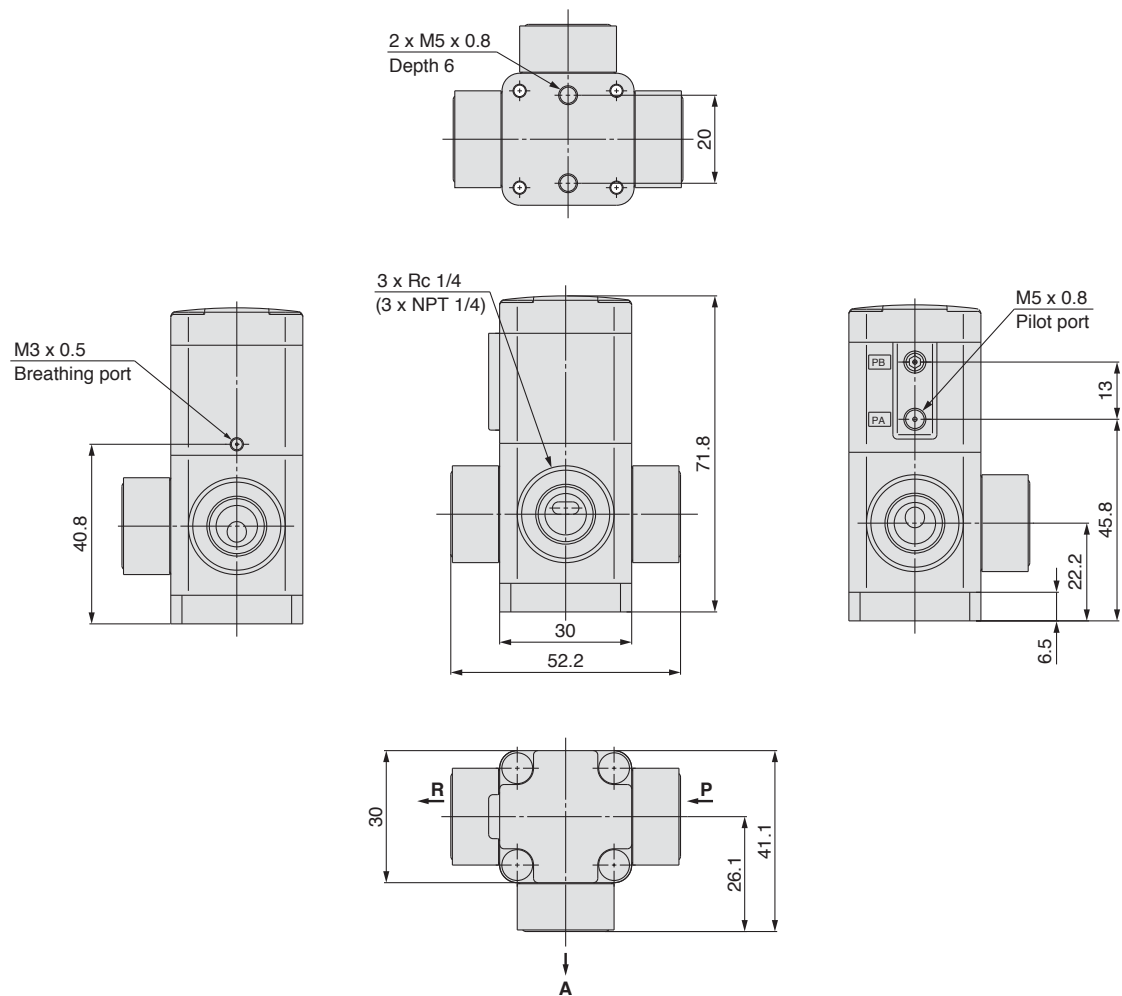
### Construction



#### Component Parts

No.	Description	Material
1	Actuator section	PPS
2	Body	PFA
3	Diaphragm	PTFE
4	End plate	Stainless steel

Dimensions





# Air Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

## LVA Series

### How to Order Valve

**LVA 2 0 - D 07 - AD - - -**

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 12
5	5	Ø 20
6	6	Ø 22

**Valve type**

Symbol	Valve type
0	N.C.
1	N.O.
2	Double acting

**Fitting type**

Symbol	Type
D	With double ferrule fittings
G	With metal gasket seal fittings
T	Integrated tubing

**Applicable tubing size**

Symbol	Connecting tubing size	Body class					
		2	3	4	5	6	
<b>Metric size</b>							
06	Ø 6	○					
10	Ø 10		○				
12	Ø 12			○			
19	Ø 19				○		
<b>Inch size</b>							
07	1/4	○					
11	3/8		○				
13	1/2			○			
19	3/4				○		
25	1					○	

\*: Metric size is only available for fitting types D and T.

**Option 2**

Symbol	Option 2
—	None
W	Low water hammer type
E	Body wetted parts equivalent to EP grade

**Option 1**

Symbol	Option 1
—	None
1	With flow rate adjustment
4	With indicator
5	High back pressure (0.5 MPa) tolerant
6	High back pressure with flow rate adjustment
9	High back pressure with indicator

\*: With flow rate adjustment: Only available with N.C. valve and double acting valve  
\*: With indicator: Only available with N.C. valve

**Material**

Symbol	Body	Actuator section	Diaphragm	Seal	Buffer
AD	Stainless steel	ADC	PTFE	FKM	FKM
ND	Stainless steel			EPDM	EPDM

**Pilot port thread type**

Symbol	Body class	Thread type
—	2	M5 x 0.8
—	3, 4, 5, 6	Rc 1/8
N	3, 4, 5, 6	NPT 1/8



**LVA30-D11-AD**  
Double ferrule fittings



**LVA60-T25-AD**  
Integrated tubing



**LVA50-G19-AD**  
Metal gasket seal fittings

### Standard Specifications

Model			LVA20	LVA30	LVA40	LVA50	LVA60
Tubing O.D.		Metric size* <sup>1</sup>	6	10	12	19	—
		Inch size	1/4	3/8	1/2	3/4	1
Orifice diameter			Ø 4	Ø 8	Ø 12	Ø 20	Ø 22
Flow rate characteristics		Kv	0.3	1.4	2.8	5.1	6.8
		Cv	0.35	1.7	3.3	6	8
Withstand pressure [MPa]			1				
Operating pressure [MPa]	Standard	A→B	0 to 0.5			0 to 0.4	
		B→A	0 to 0.2			0 to 0.1	
	High back pressure	A→B	0 to 0.5				
		B→A	0 to 0.4				
Back pressure [MPa]	Standard	N.C./N.O.	0.3 or less			0.2 or less	
		Double acting	0.4 or less			0.3 or less	
	High back pressure* <sup>2</sup>	N.C./N.O./Double acting	0.5 or less				
Valve leakage [cm <sup>3</sup> /min]			0 (with water pressure)				
Pilot air pressure [MPa]			0.3 to 0.5 (High back pressure: 0.5 to 0.8)* <sup>2</sup>				
Pilot port size			M5	Rc 1/8, NPT 1/8			
Fluid temperature [°C]			0 to 100				
Ambient temperature [°C]			0 to 60				
Fitting type			With double ferrule fittings, With metal gasket seal fittings, Integrated tubing				

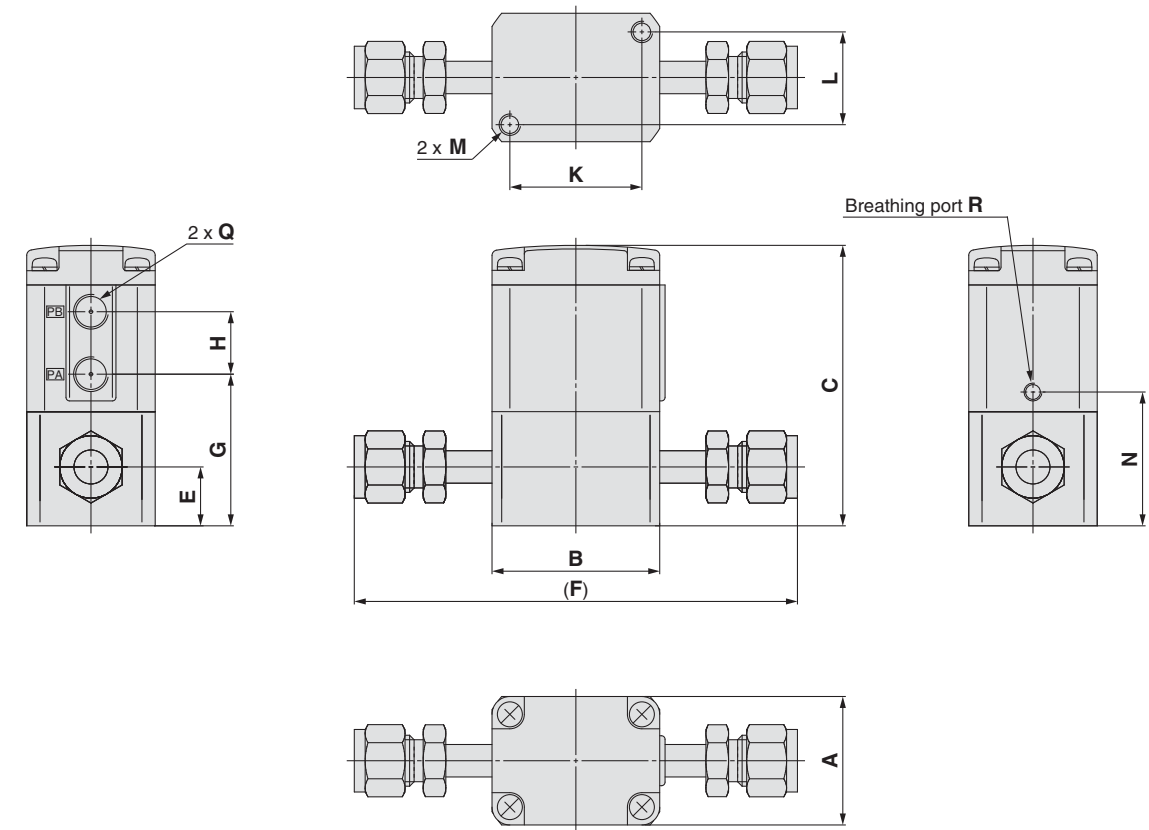
\*1: Metric size is only available for fitting types D and T.

\*2: High back pressure is optional.

