

5 Port Solenoid Valve

Plug-in Type



Flow rate characteristics

C[dm³/(s·bar)]: **0.39**
 b: **0.39**
 Cv: **0.11**

Power consumption

0.35 W

Possible to drive cylinders
Up to Ø 25
 (At 300 mm/s)

Slim Compact Bar Base

Maintenance

Easy replacement only with two mounting screws

Height

Reduced by **20 mm**

(Compared with plug-in manifold stacking base)



Installation volume

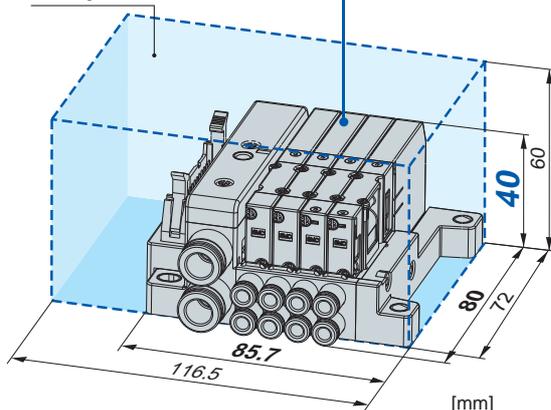
Installation area

Approx. **45%** reduction Approx. **18%** reduction

*: 4-station manifold

Plug-in manifold stacking base

Slim compact bar base



Plug-in Type Stacking Base

Fieldbus System (Serial Transmission) Compatible Protocols

DeviceNet™

PROFINET

PROFIBUS

CANopen

CC-Link

EtherNet/IP™

EtherCAT®



ETHERNET POWERLINK

■ EtherNet/IP™ and PROFINET are compatible with wireless systems.

- D-sub connector
- Flat ribbon cable
- Terminal block box
- Lead wire
- Circular connector



Series **S0700**



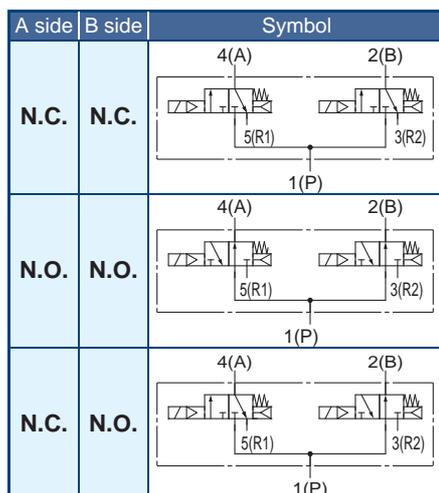
CAT.EUS11-88Dd-UK

Plug-in Manifold Variations

		S Kit Serial Transmission (Fieldbus System)					
		EX180	EX260	EX250	EX600	EX500	EX510
		For Output	For Output	For Input/Output	For Input/Output	Gateway-type	Gateway-type
Slim Compact Bar Base		—	—	—	—	—	
		Page 9					Page 11
Plug-in Type Stacking Base	—					—	—
		Page 27	Page 29	Page 31	Page 35		
					Page 37		
Applicable Network	DeviceNet	●	●	●	●	●	●
	PROFINET		●		●		●
	ETHERCAT		●	●	●	●	●
	CANopen			●			
	CC-Link	●	●		●		●
	EtherNet/IP		●	●	●	●	
	EtherCAT		●		●		
	POWERLINK		●				
	compatible wireless master				●		
EtherNet/IP compatible wireless master				●			

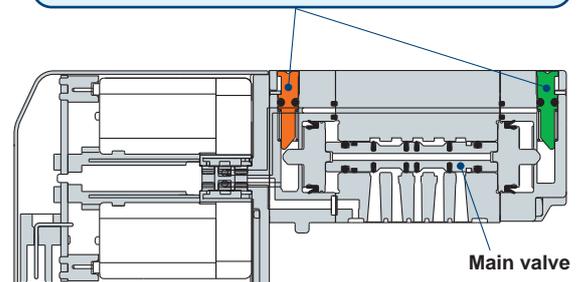
4-Position Dual 3-Port Valve

- Two 3-port valves in one body.
- Independently operating 3-port valve at each side of A and B.
- Number of stations occupied for 3-port valve halved.
- Available as 4-position 5-port valve.



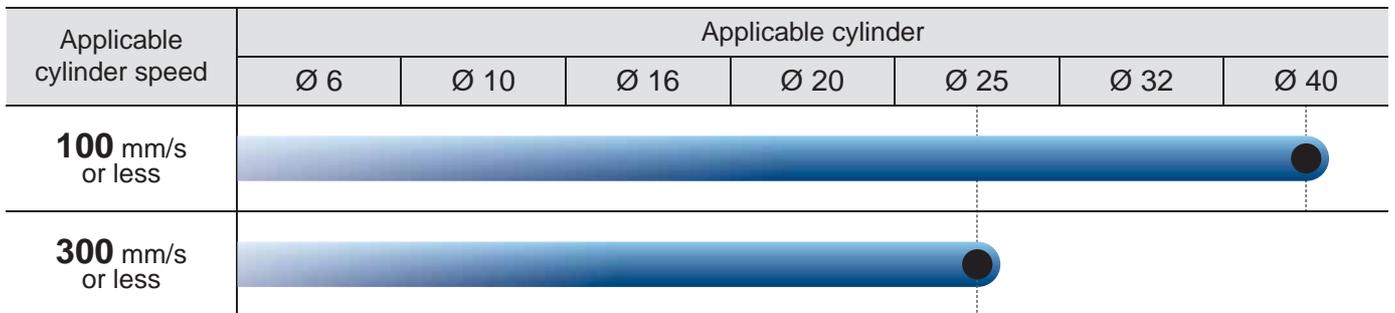
Adopted Direct Manual.

Possible to switch the main valve reliably by direct manual override even when pressure is below the operating pressure range during maintenance.



	F Kit D-sub Connector	P Kit Flat Ribbon Cable	T Kit Terminal Block Box	L Kit Lead Wire	M Kit Circular Connector
	MIL Standard	MIL Standard •26 pins, 20 pins			
	 Page 15	 Page 19	—	—	—
	 Page 41	 Page 45	 Page 49	 Page 53	 Page 57

Optimum Actuation Size Chart of Air Cylinder



For horizontal operation. Refer to page 7 for calculation conditions.

5 Port Solenoid Valve **Plug Lead Type** Series **S0700**

• Valve width: **7.4 mm** • Power consumption: **0.35 w**

For details, refer to the WEB catalogue.

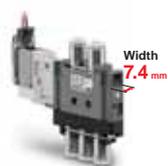
Body Ported

- Flow rate characteristics $C[\text{dm}^3/(\text{s}\cdot\text{bar})]$: **0.6**
- Possible to drive cylinders: **Up to Ø 25** (300 mm/s)
- Weight: **39 g**

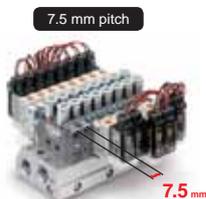
Base Mounted

- Flow rate characteristics $C[\text{dm}^3/(\text{s}\cdot\text{bar})]$: **0.39**
- Possible to drive cylinders: **up to Ø 25** (300 mm/s)

Single unit



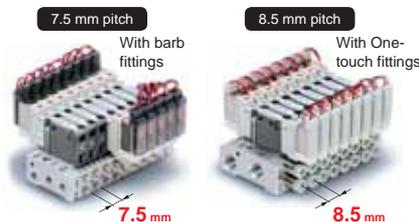
Manifold



Single unit



Manifold



Serial transmission/EX510



Variations/Options

Base model		Slim Compact Bar Base		Plug-in Type Stacking Base		
			Page 8		Page 30	
Piping spec.	Port size	1(P), 3(R)	Ø 6, Ø 8, Ø 1/4", Ø 5/16"			
		4(A), 2(B)	Ø 2, Ø 3.2, Ø 4, Ø 1/8", Ø 5/32"			
Type of wiring	S Kit	EX510	●		—	
		EX180	●		—	
		EX500	—		●	
		EX250	—		●	
		EX260	—		●	
		EX600	—		●	
	F Kit	D-sub connector	●		●	
	P Kit	Flat ribbon cable	●		●	
	T Kit	Terminal block box	—		●	
	L Kit	Lead wire	—		●	
M Kit	Circular connector	—		●		
Options	Blanking plate		● Page 65		● Page 65	
	External pilot [-R]		● Page 65		● Page 65	
	Direct EXH outlet with built-in silencer [-S]		● Page 65		● Page 65	
	Individual SUP/EXH spacer		—		● Page 66	
	Individual SUP spacer		● Page 66		—	
	Individual EXH spacer		● Page 66		—	
	SUP block plate		—		● Page 66	
	EXH block plate		—		● Page 67	
	Back pressure check valve [-B]		—		● Page 67	
	Blanking plate with output		● Page 67		● Page 67	
	Port plug		● Page 68		● Page 68	
	DIN rail mounting bracket		● Page 68		● Page 68	
	Applicable to DIN rail mounting		● Page 68		● Page 68	
	Blanking plug (For One-touch fitting) KJP-02 KQ2P-23/04/06		● Page 69		● Page 69	
	Silencer (For EXH port)		● Page 69		● Page 69	
	Name plate[-N] SS0700-N-Station (1 to Max. stations)		—		● Page 69	
	Dual flow fitting		—		● Page 70	
	SUP/EXH block		—		● Page 70	
Double check block (Separated) VQ1000-FPG-□□		● Page 71		● Page 71		

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Cylinder Speed Chart, Symbol Page 7

Slim Compact Bar Base

S Kit



F Kit



P Kit



Serial Transmission **S** Kit Page 8

D-sub Connector **F** Kit Page 14

Flat Ribbon Cable **P** Kit Page 18

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Manifold Exploded View Page 23

Plug-in Type Stacking Base

S Kit



F Kit



P Kit



T Kit



L Kit



M Kit



Serial Transmission **S** Kit Page 26

D-sub Connector **F** Kit Page 40

Flat Ribbon Cable **P** Kit Page 44

Terminal Block Box **T** Kit Page 48

Lead Wire **L** Kit Page 52

Circular Connector **M** Kit Page 66

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Series S0700 Valve Specifications

Valve Specifications

Model

Type	Type of actuation	Model	Flow rate characteristics								Response time [msec] ^{*1}	Weight [g]	
			1→4/2 (P→A/B)				4/2→5/3 (A/B→R1/R2)						
			C [dm ³ / (s·bar)]	b	Cv	Q [l/min ^{*2} (ANR)]	C [dm ³ / (s·bar)]	b	Cv	Q [l/min ^{*2} (ANR)]			
Slim compact Bar base Page 8	2-position	Single	S0711	0.39	0.39	0.11	105	0.37	0.39	0.10	100	18 or less	36
		Double	S0721	0.39	0.39	0.11	105	0.37	0.39	0.10	100	10 or less	41
	4-pos.	Dual 3-port valve	S07 ^A _{B1} _C	0.34	0.34	0.09	89	0.33	0.33	0.08	86	18 or less	41
Plug-in type Stacking base Page 30	2-position	Single	S0710	0.39	0.39	0.11	105	0.37	0.39	0.10	100	18 or less	30
		Double	S0720	0.39	0.39	0.11	105	0.37	0.39	0.10	100	10 or less	38
	4-pos.	Dual 3-port valve	S07 ^A _{B0} _C	0.34	0.34	0.09	89	0.33	0.33	0.08	86	18 or less	38

*: Values for cylinder port fitting port size C6.

*1: Based on JIS B 8419-2010 (Supply pressure: 0.5 MPa, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type.

*2: These values have been calculated according to ISO 6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.

Specifications

Valve specifications	Valve construction	Rubber seal	
	Fluid	Air	
	Maximum operating pressure	0.7 MPa	
	Minimum operating pressure	0.2 MPa	
	Ambient and fluid temperature	-10 to 50 °C ^{*1}	
	Maximum operating cycle	5 Hz	
	Pilot valve exhaust method	Slim compact Bar base	Plug-in type Stacking base
		Common exhaust ^{*2}	
	Pilot valve manual override	Push type	
	Lubrication	Not required	
Impact/Vibration resistance ^{*3}	30/100 m/s ²		
Enclosure	IP40		
Electrical specifications	Coil rated voltage	24 VDC	
	Allowable voltage fluctuation	±10 % of rated voltage	
	Coil insulation type	Class B or equivalent	
	Power consumption (Current)	24 VDC	DC 0.35 W (15 mA)

*1: Use dry air to prevent condensation when operating at low temperatures.

*2: Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications.

*3: Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energised and deenergised states every once for each condition.

Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000 Hz. Test was performed at both energised and de-energised states in the axial direction and at the right angles to the main valve and armature.

Series S0700 Manifold Specifications

Manifold Specifications

Model

Base model		Piping specifications		Type of connection	Applicable stations ^{*1}	5-station weight [g] ^{*3}	Addition per station [g] ^{*3}
		Port size					
		1(P), 3(R)	4(A), 2(B)				
Slim compact Bar base  Page 8	SS0751-□□□□	C6 (Ø 6) C8 (Ø 8) N7 (Ø 1/4") N9 (Ø 5/16") Option (Direct EXH outlet with built-in silencer)	C2 (Ø 2) C3 (Ø 3.2) C4 (Ø 4) N1 (Ø 1/8") N3 (Ø 5/32")	S kit: Serial transmission (EX510)	Max. 16 stations	270*2	19*5
				S kit: Serial transmission (EX180)	Max. 32 stations	230*2	17
				F kit: D-sub connector	Max. 24 stations	185	17
				P kit: Flat ribbon cable	Max. 24 stations	181	17
Plug-in type Stacking base  Page 26	SS0750-□□□□	C6 (Ø 6) C8 (Ø 8) N7 (Ø 1/4") N9 (Ø 5/16") Option (Direct EXH outlet with built-in silencer)	C2 (Ø 2) C3 (Ø 3.2) C4 (Ø 4) N1 (Ø 1/8") N3 (Ø 5/32")	S kit: Serial transmission (EX500)	Max. 16 stations	260*2	20
				S kit: Serial transmission (EX250/260/600)	Max. 24 stations	260*2	20
				F kit: D-sub connector	Max. 24 stations	330	20
				P kit: Flat ribbon cable	Max. 24 stations	325	20
				T kit: Terminal block box	Max. 20 stations	660	20
				L kit: Lead wire	Max. 24 stations	455*4	20
M kit: Circular connector	Max. 24 stations	390	20				

*1: Maximum stations in the case of mixed single and double wiring (special wiring specifications)

*2: Differs depending on the serial unit type.

*3: Weight excluding valve. Refer to page 5 for valve weight.

*4: Weight with lead wire length 0.6 m

*5: Including DIN rail weight

Series S0700

Cylinder Speed Chart

Applicable cylinder speed	Applicable cylinder							
	Ø 6	Ø 10	Ø 16	Ø 20	Ø 25	Ø 32	Ø 40	Ø 50
100 mm/s or less							●	
300 mm/s or less					●			
500 mm/s or less		●						

[Common conditions]

• Pressure: 0.5 MPa

• Piping length: 1 m

• Load ratio: 50 %

• Stroke: 200 mm

*: Use as a guide for selection.

Please confirm the actual conditions with SMC Model Selection Software.

Symbol

Model	Type of actuation	Symbol
S0710 S0711	2-position single	
S0720 S0721	2-position double	
S07A0 S07A1	4-position dual 3-port N.C. + N.C. (Exhaust centre)	
S07B0 S07B1	4-position dual 3-port N.O. + N.O. (Pressure centre)	
S07C0 S07C1	4-position dual 3-port N.C. + N.O.	

Slim Compact Bar Base

Serial Transmission

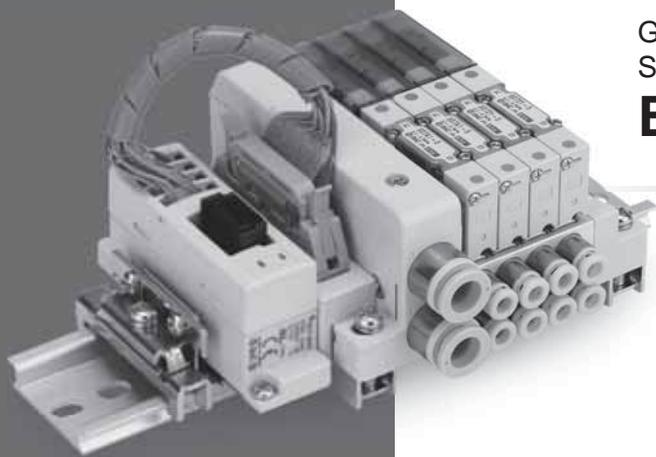
S Kit



For Output
Serial Transmission System

EX180

→ Page 9



Gateway-type
Serial Transmission System

EX510

→ Page 11

S

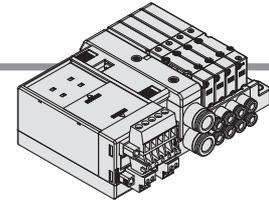
Series S0700 Slim Compact Bar Base

Kit (Serial Transmission) EX180 (For Output) Serial Transmission System



How to Order Manifold

SS0751 - 08 C4 C8 SD V2 - -



Symbol	Stations
02	2 stations
⋮	⋮
32*1	32 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

Stations

Option

Symbol	Specifications
—	None
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□	With DIN rail Designated length (□: Station)
K*1	Special wiring specifications (Except double wiring)
R*2	External pilot
S	Built-in silencer

*1: Indicate the wiring specifications for mixed single and double wirings.

*2: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically.

Example) -KRS

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 23.

Refer to the **WEB catalogue** and the Operation Manual for the details of the EX180 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, <http://www.smc.eu>

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	

Cylinder port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

P, R port size

SI unit output polarity

Symbol	Specifications
—	Positive common
N	Negative common

Communication connector

Symbol	Specifications
—	T-branch type
A	Straight type

SI Unit Part No.

Symbol	Component module/Communication connector	Common specification	SI unit part no.	Output stations
V2	CC-Link (32 points)	NPN output (Positive common)	EX180-SMJ3	Max. 32*1
V2N	T-branch type	PNP output (Negative common)	EX180-SMJ5	
V2A	CC-Link (32 points)	NPN output (Positive common)	EX180-SMJ3A	
V2AN	Straight type	PNP output (Negative common)	EX180-SMJ5A	Max. 32*1
Q2	DeviceNet (32 points)	NPN output (Positive common)	EX180-SDN3	
Q2N	T-branch type	PNP output (Negative common)	EX180-SDN5	
Q2A	DeviceNet (32 points)	NPN output (Positive common)	EX180-SDN3A	Max. 16*1
Q2AN	Straight type	PNP output (Negative common)	EX180-SDN5A	
Q3	DeviceNet (16 points)	NPN output (Positive common)	EX180-SDN4	
Q3N	T-branch type	PNP output (Negative common)	EX180-SDN6	Max. 16*1
Q3A	DeviceNet (16 points)	NPN output (Positive common)	EX180-SDN4A	
Q3AN	Straight type	PNP output (Negative common)	EX180-SDN6A	

*1: Single wiring

Kit type

0	Without SI unit
V2	CC-Link (32 points)
Q2	DeviceNet (32 points)
Q3	DeviceNet (16 points)

*: Please contact SMC for SI unit specifications.

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

*: For the S0700 series, SI unit models EX180-SDN1, EX180-SDN2, or EX180-SMJ1 cannot be selected as S kit (SDQ□, SDV2).

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 1 - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage: 24 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

How to Order Manifold Assembly

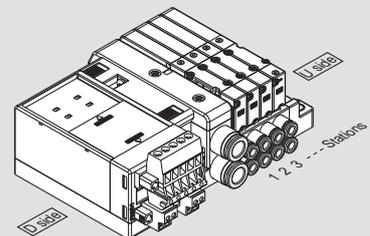
Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

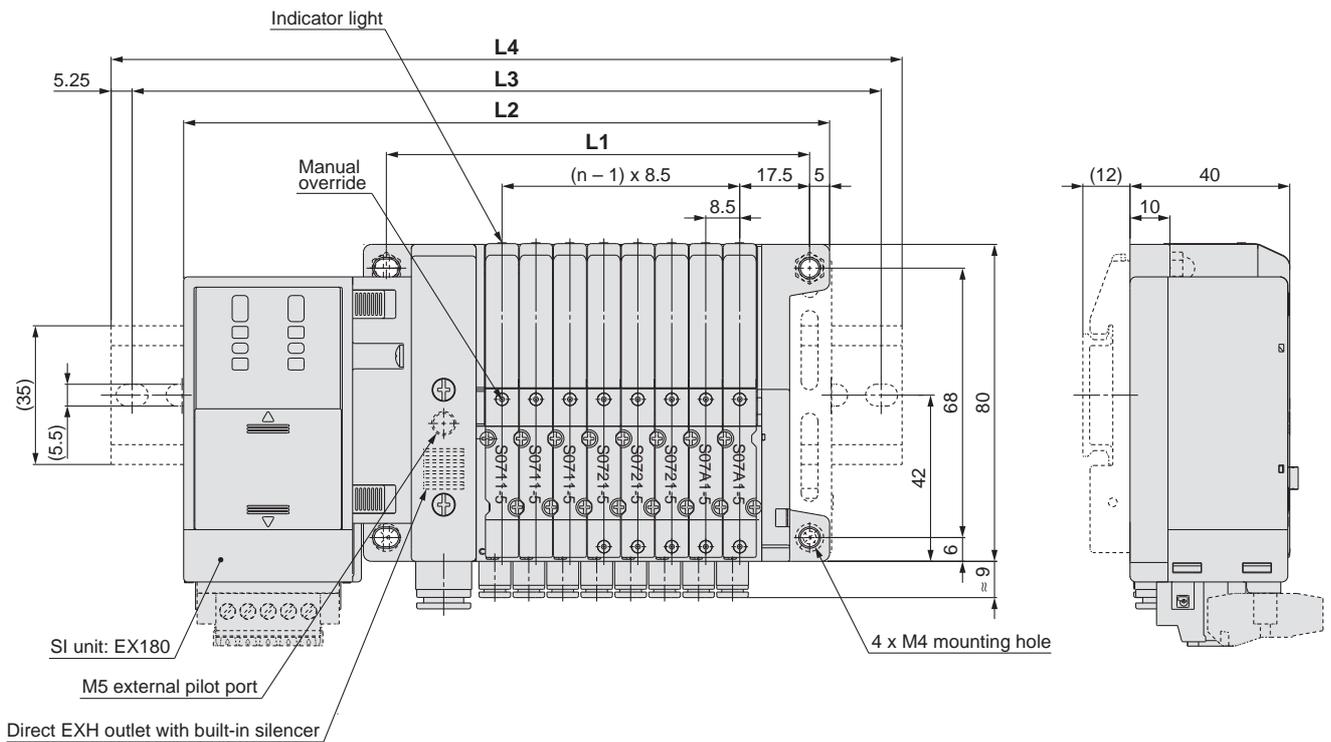
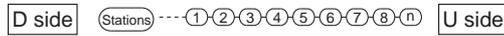
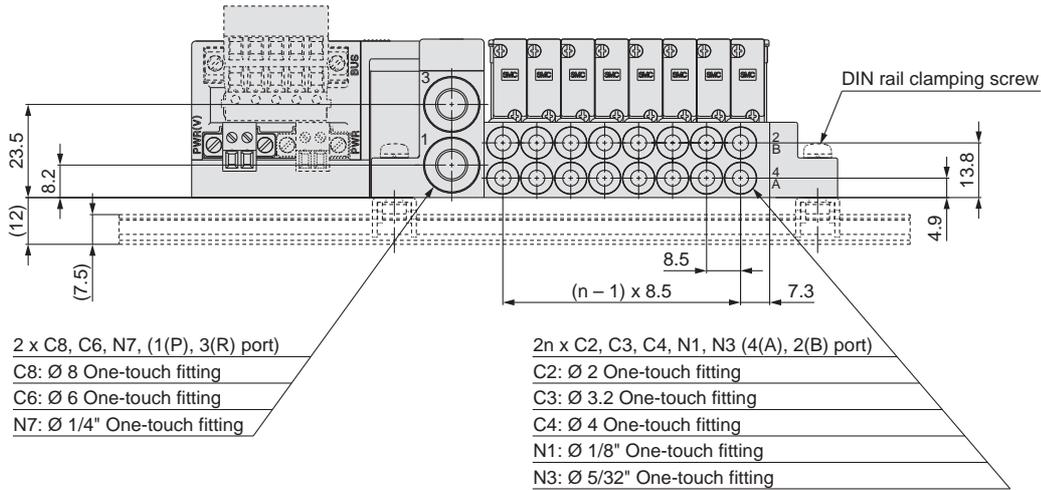
SS0751-08C4C8SDQ2... 1 set - Manifold base part no.
 * S0711-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0721-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A1-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-3 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



Slim Compact Bar Base EX180 (For Output) Serial Transmission System **Series S0700**



*: Dotted line indicates DIN rail mounting bracket (-D).

