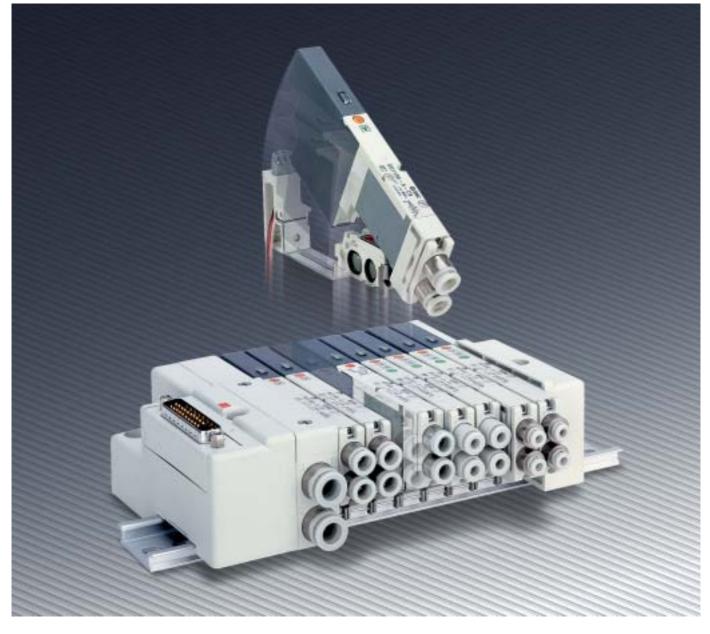


5 Port Solenoid Valve Series SQ1000/2000



SQ2000 Plug lead

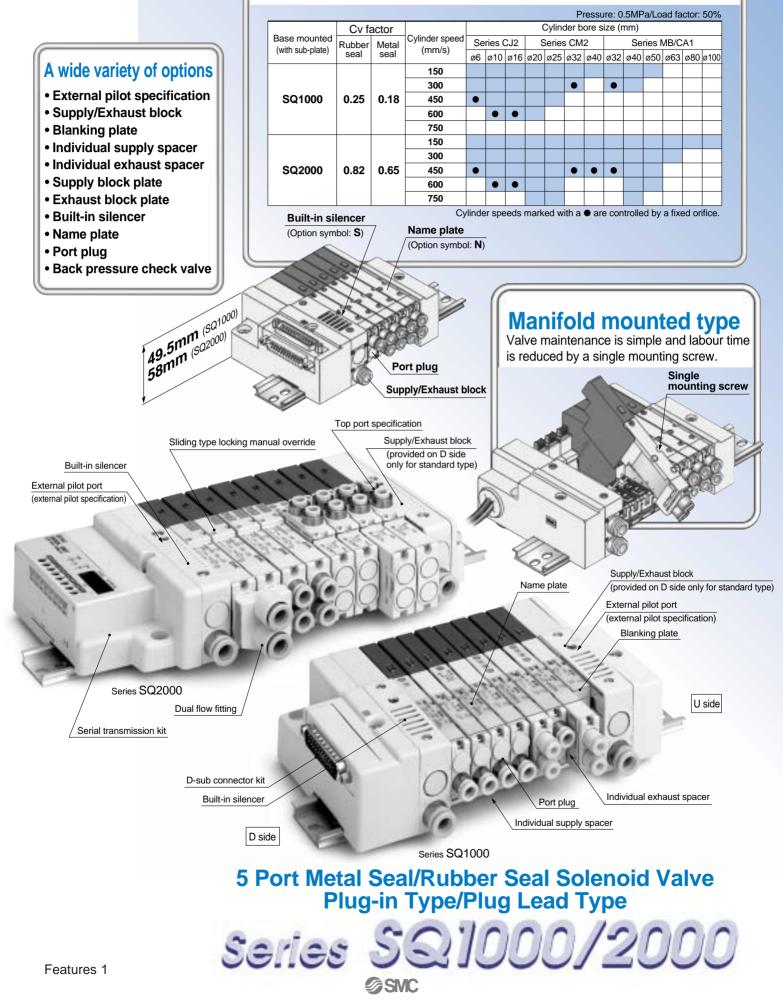


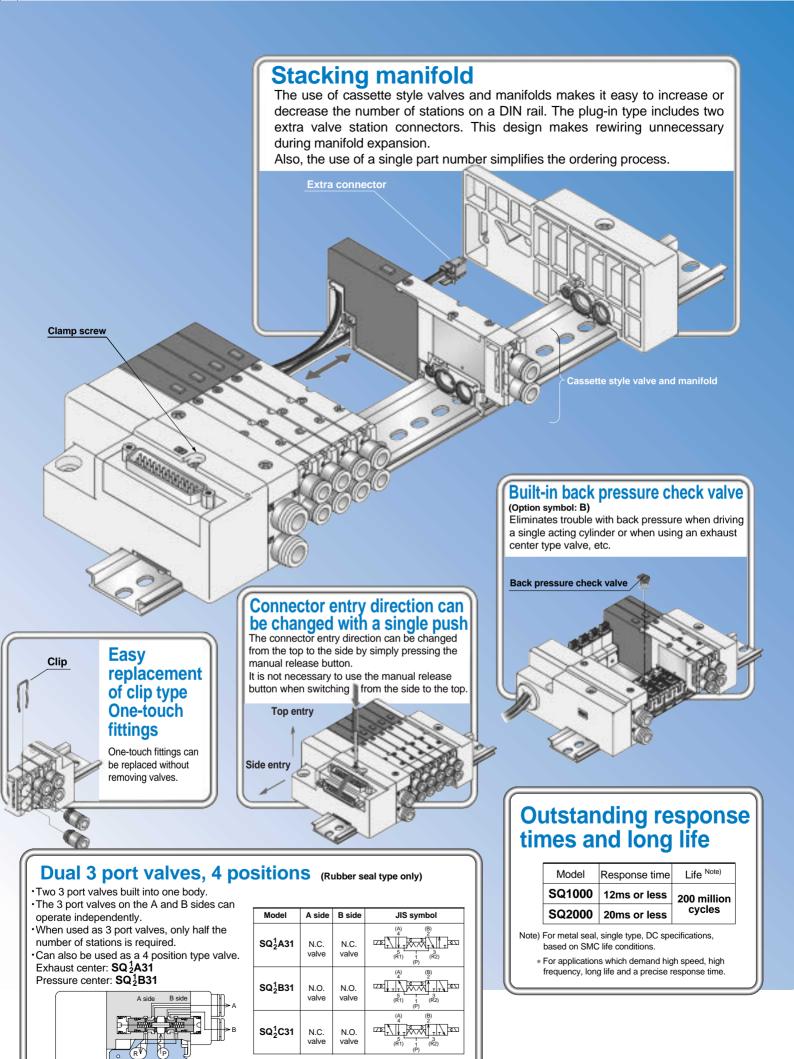
SQ1000 Plug-in

SQ1000 Plug lead

Low profile compact manifold

Compact with high capacity

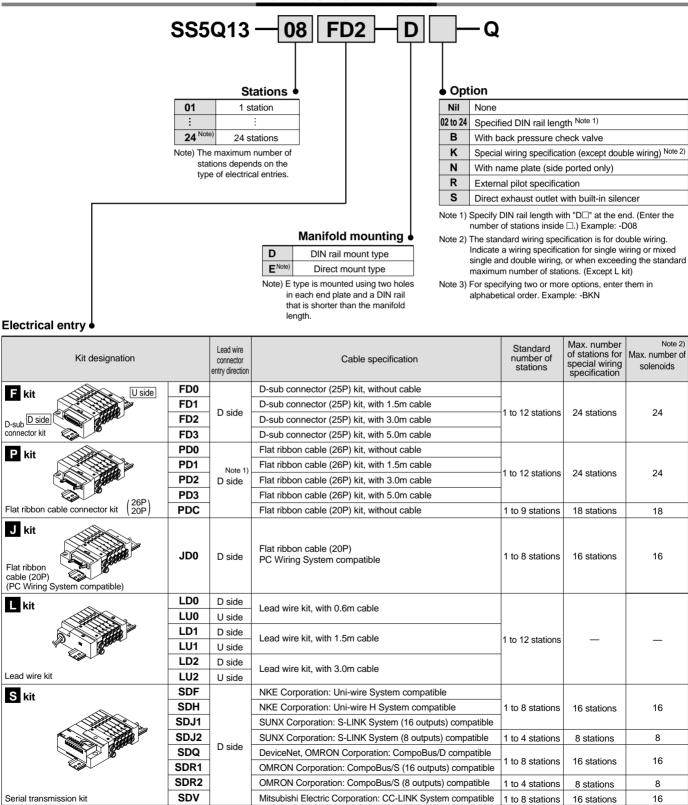






Series SQ1000 Plug-in Type

How to Order Manifolds



Note 1) Separately order the 20P type cable assembly for the P kit.

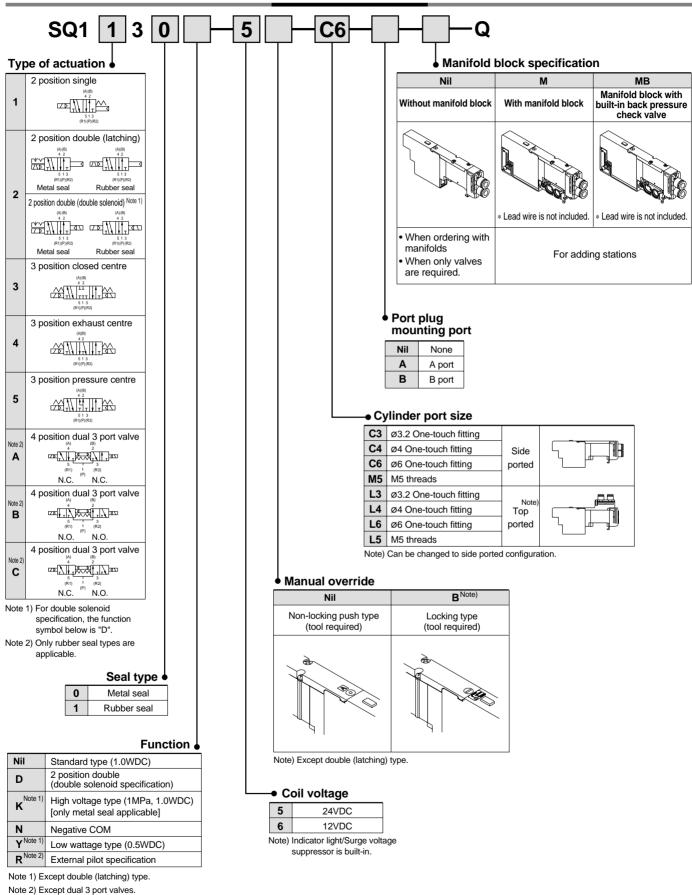
Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number

of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)



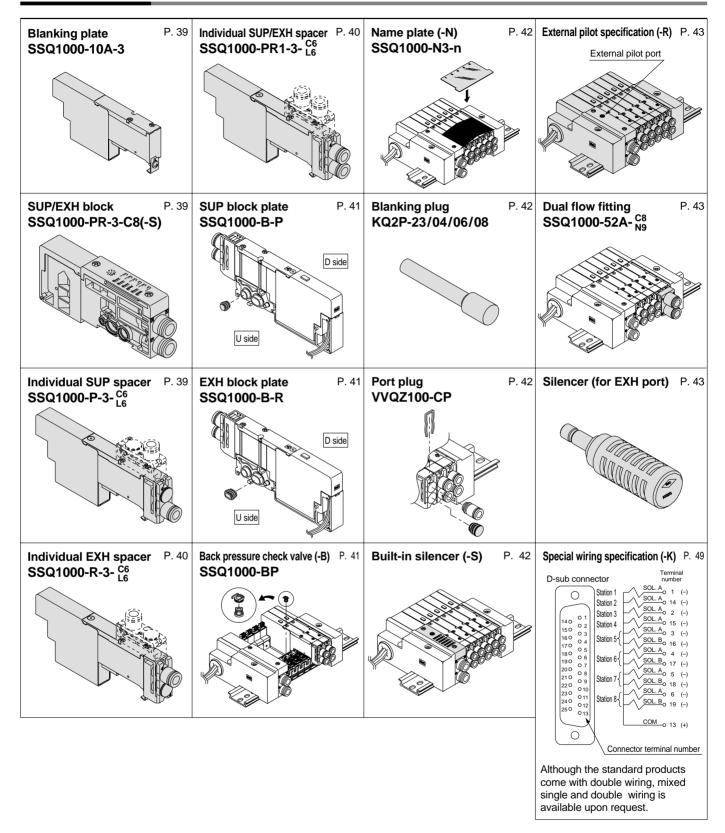
Plug-in Type Series SQ1000

How to Order Valves

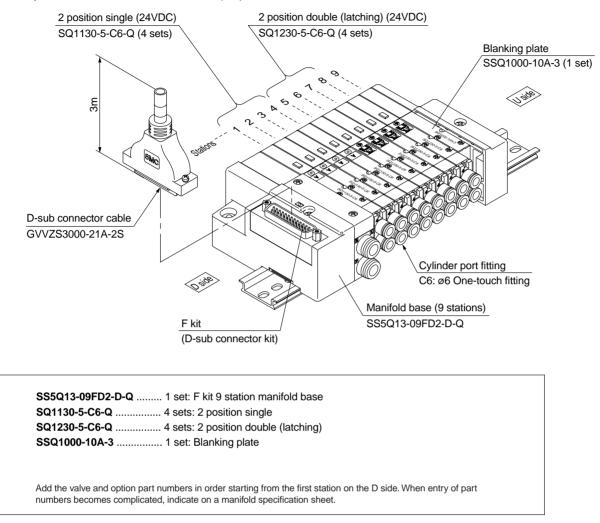


Note 3) For specifying two or more functions, enter symbols in alphabetical order.

Manifold Options



How to Order Manifold Assemblies (Example)



Example: D-sub connector kit, with cable (3m)

Valve Specifications



Models

		Number of			Note 1)	Response tin	ne ms Note 2)	
Series		Number of solenoids	Model		Effective area mm ² (Nt/min)		Low wattage	Weight (g)
		Cinala	Metal seal	SQ1130	3.2 (177)	12 or less	15 or less	80
	ç	Single	Rubber seal	SQ1131	4.5 (245)	15 or less	20 or less	80
	position	Double	Metal seal	SQ1230	3.2 (177)	15 or less	—	80
		∾ Double	Rubber seal	SQ1231	4.5 (245)	20 or less	—	80
	∾ Double	Metal seal	SQ1230D	3.2 (177)	10 or less	13 or less	95	
		(double solenoid)	Rubber seal	SQ1231D	4.5 (245)	15 or less	20 or less	95
SQ1000		Closed	Metal seal	SQ1330	2.9 (157)	20 or less	26 or less	100
Galooo	ç	centre	Rubber seal	SQ1331	3.2 (177)	25 or less	33 or less	100
	position	Exhaust	Metal seal	SQ1430	3.2 (177)	20 or less	26 or less	100
	3 po	centre	Rubber seal	SQ1431	4.5 (245)	25 or less	33 or less	100
		Pressure	Metal seal	SQ1530	2.9 (157)	20 or less	26 or less	100
	sition	centre	Rubber seal	SQ1531	3.2 (177)	25 or less	33 or less	100
		Dual 3 port valve	Rubber seal	SQ1 ^A C31	3.2 (177)	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications

Valve cons	truction		Metal seal	Rubber seal					
Fluid			Air/Ine	ert gas					
Maximum o	operating	pressure	0.7MPa (High pressur	e type: 1.0MPa) ^{Note 3)}					
	Single		0.1MPa	0.15MPa					
Minimum	Double	(latching)	0.18MPa	0.18MPa					
operating	Double (double solenoid)	0.1MPa	0.1MPa					
pressure	3 positi	on	0.1MPa	0.2MPa					
	4 positi	on	— 0.15MPa						
Ambient ar	nd fluid te	mperature	-10 to 50°C Note 1)						
Lubrication			Not required						
Pilot valve	manual c	verride	Push type/Locking type (tool required)						
Vibration/In	npact res	istance Note 2)	30/150) m/s²					
Enclosure			Dust	proof					
Rated coil	voltage		12VDC,	24VDC					
Allowable v	/oltage flu	ictuation	±10% of rat	ed voltage					
Coil insulation type			Equivalent to B type						
Power consi	umption	24VDC	1W DC (42mA), 0.5W DC (21mA) Note 4)						
(Current)	•	12VDC	1W DC (83mA), 0.5	N DC (42mA) Note 4)					
	Fluid Maximum of Minimum operating pressure Ambient ar Lubrication Pilot valve Vibration/Ir Enclosure Rated coil Allowable v Coil insulat	Maximum operating Minimum operating pressure Ambient and fluid te Lubrication Pilot valve manual o Vibration/Impact res Enclosure Rated coil voltage Allowable voltage flu Coil insulation type Power consumption	Fluid Maximum operating pressure Single Double (latching) pressure Ambient and fluid temperature Lubrication Pilot valve manual override Vibration/Impact resistance Note 2) Enclosure Rated coil voltage Allowable voltage fluctuation Coil insulation type Power consumption 24VDC	Fluid Air/Ine Maximum operating pressure 0.7MPa (High pressure Minimum operating pressure 0.1MPa Double (latching) 0.18MPa Double (double solenoid) 0.1MPa 3 position 0.1MPa 4 position Ambient and fluid temperature 10 to 50 Lubrication Not rec Pilot valve manual override Push type/Locking to Vibration/Impact resistance Note 2) 30/150 Enclosure Dust ge Rated coil voltage 12VDC, Allowable voltage fluctuation ±10% of rat Coil insulation type Equivalent Power consumption 24VDC 1W DC (42mA), 0.50					

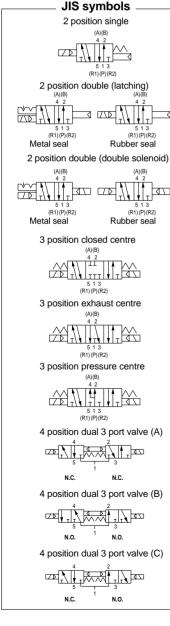
Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Metal seal type only. [Except double (latching) type.]

Note 4) Values for the low wattage (0.5W) specification.



Manifold Specifications

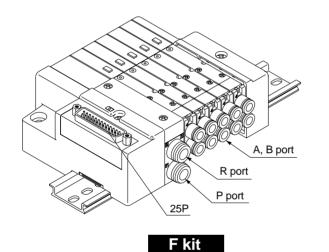
		onfigurati ort size ^r		Applicable			Note 3) Applicable	Note 4) 5 station	Note 4) Additional weight for
Base model	P, R	Port	A, B	solenoid valves	Connection type		stations	weight (g)	1 station (g)
		direction	Port size						(9)
			C3 (for ø3.2)		F kit: D-sub connector		1 to 12 stations	420	20
	C8	Side	C3 (for ø3.2) C4 (for ø4)	P kit: Flat ribbon cable		1 to 12 stations	100		
	(for ø8)	Olde	C6 (for ø6)			20P	1 to 9 stations	420	20
SS5Q13-□□-□	Option		M5 (M5 threads)	SQ1⊟30 SQ1⊟31	J kit: Flat ribbon cable PC Wiring System comp	oatible	1 to 8 stations	420	20
	with built-in silencer	Note 2) Top	L3 (for ø3.2) L4 (for ø4) L6 (for ø6)		L kit: Lead wire		1 to 12 stations	460	35
		L6 (for ø6) L5 (M5 threads)			S kit: Serial transmission		1 to 8 stations	475	20

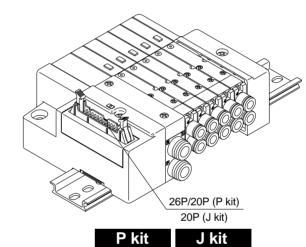
Note 1) One-touch fittings in inch sizes are also available. Refer to page 51 for details.

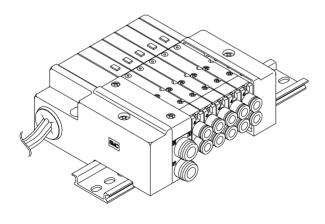
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 49 for details.

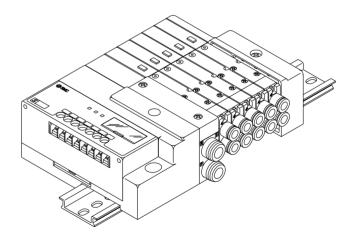
Note 4) Except valves. Refer to page 5 for valve weights.











S kit



Series

Manifold specifications

Port position

Configuration

P, R

Note) When using the negative COM specification, use valves for negative COM.

Port size

A, B

Maximum

number of

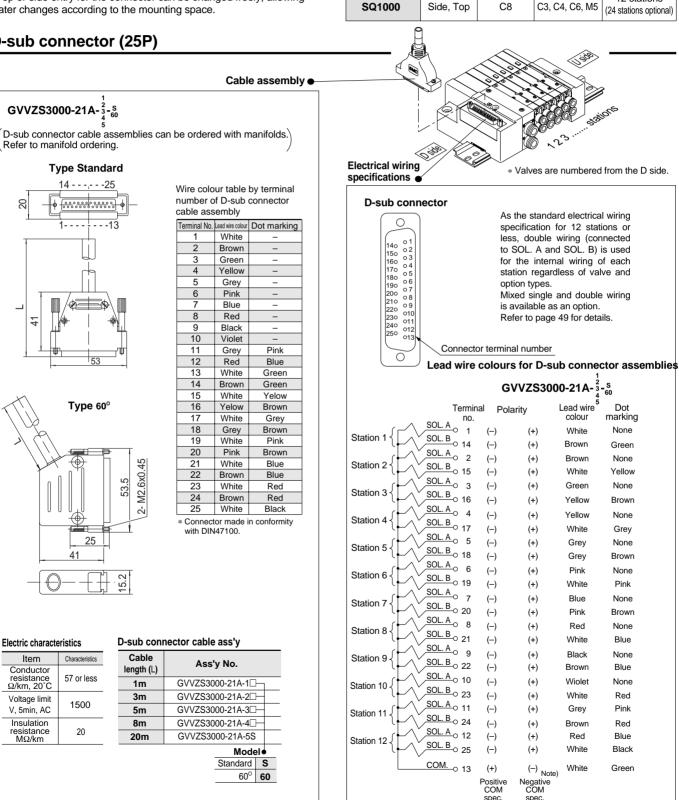
stations

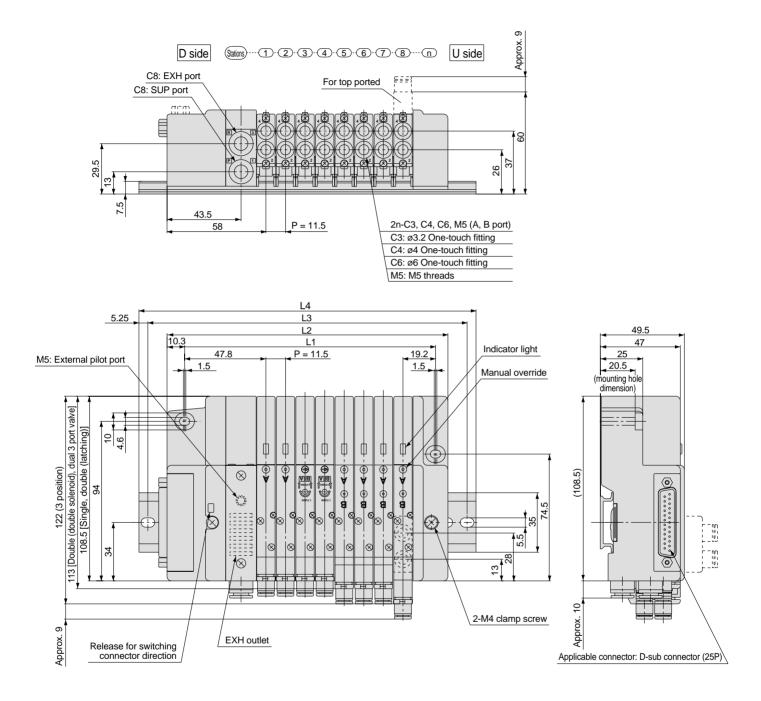
12 stations

· Simplification and labour savings for wiring work can be achieved by using a D-sub connector for the electrical connection.

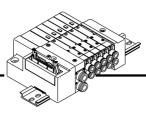
- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)





Dimens	Dimensions Formulas: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (maximum 24 stations)															ations)								
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Simplification and labour savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.

Kit (Flat Ribbon Cable Kit)

- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)

Cable length (L)

1.5m

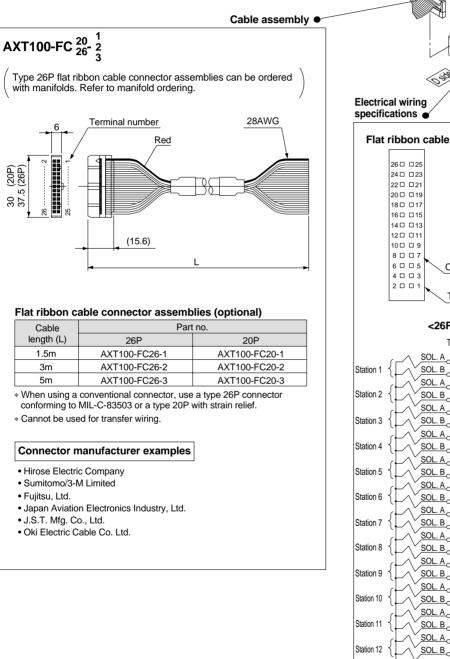
3m

5m

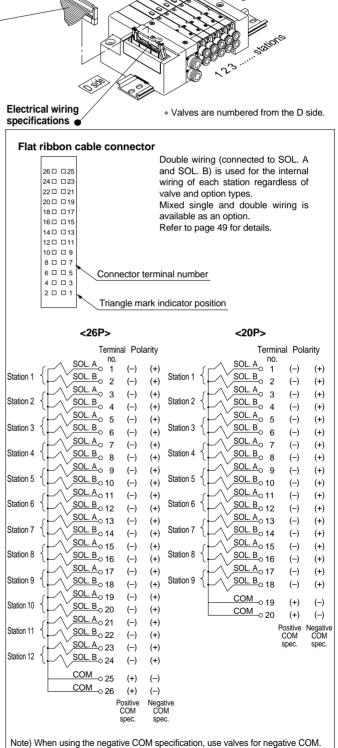
· Fujitsu, Ltd.

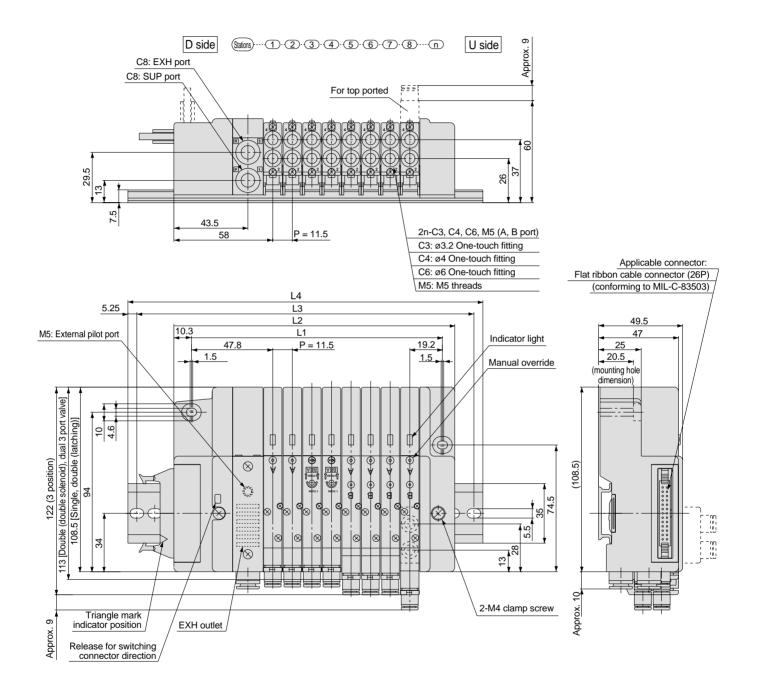
(20P) (26P)

32 30



Manifold specifications Configuration Maximum Series Port size number of Port position stations P, R A, B 12 stations SQ1000 Side, Top C8 C3, C4, C6, M5 (24 stations optional)





Dimens	Dimensions Formulas: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (maximum 24 stations)															ations)								
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

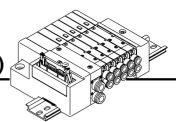
Manifold specifications

Port position

Side, Top

Series

SQ1000



Maximum

number of

stations

8 stations

Configuration

P, R

C8

COM

spec.

COM

spec.

Port size

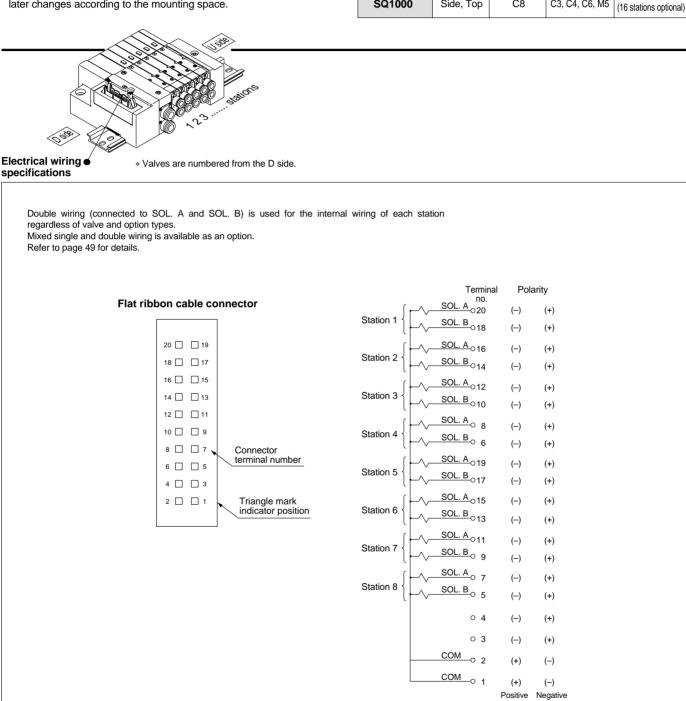
Α, Β

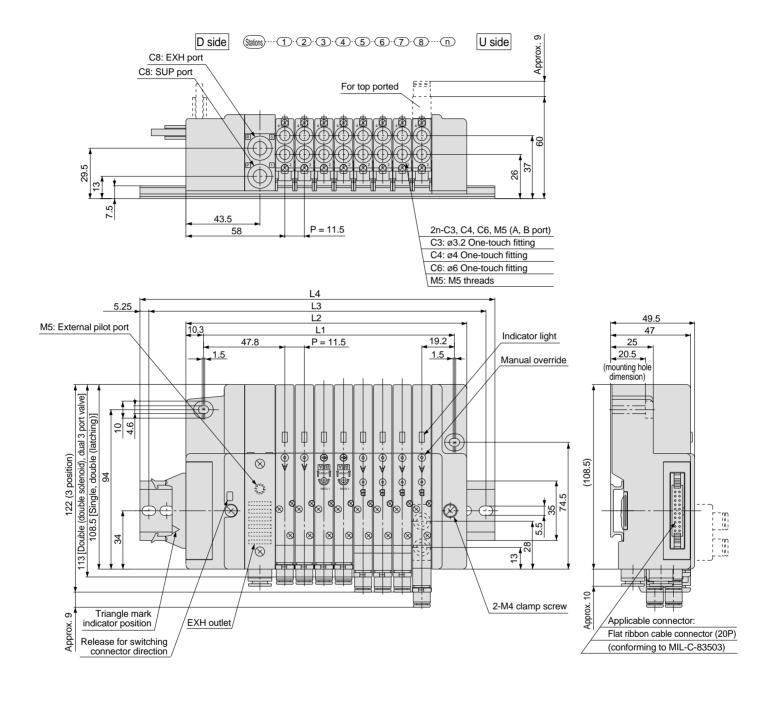
C3, C4, C6, M5

- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Note) When using the negative COM specification, use valves for negative COM.

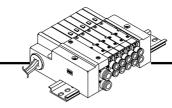
For details on the PC Wiring System, refer to catalog "PC Wiring System" (CAT.ES02-20).