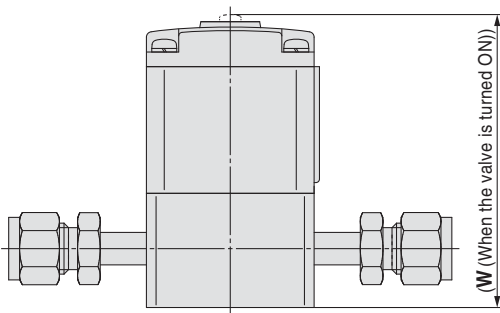
# LVA Series

## Dimensions

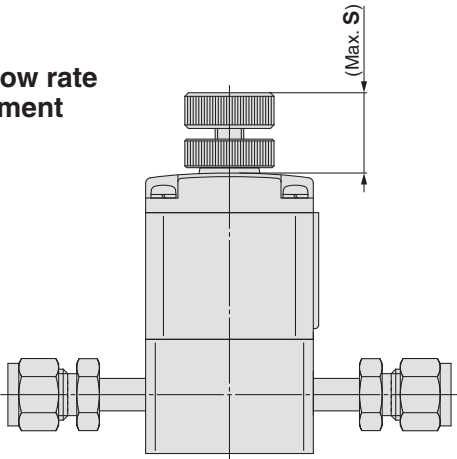
Body material: Stainless steel  
With double ferrule fittings



With indicator



With flow rate adjustment

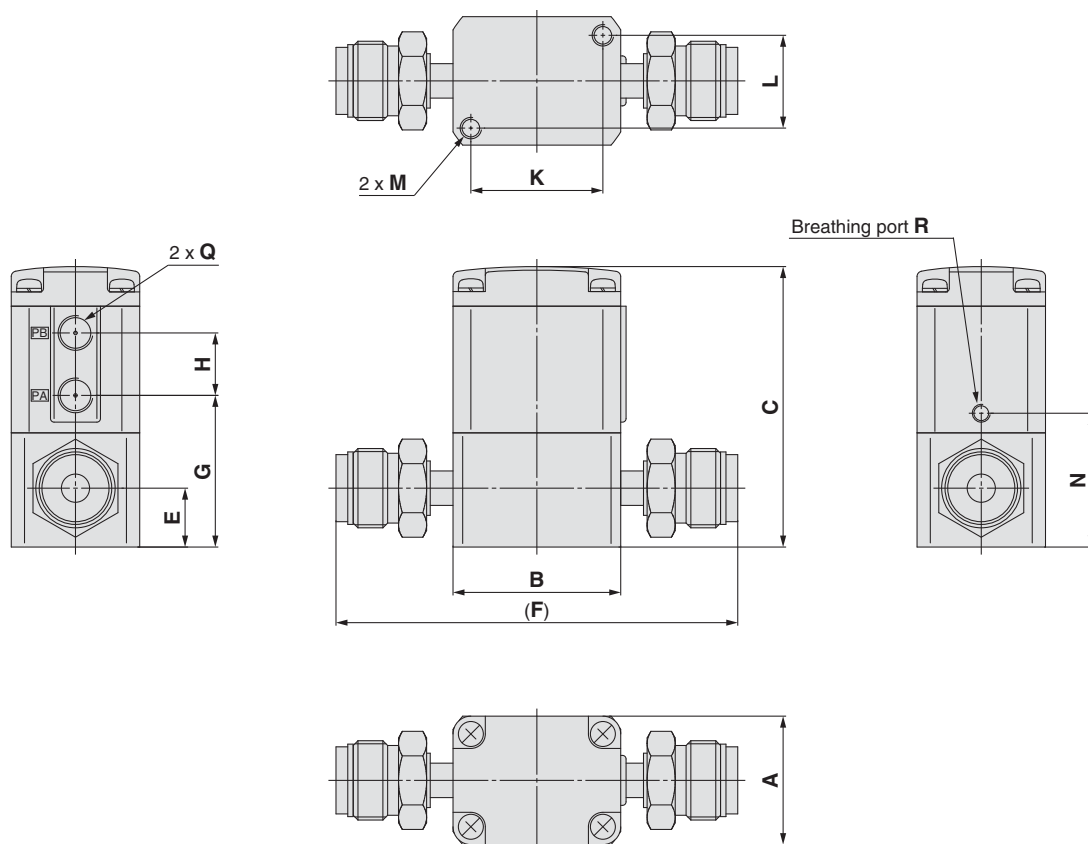


## Dimensions

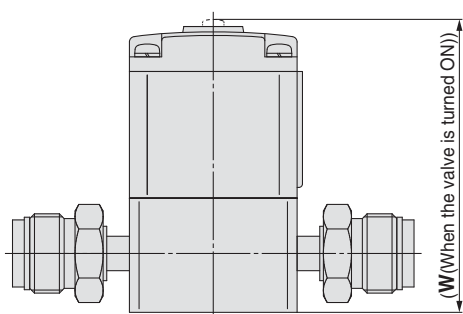
Model	A	B	C	E	F	G	H	K	L	M	N	Q	R	S	W
LVA2□-D□-ADND	30	30	54.5	12	96.4	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3□-D□-ADND	36	47	78.6	16.5	127	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc 1/8 NPT 1/8	M5 x 0.8	24.9	82.1
LVA4□-D□-ADND	46	60	85.9	16.5	147.2	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc 1/8 NPT 1/8	M5 x 0.8	30	89.9
LVA5□-D19-ADND	58	75	120	23	166.8	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	125.5
LVA6□-D25-ADND	58	75	129	27	190.2	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	136

## Dimensions

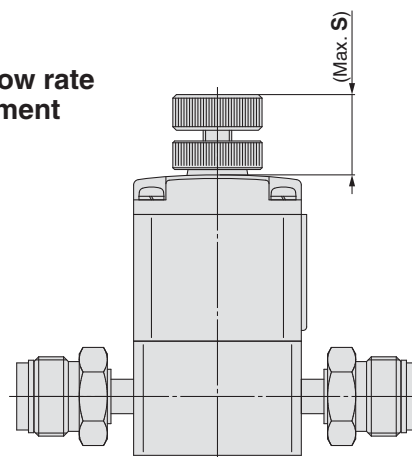
Body material: Stainless steel  
With metal gasket seal fittings



With indicator



With flow rate adjustment



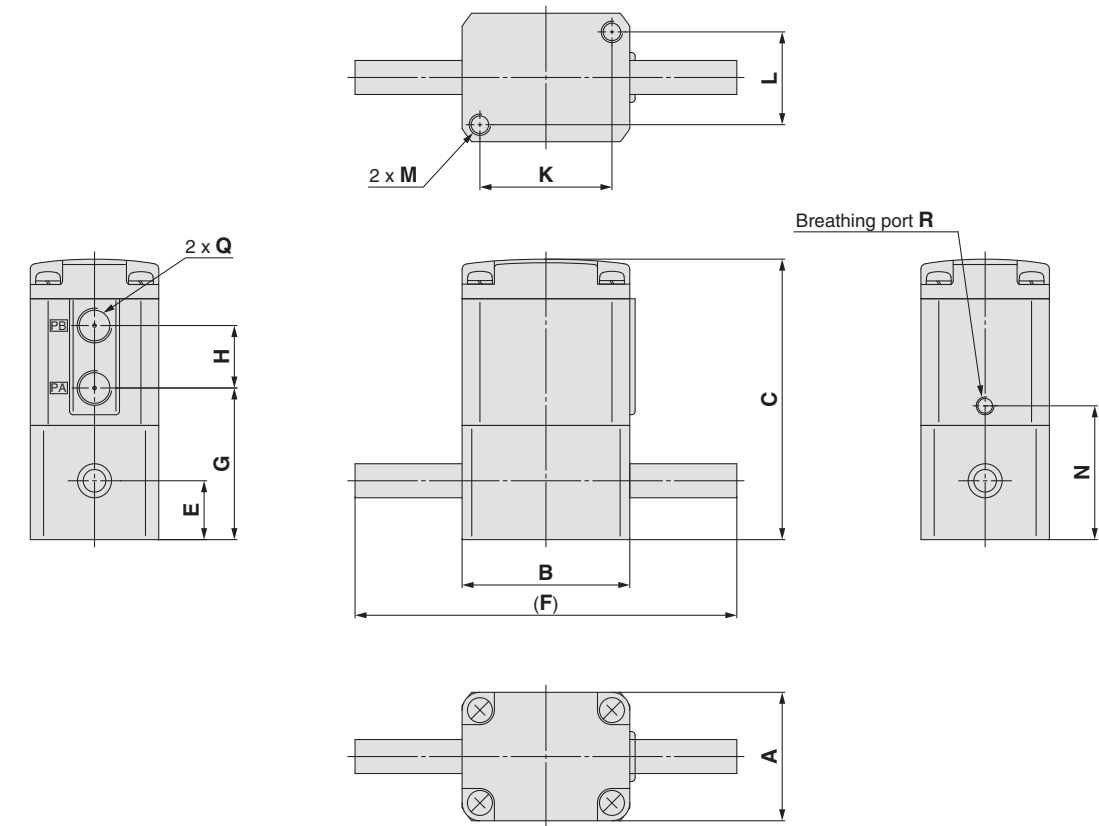
## Dimensions

Model	A	B	C	E	F	G	H	K	L	M	N	Q	R	S	W
LVA2□-G07- <sup>AD</sup> <sub>ND</sub>	30	30	54.5	12	91	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3□-G11- <sup>AD</sup> <sub>ND</sub>	36	47	78.6	16.5	112.6	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc 1/8 NPT 1/8	M5 x 0.8	24.9	82.1
LVA4□-G13- <sup>AD</sup> <sub>ND</sub>	46	60	85.9	16.5	131.6	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc 1/8 NPT 1/8	M5 x 0.8	30	89.9
LVA5□-G19- <sup>AD</sup> <sub>ND</sub>	58	75	120	23	178.2	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	125.5
LVA6□-G25- <sup>AD</sup> <sub>ND</sub>	58	75	129	27	192.8	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	136

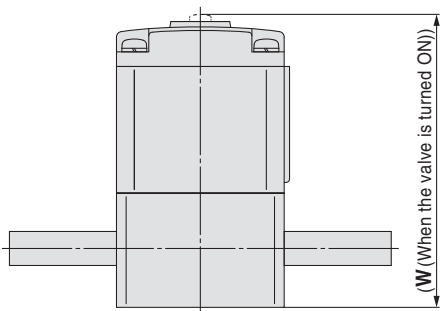
# LVA Series

## Dimensions

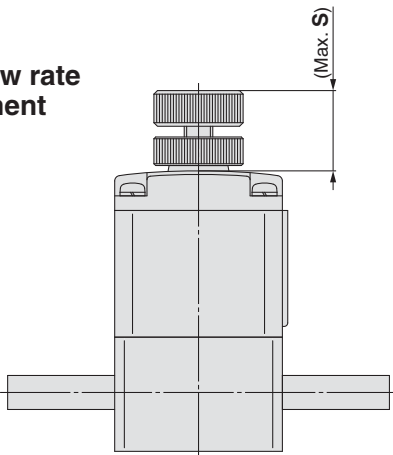
Body material: Stainless steel  
Integrated tubing



With indicator



With flow rate adjustment



## Dimensions

Model	A	B	C	E	F	G	H	K	L	M	N	Q	R	S	W
LVA2□-T□-AD ND	30	30	54.5	12	70	30.5	13	22	22	M5 x 0.8 Thread depth 5	25.5	M5 x 0.8	M3 x 0.5	17.1	58.4
LVA3□-T□-AD ND	36	47	78.6	16.5	107	42.5	17.5	37	26	M6 x 1 Thread depth 8	37.5	Rc 1/8 NPT 1/8	M5 x 0.8	24.9	82.1
LVA4□-T□-AD ND	46	60	85.9	16.5	120	48	18	47.5	33.5	M8 x 1.25 Thread depth 10	40	Rc 1/8 NPT 1/8	M5 x 0.8	30	89.9
LVA5□-T19-AD ND	58	75	120	23	155	62	27.5	60	43	M8 x 1.25 Thread depth 10	55	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	125.5
LVA6□-T25-AD ND	58	75	129	27	155	71	27.5	60	43	M8 x 1.25 Thread depth 10	64	Rc 1/8 NPT 1/8	M5 x 0.8	36.1	136

# Manually Operated Integrated Fitting Type/Threaded Type *LVH Series*

## How to Order Valve (Single Type)

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 10

**Integrated fitting type**

**Threaded type**

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 12

**Valve type**

Symbol	Type
—	Non-locking (self-reset)
L	Locking

**Lever operation**

**Port size**

Symbol	Port size	Body class
01	1/8	2
02	1/4	
02	1/4	3
03	3/8	
03	3/8	4
04	1/2	

**Applicable tubing size**

Symbol	Connecting tubing size	Body class			
		2	3	4	
<b>Metric size</b>					
03	3 x 2	●			
04	4 x 3	●			
06	6 x 4	○	●		
08	8 x 6		●		
10	10 x 8		○	●	
12	12 x 10			○	
<b>Inch size</b>					
03	1/8" x 0.086"	●			
05	3/16" x 1/8"	●			
07	1/4" x 5/32"	○	●		
11	3/8" x 1/4"		○	●	
13	1/2" x 3/8"			○	

○ Basic size ● With reducer  
\*: Refer to page 52 for details of the applicable tubing sizes.