Dimensions

Formula $L1 = 8.5n + 38$, $L2 = 8.5n + 93.7$ n: Station (Maximum 32 stations) [mm]

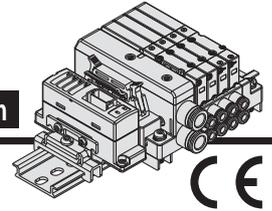
L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191
L2	110.7	119.2	127.7	136.2	144.7	153.2	161.7	170.2	178.7	187.2	195.7	204.2	212.7	221.2	229.7	238.2	246.7
L3	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275
L4	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5

L \ n	19	20	21	22	23	24	25	26	27	28	29	30	31	32
L1	199.5	208	216.5	225	233.5	242	250.5	259	267.5	276	284.5	293	301.5	310
L2	255.2	263.7	272.2	280.7	289.2	297.7	306.2	314.7	323.2	331.7	340.2	348.7	357.2	365.7
L3	275	287.5	300	312.5	312.5	325	337.5	337.5	350	362.5	362.5	375	387.5	387.5
L4	285.5	298	310.5	323	323	335.5	348	348	360.5	373	373	385.5	398	398

S

Series S0700 Slim Compact Bar Base

Kit (Serial Transmission) EX510 Gateway-type Serial Transmission System



How to Order Manifold

SS0751 - 08 C4 C8 SB [] - []

Stations

Symbol	Stations
02	2 stations
⋮	⋮
16*1	16 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	

Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
1 to 8 stations	16 stations	16

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
K*1	Special wiring specifications (Except double wiring)
R*2	External pilot
S	Built-in silencer

*1: Indicate the wiring specifications for mixed single and double wirings.

*2: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically.
Example) -KRS

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 23.

SI unit output polarity

Symbol	Specifications
—	Positive common
N	Negative common

S kit EX510 serial wiring

*: For SI unit part number, refer to page 24.

Refer to the **WEB catalogue** and the Operation Manual for the details of the EX510 Gateway-type Serial Transmission System. Please download the Operation Manual via our website, <http://www.smc.eu>

How to Order Valves

S07 1 1 [] - **5**

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

• Voltage: 24 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves.
The 3(R) port is open to the atmosphere.
(Cannot be used for applying pressure or vacuum)

• Base mounted plug-in

How to Order Manifold Assembly

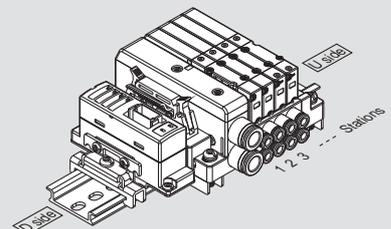
Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

SS0751-08C4C8SB ... 1 set - Manifold base part no.
 * S0711-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0721-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A1-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-3 1 set - Blanking plate part no. (Station 8)

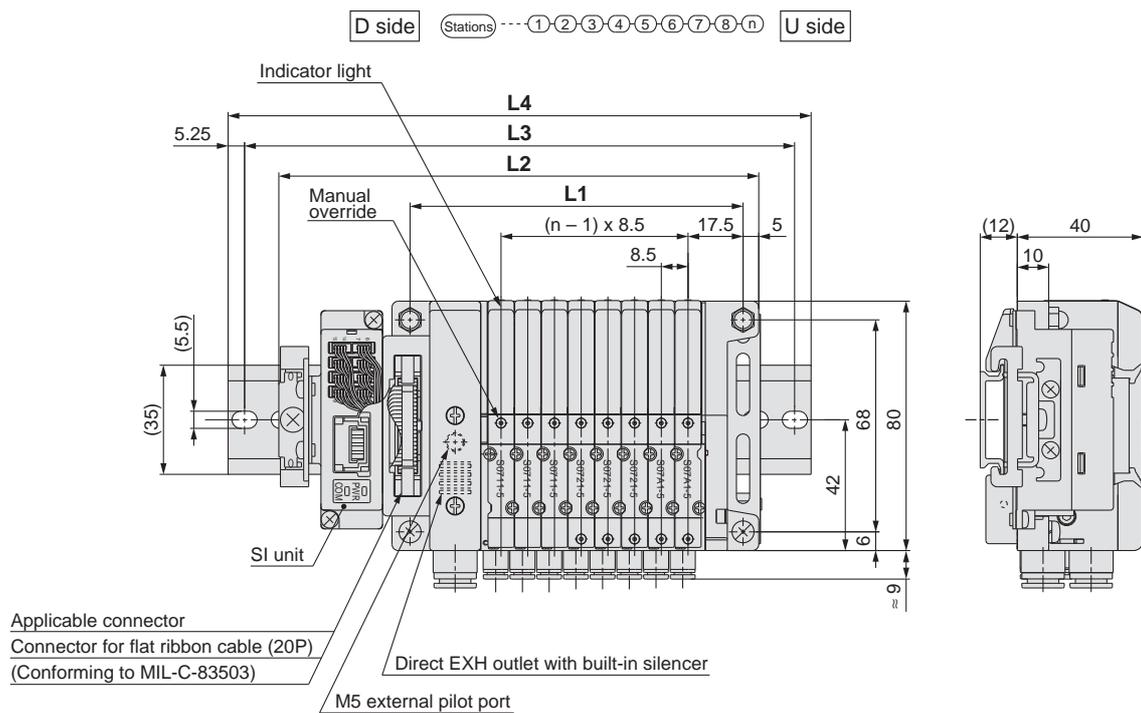
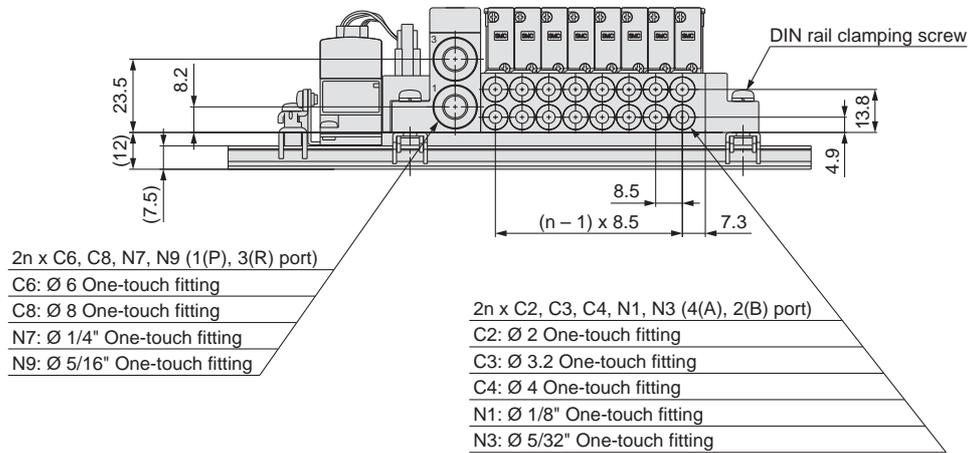
Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



Slim Compact Bar Base **Series S0700**

EX510 Gateway-type Serial Transmission System



Dimensions

Formula L1 = 8.5n + 38, L2 = 8.5n + 84.7 n: Station (Maximum 16 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174
L2	101.7	110.2	118.7	127.2	135.7	144.2	152.7	161.2	169.7	178.2	186.7	195.2	203.7	212.2	220.7
L3	125	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250
L4	135.5	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5

Slim Compact Bar Base

D-sub Connector

F Kit



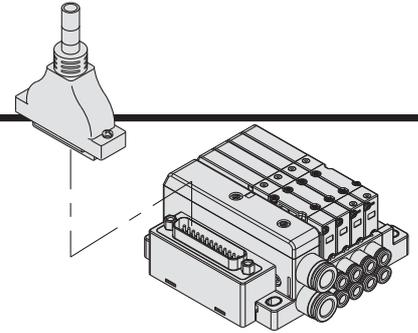
MIL Standard

- 25 pins
- Cable length: 1.5 m, 3 m, 5 m

Page 15

F

Series S0700 Slim Compact Bar Base Kit (D-sub Connector)



- The D-sub connector reduces installation labour for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

Electrical Wiring Specifications

D-sub connector

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

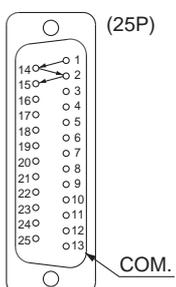
D-sub connector assembly wire colour (AXT100-DS25-015/030/050)

Terminal no.	Polarity	Lead wire colour	Dot marking
Station 1			
SOL.A	1 (-) (+)	Black	None
SOL.B	14 (-) (+)	Yellow	Black
Station 2			
SOL.A	2 (-) (+)	Brown	None
SOL.B	15 (-) (+)	Pink	Black
Station 3			
SOL.A	3 (-) (+)	Red	None
SOL.B	16 (-) (+)	Blue	White
Station 4			
SOL.A	4 (-) (+)	Orange	None
SOL.B	17 (-) (+)	Purple	None
Station 5			
SOL.A	5 (-) (+)	Yellow	None
SOL.B	18 (-) (+)	Grey	None
Station 6			
SOL.A	6 (-) (+)	Pink	None
SOL.B	19 (-) (+)	Orange	Black
Station 7			
SOL.A	7 (-) (+)	Blue	None
SOL.B	20 (-) (+)	Red	White
Station 8			
SOL.A	8 (-) (+)	Purple	White
SOL.B	21 (-) (+)	Brown	White
Station 9			
SOL.A	9 (-) (+)	Grey	Black
SOL.B	22 (-) (+)	Pink	Red
Station 10			
SOL.A	10 (-) (+)	White	Black
SOL.B	23 (-) (+)	Grey	Red
Station 11			
SOL.A	11 (-) (+)	White	Red
SOL.B	24 (-) (+)	Black	White
Station 12			
SOL.A	12 (-) (+)	Yellow	Red
SOL.B	25 (-) (+)	White	None
COM.	13 (+) (-)	Orange	Red

Positive COM Negative*1 COM

*1: Mounting valve has no polarity. It can also be used as a negative common.

Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

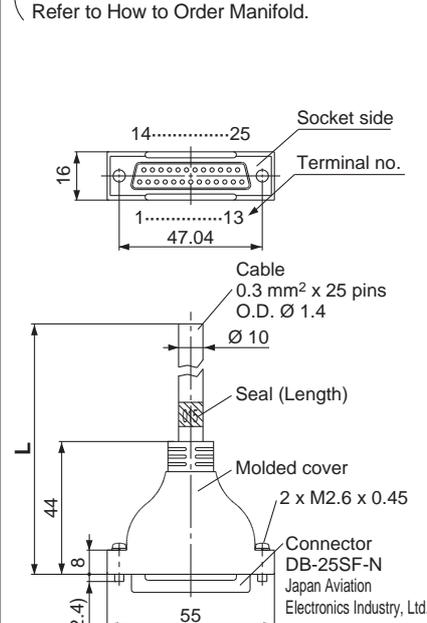
2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

Cable Assembly

AXT100-DS25-015
030
050

(The D-sub connector cable assemblies can be ordered with manifolds. Refer to How to Order Manifold.)



D-sub connector cable assembly Wire Colour by Terminal No.

Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None

D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable 0.3 mm² x 25 cores
3 m	AXT100-DS25-030	
5 m	AXT100-DS25-050	

*: For other commercial connectors, use a 25-pin type with female connector conforming to MIL-C-24308.

*: Cannot be used for movable wiring.

Electrical Characteristics

Item	Property
Conductor resistance Ω/km, 20 °C	65 or less
Voltage limit V, 1 min, AC	1000
Insulation resistance MΩ/km, 20 °C	5 or more

*: The minimum bending inner radius of D-sub connector cable is 20 mm.

Connector manufacturers' example

- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- HIROSE ELECTRIC CO., LTD.



How to Order Manifold

SS0751 - 08 C4 C8 FD1 -

• **Stations**

Symbol	Stations
02	2 stations
⋮	⋮
24*1	24 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

• **Cylinder port size**

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	

• **P, R port size**

Symbol	Port size	
—	With Ø 8 One-touch fitting*1	Metric
C6	With Ø 6 One-touch fitting	
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*1: The P, R port size is Ø 5/16" when the cylinder ports are inch sizes.

• **Option**

Symbol	Specifications
—	None
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*1	With DIN rail Designated length (□: Station)
K*2	Special wiring specifications (Except double wiring)
R*3	External pilot
S	Built-in silencer

- *1: The available number of stations is larger than the number of manifold stations.
- *2: Indicate the wiring specifications for mixed single and double wirings.
- *3: For details, refer to page 65.
- *: When two or more options are specified, indicate them alphabetically. Example) -DKN
- *: **For manifold optional parts, refer to pages 65 to 71.**
- *: **For manifold exploded view, refer to page 23.**

• **Kit type/Cable length**

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
F kit	FD0	D-sub connector (25P), without cable	2 to 12 stations	24 stations	24
	FD1	D-sub connector (25P), with 1.5 m cable			
	FD2	D-sub connector (25P), with 3.0 m cable			
	FD3	D-sub connector (25P), with 5.0 m cable			

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 1 - 5

• **Type of actuation**

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

• **Voltage**

Symbol	Specifications
5	24 VDC
6	12 VDC

• **Function**

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves.

• **Base mounted plug-in**

How to Order Manifold Assembly

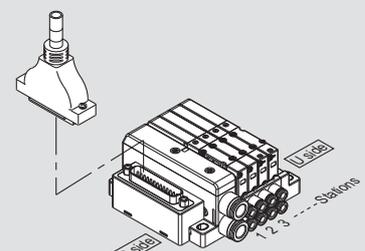
Example D-sub connector kit

Specify the part numbers for valves and options together beneath the manifold base part number.

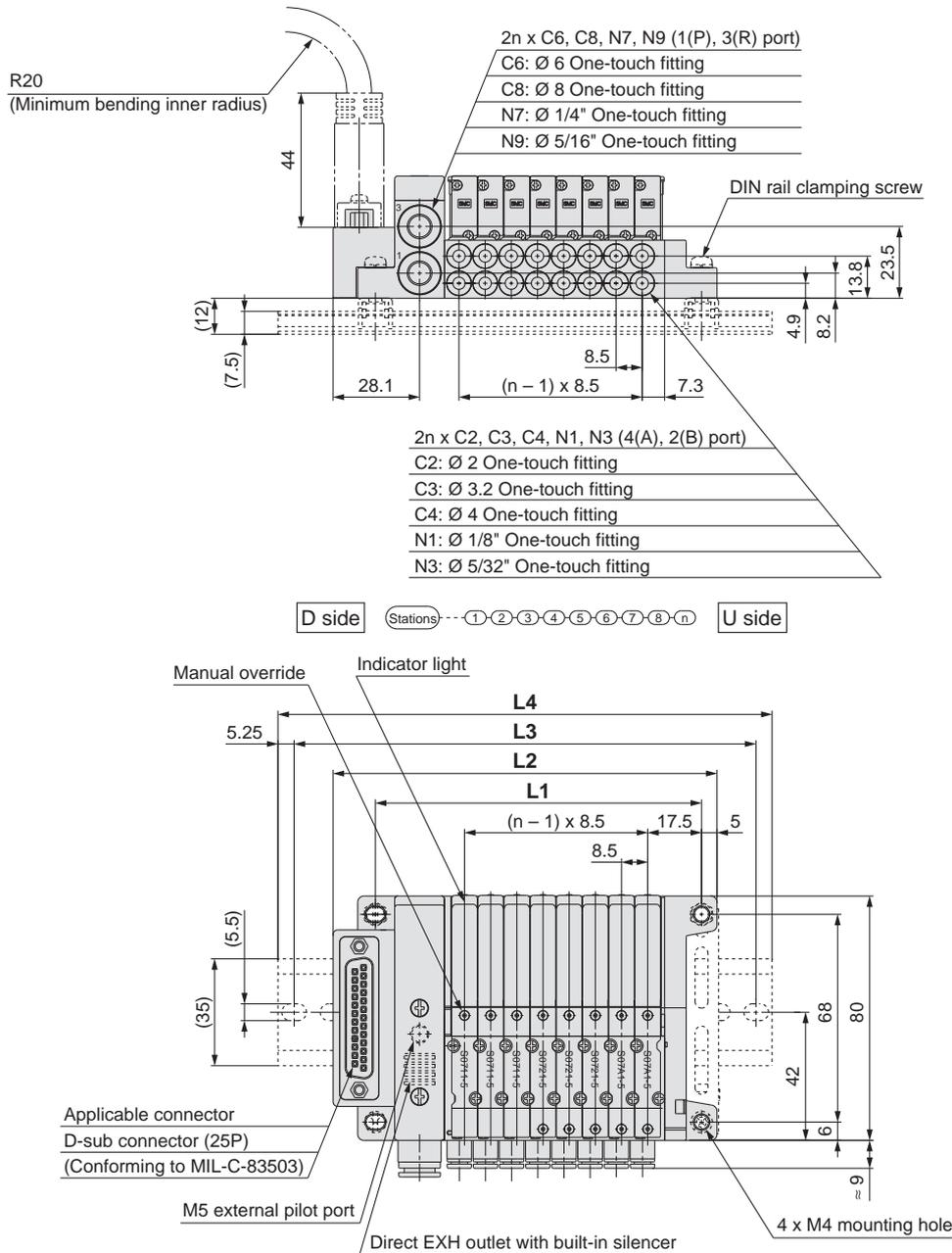
SS0751-08C4C8FD1 ... 1 set - Manifold base part no.
 * S0711-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0721-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A1-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-3 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



F Series S0700 Kit (D-sub Connector)



Dimensions

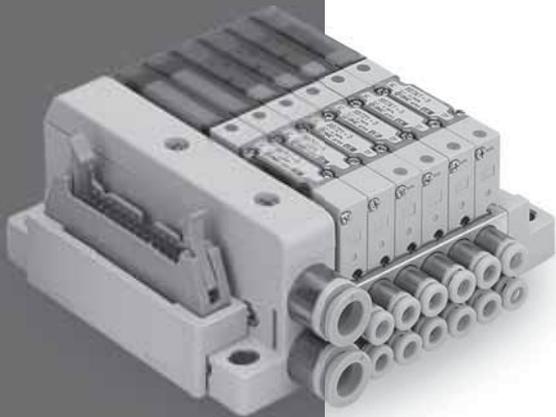
Formula L1 = 8.5n + 38, L2 = 8.5n + 56.7 n: Station (Maximum 24 stations) [mm]

n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191	199.5	208	216.5	225	233.5	242
L2	73.7	82.2	90.7	99.2	107.7	116.2	124.7	133.2	141.7	150.2	158.7	167.2	175.7	184.2	192.7	201.2	209.7	218.2	226.7	235.2	243.7	252.2	260.7
L3	100	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250	262.5	275	275	287.5
L4	110.5	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	248	260.5	273	285.5	285.5	298

Slim Compact Bar Base

Flat Ribbon Cable

P Kit

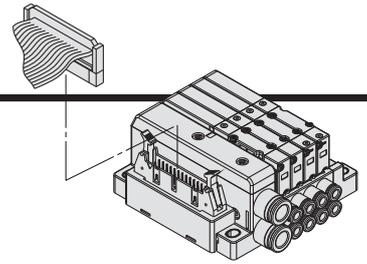


MIL Standard

- 26 pins, 20 pins
- Cable length: 1.5 m, 3 m, 5 m

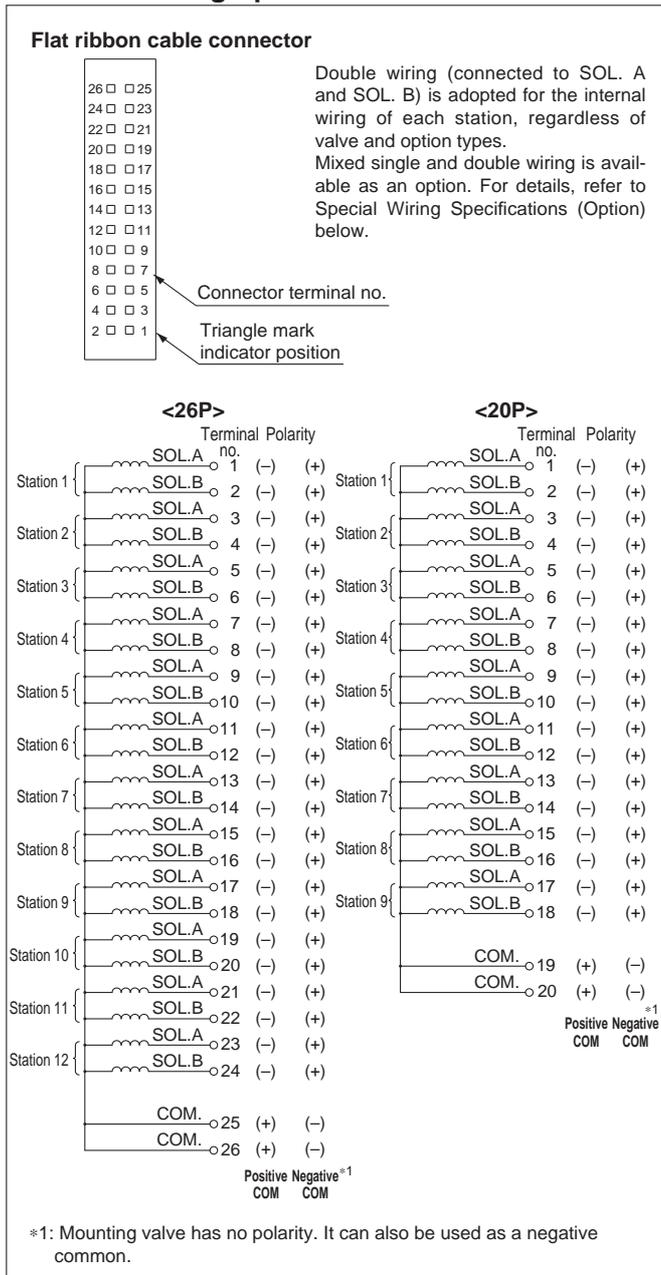
Page 19

P Series S0700 Slim Compact Bar Base Kit (Flat Ribbon Cable)