I	Dimensi	ons			Fo	rmulas	: L1 =	11.5n -	+ 55.5,	L2 = 1	1.5n +	73 n:	Statio	ns (ma	ximum	16 sta	ations)
I		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5
	L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257
	L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5
	L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298

Kit (Lead Wire Kit)

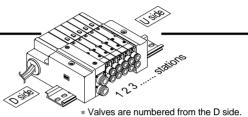


• Direct electrical entry type Manifold specifications

Marinold Spec	meations			
		Configuration	on	Maximum
Series	Port position	Po	number of	
	P OIT POSILION	P, R	A, B	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations

Wiring Specifications/Positive COM Specifications

Three lead wires are included per station regardless of valves used. Among



SO<u>L. A</u>o (+)

<u>SOL. B</u>o (+)

White: B side solenoid (+)

(Not used for single solenoid)

Double solenoid type

--- COM (--)

Red: A side solenoid (+)

Black: COM (-)

Lead wire colour

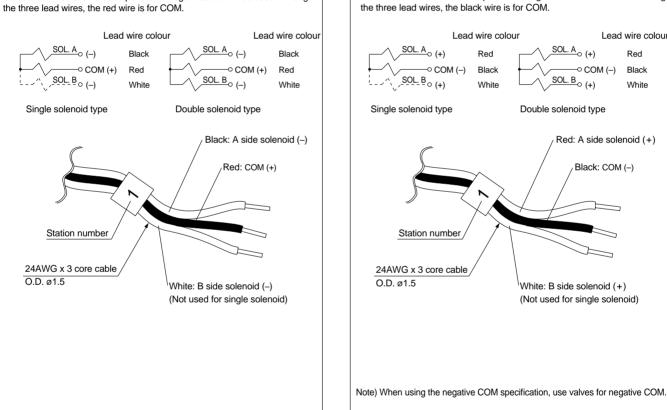
Red

Black

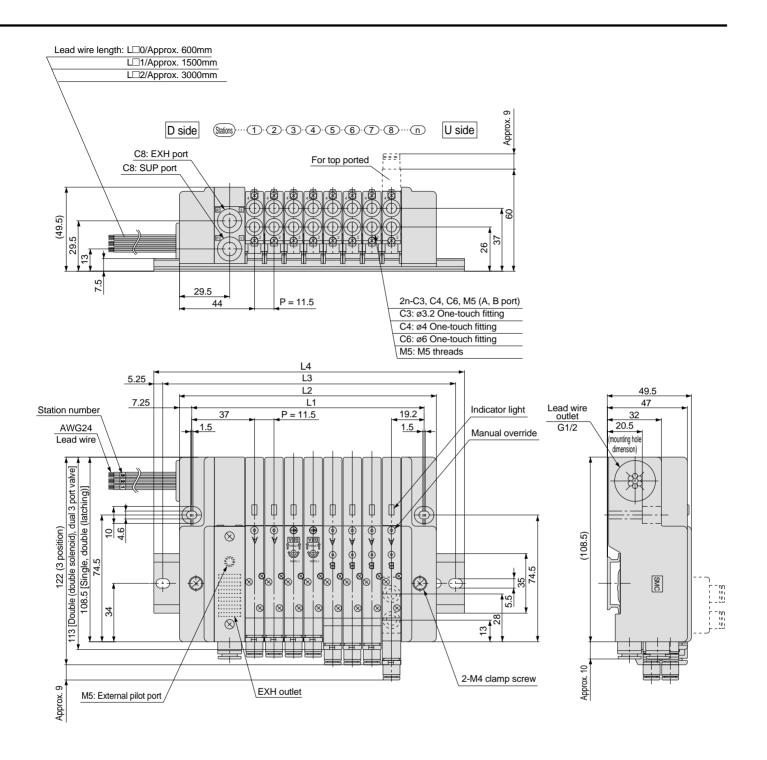
White

• Wiring Specifications/Negative COM Specifications (optional)

Three lead wires are included per station regardless of valves used. Among the three lead wires, the black wire is for COM.



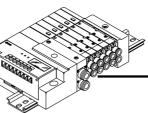
∕⊘SMC



	Formulas: L1 = 11.5n + 44.5, L2 = 11.5n + 59
Dimensions	n: Stations (maximum 12 stations)

	Ulio							. Otatio	113 (1110	Annun	112 30	10113)
	1	2	3	4	5	6	7	8	9	10	11	12
L1	56	67.5	79	90.5	102	113.5	125	136.5	148	159.5	171	182.5
L2	70.5	82	93.5	105	116.5	128	139.5	151	162.5	174	185.5	197
L3	100	112.5	125	125	137.5	150	162.5	175	187.5	200	212.5	225
L4	110.5	123	135.5	135.5	148	160.5	173	185.5	198	210.5	223	235.5

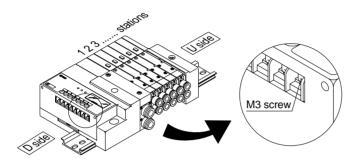




- Simplification and labour savings for wiring work can be achieved by using a serial transmission unit.
- The maximum number of stations is 8 (16 optional). For type J2 and R2 only, the maximum number of stations is 4 (8 optional).

Manifold specifications

		Configuration	on	Maximum	
Series	Port position	Poi	number of		
	r on position	P, R	A, B	stations	
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations	



• Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

SI unit	0 1 er	2 3	4 5	67	89
	A B	A B	A None	A None	A B
SI unit	Double	Double	Single	Single	Single
Station	1	2	3	4	5

Double wiring (standard)

<Wiring example 2>

* Mixed wiring is optional. Specify the wiring specification on a manifold specification sheet. Refer to page 49 for details.

SI unit output numbe	er 0	1	2	3	4	5	6	7
	А	в	А	в	A	A	А	в
SI unit	Dou	ble	Dou	ıble	Single	Single	Doι	ıble
Station	1	1	2	2	3	4	Ę	5

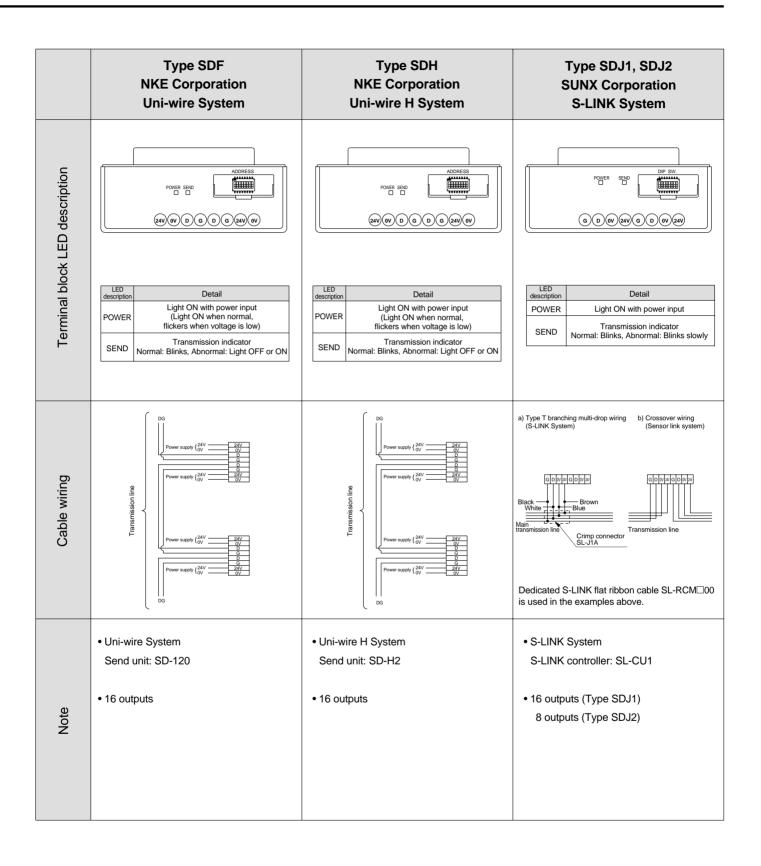
Mixed single and double wiring (optional)

- Valves are numbered from the D side.
- Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

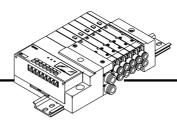
Mixed single and double wiring is available as an option.

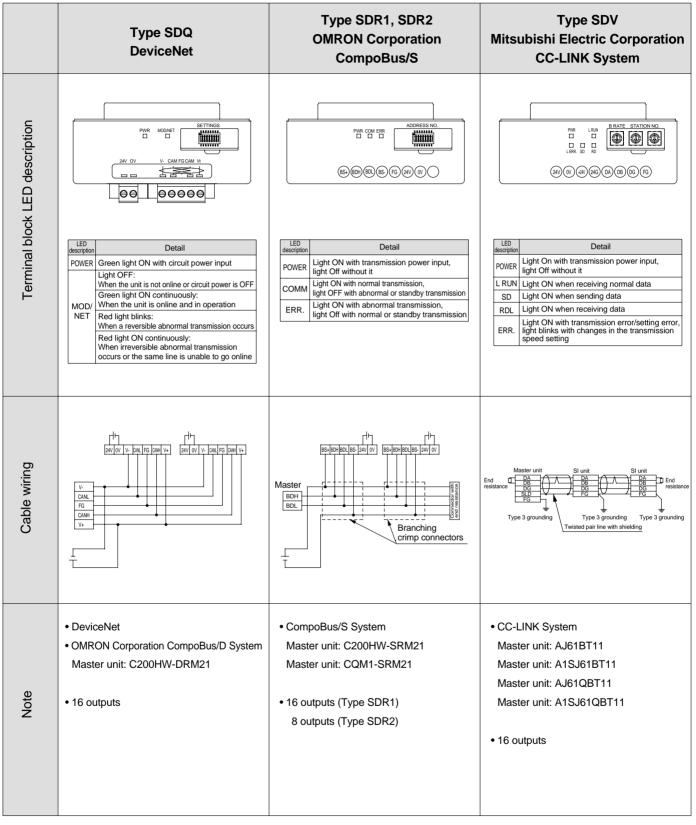
Item	Specification
External power supply	24VDC, +10%, -5%
Current consumption (inside unit)	0.1A or less



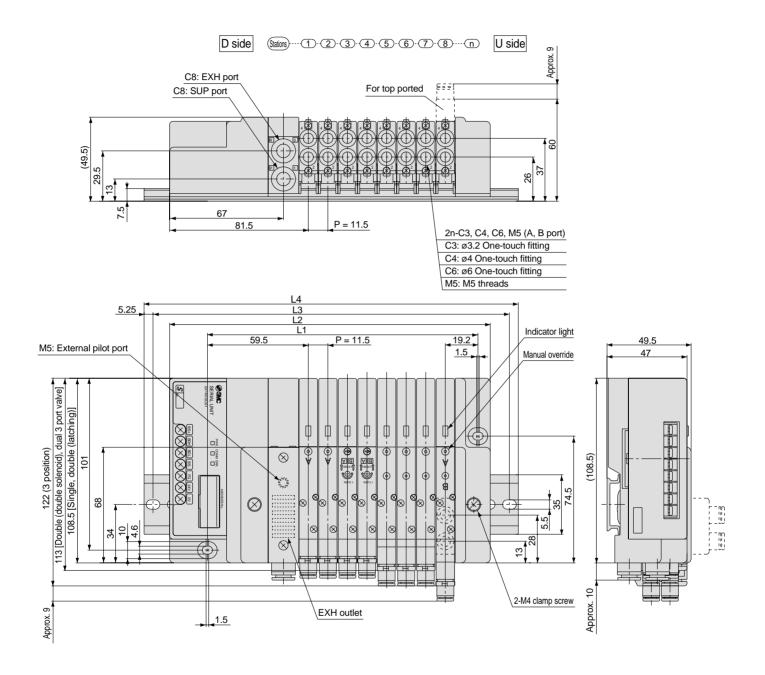


Kit (Serial Transmission Kit)





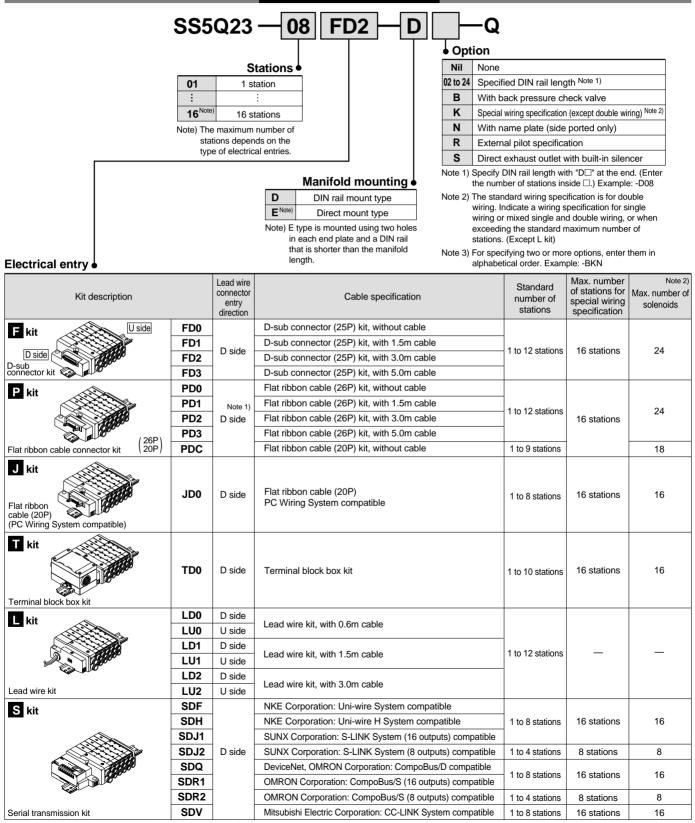
SMC



Dimens	Dimensions Formulas: L1 = 11.5n + 67, L2 = 11.5n + 96.5 n: Stations (maximum 16 station											ations)				
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251
L2	108	119.5	131	142.5	154	165.5	177	188.5	200	211.5	223	234.5	246	257.5	269	280.5
L3	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300
L4	148	160.5	173	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5

Series SQ2000 Plug-in Type

How to Order Manifolds

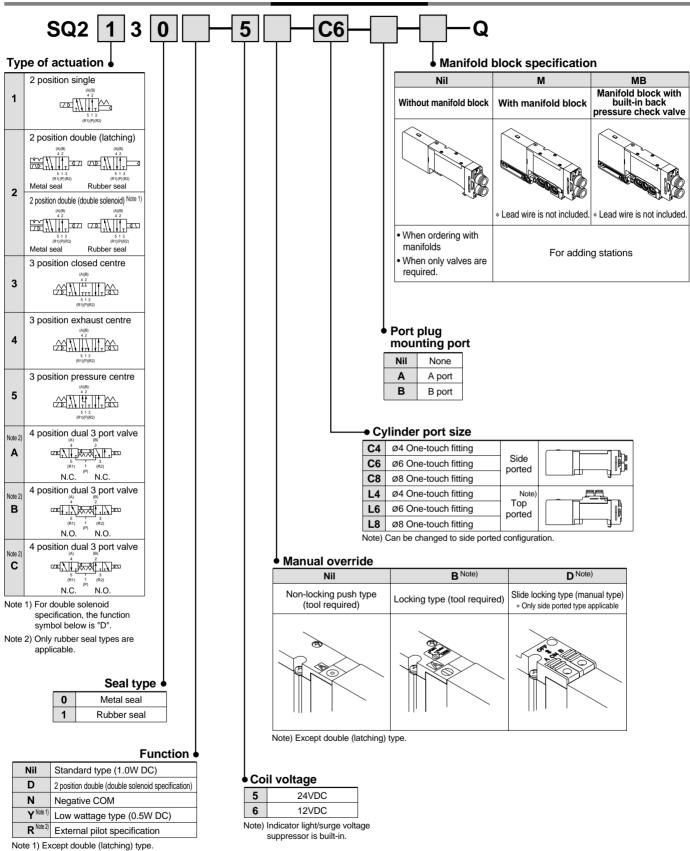


Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type

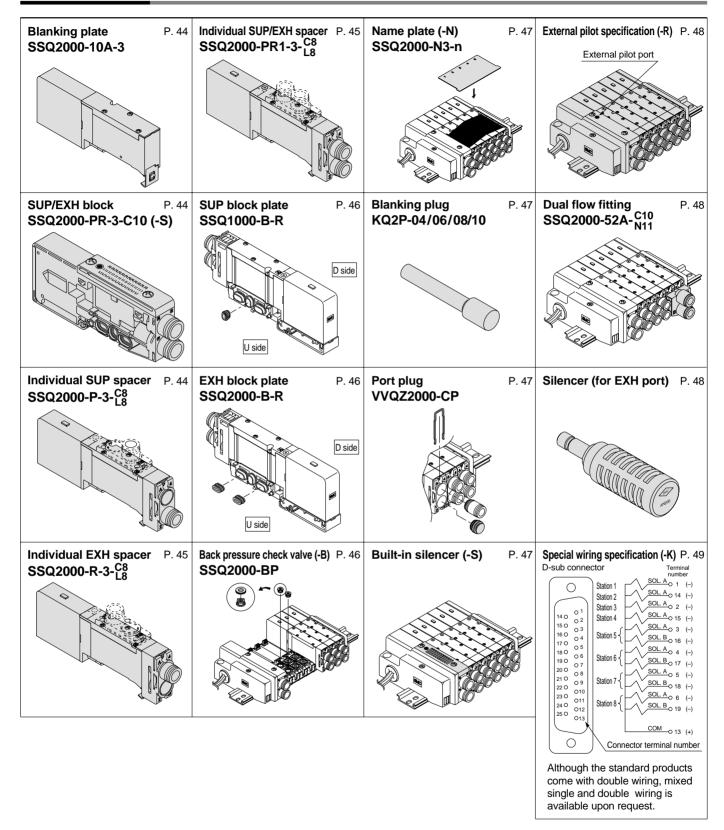


How to Order Valves

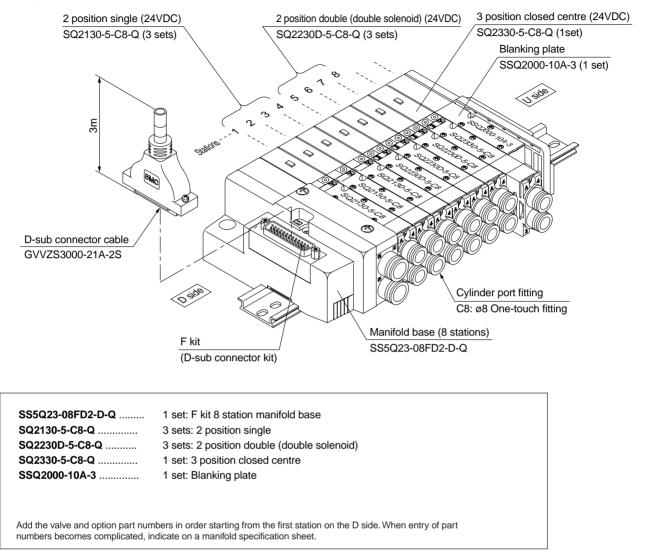


Note 3) For specifying two or more functions, enter symbols in alphabetical order.

Manifold Options



How to Order Manifold Assemblies (Example)



Example: D-sub connector kit, with cable (3m)

Valve Specifications



JIS symbols

Models

	<u> </u>				Note 1)	Response tir	ne ms Note 2)	
Series		Number of solenoids	Model	l	Effective area mm ² (Nt/min)	Standard: 1W	Low wattage	Weight (g)
		Cinala	Metal seal	SQ2130	11.7 (638)	20 or less	26 or less	145
	5	Single	Rubber seal	SQ2131	14.8 (805)	24 or less	31 or less	140
	sitio	Double (latching)	Metal seal	SQ2230	11.7 (638)	26 or less	—	145
	2 po	(latching)	Rubber seal	SQ2231	14.8 (805)	31 or less	—	140
		Double	Metal seal	SQ2230D	11.7 (638)	15 or less	20 or less	160
		(double solenoid)	Rubber seal	SQ2231D	14.8 (805)	20 or less	26 or less	155
SQ2000		Closed	Metal seal	SQ2330	8.1 (442)	34 or less	44 or less	180
	c	centre	Rubber seal	SQ2331	9.0 (490)	34 or less	44 or less	175
	position	Exhaust	Metal seal	SQ2430	11.7 (638)	34 or less	44 or less	180
	3 po	centre	Rubber seal	SQ2431	12.6 (687)	34 or less	44 or less	175
		Pressure	Metal seal	SQ2530	8.1 (442)	34 or less	44 or less	180
		centre	Rubber seal	SQ2531	9.0 (490)	34 or less	44 or less	175
A position	4 position	Dual 3 port valve	Rubber seal	SQ2 ^A C31	9.0 (490)	34 or less	44 or less	155

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be 10% less.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



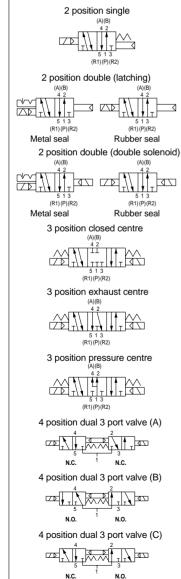
	Valve cons	struction		Metal seal	Rubber seal		
	Fluid			Air/Ine	ert gas		
	Maximum	operating	pressure	0.7	ИРа		
		Single		0.1MPa	0.15MPa		
ions	Minimum	Double	(latching)	0.18MPa	0.18MPa		
icati	operating	Double (c	ouble solenoid)	0.1MPa	0.1MPa		
ecifi	pressure	3 positic	n	0.1MPa	0.2MPa		
Valve specifications		4 positic	n	—	0.15MPa		
alve	Ambient ar	nd fluid te	mperature	-10 to 50)°C Note 1)		
>	Lubrication	ı		Not re	quired		
	Pilot valve	manual o	verride		ocking type (tool required) be (manual type)		
	Vibration/Ir	npact res	stance Note 2)	30/150 m/s ²			
	Enclosure			Dust	proof		
s	Rated coil	voltage		12VDC,	24VDC		
Solenoid specifications	Allowable voltage fluctuation			±10% of ra	ted voltage		
fica	Coil insulation type			Equivalent	t to class B		
So beci	Power cons	umption	24VDC	1W DC (42mA), 0.5	W DC (21mA) Note 3)		
<u>0</u>	(Current) 12VDC			1W DC (83mA), 0.5	W DC (42mA) Note 3)		

Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states. Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was

e: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Values for the low wattage (0.5W) specification.



Manifold Specifications

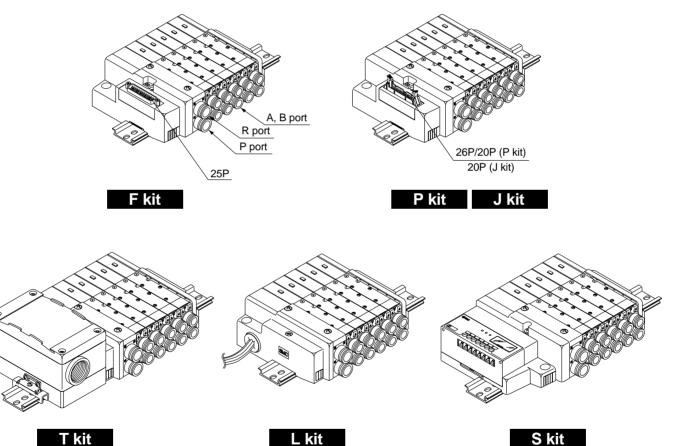
	C	onfigurati	on			Net			Note 4)
Base model	Po	Port size Note 1) Applicable solenoid valves		Connection type		Note 3) Applicable	Note 4) 5 station	Additional weight for	
Dase moder						valves	Connection type		stations
	P, R	Port direction	Port size	Valvoo				(g)	(g)
Series SQ2000	610				F kit: D-sub connector		1 to 12 stations	580	35
	C10 (for ø10)	Side	C4 (for ø4)		P kit: Flat ribbon cable	26P	1 to 12 stations		
		Side	C6 (for ø6) C8 (for ø8)			20P	1 to 9 stations	580	35
SS5Q23-□□-□	Option (Direct outlet)			SQ2⊟30 SQ2⊟31	J kit: Flat ribbon cable PC Wiring System comp	atible	1 to 8 stations	580	35
	with built-in silencer	Note 2)	L4 (for ø4)		T kit: Terminal block		1 to 10 stations	1,165	620
		Тор	L6 (for ø6) L8 (for ø8)		L kit: Lead wire		1 to 12 stations	620	50
					S kit: Serial transmission		1 to 8 stations	650	35

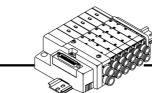
Note 1) One-touch fittings in inch sizes are also available. Refer to page 51 for details.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 49 for details.

Note 4) Except valves. Refer to page 23 for valve weights.





Manifold specifications

Port position

Series

• Simplification and labour savings for wiring work can be achieved by using a D-sub connector for the electrical connection.

Kit (D-sub Connector kit)

- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)

			г, к	,	¬, D						
	SQ2000	Side, Top	C10	C4,	C6, C8	12 stations (16 stations optional)					
	Ĵ					>					
	<u>j</u>		$\langle \rangle$	A CONTRACTOR OF CONTRACTOR							
			?) X	X~,	*~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~						
-			X	en al	X	Ì					
	i i			° A	KOKO	tions					
	l	\prec	XQ>	Y AQ	40°	aions					
			NY		ູ້ ເ ^{ລີ່}						
		SON Key									
	ectrical wiring	/ *	* \	/alves are i	numbered	from the D side.					
sp	ecifications	6									
	. .										
	D-sub conn	ector	1.0	he standar	d alastrias	Lucinina					
	$\left(\circ \right)$			the standar cification for							
	01			s, double v							
	140 02		to S	SOL. A and	SOL. B) i	is used					
	160 0 4			the internation							
	180 05			ion regardl on types.	ess of val	ve and					
	¹⁹⁰ 07 200 08			ed single a	and double	wiring					
	210 0 9			vailable as		5					
	230 010 230 011 240 012		Ref	er to page	49 for deta	ils.					
	240 012 250 013	L									
		Connect	or termina	l number							
	\bigcirc	Lead wire	colours	for D-su	b connec	ctor assemblie					
			G١	/VZS300	0-21A- ¹ / ₂	_ S 60					
		Termir			Lead wire 5	Dot					
	~	SOL A NO.			colour	marking					
s	Station 1	SOL. B 0 14	()	(+)	White	None					
			()	(+)	Brown	Green					
s	Station 2	SOL. B 0 15	()	(+)	Brown	None					
	ĽT∕\	SOL. A 3	()	(+)	White	Yellow					
s	Station 3	SOL. B 0 16	()	(+)	Green	None					
		SOL. A 0 4	()	(+)	Yellow	Brown					
		<u> </u>	(-)								
S	Station 4 { 🔨	SOL. B		(+)	Yellow	None					
S		SOL. B	()	(+)	White	None Grey					
	Station 5	SOL. B SOL. A 5	() ()	(+) (+)	White Grey	None Grey None					
		SOL. B SOL. A SOL. B SOL. B 18	(-) (-) (-)	(+) (+) (+)	White Grey Grey	None Grey None Brown					
s		SOL. B SOL. A SOL. B SOL. B 17 5 5 SOL. B 18 SOL. A 6	(-) (-) (-)	(+) (+) (+) (+)	White Grey Grey Pink	None Grey None Brown None					
s	Station 5	SOL. B SOL. A SOL. B SOL. A SOL. A SOL. B SOL. B 19	(-) (-) (-) (-)	(+) (+) (+) (+) (+)	White Grey Grey Pink White	None Grey None Brown None Pink					
s s	Station 5	SOL. B SOL. A SOL. A SOL. B SOL. A SOL. B SOL. A SOL. A SOL SOL SOL SOL SOL SOL SOL SOL SOL SOL	() () () () ()	(+) (+) (+) (+) (+) (+)	White Grey Grey Pink White Blue	None Grey None Brown None Pink None					
s s	Station 5 {	SOL. B 0 17 SOL. A 5 5 SOL. B 18 18 SOL. A 6 6 SOL. B 19 19 SOL. B 7 7 SOL. B 20	(-) (-) (-) (-) (-) (-) (-)	(+) (+) (+) (+) (+) (+) (+) (+)	White Grey Pink White Blue Pink	None Grey None Brown None Pink None Brown					
s s	Station 5 {	SOL. B 0 17 SOL. A 5 5 SOL. B 18 18 SOL. A 6 6 SOL. B 19 50 SOL. B 20 7 SOL. B 20 20	(-) (-) (-) (-) (-) (-) (-) (-)	(+) (+) (+) (+) (+) (+) (+) (+)	White Grey Grey Pink White Blue Pink Red	None Grey Brown None Pink None Brown None					
s s s	Station 5 { Station 6 { Station 7 { Station 8 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 8 SOL. A 8 SOL. A 8 SOL. B 21	(-) (-) (-) (-) (-) (-) (-) (-) (-)	(+) (+) (+) (+) (+) (+) (+) (+) (+)	White Grey Pink White Blue Pink Red White	None Grey Brown Pink None Brown None Blue					
s s s	Station 5 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 8 SOL. B 20 SOL. A 8 SOL. B 21 SOL. A 9	(-) (-) (-) (-) (-) (-) (-) (-) (-) (-)	(+) (+) (+) (+) (+) (+) (+) (+) (+) (+)	White Grey Pink White Blue Pink Red White Black	None Grey Brown None Pink None Brown None Blue None					
s s s s	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 8 SOL. B 20 SOL. A 9 SOL. A 9 SOL. B 22	$\begin{array}{c} (-) \\$	(+) (+) (+) (+) (+) (+) (+) (+) (+) (+)	White Grey Pink White Blue Pink Red White Black Brown	None Grey None Brown Pink None Brown None Blue None Blue Blue					
s s s s	Station 5 { Station 6 { Station 7 { Station 8 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 8 SOL. B 21 SOL. A 9 SOL. B 22 SOL. A 10		(+) (+) (+) (+) (+) (+) (+) (+) (+) (+)	White Grey Pink White Blue Pink Red White Black Brown Wiolet	None Grey None Brown Pink None Brown None Blue None Blue None					
S S S S	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 { Station 10 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 8 SOL. A 9 SOL. B 21 SOL. B 22 SOL. A 10 SOL. B 23			White Grey Pink White Blue Pink Red White Black Brown Wiolet White	None Grey None Pink None Brown None Blue None Blue None Blue Red					
s s s s	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 9 SOL. B 21 SOL. A 9 SOL. B 22 SOL. A 10 SOL. B 23 SOL. A 11			White Grey Pink White Blue Pink Red White Black Brown Wiolet White Grey	None Grey None Brown None Brown None Blue None Blue None Red Pink					
s s s s s s	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 { tation 10 { tation 11 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 9 SOL. B 21 SOL. A 9 SOL. B 22 SOL. A 10 SOL. B 23 SOL. A 11 SOL. B 24		$ \begin{array}{c} (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \end{array} $	White Grey Pink White Blue Pink Red White Black Brown Wiolet White Grey Brown	None Grey None Brown None Brown None Blue None Blue None Blue Red Pink Red					
s s s s s s	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 { Station 10 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 9 SOL. B 21 SOL. A 9 SOL. B 22 SOL. A 10 SOL. B 23 SOL. A 11 SOL. B 24 SOL. B 24 SOL. A 12			White Grey Pink White Blue Pink Red White Black Brown Wiolet White Grey Brown Red	None Grey None Brown None Brown None Blue None Blue None Blue None Red Pink Red Blue					
s s s s s s	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 { tation 10 { tation 11 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 9 SOL. B 21 SOL. B 22 SOL. A 10 SOL. B 23 SOL. A 11 SOL B 24 SOL A 12 SOL B 25		$ \begin{array}{c} (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \\ (+) \end{array} $	White Grey Pink White Blue Pink Red White Black Brown Wiolet White Grey Brown Red White	None Grey None Brown None Brown None Blue None Blue None Red Pink Red Blue Blue Blue Blue					
S S S S S	Station 5 { Station 6 { Station 7 { Station 8 { Station 9 { tation 10 { tation 11 {	SOL. B 17 SOL. A 5 SOL. B 18 SOL. A 6 SOL. B 19 SOL. A 7 SOL. B 20 SOL. A 7 SOL. B 20 SOL. A 9 SOL. B 21 SOL. A 9 SOL. B 22 SOL. A 10 SOL. B 23 SOL. A 11 SOL. B 24 SOL. B 24 SOL. A 12			White Grey Pink White Blue Pink Red White Black Brown Wiolet White Grey Brown Red White	None Grey None Brown None Brown None Blue None Blue None Blue None Red Pink Red Blue					

Configuration

P, R

Port size

Α, Β

Maximum

number of

stations

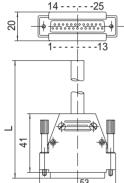
Note) When using the negative COM specification, use valves for negative COM.

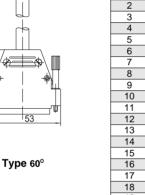


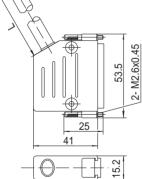
GVVZS3000-21A-2-6

(D-sub connector cable assemblies can be ordered with manifolds.) Refer to manifold ordering.

Type Standard







2	Brown	-						
3	Green	-						
4	Yellow	-						
5	Grey	-						
6	Pink	-						
7	Blue	-						
8	Red	-						
9	Black	-						
10	Violet	-						
11	Grey	Pink						
12	Red	Blue						
13	White	Green						
14	Brown	Green						
15	White	Yelow						
16	Yelow	Brown						
17	White	Grey						
18	Grey	Brown						
19	White	Pink						
20	Pink	Brown						
21	White	Blue						
22	Brown	Blue						
23	White	Red						
24	Brown	Red						
25	Black							
* Connector made in conformity with DIN47100.								

Wire colour table by terminal number of D-sub connector

Terminal No. Lead wire colour Dot marking

White

D

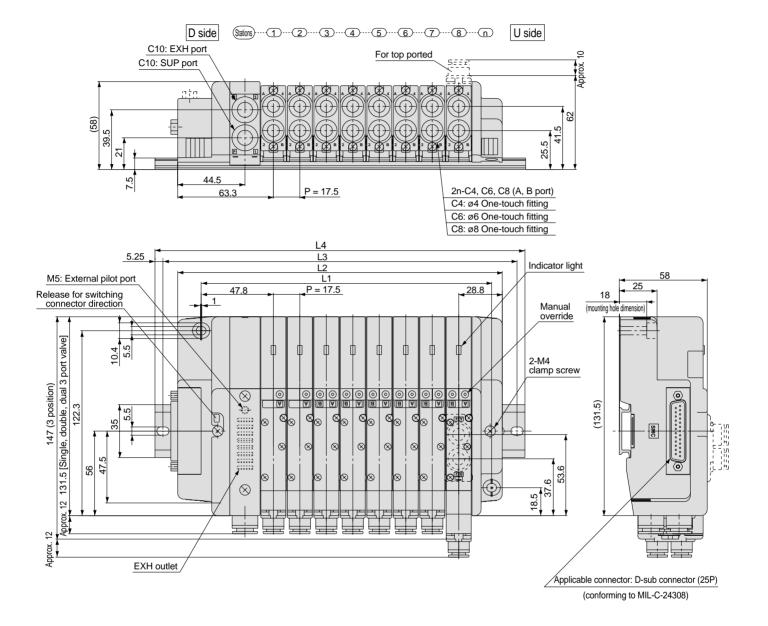
cable assembly

1

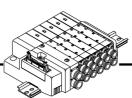
Electric characteristics

		_
Item	Characteristics	
Conductor resistance Ω/km, 20°C	57 or less	le
Voltage limit V, 5min, AC	1500	
Insulation resistance MΩ/km	20	

D-sub connector cable ass'y Cable Ass'y No.									
length (L)	,, j								
1m	GVVZS3000-21A-1								
3m	GVVZS3000-21A-2								
5m	GVVZS3000-21A-3□								
8m	GVVZS3000-21A-4								
20m	GVVZS3000-21A-5S								
	Model								
	Standard S								
	60° 60								



I	Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16)													n 16 sta	ations)		
	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5



 Simplification and labour savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.

