

3-Colour Display Digital Flow Switch

New
CE RoHS
IP65

3-colour/ 2-screen display*

* 2-row display of main screen and sub screen

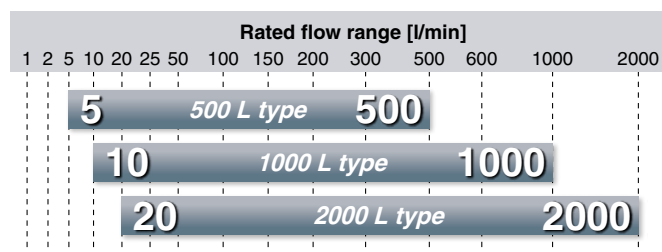


Expanded flow range

Wide range of flow measurement with one product

Flow ratio* **100:1**

* Rated flow ratio is 10 : 1 for current PF2A.



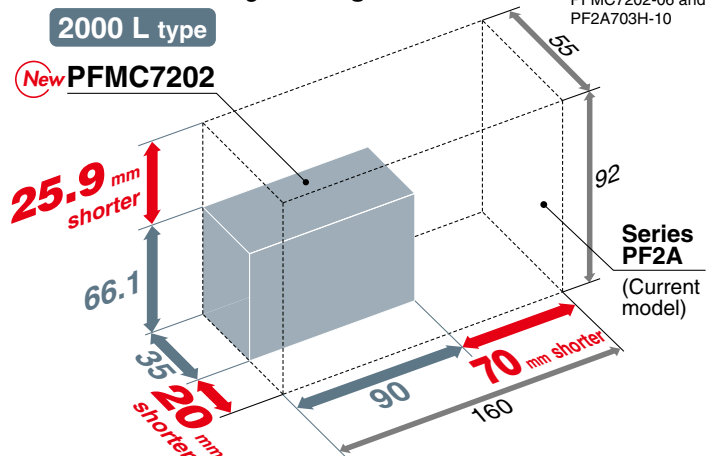
Setting resolution **1 l/min**

Current PF2A: 5 l/min

Compact, Space saving

Compared with the current PF2A,

Weight **78 % reduction** 1100 g → 240 g
Mounting space **74 % reduction**
Compared with PFMC7202-06 and PF2A703H-10



Series PFMC



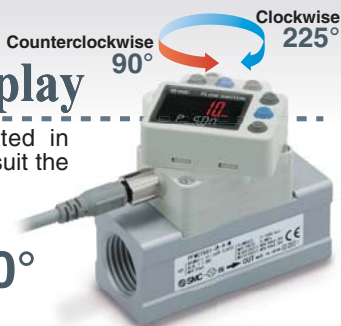
CAT.EUS100-115A-UK

3-Colour Display Digital Flow Switch Series PFMC

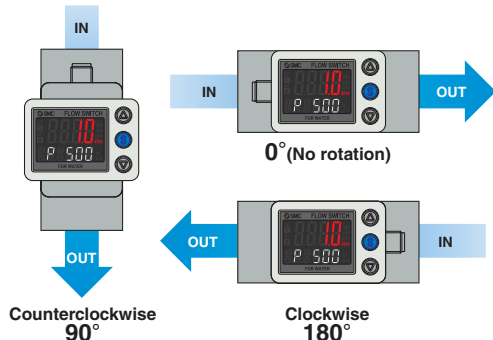
Rotary display

Display can be rotated in increments of 45° to suit the installation conditions. Easy operation, improved visibility.

Counterclockwise 90°
Clockwise 225°



Installation example

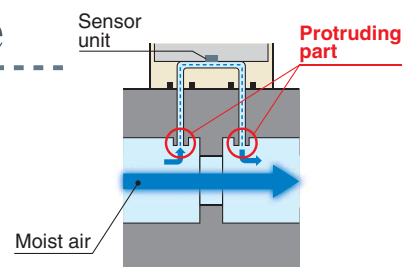


Functions (Refer to pages 10 and 11 for details.)

- Output operation
- Display colour
- Reference condition
- Setting of response time
- Display mode
- Selection of display on sub screen
- External input function
- Accumulated value hold
- Forced output function
- Analogue output free range function
- Selection of display OFF mode
- Peak/Bottom value display
- Keylock function
- Error display function
- Orientation correction function

Bypass structure

Bypass structure with protruding part at the main piping, reduces the contact of moist air with the sensor, reducing degradation of the sensor and maintaining accuracy.



Response time

Can be selected from **50** msec. (0.05 sec.)/ **0.5** sec./ **1.0** sec./ **2.0** sec.

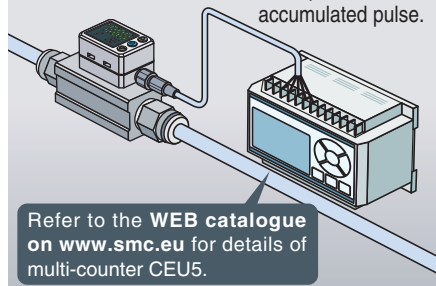
Response time can be set depending on application.

Grease-free

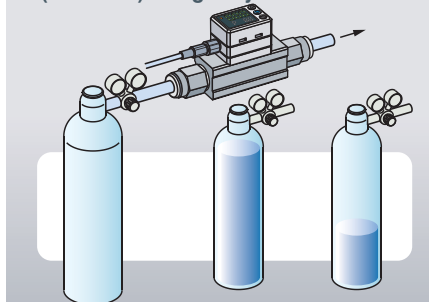
Applications

Flow control of equipment, main line and branch line

Remote control is possible with accumulated pulse.



Accumulated indication shows the operating flow rate or residual amount (of N₂ etc.) in a gas cylinder.



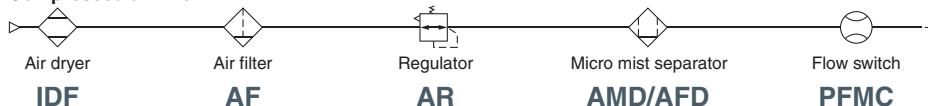
Flow control of the air for spray painting



Note) The product is not designed to be explosion proof.