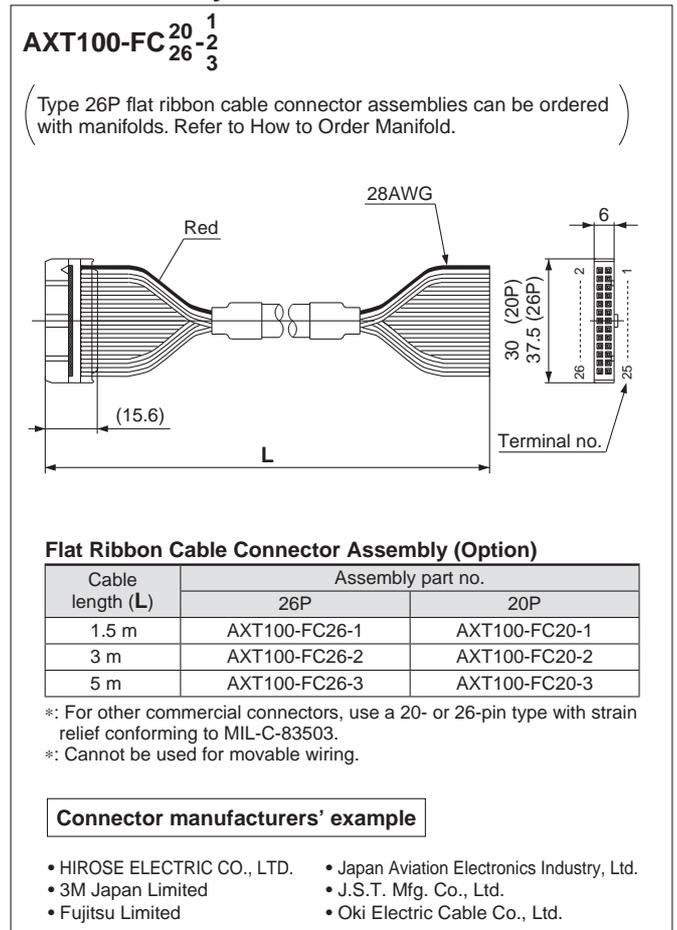


- Flat ribbon cable connector reduces installation labour for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

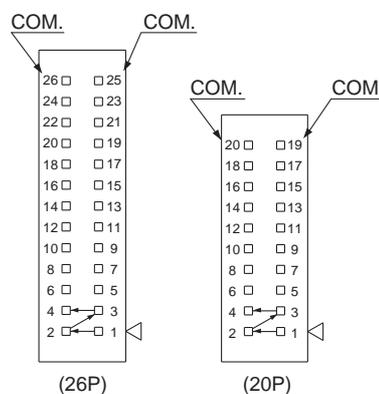
Electrical Wiring Specifications



Cable Assembly



Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24 for 26P, 18 for 20P.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



How to Order Manifold

SS0751 - 08 C4 C8 PD1 -

Stations

Symbol	Stations
02	2 stations
:	:
24	24 stations

*: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*1	With DIN rail Designated length (□: Station)
K*2	Special wiring specifications (Except double wiring)
R*3	External pilot
S	Built-in silencer

- *1: The available number of stations is larger than the number of manifold stations.
- *2: Indicate the wiring specifications for mixed single and double wirings.
- *3: For details, refer to page 65.
- *: When two or more options are specified, indicate them alphabetically. Example) -DKR
- *: **For manifold optional parts, refer to pages 65 to 71.**
- *: **For manifold exploded view, refer to page 23.**

Kit type/Cable length

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
P kit	PD0	Flat ribbon cable (26P), without cable	2 to 12 stations	24 stations	24
	PD1	Flat ribbon cable (26P), with 1.5 m cable			
	PD2	Flat ribbon cable (26P), with 3.0 m cable			
	PD3	Flat ribbon cable (26P), with 5.0 m cable			
	PDC	Flat ribbon cable (20P), without cable	2 to 9 stations	18 stations	18

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 1 - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust center]
B	4-position dual 3-port (N.O. + N.O.) [Pressure center]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage

Symbol	Specifications
5	24 VDC
6	12 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

How to Order Manifold Assembly

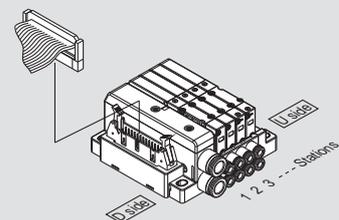
Example Flat ribbon cable kit

Specify the part numbers for valves and options together beneath the manifold base part number.

- SS0751-08C4C8PD1 ... 1 set - Manifold base part no.
- * S0711-5 2 sets - Valve part no. (Stations 1 to 3)
- * S0721-5 4 sets - Valve part no. (Stations 4 to 5)
- * S07A1-5 1 set - Valve part no. (Stations 6 to 7)
- * SS0700-10A-3 1 set - Blanking plate part no. (Station 8)

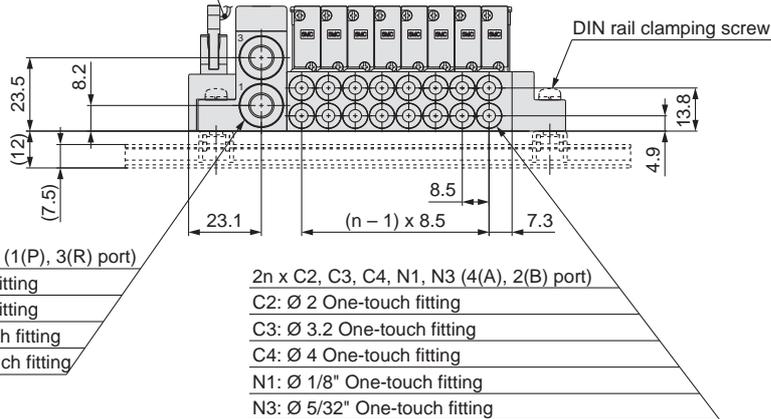
Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.

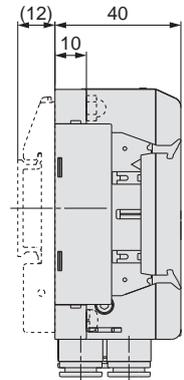
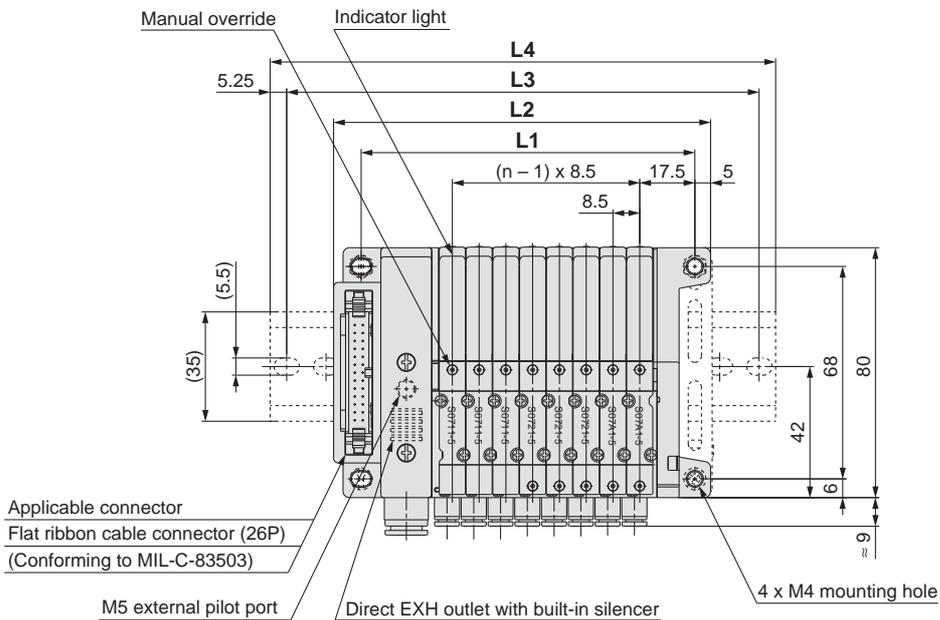


P Series S0700 Kit (Flat Ribbon Cable)

Flat ribbon cable connector assembly (26P)
 AXT100-FC26-1: 1.5 m
 AXT100-FC26-2: 3 m
 AXT100-FC26-3: 5 m



D side Stations 1 2 3 4 5 6 7 8 n U side



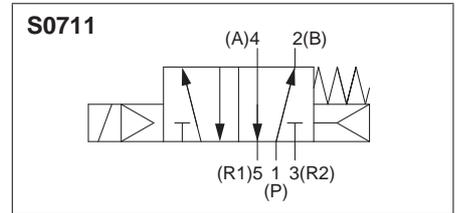
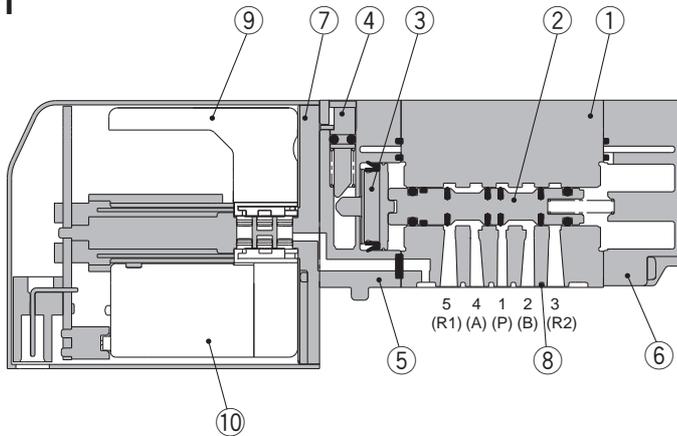
Dimensions

Formula L1 = 8.5n + 38, L2 = 8.5n + 51.7 n: Station (Maximum 24 stations) [mm]

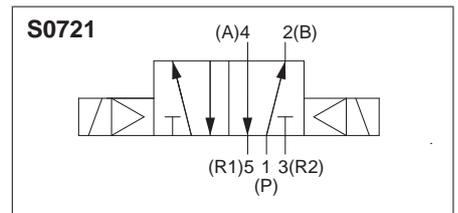
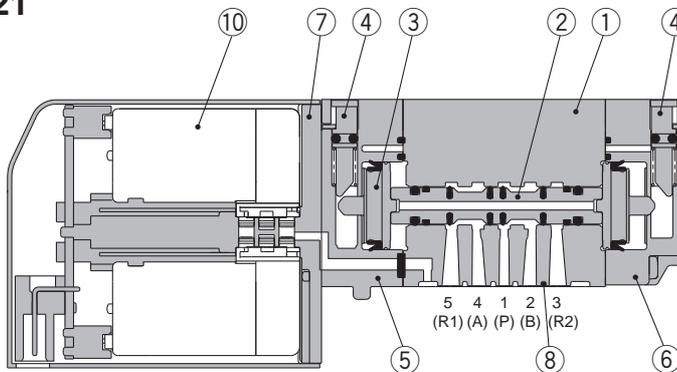
n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55	63.5	72	80.5	89	97.5	106	114.5	123	131.5	140	148.5	157	165.5	174	182.5	191	199.5	208	216.5	225	233.5	242
L2	68.7	77.2	85.7	94.2	102.7	111.2	119.7	128.2	136.7	145.2	153.7	162.2	170.7	179.2	187.7	196.2	204.7	213.2	221.7	230.2	238.7	247.2	255.7
L3	100	100	112.5	125	137.5	137.5	150	150	162.5	175	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275	275
L4	110.5	110.5	123	135.5	148	148	160.5	160.5	173	185.5	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5

Construction

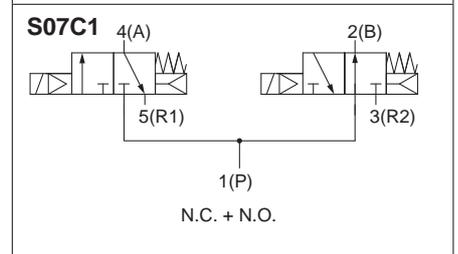
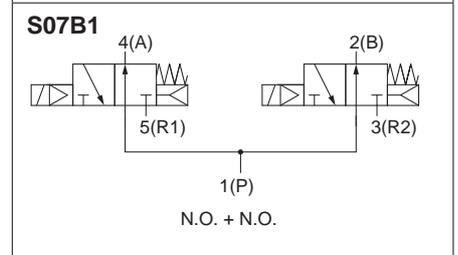
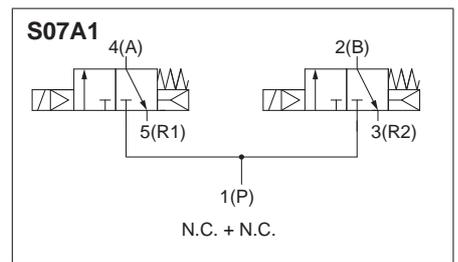
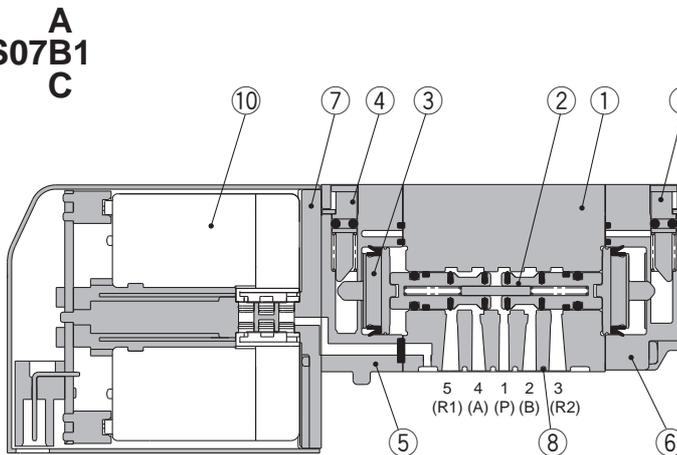
Single: S0711



Double: S0721



Dual 3-Port: S07B1

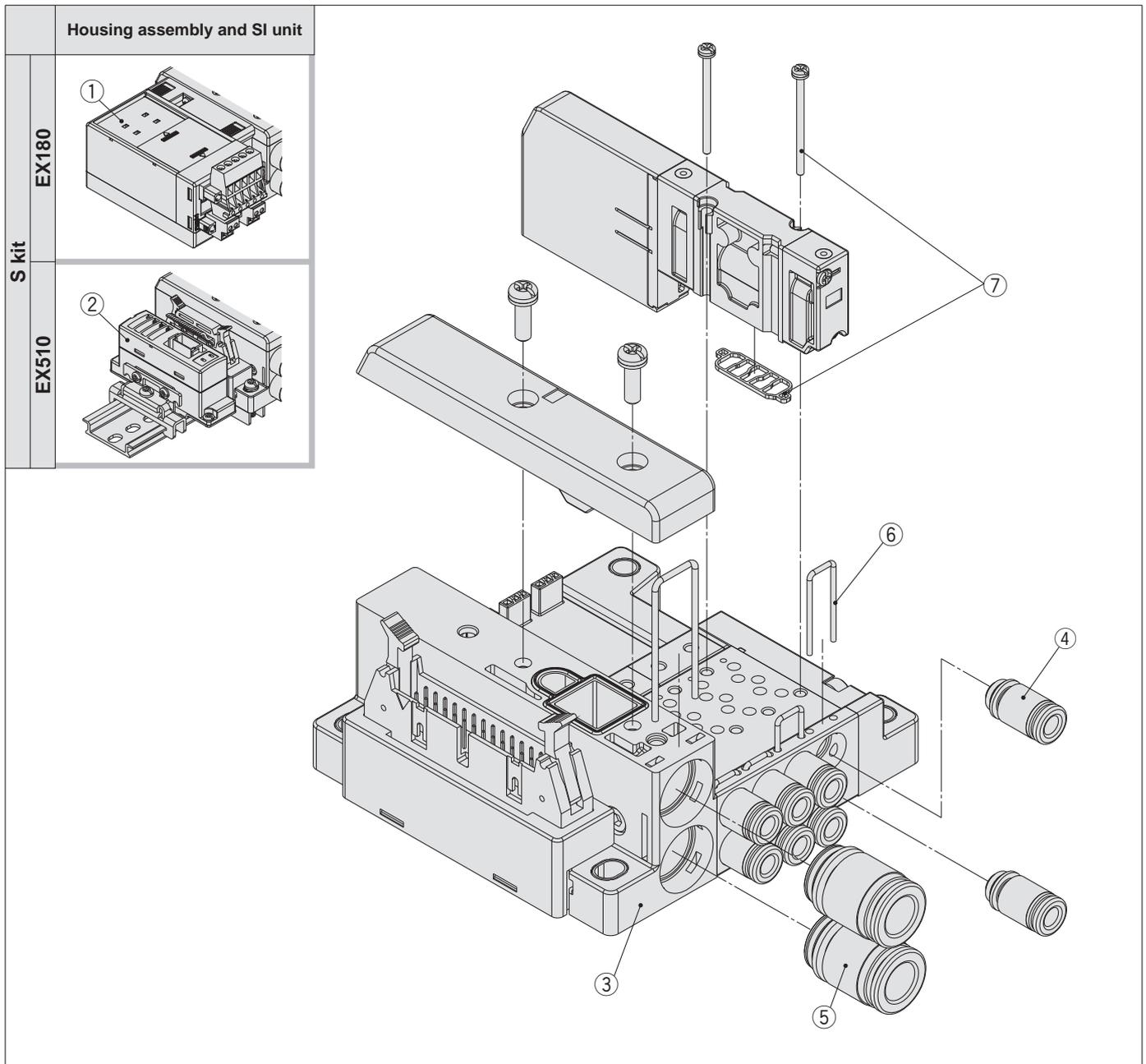


Component Parts

No.	Description	Material
1	Body	Zinc die-casted
2	Spool	Aluminium
3	Piston	Resin
4	Manual override	Resin
5	Adapter plate	Resin
6	End plate	Resin
7	Pilot spacer	Resin
8	Interface gasket	HNBR
9	Plate	Resin
10	Pilot valve assembly*1	—

*1: Please consult with SMC for pilot valve replacement.

Series S0700 Slim Compact Bar Base Manifold Exploded View



*: It is not possible to increase or decrease the number of stations or change the wiring kit on the slim compact bar base.
To change them, please change the entire base unit.

Manifold Assembly Part No.

No.	Description	Part no.	Note
①	SI unit	EX180-SDN3	DeviceNet™ 32 outputs NPN (positive common) T-branch type communication connector
		EX180-SDN3A	DeviceNet™ 32 outputs NPN (positive common) Straight type communication connector
		EX180-SDN4	DeviceNet™ 16 outputs NPN (positive common) T-branch type communication connector
		EX180-SDN4A	DeviceNet™ 16 outputs NPN (positive common) Straight type communication connector
		EX180-SMJ3	CC-Link 32 outputs NPN (positive common) T-branch type communication connector
		EX180-SMJ3A	CC-Link 32 outputs NPN (positive common) Straight type communication connector
		EX180-SDN5	DeviceNet™ 32 outputs PNP (negative common) T-branch type communication connector
		EX180-SDN5A	DeviceNet™ 32 outputs PNP (negative common) Straight type communication connector
		EX180-SDN6	DeviceNet™ 16 outputs PNP (negative common) T-branch type communication connector
		EX180-SDN6A	DeviceNet™ 16 outputs PNP (negative common) Straight type communication connector
		EX180-SMJ5	CC-Link 32 outputs PNP (negative common) T-branch type communication connector
		EX180-SMJ5A	CC-Link 32 outputs PNP (negative common) Straight type communication connector
②	SI unit	EX510-S002A	NPN (Positive common)
		EX510-S102A	PNP (Negative common)
③	Base unit	SS0751-□□□□	Refer to How to Order for each kit.

④ Fitting assembly part number for cylinder port

VVQ0000-50A- 

• Port size

Symbol	Applicable tube
C2	Applicable tube Ø 2
C3	Applicable tube Ø 3
C4	Applicable tube Ø 4
N1	Applicable tube Ø 1/8"
N3	Applicable tube Ø 5/32"

- *: Purchasing order is available in units of 10 pieces.
- *: For One-touch fittings replacement, refer to Specific Product Precautions 2.

⑤ Fitting assembly part number for P, R port

VVQ1000-51A- 

• Port size

Symbol	Applicable tube
C6	Applicable tube Ø 6
C8	Applicable tube Ø 8
N7	Applicable tube Ø 1/4"
N9	Applicable tube Ø 5/16"

- *: Purchasing order is available in units of 10 pieces.
- *: For One-touch fittings replacement, refer to Specific Product Precautions 2.

No.	Description	Part no.
⑥	Clip	SS0700-80A-5

*: 1 set includes 10 pieces.

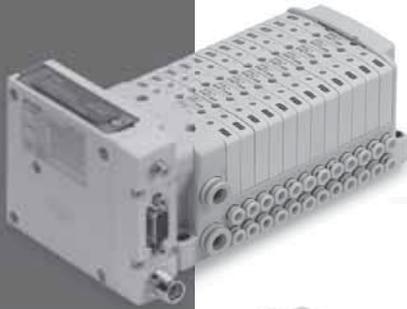
No.	Description	Part no.
⑦	Gasket, Screw	S0700-GS-3

*: 1 set includes 10 pieces. (1 gasket, 2 screws)

Plug-in Type Stacking Base

Serial Transmission

S Kit



For Output
Serial Transmission System

EX260

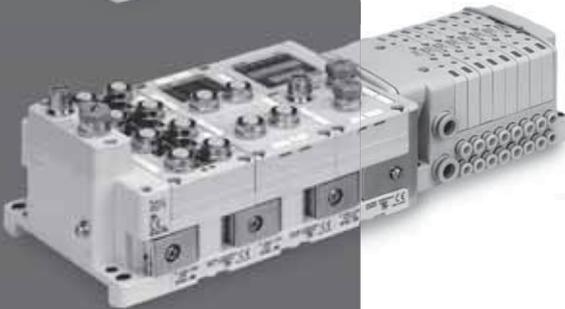
→ Page 27



For Input/Output
Serial Transmission System

EX250

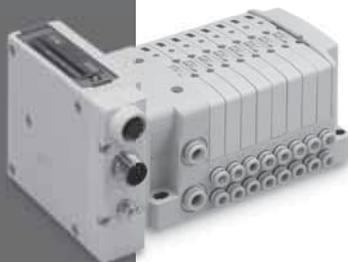
→ Page 29



For Input/Output
Serial Transmission System

EX600

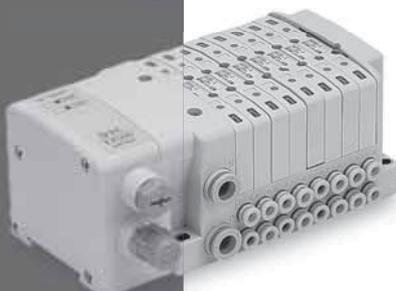
→ Page 31



Gateway Decentralised System 2

EX500

→ Page 35



Gateway Decentralised System

EX500

→ Page 37

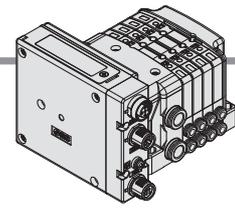
Plug-in Type

S

Series S0700 Stacking Base

Kit (Serial Transmission) EX260 (For Output) Serial Transmission System

How to Order Manifold



SS0750 - 08 C4 C8 SNAN - B

① ② ③ ④ ⑤

① Stations

In the case of the 32-output SI unit

Symbol	Stations	Note
01	1 station	Double wiring*1
⋮	⋮	
16	16 stations	
01	1 station	Specified layout*2 (Available up to 32 solenoids)
⋮	⋮	
24	24 stations	

In the case of the 16-output SI unit

Symbol	Stations	Note
01	1 station	Double wiring*1
⋮	⋮	
08	8 stations	
01	1 station	Specified layout*2 (Available up to 16 solenoids)
⋮	⋮	
16	16 stations	

*1: Double wiring : single, double, 3-position and 4-position solenoid valves can be used on all manifold stations.
Up to 24 stations due to the structure of the manifold. Please note the maximum number of stations is 24 for single wiring, too.