Kit (Flat Ribbon Cable Kit)

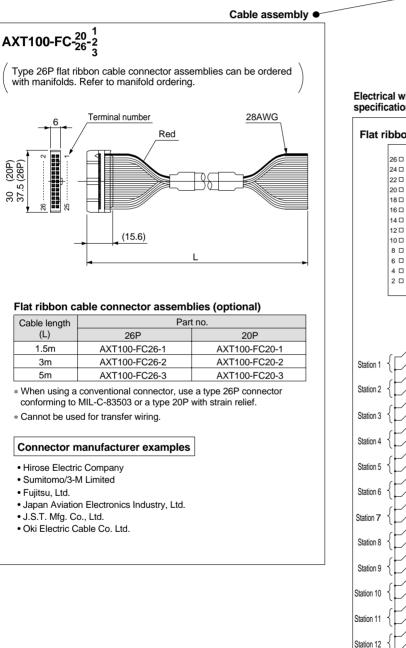
- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

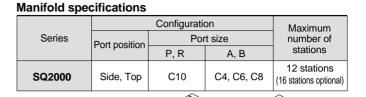
Flat ribbon cable (26P, 20P)

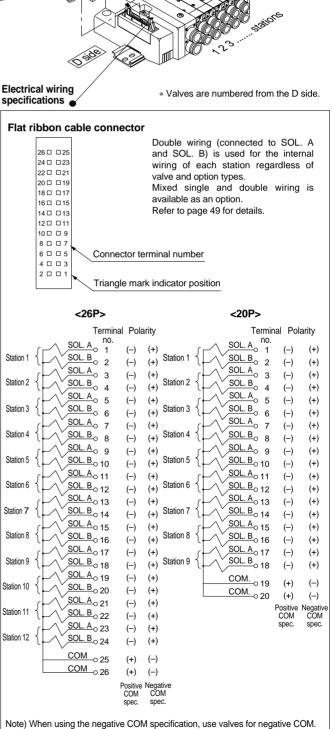
(20P) (26P)

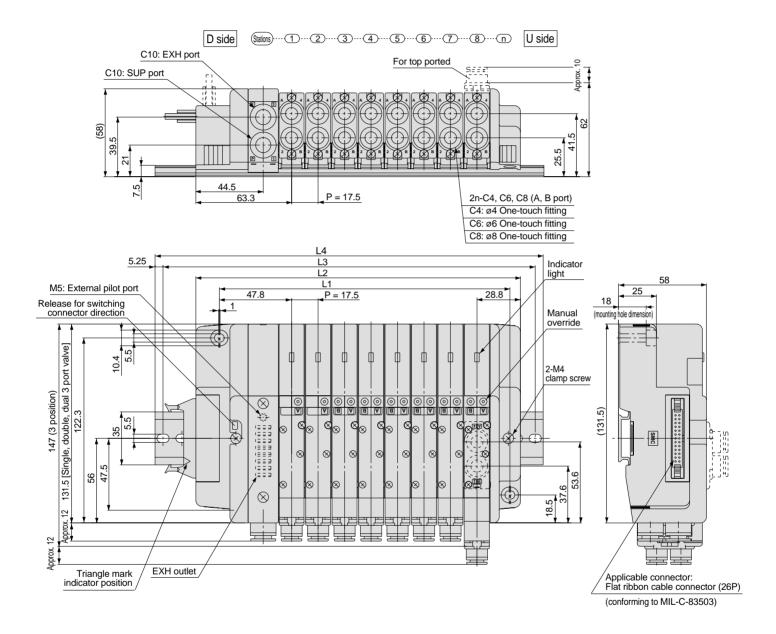
32 30

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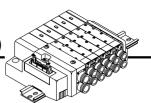




Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16 station												ations)				
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

* Valves are numbered from the D side.



- Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold specifications

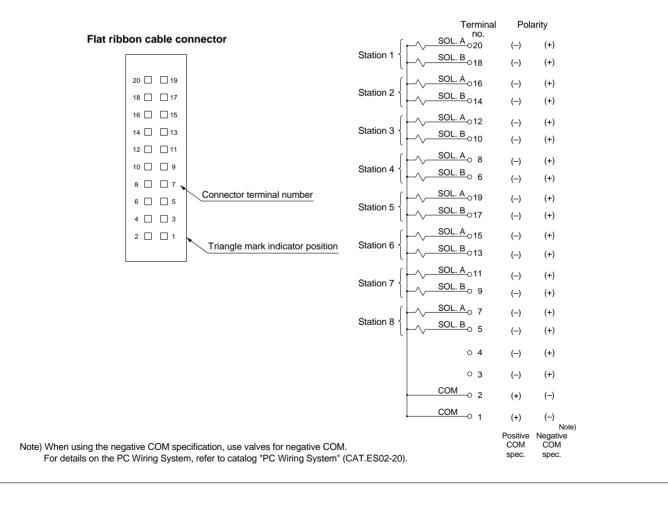
		Configuration	on	Maximum
Series	Port position	Po	number of	
	Port position	P, R	A, B	stations
SQ2000	SQ2000 Side, Top		C4, C6, C8	8 stations (16 stations optional)

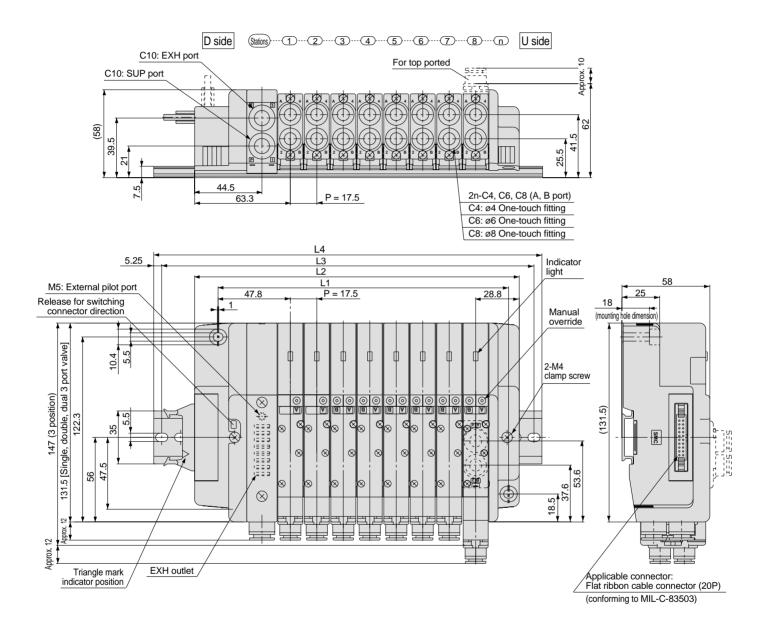
Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option.

Refer to page 49 for details.

Electrical wiring specifications

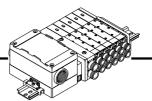
Dide





	Dimensi	ions		Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16 stations)													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
Ī	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

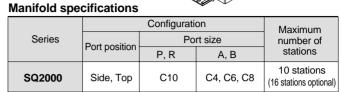
Kit (Terminal Block Box Kit)



A compact terminal block is installed inside the box.
 G3/4" female threads prepared for the electrical entry enables a conduit tube bracket to be connected.

2-G3/4" Electrical entry

• The maximum number of stations is 10 (16 optional).



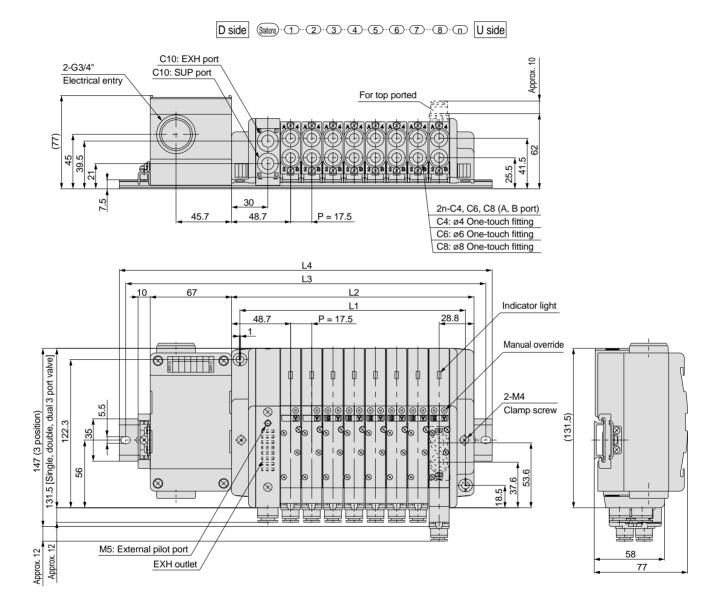


As the standard electrical wiring specification for 10 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option. Refer to page 49 for details.



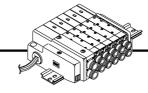
Note) When using the negative COM specification, use valves for negative COM.

		ermina	l Pola	arity
ſ	SOL. A	no. 1A	(-)	(+)
Station 1	SOL. B	1B	()	(+)
Ĺ	SOL. A	~		(1)
Station 2	SOL. B	2A	()	(+)
l	. SOLA	2B	()	(+)
Station 3	SOL B	ЗA	(-)	(+)
Į.		3B	()	(+)
	SOL. A	4A	()	(+)
Station 4	SOL. B	4B	()	(+)
ſ	SOL. A	5A	()	(+)
Station 5	SOL. B	5B	(-)	(+)
(SOL. A			
Station 6	SOL. B	6A	(-)	(+)
()	SOLA	6B	()	(+)
Station 7	SOL. B	7A	(-)	(+)
Į.		7B	()	(+)
Station 8	SOL. A	8A	(-)	(+)
Station 8	SOL. B	8B	()	(+)
[-	SOL. A	9A	()	(+)
Station 9	SOL. B	9B	(-)	(+)
(SOL. A	10A		
Station 10	SOL. B	10A	()	(+)
Ľ	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	100	()	(+)
	o	0014		()
	Ũ	COM	(+)	(–) Note)
			Positive COM	Negative COM
			spec.	spec.



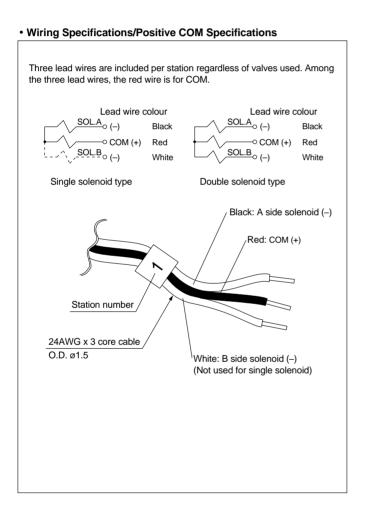
I	Dimensi	ons		Formulas: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (maximum 16 stations)													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
Ī	L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
	L4	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448

Kit (Lead Wire Kit)



• Direct electrical entry type Manifold specifications

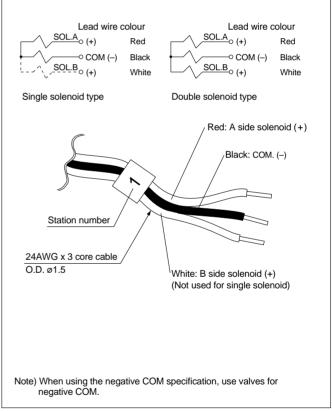
		Maximum			
Series	Port position	Po	number of		
	r on position	P, R	A, B	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations	

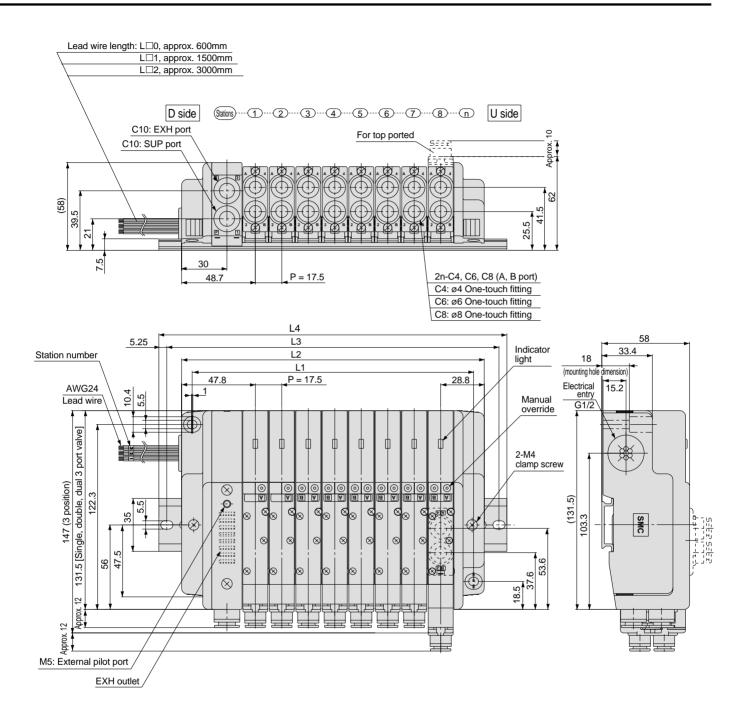


* Valves are numbered from the D side.



Three lead wires are included per station regardless of valves used. Among the three lead wires, the black wire is for COM.



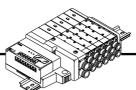


Dimensions					Formulas: $L1 = 17.5n + 46$, $L2 = 17.5n + 60$ n: Stations (maximum 12 stations)						
L1_1	2	3	4	5	6	7	8	9	10	11	12

L	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5

Series SQ2000



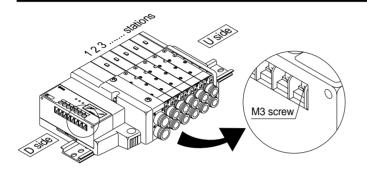


• Simplification, space savings and labour savings for wiring work can be achieved by using a serial transmission system.

• The maximum number of stations is 8 (16 optional). For type J2 and R2 only, the maximum number of stations is 4 (8 optional).

Manifold specifications

Series		Configuratio	n	Maximum
	Port position	Por	number of	
	1 on position	P, R	A, B	stations
SQ2000	Side, Top	C10	C4, C6, C8	8 stations



• Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

SI unit output numbe	0 1 er	2 3	4 5	6 7	89
	А В	A B	A None	A None	A B
SI unit	Double	Double	Single	Single	Single
Station	1	2	3	4	5

Double wiring (standard)

<Wiring example 2>

* Mixed wiring is optional. Specify the wiring specification on a manifold specification sheet. Refer to page 49 for details.

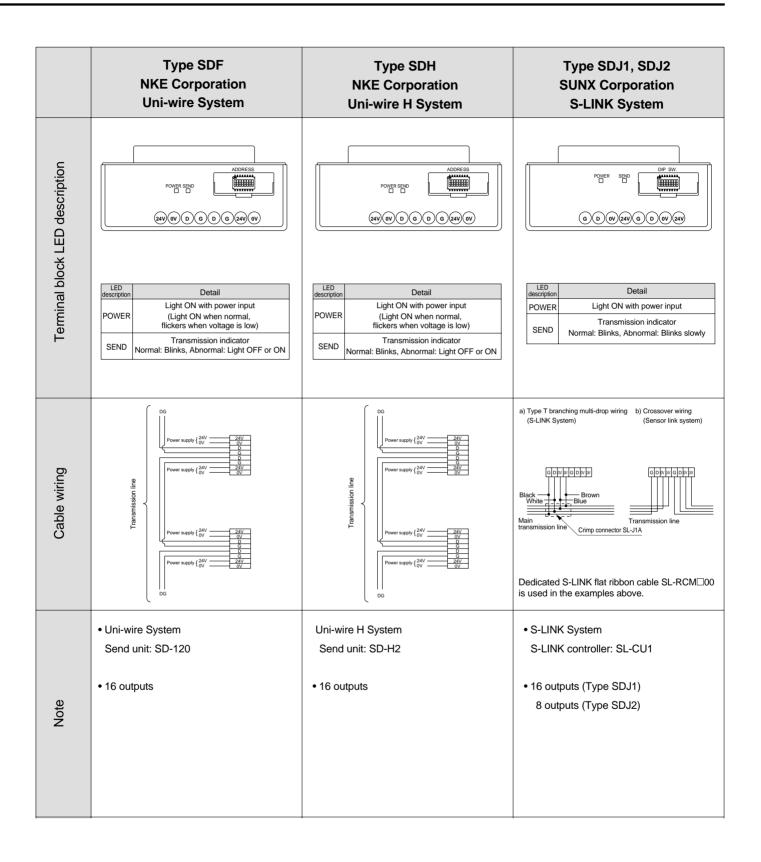
SI unit output numbe	er 0	1	2	3	4	5	6	7
	А	В	А	В	А	А	А	В
SI unit	Dou	Double		ıble	Single	Single	Doi	uble
Station	1		2	2	3	4	;	5

Mixed single and double wiring (optional)

- Valves are numbered from the D side.
- Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

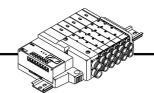
Mixed single and double wiring is available as an option.

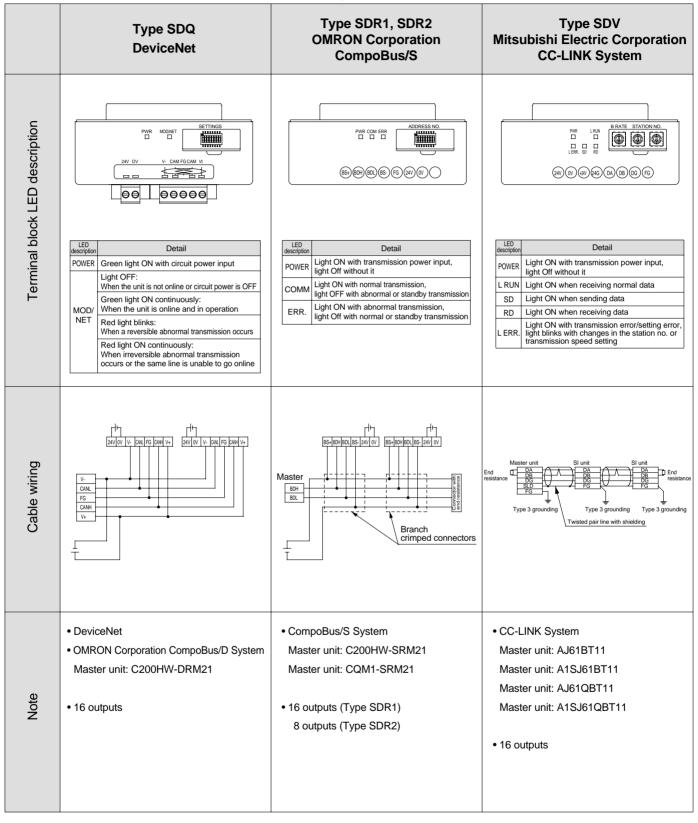
Item	Specification
External power supply	24VDC, +10%, -5%
Current consumption (inside unit)	0.1A or less



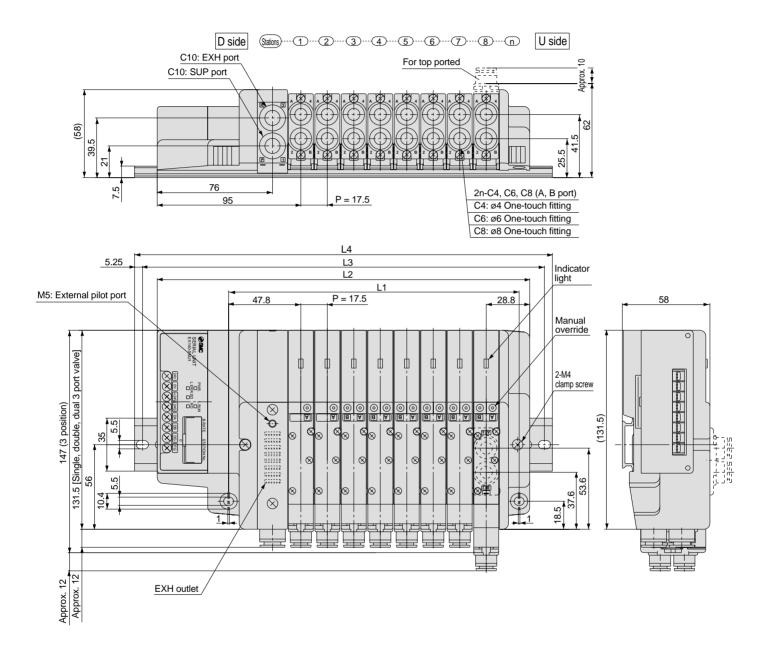
Series SQ2000







SMC



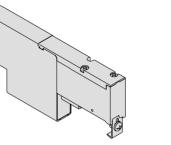
Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 106 n: Stations (maximum 16 stations)										ations)						
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

Optional Manifold Parts for SQ1000



SSQ1000-10A-3

This is mounted on a manifold block when a valve is removed for maintenance or when installation of an additional valve is planned for the future, etc.

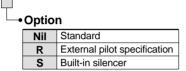






SUP/EXH block

SSQ1000-PR-3-C8-



Note) When specifying both options, indicate "RS". * Specify the spacer mounting position on a manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.

Individual SUP spacer

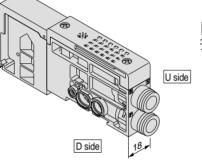
SSQ1000-P-3-C6



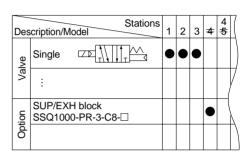
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off.

(See examples.)

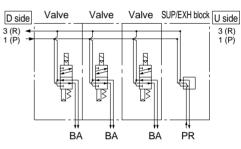
- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-P-3-^{C6}-M

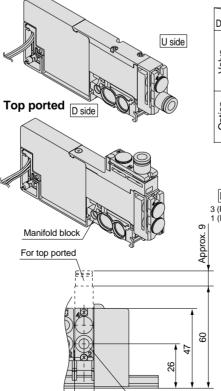


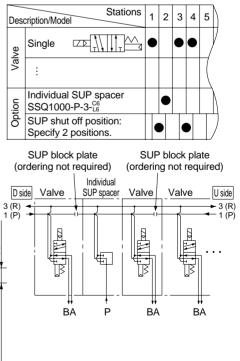
Side ported



5







SMC

11.5

Individual SUP port

ø6 One-touch fitting

Individual EXH spacer

SSQ1000-R-3-C6

Port direction
 C6 Side ported
 L6 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (See examples.)

 Specify the spacer mounting position and EXH passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit.
 (Two pieces of EXH block plate that shut off the

exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- ∗ Part number with manifold block: SSQ1000-R-3-^{C6}_{L6}-M

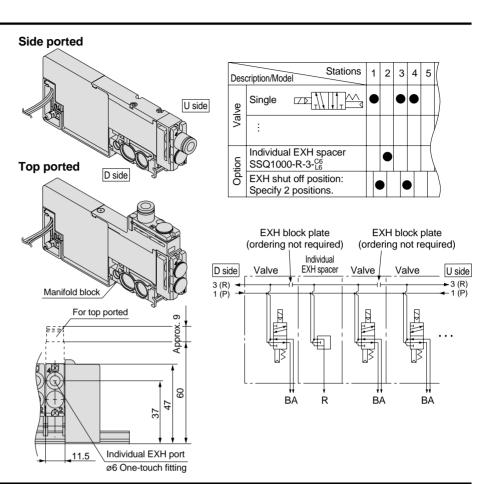
Individual SUP/EXH spacer

SSQ1000-PR1-3- C6

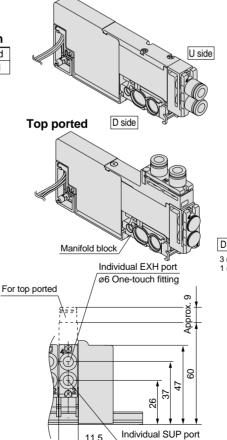


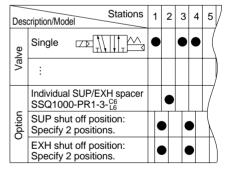
This has both functions of the individual SUP and EXH spacers above.

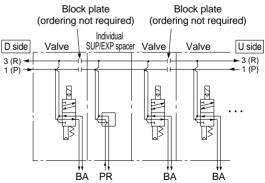
- (See examples.) * Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. (Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-PR1-3- $\frac{C6}{L6}$ -M



Side ported







ø6 One-touch fitting

Optional Manifold Parts for SQ1000

SUP block plate

SSQ1000-B-P

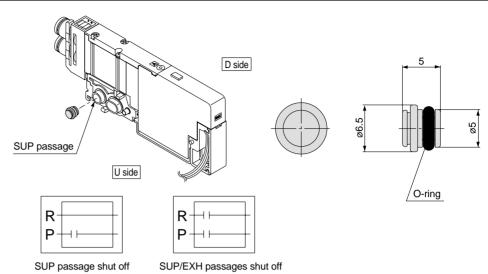
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the mounting station on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ1000-B-R

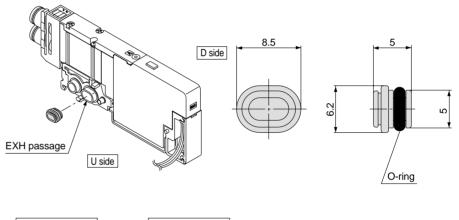
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

 Specify the mounting station on a manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.



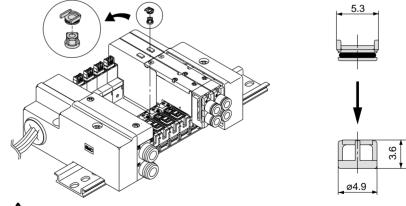


EXH passage shut off

SUP/EXH passages shut off

R

Ρ



- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (R1 and R2 are common) are used, back pressure cannot be prevented with dual 3 port valves.



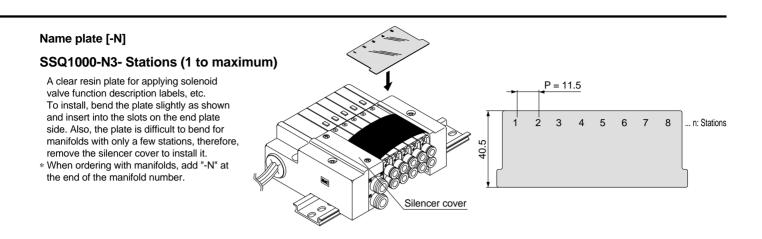
41



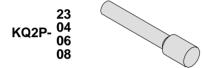
Back pressure check valve [-B] SSQ1000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



Blanking plug (for One-touch fitting)



This is inserted into the cylinder port and SUP and EXH ports that are not used. Available in 10 piece units.

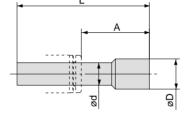
Port plug

VVQZ100-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves.

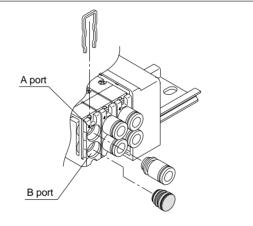
Example) SQ1131-5-C6-A (N.O. specification) A port plug Example) SQ1131-5-C6-B (N.C. specification)

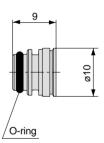
→ B port plug Example) SQ1131-5-C6-B-M (B port plug with manifold block)



Dimensions

Applicable fitting size ød	Model	А	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

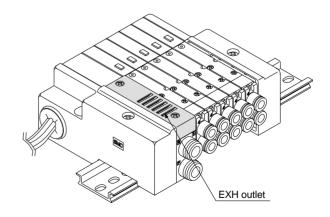




Direct EXH outlet with built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

- Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.
- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.

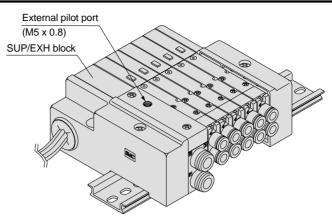




Optional Manifold Parts for SQ1000

External pilot specification [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification. An M5 port will be installed on the top side of the manifold's SUP/EXH block. • Example for valve part number SQ1130 R -5-C6 External pilot specification • Example for manifold part number * Indicate "R" for an option. SS5Q13-08FD1-DR



Note 1) Not applicable for 4 position dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specification have a pilot EXH with

individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.

Duplex fitting SSQ1000-52A-C8



External pilot specification

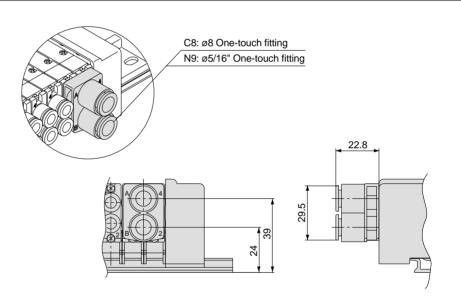
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø8 and ø5/16" One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list the duplex fitting part number.

Example) Valve part number

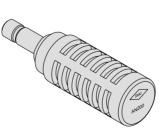
(without One-touch fitting part number) SQ1131-5-CO

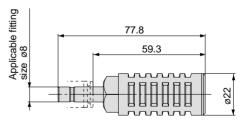
*SSQ1000-52A-^{C8}------ 1 set



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



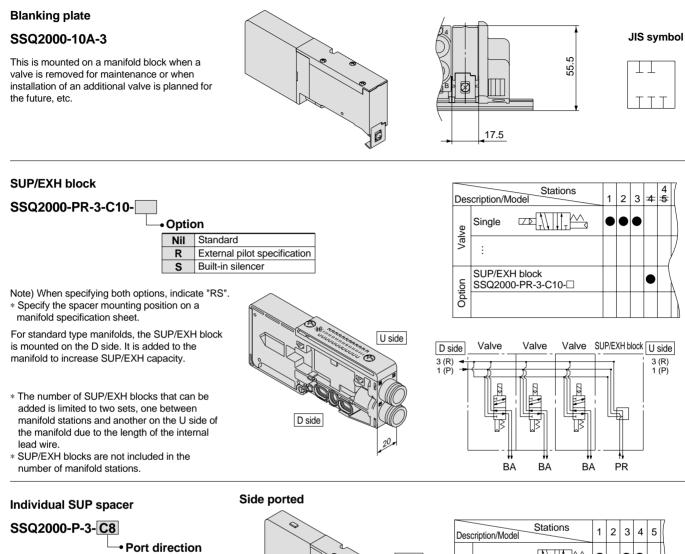


Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ1000	AN200-KM8	20 (1.1)	30



Optional Manifold Parts for SQ2000



U side

55.5

Individual SUP port ø8 One-touch fitting

25.5

C8 Side ported L8 Top ported

Top ported

For top ported

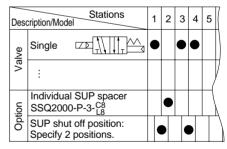
D side

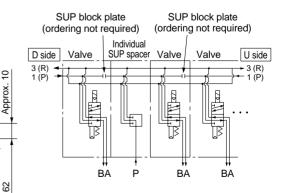
Manifold block

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (See examples.)

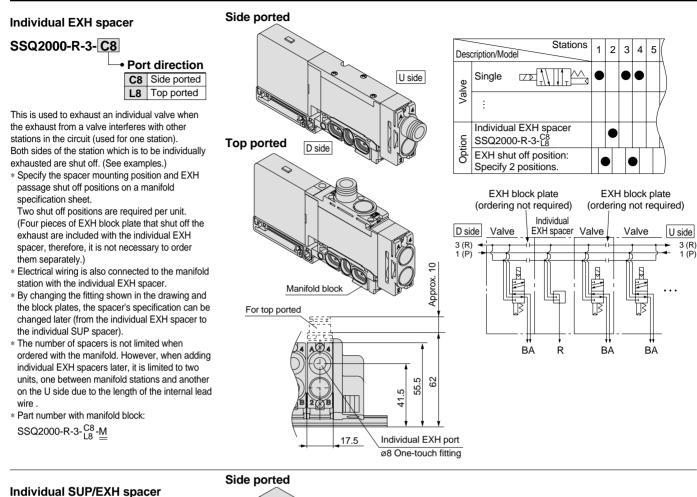
- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from individual SUP spacer to individual EXH spacer).
- The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
 Part number with manifold block:
- SSQ2000-P-3-^{C8}-<u>M</u>



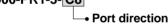


17.5

Manifold Option Parts for SQ2000



SSQ2000-PR1-3-C8

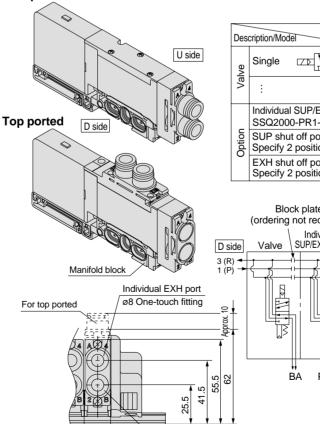


C8 Side ported

L8 Top ported

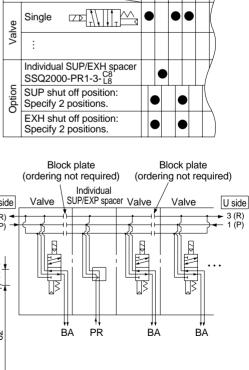
This has both functions of the individual SUP and EXH spacers above. (See examples.)

- * Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ2000-PR1-3-^{C8}_{L8}-<u>M</u>



Individual SUP port

ø8 One-touch fitting



Stations

1 2 3 4 5

17.5

SUP block plate

SSQ1000-B-R

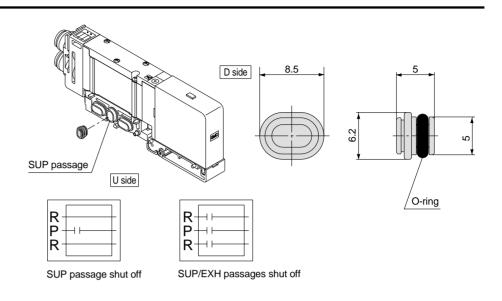
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

 Specify the mounting station on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the mounting station on a manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

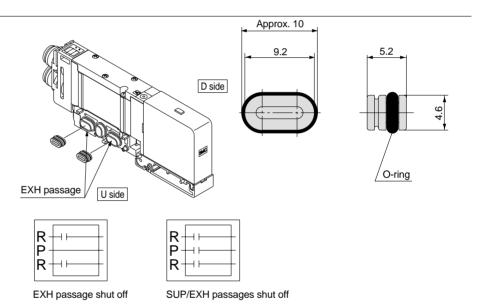
* Shut off labels are applied when EXH block plates are ordered with manifolds.