Example of recommended pneumatic circuit

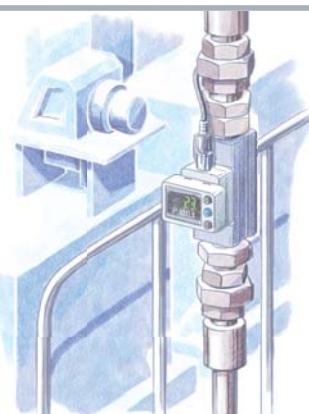
Compressed air line



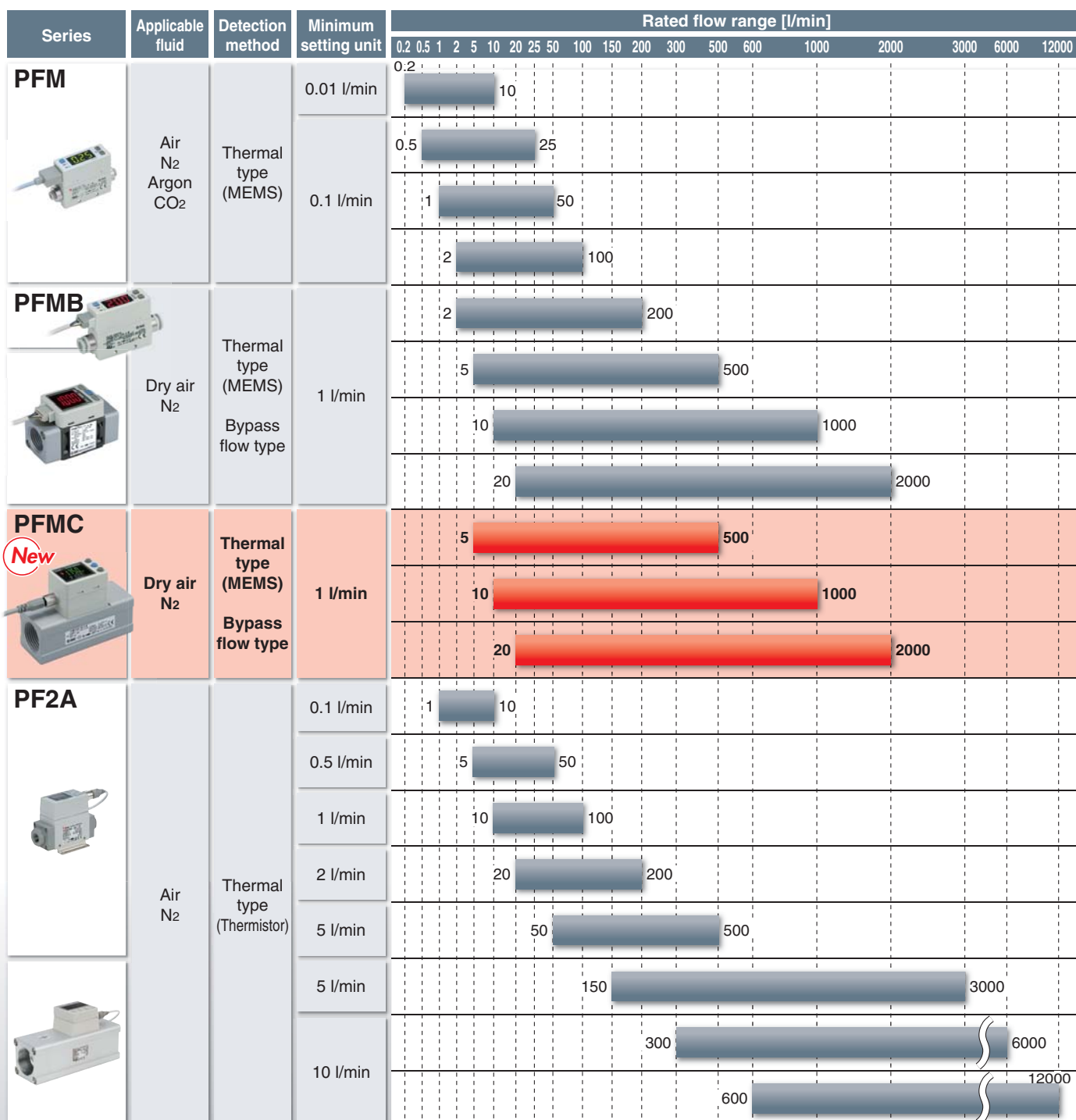
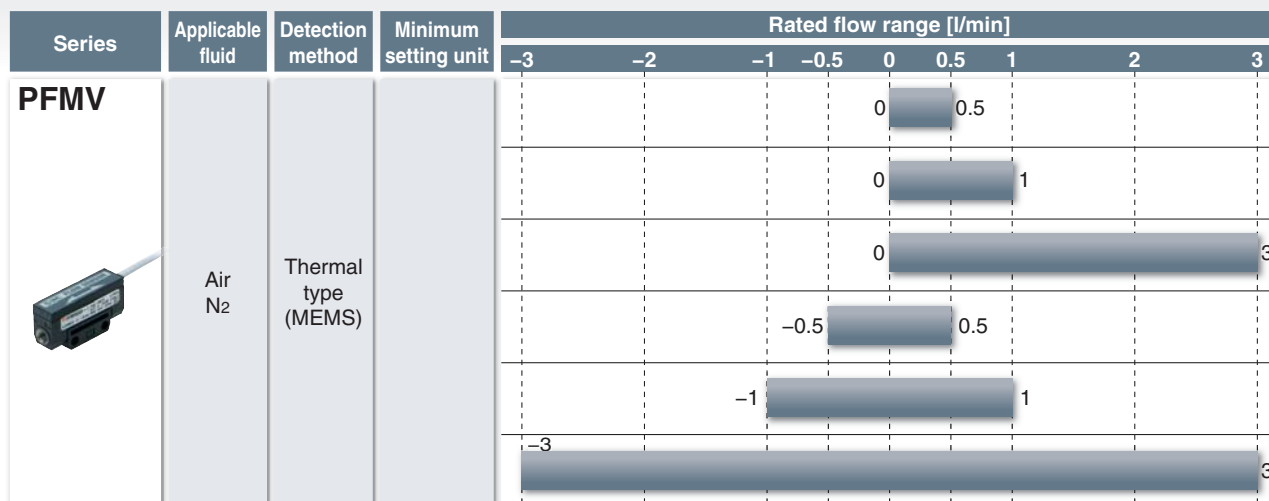
Digital flow switch to save energy!

Flow control is necessary for promoting energy saving in any application. Saving energy starts from numerical control of the flow consumption of equipment and lines and clarification of the purpose and effect.