*2: Specified layout: Indicate the wiring specifications with the manifold specification sheet.
(Note that double, 3-position and 4-position valves cannot be used where single solenoid wiring has been specified.)

*3: This also includes the number of blanking plate assembly.

② Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Specify Mixed sizes and with port plug on the manifold specification sheet.

③ P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

④ SI Unit specifications

(output polarity, protocol, number of outputs, communication connector)

Symbol (output polarity)		Protocol	Number of outputs	Communication connector
Positive common (NPN)	Negative common (PNP)			
SD0				
Without SI unit				
SQA	SQAN	DeviceNet™	32	M12
SQB	SQAN		16	
SNA	SNAN	PROFIBUS DP	32	M12
SNB	SNBN		16	
SNC	SNCN	CC-Link	32	D-sub*4
SND	SNDN		16	
SVA	SVAN	EtherCAT	32	M12
SVB	SVBN		16	
SDA	SDAN	PROFINET	32	M12
SDB	SDBN		16	
SFA	SFAN	EtherNet/IP™	32	M12
SFB	SFBN		16	
SEA	SEAN	POWERLINK	32	M12
SEB	SEBN		16	
—*3	SGAN	EtherNet	32	M12
—*3	SGBN	POWERLINK	16	

*1: Without SI Unit, the output polarity is decided by the SI unit used.

*2: DIN rail cannot be mounted without SI Unit.

*3: Positive common (NPN) type is not applicable.

*4: IP40 for the D-sub applicable communication connector specification.

*5: The maximum number of stations is determined by the total number of solenoids.

For mixed single and double wirings, enter -K to the order code options.

*6: For SI unit part number, refer to page 62.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

⑤ Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (with bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

*: When the SD0 (Without SI unit) is specified, -D, -D□ cannot be selected.

Refer to the **WEB catalogue** and the Operation Manual for the details of the EX260 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, <http://www.smc.eu>

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Voltage: 24 VDC

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves.
The 3(R) port is open to the atmosphere.
(Cannot be used for applying pressure or vacuum)

Base mounted plug-in

*: For symbol, refer to page 7.

How to Order Manifold Assembly

Example Serial transmission kit

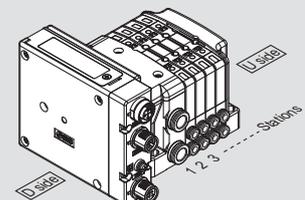
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-04C4C8SNAN... 1 set - Manifold base part no.

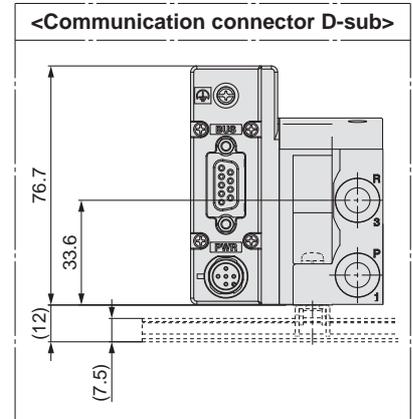
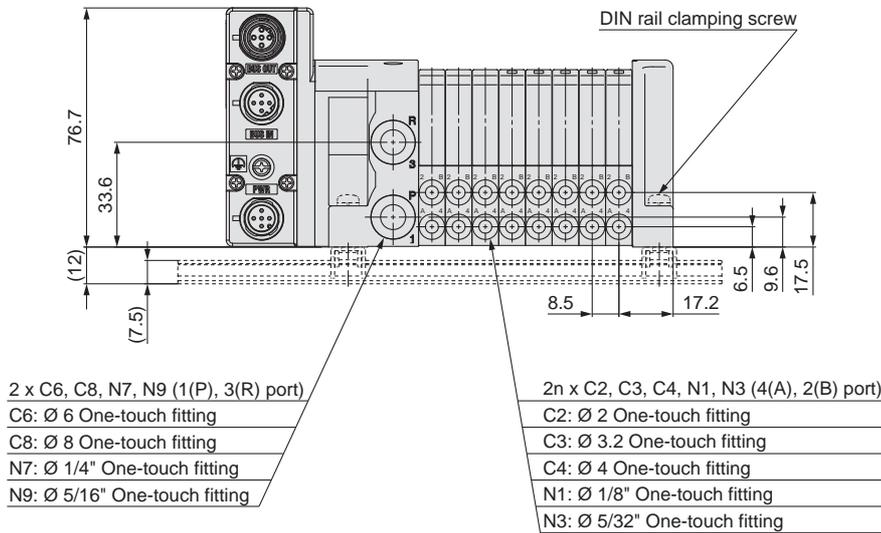
* **S0720-5** 4 sets - Valve part no. (Stations 1 to 4)

Prefix the asterisk to the part numbers of the solenoid valve etc.

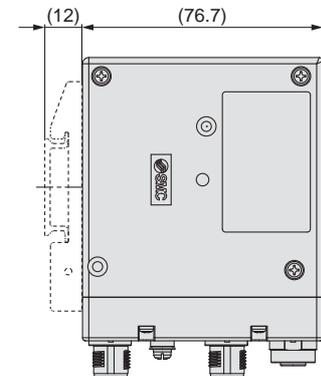
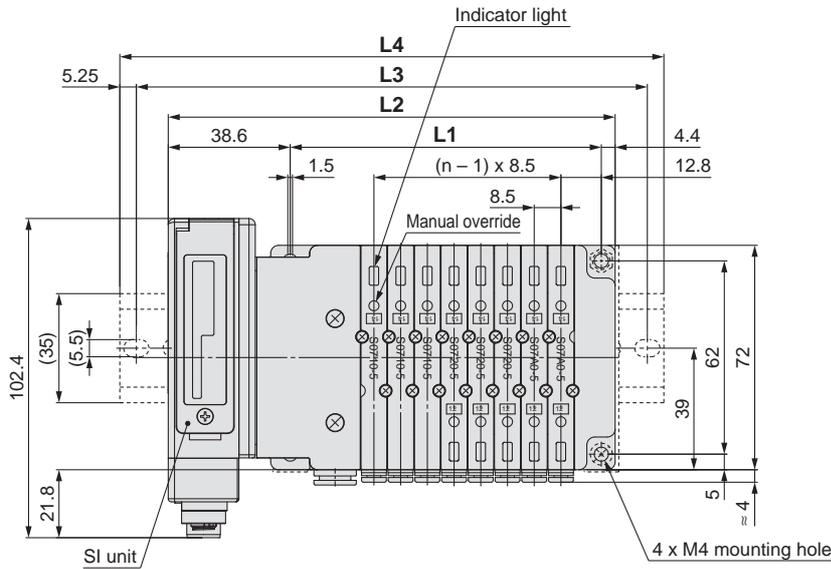
Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



Plug-in Type **Stacking Base**
EX260 (For Output) Serial Transmission System **Series S0700**



D side Stations --- ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ --- n U side



Dimensions

Formula L1 = 8.5n + 31, L2 = 8.5n + 74 n: Station (Maximum 24 stations) [mm]

L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	39.5	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	82.5	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

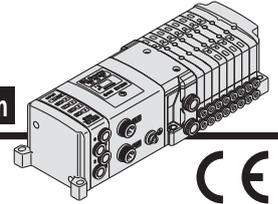
L \ n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	218.5	227	235.5	244	252.5	261	269.5	278
L3	250	250	262.5	275	275	287.5	300	300
L4	260.5	260.5	273	285.5	285.5	298	310.5	310.5

Plug-in Type

S

Series S0700 Stacking Base

Kit (Serial Transmission) EX250 (For Input/Output) Serial Transmission System



How to Order Manifold

SS0750 - **08** **C4** **C8** **SDQ** **N** **□** **□** **□** - **B**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

1 Stations

Symbol	Stations
01	1 station
⋮	⋮
24*1	24 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

2 Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet.

3 P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Inch
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

4 Kit type

Kit type	Symbol*1	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
S kit For I/O serial transmission	SD0	Without SI unit	1 to 16 stations	24*2 stations	32
	SDQ	DeviceNet™			
	SDN	PROFIBUS DP			
	SDY	CANopen			
	SDZEN	EtherNet/IP™	1 to 4 stations	8 stations	8
	SDTA	AS-Interface 31 slave, 8 in/8 out, 2 isolated common type			
	SDTB	AS-Interface 31 slave, 4 in/4 out, 2 isolated common type			
	SDTC	AS-Interface 31 slave, 8 in/8 out, 1 common type			
SDTD	AS-Interface 31 slave, 4 in/4 out, 1 common type	1 to 2 stations	4 stations	4	

*1: For SI unit part number, refer to page 62.

*2: Up to 24 stations due to the structure of the manifold. Please note the maximum number of stations is 24 for single wiring, too.

*: The maximum number of stations is determined by the total number of solenoids.

For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 **1** **0** **□** - **5**

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust center]
B	4-position dual 3-port (N.O. + N.O.) [Pressure center]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

• Voltage: 24 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

5 SI unit output polarity

SI unit common	EX250				
	DeviceNet™	PROFIBUS DP	AS-Interface	CANopen	EtherNet/IP™
— Positive common	—	—	—	—	—
N Negative common	○	○	○	○	○

*: Without SI unit (SD0), the symbol is —.

6 Input block (for I/O unit only)

Symbol	Specifications
—	SI unit/Input block: None (SD0)
0	Input block: None
1	Input block: 1 pc.
⋮	⋮
8	Input block: 8 pcs.

*: Without SI unit (SD0), the symbol is —.

7 Input block type (for I/O unit only)

Symbol	Specifications
—	Input block: None
1	M12 2 inputs
2	M12 4 inputs
3	M8 4 inputs (3 pins)

*: Without SI unit (SD0), the symbol is —.

8 Input block COM. (for I/O unit only)

Symbol	Specifications
—	PNP sensor input (Positive common) or without input block
N	NPN sensor input (Negative common)

*: Without SI unit (SD0), the symbol is —.

9 Option

Symbol	Specifications
—	None
B *1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□ *2	With DIN rail Designated length (□: Station)
K *3	Special wiring specifications (Except double wiring)
N	With name plate
R *4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

Refer to the **WEB catalogue** and the Operation Manual for the details of the EX250 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, <http://www.smc.eu>

How to Order Manifold Assembly

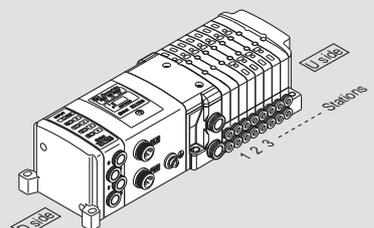
Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

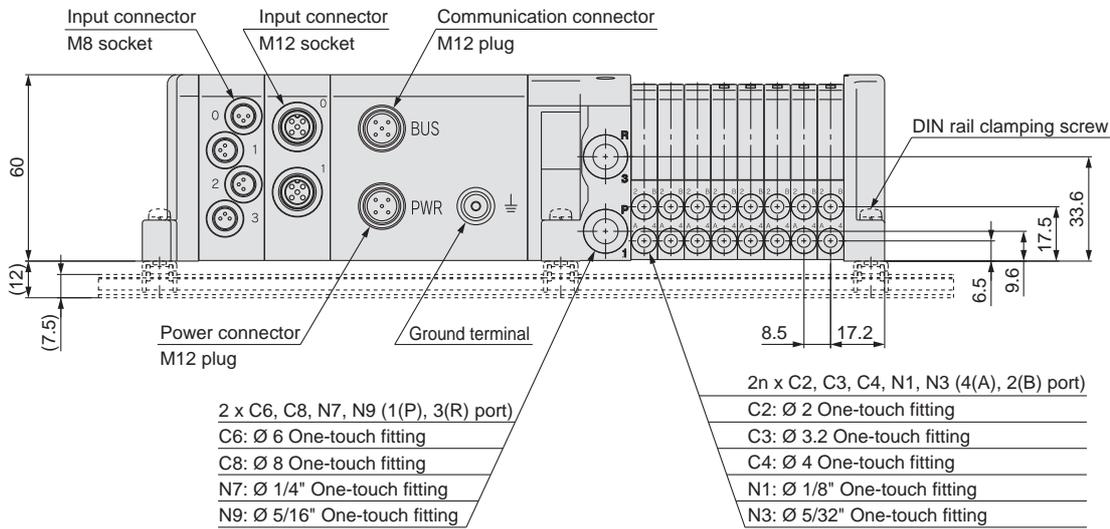
SS0750-08C4C8SDQN13N... 1 set - Manifold base part no.
 * **S0710-5** 3 sets - Valve part no. (Stations 1 to 3)
 * **S0720-5** 2 sets - Valve part no. (Stations 4 to 5)
 * **S07A0-5** 2 sets - Valve part no. (Stations 6 to 7)
 * **SS0700-10A-1** 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

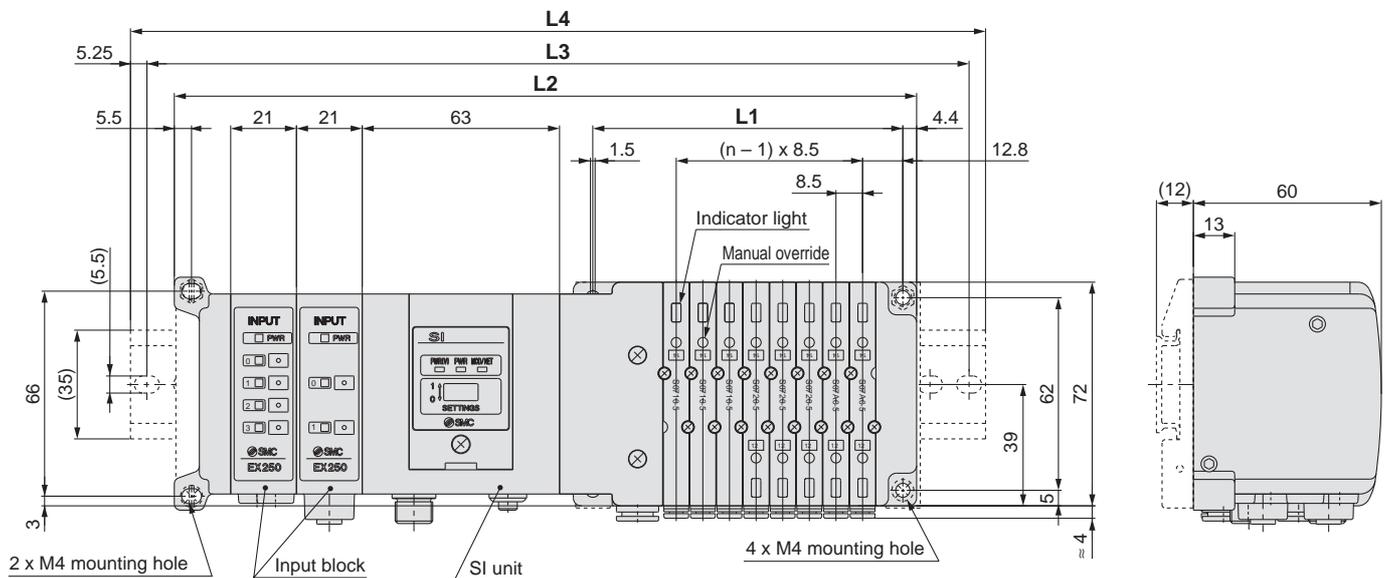
Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



Plug-in Type **Stacking Base**
EX250 (For Input/Output) Serial Transmission System **Series S0700**



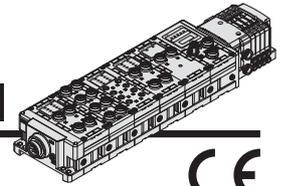
D side Stations ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ U side



Dimensions Formula $L1 = 8.5n + 31$, $L2 = 8.5n + 169$ (In the case of 2 input blocks, 21 mm is added per 1 pc.) n: Station (Maximum 24 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	186	194.5	203	211.5	220	228.5	237	245.5	254	262.5	271	279.5	288	296.5	305
L3	212.5	225	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5	325	325
L4	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5

L \ n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	313.5	322	330.5	339	347.5	356	364.5	373
L3	337.5	350	350	362.5	375	387.5	387.5	400
L4	348	360.5	360.5	373	385.5	398	398	410.5



How to Order Manifold

SS0750 - 08 C4 SD6Q 2 N 1 - B

Stations

Symbol	Stations
01	1 station
⋮	⋮
24*1	24 stations

*1: Max. number of stations depends on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

Kit type

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
S kit	SD60	Without SI unit	1 to 16 stations	24 stations*1	32
	SD6Q	DeviceNet™			
	SD6N	PROFIBUS DP			
	SD6V	CC-Link			
	SD6F	PROFINET			
	SD6ZE	EtherNet/IP™ (1 port)			
	SD6EA	EtherNet/IP™ (2 ports)			
	SD6D	EtherCAT			
	SD6WE	EtherNet/IP™ compatible wireless base*2			
	SD6WF	PROFINET compatible wireless base*2			
SD6WS	Wireless remote*2				

- *1: Up to 24 stations due to the structure of the manifold. Please note the maximum number of stations is 24 for single wiring, too.
- *2: The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.
- *: Max. station number depends on the number of solenoid valve. Add the option symbol -K when the combination of single wiring and double wiring is specified.
- When Without SI unit is specified, valve plate to connect the manifold and SI unit is not mounted. Refer to page 79 for mounting method.
- I/O unit cannot be chosen without SI unit.
- *: For SI unit part number, refer to page 62.

Type of actuation	Single	Double, Dual 3-port
Number of solenoid valves	1	2

Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All sta.)
D	With DIN rail (Rail length: Standard)
DO	With DIN rail bracket (Without rail)
D□*2	With DIN rail length specified (□: Sta.)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R	External pilot
S	Built-in silencer

- *1: When back pressure check valve is used only for specified station, specify back pressure check valve part number, and specify station number to which the valve is mounted on the manifold specification sheet.
- *2: Specified station number shall be longer than manifold station number.
- *3: When single wiring and double wiring are mixed, specify wiring type of each station with the manifold specification sheet.
- *: When two or more symbols are specified, indicate them alphabetically. Example) -BKN
- *: When Without SI unit (SD60) is specified, With DIN rail (D) cannot be selected.

I/O unit station number

Symbol	Specifications
—	None
1	1 station
⋮	⋮
9	9 stations

- *: Without SI unit, the symbol is —.
- *: SI unit is not included in I/O unit station number.
- *: When I/O unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting method.

SI unit output polarity

Symbol	Specifications
—	Positive common
N	Negative common

*: Without SI unit the symbol is —.

End plate type

Symbol	Specifications
—	No end plate
2	M12 power supply connector, B-coded
3	7/8 inch power supply connector
4	M12 power supply connector IN/OUT, A-coded Pin arrangement 1
5	M12 power supply connector IN/OUT, A-coded Pin arrangement 2

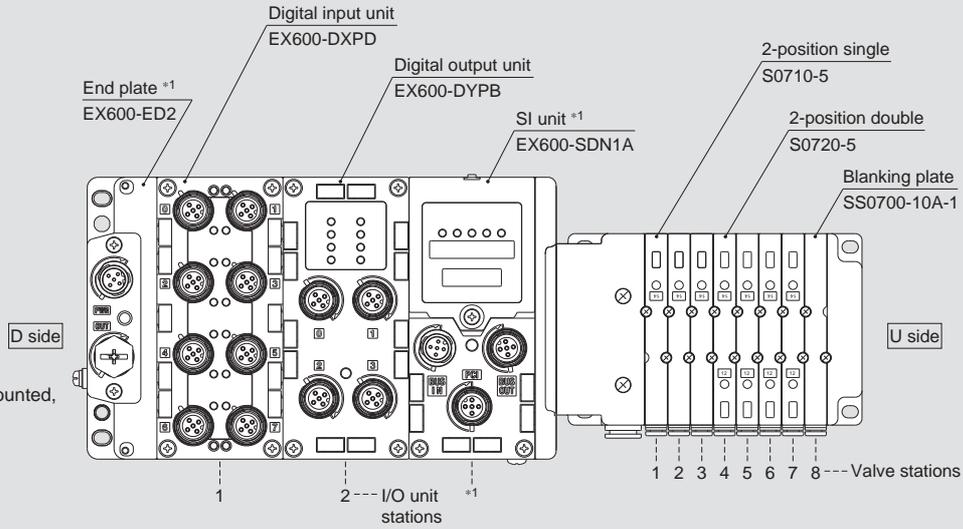
- *: Without SI Unit, the symbol is —.
- *: The pin layout for "4" and "5" pin connector is different.

Refer to the **WEB catalogue** and the Operation Manual for the details of the EX600 Integrated-type (For Output) Serial Transmission System. Please download the Operation Manual via our website, <http://www.smc.eu>

How to Order Manifold Assembly (Example)

Example

Serial transmission kit



For the I/O unit part number mounted, refer to the **WEB catalogue**.

- Digital input unit
- Digital output unit
- Digital I/O unit
- Analogue input unit
- Analogue output unit
- Analogue I/O unit

Serial transmission kit

- * SS0750-08C4SD6Q2N2 1 set **Manifold base part number**
- * S0710-5 3 sets **Valve part number (Stations 1 to 3)**
- * S0720-5 4 sets **Valve part number (Stations 4 to 7)**
- * SS0700-10A-1 1 set **Blanking plate number (Station 8)**
- * EX600-DXPD 1 set **I/O unit part number (Station 1)**
- * EX600-DYPB 1 set **I/O unit part number (Station 2)**

Enter in order starting from the first station on the D side.
If arrangement becomes complicated, specify on a manifold specification sheet.

Enter in order starting from the first station on the D side.

→ The asterisk denotes the symbol for assembly.
Prefix it to the part nos. of the solenoid valve, etc.

*1: Do not enter the SI unit part number and the end plate part number together.

How to Order Valves

S07 1 0 [] - 5

Type of actuation

1	2-position single	A	4-position dual 3-port valve (N.C. + N.C.) [Exhaust centre]
2	2-position double	B	4-position dual 3-port valve (N.O. + N.O.) [Pressure centre]
		C	4-position dual 3-port valve (N.C. + N.O.)