**Port B (OUT) different dia. size**

Symbol	Application
—	Ports A & B same size
	Different diameter tubing can be selected within the same body class.

**Material** \*1

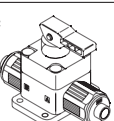
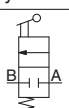
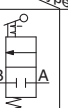


Symbol	Body	Actuator section	End plate	Diaphragm
A	Stainless steel	PP	—	PTFE
B		PP		
B	PPS	PPS	—	PTFE
C		PP		
C	PFA	PPS	—	PTFE
		PP		

\*1: Refer to Variations for port size and material combinations.



**Pilot port thread type**

Symbol	Thread type
—	Rc
N	NPT
F	G

## Integrated Fitting Type Variations

		Model		LVH20	LVH30	LVH40
		Orifice diameter		Ø 4	Ø 8	Ø 10
		Tubing O.D.	Metric	3, 4, 6	6, 8, 10	10, 12
			Inch	1/8, 3/16, 1/4	1/4, 3/8	3/8, 1/2
		Valve type				
Type	Symbol					
Basic				N.C.		
		Non-locking	Locking			

## Threaded Type Variations

		Model		LVH20				LVH30				LVH40			
				Ø 4				Ø 8				Ø 12			
				Orifice diameter				Valve type				Port size			
Type	Symbol			1/8	1/4	1/4	1/4	1/4	3/8	3/8	3/8	3/8	1/2	1/2	1/2
Basic	 Non-locking	 Locking	N.C.	Stainless steel 316		PPS		PFA		Stainless steel 316		PPS		PFA	
				Stainless steel 316		PPS		PFA		Stainless steel 316		PPS		PFA	
				○		○		○		○		○		○	



## ⚠ Precautions

Be sure to read this before handling the products. Refer to the back cover for Safety Instructions, and pages 51 and 52 for High Purity Chemical Liquid Valve Precautions.

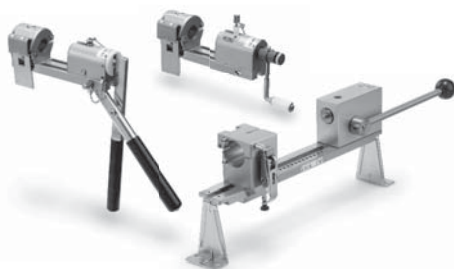
### Piping

## ⚠ Caution

### Integrated fitting type

#### 1. Connect tubing with special tools.

Refer to the catalog "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the catalogue on [www.smc.eu](http://www.smc.eu))



2. Tighten the nut until it touches the end surface of the body, and then tighten it an additional 1/8 turn. If the nut won't turn any further, then it means a sufficient tightening has occurred. Refer to the proper tightening torques shown below.

#### Tightening Torque for Piping

Body class	Torque [N·m]
2	1.5 to 2.0
3	3.0 to 3.5
4	7.5 to 9.0

### Threaded type

#### 1. Avoid using metal fittings with a resin body (taper threads).

This can cause damage to the valve body.

## Standard Specifications: Integrated Fitting Type

Model		LVH20	LVH30	LVH40
Tubing O.D. <sup>*1</sup>	Metric size	6	10	12
	Inch size	1/4	3/8	1/2
Orifice diameter		Ø 4	Ø 8	Ø 10
Flow rate characteristics	Kv	0.3	1.4	2.1
	Cv	0.35	1.7	2.5
Withstand pressure [MPa]		1		
Operating pressure [MPa]	A → B	0 to 0.5		
	B → A	0 to 0.2		
Back pressure [MPa]		0.3 or less		
Valve leakage [cm³/min]		0 (with water pressure)		
Action		Toggle type (non-locking/locking)		
Fluid temperature [°C]		0 to 60		
Ambient temperature [°C]		0 to 60		
Weight [kg]		0.06	0.14	0.26

\*1: Refer to page 52 for details of the applicable tubing sizes.

## Different Diameter Tubing Applicable with Reducer

Different diameter tubing can be selected (within a body class) by using a nut and insert bushing (reducer).

● With reducer

Body class	Tubing O.D.										
	Metric size						Inch size				
	3	4	6	8	10	12	1/8	3/16	1/4	3/8	1/2
2	●	●	○	—	—	—	●	●	○	—	—
3	—	—	●	●	○	—	—	—	●	○	—
4	—	—	—	—	●	○	—	—	—	●	○

\*: Refer to page 49 for information on changing tubing sizes.

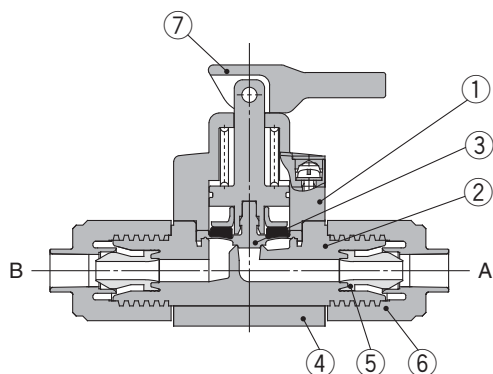
## Standard Specifications: Threaded Type

Model		LVH20	LVH30	LVH40
Port size		1/8, 1/4	1/4, 3/8	3/8, 1/2
Orifice diameter		Ø 4	Ø 8	Ø 12
Flow rate characteristics	Kv	0.3	1.4	2.1
	Cv	0.35	1.7	2.5
Withstand pressure [MPa]		1		
Operating pressure [MPa]	A → B	0 to 0.5		
	B → A	0 to 0.2		
Back pressure [MPa]		0.3 or less		
Valve leakage [cm³/min]		0 (with water pressure)		
Action		Toggle type (non-locking/locking)		
Fluid temperature [°C]		0 to 60		
Ambient temperature [°C]		0 to 60		
Weight [kg]	Stainless steel	0.15	0.36	0.71
	PPS	0.04	0.09	0.17
	PFA	0.05	0.11	0.20

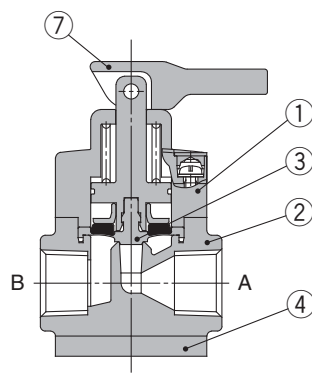


## Construction

### Integrated fitting type



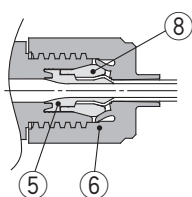
### Threaded type



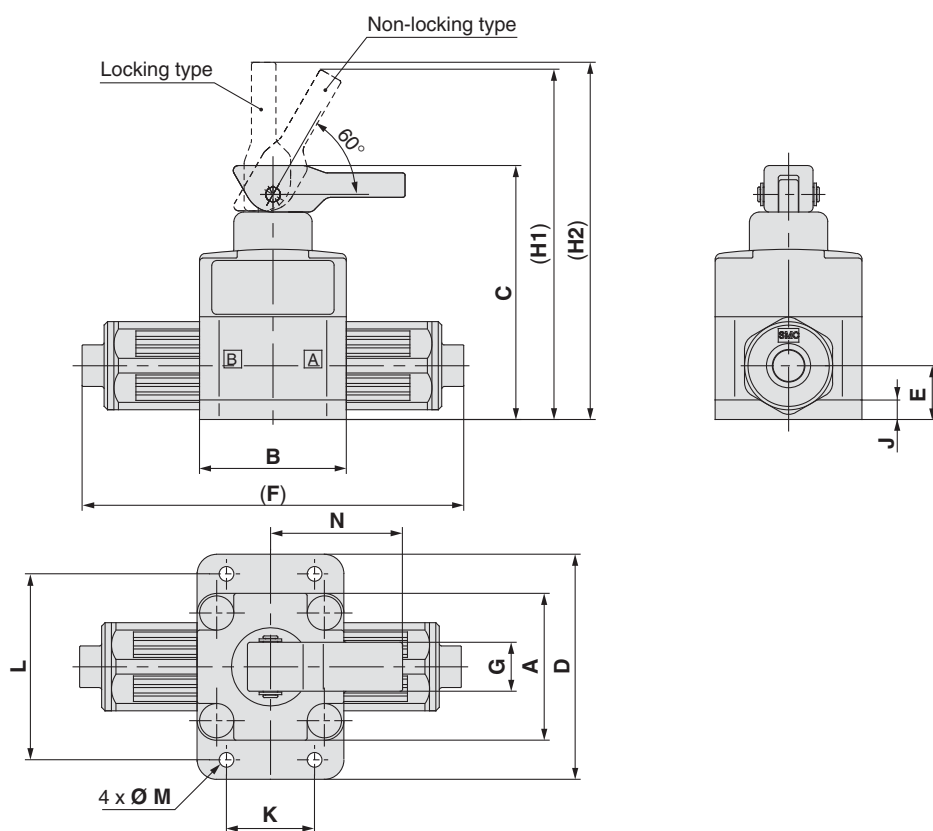
### Component Parts

No.	Description	Material	Note
1	Actuator section	PP	—
2	Body	PFA	Integrated fitting type
		Stainless steel	Threaded type
		PPS	
		PFA	
3	Diaphragm	PTFE	—
4	End plate	PPS	PFA body only
5	Insert bushing	PFA	—
6	Nut	PFA	—
7	Lever	PP	—
8	Collar	PFA	—