- Digital display allows **visualisation**.
- **3-colour/2-screen** display, Improved visibility
- **Remote control** is possible with accumulated pulse.



Flow Switch Flow Rate Variations



Flow Switch Variations/Basic Performance Table

Series	PFMV 	PFM 	PFMB 	New PPMC 	PF2A 
Enclosure	IP40	IP40	IP40	IP65	IP65
Fluid	Air, N ₂	Air, N ₂ , Ar, CO ₂	Dry air, N ₂	Dry air, N ₂	Air, N ₂
Setting	Digital	Digital	Digital	Digital	Digital
Rated flow range	0 to 0.5 l/min 0 to 1 l/min 0 to 3 l/min -0.5 to 0.5 l/min -1 to 1 l/min -3 to 3 l/min	0.2 to 10 l/min 0.5 to 25 l/min 1 to 50 l/min 2 to 100 l/min	2 to 200 l/min 5 to 500 l/min 10 to 1000 l/min 20 to 2000 l/min	5 to 500 l/min 10 to 1000 l/min 20 to 2000 l/min	1 to 10 l/min 5 to 50 l/min 10 to 100 l/min 20 to 200 l/min 50 to 500 l/min 150 to 3000 l/min 300 to 6000 l/min 600 to 12000 l/min
Power supply voltage	24 V DC $\pm 10\%$	24 V DC $\pm 10\%$	12 to 24 V DC $\pm 10\%$	12 to 24 V DC $\pm 10\%$	12 to 24 V DC $\pm 10\%$
Temperature characteristics (25 °C reference)	$\pm 2\%$ F.S. (15 to 35 °C) $\pm 5\%$ F.S. (0 to 50 °C) [Monitor unit: $\pm 0.5\%$ F.S. (0 to 50 °C)]	$\pm 2\%$ F.S. (15 to 35 °C) $\pm 5\%$ F.S. (0 to 50 °C)	$\pm 2\%$ F.S. (15 to 35 °C) $\pm 5\%$ F.S. (0 to 50 °C)	$\pm 2\%$ F.S. (15 to 35 °C) $\pm 5\%$ F.S. (0 to 50 °C)	$\pm 3\%$ F.S. (15 to 35 °C) $\pm 5\%$ F.S. (0 to 50 °C) $\pm 2\%$ F.S. (PF2A7□□H: 0 to 50 °C)
Repeatability	$\pm 1\%$ F.S. (Fluid: Dry air) Analogue output: $\pm 5\%$ F.S. [Monitor unit: $\pm 0.1\%$ F.S. Analogue output: $\pm 0.5\%$ F.S.]	$\pm 1\%$ F.S. (Fluid: Dry air) Analogue output: $\pm 3\%$ F.S.	$\pm 1\%$ F.S. (Fluid: Dry air)	$\pm 1\%$ F.S. (Fluid: Dry air)	$\pm 1\%$ F.S. (PF2A7□□, PF2A7□□H) $\pm 2\%$ F.S. (PF2A7□□1)
Hysteresis	Hysteresis mode: Variable Window comparator mode: Variable	Hysteresis mode: Variable Window comparator mode: Variable	Hysteresis mode: Variable Window comparator mode: Variable	Hysteresis mode: Variable Window comparator mode: Variable	Hysteresis mode: Variable Window comparator mode: Fixed (3 digits)
Output	NPN/PNP open collector Analogue voltage output Analogue current output	NPN/PNP open collector Accumulated pulse output Analogue voltage output Analogue current output	NPN/PNP open collector Accumulated pulse output Analogue voltage output Analogue current output	NPN/PNP open collector Accumulated pulse output Analogue voltage output Analogue current output	NPN/PNP open collector Accumulated pulse output
Display	2-colour LCD display	2-colour LED display	2-colour LED display 2-colour LCD display	3-colour LCD display	LED display

3-Colour Display

Digital Flow Switch

Series *PFMC*



RoHS

How to Order

PFMC 7 **501** - **F** **04** - **B** **—** - **M** **—** **—**

Rated flow range

501	5 to 500 l/min
102	10 to 1000 l/min
202	20 to 2000 l/min

Thread type

—	Rc
N	NPT
F	G Note 1)

Note 1) ISO 228 compliant

Port size

Symbol	Port size	Rated flow range		
		501	102	202
04	1/2	●	●	—
06	3/4	—	—	●

Output specifications

Symbol	OUT1	OUT2
A	NPN	NPN
B	PNP	PNP
C	NPN	Analogue (1 to 5 V)
D	NPN	Analogue (4 to 20 mA)
E Note 2)	PNP	Analogue (1 to 5 V)
F Note 2)	PNP	Analogue (4 to 20 mA)
G Note 2)	NPN	External input Note 3)
H Note 2)	PNP	External input Note 3)

Note 2) Made to Order

Note 3) Can be selected from accumulated flow external reset and peak/bottom reset.

Calibration certificate

—	None
A	Yes

Option 2

—	No bracket
R	With bracket Note 6)

Note 6) Each option is not assembled with the product, but shipped together.

Unit specifications

—	Unit selection function
M	SI unit only Note 5)

Note 5) Fixed unit: Instantaneous flow: l/min, Accumulated flow: L

Option 1

—	With lead wire and M8 connector (3 m) Note 4)
N	Without lead wire and M8 connector

Note 4) Each option is not assembled with the product, but shipped together.



Option/Part No.

When only optional parts are required, order with the part number listed below.

Part no.	Option	Note
ZS-40-A	Lead wire and M8 connector	Length: 3 m
ZS-42-A	Bracket	Mounting screw for PFMC7501/7102 (M3 x 5, 2 pcs.)
ZS-42-B	Bracket	Mounting screw for PFMC7202 (M3 x 5, 2 pcs.)

For Flow Switch Precautions, refer to “Handling Precautions for SMC Products” on www.smc.eu.
For Specific Product Precautions, refer to the Operation Manual on www.smc.eu.