Coil voltage

5	24 VDC
---	--------

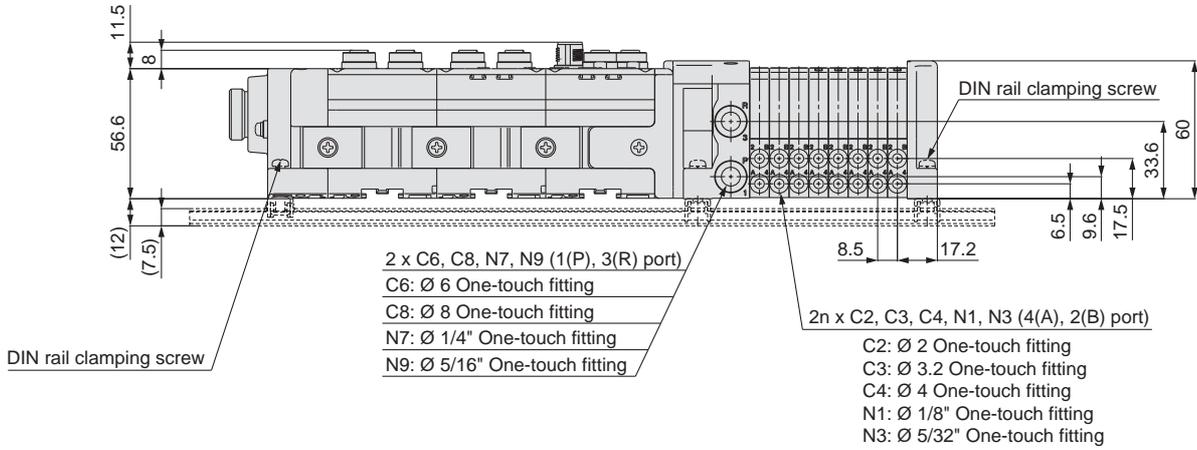
Function

Symbol	Specifications
—	Standard
R	External pilot *1

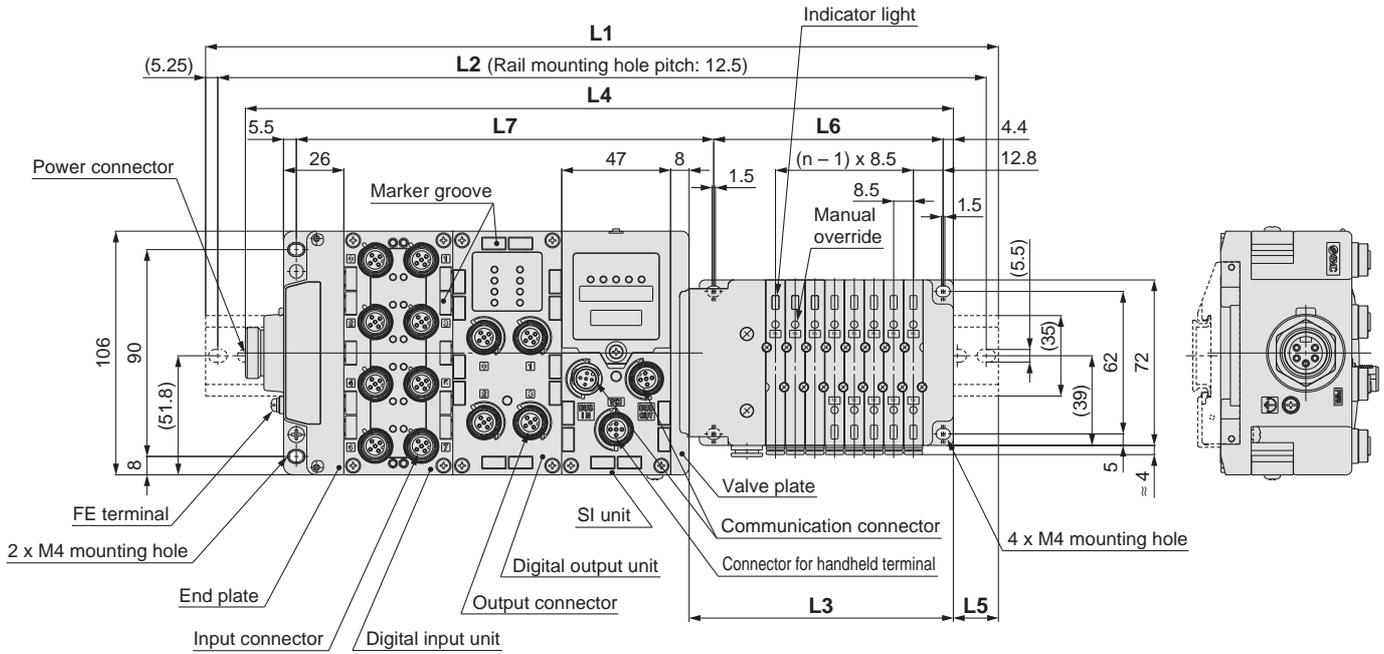
*1: Not compatible with dual 3-port valves.

Base mounted plug-in

Power Supply with 7/8 Inch Connector



D side Stations 1 2 3 4 5 6 7 8 n U side

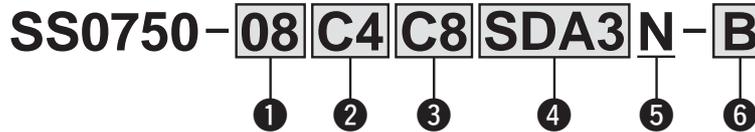
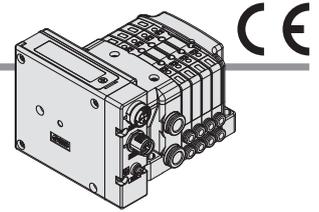


$L2 = L1 - 10.5$
 $L3 = 8.5 \times n1 + 46$
 $L4 = L3 + 97.5 + 47 \times n2$
 $L5 = (L1 - L4) / 2$
 $L6 = 8.5 \times n1 + 31$
 $L7 = 47 \times n2 + 86.1$

L1: DIN Rail Overall Length

I/O unit stations (n2) \ Valve stations (n1)	Valve stations (n1)																							
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5	348	360.5	360.5	373	385.5
1	235.5	248	248	260.5	273	273	285.5	298	298	310.5	323	323	335.5	348	348	360.5	373	385.5	385.5	398	410.5	410.5	423	435.5
2	285.5	285.5	298	310.5	310.5	323	335.5	335.5	348	360.5	373	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5	473	473
3	323	335.5	348	360.5	360.5	373	385.5	385.5	398	410.5	410.5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5	510.5	523
4	373	385.5	398	398	410.5	423	423	435.5	448	448	460.5	473	473	485.5	498	498	510.5	523	523	535.5	548	560.5	560.5	573
5	423	435.5	435.5	448	460.5	460.5	473	485.5	485.5	498	510.5	510.5	523	535.5	548	548	560.5	573	573	585.5	598	598	610.5	623
6	473	473	485.5	498	498	510.5	523	535.5	535.5	548	560.5	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648	660.5	660.5
7	523	523	535.5	548	548	560.5	573	573	585.5	598	598	610.5	623	623	635.5	648	648	660.5	673	673	685.5	698	698	710.5
8	560.5	573	585.5	585.5	598	610.5	610.5	623	635.5	635.5	648	660.5	660.5	673	685.5	685.5	698	710.5	723	723	735.5	748	748	760.5
9	610.5	623	623	635.5	648	648	660.5	673	673	685.5	698	710.5	710.5	723	735.5	735.5	748	760.5	760.5	773	785.5	785.5	798	810.5

How to Order Manifold



1 Valve stations

Stations	Note
01	1 station
⋮	⋮
16	16 stations
01	1 station
⋮	⋮
24	24 stations

Double wiring

Specified layout*1
(Available up to 32 solenoids)

*1: Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2 -position double, 3 -position and 4 -position valves cannot be used where single wiring has been specified.) In addition, select the option K.

2 A, B port size

Metric size

C2	Ø 2 One-touch fitting
C3	Ø 3.2 One-touch fitting
C4	Ø 4 One-touch fitting
CM*1	Mixed sizes and port plug

Inch size

N1	Ø 1/8" One-touch fitting
N3	Ø 5/32" One-touch fitting
NM*1	Mixed sizes and port plug

*1: Indicate the sizes on the manifold specification sheet.

3 P, R port size

Metric size

C6	Ø 6 One-touch fitting
C8	Ø 8 One-touch fitting

Inch size

N7	Ø 1/4" One-touch fitting
N9	Ø 5/16" One-touch fitting

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

4 SI unit (Number of outputs, Max. number of valve stations)

0	Without SI unit
SDA3	32 outputs*1, 2, 1 to 16 stations (24 stations*3)

*1: When using the SI unit with 32 outputs, use the GW unit compatible with the EX500 Gateway Decentralised System 2 (128 points).

*2: 16 outputs can be set by switching the built-in setting switch.

*3: (): Maximum number of stations for mixed single and double wiring.

*: For SI unit part number, refer to page 63.

5 SI unit (Output polarity)

—	(Without SI unit)
N	Negative common

6 Option

—	None
B*1	With back pressure check valve (All stations)
D	With DIN bracket, DIN rail with standard length
D0	With DIN bracket, without DIN rail
D□*2	With DIN bracket, DIN rail for □ stations
K*3	Special wiring specification (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When a back pressure check valve is used only for specified station, specify the back pressure check valve part number, and specify the station number to which the valve is mounted, on the manifold specification sheet.

*2: □: Specify a longer rail than the length of valve stations.

Example) -D08

*3: When single wiring and double wiring are mixed, specify wiring type of each station on the manifold specification sheet.

*4: For external pilot option -R, indicate the external pilot specification R for the applicable valves as well.

*: When multiple symbols are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

How to Order Valves



Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage: 24 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves.

The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

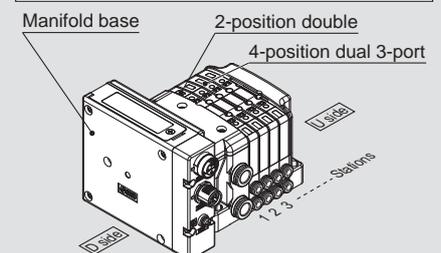
How to Order Manifold Assembly

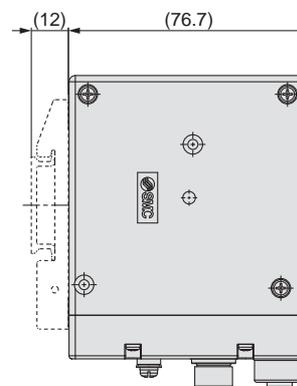
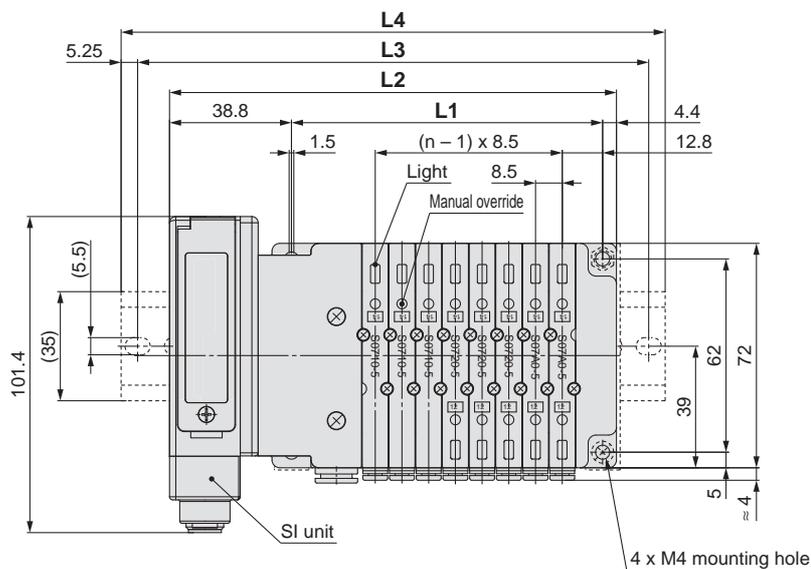
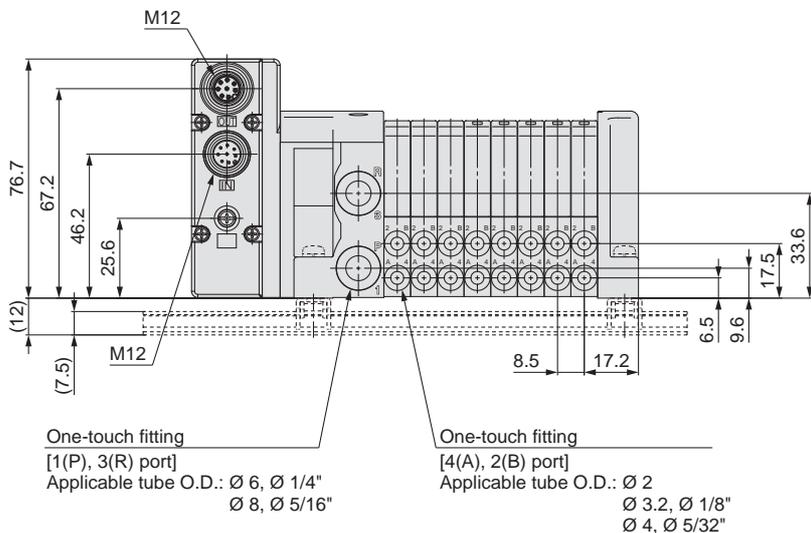
Example Serial transmission kit

Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-04C4C8SDA3 ... 1 set - Manifold base part no.
 * S0720-5 2 sets - 2-position double part no.
 * S07A0-5 2 sets - 4-position dual 3-port part no.

Prefix the asterisk to the part numbers of the solenoid valve etc. Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.





Dimensions

Formula L1 = 8.5n + 31, L2 = 8.5n + 74 n: Station (Maximum 24 stations) [mm]

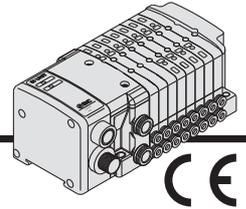
L \ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	39.5	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	82.5	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

L \ n	17	18	19	20	21	22	23	24
L1	175.5	184	192.5	201	209.5	218	226.5	235
L2	218.5	227	235.5	244	252.5	261	269.5	278
L3	250	250	262.5	275	275	287.5	300	300
L4	260.5	260.5	273	285.5	285.5	298	310.5	310.5

Plug-in Type

S

Series S0700 Stacking Base Kit (Serial Transmission) EX500 Gateway Decentralised System



How to Order Manifold

SS0750-08 C4 C8 SDA2 N-B

1 2 3 4 5 6

1 Valve stations

Stations	Note
01	1 station
⋮	⋮
08	8 stations
⋮	⋮
01	1 station
⋮	⋮
16	16 stations

Double wiring

Specified layout*1
(Available up to 16 solenoids)

*1: Specified layout: Indicate the wiring specifications on the manifold specification sheet. (Note that 2-position double, 3-position and 4-position valves cannot be used where single wiring has been specified.) In addition, select the option K.

2 A, B port size

Metric size

C2	Ø 2 One-touch fitting
C3	Ø 3.2 One-touch fitting
C4	Ø 4 One-touch fitting
CM*1	Mixed sizes and port plug

Inch size

N1	Ø 1/8" One-touch fitting
N3	Ø 5/32" One-touch fitting
NM*1	Mixed sizes and port plug

*1: Indicate the sizes on the manifold specification sheet.

3 P, R port size

Metric size

C6	Ø 6 One-touch fitting
C8	Ø 8 One-touch fitting

Inch size

N7	Ø 1/4" One-touch fitting
N9	Ø 5/16" One-touch fitting

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

4 SI unit (Number of outputs, Max. number of valve stations)

SD0	Without SI unit
SDA2	16 outputs, 1 to 8 stations (16 stations)*1

*1: (): Maximum number of stations for mixed single and double wiring.

*: For SI unit part number, refer to page 63.

5 SI unit (Output polarity)

—	Positive common
N	Negative common

*: Ensure a match with the common specification of the valve to be used.

*: Select — for without SI unit.

6 Option

—	None
B*1	With back pressure check valve (All stations)
D	With DIN bracket, DIN rail with standard length
D0	With DIN bracket, without DIN rail
D□*2	With DIN bracket, DIN rail for □ stations
K*3	Special wiring specification (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When a back pressure check valve is used only for specified station, specify the back pressure check valve part number, and specify the station number to which the valve is mounted, on the manifold specification sheet.

*2: □: Specify a longer rail than the length of valve stations.

Example) -D08

In this case, the valves will be mounted on the DIN rail for 8 stations, regardless of the number of manifold stations.

*3: When single wiring and double wiring are mixed, specify wiring type of each station on the manifold specification sheet.

*4: For external pilot option -R, indicate the external pilot specification R for the applicable valves as well.

*: When multiple symbols are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage: 24 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves.

The 3(R) port is open to the atmosphere.
(Cannot be used for applying pressure or vacuum)

Base mounted plug-in

How to Order Manifold Assembly

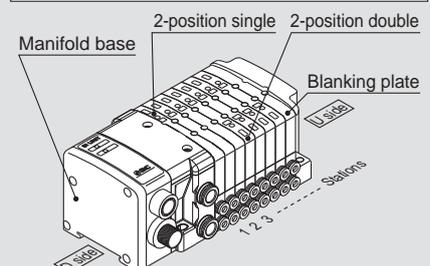
Example Serial transmission kit

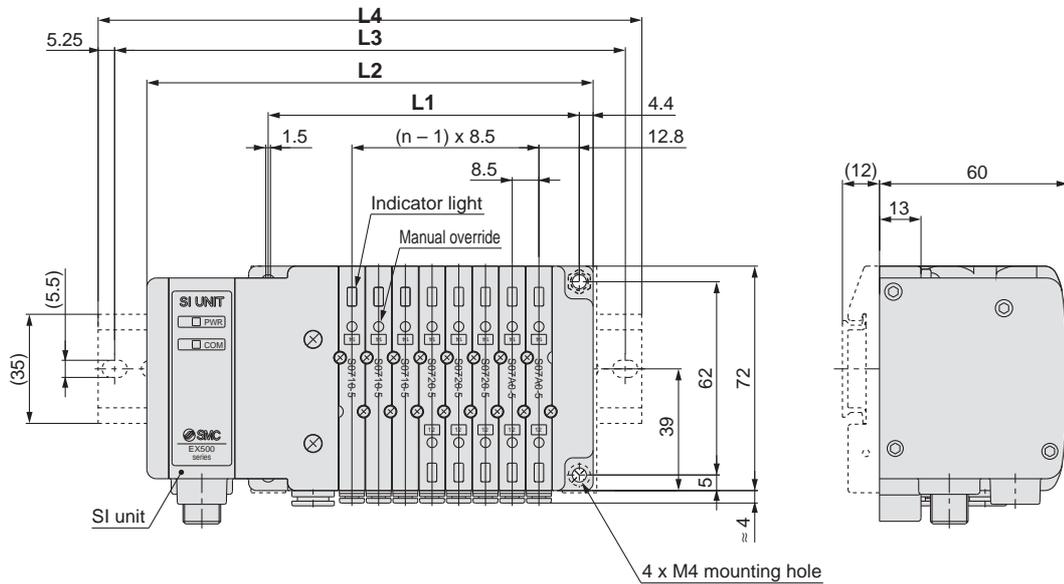
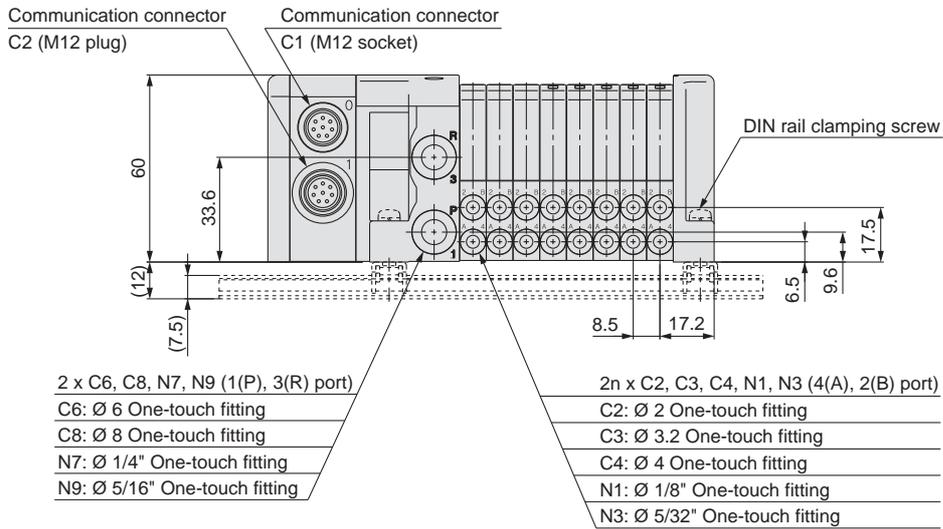
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8SDA2... 1 set - Manifold base part no.
* S0710-5 3 sets - 2-position single part no.
* S0720-5 4 sets - 2-position double part no.
* SS0700-10A-1 1 set - Blanking plate part no.

Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.





Dimensions

Formula $L1 = 8.5n + 31$, $L2 = 8.5n + 74$ n: Station (Maximum 16 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167
L2	91	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210
L3	112.5	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5
L4	123	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248

Plug-in Type Stacking Base

D-sub Connector

F Kit



MIL Standard

■ 25 pins

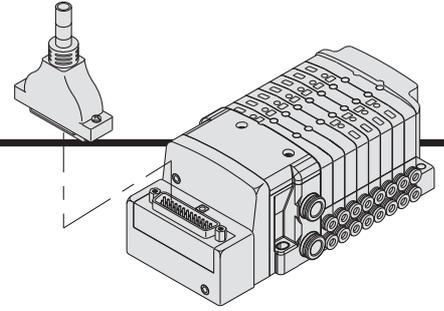
■ Cable length: 1.5 m, 3 m, 5 m

Connector mounting direction: top or side selectable

Page 41

Plug-in Type

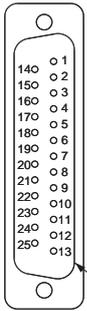
F Series S0700 Stacking Base Kit (D-sub Connector)



- The D-sub connector reduces installation labour for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Electrical Wiring Specifications

D-sub connector



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

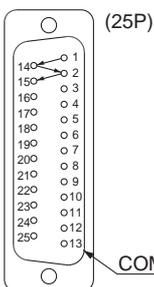
D-sub connector assembly wire colour (AXT100-DS25-015/030/050)

Station	Terminal no.	Polarity	Lead wire colour	Dot marking
Station 1	SOL.A	1 (-)	Black	None
	SOL.B	14 (+)	Yellow	Black
Station 2	SOL.A	2 (-)	Brown	None
	SOL.B	15 (+)	Pink	Black
Station 3	SOL.A	3 (-)	Red	None
	SOL.B	16 (+)	Blue	White
Station 4	SOL.A	4 (-)	Orange	None
	SOL.B	17 (+)	Purple	None
Station 5	SOL.A	5 (-)	Yellow	None
	SOL.B	18 (+)	Grey	None
Station 6	SOL.A	6 (-)	Pink	None
	SOL.B	19 (+)	Orange	Black
Station 7	SOL.A	7 (-)	Blue	None
	SOL.B	20 (+)	Red	White
Station 8	SOL.A	8 (-)	Purple	White
	SOL.B	21 (+)	Brown	White
Station 9	SOL.A	9 (-)	Grey	Black
	SOL.B	22 (+)	Pink	Red
Station 10	SOL.A	10 (-)	White	Black
	SOL.B	23 (+)	Grey	Red
Station 11	SOL.A	11 (-)	White	Red
	SOL.B	24 (+)	Black	White
Station 12	SOL.A	12 (-)	Yellow	Red
	SOL.B	25 (+)	White	None
	COM.	13 (+)	Orange	Red

Positive COM Negative^{*1} COM

*1: Mounting valve has no polarity. It can also be used as a negative common.

Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

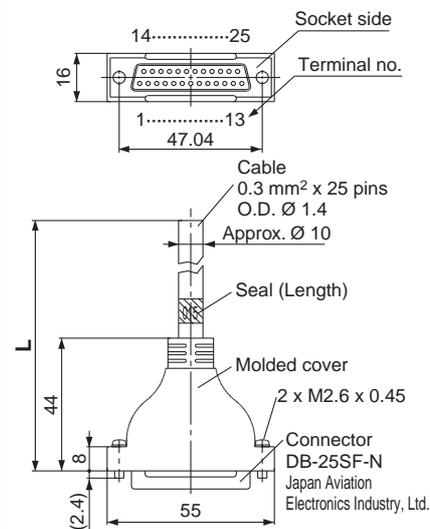
2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

Cable Assembly

AXT100-DS25-015/030/050

(The D-sub connector cable assemblies can be ordered with manifolds. Refer to How to Order Manifold.)



D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable 0.3 mm ² x 25 cores
3 m	AXT100-DS25-030	
5 m	AXT100-DS25-050	

*: For other commercial connectors, use a 25-pin type with female connector conforming to MIL-C-24308.

*: Cannot be used for movable wiring.

Electrical Characteristics

Item	Property
Conductor resistance Ω/km, 20 °C	65 or less
Voltage limit V, 1 min, AC	1000
Insulation resistance MΩ/km, 20 °C	5 or more

*: The minimum bending inner radius of D-sub connector cable is 20 mm.

D-sub connector cable assembly Wire Colour by Terminal No.

Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None

Connector manufacturers' example

- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- HIROSE ELECTRIC CO., LTD.



How to Order Manifold

SS0750-08C4C8FD1-B

Stations

Symbol	Stations
01	1 station
⋮	⋮
24*1	24 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All sta.)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

Kit type/Cable length

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
F kit	FD0	D-sub connector (25P), without cable	1 to 12 stations	24 stations	24
	FD1	D-sub connector (25P), with 1.5 m cable			
	FD2	D-sub connector (25P), with 3.0 m cable			
	FD3	D-sub connector (25P), with 5.0 m cable			

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage

Symbol	Specifications
5	24 VDC
6	12 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

How to Order Manifold Assembly

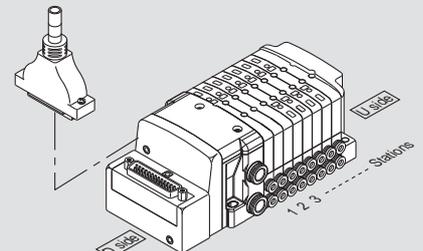
Example D-sub connector kit

Specify the part numbers for valves and options together beneath the manifold base part number.

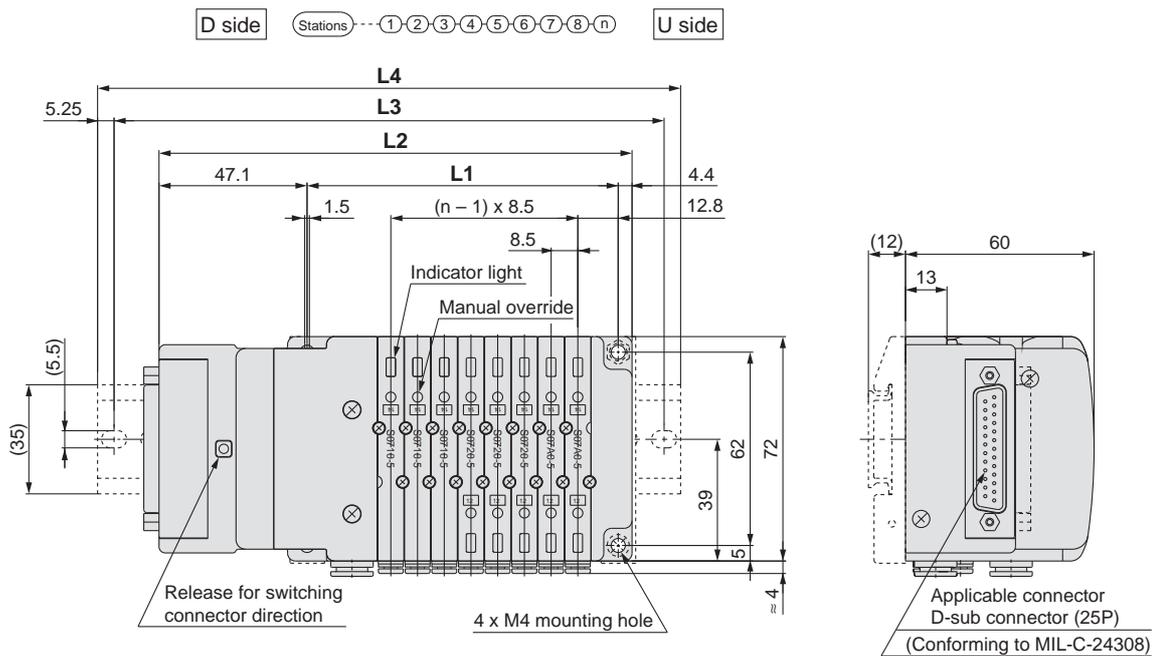
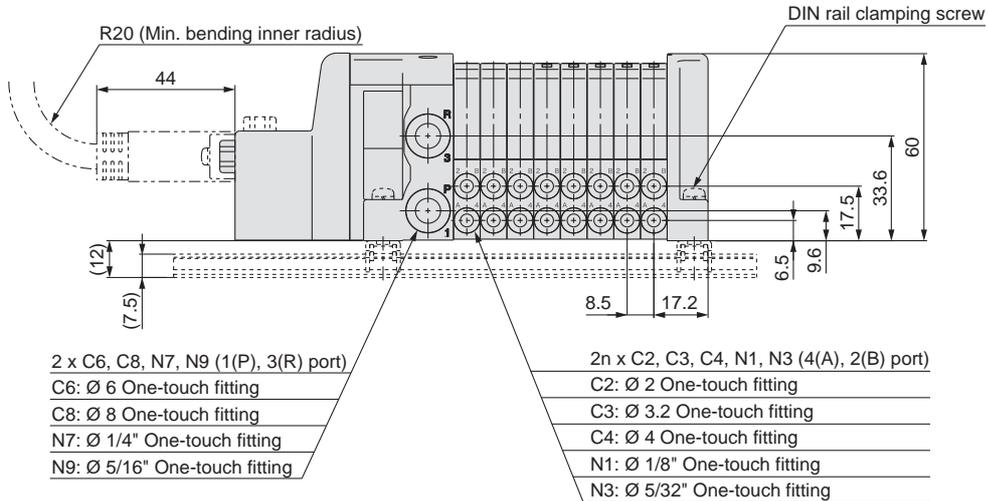
SS0750-08C4FD1 ... 1 set – Manifold base part no.
 * S0710-5 3 sets – Valve part no. (Stations 1 to 3)
 * S0720-5 2 sets – Valve part no. (Stations 4 to 5)
 * S07A0-5 2 sets – Valve part no. (Stations 6 to 7)
 * SS0700-10A-1 1 set – Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



F Series S0700 Kit (D-sub Connector)



Dimensions

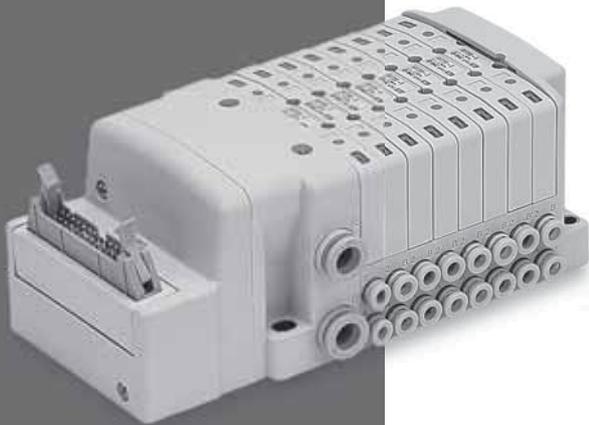
Formula L1 = 8.5n + 31, L2 = 8.5n + 82.5 n: Station (Maximum 24 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

Plug-in Type Stacking Base

Flat Ribbon Cable

P Kit



MIL Standard

■ 26 pins, 20 pins

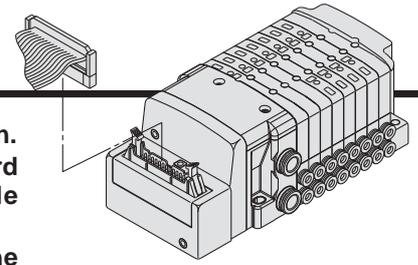
■ Cable length: 1.5 m, 3 m, 5 m

Connector mounting direction: top or side selectable

Page 45

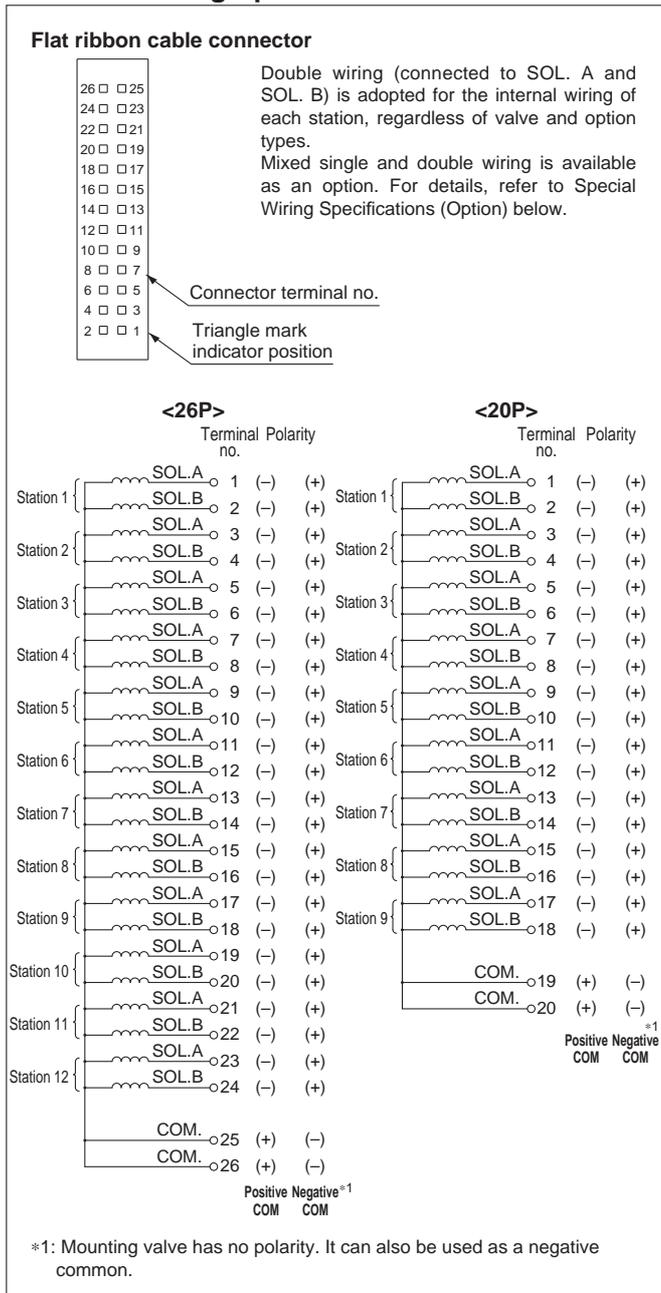
Plug-in Type

P Series S0700 Stacking Base Kit (Flat Ribbon Cable)



- Flat ribbon cable connector reduces installation labour for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

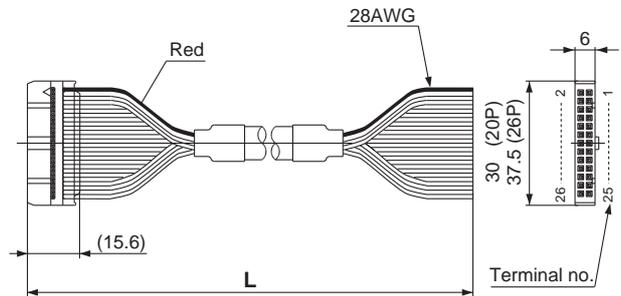
Electrical Wiring Specifications



Cable Assembly

AXT100-FC²⁰₂₆₋₂¹₃

(Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to How to Order Manifold.)



Flat Ribbon Cable Connector Assembly (Option)

Cable length (L)	Assembly part no.	
	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

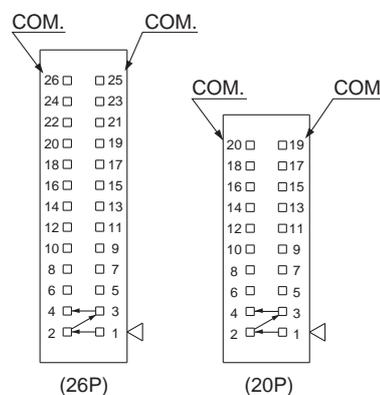
*: For other commercial connectors, use a 20- or 26-pin type with strain relief conforming to MIL-C-83503.

*: Cannot be used for movable wiring.

Connector manufacturers' example

- HIROSE ELECTRIC CO., LTD.
- Japan Aviation Electronics Industry, Ltd.
- 3M Japan Limited
- J.S.T. Mfg. Co., Ltd.
- Fujitsu Limited
- Oki Electric Cable Co., Ltd.

Special Wiring Specifications (Option) [-K]



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24 for 26P, 18 for 20P.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



How to Order Manifold

SS0750-08C4C8PD1-B

Stations

Symbol	Stations
01	1 station
⋮	⋮
24	24 stations

*: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Indicate the sizes on the manifold specification sheet in the case of CM and NM.

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Inch
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All sta.)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: **For manifold optional parts, refer to pages 65 to 71.**

*: **For manifold exploded view, refer to page 61.**

Kit type/Cable length

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
P kit	PD0	Flat ribbon cable (26P), without cable	1 to 12 stations	24 stations	24
	PD1	Flat ribbon cable (26P), with 1.5 m cable			
	PD2	Flat ribbon cable (26P), with 3.0 m cable			
	PD3	Flat ribbon cable (26P), with 5.0 m cable			
	PDC	Flat ribbon cable (20P), without cable	1 to 9 stations	18 stations	18

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage

Symbol	Specifications
5	24 VDC
6	12 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

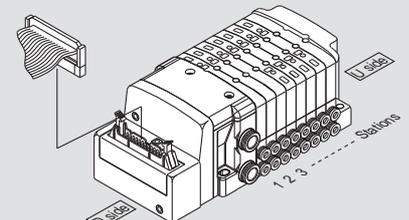
How to Order Manifold Assembly

Example Flat ribbon cable kit

Specify the part numbers for valves and options together beneath the manifold base part number.

- SS0750-08C4C8PD1... 1 set - Manifold base part no.
- * S0710-5 2 sets - Valve part no. (Stations 1 to 3)
- * S0720-5 4 sets - Valve part no. (Stations 4 to 5)
- * S07A0-5 1 set - Valve part no. (Stations 6 to 7)
- * SS0700-10A-1 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc. Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



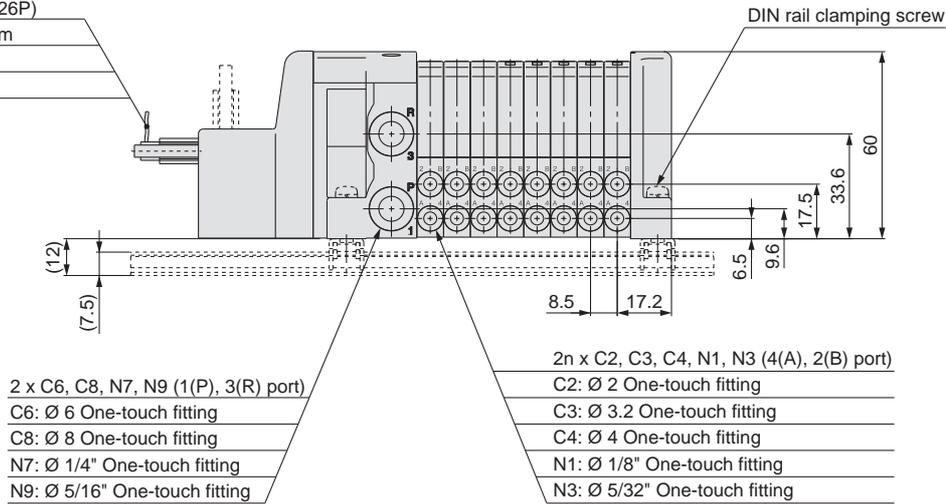
P Series S0700 Kit (Flat Ribbon Cable)

Flat ribbon cable
connector assembly (26P)

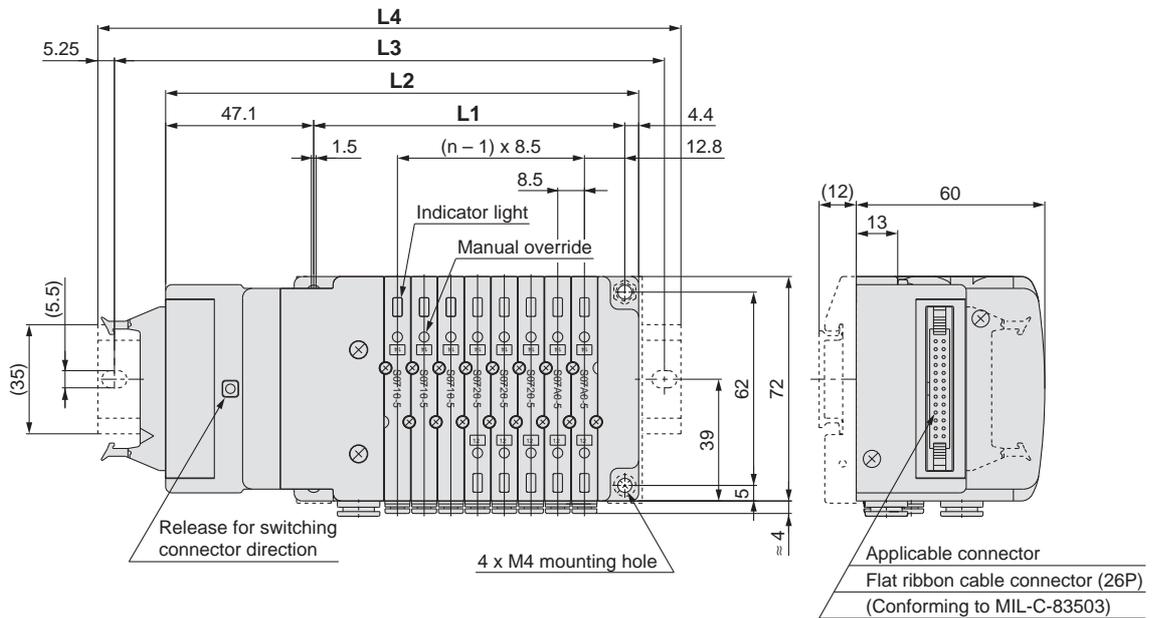
AXT100-FC26-1: 1.5 m

AXT100-FC26-2: 3 m

AXT100-FC26-3: 5 m



D side Stations ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ U side



Dimensions

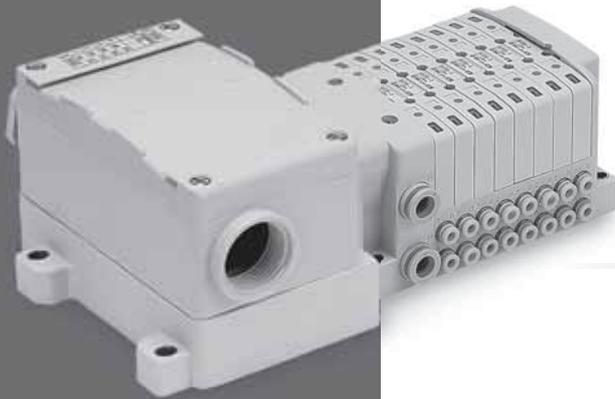
Formula L1 = 8.5n + 31, L2 = 8.5n + 82.5 n: Station (Maximum 24 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

Plug-in Type Stacking Base

Terminal Block Box

T Kit

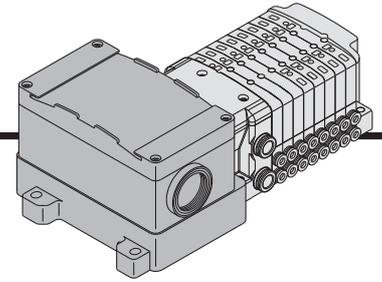


With Terminal Block Box

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Plug-in Type

T Series S0700 Stacking Base Kit (Terminal Block Box)

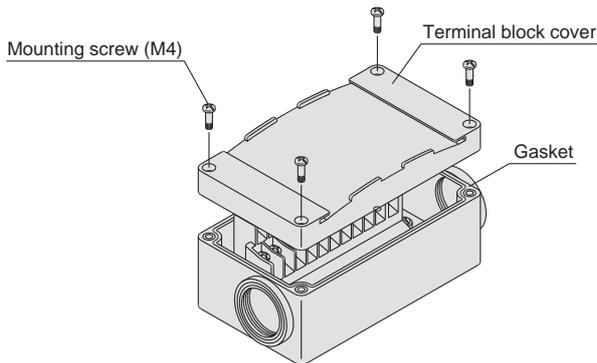


- This kit has a small terminal box inside a junction box. The electrical entry port (G 3/4) permits connection of conduit fittings.

Terminal Block Connection

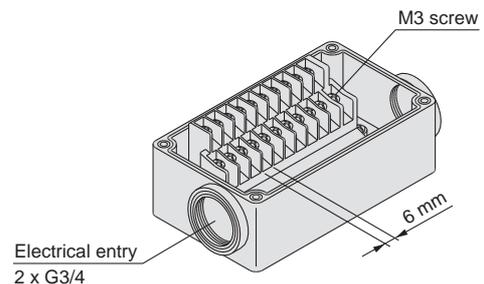
Step 1. How to remove terminal block cover

Loosen the 4 mounting screws (M4) and open the terminal block cover.



Step 2. The diagram below shows the terminal block wiring schematic. All stations are provided with double solenoid wiring.

Connect each wire to the power supply side, according to the markings provided inside the terminal block.



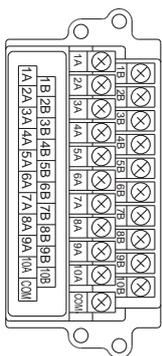
Step 3. How to replace terminal block cover

Securely tighten the screws with the torque shown in the table below, after confirming that the gasket is installed correctly.

Proper tightening torque [N·m]
0.7 to 1.2

- Applicable crimped terminal: 1.25-3S, 1.25Y-3, 1.25Y-3N, 1.25Y-3.5
- Drip proof plug assembly (for G 3/4): AXT100-B06A

Electrical Wiring Specifications



Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring is available as an option.

*1: Mounting valve has no polarity. It can also be used as a negative common.