### With reducer



## Dimensions: Integrated Fitting Type



### Dimensions

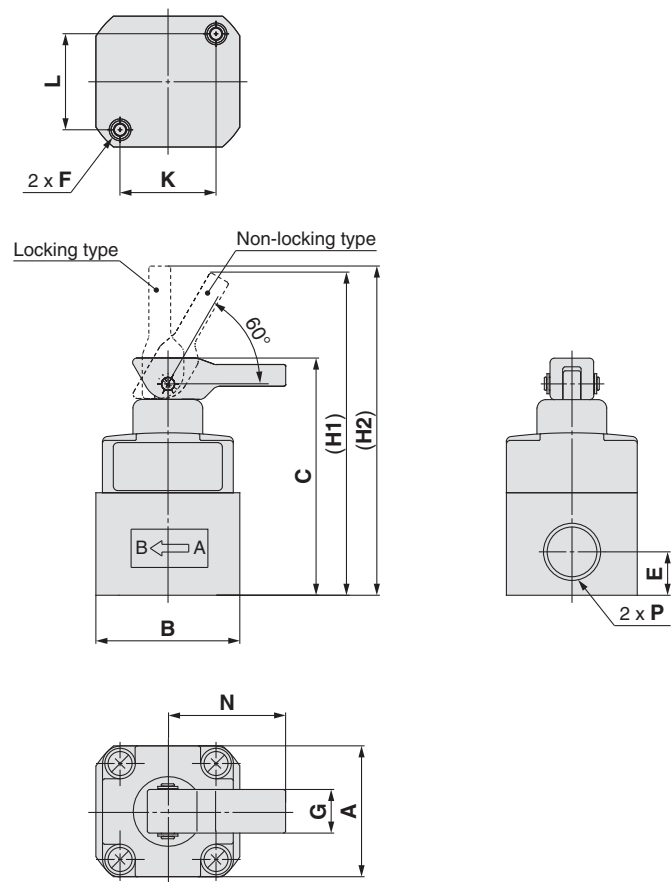
Model	A	B	C	D	E	F	G	H1	H2	J	K	L	M	N
LVH20□	30	30	52	44	11	79	10	72.5	74	4	20	37	3.5	27
LVH30□	36	47	81.5	56	16.5	106	19	111	113	7.5	34	46	5.5	37.5
LVH40□	46	60	100	68	22.5	131	20.5	139	143	8	42	57	5.5	50

[mm]

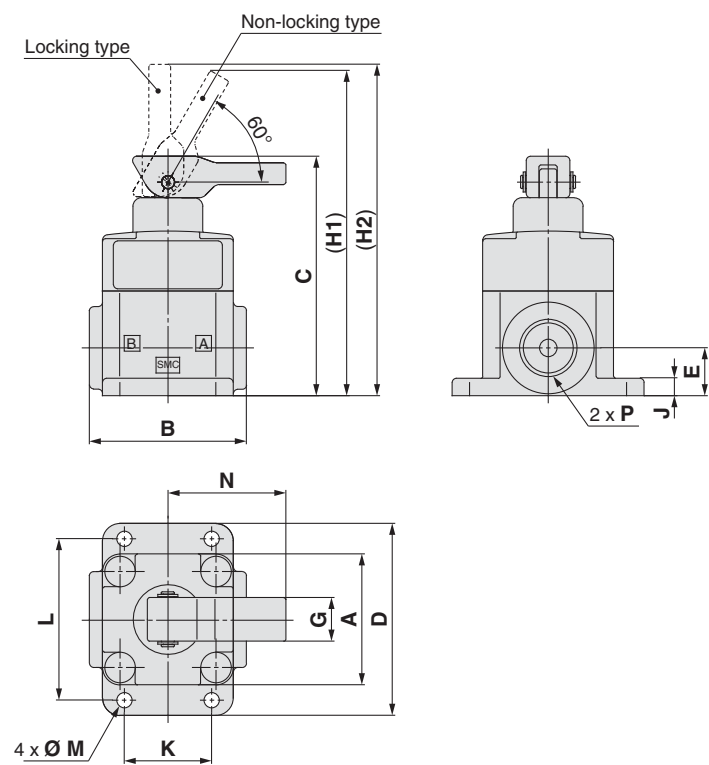
# LVH Series

## Dimensions: Threaded Type

Body material: Stainless steel

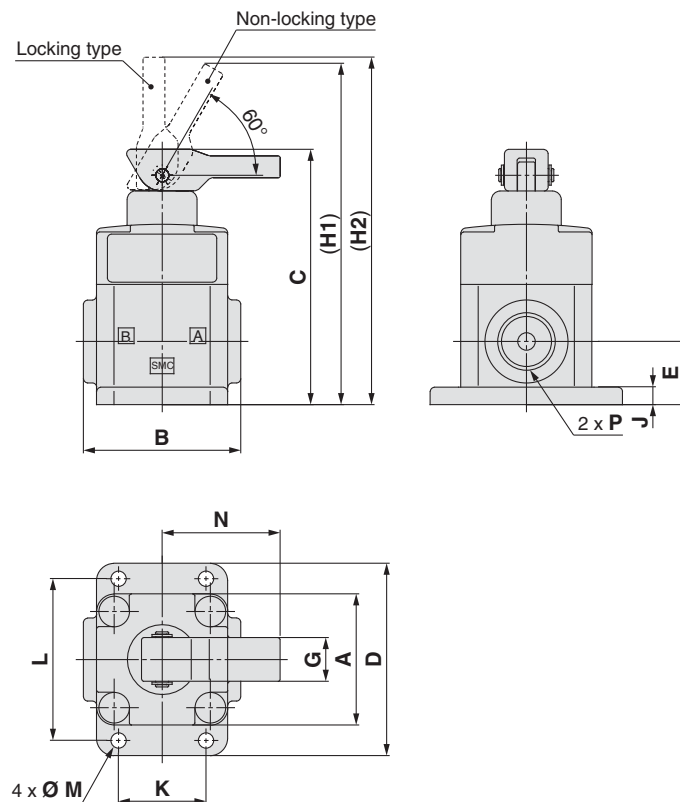


Body material: PPS



## Dimensions: Threaded Type

Body material: PFA



Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

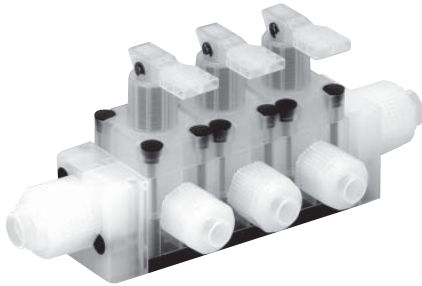
Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

## Dimensions

Body material	Model	A	B	C	D	E	F	G	H1	H2	J	K	L	M	N	P
Stainless steel	LVH20□	30	33	54.5	—	10	M5 x 0.8	10	75	76.5	—	22	22	—	27	Rc 1/8, 1/4, NPT 1/8, 1/4, G 1/8, 1/4
	LVH30□	36	47	81	—	13	M6 x 1	19	110.5	112.5	—	37	26	—	37	Rc 1/4, 3/8, NPT 1/4, 3/8, G 1/4, 3/8
	LVH40□	46	60	99	—	16	M8 x 1.25	20.5	138	142	—	47.5	33.5	—	50	Rc 3/8, 1/2, NPT 3/8, 1/2, G 3/8, 1/2
PPS	LVH20□	30	36	55	44	11	—	10	75.5	77	4	20	37	3.5	27	Rc 1/4, NPT 1/4, G 1/4
	LVH30□	36	47	80	56	15	—	19	109.5	111.5	7.5	34	46	5.5	37	Rc 3/8, NPT 3/8, G 3/8
	LVH40□	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc 1/2, NPT 1/2, G 1/2
PFA	LVH20□	30	36	58.5	44	14.5	—	10	79	80.5	4	20	37	3.5	27	Rc 1/4, NPT 1/4, G 1/4
	LVH30□	36	47	84	56	19	—	19	113.5	115.5	7.5	34	46	5.5	37	Rc 3/8, NPT 3/8, G 3/8
	LVH40□	46	60	99.5	68	22	—	20.5	138.5	142.5	8	42	57	5.5	50	Rc 1/2, NPT 1/2, G 1/2

# LVH Series Integrated Fitting Type Manifolds



## Manifold Specifications

Model	LLH2A	LLH3A	LLH4A
Manifold type	Stacking		
P (IN), A (OUT) type	Common IN/Individual OUT		
Valve stations	2 to 5 stations		
Tubing size *1 (port P)	3/8" x 1/4"	1/2" x 3/8"	3/4" x 5/8"
Tubing size (port A)	1/4" x 5/32"	3/8" x 1/4"	1/2" x 3/8"

\*1: Refer to page 52 for details of the applicable tubing sizes.

\*: Please contact SMC if the manifold will be used with A → P flow.

## How to Order Manifold Base

**LLH 2 A - 05 - S 11**

**Body class**

Symbol	Body class
2	2
3	3
4	4

**Base type**

Symbol	Base type
A	Stacking

**Manifold stations**

Symbol	Manifold stations
02	2 stations
:	:
05	5 stations

**LQ2 integrated fitting**

**Tubing size for port P and L side connection \*1**

Symbol	Tubing size	Fittings	Body class
00	Plug	—	2 to 4
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"	4	3
10	10 x 8		
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"	5	4
12	12 x 10		
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

**Tubing size for port P and R side connection \*1**

Symbol	Tubing size	Fittings	Body class
—	L side, R side same size		
00	Plug	—	2 to 4
06	6 x 4	3	2
07	1/4" x 5/32"		
08	8 x 6		
10	10 x 8		
11	3/8" x 1/4"	4	3
10	10 x 8		
11	3/8" x 1/4"		
12	12 x 10		
13	1/2" x 3/8"	5	4
12	12 x 10		
13	1/2" x 3/8"		
19	19 x 16, 3/4" x 5/8"		

\*1: Refer to page 52 for details of the applicable tubing sizes.

\*: Port P fitting of the manifold base is one size bigger than the body class. When ordering plug only, refer to Blanking plug (LQ series) in the catalogue on [www.smc.eu](http://www.smc.eu) after checking the fitting size.

## How to Order Valve

**LVH 2 0 A - S 07**

**Body class**

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 10

**Valve type**

Symbol	Valve type
0	N.C.

**Body type**

Symbol	Body type
A	Stacking type for manifold

**Lever operation**

Symbol	Type
—	Non-locking (self-reset)
L	Locking

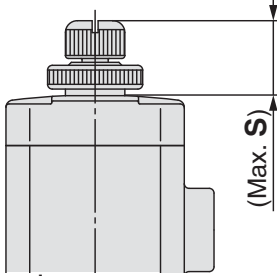
**Tubing size**

Symbol	Tubing size	Body class
03	Ø 3, 1/8"	2
04	Ø 4	
05	3/16"	
06	Ø 6	
07	1/4"	3
06	Ø 6	
08	Ø 8	
10	Ø 10	
11	3/8"	4
10	Ø 10	
11	3/8"	
12	Ø 12	
13	1/2"	

**LQ2 integrated fitting**

### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



(Max. S)  
Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

<Example>

LLH2A-03-S11 ..... 1 set    Manifold base part no.