Specifications

	Model		PFMC7501		PFMC7102		PFMC7202	
Fluid	Applicable fluid		Dry air, N ₂ (Air quality grade is JIS B 8392-1 1.1.2 to 1.6.2, ISO 8573-1 1.1.2 to 1.6.2.)					
	Fluid temperature range		0 to 50 °C					
Flow	Detection method		Thermal type					
	Rated flow range		5 to 500 l/min		10 to 1000 l/min		20 to 2000 l/min	
	Set flow rate range	Instantaneous flow	5 to 525 l/min		10 to 1050 l/min		20 to 2100 l/min	
		Accumulated flow	0 to 999,999,990 L					
	Minimum setting unit	Instantaneous flow	1 l/min					
		Accumulated flow	10 L					
	Accumulated volume per pulse (Pulse width = 50 msec.)		1 l/pulse		10 l/pulse			
	Accumulated value hold function ^{Note 1)}		Interval of 2 or 5 minutes can be selected.					
Pressure	Rated pressure range		0 to 0.8 MPa					
	Proof pressure		1.2 MPa					
	Pressure loss		Refer to “Pressure Loss” graph.					
	Pressure characteristics ^{Note 2)}		±5 % F.S. (0 to 0.8 MPa, 0.6 MPa reference)					
Electrical	Power supply voltage		12 to 24 V DC ±10 % Ripple (p-p) 10 % or less					
	Current consumption		55 mA or less					
	Protection		Polarity protection					
Accuracy	Display accuracy		±3 % F.S.					
	Analogue output accuracy		±3 % F.S.					
	Repeatability		±1 % F.S. (±2 % F.S. when response time is set to 0.05 seconds.)					
	Temperature characteristics		±5 % F.S. (0 to 50 °C, 25 °C reference)					
Switch output	Output type		NPN open collector PNP open collector					
	Output mode		Select from Hysteresis, Window comparator, Accumulated output or Accumulated pulse output modes.					
	Switch operation		Select from Normal or Reversed output.					
	Maximum load current		80 mA					
	Maximum applied voltage (NPN only)		28 VDC					
	Internal voltage drop (Residual voltage)		NPN output type: 1 V or less (at load current 80 mA) PNP output type: 1.5 V or less (at load current 80 mA)					
	Response time ^{Note 3)}		Select from 0.05 sec., 0.1 sec., 0.5 sec., 1 sec., or 2 sec.					
	Hysteresis ^{Note 4)}		Variable from 0					
Analogue output ^{Note 5)}	Protection		Short circuit protection					
	Output type		Voltage output: 1 to 5 V, Current output: 4 to 20 mA Output impedance: Approx. 1 kΩ					
	Impedance	Voltage output	Maximum load impedance at power supply voltage 24 V: 600 Ω, at power supply voltage 12 V: 300 Ω					
		Current output	Minimum load impedance: 50 Ω					
External input ^{Note 7)}	Response time ^{Note 6)}		Linked with the response time of the switch output.					
	External input		Input voltage: 0.4 V or less (Reed or Solid state) for 30 msec. or longer					
Display	Input mode		Accumulated flow external reset, Peak/Bottom reset					
	Reference condition ^{Note 8)}		Select from Standard condition or Normal condition.					
	Unit ^{Note 9)}	Instantaneous flow	l/min, cfm (ft ³ /min)					
		Accumulated flow	L, ft ³					
	Displayable range	Instantaneous flow	-25 to 525 l/min (Displays [0] when value is within -4 to 4 l/min range.)		-50 to 1050 l/min (Displays [0] when value is within -9 to 9 l/min range.)		-100 to 2100 l/min (Displays [0] when value is within -19 to 19 l/min range.)	
		Accumulated flow	0 to 999,999,999 L					
	Minimum display unit	Instantaneous flow	1 l/min					
		Accumulated flow	10 L					
	Display		LCD, 2-screen display (Main screen/Sub screen) Main screen: Red/Green, Sub screen: White Main screen: 4 digits, 7 segment, Sub screen: 6 digits, 11 segment					
Environmental	Indicator LED		LED ON when switch output is ON. (OUT1/OUT2: Orange)					
	Enclosure		IP65					
	Withstand voltage		250 V AC for 1 minute between terminals and housing					
	Insulation resistance		2 MΩ or more (50 V DC measured via megohmmeter) between terminals and housing					
	Operating temperature range		Operation: 0 to 50 °C, Storage: -10 to 60 °C (No condensation or freezing)					
Standard		Operating humidity range		Operation, Storage: 35 to 85 % RH (No condensation or freezing)				
				CE, RoHS				
Piping specifications			Rc 1/2, NPT 1/2, G 1/2				Rc 3/4, NPT 3/4, G 3/4	
Materials of parts in contact with fluid			Stainless steel 304, PPS, Aluminum alloy, HNBR, Si, Au, GE4F					
Weight	Piping specifications	Rc thread NPT thread	160 g				240 g	
		G thread	170 g				245 g	
	Lead wire		+80 g					
	Bracket		+25 g				+30 g	

Note 1) When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum access limit of the memory device is 1 million cycles. If the product is operated 24 hours per day, the product life will be as follows:
• 5 min interval: life is calculated as 5 min x 1 million = 5 million min = 9.5 years
• 2 min interval: life is calculated as 2 min x 1 million = 2 million min = 3.8 years
If the accumulated flow external reset is repeatedly used, the product life will be shorter than calculated life.

Note 2) Do not release the OUT side piping port of the product directly to the atmosphere without connecting piping. If the product is used with the piping port released to atmosphere, accuracy may vary.

Note 3) The time from when the flow is changed by a step input (when the flow

rate changes from 0 to the maximum flow instantaneously) until the switch output turns ON (or OFF) when set at 90 % of the rated flow rate.

Note 4) If the flow fluctuates around the set value, the width for setting more than the fluctuating width needs to be set. Otherwise, chattering will occur.

Note 5) Setting is only possible for models with analogue output.