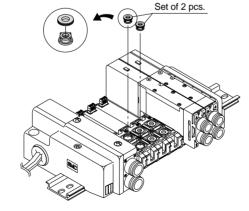
Back pressure check valve [-B]

SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.







ACaution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.



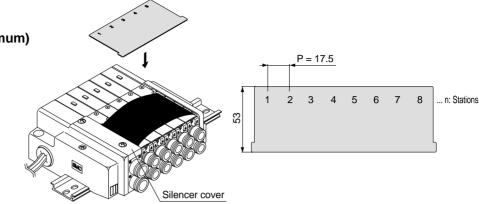
Manifold Option Parts for SQ2000

Name plate [-N]

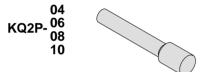
SSQ2000-N3- Stations (1 to maximum)

A clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.



Blanking plug (for One-touch fitting)



This is inserted into the cylinder port and SUP and EXH ports that are not used. Available in 10 piece units.

Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2131-5-C8-A (N.O. specification)

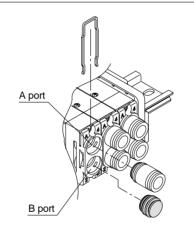
Example) SQ2131-5-C8-B (N.C. specification)

Direct EXH outlet with built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.

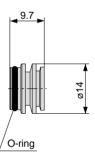


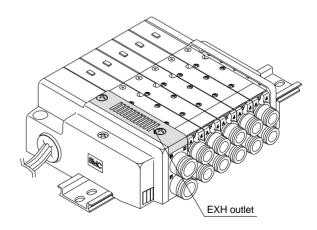
8

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Applicable fitting size ød	Model	А	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12







External pilot specification [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add "R" to the part numbers of manifolds and

valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

• Example for valve part number SQ2130 R -5-C6

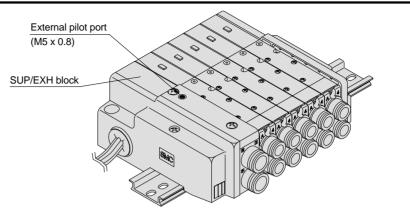
External pilot specification

• Example for manifold part number

* Indicate "R" for an option.

SS5Q23-08FD1-DR

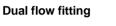
• External pilot specification



Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



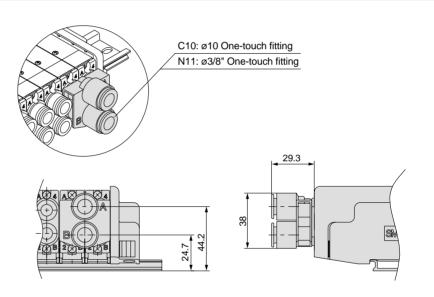
SSQ2000-52A- C10



To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\varphi 10$ and $\varphi 3/8$ " One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

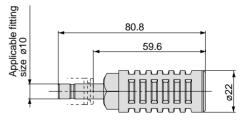
Example) Valve part number (without One-touch fitting) SQ2131-5-CO 2 sets *SSQ2000- 52A-C10 1 set



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ2000	AN200-KM10	26 (1.4)	30



Manifold Options for SQ1000/SQ2000

Special wiring specifications

The standard internal wiring of F kit, P kit, J kit, T kit, and S kit is double wiring (connected to SOL. A and SOL. B) regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to order

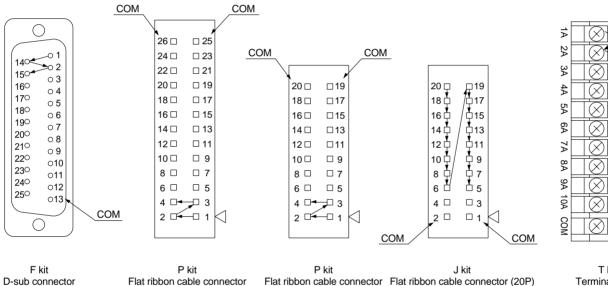
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on a manifold specification sheet. Also, specify wiring for spare connectors. (Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 52.

Example) SS5Q13-09 FD0 -DKS

Other option symbols: Enter in alphabetical order.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



(for 20P)



PC Wiring System compatible

₿

2B

ЗB

4B

БB

бB R

ΖB

뾾

9B

108 $\overline{\mathcal{A}}$

 \bigtriangledown

 $(\times$

Refer to pages 15 and 35 for S kit (serial transmission kit).

(for 26P)

3. Maximum stations

(for 25P)

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)			J kit Flat ribbon cable connector PC Wiring System compatible	T kit (Terminal block) SQ2000 only*	S kit (Serial)
Туре	FD	PD 🗆	PDC	JD0	TD0	SD□
	25P	26P	20P	20P	TDU	300
Max . points	24 points	24 points 18 points		16 points	20 points	16 points

Note) Maximum stations SQ1000: 24 stations

SQ2000: 16 stations

Applicable DIN rail mounting

Each manifold can be mounted on a DIN rail.

Indicate the symbol "-D" for ordering DIN rail mount type manifolds.

The standard DIN rail provided is approximately 30mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

• DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q13- 08FD0 - D09BNK

8 station manifold

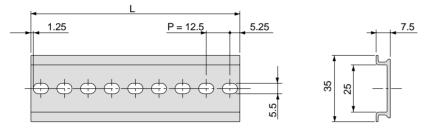
 Option symbols (in alphabetical order)
 DIN rail for 9 stations

• Ordering DIN rail only

DIN rail part number

AXT100- DR - n

Note) For "n", enter a number from the "No." line in the table below. Refer to the dimensions drawing of each kit for dimension L.



Dimension L L = 12.5 x n + 10.5 2 3 4 9 No 1 5 6 7 8 10 Dimension L 23 48 60.5 85.5 98 110.5 123 135.5 35.5 73 11 12 13 14 15 16 17 19 20 No 18 Dimension L 148 160.5 185.5 198 210.5 223 235.5 248 260.5 173 25 23 24 26 27 21 22 28 29 30 No Dimension L 310.5 273 285.5 298 323 335.5 348 360.5 373 385.5 31 32 33 34 35 36 37 38 39 40 No. Dimension L 398 410.5 423 435.5 448 460.5 473 485.5 498 510.5

Manifold Options for SQ1000/SQ2000

Negative COM specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as the standard except for the L kit. Also, negative COM specifications are not available for the S kit.

• How to order negative COM valves (example)

SQ1130 N -5-C6-Q

Negative COM specification

• How to order negative COM manifolds (example)

SS5Q13-08 LD1 N -D N -Q

Kit type

Stations •

Option
 DIN rail mount type

Negative COM specification

One-touch fittings in inch sizes

For One-touch fittings in inch sizes, use the following part numbers. Also, the colour of the release button is orange.

• How to order valves (example)

SQ1130- 5 - N7-Q

Nil Side

Т

osition •			Cylinder port size									
Side			Syn	N1	N3	N7	N9					
	Тор		Applicable tu	ø1/8"	ø5/32"	ø1/4"	ø5/16"					
		A/D mont		SQ1000	•	•	•					
			A/B port	SQ2000	_	•	•	•				

• How to order manifolds (example)

Add "00T" at the end of the part number.

SS5Q13-08 FD0-DN- 00T -Q

P/R port in inch size
 SQ1000: ø5/16" (N9)
 SQ2000: ø3/8" (N11)

How to Add Manifold Stations for SQ1000/SQ2000

1. Using spare connector to add stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit). The following procedures are for using spare connectors to add stations.

Spare connector wiring

Remaining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin
Spare connector wiring	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None

What to prepare

• Valves with manifold block (refer to pages 2 and 20) or manifold block (refer to page 53)

Steps for adding stations

1 Loosen the clamp screw on the U side end plate and open the manifold.

 \downarrow

2 Mount the manifold block to be added.

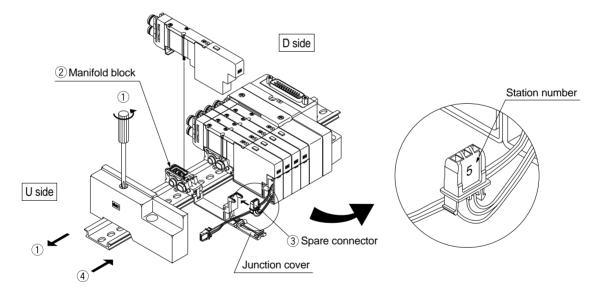
 \downarrow

3Open the junction cover and attach the spare connector. Match the station position of the added station and

 $\widecheck{\downarrow}$ the spare connector station number.

④ Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0N·m)

Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 53.) Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.

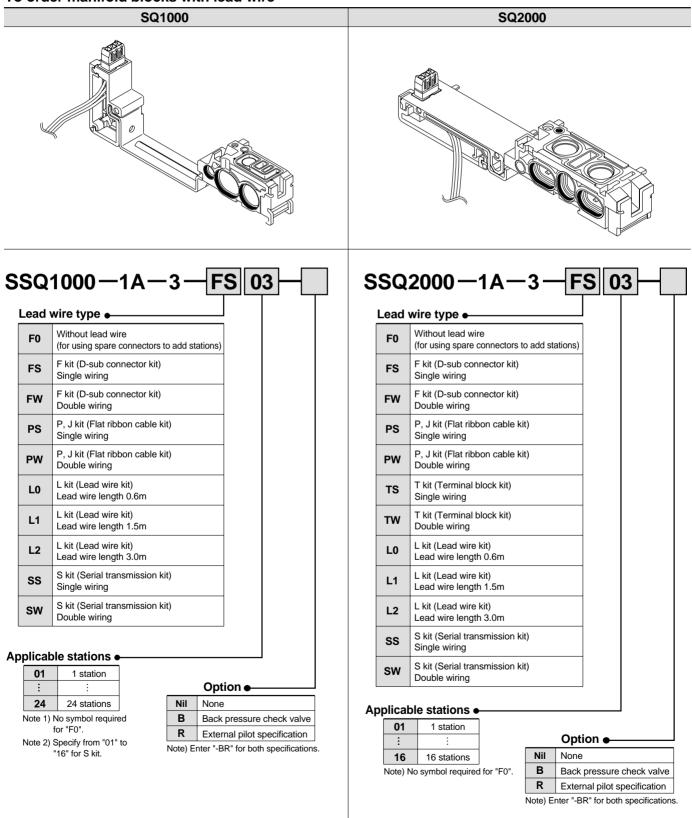


How to Add Manifold Stations for SQ1000/SQ2000

2. Adding stations without required spare connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.

To order manifold blocks with lead wire



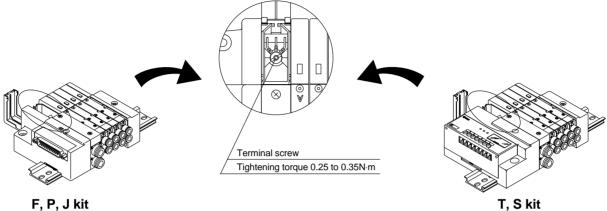


3. Connection method (Refer to page 52 regarding the procedures for adding stations to a manifold block.)

Connect lead wire assemblies included with manifold blocks as follows.

(1) Connecting common terminals

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

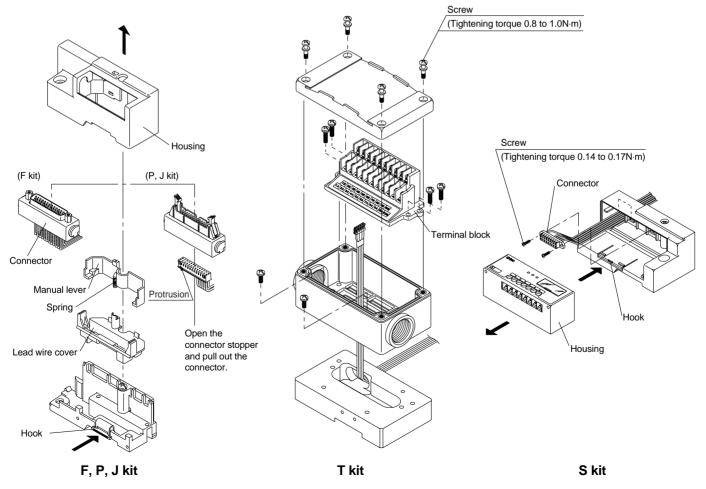




(2) Pulling out the connectors

Pull out the connector to connect the lead wire.

- For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screw driver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



How to Add Manifold Stations for SQ1000/SQ2000

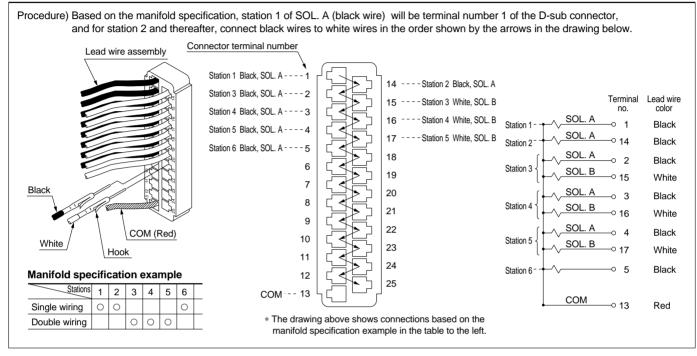
③ Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

∆Caution

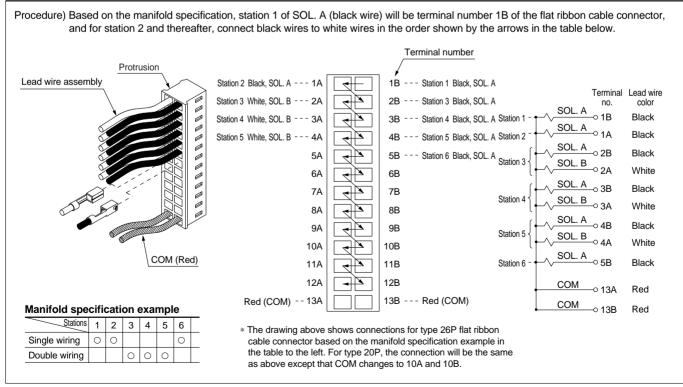
1) After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

2) Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

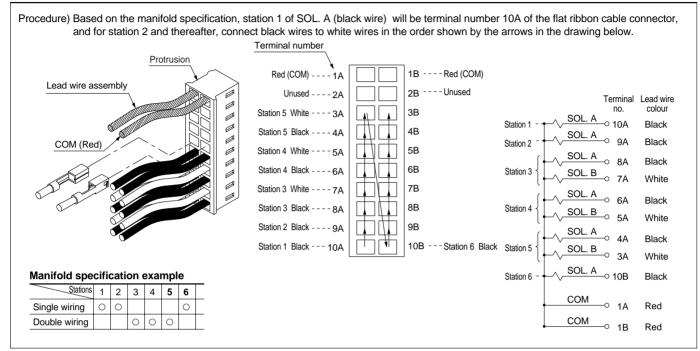
Wiring (F kit: D-sub connector kit)



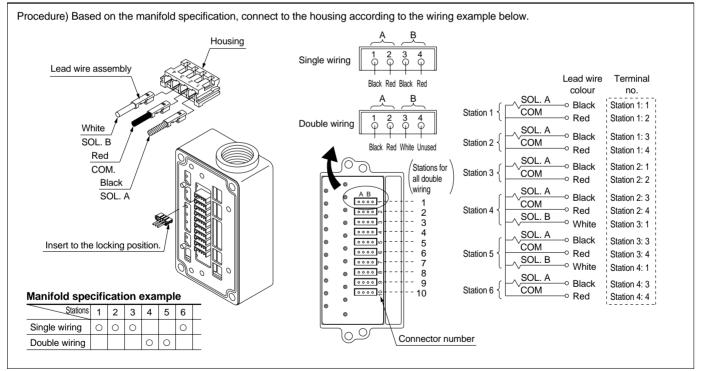
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable kit, PC Wiring System compatible)

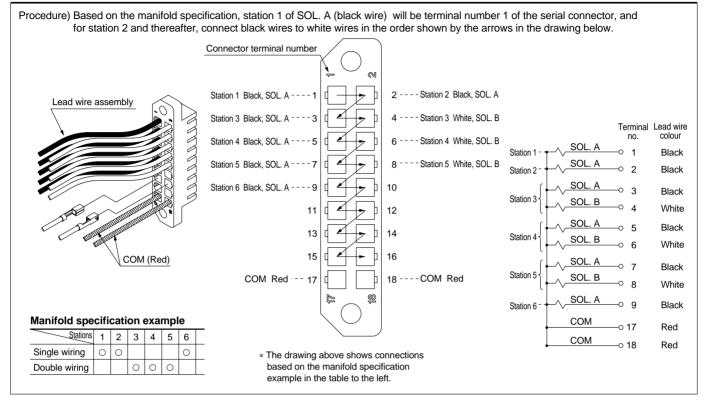


Wiring (T kit: Terminal block kit)



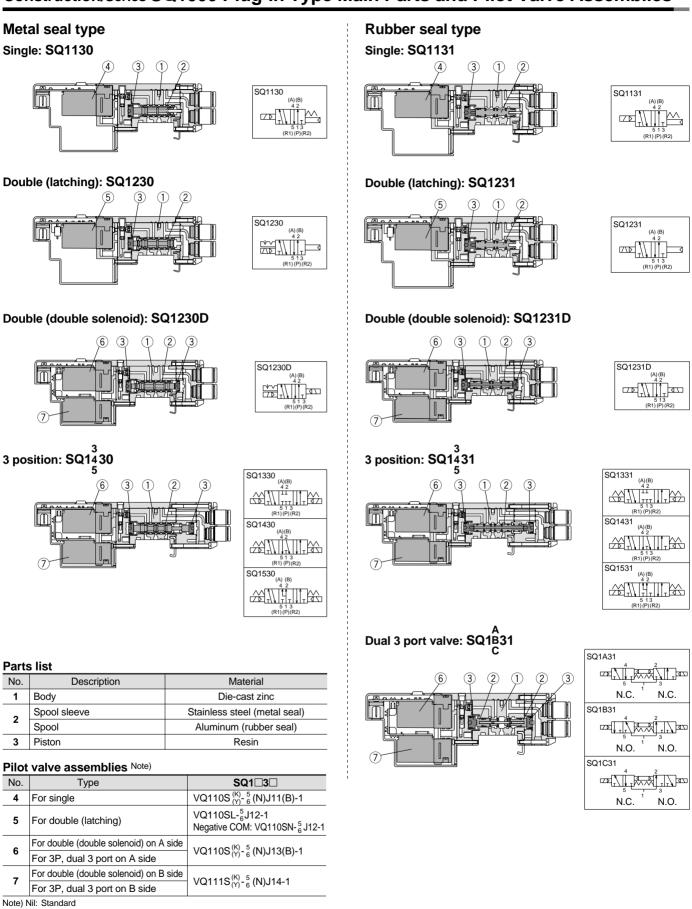
How to Add Manifold Stations for SQ1000/SQ2000

Wiring (S kit: Serial transmission kit)





Construction/Series SQ1000 Plug-in Type Main Parts and Pilot Valve Assemblies



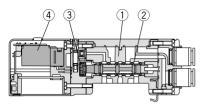
- B: Locking type manual override
 - N: Negative COM specification
 - Y: Low wattage specification



Construction/Series SQ2000 Plug-in Type Main Parts and Pilot Valve Assemblies

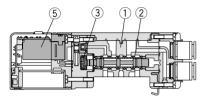
Metal seal type

Single: SQ2130





Double (latching): SQ2230





SQ2230D

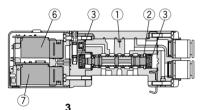
(R1) (

∭.₩

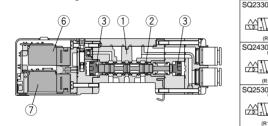
50243

SQ2530

Double (double solenoid): SQ2230D



3 position: SQ2 $\frac{3}{4}$ 30





No.	Description	Material							
1	Body	Die-cast aluminum							
2	Spool sleeve	Stainless steel (metal seal)							
2	Spool	Aluminum (rubber seal)							
3	Piston	Resin							

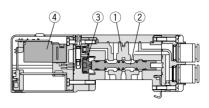
Pilot valve assemblies Note)

No.	Туре	SQ2□3□						
4	For single	VQ111S(Y)- ⁵ ₆ (N)J31-1						
5	For double (latching)	VQ110SL- ${}^{5}_{6}$ J32-1 Negative COM: VQ110SN- ${}^{5}_{6}$ J32-1						
6	For double (double solenoid) on A side	VQ111S(Y)- ⁵ ₆ (N)J23-1						
0	For 3P, dual 3 port on A side	VQ1110(1)=6(10)020=1						
-	For double (double solenoid) on B side	VO1118(X) 5(N) 124 1						
1	For 3P, dual 3 port on B side	VQ111S(Y)- ⁵ ₆ (N)J34-1						
Note) N	Note) Nil: Standard							

N: Negative COM specification Y: Low wattage specification

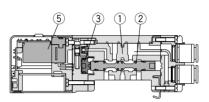
Rubber seal type

Single: SQ2131



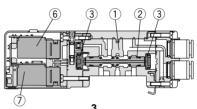


Double (latching): SQ2231

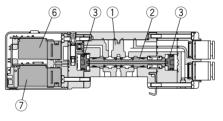




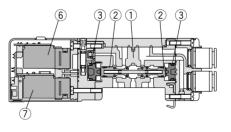
Double (double solenoid): SQ2231D



3 position: SQ2 $\frac{3}{4}$ 31



Dual 3 port valve: SQ2B31



SQ2231D (A)

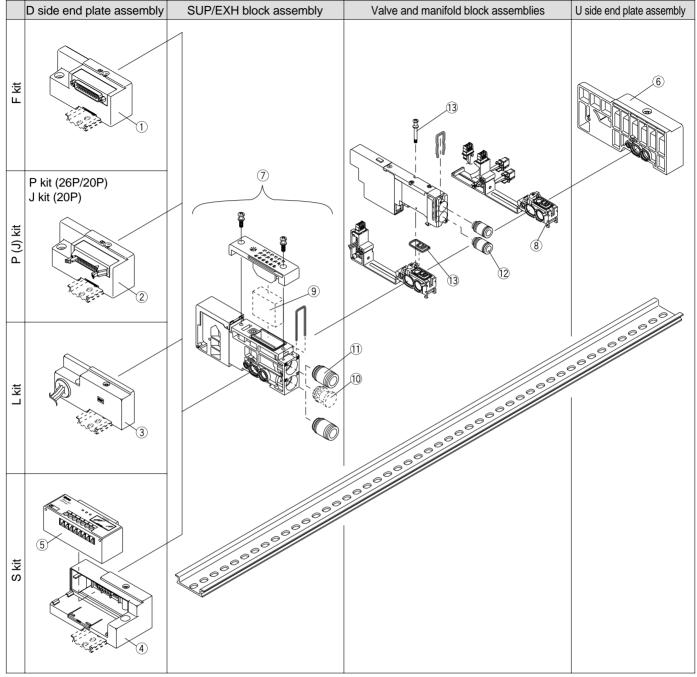
SQ2331 (A) (B)
42 11 11 11 11 11 11 11 11 11 1
SQ2431 (A)(B)
(R1)(P)(R2)
SQ2531
(R1)(P)(R2)

SQ2A31	2 1 1 N.C.
SQ2B31 4 7 7 5 N.O	2 1 1 N.O.
SQ2C31 4 725 5 N.C	



Exploded View of Manifold/SQ1000 (Plug-in Type Manifold) SS5Q13

(F, P, J, L, S kit)



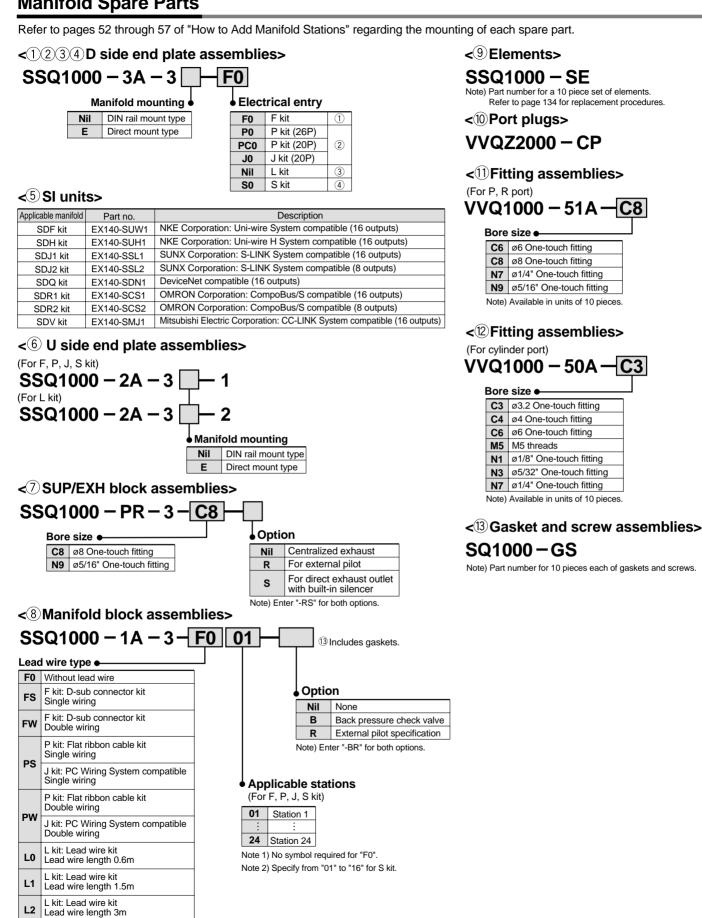
Manifold Spare Parts

S kit: Serial transmission kit Single wiring

S kit: Serial transmission kit Double wiring

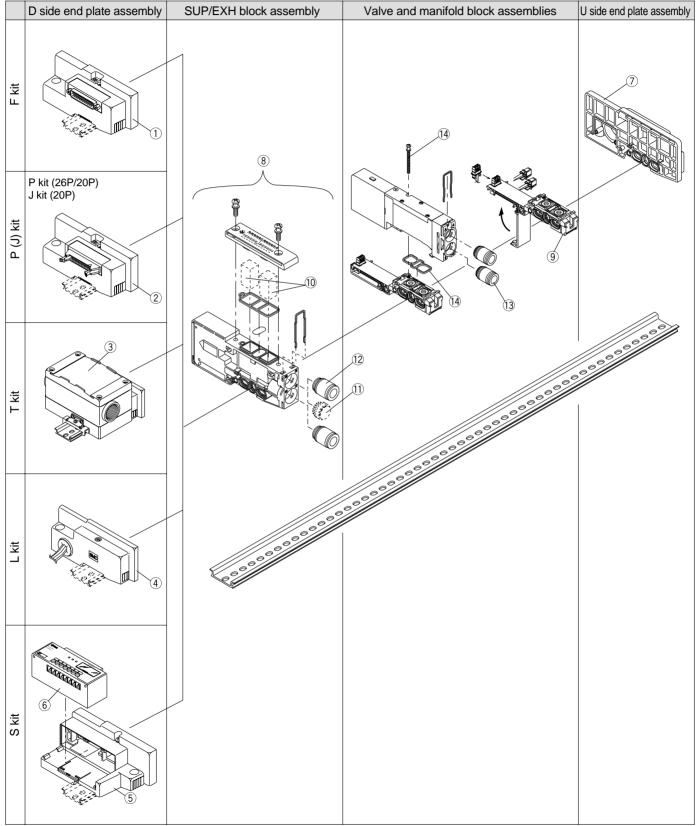
SS

SW



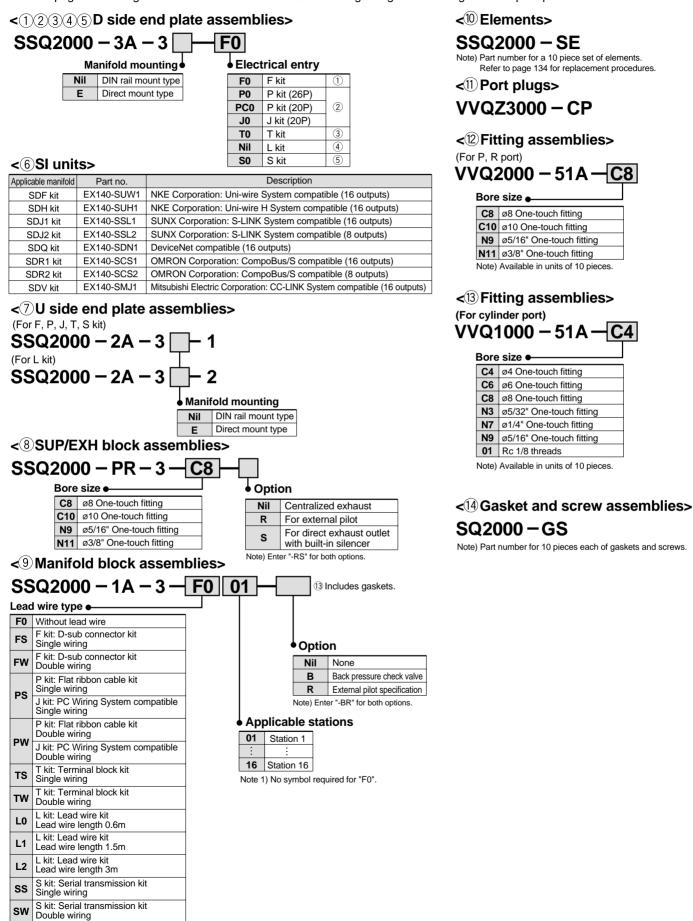
Exploded View of Manifold/SQ2000 (Plug-in Type Manifold) SS5Q23

(F, P, J, T, L, S kit)



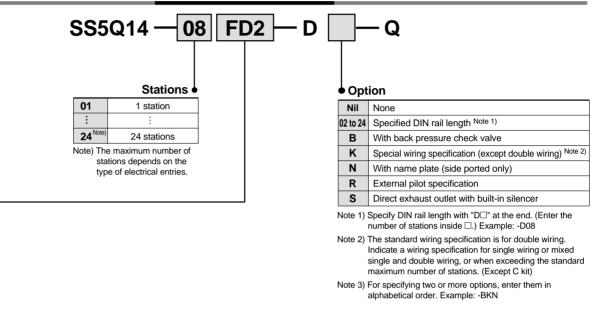
Manifold Spare Parts

Refer to pages 52 through 57 of "How to Add Manifold Stations" regarding the mounting of each spare part.



Series SQ1000 Plug Lead Type

How to Order Manifolds



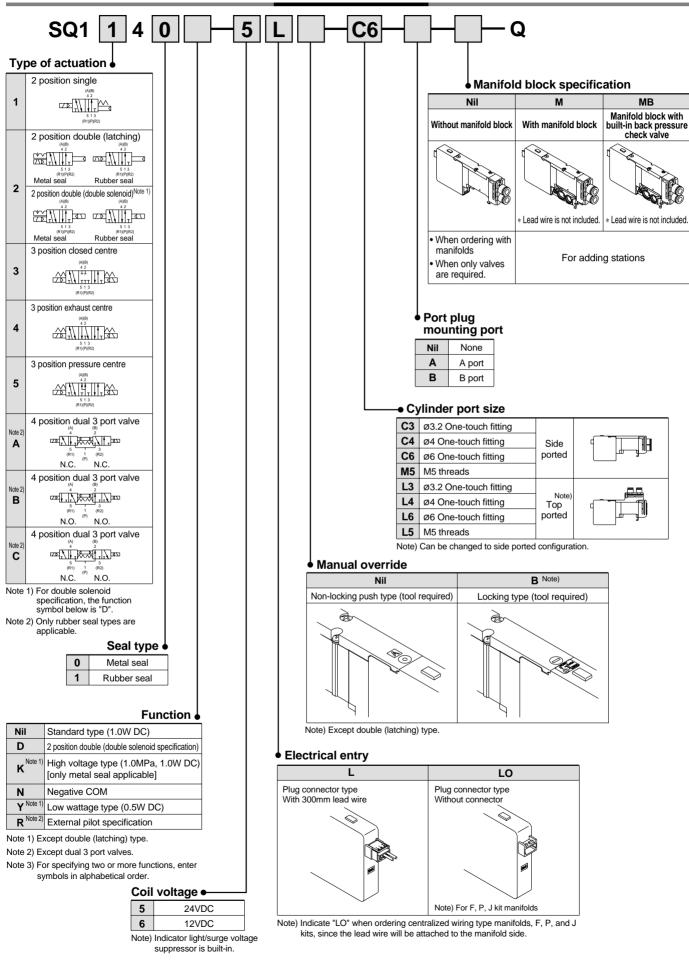
Electrical entry

Kit description		Lead wire connector entry direction	Cable specification	Standard number of stations	Max. number of stations for special wiring specification	Note 2) Max. number of solenoids
E kit	FD0		D-sub connector (25P) kit, without cable		0.4 stations	24
	FD1	Diside	D-sub connector (25P) kit, with 1.5m cable			
D-sub D side	FD2	D Side	D-sub connector (25P) kit, with 3.0m cable	1 to 12 stations	24 stations	
connector kit	FD3		D-sub connector (25P) kit, with 5.0m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable		24 stations	24
	PD1	Note 1)	Flat ribbon cable (26P) kit, with 1.5m cable			
	PD2	D side	Flat ribbon cable (26P) kit, with 3.0m cable	1 to 12 stations		
	PD3	1	Flat ribbon cable (26P) kit, with 5.0m cable			
Flat ribbon cable connector kit (26P)	PDC] [Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18 stations	18
Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16
C kit	с	_	Connector kit	1 to 24 stations	_	_
Connector kit						

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.