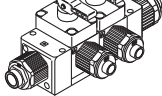
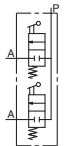
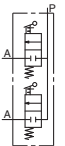
\* LVH20A-S07 ..... 2 sets    Valve part no. (Stations 1 & 2)

\* LVH20AL-S07 ..... 1 set    Valve part no. (Station 3)

• Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

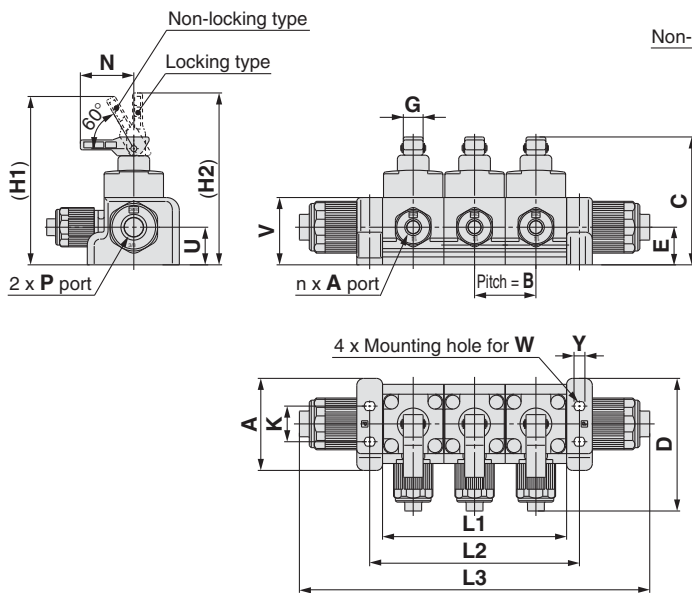
### Integrated Fitting Type Manifold Variations

		Model	LVH20	LVH30	LVH40
		Manifold material	PFA		
		Tubing size	1/4	3/8	1/2
		Orifice diameter	Ø 4	Ø 8	Ø 10
Type	Symbol	Valve type			
		N.C.	○	○	○
					
	Non-locking	Locking			

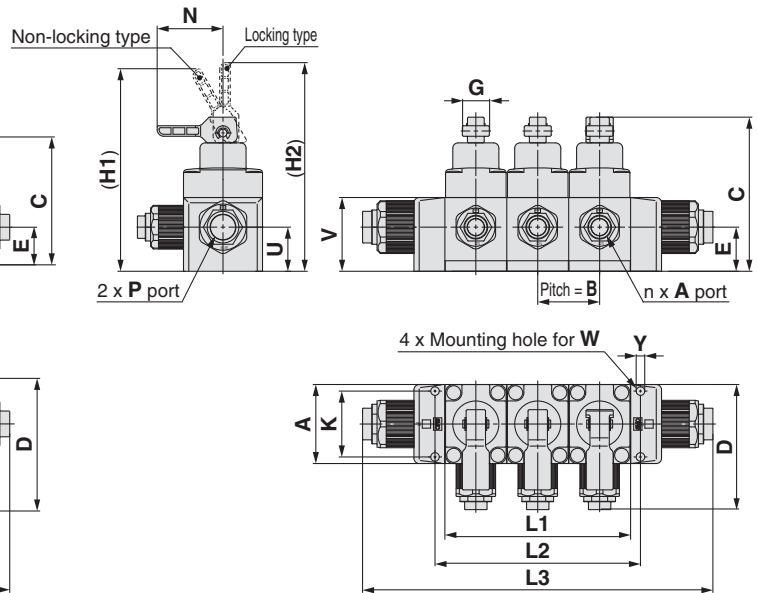
### Dimensions

LLH□A- Stations -□□

Size 2



Size 3, 4



### Dimensions

Model	A	B	C	D	E	G	H1	H2	K	N	U	V	W	Y
LLH2A	46.5	31	65	67	19	10	85.5	87	18	27	19	34	M4	5.5
LLH3A	47	36.5	94.5	76	27.5	19	125.5	127.5	39	37	27.5	47	M5	6.5
LLH4A	60	47	115	95	33.5	20.5	154	158	50	50	33.5	56	M6	7.5

Model	Station Symbol	[mm]			
		2	3	4	5
LLH2A	L1	62	93	124	155
	L2	75	106	137	168
	L3	146	177	208	239
LLH3A	L1	73	109.5	146	182.5
	L2	84	120.5	157	193.5
	L3	183	219.5	256	292.5
LLH4A	L1	94	141	188	235
	L2	109	156	203	250
	L3	219	266	313	360

# LVH Series Threaded Type Manifolds

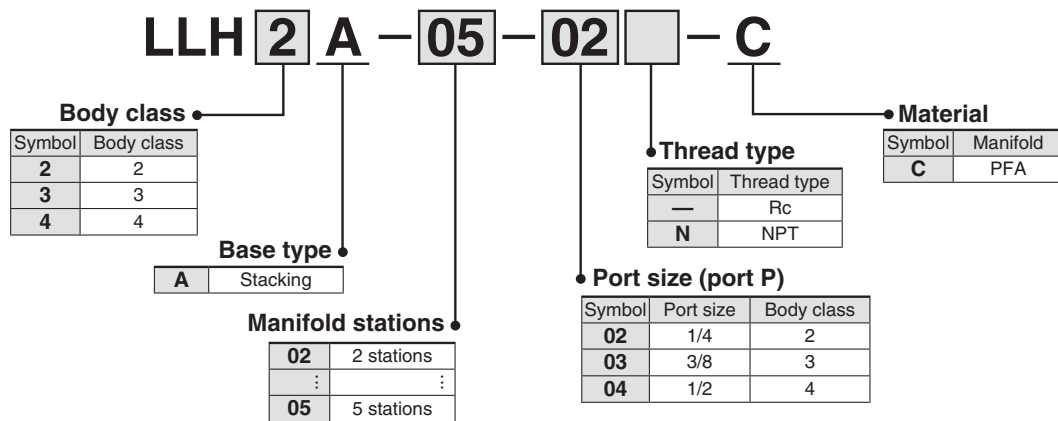


## Manifold Specifications

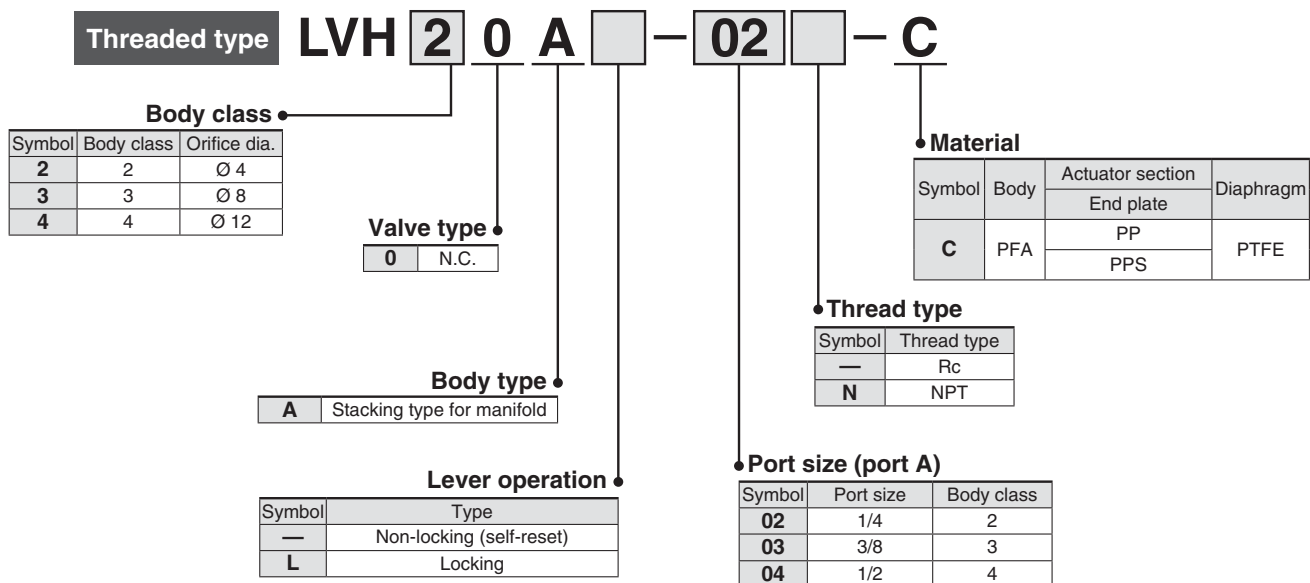
Model	LLH2A	LLH3A	LLH4A
Manifold type	Stacking		
P (IN), A (OUT) type	Common IN/Individual OUT		
Valve stations	2 to 5 stations		
Port size (port P)	1/4	3/8	1/2
Port size (port A)	1/4	3/8	1/2

\*: Please contact SMC if the manifold will be used with flow A → P.

## How to Order Manifold Base



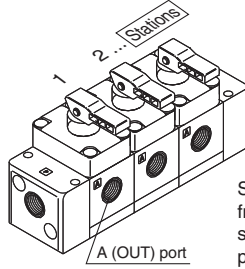
## How to Order Valve





### How to Order Manifold Assembly (Example)

Enter the part number of the valves to be mounted together with the manifold base part number.



Stations are counted from station 1 on the left side, with the A (OUT) ports in front.

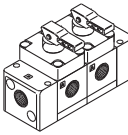
#### <Example>

LLH2A-03-02-C ..... 1 set    Manifold base part no.  
\* LVH20A-02-C ..... 2 sets    Valve part no. (Stations 1 & 2)  
\* LVH20AL-02-C ..... 1 set    Valve part no. (Station 3)

• Prefix the asterisk to the part no. of the valves, etc.

Enter together in order counting from station 1 on the left side, with the A (OUT) ports in front.

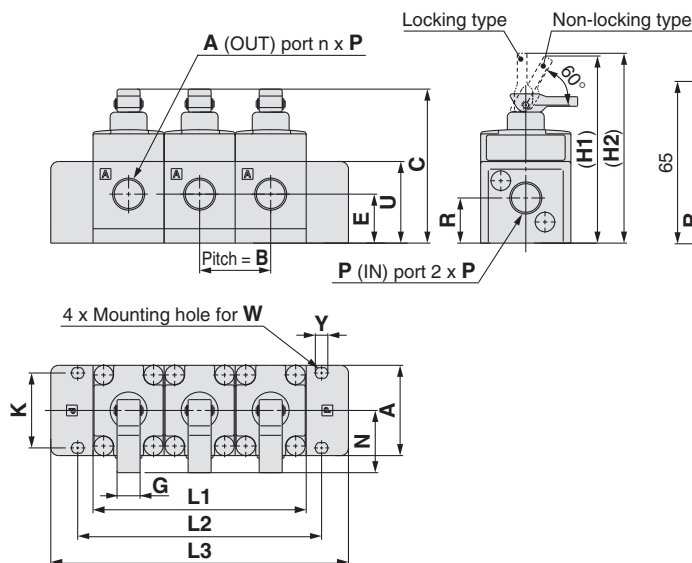
### Threaded Type Manifold Variations

Type	Symbol	Model		
		Manifold material	LVH20	LVH30
		Port size	PFA	
		Orifice diameter	1/4	3/8
Manifold	Valve type	Valve type	1/2	
			Ø 4	Ø 8
	Non-locking	N.C.	○	○
	Locking		○	○