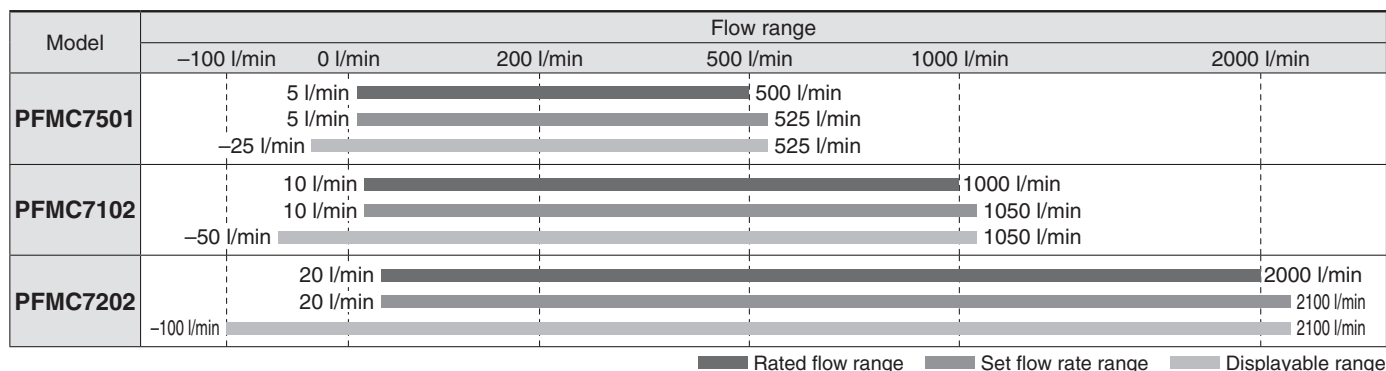
Note 6) The time from when the flow is changed as a step input (when the flow rate changes from 0 to the maximum flow instantaneously) until the analogue output reaches 90 % of the rated flow rate.

Note 7) Setting is only possible for models with external input.

Note 8) The flow rate given in the specification is the value at standard condition.

Note 9) Setting is only possible for models with the unit selection function.

Flow Range

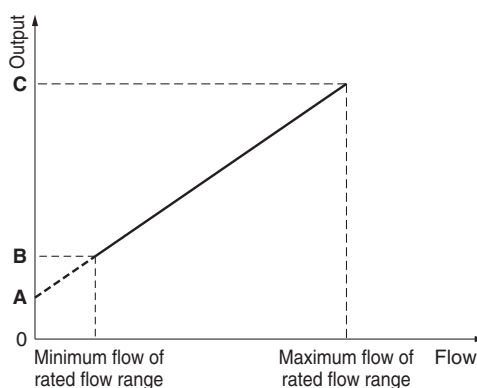


Analogue Output

Flow/Analogue Output

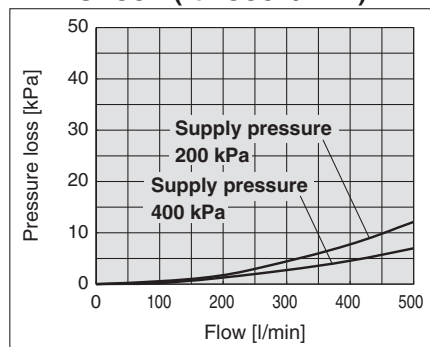
	A	B	C
Voltage output	1 V	1.04 V	5 V
Current output	4 mA	4.16 mA	20 mA

Model	Minimum flow of rated flow range	Maximum flow of rated flow range
PFMC7501	5 l/min	500 l/min
PFMC7102	10 l/min	1000 l/min
PFMC7202	20 l/min	2000 l/min

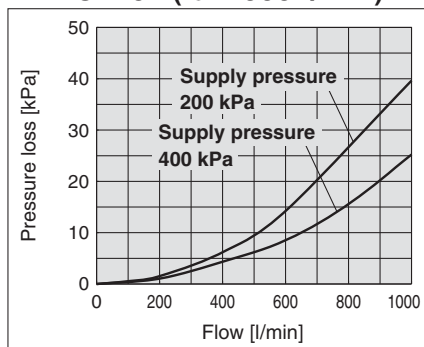


Pressure Loss (Reference Data)

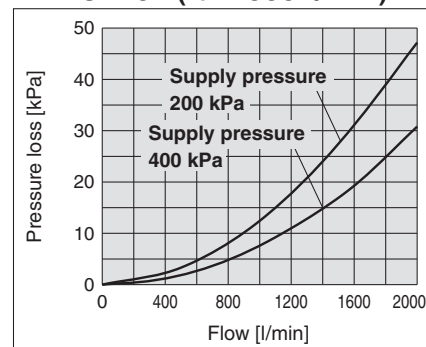
PFMC7501 (for 500 l/min)



PFMC7102 (for 1000 l/min)

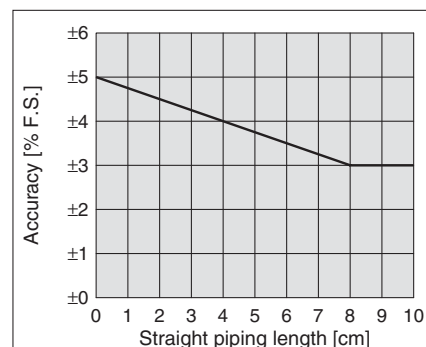
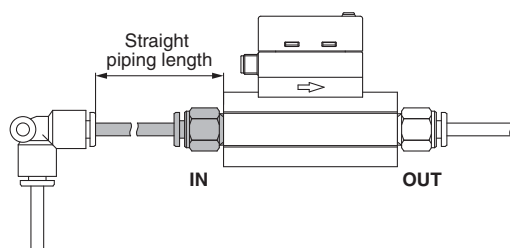


PFMC7202 (for 2000 l/min)



IN Side Straight Piping Length and Accuracy (Reference Value)

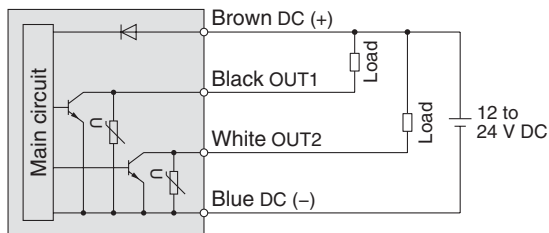
- The piping on the IN side must have a straight section of piping with a length of 8 cm or more. If a straight section of piping is not installed, the accuracy can vary by approximately $\pm 2\%$ F.S.
- * "Straight section" means a part of the piping without any bends or rapid changes in the cross sectional area.
- When the PFMC7501 or 7102 is connected to tubing, use a tube I.D. 9 mm or more just before the product. The accuracy can vary by approximately $\pm 2\%$ F.S. when such tubing is not used.