How to Order Valves

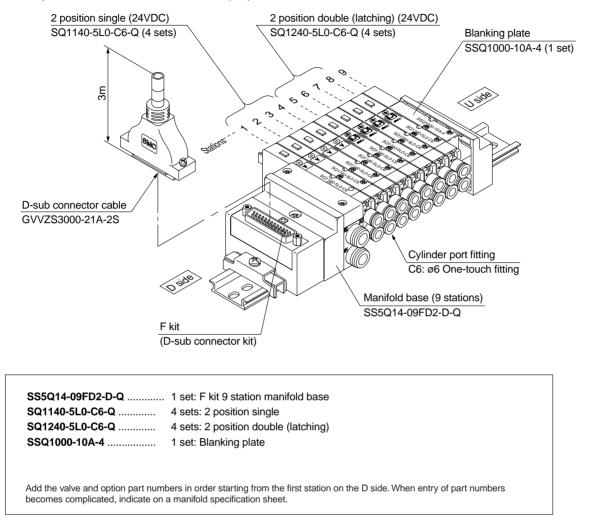


Series SQ1000

Manifold Options

Blanking plate P. 93 SSQ1000-10A-4	Individual SUP/EXH spacer P. 94 SSQ1000-PR1-4- ^{C6} Control Control Con	Name plate (-N) P. 96 SSQ1000-N3-n	External pilot specification (-R) P. 97 External pilot port
SUP/EXH block P. 93 SSQ1000-PR-4-C8(-S)	SUP block plate P. 95 SSQ1000-B-P	Blanking plug P. 96 KQ2P-23/04/06/08	Dual flow fitting P. 97 SSQ1000-52A- C8 SSQ1000-52A- N9
Individual SUP spacer P. 93 SSQ1000-P-4-C6 Individual SUP spacer P. 93	EXH block plate P. 95 SSQ1000-B-R	Port plug VVQZ100-CP P. 96	Silencer (for EXH port) P. 97
Individual EXH spacer P. 94 SSQ1000-R-4- ^{C6} Control Control	Back pressure check valve (-B) P. 95 SSQ1000-BP	Built-in silencer (-S) P. 96	$\begin{array}{c c} \text{Special wiring specification (-K)} P. 103 \\ \hline \text{D-sub connector} & & & & & & & & & & & & & & & & & & &$
			Although the standard products come with double wiring, mixed single and double wiring is available upon request.

How to Order Manifold Assemblies (Example)



Example: D-sub connector kit, with cable (3m)

Series SQ1000

Valve Specifications



Models

			Model		Note 1)	Response time ms ^{Note 2)}		
Series		Number of solenoids			Effective area mm² (Nt/min)	Standard: 1W		Weight (g)
			Metal seal	SQ1140	3.2 (177)	12 or less	15 or less	80
		Single	Rubber seal	SQ1141	4.5 (245)	15 or less	20 or less	80
	2 position	Double	Metal seal	SQ1240	3.2 (177)	15 or less	—	80
		(latching)	Rubber seal	SQ1241	4.5 (245)	20 or less	—	80
		Double	Metal seal	SQ1240D	3.2 (177)	10 or less	13 or less	95
		(double solenoid)	Rubber seal	SQ1241D	4.5 (245)	15 or less	20 or less	95
SQ1000		Closed centre	Metal seal	SQ1340	2.9 (157)	20 or less	26 or less	100
001000	ç	Closed centre	Rubber seal	SQ1341	3.2 (177)	25 or less	33 or less	100
	position	Exhaust centre	Metal seal	SQ1440	3.2 (177)	20 or less	26 or less	100
	3 po	Exhaust centre	Rubber seal	SQ1441	4.5 (245)	25 or less	33 or less	100
	.,	Pressure centre	Metal seal	SQ1540	2.9 (157)	20 or less	26 or less	100
		r ressure certile	Rubber seal	SQ1541	3.2 (177)	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 ^A _B 41	3.2 (177)	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications

_	Valve cons	struction		Metal seal	Rubber seal	
	Fluid			Air/Inert gas		
	Maximum	operating	pressure	0.7MPa (High pressure type: 1.0MPa) Note 3)		
Ś		Single		0.1MPa	0.15MPa	
ion	Minimum	Double (I	atching)	0.18MPa	0.18MPa	
licat	operating	Double (d	ouble solenoid)	0.1MPa	0.1MPa	
ecit	pressure	3 position		0.1MPa	0.2MPa	
Valve specifications		4 position		—	0.15MPa	
/alv	Ambient a	nd fluid ter	nperature	-10 to 50°C Note 1)		
	Lubricatior	า		Not required		
	Pilot valve	manual o	verride	Push type/Locking type (tool required)		
	Vibration/I	mpact resi	stance Note 2)	30/150 m/s ²		
	Enclosure			Dust proof		
s	Rated coil	voltage		12VDC, 24VDC		
tion	Allowable	voltage flu	ctuation	±10% of rated voltage		
Solenoid ecificatio	Coil insula	tion type		Equivalent to class B		
Solenoid specifications	Power cons	sumption	24VDC	1W DC (42mA), 0.5W DC (21mA) Note 4)		
5	(Current)		12VDC	1W DC (83mA), 0.5W DC (42mA) Note 4)		

Note 1) Use dry air to prevent condensation at low temperatures.

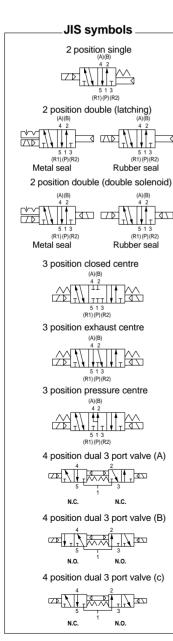
Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No ma perform

No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Metal seal type only. [Except double (latching) type.]

Note 4) Values for the low wattage (0.5W) specification.





Manifold Specifications

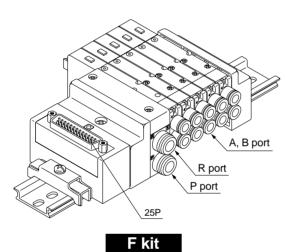
Deservedel		onfigurat ort size ^{No}		Applicable			Note 3) Applicable	Note 4) 5 station	Note 4) Additional
Base model	P, R	Port	A, B	solenoid valves	Connection type		stations	weight (g)	weight for 1 station (g)
		direction	Port size						(9)
	C8	Cide	C3 (for ø3.2) C4 (for ø4)		F kit: D-sub connector		1 to 12 stations	420	20
	(for ø8)	Side	C6 (for ø6)			26P	1 to 12 stations		
SS5Q14-□□-□	Option		M5 (M5 threads)	SQ1⊟40	P kit: Flat ribbon cable	20P	1 to 9 stations	420	20
553€14-⊟⊟-⊟	Option Direct outlet with built-in	Note 2)	L3 (for ø3.2) L4 (for ø4)	SQ1⊟41	J kit: Flat ribbon cable PC Wiring System comp	oatible	1 to 8 stations	420	20
	silencer /	Тор	L6 (for ø6) L5 (M5 threads)		C kit: Connector kit		1 to 12 stations	460	35

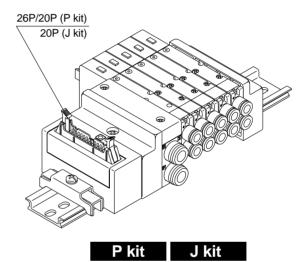
Note 1) One-touch fittings in inch sizes are also available. Refer to page 105 for details.

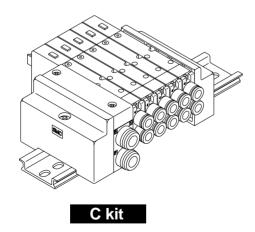
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 103 for details.

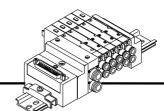
Note 4) Except valves. Refer to page 69 for valve weights.







Kit (D-sub Connector kit)



Configuration

P, R

C8

Port size

A, B

C3, C4, C6, M5

Maximum

number of

stations

12 stations

(24 stations optional)

Manifold specifications

Port position

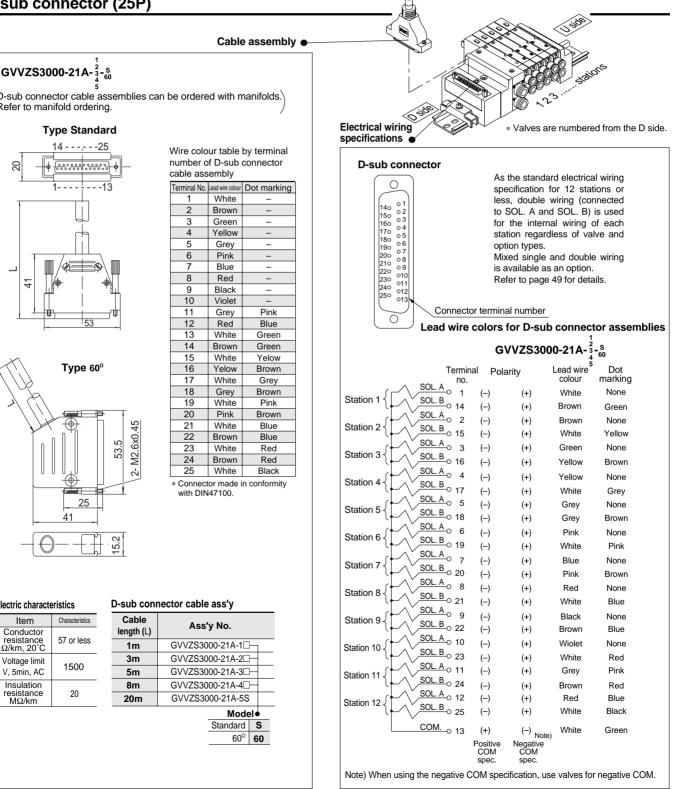
Side, Top

Series

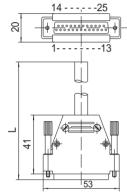
SQ1000

- · Simplification and labour savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- · Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)



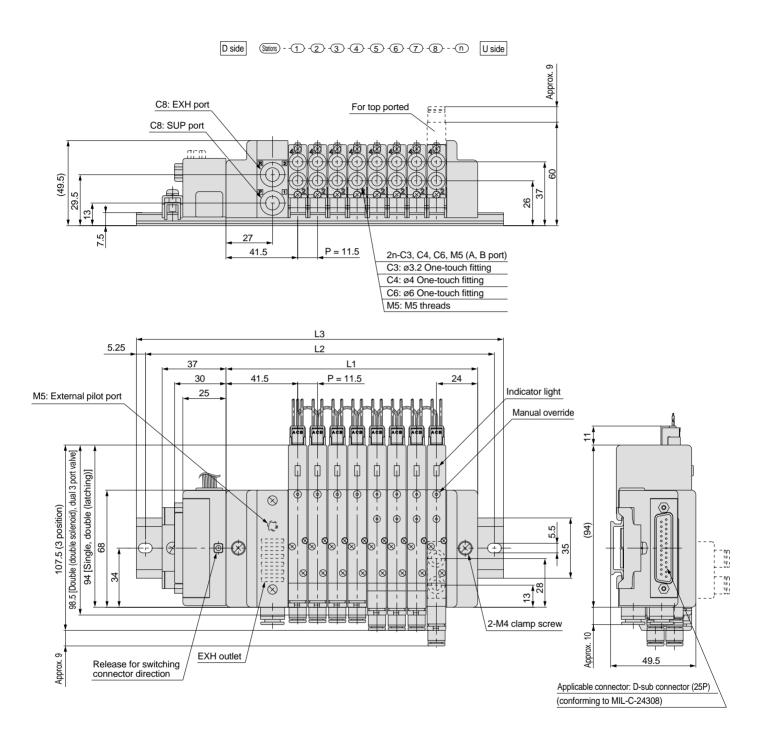
D-sub connector cable assemblies can be ordered with manifolds. Refer to manifold ordering.



	Type 60⁰	
		2- M2.6x0.45
_		-

Electric characteristics

Item	Characteristics
Conductor resistance Ω/km, 20°C	57 or less
Voltage limit V, 5min, AC	1500
Insulation resistance MO/km	20

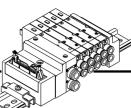


Dimensi	ions														Fo	rmula:	L1 = 1	1.5n +	54 n:	Statio	ns (ma	ximun	n 24 sta	ations)
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

Kit (Flat Ribbon Cable Kit)

- · Simplification and labour savings for wiring work can be achieved by using a MIL type for the electrical connection.
- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)



* Valves are numbered from the D side.

Positive Negative

Note

(+) (-)

(+) (-)

COM COM

spec. spec

<u>COM</u> 0 19

COM 0 20

Manifold specifications

Electrical wiring

specifications

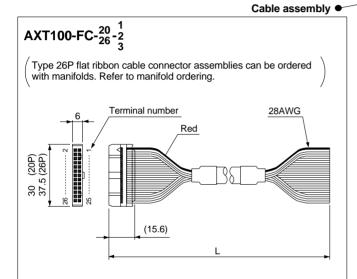
Station 10

Station 11

Station 12

Flat ribbon cable connector

		Configuration	on	Maximum
Series	Dort position	Por	t size	number of
	Port position	P, R	A, B	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 stations optional)



Flat ribbon cable connector assemblies (optional)

Cable	Par	t no.
length (L)	26P	20P
1.5m	AXT100-FC26-1	AXT100-FC20-1
3m	AXT100-FC26-2	AXT100-FC20-2
5m	AXT100-FC26-3	AXT100-FC20-3

* When using a conventional connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.

* Cannot be used for transfer wiring.

Connector manufacturer examples

- Hirose Electric Company
- Sumitomo/3-M Limited
- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co. Ltd.

	26 0 25 24 23 22 21 20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 5 4 3 2 1 1	Conne		a v N a F	nd SOL viring of alve and fixed sin vailable tefer to p nal numb		d for the i on regard es. double wi n.	nterna less o	al of
		Triang	gle ma	irk in	dicator p	osition			
		<26P>				<	20P>		
		Termina no.	al Pola	arity			no.	al Pola	arity
Station 1	$\left\{ L \right\}$	<u>SOL. A</u> <u>SOL. B</u> o 2	() ()	(+) (+)	Station 1	$\left\{ \int v sc \right\}$	$\frac{DL.A}{DL.B} \circ 1$	(–) (–)	(+) (+)
Station 2	$1L^{*}$	<u>SOL. A</u> <u>SOL. B</u> <u>OL. B</u> <u>A</u>	() ()	(+) (+)	Station 2	$\int \int \int s d$	$\frac{DL.A}{DL.B} \circ 3$	(-) (-)	(+) (+)
Station 3	$\left\{ \downarrow \land \right\}$	<u>SOL. A</u> <u>SOL. B</u> <u>SOL. B</u> <u>6</u>	(—) (—)	(+) (+)	Station 3	$\{ \downarrow \land \downarrow sc$	$\frac{DL.A}{DL.B} = 6$	(–) (–)	(+) (+)
Station 4	$1 \wedge 2$	<u>SOL. A</u> ₀ 7 <u>SOL. B₀ 8</u>	(—) (—)	(+) (+)	Station 4	$\left\{ \downarrow \swarrow \right\}$	$\frac{DL.A_{0}}{DL.B_{0}} = 8$	() ()	(+) (+)
Station 5	$\left\{ \downarrow \land \right\}$	<u>SOL. A</u> ₀ 9 <u>SOL. B</u> ₀ 10	() ()	(+) (+)	Station 5	1 v sc	<u>)L. A</u> o 9 <u>)L. B</u> o 10	(–) (–)	(+) (+)
Station 6	$1 \wedge 2$	<u>SOL. A</u> o 11 <u>SOL. B</u> o 12	() ()	(+) (+)	Station 6	1 N° SC	<u>)L. A</u> o 11 <u>)L. B</u> o 12	(–) (–)	(+) (+)
Station 7	$1 \downarrow 1 \downarrow$	<u>SOL. A</u> o 13 <u>SOL. B</u> o 14	(–) (–)	(+) (+)	Station 7	$1 \sqrt{sc}$	$\frac{DL.A}{DL.B} 13$	() ()	(+) (+)
Station 8	$1 \downarrow 1 \downarrow$	<u>SOL. A</u> o 15 <u>SOL. B</u> o 16	(–) (–)	(+) (+)	Station 8	1 N° SC	<u>)L. A</u> o 15 <u>)L. B</u> o 16	(-) (-)	(+) (+)
Station 9	$\left\{ \left \bigwedge\right\rangle \right\}$	<u>SOL. A</u> o 17 <u>SOL. B</u> o 18	(–) (–)	(+) (+)	Station 9		<u>)L. A</u> o 17) <u>L. B</u> o 18	() ()	(+) (+)

(-) (+)

(-) (+)

(-) (+)

(--) (+)

(-) (+)

(-) (+)

(+) (-)

(+) (-) Note

spec. spec.

Positive Negat COM СОМ

<u>SOL. A</u>o 19

<u>SOL. B</u>o 20

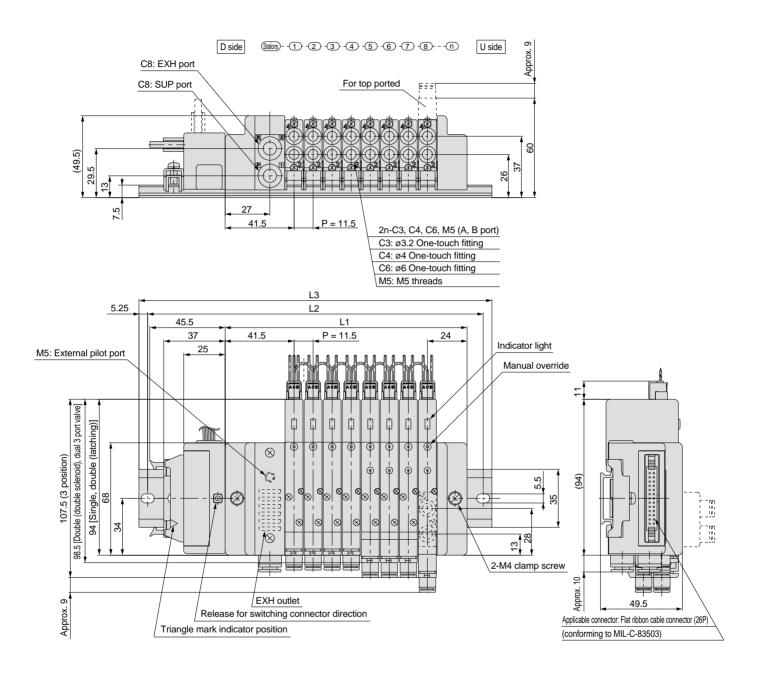
SOL. A 0 21

SOL. A 0 23

SOL. B 0 24

COM_0 25

<u>COM</u> 0 26



Dimensi	ions														For	mula: I	L1 = 1	1.5n +	54 n:	Statio	ns (ma	aximun	n 24 sta	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

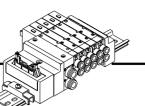


Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

Manifold specifications

Port position

Series



Maximum

number of

stations

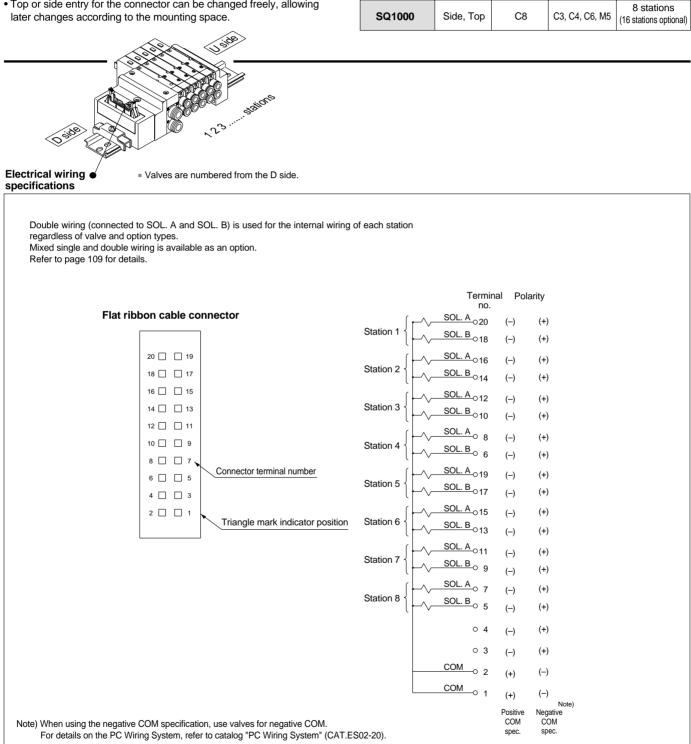
Configuration

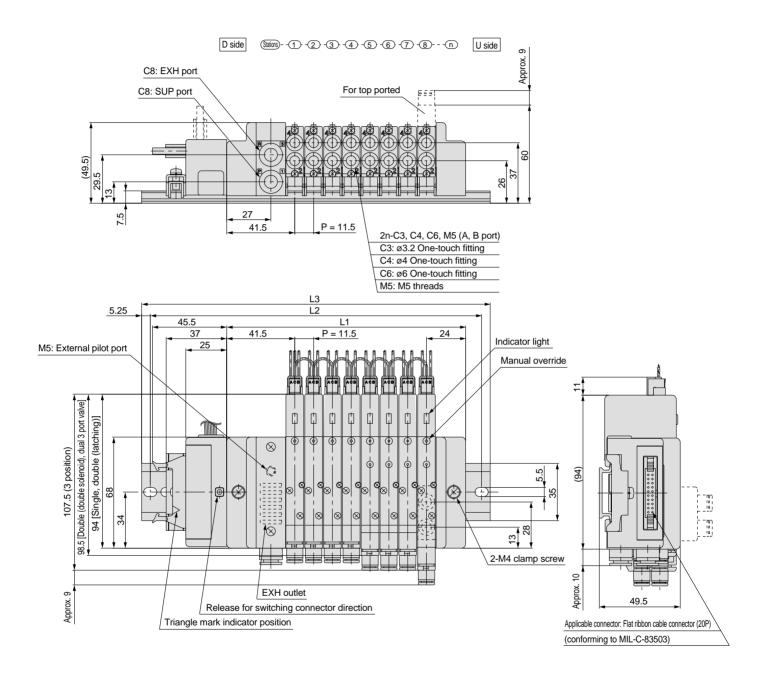
P, R

Port size

A, B

- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



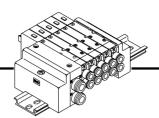


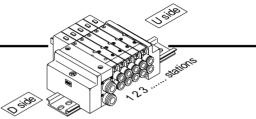
D	imensi	ons						F	ormula	: L1 = ⁻	11.5n +	-54 n	: Statio	ons (m	aximun	n 16 st	ations)
Ĺ		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238
	L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300
	L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5



• This is the standard type with lead wires for each valve. Manifold specifications

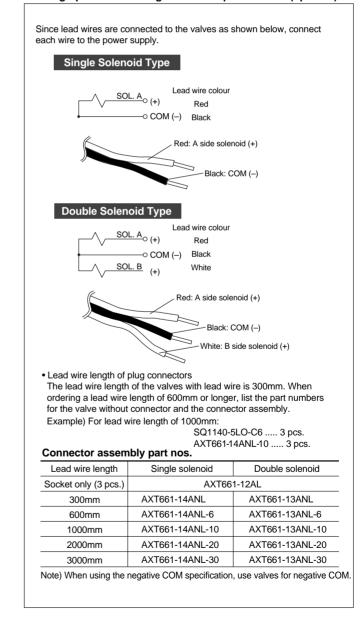
		Configuratio	on	Maximum
Series	Port position	Por	t size	number of
	For position	P, R	A, B	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations



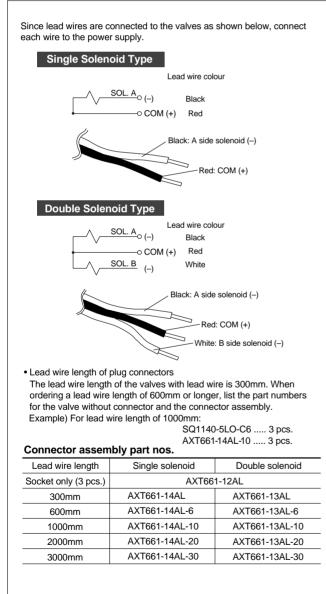


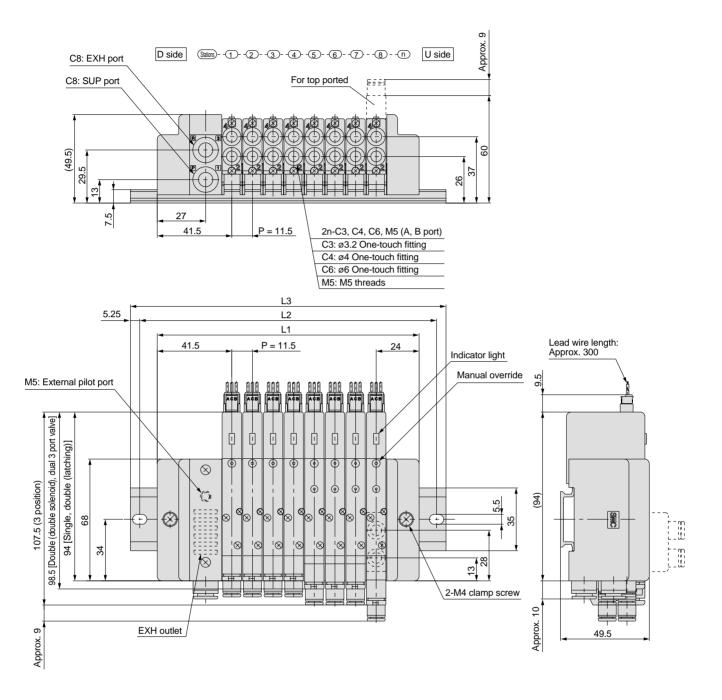
* Valves are numbered from the D side.

• Wiring Specifications/Negative COM Specifications (optional)



Wiring Specifications/Positive COM Specifications

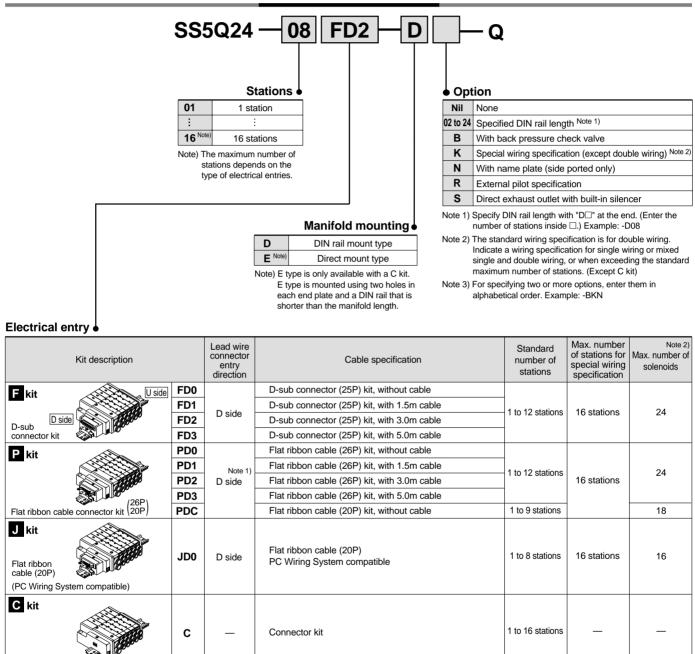




0	Dimensi	ons														Fc	ormula:	L1 = 1	l1.5n +	-54 n	: Statio	ons (ma	aximun	n 24 sta	ations)
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
	L2	87.5	100	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	350
	L3	98	110.5	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	360.5

Series SQ2000 Plug Lead Type

How to Order Manifolds

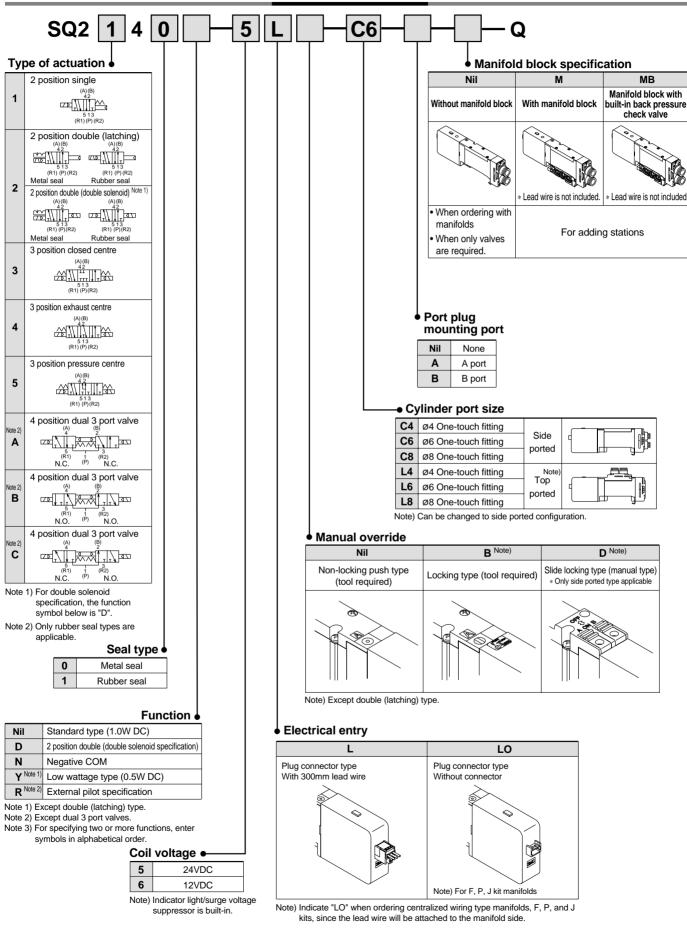


Note 1) Separately order the 20P type cable assembly for the P kit.

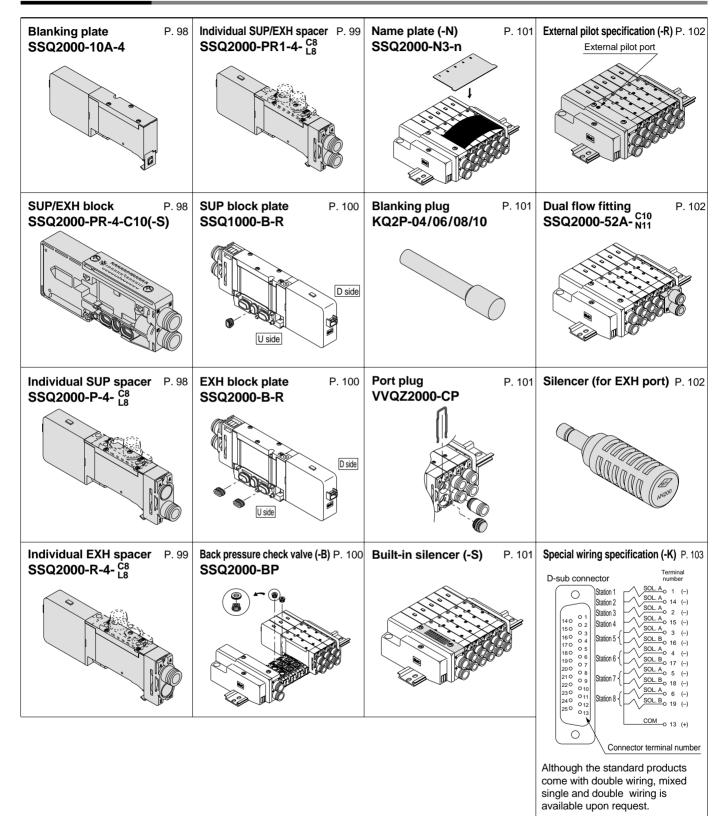
Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.

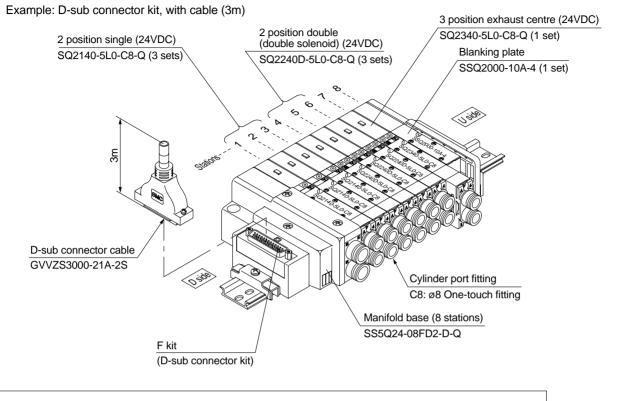
Connector kit

How to Order Valves



Manifold Options





How to Order Manifold Assemblies (Example)

SQ2340-5L0-C8-Q	
SSQ2000-10A-4	1 set: Blanking plate

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on a manifold specification sheet.