Standard wiring

	Terminal no.	Polarity
Station 1	SOL.A 1A	(-) (+)
	SOL.B 1B	(-) (+)
Station 2	SOL.A 2A	(-) (+)
	SOL.B 2B	(-) (+)
Station 3	SOL.A 3A	(-) (+)
	SOL.B 3B	(-) (+)
Station 4	SOL.A 4A	(-) (+)
	SOL.B 4B	(-) (+)
Station 5	SOL.A 5A	(-) (+)
	SOL.B 5B	(-) (+)
Station 6	SOL.A 6A	(-) (+)
	SOL.B 6B	(-) (+)
Station 7	SOL.A 7A	(-) (+)
	SOL.B 7B	(-) (+)
Station 8	SOL.A 8A	(-) (+)
	SOL.B 8B	(-) (+)
Station 9	SOL.A 9A	(-) (+)
	SOL.B 9B	(-) (+)
Station 10	SOL.A 10A	(-) (+)
	SOL.B 10B	(-) (+)
	COM	(+) (-)

Positive COM Negative COM *1

Special Wiring Specifications (Option) [-K]

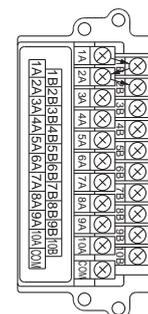
Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.





How to Order Manifold

SS0750-08 C4 C8 TD0-B

• **Stations**

Symbol	Stations
01	1 station
⋮	⋮
20*1	20 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

• **Cylinder port size**

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet.

• **P, R port size**

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

• **Option**

Symbol	Specifications
—	None
B*1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

• **Kit type**

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
T kit	TD0	Terminal block	1 to 10 stations	20 stations	20

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 0 □ - 5

• **Type of actuation**

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

• **Voltage**

Symbol	Specifications
5	24 VDC
6	12 VDC

• **Function**

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

• **Base mounted plug-in**

How to Order Manifold Assembly

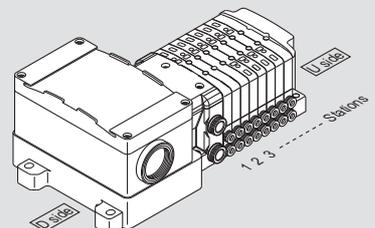
Example Terminal block box kit

Specify the part numbers for valves and options together beneath the manifold base part number.

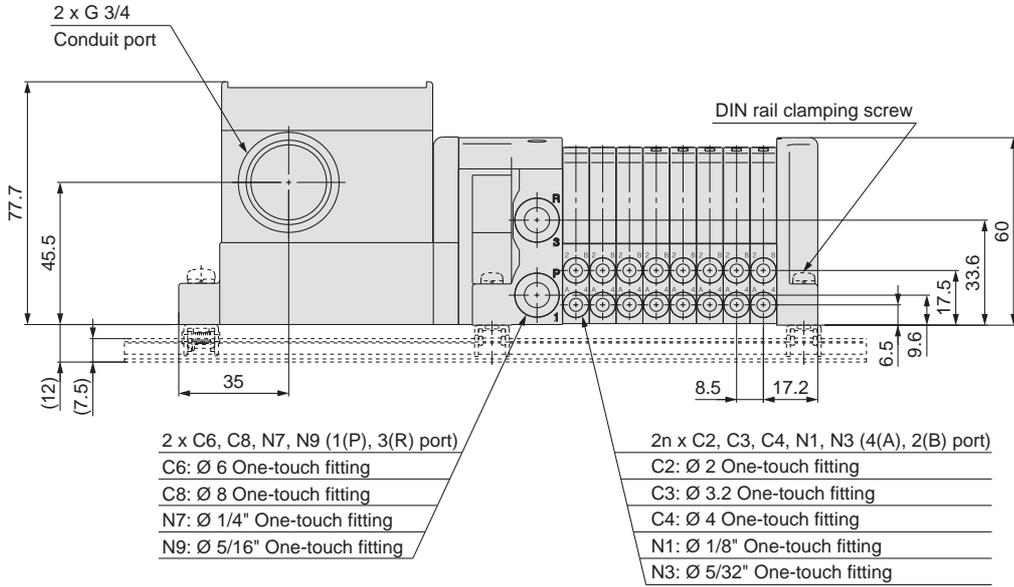
SS0750-08C4C8TD0... 1 set - Manifold base part no.
 * S0710-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0720-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A0-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-1 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

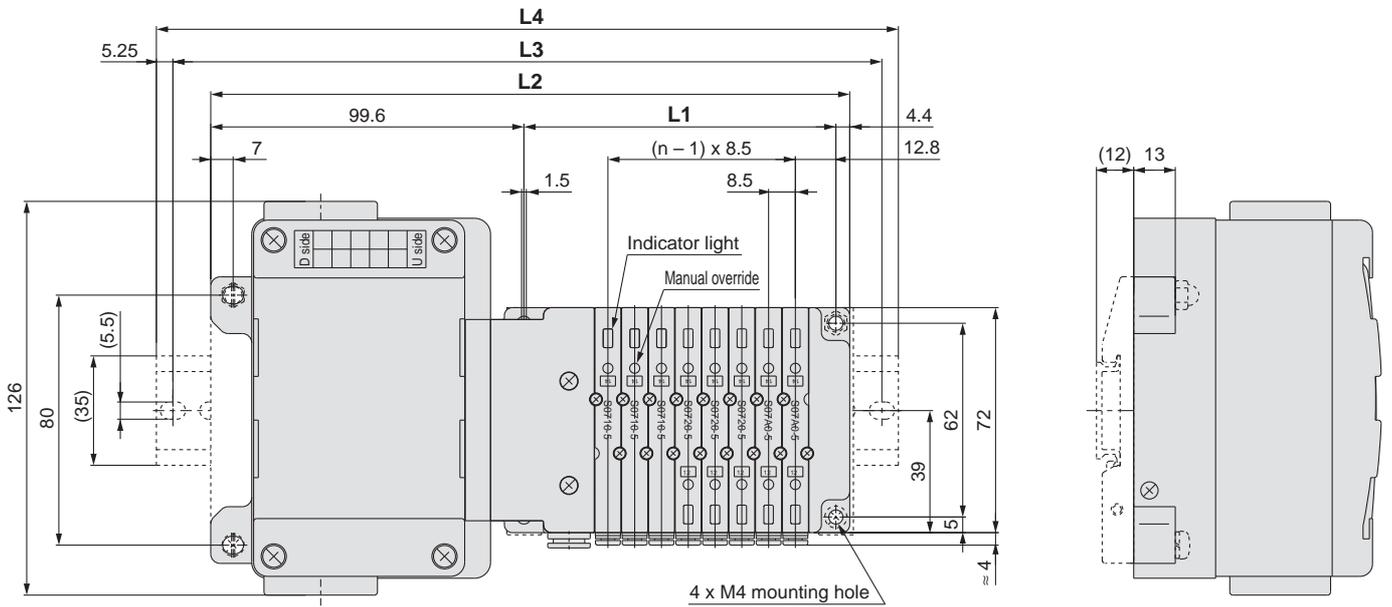
Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



T Series S0700 Kit (Terminal Block Box)



D side Stations 1 2 3 4 5 6 7 8 n U side



Dimensions

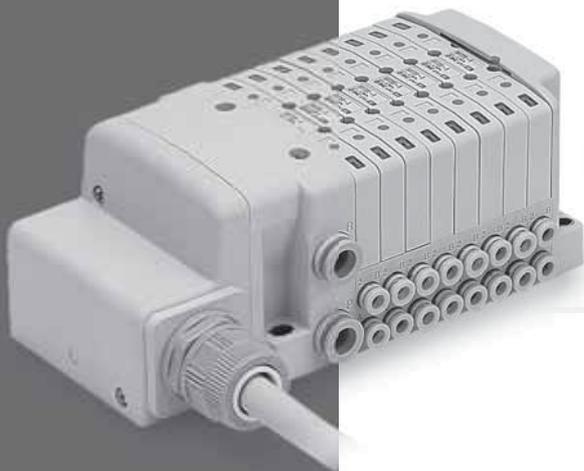
Formula $L1 = 8.5n + 31$, $L2 = 8.5n + 135$ n: Station (Maximum 20 stations) [mm]

L \ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201
L2	152	160.5	169	177.5	186	194.5	203	211.5	220	228.5	237	245.5	254	262.5	271	279.5	288	296.5	305
L3	175	187.5	200	200	212.5	225	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5	325	325
L4	185.5	198	210.5	210.5	223	235.5	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323	335.5	335.5

Plug-in Type Stacking Base

Lead Wire

L Kit



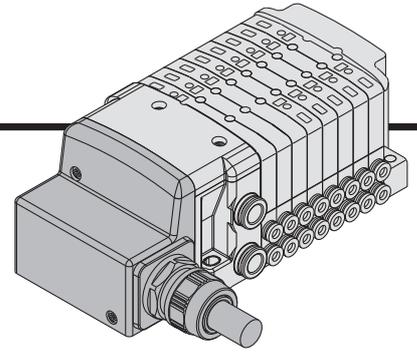
Lead Wire Direct Entry Type

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Plug-in Type

L

Series S0700 Stacking Base Kit (Lead Wire)



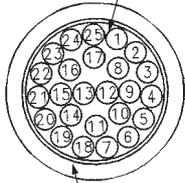
● Direct electrical entry type

Electrical Wiring Specifications

Lead wire specifications

Lead wire

0.3 mm² x 25 cores



Sheath
Colour: White

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

Lead wire length

SS0750 - 08 C4 LD **0**

Lead wire length

0	0.6 m
1	1.5 m
2	3.0 m

Electrical Characteristics

Item	Property
Conductor resistance Ω/km, 20 °C	65 or less
Voltage limit V, 1 min, AC	1000
Insulation resistance MΩ/km, 20 °C	5 or more

*: Cannot be used for movable wiring.
The minimum bending inner radius of cable is 20 mm.

	Terminal no.	Polarity	Lead wire colour	Dot marking
Station 1	SOL.A 1	(-) (+)	Black	None
	SOL.B 14	(-) (+)	Yellow	Black
Station 2	SOL.A 2	(-) (+)	Brown	None
	SOL.B 15	(-) (+)	Pink	Black
Station 3	SOL.A 3	(-) (+)	Red	None
	SOL.B 16	(-) (+)	Blue	White
Station 4	SOL.A 4	(-) (+)	Orange	None
	SOL.B 17	(-) (+)	Purple	None
Station 5	SOL.A 5	(-) (+)	Yellow	None
	SOL.B 18	(-) (+)	Grey	None
Station 6	SOL.A 6	(-) (+)	Pink	None
	SOL.B 19	(-) (+)	Orange	Black
Station 7	SOL.A 7	(-) (+)	Blue	None
	SOL.B 20	(-) (+)	Red	White
Station 8	SOL.A 8	(-) (+)	Purple	White
	SOL.B 21	(-) (+)	Brown	White
Station 9	SOL.A 9	(-) (+)	Grey	Black
	SOL.B 22	(-) (+)	Pink	Red
Station 10	SOL.A 10	(-) (+)	White	Black
	SOL.B 23	(-) (+)	Grey	Red
Station 11	SOL.A 11	(-) (+)	White	Red
	SOL.B 24	(-) (+)	Black	White
Station 12	SOL.A 12	(-) (+)	Yellow	Red
	SOL.B 25	(-) (+)	White	None
	COM. 13	(+) (-)	Orange	Red

Positive COM Negative^{*1} COM

*1: Mounting valve has no polarity. It can also be used as a negative common.

Special Wiring Specifications (Option) [-K]

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



How to Order Manifold

SS0750-08C4C8LD0-B

Stations

Symbol	Stations
01	1 station
:	:
24	24 stations

*: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Specify "Mixed sizes and with port plug" on the manifold specification sheet.

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: **For manifold optional parts, refer to pages 65 to 71.**

*: **For manifold exploded view, refer to page 61.**

Kit type/Cable length

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
L kit	LD0	Lead wire, with 0.6 m cable	1 to 12 stations	24 stations	24
	LD1	Lead wire, with 1.5 m cable			
	LD2	Lead wire, with 3.0 m cable			

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage

Symbol	Specifications
5	24 VDC
6	12 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

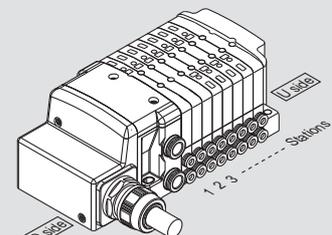
How to Order Manifold Assembly

Example Lead wire kit

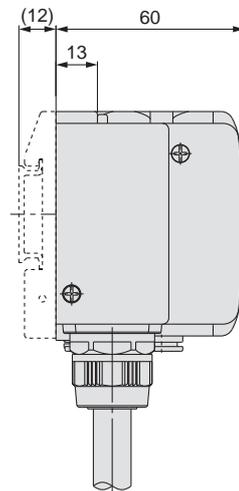
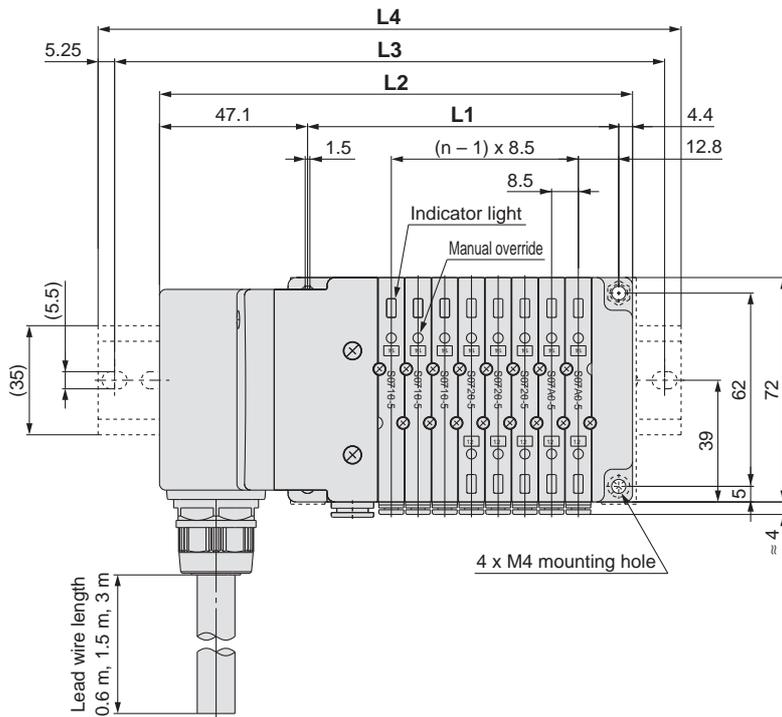
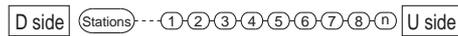
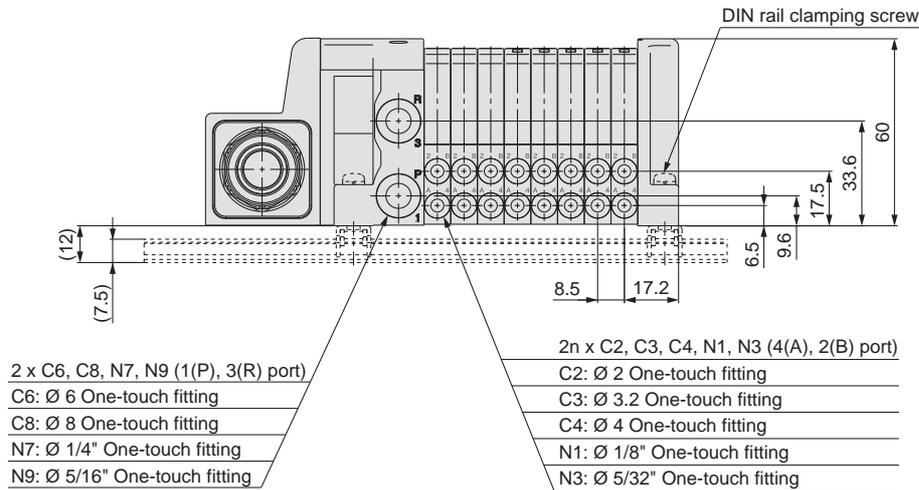
Specify the part numbers for valves and options together beneath the manifold base part number.

SS0750-08C4C8LD0... 1 set - Manifold base part no.
 * S0710-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0720-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A0-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-1 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc. Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



Series S0700 Kit (Lead Wire)



Dimensions

Formula $L1 = 8.5n + 31$, $L2 = 8.5n + 82.5$ n: Station (Maximum 24 stations) [mm]

n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

Plug-in Type Stacking Base

Circular Connector

M Kit

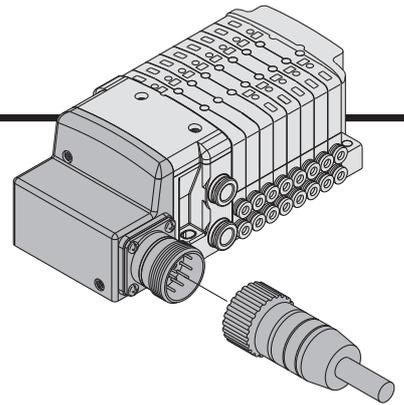


Circular Connector 26 Pins

Page 57

Plug-in Type

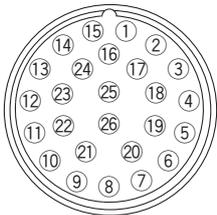
M Series S0700 Stacking Base Kit (Circular Connector)



- Simplification and labour savings for wiring work can be achieved by using a circular connector for the electrical connection.

Electrical Wiring Specifications

Circular connector



Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to Special Wiring Specifications (Option) below.

	Terminal no.	Polarity	
Station 1	SOL.A	1 (-)	(+)
	SOL.B	2 (-)	(+)
Station 2	SOL.A	3 (-)	(+)
	SOL.B	4 (-)	(+)
Station 3	SOL.A	5 (-)	(+)
	SOL.B	6 (-)	(+)
Station 4	SOL.A	7 (-)	(+)
	SOL.B	8 (-)	(+)
Station 5	SOL.A	9 (-)	(+)
	SOL.B	10 (-)	(+)
Station 6	SOL.A	11 (-)	(+)
	SOL.B	12 (-)	(+)
Station 7	SOL.A	13 (-)	(+)
	SOL.B	14 (-)	(+)
Station 8	SOL.A	15 (-)	(+)
	SOL.B	16 (-)	(+)
Station 9	SOL.A	17 (-)	(+)
	SOL.B	18 (-)	(+)
Station 10	SOL.A	19 (-)	(+)
	SOL.B	20 (-)	(+)
Station 11	SOL.A	21 (-)	(+)
	SOL.B	22 (-)	(+)
Station 12	SOL.A	23 (-)	(+)
	SOL.B	24 (-)	(+)
	COM.	25 (+)	(-)
	COM.	26 (+)	(-)

Positive COM Negative^{*1} COM

*1: Mounting valve has no polarity. It can also be used as a negative common.

Special Wiring Specifications (Option) [-K]

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

1. How to Order valves

Indicate an option symbol, -K, for the manifold part number and be sure to specify the mounting position and number of stations of the single and double wiring on the manifold specification sheet.

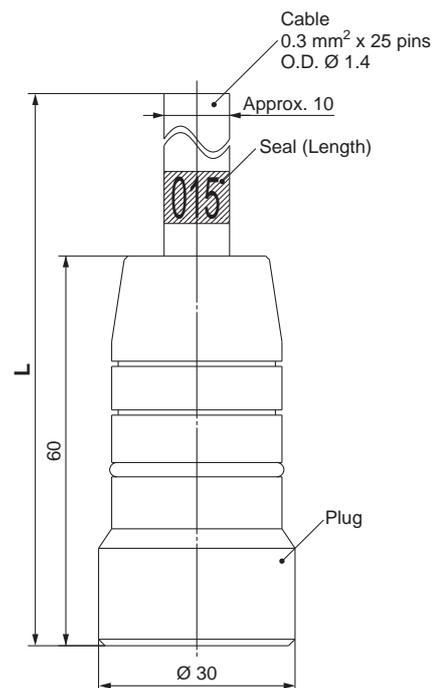
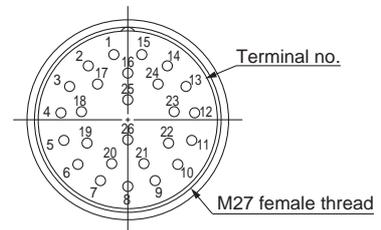
2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

Cable Assembly

015
AXT100-MC26-030
050

(Circular connector assembly (26P type) can be included in a specific manifold model number. Refer to How to Order Manifold.)



Circular Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.
	26P
1.5 m	AXT100-MC26-015
3 m	AXT100-MC26-030
5 m	AXT100-MC26-050

*: Cannot be used for movable wiring.



How to Order Manifold

SS0750-08C4C8MD1-B

Stations

Symbol	Stations
01	1 station
⋮	⋮
24*1	24 stations

*1: The maximum number of stations will be different depending on the wiring specifications.

Cylinder port size

Symbol	Port size	
C2	With Ø 2 One-touch fitting	Metric
C3	With Ø 3.2 One-touch fitting	
C4	With Ø 4 One-touch fitting	
CM	Mixed sizes and with port plug*1	
N1	With Ø 1/8" One-touch fitting	Inch
N3	With Ø 5/32" One-touch fitting	
NM	Mixed sizes and with port plug*1	

*1: Specify Mixed sizes and with port plug on the manifold specification sheet.

P, R port size

Symbol	Port size	
C6	With Ø 6 One-touch fitting	Metric
C8	With Ø 8 One-touch fitting	
N7	With Ø 1/4" One-touch fitting	Inch
N9	With Ø 5/16" One-touch fitting	

*: If an inch size cylinder port is selected, select inch size piping connections for the P and R ports as well.

Option

Symbol	Specifications
—	None
B*1	With back pressure check valve (All stations)
D	With DIN rail (Rail length: Standard)
D0	Without DIN rail (With bracket)
D□*2	With DIN rail Designated length (□: Station)
K*3	Special wiring specifications (Except double wiring)
N	With name plate
R*4	External pilot
S	Built-in silencer

*1: When installing a back pressure check valve on the required station, enter the part number and specify the station position on the manifold specification sheet.

*2: The available number of stations is larger than the number of manifold stations.

*3: Indicate the wiring specifications for mixed single and double wirings.

*4: For details, refer to page 65.

*: When two or more options are specified, indicate them alphabetically. Example) -BKN

*: For manifold optional parts, refer to pages 65 to 71.

*: For manifold exploded view, refer to page 61.

Kit type/Cable length

Kit type	Symbol	Specifications	Standard station	Max. number of stations for special wiring specifications	Max. number of solenoids
M kit	MD0	Circular connector (26P), without cable	1 to 12 stations	24 stations	24
	MD1	Circular connector (26P), with 1.5 m cable			
	MD2	Circular connector (26P), with 3.0 m cable			
	MD3	Circular connector (26P), with 5.0 m cable			

*: The maximum number of stations is determined by the total number of solenoids. For mixed single and double wirings, enter -K to the order code options.

Type of actuation	Single	Double, Dual 3-port
Number of solenoids	1	2

How to Order Valves

S07 1 0 □ - 5

Type of actuation

Symbol	Specifications
1	2-position single
2	2-position double
A	4-position dual 3-port (N.C. + N.C.) [Exhaust centre]
B	4-position dual 3-port (N.O. + N.O.) [Pressure centre]
C	4-position dual 3-port (N.C. + N.O.)

*: For symbol, refer to page 7.