Internal Circuits and Wiring Examples

NPN (2 outputs) type

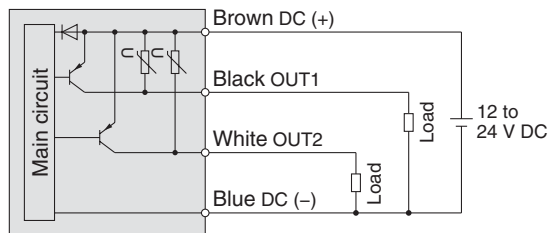
PPMC7□□□-□□-A□-□□□



Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

PNP (2 outputs) type

PPMC7□□□-□□-B□-□□□



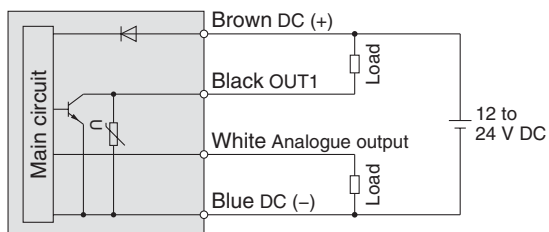
Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

NPN (1 output) + Analogue (1 to 5 V) output type

PPMC7□□□-□□-C□-□□□

NPN (1 output) + Analogue (4 to 20 mA) output type

PPMC7□□□-□□-D□-□□□



Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

C: Analogue output: 1 to 5 V

Output impedance: 1 kΩ

D: Analogue output: 4 to 20 mA

Max. load impedance: 600 Ω

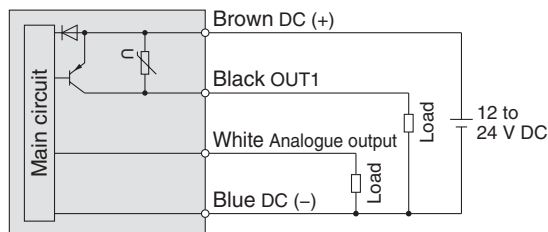
Min. load impedance: 50 Ω

PNP (1 output) + Analogue (1 to 5 V) output type

PPMC7□□□-□□-E□-□□□

PNP (1 output) + Analogue (4 to 20 mA) output type

PPMC7□□□-□□-F□-□□□



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

E: Analogue output: 1 to 5 V

Output impedance: 1 kΩ

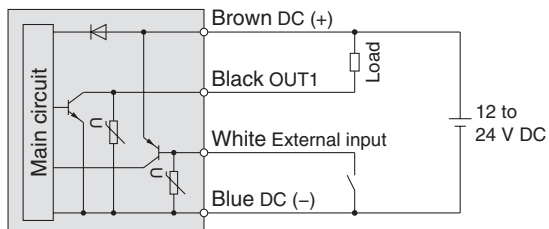
F: Analogue output: 4 to 20 mA

Max. load impedance: 600 Ω

Min. load impedance: 50 Ω

NPN (1 output) + External input type

PPMC7□□□-□□-G□-□□□

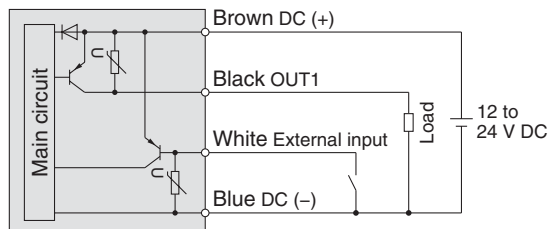


Max. applied voltage: 28 V, Max. load current: 80 mA, Internal voltage drop: 1 V or less

External input: input voltage 0.4 V or less (reed or solid state input) for 30 msec. or longer

PNP (1 output) + External input type

PPMC7□□□-□□-H□-□□□



Max. load current: 80 mA, Internal voltage drop: 1.5 V or less

External input: input voltage 0.4 V or less (reed or solid state input) for 30 msec. or longer

Accumulated pulse output wiring examples

NPN (2 outputs) type

PPMC7□□□-□□-A□-□□□

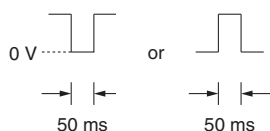
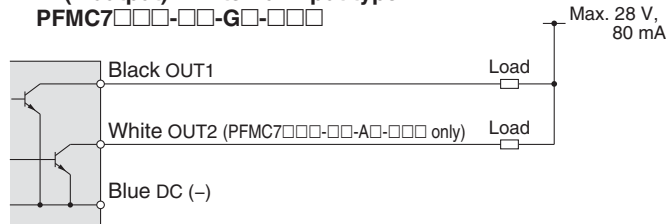
NPN (1 output) + Analogue output type

PPMC7□□□-□□-C□-□□□

PPMC7□□□-□□-D□-□□□

NPN (1 output) + External input type

PPMC7□□□-□□-G□-□□□



PNP (2 outputs) type

PPMC7□□□-□□-B□-□□□

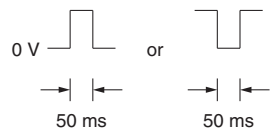
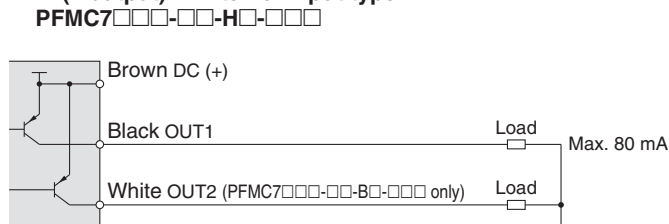
PNP (1 output) + Analogue output type