Valve Specifications



Models

		Niverski svi of			Note 1) Effective area	Response tir	me ms Note 2)	
Series		Number of solenoids	Model		mm2	Standard: 1W	Low wattage	Weight (g)
		Cinala	Metal seal	SQ2140	11.7 (638)	20 or less	26 or less	145
	_	Single	Rubber seal	SQ2141	14.8 (805)	24 or less	31 or less	140
	position	Double	Metal seal	SQ2240	11.7 (638)	26 or less		145
		(latching)	Rubber seal	SQ2241	14.8 (805)	31 or less		140
	2	Double	Metal seal	SQ2240D	11.7 (638)	15 or less	20 or less	160
		(double solenoid)	Rubber seal	SQ2241D	14.8 (805)	20 or less	26 or less	155
SQ2000		Closed centre	Metal seal	SQ2340	8.1 (442)	34 or less	44 or less	180
302000	Ę	Closed centre	Rubber seal	SQ2341	9.0 (490)	34 or less	44 or less	175
	position	Exhaust centre	Metal seal	SQ2440	11.7 (638)	34 or less	44 or less	180
	3 pc	Exhaust centre	Rubber seal	SQ2441	12.6 (687)	34 or less	44 or less	175
		Pressure centre	Metal seal	SQ2540	8.1 (442)	34 or less	44 or less	180
		r ressure certile	Rubber seal	SQ2541	9.0 (490)	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 ^A _c 41	9.0 (490)	34 or less	44 or less	155

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less. Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



Valve con	struction		Metal seal	Rubber seal			
	50 00001						
	operating p	roccuro		•			
Maximum		lessule	0.71	лга			
	Single		0.1MPa	0.15MPa			
Minimum	Double (lat	ching)	0.18MPa	0.18MPa			
operating	Double (dou	ble solenoid)	0.1MPa	0.1MPa			
pressure	3 position		0.1MPa	0.2MPa			
	4 position		_	0.15MPa			
Ambient a	nd fluid tem	perature	-10 to 50°C Note 1)				
Lubricatio	n		Not re	quired			
Pilot valve	e manual ove	erride		ocking type (tool required) be (manual type)			
Vibration/Impact resistance No			30/15	0m/s ²			
Enclosure	1		Dust	proof			
Rated coil	voltage		12VDC,	24VDC			
Allowable voltage fluctuation ±10% of rated voltage				ted voltage			
Coil insulation type			Equivalent to class B				
Power consumption 24VDC		Power consumption 24VDC 1W DC (42mA), 0.5W DC (21mA) Note 3					
(Current)		12VDC	1W DC (83mA), 0.5	W DC (42mA) Note 3)			
	Fluid Maximum operating pressure Ambient a Lubricatio Pilot valve Vibration// Enclosure Rated coil Allowable Coil insula	Maximum operating p Minimum operating pressure Double (lat Double (dou 3 position 4 position Ambient and fluid tem Lubrication Pilot valve manual over Vibration/Impact resist Enclosure Rated coil voltage Allowable voltage fluct Coil insulation type Power consumption	Fluid Maximum operating pressure Minimum operating pressure Double (latching) Double (double solenoid) 3 position 4 position Ambient and fluid temperature Lubrication/ Pilot valve manual override Vibration/Impact resistance Note 2) Enclosure Rated coil voltage Allowable voltage fluctuation Coil insulation type Power consumption 24VDC	Fluid Air/Ine Maximum operating pressure 0.7M Maximum operating pressure 0.7M Minimum operating pressure 0.1MPa Double (latching) 0.18MPa Double (double solenoid) 0.1MPa 3 position 0.1MPa 4 position — Ambient and fluid temperature —10 to 50 Lubrication — Pilot valve manual override Push type (tool required)/L Slide locking type) Vibration/Impact resistance Note 2) 30/15 Enclosure Dust Rated coil voltage 12VDC, Allowable voltage fluctuation ±10% of ration requivalent Power consumption 24VDC 1W DC (42mA), 0.5			

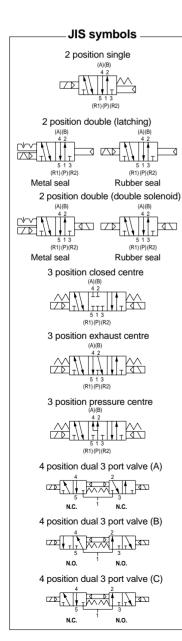
Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance:

No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Values for the low wattage (0.5W) specification.





Manifold Specifications

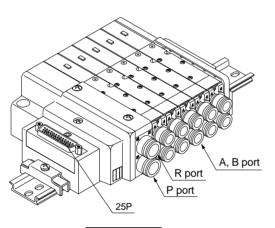
Deservedal		onfiguratio ort size		Applicable	Connection type		Note 3) Applicable	Note 4) 5 station	Additional
Base model	P, R	Port	A, B Port size	solenoid valves	Connection type		stations	weight (g)	weight for 1 station (g)
	C10		C4 (for ø4)		F kit: D-sub connector		1 to 12 stations	580	35
	(for ø10)	Side	C6 (for ø6) C8 (for ø8)		2		1 to 12 stations	580	35
SS5Q24-□□-□	Option			SQ2⊟40	P kit: Flat ribbon cable	20P	1 to 9 stations	500	- 55
	Direct outlet with built-in	Note 2)	L4 (for ø4)	SQ2⊟41	J kit: Flat ribbon cable PC Wiring System com	patible	1 to 8 stations	580	35
	silencer)	Тор	L6 (for ø6) L8 (for ø8)		C kit: Connector kit		1 to 12 stations	620	50

Note 1) One-touch fittings in inch sizes are also available. Refer to page 105 for details.

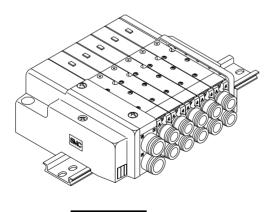
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 103 for details.

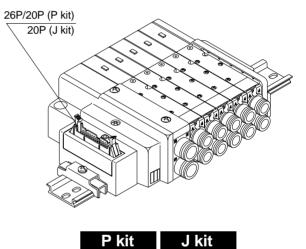
Note 4) Except valves. Refer to page 83 for valve weights.



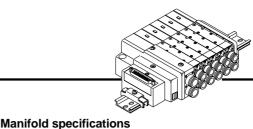




C kit



Kit (D-sub Connector kit)



Configuration

P, R

C10

Port position

Side, Top

Port size

A, B

C4, C6, C8

Series

SQ2000

Maximum number of stations

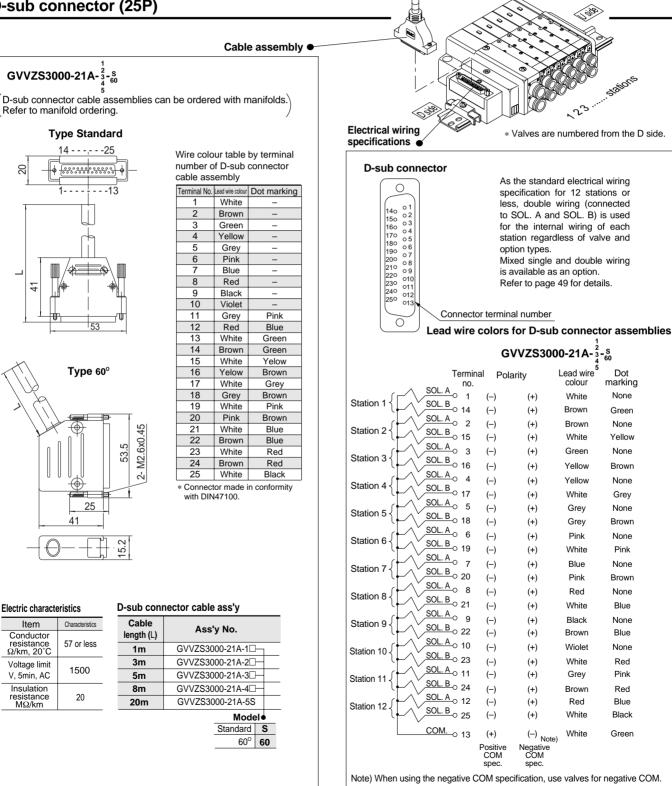
12 stations

(16 stations optional)

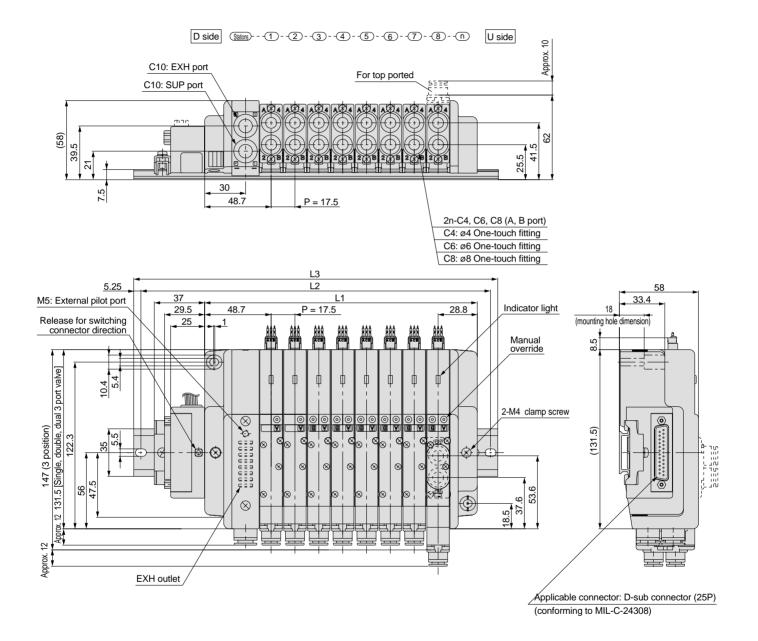
- · Simplification and labour savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)

2



SMC

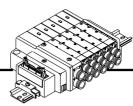


Dir	Dimensions Formula: L1 = 17.5n + 60 n: Stations (maximum 16 stations)										ations)						
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
	L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



- · Simplification and labour savings for wiring work can be achieved by using a MIL type for the electrical connection.
- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)



Manifold specifications

		Configuration	on	Maximum
Series	Port position	Po	number of	
	r on position	P, R	A, B	stations
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 stations optional)

* Valves are numbered from the D side

Double wiring (connected to SOL. A

and SOL. B) is used for the internal

wiring of each station regardless of

Mixed single and double wiring is

<20P>

SOL, A

SOL. B

SOL. B

SOL. A 3

SOL. A 0 5

SOL. B 6

SOL. A 0 7

SOL. B 8

SOL. A 9

<u>SOL. B</u>o 10

SOL. A 0 11

<u>SOL. B</u>o 12

<u>SOL. A</u>o 13

SOL. B 0 14

SOL. A 0 15

SOL. B 0 16

SOL. A 0 17

SOL. B 0 18

<u>COM.</u> 0 19

COM. 0 20

Terminal Polarity

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(+) (-)

(+) (-)

Positive COM Negativ COM

spec. spec

No

no

2 (-) (+)

4 (-) (+)

0 1 (-) (+)

valve and option types.

available as an option.

(-)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(--) (+)

(-) (+)

(-) (+)

(--) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(--) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(+) (-)

(+) (-)

(+) (-)

Station 1

Station 2

Station 3

Station 4

Station 5

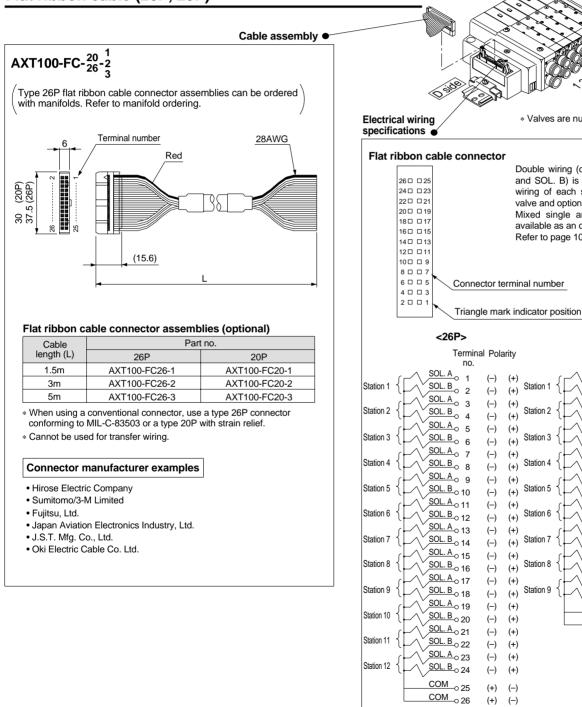
Station 6

Station 7

Station 8

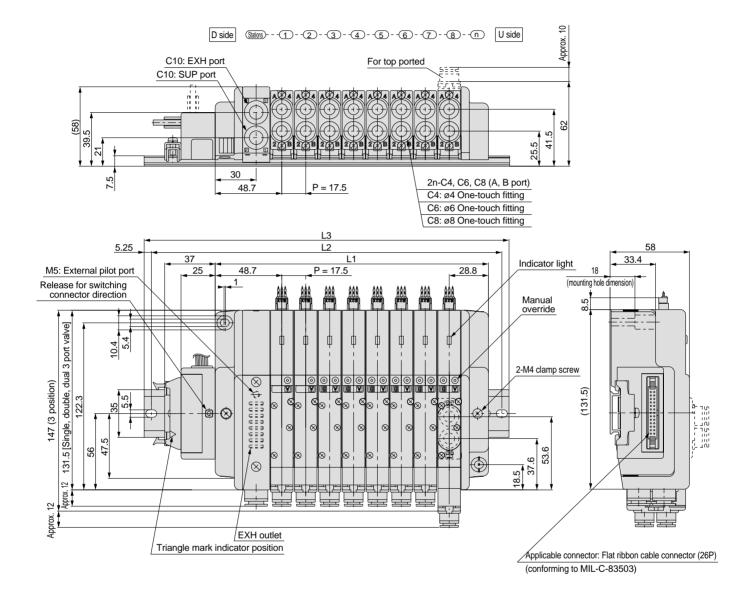
Station 9

Refer to page 109 for details.



Note Negative COM COM spec. spec Note) When using the negative COM specification, use valves for negative COM.

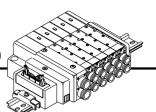




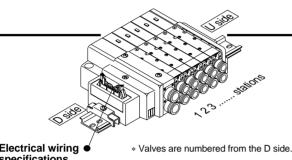
Dimensi	ons						Fo	ormula:	L1 = 1	7.5n +	60 n	: Statio	ons (ma	aximun	n 16 sta	ations)
/_/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



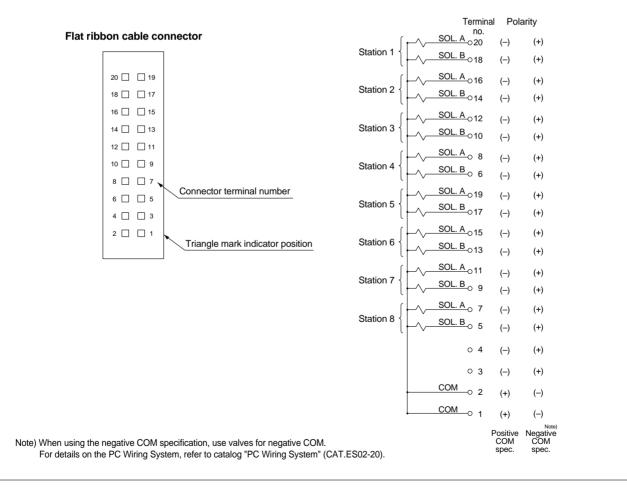
Manifold specifications

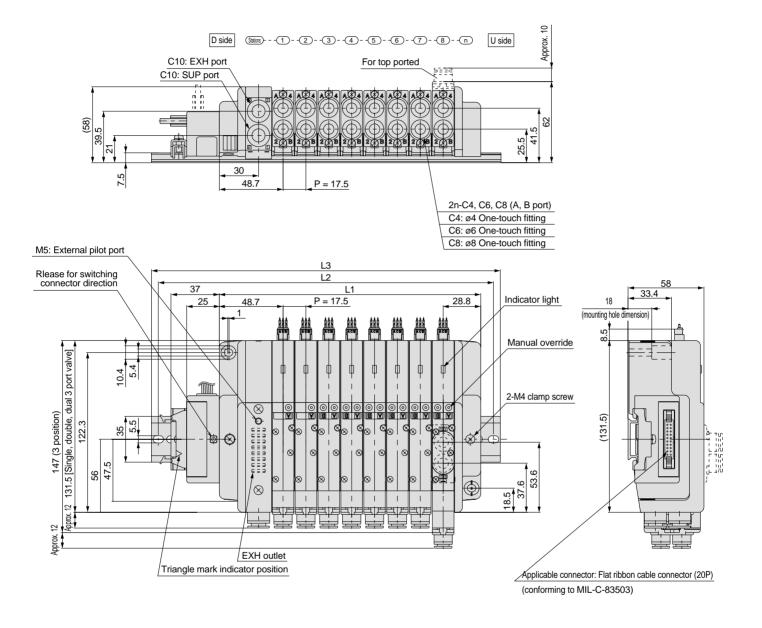
		Configuration	on	Maximum		
Series	Dort position	Por	t size	number of		
	Port position	P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 stations optional)		

Electrical wiring specifications

Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option.

Refer to page 109 for details.





Dimensi	Dimensions Formula: L1 = 17.5n + 60 n: Stations (maximum 16 stations)										60 n	: Static	ons (ma	aximum	n 16 sta	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



• This is the standard type with lead wires for each valve. Manifold specifications

Wiring Specifications/Positive COM Specifications

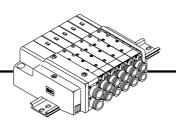
each wire to the power supply

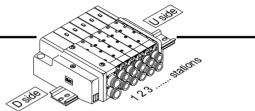
Single Solenoid Type

Since lead wires are connected to the valves as shown below, connect

Lead wire colour

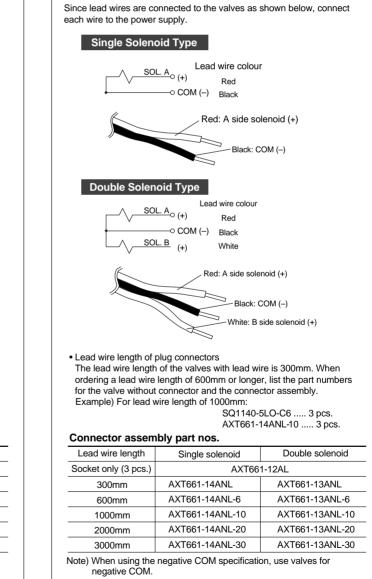
		Configuration	on	Maximum		
Series	Port position	Po	rt size	number of		
	r on position	P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	16 stations		

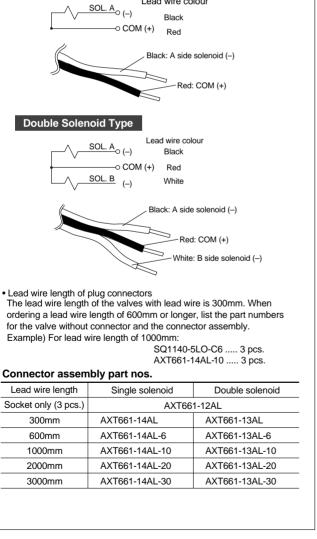


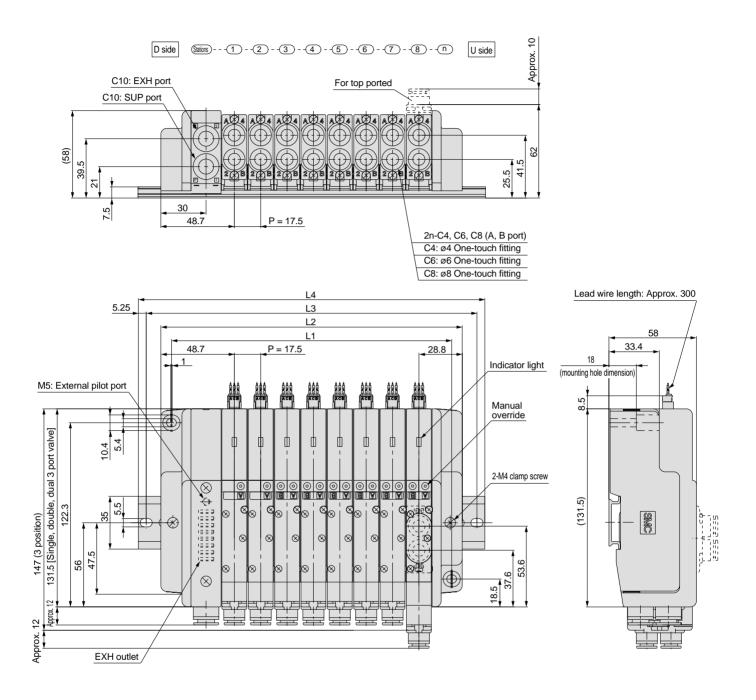


* Valves are numbered from the D side.

• Wiring Specifications/Negative COM Specifications (optional)







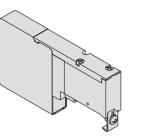
Dimensions Formulas: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (maximum 16 stations)										ations)						
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

Optional Manifold Parts for SQ1000

Blanking plate

SSQ1000-10A-4

This is mounted on a manifold block when a valve is removed for maintenance or when installation of an additional valve is planned for the future, etc.

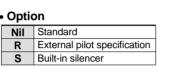


JIS symbol



SUP/EXH block

SSQ1000-PR-4-C8-



Note) When specifying both options, indicate "RS".

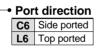
* Specify the spacer mounting position on a manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.

Individual SUP spacer

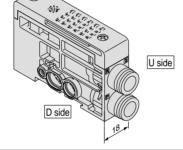
SSQ1000-P-4-C6

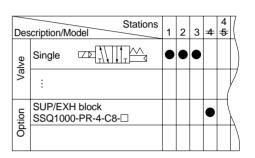


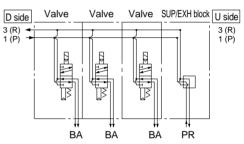
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (See examples.)

- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, for F, P, and J kits, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Part number with manifold block:

SSQ1000-P-4-^{C6}-M







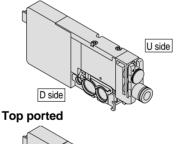
Side ported

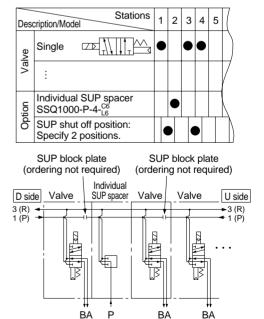
Manifold block

11.5

SEE

For top ported







Approx

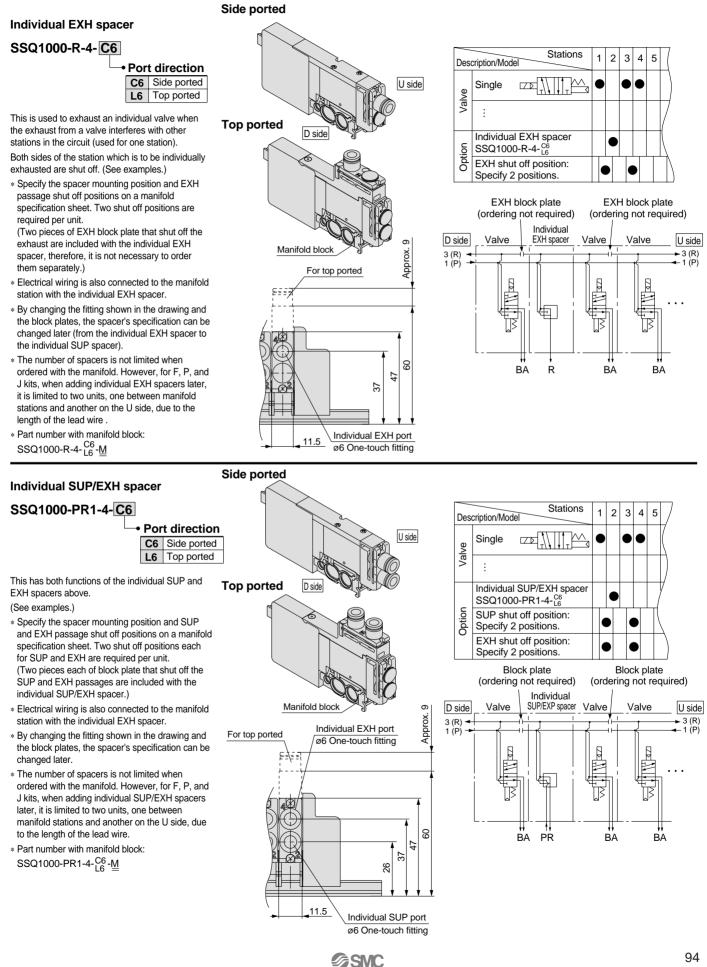
80

\$

8

Individual SUP port

ø6 One-touch fitting



Optional Manifold Parts for SQ1000

SUP block plate

SSQ1000-B-P

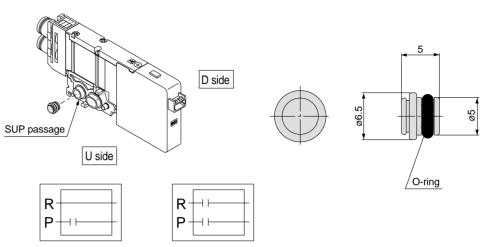
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



SUP passage shut off

SUP/EXH passages shut off

EXH block plate

SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

 Specify the station position on a manifold specification sheet.

<Shut off label>

SSQ1000-BP

solenoid valves.

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

Back pressure check valve [-B]

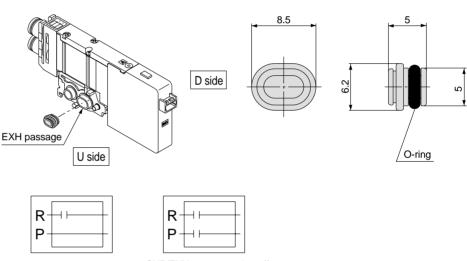
This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type

* When installing back pressure check valves only on the stations required, enter the part

number and specify the station positions on

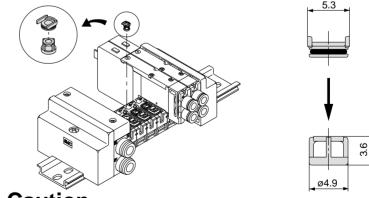
* When installing back pressure check valves

a manifold specification sheet.



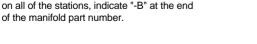
EXH passage shut off

SUP/EXH passages shut off



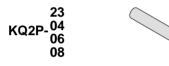
A Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (R1 and R2 are common) are used, back pressure cannot be prevented with dual 3 port valves.

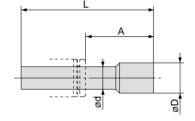


Name plate [-N] SSQ1000-N3- Stations (1 to maximum) This is a clear resin plate for applying solenoid P = 11.5 valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. 3 5 6 7 8 ... n: Stations Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the 40.5 silencer cover to install it. * When ordering with manifolds, add "-N" at the end of the manifold number. Silencer cover

Blanking plug (for One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used. Available in 10 piece units.



Dimensions

Applicable fitting size ød	Model	А	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

Port plug

VVQZ100-CP

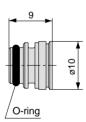
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part

number when ordering with valves.

Example) SQ1141-5L-C6-A (N.O. specification) A port plug Example) SQ1141-5L-C6-B (N.C. specification) B port plug

Example) SQ1141-5L-C6-B-M (B port plug with manifold block)

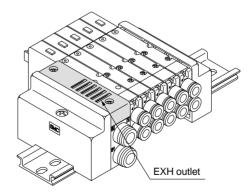
A port



Direct EXH outlet with built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

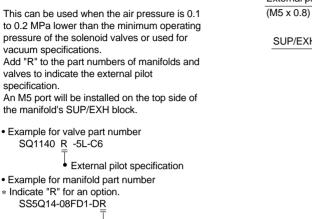
- Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.
- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.



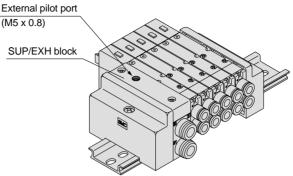


Optional Manifold Parts for SQ1000

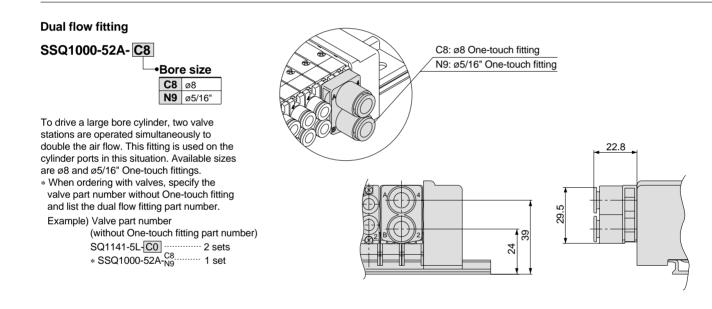
External pilot specification [-R]



• External pilot specification



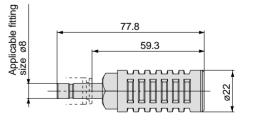
- Note 1) Not applicable for dual 3 port valves.
- Note 2) Indicate "RY" for low wattage types.
- Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



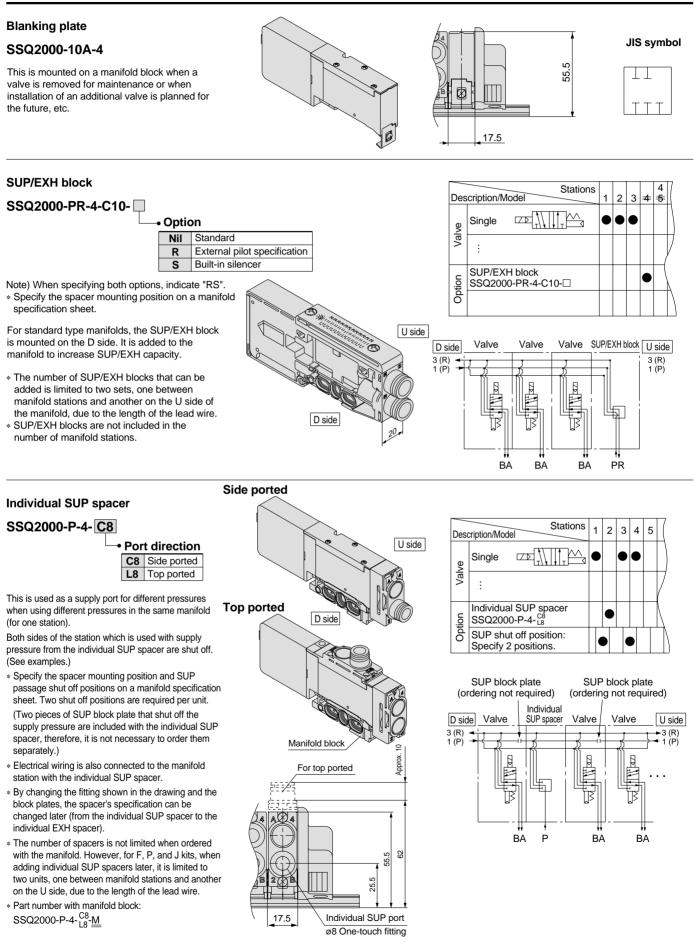


Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ1000	AN200-KM8	20 (1.1)	30

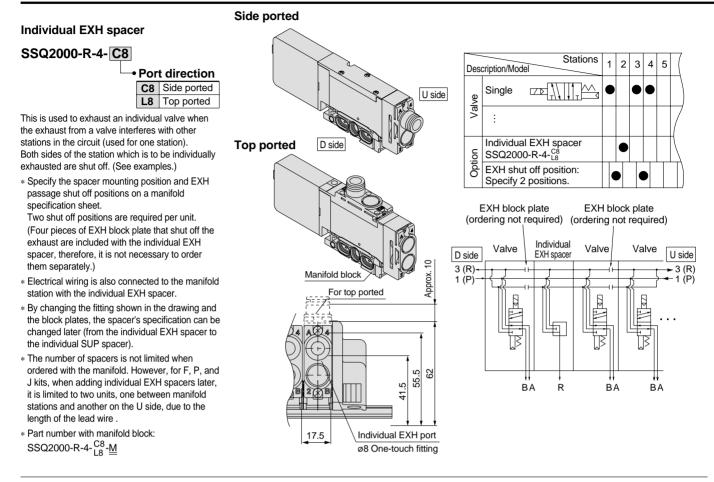


Optional Manifold Parts for SQ2000



SMC

Manifold Option Parts for SQ2000



Individual SUP/EXH spacer

SSQ2000-PR1-4- C8

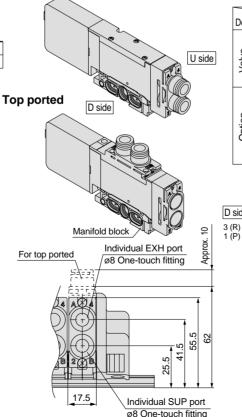
Port direction
 C8 Side ported
 L8 Top ported

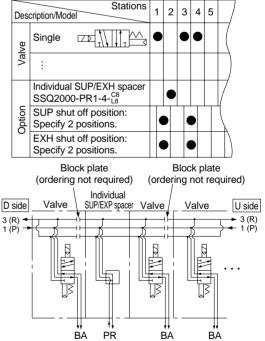
Side ported

This has both functions of the individual SUP and EXH spacers above.

(See examples.)

- Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.
 [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, for F, P, and J kits, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Part number with manifold block: SSQ2000-PR1-4-C8-M





SUP block plate

SSQ1000-B-R

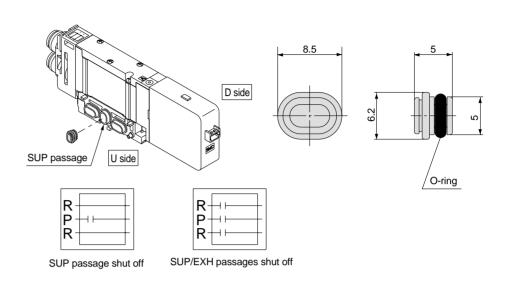
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

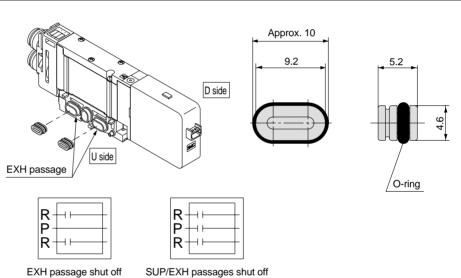
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

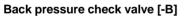
* Specify the station position on a manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

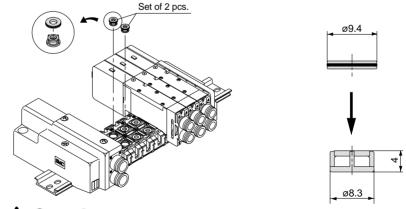




SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



Caution

- 1. Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.

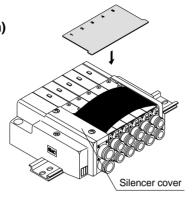
Manifold Option Parts for SQ2000

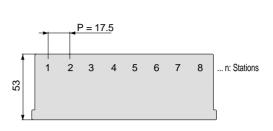
Name plate [-N]

SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.





Dimensions Applicable

fitting size ød

4

6

8

10

Model

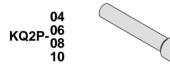
KQ2P-04

KQ2P-06

KQ2P-08

KQ2P-10

Blanking plug (for One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used. Available in 10 piece units.

Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves.

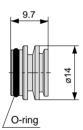
Example) SQ2141-5L-C8-A (N.O. specification) A port plug Example) SQ2141-5L-C8-B (N.C. specification) B port plug Example) SQ2141-5L-C8-B-M

Example) SQ2141-5L-C8-B-M (B port plug with manifold block)

A port

∕⁄∂ SMC

ð



А

16

18

22

20.5

D

6

8

10

12

L.

