Miniature Fittings/SUS316

Series MS

Possible to use in corrosive applications

Stainless Steel Material (SUS316)

Compact piping space

Tube has a large retaining force. Hose nipple assures easy installation and removal.

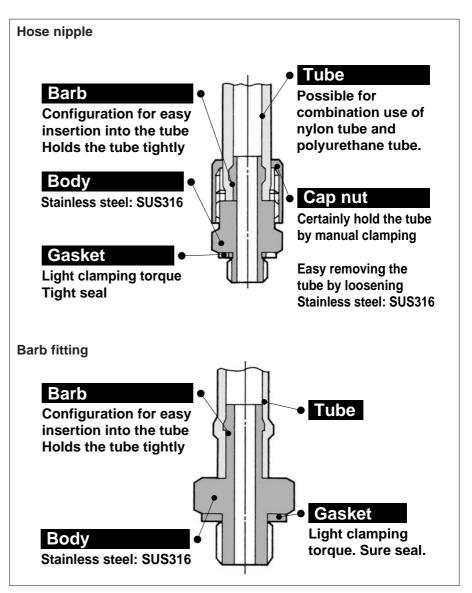
Line up various styles

Possible for special tubing in a same direction.

Accepts many styles of plastic tubing

Hose nipple and hose elbow accepts nylon, soft nylon, and polyurethane tubing.





Specifications

Applicable tube material		Nylon	Soft i	Polyurethane				
Applicable tube dia.		ø4/ø2.5 ø6/ø4	ø3.18/ø2.18	ø4/ø2.5 ø6/ø4	ø3.18/ø2 ø4/ø2.5, ø6/ø4			
Max. operating pressure		1.5MPa	1.0	0.8MPa				
Port size		M5 (JIS B0209 class 2)						
Material	Body	Stainless steel (SUS316)						
Material	Gasket	PVC, nylon 66/GF30%						

Miniature Fittings Series MS

Model

N4- 1-1	04.1	A !!	T. b - 0 D # D
Model	Style	Application	Tube O.D./I.D.
MS-5AU-3	Barb fitting	For soft nylon tube	ø3.18/ø2.18 X M5
W3-3A0-3	1111 Sec. 1	For polyurethane tube	ø3.18/ø2 X M5
MS-5AU-4		For soft nylon and polyurethane tube	ø4/ø2.5 X M5
MS-5AU-6	P.2.3-23		ø6/ø4 X M5
MS-5ALHU-3	Barb elbow	For soft nylon tube	ø3.18/ø2.18 X M5
WIG-SALFIU-3	200	For polyurethane tube	ø3.18/ø2 X M5
MS-5ALHU-4		 For soft nylon and polyurethane tube Body rotates at 360° around the 	ø4/ø2.5 X M5
MS-5ALHU-6	P.2.3-23	stud axis	ø6/ø4 X M5
MS-5H-4	Hose nipple	For nylon, soft nylon, and polyurethane tube	ø4/ø2.5 X M5
MS-5H-6	P.2.3-23		ø6/ø4 X M5
MS-5HLH-4	Hose elbow	•For nylon, soft nylon, and polyurethane tube	ø4/ø2.5 X M5
MS-5HLH-6	P.2.3-23	Body rotates at 360° around the stud axis	ø6/ø4 X M5
M-5G1	Gasket P.2.3-24	To seal M5 thread	Material: PVC

Model	Style	Application	Tube O.D./I.D.
MS-5UL	Universal elbow P.2.3-23	Body rotates at 360° around the stud axis	M5 female X M5 male
MS-5UT	Universal tee	Body rotates at 360° around the stud axis	M5 female X M5 female X M5 male
MS-5B	Bushing P.2.3-24	For reducing Rc(PT)1/8 female to M5 female	Rc(PT)1/8male X M5 female
MS-5P	P.2.3-24	To plug unused M5 port	
MS-5J	Extention fitting P.2.3-24	Solid piece- moves fitting up from work piece	M5 male X M5 female
MS-5N	Nipple P.2.3-24	Fitting to work piece and fitting to fitting connection	M5 male X M5 male
MS-5UN	Unilversal nipple P.2.3-24	Body rotates at 360° around the stud axis	M5 male X M5 male PAT
MS-5ATHU-3	Barb tee for soft tubing	For soft nylon tube	ø3.18/ø2.18 X M5
MO-SATTIO-S		For polyurethane tube	ø3.18/ø2 X M5
MS-5ATHU-4		●For soft nylon and polyurethane tube ●Body rotates at 360° around the	ø4/ø2.5 X M5
MS-5ATHU-6	P.2.3-24	stud axis	ø6/ø4 X M5
M-5GH	Gasket (H) P.2.3-24	MS-5ALHU-6 MS-5HLH-4 MS-5HLH-6 MS-5ATHU-6 only	Material: Nylon 66 GF 30%