PPMC7□□□-□□-E□-□□□

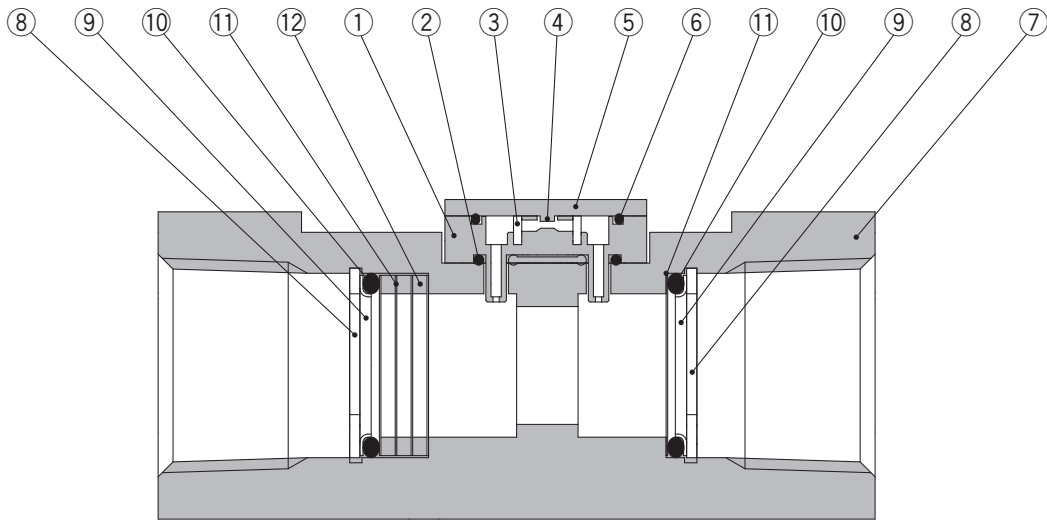
PPMC7□□□-□□-F□-□□□

PNP (1 output) + External input type

PPMC7□□□-□□-H□-□□□



Construction/Fluid Contact Parts



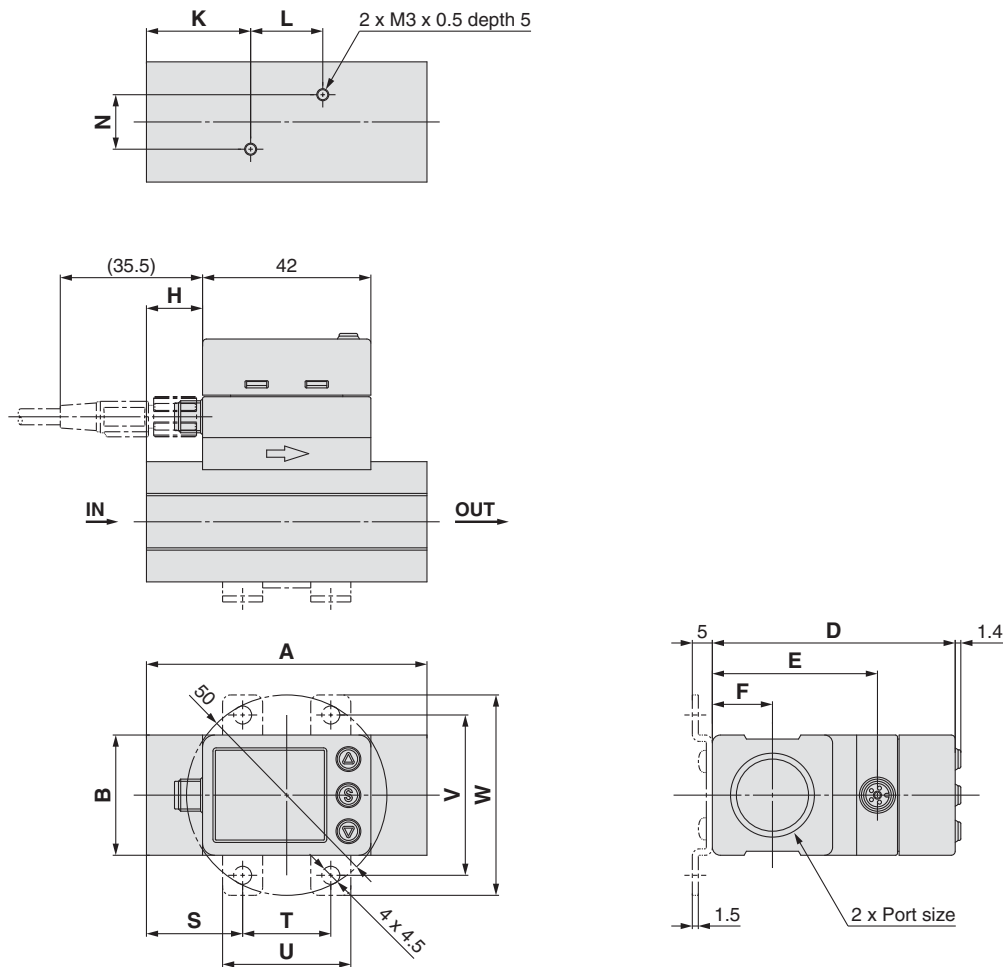
Component Parts

No.	Description	Material	Note
1	Sensor body	PPS	
2	Gasket	HNBR	
3	Flow rectifier	Stainless steel 304	
4	Sensor chip	Silicon	
5	Printed circuit board	GE4F	
6	Gasket	HNBR	
7	Body	Aluminium alloy	Anodised
8	Mesh	Stainless steel 304	
9	Spacer	PPS	
10	O-ring	HNBR	
11	Holder	Stainless steel 304	
12	Type C retaining ring	Stainless steel 304	

Series PFMC

Dimensions

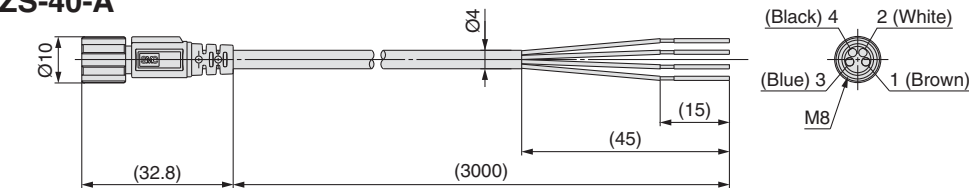
PFMC7501/7102/7202



Model	Symbol	Port size	A	B	D	E	F	H	K	L	N
PFMC7501/7102		Rc 1/2, NPT 1/2	70	30	60.6	41.2	15	14	26	18	13.6
PFMC7202		Rc 3/4, NPT 3/4, G 3/4	90	35	66.1	46.7	17.5	24	31	28	16.8
PFMC7501/7102		G 1/2	76	30	60.6	41.2	15	14	26	18	13.6

Model	Symbol	Bracket dimensions				
		S	T	U	V	W
PFMC7501/7102		24	22	32	40	50
PFMC7202		30	30	42	48	58

Lead wire and M8 connector ZS-40-A



Pin no.	Pin name	Wire colour
1	DC (+)	Brown
2	OUT2	White
3	DC (-)	Blue
4	OUT1	Black

Note) 4-wire type lead wire and M8 connector used for the PFMC7 series.
Note) Refer to the Operation Manual in our website for wiring.