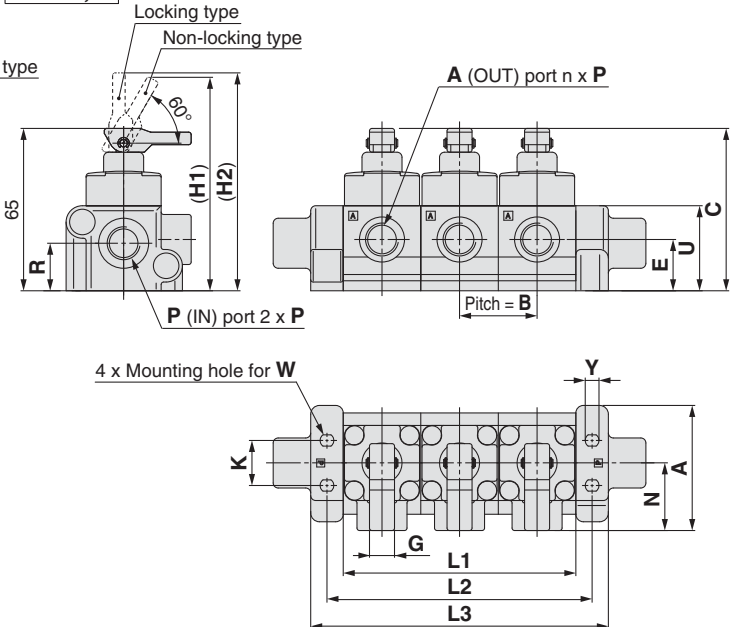
### Dimensions

LLH□A- [Stations] -□□-C

Size 2



Size 3, 4



### Dimensions

Model	A	B	C	E	G	H1	H2	K	N	P	R	U	W	Y
LLH2A	50	31	65	20.5	10	85.5	87	18	27	Rc 1/4, NPT 1/4	19	34	M4	5.5
LLH3A	47	37	90	25.5	19	112.5	114.5	39	37	Rc 3/8, NPT 3/8	23.5	42.5	M5	6.5
LLH4A	60	47	107	29	20.5	146	150	50	50	Rc 1/2, NPT 1/2	24	48	M6	7.5

Model	Station Symbol	[mm]			
		2	3	4	5
LLH2A	L1	62	93	124	155
	L2	75	106	137	168
	L3	118	149	180	211
LLH3A	L1	74	111	148	185
	L2	90	127	164	201
	L3	118	155	192	229
LLH4A	L1	94	141	188	235
	L2	112	159	206	253
	L3	144	191	238	285

# Manually Operated, Organic Solvents Compatible Double Ferrule Fittings/Metal Gasket Seal Fittings/Integrated Tubing

## LVH□M Series

### How to Order Valve

LVH 2 0 M - D 07 - AD - □

#### Body class

Symbol	Body class	Orifice dia.
2	2	Ø 4
3	3	Ø 8
4	4	Ø 12
5	5	Ø 20
6	6	Ø 22

#### Fitting type

Symbol	Type
D	With double ferrule fittings
G	With metal gasket seal fittings
T	Integrated tubing

#### Option

—	None
E	Body wetted parts equivalent to EP grade

#### Applicable tubing size

Symbol	Connecting tubing size	Body class				
		2	3	4	5	6
Metric size						
06	Ø 6	○				
10	Ø 10		○			
12	Ø 12			○		
19	Ø 19				○	
Inch size						
07	1/4	○				
11	3/8		○			
13	1/2			○		
19	3/4				○	
25	1					○

※: Metric size is only available for fitting types D and T.

#### Material

Symbol	Body	Actuator section	Diaphragm	Seal	Buffer
AD	Stainless steel	ADC	PTFE	FKM	FKM
ND	Steel			EPDM	EPDM

### Standard Specifications



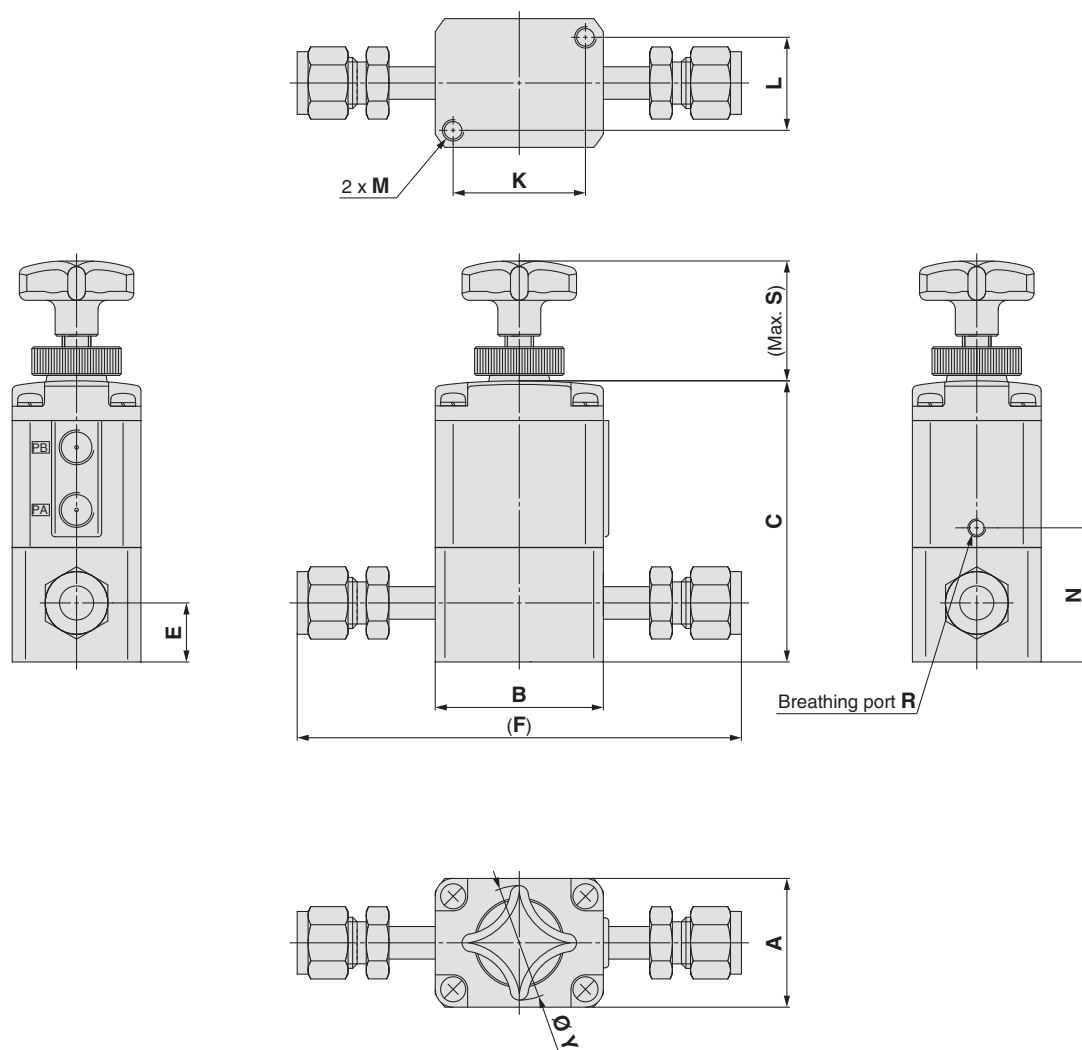
LVH20M-D07-AD  
Double ferrule fittings

Model		LVH20M	LVH30M	LVH40M	LVH50M	LVH60M
Tubing O.D.	Metric size <sup>*1</sup>	6	10	12	19	—
	Inch size	1/4	3/8	1/2	3/4	1
Orifice diameter		Ø 4	Ø 8	Ø 12	Ø 20	Ø 22
Flow rate characteristics	Kv	0.3	1.4	2.8	5.1	6.8
	Cv	0.35	1.7	3.3	6	8
Withstand pressure [MPa]		1				
Operating pressure [MPa] <A → B flow>		0 to 0.5				
Valve leakage [cm³/min]		0 (with water pressure)				
Fluid temperature [°C]		0 to 100				
Ambient temperature [°C]		0 to 60				
Fitting type		With double ferrule fittings, With metal gasket seal fittings, Integrated tubing				

※1: Metric size is only available for fitting types D and T.

## Dimensions

Body material: Stainless steel  
With double ferrule fittings



Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

## Dimensions

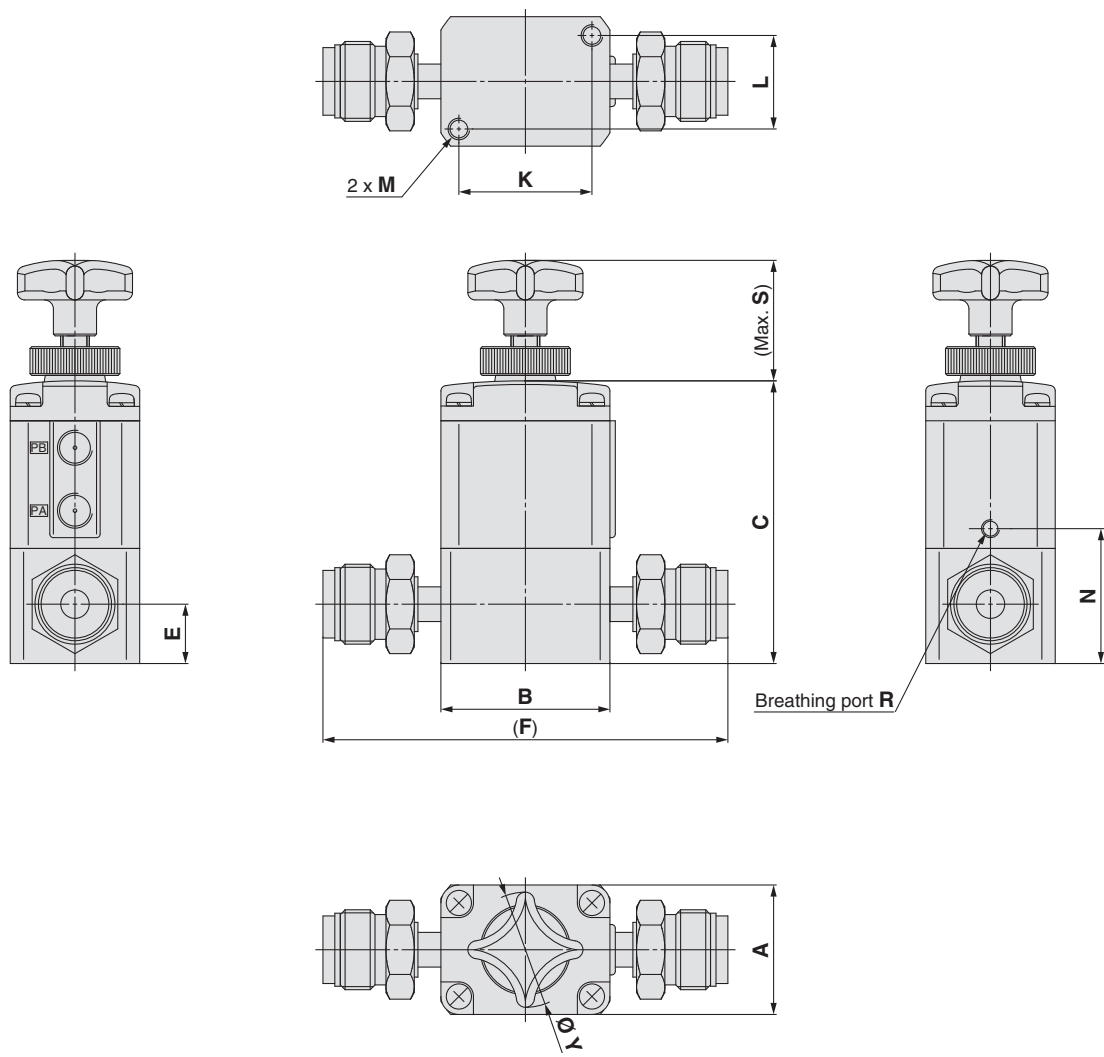
[mm]