32

35

39

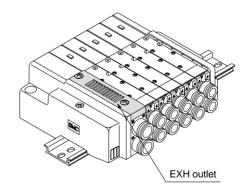
43

Direct EXH outlet with built-in silencer [-S]

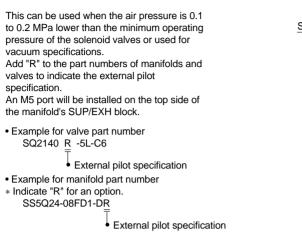
The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.



External pilot specification [-R]



Dual flow fitting

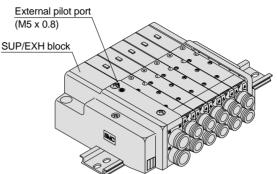
SSQ2000-52A- C10



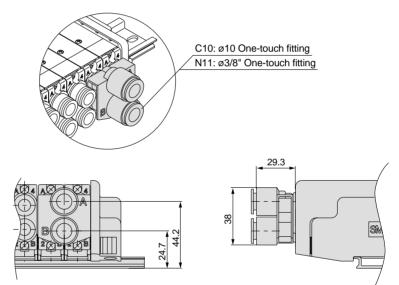
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting) SQ2141-5L-C0 2 sets * SSQ2000-52A-N11 1 set



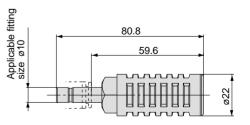
- Note 1) Not applicable for 4 position dual 3 port valves.
- Note 2) Indicate "RY" for low wattage types.
- Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ2000	AN200-KM10	26 (1.4)	30



Manifold Options for SQ1000/SQ2000

Special wiring specifications

The standard internal wiring of F kit, P kit, and J kit is double wiring (connected to SOL. A and SOL. B) regardless of the valve and option types. Mixed single and double wiring is available as an option.

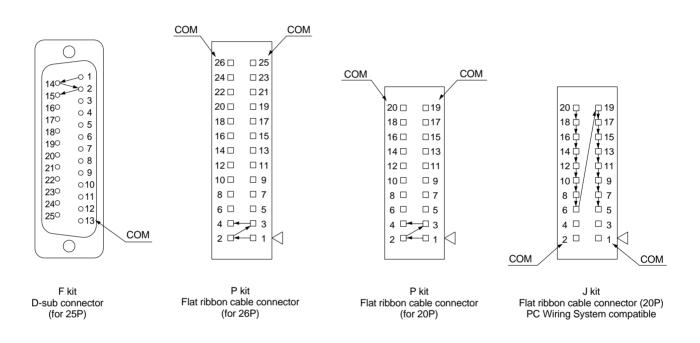
1. How to order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on a manifold specification sheet. Example) SS5Q14-09 FD0 -DKS

•Other option symbols: Enter in alphabetical order.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	J kit Flat ribbon cable connector PC Wiring System compatible	
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P
Max. points	24 points	24 points	18 points	16 points

Note) Maximum stations SQ1000: 24 stations

SQ2000: 16 stations

Applicable DIN rail mounting

Each manifold can be mounted on a DIN rail.

Indicate the symbol "-D" for ordering DIN rail mount type manifolds.

The standard DIN rail provided is approximately 30mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

• DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

8 station manifold •

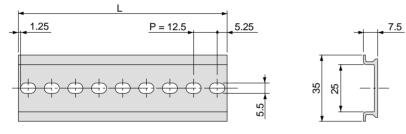
 Option symbols (in alphabetical order)
 DIN rail for 9 stations

• Ordering DIN rail only

DIN rail part number

AXT100- DR -n

Note) For "n", enter a number from the "No." line in the table below. Refer to the dimensions of each kit for dimension L.



Dimension L

Dimension										
No.	1	2	3	4	5	6	7	8	9	10
Dimension L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
Dimension L	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
Dimension L	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
Dimension L	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

 $I = 125 \text{ x n} \pm 105$

Manifold Options for SQ1000/SQ2000

Negative COM specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

• How to order negative COM valves (example)

SQ1140 N -5L-C6-Q

Negative COM specification

One-touch fittings in inch sizes

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

• How to order valves (example)

SQ1140- 5L - N7 -Q

	Port position		Cyline	der	port	size
--	---------------	--	--------	-----	------	------

Nil	Side		Syn	N1	N3	N7	N9	
L	Тор		Applicable tu	ø1/8"	ø5/32"	ø1/4"	ø5/16"	
				SQ1000	•	•	•	_
			A/B port	SQ2000		•	•	•

• How to order manifolds (example)

Add "00T" at the end of the part number.

SS5Q14-08 FD0-DN- 00T -Q

P/R port in inch size
 SQ1000: ø5/16" (N9)
 SQ2000: ø3/8" (N11)

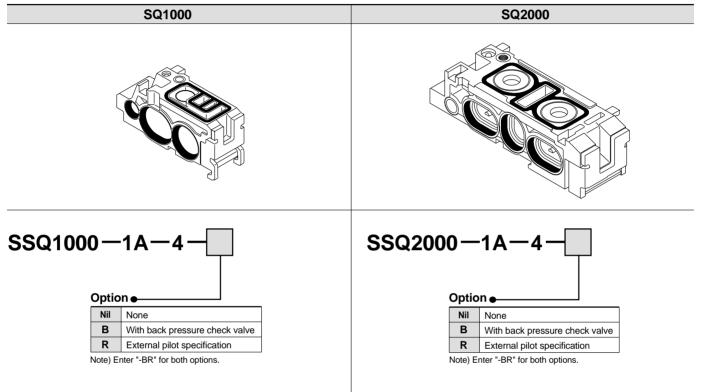
How to Add Manifold Stations for SQ1000/SQ2000

1. How to add manifold stations

What to order

• Valves with manifold block (refer to pages 66 and 80) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold block part nos.



How to Add Manifold Stations for SQ1000/SQ2000

For F kit, P kit, J kit,

What to prepare: Lead wire assemblies

SQ1000

D-sub connector kit (F kit)

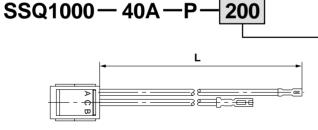
For single wiring
SSQ1000 — 40A — F — 205
Image: SSQ1000 — 40A — F — 205
For double wiring
SSQ1000 — 41A — F — 280
Image: SSQ1000 — 41A — F — 280

Station	Symbol (Dimension L)	Station	Symbol (Dimension L)
Station 2	165	Station 14	320
Station 3	175	Station 15	335
Station 4	190	Station 16	350
Station 5	205	Station 17	365
Station 6	215	Station 18	375
Station 7	230	Station 19	385
Station 8	245	Station 20	400
Station 9	260	Station 21	405
Station 10	280	Station 22	420
Station 11	290	Station 23	435
Station 12	300	Station 24	450
Station 13	310		

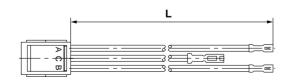
Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

275

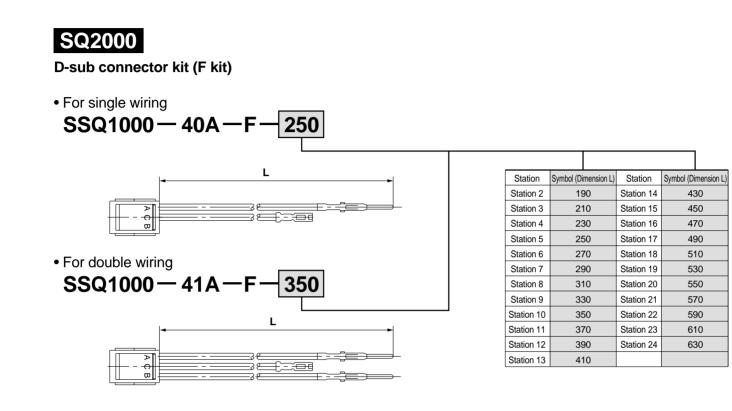
• For single wiring



• For double wiring SSQ1000 — 41A — P

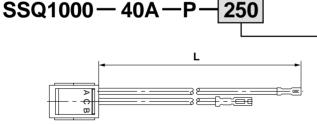


Station	Symbol (Dimension L)	Station	Symbol (Dimension L)
Station 2	160	Station 14	315
Station 3	170	Station 15	330
Station 4	185	Station 16	345
Station 5	200	Station 17	360
Station 6	210	Station 18	370
Station 7	225	Station 19	380
Station 8	240	Station 20	395
Station 9	255	Station 21	400
Station 10	275	Station 22	415
Station 11	285	Station 23	430
Station 12	295	Station 24	445
Station 13	305		



Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

• For single wiring



• For double wiring SSQ1000 — 41A -



-P

350

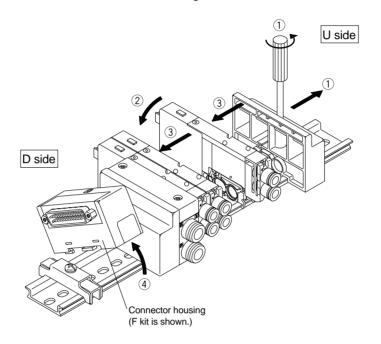
Station	Symbol (Dimension L)	Station	Symbol (Dimension L)
Station 2	190	Station 14	430
Station 3	210	Station 15	450
Station 4	230	Station 16	470
Station 5	250	Station 17	490
Station 6	270	Station 18	510
Station 7	290	Station 19	530
Station 8	310	Station 20	550
Station 9	330	Station 21	570
Station 10	350	Station 22	590
Station 11	370	Station 23	610
Station 12	390	Station 24	630
Station 13	410		

How to Add Manifold Stations for SQ1000/SQ2000

Steps for adding stations

 $(\ensuremath{\underline{1}}$ Loosen the clamp screw on the U side end plate and open the manifold.

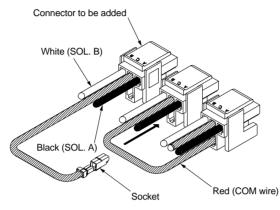
- Description 2 Mount the manifold block or valve with manifold block to be added.
- Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0N·m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



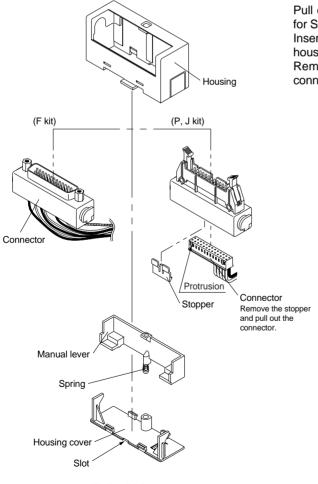
2. Connection method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting, lightly pull on the wire to confirm that the socket is locked.



2 Pulling out connector



F, P, J kit

Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screw driver into the slot of the housing cover and remove it.

Remove the manual lever and pull out the connector.

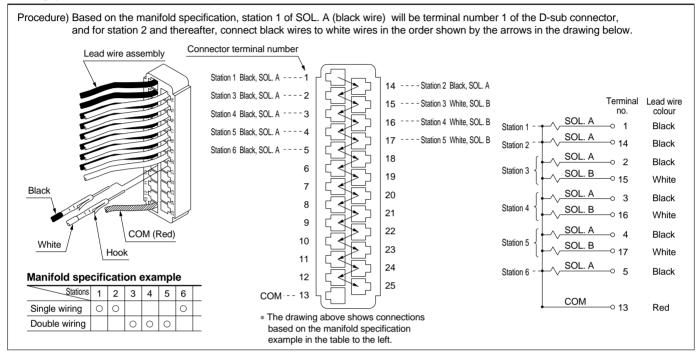
How to Add Manifold Stations for SQ1000/SQ2000

3 Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

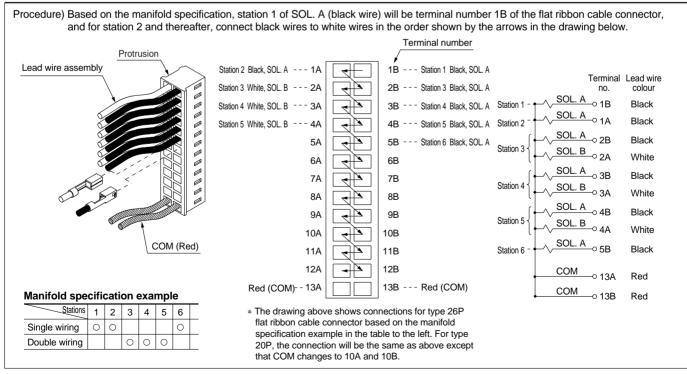
Caution 1) After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

 Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

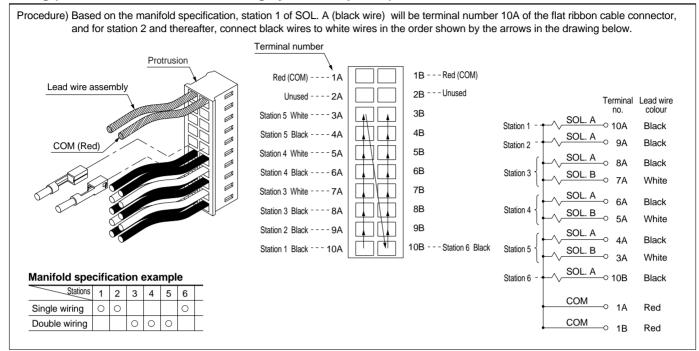
Wiring (F kit: D-sub connector kit)



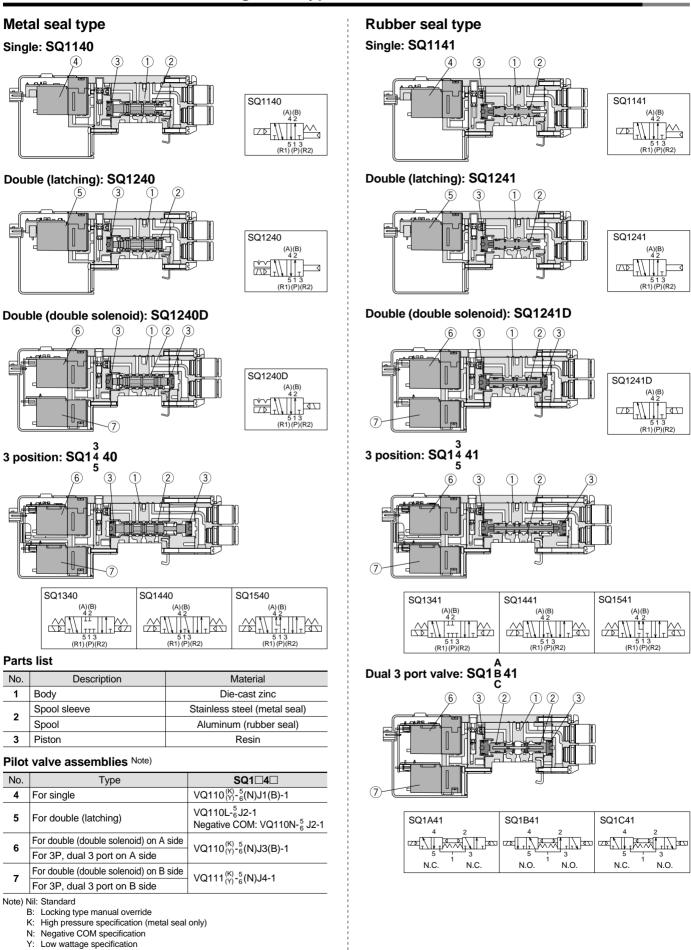
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)

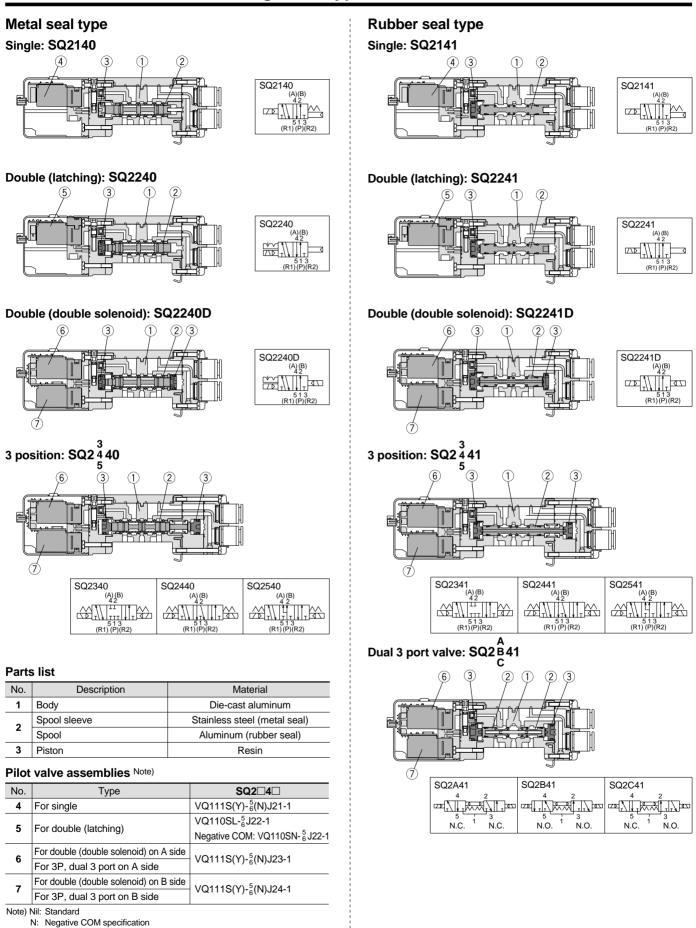


Construction/Series SQ1000 Plug Lead Type Main Parts and Pilot Valve Assemblies



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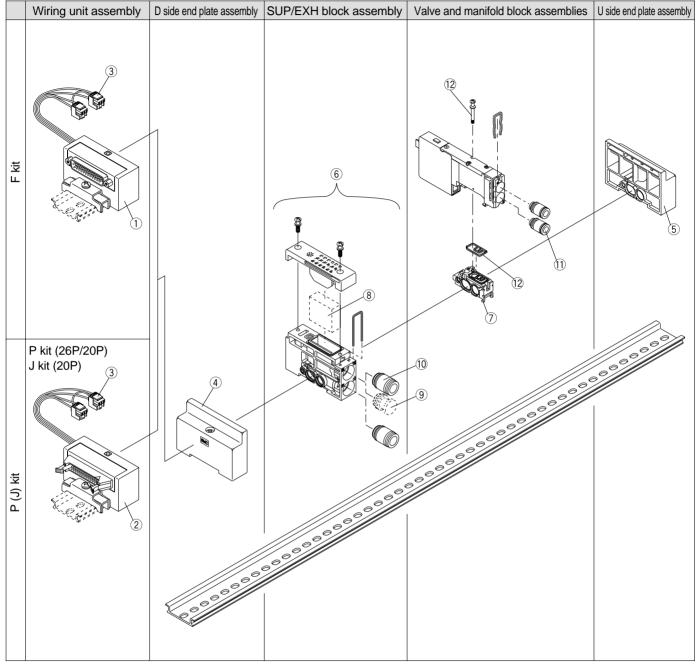
Construction/Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assemblies



Y: Low wattage specification

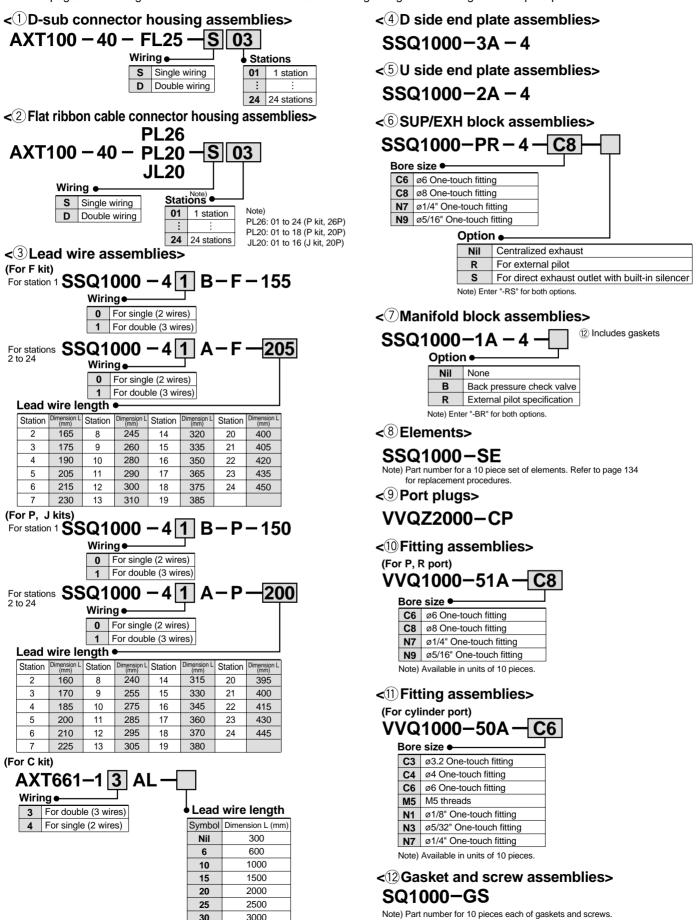
Exploded View of Manifold/SQ1000 (Plug Lead Type Manifold) SS5Q14

(F, P, J, C kit)



Manifold Spare Parts

Refer to pages 106 through 112 of "How to Add Manifold Stations" regarding the mounting of each spare part.



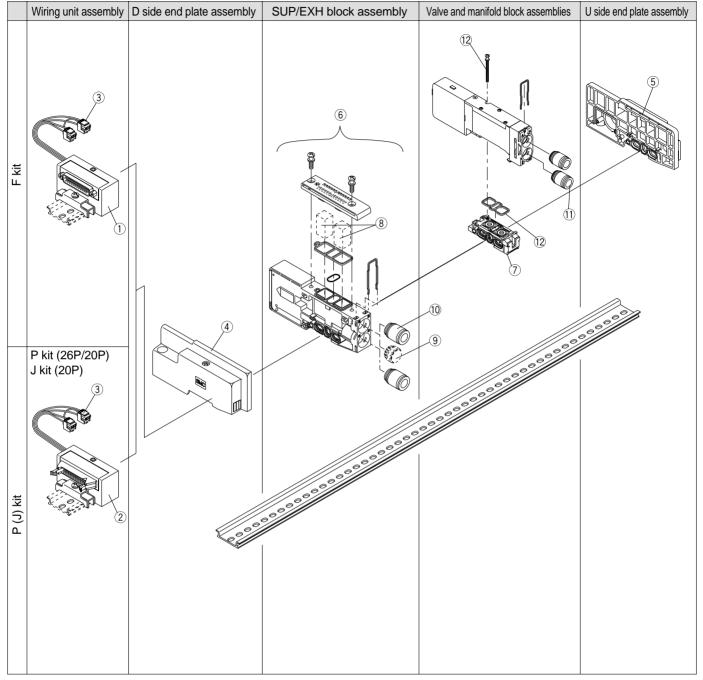
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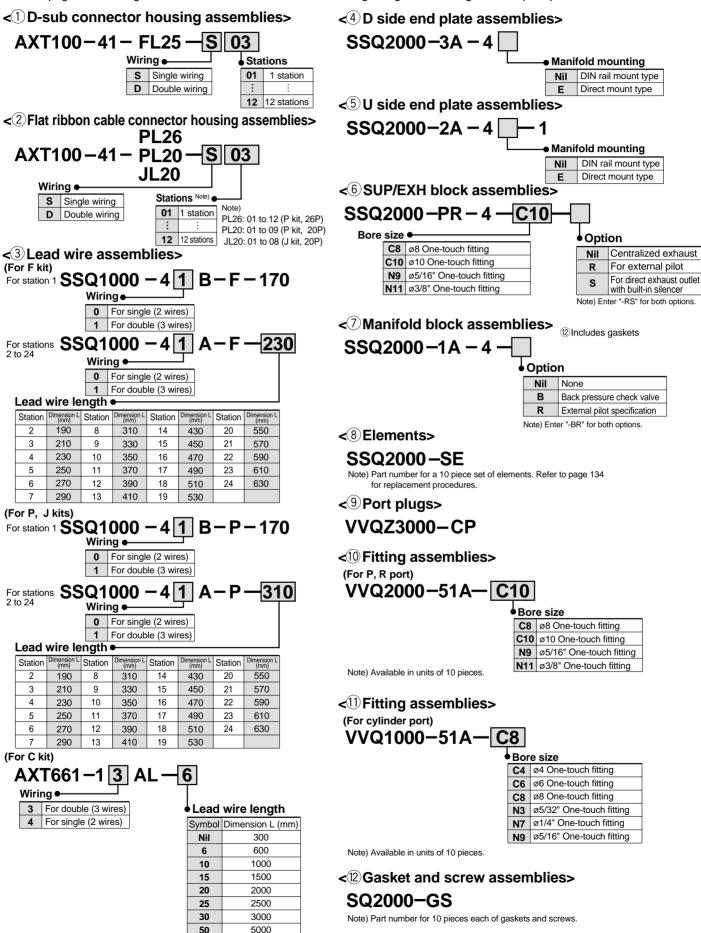
Exploded View of Manifold/SQ2000 (Plug Lead Type Manifold) SS5Q24

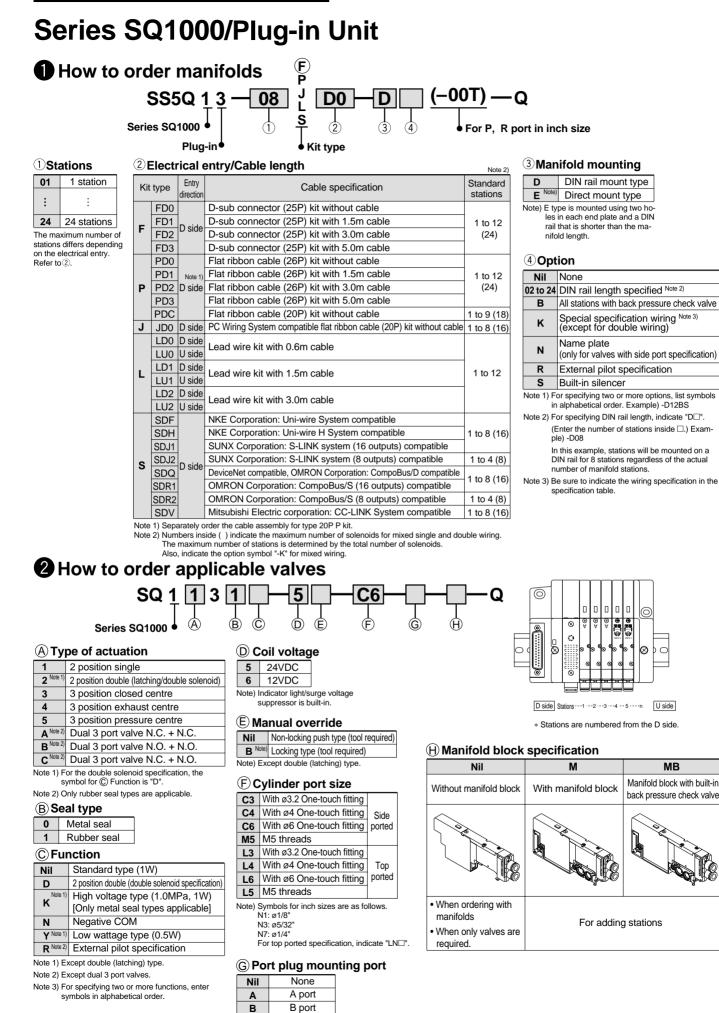
(F, P, J, C kit)



Manifold Spare Parts

Refer to pages 106 through 112 of "How to Add Manifold Stations" regarding the mounting of each spare part.





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Series SQ1000/Plug-in Unit

Ma	nifold Model _F		anifold Model _F																						
00			7	D	_			0				С	ontac	t per	son										
22:	5Q13 — 긴 [- <u>Ē</u>				Q				S	pecific	ation s	sheet r	10.									
S Purchase order no. Equipment name																									
		•	(Circ	le to	spec	ify.)									name										
_	Quantity set(s) Required date																								
								side																	
Descri	ption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Double (latching) Metal	a																							
	Double (double solenoid) Metal (double solenoid) 42 (double solenoid) Rubber 42 (autor solenoid) 42 42																								
es	Closed centre																						<u> </u>		
Valves	Exhaust centre	-																					<u> </u>		
		-																					<u> </u>		_
	Dual 3 port valve																								
	B)																								
	Dual 3 port valve																								
	Blanking plate SSQ1000-10A-3 Individual SUP spacer	_																					<u> </u>		
	SSQ1000-P-3-C6(L6) SUP shut off position: Specify 2 positions	.+- ₁ -	l	l - _F -	L) - ₁			I - _T -	l - _F -	L - _Γ -	l.,.]]	l	l - _T -	l - _F -	. L . _F .
	Individual EXH spacer SSQ1000-R-3-C6(L6)												<u> </u>												
S	EXH shut off position: Specify 2 positions Individual SUP/EXH spacer																				Γ^{\perp}				
Options	SSQ1000-PR1-3-C6(L6) SUP shut off position: Specify 2 positions		1 I -	L	Ll			 	 	/ 	 	 _	1 	L	L F -	L	. L		.]]	l -	1 I I -	 	. L
ğ	EXH shut off position: Specify 2 positions SUP/EXH block Note 1) SSQ1000-PR-3-C8-(S)	•											T												
	Back pressure check valve Note 2) SSQ1000-BP																								+
	SUP block plate SSQ1000-B-P	T																			<u> </u>	1			
	EXH block plate SSQ1000-B-R R																								
ite 4) IZES	Port plug Note 3) With Ø3.2 (Ø1/8") C3	AB	AB	AB	AB	ΑB	ΑB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB
S.S	One-touch fitting (N1)	_																					<u> </u>		-
Cylinder port	One-touch fitting (N3)																						<u> </u>		
Cylin	With ø6 (ø1/4")C6One-touch fitting(N7)																								
Specia	I wiring specification Double wiring	-																					\vdash		+
Descri	iption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the internal lead wire. Note 3) When using port plugs, circle ports to specify. Note 2) When installing back pressure check valves on all of the stations, indicate "-B" for the option symbol in the manifold part number. When installing back pressure check valves only on the stations required, specify the mounting stations in the table above. Note 3) When using port plugs, circle ports to specify. Note 4) For valves with top port specification, enter "L" in the table above. Note 2) When installing back pressure check valves only on the stations required, specify the mounting stations in the table above. Note 3) When using port plugs, circle ports to specify. Note 4) For valves with top port specification, enter "L" in the table above. Note 3) When installing back pressure check valves only on the stations required, specify the mounting stations in the table above. Note 3) When using port plugs, circle ports to specify. Note 4) For valves with top port specification, enter "L" in the table above.																								

Applicable valves and options

Part no.	Qty.

Part no. Qty.

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Order no.							
Clerk (code no.)							
Dept. code							
O second de la seconda de la seconda de la							

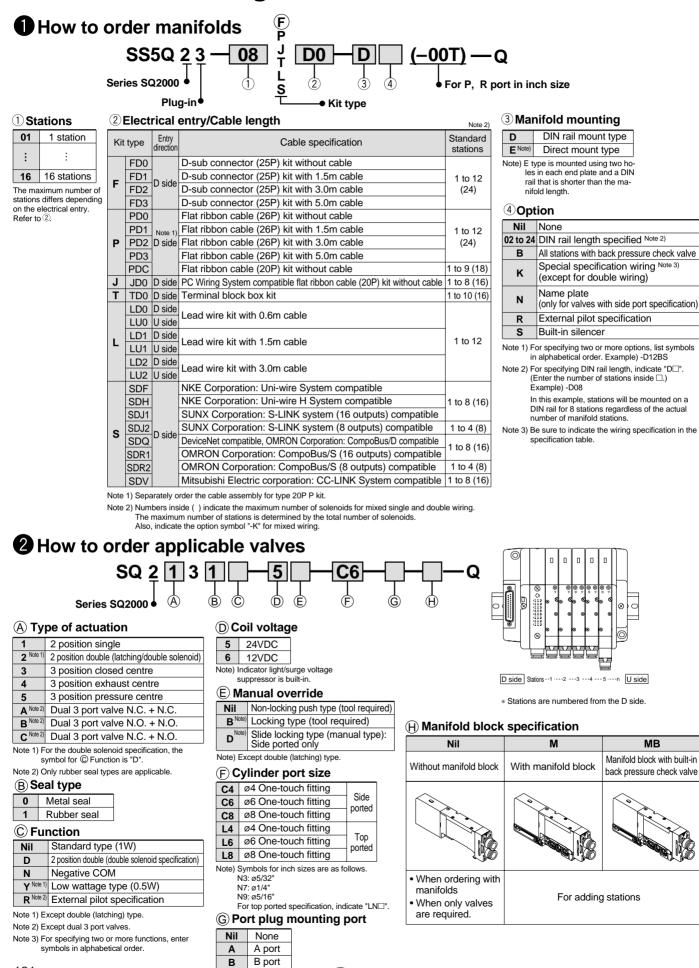
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Series SQ2000/Plug-in Unit



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Manifold block with built-in

back pressure check valve

Series SQ2000/Plug-in Unit

Mai	nifold Mo	del _F											С	uston	ner na	ame							Date:	/		/
SS:	S5Q23 – J J L – E Specification sheet no.																									
		Ľ			Т								Р	urcha	ise or	der n	ю.									
		<u>\$</u>											Е	quipn	nent r	name										
			•	(Circ	 :le to	spec	ifv.)						Q	uanti	ty				set(s) Re	equire	ed dat	e			
Specifications ← D side * Indicate required stations with a "○".									side	\rightarrow																
Descri	otion/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																									
	Double (latching)		,																							
	Double Meta (double solenoid)	al 42 Rubber 42 513 CZE	0																							
ŝ	Closed centre																									
Valves	Exhaust centre																									
	Pressure centre																									
	Dual 3 port valve (A)	²²⁴ N.C. ¹ N.C.																								
	Dual 3 port valve (B)	مع <u>ل آگ</u> هم آرای مع N.O. ¹ N.O.																								
	Dual 3 port valve (C)	⁴ ⁵ N.C. ¹ N.O.																								
	Blanking plate SSQ2000-10A-3																									
	Individual SUP space SSQ2000-P-3-C8(L8	3)	 		 	L	L	L _,]]				[L	L	L]]				L
	SUP shut off position Individual EXH space	er									\square													\square		
	SSQ2000-R-3-C8(L8 EXH shut off position		.+- ₁ -	1-1-	L	L-r-	L - _C -	L - _I		. ,]]	l - ₁ -	l	l - _F -	L - _Γ -	L - _C -	L	l _l	! ₁	J	l	l - ₁	l - _T -	L - _T -	L - _F -
ns	Individual SUP/EXH SSQ1000-PR1-3-C8	spacer																								
Options	SUP shut off position	: Specify 2 positions		1	[1	[_		L									
g	EXH shut off position SUP/EXH block Note																									
	SSQ2000-PR-3-C10 Back pressure check	-(S)																								
	SSQ2000-BP		<u> </u>																		L					
	SUP block plate SSQ1000-B-R	P																								
	EXH block plate SSQ2000-B-R	R																								
÷ S	Port plug Note 3)		AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB
Note 4	ø4 (ø5/32") One-touch fitting	C4 (N3)																								
ler pol	ø6 (ø1/4") One-touch fitting	C6 (N7)																								
Note 4) Cylinder port sizes	ø8 (ø5/16") One-touch fitting	C8 (N9)																								
Creatio	Note 5)	Single wiring																								
Specia	I wiring specification	Double wiring																								
Descri	ption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the internal lead wire. Note 3) When using port plugs, circle ports to specify. Note 2) When installing back pressure check valves on all of the stations, indicate "-B" for the option symbol in the manifold part number. When installing back pressure check valves only on the stations required, specify the mounting stations in the table above. Note 3) When using port plugs, circle ports to specify. Note 2) When installing back pressure check valves on all of the stations, indicate "-B" for the option symbol in the manifold part number. When installing back pressure check valves only on the stations required, specify the mounting stations in the table above. Note 3) When using port plugs, circle ports to specify. Note 3) When using port plugs, circle ports to specify. Note 4) For valves with top port specification, enter "L" in the table above. Note 4) For valves with top port specification, enter "L" in the table above. Note 5) In case of single wiring or mixed wiring, connections to the connector terminals start from the A side solenoid of station 1 and continue in order without skipping any terminals. Also, when wiring is not required for a station that is to be mounted with an option such as an individual SUP spacer, enter an "X". In such a case, the wiring for that station is connected to the next station.																									