Clean Room

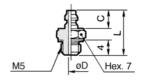


Series MS

Barb fitting for soft nylon: MS-5AU-3, -4, -6



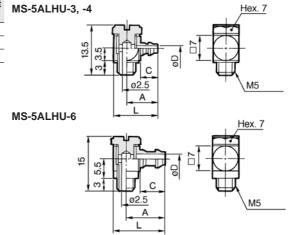
Part No.	С	øD	L	Effective area (mm²)	Weight (g)
MS-5AU-3	4.5	1.6	11.5	1.7	1.4
MS-5AU-4	5	1.8	12	2.1	1.5
MS-5AU-6	7	2.5	14	4.0	1.7



Barb elbow for soft nylon: MS-5ALHU-3, -4, -6



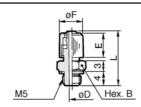
Part No.	Α	С	øD	L	Effective area (mm²)	Weight (g)
MS-5ALHU-3	8	4.5	1.6	11.8	1.1	3.0
MS-5ALHU-4	8.8	5.0	1.8	12.6	1.4	3.1
MS-5ALHU-6	10.8	7.0	2.5	14.6	2.4	3.7



Hose nipple: MS-5H-4, -6



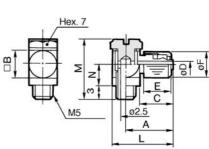
Part No.	В	øD	L	Е	øF	Effective area (mm²)	Weight (g)
MS-5H-4	7	1.8	15.5	7	6.5	2.1	2.5
MS-5H-6	8	2.5	16.5	8	8.5	4.0	3.7



Hose elbow: MS-5HLH-4, -6

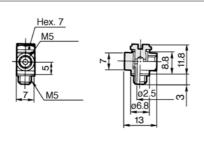


Part No.	Α	□В	С	øD	Е	øF	L	М	N	Effective area (mm²)	Weight (g)
MS-5HLH-4	12	7	8.5	1.8	7	6.5	15.8	15	5.5	1.4	4.2
MS-5HLH-6	13.5	8	9.5	2.5	8	8.5	17.8	16	6	2.4	6.2



Universal elbow: MS-5UL

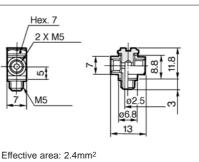




Effective area: 2.4mm² Weight: 4.5g

Universal tee: MS-5UT

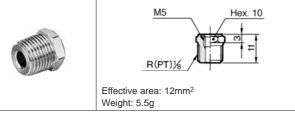




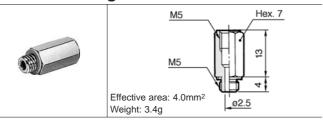
Weight: 4.5g

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Bushing: MS-5B



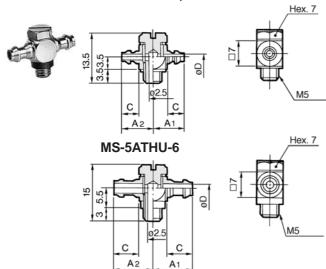
Extension fitting: MS-5J



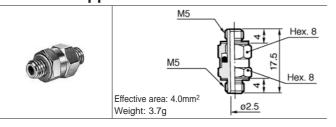
Barb tee for soft tubing: MS-5ATHU-3, -4, -6

Part No.	A1	A2	С	øD	Effective area (mm²)	Weight (g)
MS-5ATHU-3	8	8.3	4.5	1.6	1.1	3.4
MS-5ATHU-4	8.8	8.8	5.0	1.8	1.4	3.6
MS-5ATHU-6	10.8	10.8	7.0	2.5	2.4	4.2

MS-5ATHU-3, -4



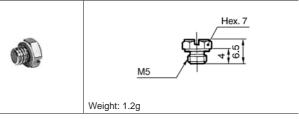
Universal nipple: MS-5UN



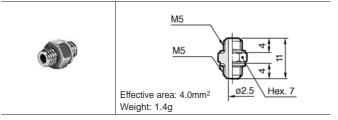
Gasket: M-5G1, M-5GH



Plug: MS-5P



Nipple: MS-5N



APrecautions

Be sure to read before handling.
Refer to p.0-26 and 0-27 for Safety Instructions and common precautions on the products mentioned in this catalogue, and refer to p.2.0-7 and 2.0-8 for more detailed precautions of every series.

Tightening of M5 thread

⚠ Caution

Tighten by hand, and give it an additional 1/4 rotation with a wrench. (The additional rotation should be doubled to 1/2 when using the universal elbow, universal tee, etc. which have two gaskets.) If tightened too much, thread portion may be damaged and gasket may be deformed. This will cause air leakage. On the contrary, if tightening is not sufficient, thread may loosen causing air leakage.

Use of tube with hose nipple

- ①Cut the tube perpendicularly to the tube axis to a little longer length than required length. (Use tube cutter "TK-1", "TK-2" or "TK-3".)
- ②Pass the tube through the cap nut.
- ③Push the tube until it comes to the end of the barb portion, or it may cause air leakage or hose releasing.
- 4) Tighten the cap nut firmly by hand on the fitting.

Use of tube with barb fitting

⚠ Caution

- ①Cut the tube perpendicularly to the tube axis to a little longer length than required length. (Use tube cutter "TK-1", "TK-2" or "TK-3".)
- ②Push the tube in until it comes to the end of the barb portion, or it may cause air leakage or release hose.



 $K \square$

 $\mathsf{M}\square$

 $H\square$

 $D\Box$

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