Model	A	B	C	E	F	K	L	M	N	R	S	Y
LVH20M-D□-AD ND	30	30	54.5	12	96.4	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-D□-AD ND	36	47	78.6	16.5	127	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-D□-AD ND	46	60	85.9	16.5	147.2	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-D19-AD ND	58	75	120	23	166.8	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-D25-AD ND	58	75	129	27	190.2	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

# LVH□M Series

## Dimensions

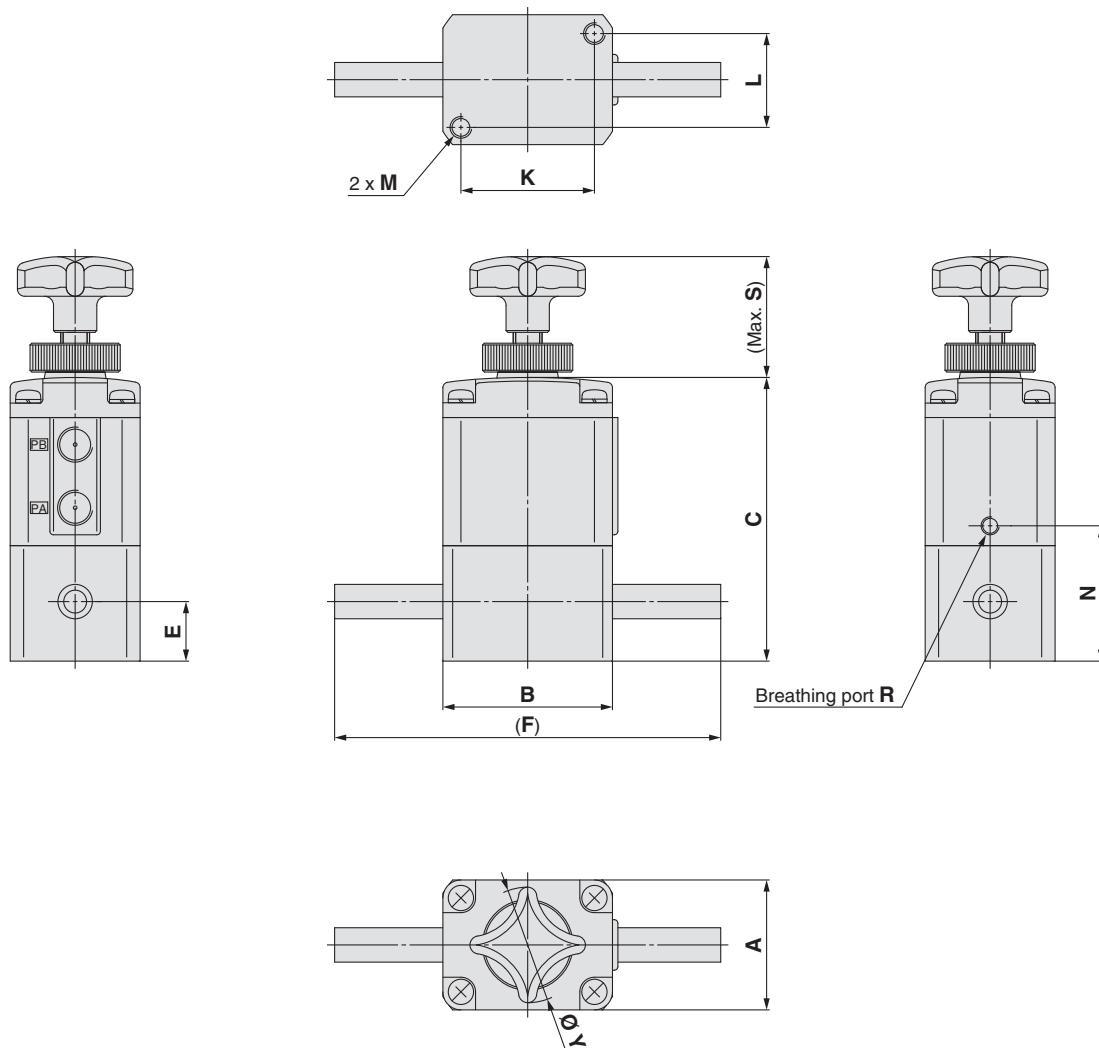
Body material: Stainless steel  
With metal gasket seal fittings



Dimensions												[mm]
Mode	A	B	C	E	F	K	L	M	N	R	S	Y
LVH20M-G07-AD ND	30	30	54.5	12	91	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-G11-AD ND	36	47	78.6	16.5	112.6	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-G13-AD ND	46	60	85.9	16.5	131.6	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-G19-AD ND	58	75	120	23	178.2	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-G25-AD ND	58	75	129	27	192.8	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

## Dimensions

Body material: Stainless steel  
Integrated tubing



Integrated Fitting Type  
**LVC**

Threaded Type  
**LVA**

Organic Solvents Compatible  
**LVA**

Manually Operated  
**LVH**

Organic Solvents Compatible  
**LVH**

## Dimensions

[mm]

Model	A	B	C	E	F	K	L	M	N	R	S	Y
LVH20M-T□-AD ND	30	30	54.5	12	70	22	22	M5 x 0.8 Thread depth 5	25.5	M3 x 0.5	31.1	32
LVH30M-T□-AD ND	36	47	78.6	16.5	107	37	26	M6 x 1 Thread depth 8	37.5	M5 x 0.8	35.9	32
LVH40M-T□-AD ND	46	60	85.9	16.5	120	47.5	33.5	M8 x 1.25 Thread depth 10	40	M5 x 0.8	44	40
LVH50M-T19-AD ND	58	75	120	23	155	60	43	M8 x 1.25 Thread depth 10	55	M5 x 0.8	55.1	50
LVH60M-T25-AD ND	58	75	129	27	155	60	43	M8 x 1.25 Thread depth 10	64	M5 x 0.8	55.1	50

# Fittings and Special Tools

## Fittings

### Changing Tubing Sizes

The tubing size can be changed within the same body class (body size) by replacing the nut and insert bushing.

Body class	Tubing O.D.														
	Metric size								Inch size						
	3	4	6	8	10	12	19	25	1/8	3/16	1/4	3/8	1/2	3/4	1
2	●	●	○	—	—	—	—	—	●	●	○	—	—	—	—
3	—	—	●	●	○	—	—	—	—	—	●	○	—	—	—
4	—	—	—	—	●	○	—	—	—	—	—	●	○	—	—
5	—	—	—	—	—	●	○	—	—	—	—	—	●	○	—
6	—	—	—	—	—	—	●	○	—	—	—	—	—	●	○

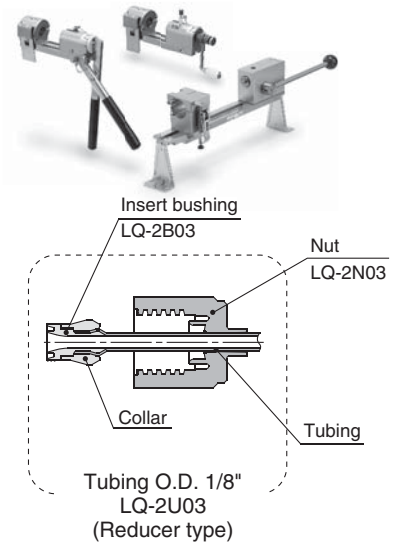
#### Part Components

	Component parts		
	Nut	Insert	Collar (insert assembly)
○ Basic size	Yes	Yes	No
● Reducer type	Yes	Yes	Yes

## Caution

### 1. Connect tubing with special tools.

Refer to the operation manual "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the catalogue on [www.smc.eu](http://www.smc.eu)).

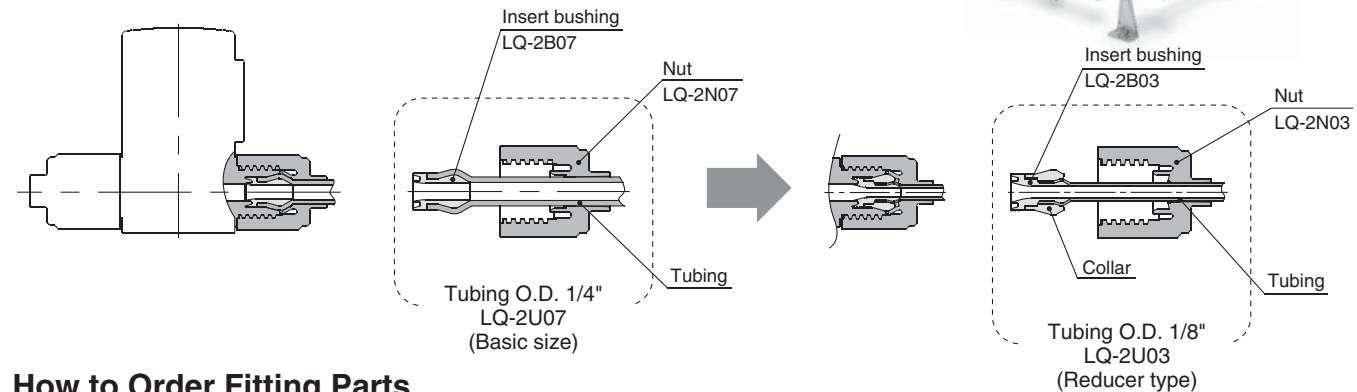


### Changing the tubing size

Example) Changing the tubing from an O.D. 1/4" to O.D. 1/8" in body class 2.

Prepare an insert bushing and nut for 1/8" O.D. tubing (LQ-2U03) and change the tubing size. (Refer to How to Order Fitting Parts.)

\*: Tubing is sold separately.



### How to Order Fitting Parts

LQ

-

2

U

03

Fitting type

Symbol	Applicable fitting
—	LQ2
1	LQ1

Body class (fittings)

Symbol	Body class (fittings)	Applicable fitting
2	2	LQ1 LQ2
3	3	
4	4	
5	5	
6	6	LQ1

Part type

Symbol	Type
U	Insert bushing & nut
B	Insert bushing
N	Nut

\*: Type U is recommended when changing tubing sizes.

#### Tubing size\*1

Symbol	Tubing size	Body class (fittings)	Applicable fitting
03	1/8" x 0.086", 3 x 2	2	LQ1 LQ2
04	4 x 3		
05	3/16" x 1/8"		
06	6 x 4		
07	1/4" x 5/32"	3	
06	6 x 4		
08	8 x 6		
10	10 x 8		
07	1/4" x 5/32"	4	
11	3/8" x 1/4"		
10	10 x 8		
12	12 x 10		
11	3/8" x 1/4"	5	
13	1/2" x 3/8"		
12	12 x 10		
13	1/2" x 3/8"		
19	3/4" x 5/8", 19 x 16	6	LQ1
19	3/4" x 5/8", 19 x 16		
25	1" x 7/8", 25 x 22		

\*1: Refer to page 52 for details of the applicable tubing sizes.