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Applicable valves and options

Part no.	Qty.

Part no. Qty.

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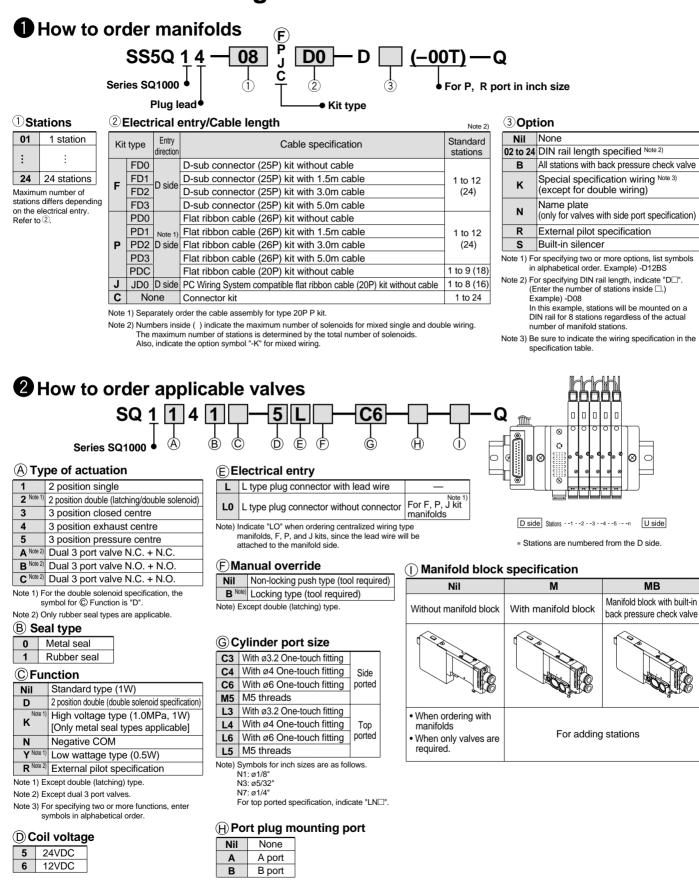
Order no.	
Clerk (code no.)	
Dept. code	
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Series SQ1000/Plug Lead Unit



Series SQ1000/Plug Lead Unit

Mai	nifold Mo	del											С	ustor	ner n	ame						C	Date:	/	/	,
~~		F		_	_	. —		-	~				С	ontac	ct per	son										
555	5Q14 —	P [- D				-Q				S	pecific	ation s	sheet r	10.									
		Č											Ρ	urcha	ase oi	rder n	10.									
		Т											E	quipr	nent i	name										
		♦ (Cir	cle to	o spe	cify.)								Q	uanti	ty				set(s) Re	equire	ed dat	e			
Specifications ← D side * Indicate required stations with a "○". U side								side	\rightarrow																	
Descri	otion/Type	Stations 42	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																									
	Double (latching)																									
	Double Meta (double solenoid)	₩ 513 CZE 513 CZE																								
S	Closed centre																									
Valves	Exhaust centre																									
-	Pressure centre																									
	Dual 3 port valve (A)	⁴ N.C ¹ N.C																								
	Dual 3 port valve (B)	mail 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1																								
	Dual 3 port valve (C)	∞∞ <u>1,5,7,1</u> ,5,∞ N.C ¹ N.O																								
	Blanking plate SSQ1000-10A-4																									
	Individual SUP space SSQ1000-P-4-C6(L6	er S)																								
	SUP shut off position	: Specify 2 positions.	<u> -</u> -	1-1-											1-1-										<u> </u>	
	Individual EXH space SSQ1000-R-4-C6(L6	5) h: Specify 2 positions.	- ₁ -	I.,.	l	L	L	L -,	₁		J]	-	I . , .	l.,.	L	L	L]	J !	l - ₁	l - _T - !	L!	r-
S	Individual SUP/EXH	spacer	<u> </u>																							
Options	SSQ1000-PR1-4-C6 SUP shut off position	(L6) h: Specify 2 positions.	- ₁ -	1-T-	L - r -	L - _[-	L-r-	L	I _I		י-ר-	J	1 - ₁ -	1 - _T -	L	L - _[-	L - _C -	L	I _I		- ר	ן - ^ו - ן	I - ₁ - 1	i !	i - _E - I	- ₋ -
D D	EXH shut off position SUP/EXH block Note 1	1: Specify 2 positions.	1-1-																							
	SSQ1000-PR-4-C8-	(S)																								
	Back pressure check SSQ1000-BP	valve Note 2)																								
	SUP block plate SSQ1000-B-P	P																								
	EXH block plate SSQ1000-B-R	R																								
- 10	Port plug Note 3)		AB	AB	AB	AB	AB	AB	ΑB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	ΑB
Note 4) t sizes	ø3.2 (ø1/8") One-touch fitting	C3 (N1)																								
Cylinder port si	ø4 (ø5/32") One-touch fitting	C4 (N3)																								
Cylind	ø6 (ø1/4") One-touch fitting	C6 (N7)																								
	Note 5)	Single wiring																								
Specia	I wiring specification	Double wiring																								
Descri	ption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Note 1) The number	of SUP/EXH blocks t																	o spec	•						
Note	the length of Note 2) When install for the option pressure che	nifold stations and ar the internal lead wire ing back pressure ch n symbol in the manif eck valves only on the ne table above.	e. eck va old pa	alves o art num	n all o Iber. V	f the s Vhen i	tations	s, indio	ate "- k			ote 5)	In cas termir withou that is	e of si als sta ut skip to be	ingle v art fror ping a moun	viring on the an the an the an the and the angle of the a	or mix A side minals th an i	ed wiri solen . Also option	ng, co oid of s , when such a	nnect station wiring as an	ions to n 1 and g is no individ	able at the co d conti t requi dual SU	onnec inue in ired fo JP spa	n order or a sta acer, e	ation enter	
	stations in the table above. an "X". In such a case, the wiring for that station is connected to the next																									

- For SMC use only -

Applicable valves and options

 •	
Part no.	Qty.

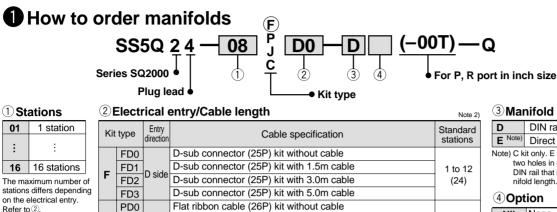
Part no. Qty.

Order no.							
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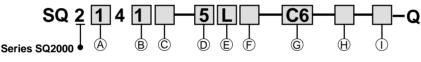
Series SQ2000/Plug Lead Unit



				Stations
F	FD0	1	D-sub connector (25P) kit without cable	
	FD1		D-sub connector (25P) kit with 1.5m cable	1 to 12
	FD2	D side	D-sub connector (25P) kit with 3.0m cable	(24)
	FD3	1	D-sub connector (25P) kit with 5.0m cable	
	PD0		Flat ribbon cable (26P) kit without cable	
Р	PD1		Flat ribbon cable (26P) kit with 1.5m cable	1 to 12
	PD2		Flat ribbon cable (26P) kit with 3.0m cable	(24)
	PD3		Flat ribbon cable (26P) kit with 5.0m cable	
	PDC		Flat ribbon cable (20P) kit without cable	1 to 9 (18)
J	JD0	D side	PC Wiring System compatible flat ribbon cable (20P) kit without cable	1 to 8 (16)
С	No	ne	Connector kit	1 to 24

Note 1) Separately order the cable assembly for type 20P P kit. Note 2) Numbers inside () indicate the maximum number of solenoids for mixed single and double wiring The maximum number of stations is determined by the total number of solenoids. Also, indicate the option symbol "-K" for mixed wiring.

2 How to order applicable valves



A Type of actuation

-		
1	2 position single	
2 Note 1)	2 position double (latching/double solenoid)	
3	3 position closed centre	
4	3 position exhaust centre	
5 3 position pressure centre		
A Note 2) Dual 3 port valve N.C. + N.C.		
B Note 2)	Dual 3 port valve N.O. + N.O.	
C Note 2) Dual 3 port valve N.C. + N.O.		
Note 1) For the double solenoid specification, the symbol for © Function is "D".		

Note 2) Only rubber seal types are applicable.

B Seal type

0	Metal seal
1	Rubber seal

©Function

<u> </u>		
Nil	III Standard type (1W)	
D	2 position double (double solenoid specification)	
N Negative COM		
	Y Note 1) Low wattage type (0.5W)	
R Note 2)	External pilot specification	

Note 1) Except double (latching) type.

Note 2) Except dual 3 port valves.

Note 3) For specifying two or more functions, enter symbols in alphabetical order.

D Coil voltage

5	24VDC
6	12VDC

E Electrical entry

L	L type plug connector with lead wire	_
L0	L type plug connector without connector	For F, P, J kit manifolds

Note) Indicate "LO" when ordering centralized wiring type manifolds, F, P, and J kits, since the lead wire will be attached to the manifold side.

(F) Manual override

Nil Non-locking push type (tool required)		
B Note) Locking type (tool required)		
D Note)	Slide locking type (manual type): Side ported only	
Note) Except double (latching) type.		

G Cylinder port size

\sim	· ·	
C4	ø4 One-touch fitting	Cida
C6	ø6 One-touch fitting	Side ported
C8	ø8 One-touch fitting	poneu
L4	ø4 One-touch fitting	Ten
L6	ø6 One-touch fitting	Top

L8 Ø8 One-touch fitting Note) Symbols for inch sizes are as follows.

N3: ø5/32" N7: ø1/4"

N9: ø5/16" For top ported specification, indicate "LND".

(H) Port plug mounting port

Nil	None
Α	A port
В	B port

(I) Manifold block specification

Nil	M	MB
Without manifold block	With manifold block	Manifold block with built-in back pressure check valve
 When ordering with manifolds When only valves are required. 	For addin	g stations

3 Manifold mounting

D	DIN rail mount type	
E Note)	Direct mount type	
Note) C kit only. E type is mounted using two holes in each end plate and a DIN rail that is shorter than the ma- nifold length.		
~		

(4)Option

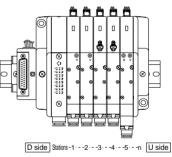
Option			
Nil	None		
02 to 24	DIN rail length specified Note 2)		
B All stations with back pressure check va			
к	Special specification wiring Note 3) (except for double wiring)		
Name plate (only for valves with side port specific			
R	External pilot specification		
S	Built-in silencer		
Note 1) Fo	Note 1) For specifying two or more options, list symbols		

in alphabetical order. Example) -D12BS

Note 2) For specifying DIN rail length, indicate "DD". (Enter the number of stations inside D.) Example) -D08

In this example, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations.

Note 3) Be sure to indicate the wiring specification in the specification table.



* Stations are numbered from the D side.



Series SQ2000/Plug Lead Unit

Ma	nifold Model											С	uston	ner na	ame							Date:	/	/	,
	F _			_			_						ontac			-									
SS!	5Q24 — P. [_	-D E				-Q				_	pecific	•		10.									
	C			두			-						urcha			_									
	Ť												quipn			-									
													· ·		lame			oot/o		aulra	d d a t				
		_	(Circ	le to	spec	ify.)						Q	uanti	ıy				set(s) Re	quire	u uai	e			
Spe	ecifications	- D s	ide						*	Indio	cate	requ	ired	statio	ons v	vith a	a "O"						Us	side	<u>→</u>
Descri	ption/Type Stations	5 1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																								
	Double (latching) Metal (Image: Apple of the second Metal 42 Metal 42 Me	3																							
	Double Metal 42 Rubber 42 (double solenoid) 513 czs(1) 513																								
s	Closed centre	נ																							
Valves	Exhaust centre	1																							
>	Pressure centre	נ																							
	Dual 3 port valve	2																							
	Dual 3 port valve 4 2 (B) N.O. N.O.	2																							
	Dual 3 port valve 4 2 (C) N.C. 1 N.O.	5																							
	Blanking plate SSQ2000-10A-4																								
	Individual SUP spacer SSQ2000-P-4-C8(L8) SUP shut off position: Specify 2 positions	- 1 - 1		 	l 	L	 	 ₁]			 	L - _Γ -	L			 ı) 				· - _T -	L - _F -
	Individual EXH spacer SSQ2000-R-4-C8(L8) EXH shut off position: Specify 2 positions		T- _T -	Г <u>-</u> г-		[<u> </u>			[Γ.,.	[L	[[[
suc	Individual SUP/EXH spacer SSQ1000-PR1-4-C8(L8)																								
Options	SUP shut off position: Specify 2 positions EXH shut off position: Specify 2 positions SUP/EXH block Note 1)																								
	SSQ2000-PR-4-C10-(S) Back pressure check valve Note 2)	-																							
	SSQ2000-BP SUP block plate	HT.																							
	SSQ1000-B-R P EXH block plate		_		_		_	-		_	_	_		_	_	_	_	_		_	_	_	+	+	_
	SSQ2000-B-R																								
te 4) izes	Port plug Note 3) Ø4 (Ø5/32") C4 One touch fitting (NID)		AB		AB	АВ	AB	AB	AB	AB	AB		AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB
oort s	One-touch fitting (N3) Ø6 (Ø1/4") C6	-																							
Note 4) Cylinder port sizes	One-touch fitting (N7) Ø8 (Ø5/16") C8																								
Cyli	One-touch fitting (N9)																								
Specia	al wiring specification Double wiring	-																							
Descr	iption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks between manifold stations and a the length of the internal lead wir Note 2) When installing back pressure ch for the option symbol in the mani pressure check valves only on th stations in the table above.	that ca nother e. leck va fold pa	on the alves o irt num	U side n all of ber. W	e of the the st /hen ir	e man ations	ifold, c , indic ig bac	due to ate "-l k		No	ة ۱	For va n case start fr any ter with ar	lves w	ith top ngle wi e A sid s. Also n such	port s iring o le sole o, whe n as a	r mixe r mixe enoid c n wirir n indiv	cation, d wirir of station g is no idual \$	enter ng, cor on 1 a ot requ SUP sj	"L" in nection nd cor uired for pacer,	ons to ntinue or a sta enter	the co in orde ation t	nnecto er with hat is f	iout sk to be r	ipping nount	ed

Applicable valves and options

Part no.	Qty.

Part no. Qty.

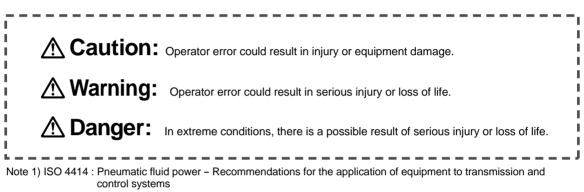
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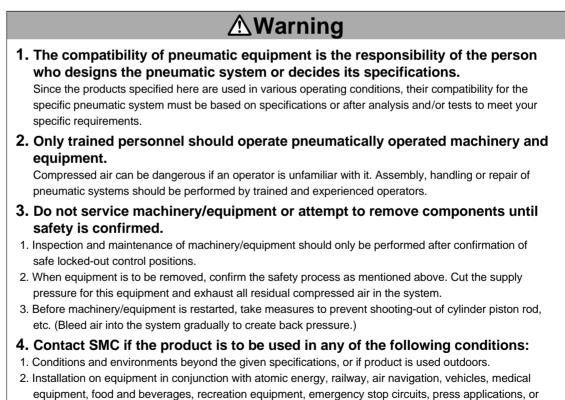
SMC

Series SQ1000/2000 Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of **"Caution"**, **"Warning" or "Danger"**. To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.



Note 2) JIS B 8370 : General Rules for Pneumatic Equipment



- 3. An application which has the possibility of having negative effects on people, property, or animals,
- 3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.

5 Port Solenoid Valve Precautions 1

Be sure to read before handling.

Design

1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

2. Intermediate stopping

When a 3 position closed center valve is used to stop a cylinder at an intermediate position, accurate stopping of the piston in a predetermined position is not possible due to the compressibility of air. Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended length of time. Contact SMC if it is necessary to hold a stopped position for an extended time.

3. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, as actuator malfunction due to back-pressure may occur. Special caution is necessary when using a 3 position exhaust centre valve, or when driving a single acting cylinder, etc. In cases where there is a danger of this kind of malfunction, take countermeasures by using an individual EXH spacer, or a back pressure check valve.

Also, because SQ1000 4 position dual 3 port valves have a 4 port specification (common R1 and R2), one back pressure check valve can be mounted. Therefore, although the back pressure of other stations can be prevented, it is not possible to prevent the back pressure in the same valve.

4. Holding of pressure (including vacuum)

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

5. Cannot be used as an emergency shutoff valve, etc.

The valves are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

6. Maintenance space

Allow sufficient space for maintenance activities.

7. Release of residual pressure

Provide a residual pressure release function for maintenance purposes. Special consideration should be given to the release of residual pressure between the valve and cylinder in the case of a 3 position closed center type valve.

8. Vacuum applications

When a valve is used for vacuum switching, etc., take measures against the suction of external dust or other contaminants from vacuum pads and exhaust ports, etc. Moreover, an external pilot type valve should be used in this case. Contact SMC in case of an internal pilot type.

Selection

A Warning

1. Confirm the specifications.

The products are designed only for use in compressed air systems (including vacuum). Do not operate at pressures or temperatures, etc., beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifications.)

Contact SMC when using a fluid other than compressed air (including vacuum).

2. Extended periods of continuous energization

Use the low power consumption specification (0.5W) if valves will be continuously energized for extended periods of time or the energized period will be longer than the de-energized period. Use the low power consumption specification (0.5W) especially when three or more adjacent stations on a manifold are continuously energized, because the temperature increases substantially. For 2 position double latching type, use the type with energy saving circuit SQ $2^{1-30}_{2-41}\square$ -X11.

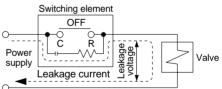
1. Momentary energization (double solenoid type)

If a double solenoid valve will be operated with momentary energization, it should be energized for at least 0.1 second (20mS or more for 2 position double latching type).

However, malfunction may occur due to load conditions on the secondary side. In that case energize until the cylinder moves to the stroke end. Furthermore, when using a double solenoid valve for air blowing, energize when performing the air blowing.

2. Leakage voltage

Particularly when using a C-R element (surge voltage suppressor) for protection of the switching element, take note that leakage voltage will increase due to leakage current flowing through the C-R element, etc.



Limit the amount of residual leakage voltage to the following values:

 With DC coil
 2% or less of rated voltage

 With AC coil
 12.5% or less of rated voltage

3. Operation of solenoid valves with an SSR

Malfunction may occur when the minimum load current of the SSR is larger than the load current of solenoid valves.

Consider the element specifications in the catalogue to select an SSR.

4. Surge voltage suppressor

If a general diode such as zener diode or ZNR is not used in the surge voltage suppressor on the controller side, be aware that there will be a residual voltage according to the protective element and rated voltage.

Moreover, the residual voltage of the diode is approximately $1 \ensuremath{\mathsf{V}}.$

5. Low temperature operation

Valves can be operated at a temperature as low as -10° C unless otherwise indicated in the specifications for each valve, however, measures should be taken to avoid solidification or freezing of drainage and moisture, etc.

Series SQ1000/2000 5 Port Solenoid Valve Precautions 2

Be sure to read before handling.

Selection

6. Operation for air blowing

When using solenoid valves for air blowing, use an external pilot type. When using an internal pilot and an external pilot on the same manifold, a pressure drop caused by air blowing may affect the internal pilot valve.

Also, supply to the external pilot port compressed air within the pressure range prescribed in the specifications; and with 2 position double (double solenoid), always energize when air blowing.

7. Mounting orientation

In the case of 2 position single or 4 position dual 3 port valves, the mounting orientation is unrestricted. In the case of 2 position double (double solenoid) or 3 position valves, mount so that the spool valve is horizontal.

Mounting

A Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting or maintenance, connect the compressed air and power supplies, and perform appropriate function and leakage tests to confirm that the unit is mounted properly.

2. Instruction manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.

Furthermore, confirm before painting the resin parts, because this may cause an adverse effect depending on the solvent.

Piping

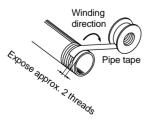
1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

2. Wrapping of pipe tape

When connecting pipes and fittings, etc., be sure that chips from the pipe threads and sealing material do not get inside the valve.

Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



Piping

ACaution

3. When using closed centre valves

When using 3 position closed centre type valves, check carefully to be sure there are no air leaks from the piping between the valves and cylinders.

4. Screwing in fittings

When screwing fittings into valves, tighten as follows.

1) For M3, M5 threads

- 1-1) When using SMC fittings, tighten in the following manner. After tightening by hand, tighten an additional 1/4 rotation for M3 and 1/6 rotation for M5 with a tool. However, when using a miniature fitting, tighten an additional 1/4 rotation with a tool after tightening by hand. Also, when there are 2 gaskets such as for a universal elbow and universal tee, tighten an additional 1/2 rotation.
- Note) Over-tightening will cause breakage of the fitting threads or air leakage due to deformation of the gasket. Undertightening will cause loosening or air leakage.
 - 1-2) When using fittings other than SMC products, follow the instructions of the respective manufacturers.
- 2) For Rc threads

Tighten with the torques given below.

Connection threads	Proper tightening torque N·m
Rc 1/8	7 to 9
Rc 1/4	12 to 14

5. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

Wiring

1. Polarity

Confirm whether or not there is polarity when connecting electrical wiring to solenoid valves with a DC specification (indicator light) surge voltage suppressor. When there is polarity, be aware of the following.

The valves will not switch if the polarity is reversed.

2. Applied voltage

When electric power is connected to a solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

3. Confirm the connections.

After completing the wiring, confirm that the connections are correct.

Series SQ1000/2000 5 Port Solenoid Valve Precautions 3

Be sure to read before handling.

Lubrication

1. Lubrication

- 1) The valve has been lubricated for life at the factory, and does not require any further lubrication.
- 2) In the event that it is lubricated, use Class 1 turbine oil (without additives), ISO VG32.

However, once lubrication is applied it must be continued, as the original lubricant may be eliminated leading to malfunction.

Contact SMC regarding Class 2 turbine oil (with additives), ISO VG32.

Air Supply

AWarning

1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

1. Install air filters.

Install air filters close to valves at their upstream side.

2. Install an air dryer, after-cooler or water separator, etc.

Air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer, after-cooler or water separator, etc.

3. If excessive carbon dust is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalogue for further details on compressed air quality.

Operating Environment

Warning

- 1. Do not use valves in atmospheres of corrosive gases, chemicals, salt water, water or steam, or where there is direct contact with them.
- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact. Confirm the specifications in the main section of the catalogue.
- 4. A protective cover, etc., should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Operating Environment

AWarning

7. When solenoid valves are mounted inside a control panel or are energized for extended periods of time, employ measures to radiate excess heat so that temperatures remain within the valve specification range.

Maintenance

A Warning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

2. Equipment removal and supply/exhaust of compressed air

When equipment is removed, first confirm that measures are in place to prevent dropping of work pieces and run-away of equipment, etc. Then cut the supply pressure and power, and exhaust all compressed air from the system using its residual pressure release function. Furthermore, with a 3 position closed center type, release the compressed air that remains between the valve and cylinder in the same manner.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators, etc., and then confirm that the equipment is operating normally.

3. Low frequency operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

≜Caution

1. Drainage removal

Remove drainage from air filters regularly. (Refer to specifications.)

2. Lubrication

Once lubrication has been started, it must be continued.

Use Class 1 turbine oil (without additives) VG32. Other lubricating oils will cause malfunction or other trouble.

Contact SMC regarding Class 2 turbine oil (with additives) VG32.

How to Find the Flow Rate (at air temperature of 20°C)

Subsonic flow when P1 + 0.1013 < 1.89 (P2 + 0.1013)

 $Q = 226S \sqrt{\triangle P(P_2 + 0.1013)}$

Sonic flow when P1 + $0.1013 \ge 1.89$ (P2 + 0.1013)

Q = 113S (P1 + 0.1013)

Q: Air flow rate [ℓ/min (ANR)]

S: Effective area (mm²)

- △P: Pressure drop (P1–P2) [MPa] P1: Upstream pressure [MPa]
 - P2: Downstream pressure [MPa]
- * Correction for different air temperatures
- Multiply the flow rate calculated with the above formulas by a coefficient from the table below.

Air temperature (°C)	-20	-10	0	10	30	40	50	60
Correction coefficient	1.08	1.06	1.04	1.02	0.98	0.97	0.95	0.94



Series SQ1000/2000 Specific Product Precautions 1

Be sure to read before handling. Refer to pages 127 through 130 for safety instructions and precautions.

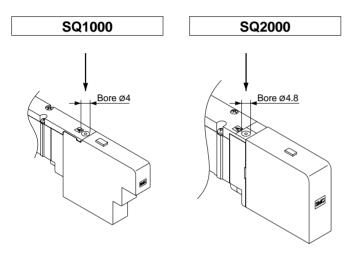
Manual Override

Use to switch the main valve.

Push type (tool required)

Push the manual override all the way in using a small screw driver, etc.

[Available for all types except 2 position double (latching)]



Push type (tool required) 2 position double (latching) type

- Turn the manual override 180° clockwise until the mark aligns with "A" and push in to lock in the set condition (flow from P to A).
- Turn the manual override 180° counter clockwise until the mark aligns with "B" and push in to return to the reset condition (flow from P to B).



<Caution>

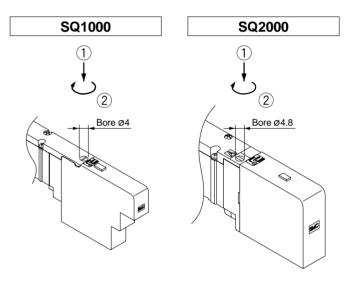
Do not turn the manual override when it is pushed in, as this may cause damage. The construction is such that the operating force is different on sides A and B.

Locking type (tool required)

The manual override is locked by pushing it all the way in and turning it 90° clockwise using a small flat head screw driver. Turn it counter clockwise to release it.

[Available for all types except 2 position double (latching)]



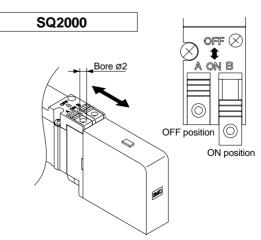


Slide locking type

(SQ2000 only)

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screw driver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screw driver, etc., of ø2 or less.

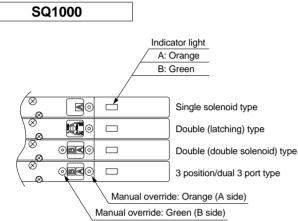
[Available for all types except 2 position double (latching)]

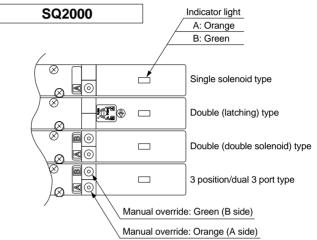




Indicator light/surge voltage suppressor

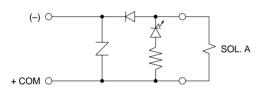
Indicator lights are all positioned on one side for both single solenoid and double solenoid types. For double, 3 position, and 4 position dual 3 port types, 2 colours are used to indicate the energization of A side or B side.



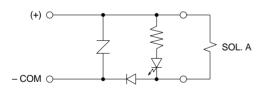


• Single solenoid type (SQ1000/2000)

Positive COM specification

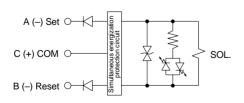


Negative COM specification

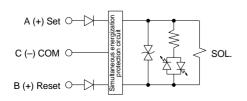


• Double (latching) type (SQ1000/2000)

Positive COM specification



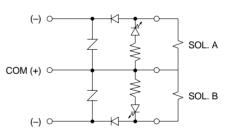
Negative COM specification



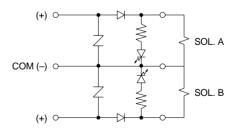
Double (double solenoid) type (SQ1000/2000)

- 3 position type (SQ1000/2000)
- 4 position dual 3 port type (SQ1000/2000)

Positive COM specification



Negative COM specification





Series SQ1000/2000 Specific Product Precautions 3

Be sure to read before handling. Refer to pages 127 through 130 for safety instructions and precautions.

Caution 2 Position Double (Latching Solenoid) Type

Within the double type, a latching (with self holding mechanism) solenoid type is available in addition to the conventional double solenoid. The appearance is the same as the single solenoid. However, the construction allows the armature inside the solenoid to hold the A side ON position and B side ON position during momentary energization (20ms or longer). The operating method and functions are the same as the conventional double solenoid type.

<Special precautions for latching solenoid>

- 1. Use in a circuit that does not have simultaneous energization of ON and OFF signals.
- 2. To operate with momentary energization, the energized time should be 20ms or longer.
- 3. Although there is no problem for normal operations and environments, do not operate in an environment with vibration (3G or more) or strong magnetic field.
- 4. This valve is shipped with the armature inside the solenoid holding the B side ON position (Reset). However, energize to confirm whether it is holding the A side ON position or B side ON position before operation.
- 5. To operate for an extended time, use SQ₂¹2³⁰ - **X11** with energy saving circuit.

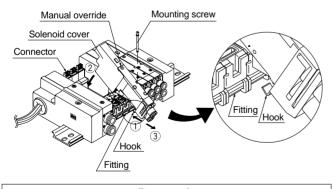
Mounting and Removal of Valves

Mounting

- Insert the hook of the valve into the fitting on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

SQ1000	0.17 to 0.23N·m
SQ2000	0.25 to 0.35N·m

• When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



Removal

Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow (3).

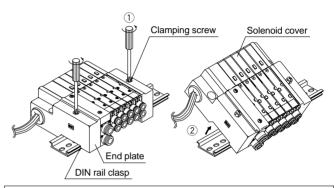
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

▲Caution

Mounting and Removal of Manifold with DIN Rail

Removing Manifold from DIN Rail

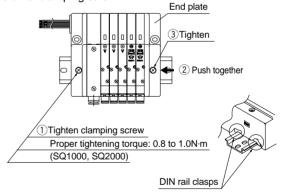
- ① Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- O Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and is difficult to remove all at once, separate the manifold into several sections before removing it.

Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blocks and then tighten the other clamping screw.



• Confirm that the DIN rail clasps are securely hooked into the DIN rail.

Series SQ1000/2000 Specific Product Precautions 4 Be sure to read before handling. Refer to pages 127 through 130 for safety instructions and precautions.

ACaution **Replacing Cylinder Port Fittings**

Cylinder port fittings are available in cassette type and can be replaced easily.

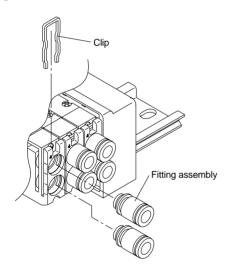
Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screw driver, etc., to replace the fittings.

To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tube O.D.	Fitting assembly part no.						
(mm)	SQ1000	SQ2000					
3.2	VVQ1000-50A-C3	_					
4	VVQ1000-50A-C4	VVQ1000-51A-C4					
6	VVQ1000-50A-C6	VVQ1000-51A-C6					
8	_	VVQ1000-51A-C8					

* Part numbers above are for one fitting; however, order them in 10 piece units.

Do not scratch or put foreign matter on the O-rings as this will cause air leakage.



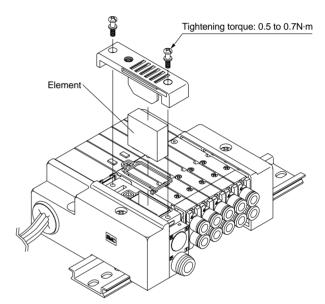
ACaution **Built-in Silencer Elements**

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part nos.

Turne	Element part no.						
Туре	SQ1000	SQ2000					
Direct exhaust outlet with built-in silencer (-S)	SSQ1000-82A-3	SSQ2000-82A-3					

* Part numbers above are for a set of ten elements.



To replace an element remove the cover on the top side of the end plate and remove the old element with a flat head screw driver, etc.







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