Cable Specifications

Conductor	Nominal cross section	AWG23
	Outside diameter	Approx. 0.7 mm
Insulator	Material	Heat resistant PVC
	Outside diameter	Approx. 1.1 mm
Sheath	Colour	Brown, White, Black, Blue
	Material	Heat and oil resistant PVC
Finished outside diameter		Ø 4

Series PFMC

Function Details

Output operation

The output operation can be selected from the following:
Output (hysteresis mode and window comparator mode) corresponding to instantaneous flow, or output (accumulated output and pulse output) corresponding to accumulated flow.

Note) At the time of shipment from the factory, it is set to hysteresis mode and normal output.

Display colour

The display colour can be selected for each output condition. The selection of the display colour provides visual identification of abnormal values. (The display colour depends on OUT1 setting.)

Green for ON, Red for OFF
Red for ON, Green for OFF
Red all the time
Green all the time

Reference condition

The display unit can be selected from standard condition or normal condition.

Standard condition: Flow rate converted to a volume at 20 °C and 1 atm (atmosphere)
Normal condition: Flow rate converted to a volume at 0 °C and 1 atm (atmosphere)

Display mode

The display mode can be selected from instantaneous flow or accumulated flow.

Instantaneous flow display
Accumulated flow display

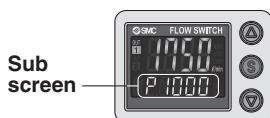
Response time

The response time can be selected to suit the application. (Default setting is 1 second.)
Abnormalities can be detected more quickly by setting the response time to 0.05 seconds.
The effect of fluctuation and flickering of the display can be reduced by setting the response time to 2 seconds.

0.05 sec.
0.1 sec.
0.5 sec.
1 sec.
2 sec.

Selection of display on sub screen

The display on the sub screen in measuring mode can be set.



Set value display	Accumulated value display	Peak value display
Displays the set value. (The set value of OUT2 cannot be displayed.) 	Displays the accumulated value. (The accumulated value of OUT2 cannot be displayed.) 	Displays the peak value.
Bottom value display	Line name display	OFF
Displays the bottom value. 	Displays the line name. (Up to 6 alphanumeric characters can be input.) 	Displays nothing.

Display OFF mode

This function will turn the display OFF. In this mode, decimal points flash on the main screen. If any button is pressed during this mode, the display reverts to normal for 30 seconds to allow checking of the flow etc.

Setting of security code

The user can select whether a security code must be entered to release key lock. At the time of shipment from the factory, it is set such that the security code is not required.

External input function

This function can be used only when the optional external input is present. The accumulated flow, peak value and bottom value can be reset remotely.

Accumulated flow external reset: A function to reset the accumulated flow value when an external input signal is applied.
In accumulated increment mode, the accumulated value will reset to, and increase from zero.
In accumulated decrement mode, the accumulated value will reset to, and decrease from the set value.

* When the accumulated value is memorised, every time the accumulated flow external reset is activated, the memory device (EEPROM) will be accessed. Take into consideration the maximum number of times the memory device can be accessed, 1 million times. The total of external input times and accumulated value memorising time interval should not exceed 1 million times.

Peak/Bottom reset: Peak and bottom value are reset.

Forced output function

The output is turned on/off in a fixed state when starting the system or during maintenance. This enables confirmation of the wiring and prevents system errors due to unexpected output.
For the analogue output type, when ON the output will be 5 V or 20 mA, and when OFF, it will be 1 V or 4 mA.

* Also, the increase or decrease of the flow and temperature will not change the on/off status of the output while the forced output function is activated.

Accumulated value hold

Accumulated value is not cleared even when the power supply is turned off.

The accumulated value is memorised every 2 or 5 minutes during measurement, and continues from the last memorised value when the power supply is turned on again.

The life time of the memory element is 1 million access cycles. Take this into consideration before using this function.

Peak/Bottom value display

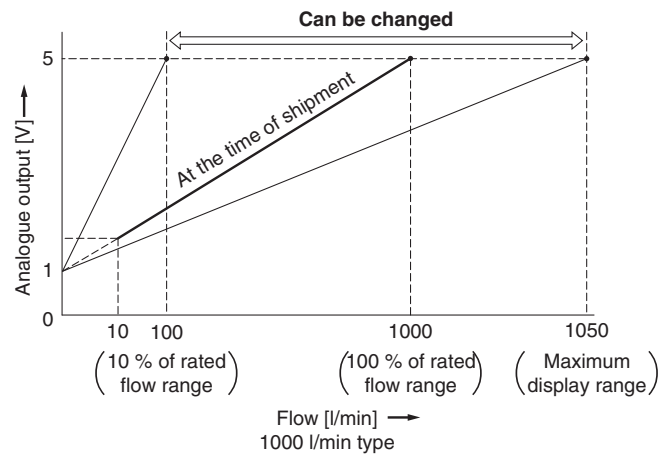
The maximum (minimum) flow rate is detected and updated from when the power supply is turned on. In peak (bottom) value display mode, this maximum (minimum) flow rate is displayed.

Keylock function

Prevents operation errors such as accidentally changing setting values.

■ **Analogue output free range function**

Allows the flow that generates an output of 5 V or 20 mA to be changed.
The value can be changed 10 % of maximum rated flow to maximum display value.



■ **Error display function**

When an error or abnormality arises, the location and contents are displayed.

Display		Description	Contents	Action
Er 1		OUT1 over current error	Load current of 80 mA or more is applied to the switch output (OUT1).	Eliminate the cause of the over current by turning off the power supply and then turn on it again.
Er 2		OUT2 over current error	Load current of 80 mA or more is applied to the switch output (OUT2).	
HHH		Instantaneous flow error	The flow rate exceeds the upper limit of indicated flow rate range.	Decrease the flow rate.
LLL		Reverse flow error	There is a reverse flow equivalent to -5 % or more.	Turn the flow to correct direction.
999999999 (Alternately displays [999] and [999999].)	PFMC7501 PFMC7102 PFMC7202	Accumulated flow error	The flow rate exceeds the accumulated flow rate range.	Clear the accumulated flow rate.
Er 0		System error	Displayed if an internal error has occurred.	Turn the power off and on again.
Er 4				
Er 6				
Er 8				

If the failure cannot be solved after the above instructions are performed, please contact SMC for investigation.

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

- Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
- Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

- The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**
Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.
- Only personnel with appropriate training should operate machinery and equipment.**
The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.**
 - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

- The product is provided for use in manufacturing industries.**
The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

- *1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.
Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

*2) **Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.
Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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