LV□ Series

# Applicable Fluids

## High Purity Air and Manually Operated Chemical Liquid Valves Material and Fluid Compatibility Check List

Chemicals	Body material			Diaphragm material		
	Stainless steel 316	Fluoro resin PFA	Polyphenylene sulfide resin PPS	Fluoro resin PTFE	Nitrile rubber NBR	Ethylene propylene rubber EPR
Acetone	○	○ *1	○ *1	○ *2	×	×
Ammonium hydroxide	○	○	○	○ *2	×	×
Isobutyl alcohol	○	○ *1	○ *1	○ *2	○	○
Isopropyl alcohol	○	○ *1	○ *1	○ *2	○	○
Hydrochloric acid	×	○	○	○	×	×
Ozone (dry)	○	○	○	○	×	○
Hydrogen peroxide Concentration 5 % or less, 50 °C or less	×	○	○	○	×	×
Ethyl acetate	○	○ *1	○ *1	○ *2	×	×
Butyl acetate	○	○ *1	○ *1	○ *2	×	×
Nitric acid (except fuming nitric acid) Concentration 10 % or less	×	○	○	○ *2	×	×
DI water (deionized water)	○	○	○	○	×	○
Sodium hydroxide (caustic soda) Concentration 50 % or less	○	○	○	○	×	×
Nitrogen gas	○	○	○	○	○	○
Ultrapure water	×	○	○	○	×	×
Toluene	○	○ *1	○ *1	○ *2	×	×
Hydrofluoric acid	×	○	×	○ *2	×	×
Sulfuric acid (except fuming sulfuric acid)	×	○	×	○ *2	×	×
Phosphoric acid Concentration 80 % or less	×	○	×	○	×	×

The material and fluid compatibility check list provides reference values as a guide only.

\*1: Use a stainless steel body, as static electricity may be generated.

\*2: Use caution as permeation may occur. The permeated fluid may effect the parts of other materials.

Table symbols ○ : Can be used.  
○ : Can be used under certain conditions.  
× : Cannot be used.

- Compatibility is indicated for fluid temperatures of 100°C or less.
- The material and fluid compatibility check list provides reference values as a guide only, therefore we do not guarantee the application to our product.
- The data above is based on the information presented by the material manufacturers.
- SMC is not responsible for its accuracy and any damage happened because of this data.
- Set the viscosity of a fluid to 300 cp or less.

If a fluid with a high viscosity is used, this may cause inadequate closing of the valve.



# LV□ Series High Purity Chemical Liquid Valve Precautions 1

Be sure to read this before handling the products.  
Refer to the back cover for Safety Instructions.

## Design / Selection

### Warning

#### 1. Check the specifications.

Give careful consideration to operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalogue.

#### 2. Fluids

Operate after confirming the compatibility of the product's component materials with fluids, using the check list on page 50. Please contact SMC regarding fluids other than those in the check list. Operate within the indicated fluid temperature range.

#### 3. Maintenance space

Ensure the necessary space for maintenance and inspections.

#### 4. Fluid pressure range

Keep the supplied fluid pressure within the operating pressure range shown in the catalogue.

#### 5. Ambient environment

Install in an environment where there is no effect from radiant heat caused by heat sources, etc., and use within the ambient temperature range. After confirming the compatibility of the product's component materials with the ambient environment, operate so that fluid does not adhere to the product's exterior surfaces.

#### 6. Liquid seals

When circulating fluid:

Provide a relief valve in the system so that fluid does not get into the liquid seal circuit.

#### 7. Countermeasures for static electricity

Since static electricity may be generated depending on the fluid being used, implement suitable countermeasures.

## Mounting

### Warning

#### 1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

#### 2. Operation Manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

## Piping

### Caution

#### 1. Preparation before piping

Before piping is connected, it should be thoroughly flushed out with air or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

#### 2. Use the tightening torques shown below for the pilot port.

##### Tightening Torque for Operating Port

Operating port	Torque [N·m]
M5	1/6 turn with a tightening tool after first tightening by hand
Rc, NPT 1/8	0.8 to 1.0

#### 3. Use of metal fittings

Do not use metal fittings for piping on taper threads made of resin, as this may cause damage to the threads.

##### LVA PPS Body Ported Tightening Torque for Fittings

Size	Breaking torque [N·m]	Tightening torque [N·m]	Guideline for tightening torque (Number of turns)
LVA20	2 to 3	0.5 to 1	2 to 3 turns
LVA30	6 to 8	2 to 3	3 to 4 turns
LVA40	11 to 14	5 to 7	3 to 4 turns
LVA50	18 to 20	8 to 10	3 to 4 turns

※: Guideline for tightening torque

Number of turns when the fitting is screwed into the body with 2 to 3 windings of sealant tape applied to threaded portion of the piping. The value may differ for types other than sealant type.

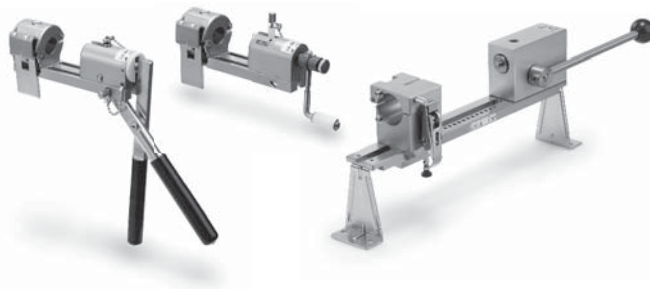
#### 4. Use pilot ports and sensor (breathing) ports as indicated below.

	PA port	PB port	Sensor (breathing) port
N.C.	Pressure	Breathing	Breathing
N.O.	Breathing	Pressure	Breathing
Double acting	Pressure	Pressure	Breathing

For N.C. and N.O. types, the port which does not receive operating pressure is released to atmosphere. When intake and exhaust directly from the valve is not desired due to problems with the ambient environment or scattering of dust, etc., install piping and perform intake and exhaust at a location which does not present a problem.

#### 5. Connect tubing with special tools.

Refer to the operation manual "High-Purity Fluoropolymer Fittings Hyper Fittings/LQ1, 2 Series Work Procedure Instructions" (M-E05-1) for connecting tubing and special tools. (Downloadable from the catalogue on [www.smc.eu](http://www.smc.eu)).







# LV□ Series High Purity Chemical Liquid Valve Precautions 2

Be sure to read this before handling the products.  
Refer to the back cover for Safety Instructions.

## Operating Air Supply

### ⚠ Warning

#### 1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt, or corrosive gases, etc., as this may cause damage or malfunction.

## Operating Environment

### ⚠ Warning

1. Do not use in a location having an explosive atmosphere.
2. Do not operate in locations where vibration or impact occurs.
3. Do not use in locations where radiated heat will be received from nearby heat sources.
4. Do not use in environments which exceed the ambient temperature specifications of the product.

## Maintenance

### ⚠ Warning

1. Maintenance should be performed in accordance with the procedures in the Operation Manual.

Incorrect handling can cause damage or malfunction of machinery and equipment, etc.

2. Before removing equipment or compressed air supply/exhaust devices, shut off the air and power supplies, and exhaust compressed air from the system.  
Further, when restarting equipment after remounting or replacement, first confirm safety and then check the equipment for normal operation.
3. Perform work after removing residual chemicals and carefully replacing them with DI water (Deionised water) or air, etc.
4. Do not disassemble the product. Products which have been disassembled cannot be guaranteed.  
If disassembly is necessary, please contact SMC.
5. In order to obtain optimum performance from valves, perform periodic inspections to confirm that there are no leaks from valves or fittings, etc.

### ⚠ Caution

#### 1. Removal of drainage

Flush drainage from filters regularly.

## Handling

### ⚠ Warning

1. Operate within the ranges of the maximum operating pressure and back pressure.

## Handling

### ⚠ Caution

#### 1. When the diaphragm is made of PTFE

Please note that when the product is shipped from the factory, gases such as N<sub>2</sub> and air may leak from the valve at a rate of 1 cm<sup>3</sup>/min (when pressurised).

2. When operated at a very low flow rate, the LV□ series with flow rate adjustment may vibrate, etc. depending on the operating conditions. Therefore, operate it after careful examination of the flow rate, pressure and piping conditions.
3. In the LV□ series, water hammering may occur depending on the fluid pressure conditions. In most cases, improvement is possible by adjusting the pilot pressure with a speed controller, etc., but the flow rate, pressure and piping conditions should be reviewed.
4. To adjust the flow rate for the LV□ series with flow rate adjustment, open gradually starting from the fully closed state.  
Opening is accomplished by turning the adjustment knob counterclockwise. Additionally, do not apply excessive force to the adjustment knob when nearing a fully open or closed state. This may result in deformation of the orifice sheet surface or damage to the threaded portion of the adjustment knob. It is in the fully closed state when the product is shipped from the factory.
5. After a long period of nonuse, perform a test run before beginning regular operation.
6. Since the LVC is packaged in a clean room, use sufficient care in handling when opened.
7. Take extra care when setting the operating direction and when handling the lever of the LVH series.

## Use of Tubing

### ⚠ Caution

1. Refer to the applicable tubing sizes shown below for tubing to be used.

#### Applicable Tubing Sizes

	Connecting tubing size	O.D. [mm]		Internal thickness [mm]	
		Standard size	Tolerance	Standard size	Tolerance
Metric size	Ø 3 x Ø 2	3.0	+0.2 -0.1	0.5	±0.06
	Ø 4 x Ø 3	4.0			
	Ø 6 x Ø 4	6.0		1.0	±0.1
	Ø 8 x Ø 6	8.0			
	Ø 10 x Ø 8	10.0	+0.3 -0.1	1.5	±0.15
	Ø 12 x Ø 10	12.0			
	Ø 19 x Ø 16	19.0			
	Ø 25 x Ø 22	25.0			
Inch size	1/8" x 0.086"	3.18	+0.2 -0.1	0.5	±0.1
	3/16" x 1/8"	4.75		0.8	
	1/4" x 5/32"	6.35		1.2	±0.12
	3/8" x 1/4"	9.53			
	1/2" x 3/8"	12.7	+0.3 -0.1	1.6	±0.15
	3/4" x 5/8"	19.0			
	1" x 7/8"	25.4			





## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

- Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
- Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Warning

- The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**  
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
- Only personnel with appropriate training should operate machinery and equipment.**  
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
  - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
  - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### Caution

- The product is provided for use in manufacturing industries.**  
The product herein described is basically provided for peaceful use in manufacturing industries.  
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.  
If anything is unclear, contact your nearest sales branch.

- \*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.  
ISO 4413: Hydraulic fluid power – General rules relating to systems.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines.  
(Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots - Safety.  
etc.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.  
Read and accept them before using the product.

### Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

\*2) **Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.  
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

#### **SMC products are not intended for use as instruments for legal metrology.**

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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