Voltage

Symbol	Specifications
5	24 VDC
6	12 VDC

Function

Symbol	Specifications
—	Standard
R	External pilot*1

*1: Not compatible with dual 3-port valves. The 3(R) port is open to the atmosphere. (Cannot be used for applying pressure or vacuum)

Base mounted plug-in

How to Order Manifold Assembly

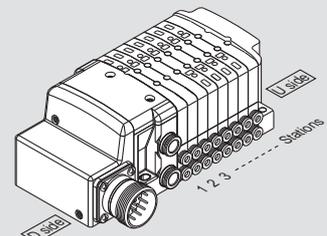
Example Circular connector kit

Specify the part numbers for valves and options together beneath the manifold base part number.

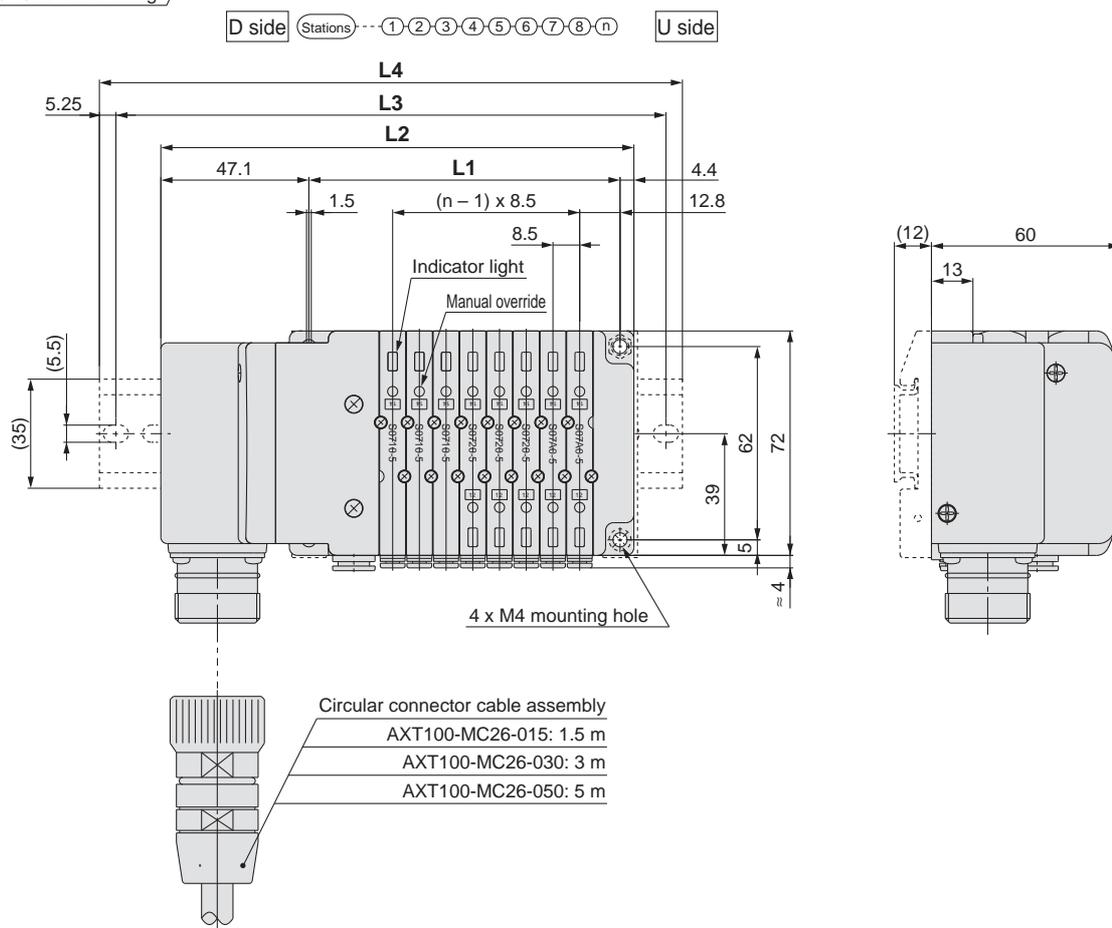
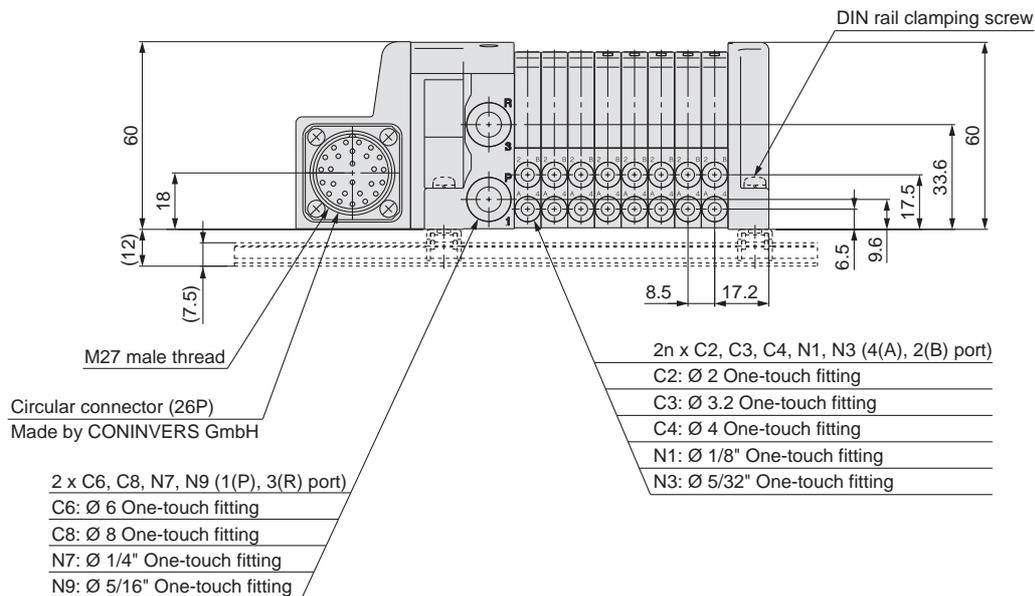
SS0750-08C4C8MD1... 1 set - Manifold base part no.
 * S0710-5 3 sets - Valve part no. (Stations 1 to 3)
 * S0720-5 2 sets - Valve part no. (Stations 4 to 5)
 * S07A0-5 2 sets - Valve part no. (Stations 6 to 7)
 * SS0700-10A-1 1 set - Blanking plate part no. (Station 8)

Prefix the asterisk to the part numbers of the solenoid valve etc.

Write sequentially from the 1st station on the D side. When part numbers written collectively are complicated, specify on the manifold specification sheet.



M Series S0700 Kit (Circular Connector)



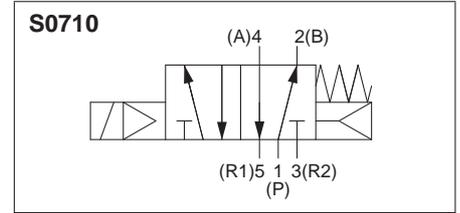
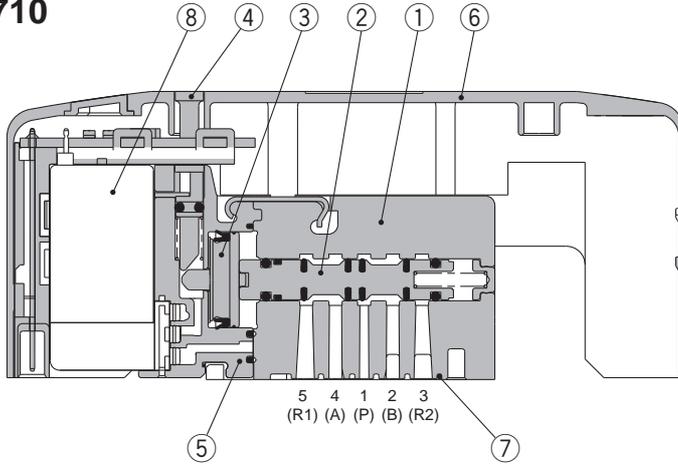
Dimensions

Formula $L1 = 8.5n + 31$, $L2 = 8.5n + 82.5$ n: Station (Maximum 24 stations) [mm]

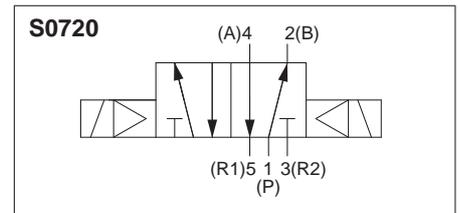
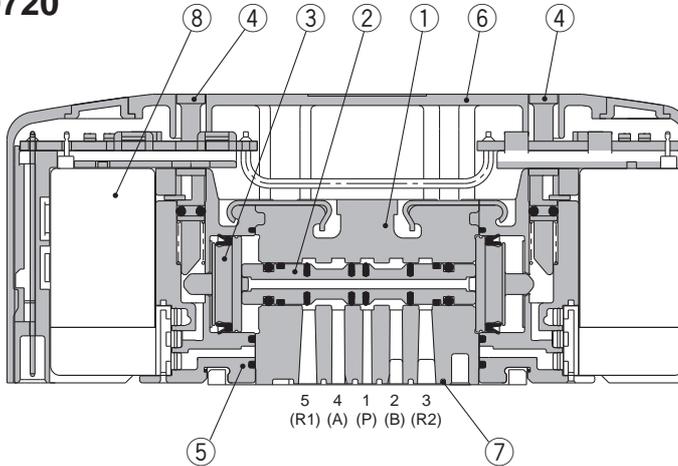
n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	48	56.5	65	73.5	82	90.5	99	107.5	116	124.5	133	141.5	150	158.5	167	175.5	184	192.5	201	209.5	218	226.5	235
L2	99.5	108	116.5	125	133.5	142	150.5	159	167.5	176	184.5	193	201.5	210	218.5	227	235.5	244	252.5	261	269.5	278	286.5
L3	125	137.5	137.5	150	162.5	162.5	175	187.5	187.5	200	212.5	212.5	225	237.5	250	250	262.5	275	275	287.5	300	300	312.5
L4	135.5	148	148	160.5	173	173	185.5	198	198	210.5	223	223	235.5	248	260.5	260.5	273	285.5	285.5	298	310.5	310.5	323

Construction

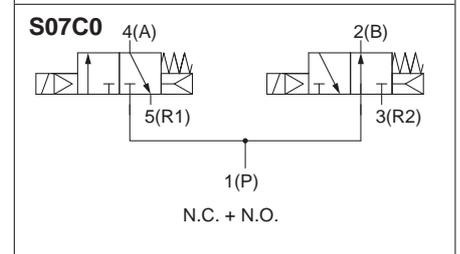
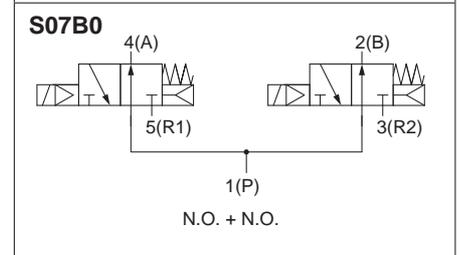
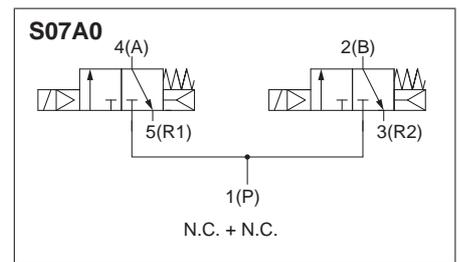
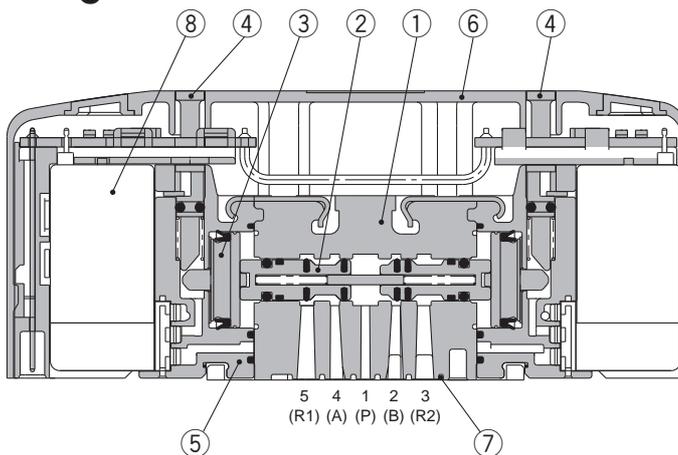
Single: S0710



Double: S0720



Dual 3-Port: S07B0



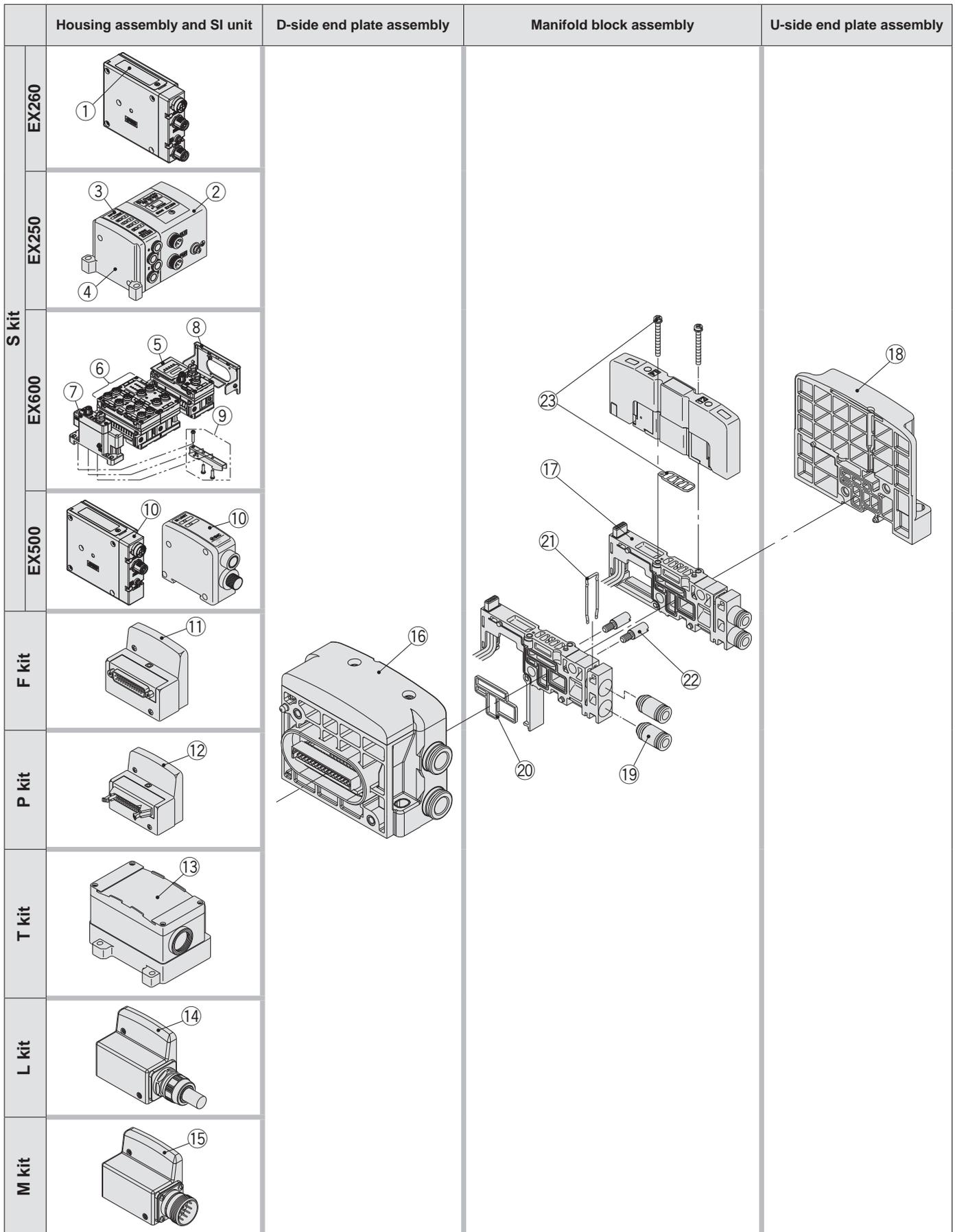
Component Parts

No.	Description	Material
1	Body	Zinc die-casted
2	Spool	Aluminium
3	Piston	Resin
4	Manual override	Resin
5	Adapter plate	Resin
6	Cover	Resin
7	Interface gasket	HNBR
8	Pilot valve assembly *1	—

*1: Please consult with SMC for pilot valve replacement.

Plug-in Type Stacking Base Series S0700

Manifold Exploded View



Manifold Assembly Part No.

<Housing Assembly and SI Unit, Input Block>

No.	Description	Part no.	Note		
①	EX260 SI unit	EX260-SDN1	DeviceNet™ M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SDN2	DeviceNet™ M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SDN3	DeviceNet™ M12 connector, 16 outputs, Negative common (PNP)		
		EX260-SDN4	DeviceNet™ M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SPR1	PROFIBUS DP M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SPR2	PROFIBUS DP M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SPR3	PROFIBUS DP M12 connector, 16 outputs, Negative common (PNP)		
		EX260-SPR4	PROFIBUS DP M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SPR5	PROFIBUS DP D-sub connector, 32 outputs, Negative common (PNP)		
		EX260-SPR6	PROFIBUS DP D-sub connector, 32 outputs, Positive common (NPN)		
		EX260-SPR7	PROFIBUS DP D-sub connector, 16 outputs, Negative common (PNP)		
		EX260-SPR8	PROFIBUS DP D-sub connector, 16 outputs, Positive common (NPN)		
		EX260-SMJ1	CC-Link M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SMJ2	CC-Link M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SMJ3	CC-Link M12 connector, 16 outputs, Negative common (PNP)		
		EX260-SMJ4	CC-Link M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SEC1	EtherCAT M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SEC2	EtherCAT M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SEC3	EtherCAT M12 connector 16 outputs, Negative common (PNP)		
		EX260-SEC4	EtherCAT M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SPN1	PROFINET M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SPN2	PROFINET M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SPN3	PROFINET M12 connector, 16 outputs, Negative common (PNP)		
		EX260-SPN4	PROFINET M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SEN1	EtherNet/IP™ M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SEN2	EtherNet/IP™ M12 connector, 32 outputs, Positive common (NPN)		
		EX260-SEN3	EtherNet/IP™ M12 connector 16 outputs, Negative common (PNP)		
		EX260-SEN4	EtherNet/IP™ M12 connector, 16 outputs, Positive common (NPN)		
		EX260-SPL1	Ethernet POWERLINK M12 connector, 32 outputs, Negative common (PNP)		
		EX260-SPL3	Ethernet POWERLINK M12 connector, 16 outputs, Negative common (PNP)		
		②	EX250 SI unit	EX250-SDN1	DeviceNet™ Negative common (PNP)
				EX250-SPR1	PROFIBUS DP Negative common (PNP)
				EX250-SAS3	AS-Interface 31 slave, 8 in/8 out, 2 isolated common type, Negative common (PNP)
EX250-SAS5	AS-Interface 31 slave, 4 in/4 out, 2 isolated common type, Negative common (PNP)				
EX250-SAS7	AS-Interface 31 slave, 8 in/8 out, 1 common type, Negative common (PNP)				
EX250-SAS9	AS-Interface 31 slave, 4 in/4 out, 1 common type, Negative common (PNP)				
EX250-SCA1A	CANopen Negative common (PNP)				
EX250-SEN1	EtherNet/IP™ Negative common (PNP)				
③	EX250 input block			EX250-IE1	M12 2 inputs
		EX250-IE2	M12 4 inputs		
		EX250-IE3	M8 4 inputs		
④	EX250 end plate assembly	EX250-EA1	Direct mounting		
		EX250-EA2	DIN rail mounting		
⑤	EX600 SI unit	EX600-SDN1A	DeviceNet™ Negative common (PNP)		
		EX600-SDN2A	DeviceNet™ Positive common (NPN)		
		EX600-SMJ1	CC-Link Negative common (PNP)		
		EX600-SMJ2	CC-Link Positive common (NPN)		
		EX600-SPR1A	PROFIBUS DP Negative common (PNP)		
		EX600-SPR2A	PROFIBUS DP Positive common (NPN)		
		EX600-SEN1	EtherNet/IP™ (1 port) Negative common (PNP)		
		EX600-SEN2	EtherNet/IP™ (1 port) Positive common (NPN)		
		EX600-SEN3	EtherNet/IP™ (2 ports) Negative common (PNP)		
		EX600-SEN4	EtherNet/IP™ (2 ports) Positive common (NPN)		
		EX600-SPN1	PROFINET Negative common (PNP)		
		EX600-SPN2	PROFINET Positive common (NPN)		
		EX600-SEC1	EtherCAT Negative common (PNP)		
		EX600-SEC2	EtherCAT Positive common (NPN)		
		EX600-WEN1*1	Base module EtherNet/IP™ Negative common (PNP)		
		EX600-WEN2*1	Base module EtherNet/IP™ Positive common (NPN)		
		EX600-WPN1*1	Base module PROFINET Negative common (PNP)		
		EX600-WPN2*1	Base module PROFINET Positive common (NPN)		
		EX600-WSV1*1	Remote module Negative common (PNP)		
		EX600-WSV2*1	Remote module Positive common (NPN)		
⑥	EX600 digital input unit	EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs		
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs		
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs		
		EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection		
		EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs		
		EX600-DXPC1	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection		
		EX600-DXND	NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs		
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs		
		EX600-DXNE	NPN input, D-sub connector, 25 pins, 16 inputs		
		EX600-DXPE	PNP input, D-sub connector, 25 pins, 16 inputs		
		EX600-DXNF	NPN input, Spring type terminal block, 32 pins, 16 inputs		
		EX600-DXPF	PNP input, Spring type terminal block, 32 pins, 16 inputs		

*1: The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.

Series S0700

Manifold Assembly Part No.

<Housing Assembly and SI Unit, Input Block>

No.	Description	Part no.	Note
⑥	EX600 digital output unit	EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs
		EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs
		EX600-DYNE	NPN output, D-sub connector, 25 pins, 16 outputs
		EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs
		EX600-DYNF	NPN output, Spring type terminal block, 32 pins, 16 outputs
	EX600 digital I/O unit	EX600-DYPE	PNP output, Spring type terminal block, 32 pins, 16 outputs
		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs
		EX600-DMPE	PNP input/output, D-sub connector, 25 pins, 8 inputs/outputs
		EX600-DMNF	NPN input/output, Spring type terminal block, 32 pins, 8 inputs/outputs
	EX600 analogue input unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input
EX600 analogue output unit	EX600-AYA	M12 connector, 5 pins (2 pcs.), 2-channel output	
EX600 analogue I/O unit	EX600-AMB	M12 connector, 5 pins (4 pcs.), 2-channel input/output	
⑦	EX600 end plate	EX600-ED2	M12 power supply connector, B-coded
		EX600-ED2-2	M12 power supply connector, B-coded, with DIN rail mounting bracket
		EX600-ED3	7/8 inch power supply connector
		EX600-ED3-2	7/8 inch power supply connector, with DIN rail mounting bracket
		EX600-ED4	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1
		EX600-ED4-2	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1, with DIN rail mounting bracket
		EX600-ED5	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2
		EX600-ED5-2	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2, with DIN rail mounting bracket
⑧	EX600 valve plate	EX600-ZMV1	Enclosed parts: Round head screw (M4 x 6) 2 pcs, Round head screw (M3 x 8) 4 pcs.
⑨	EX600 bracket for end plate	EX600-ZMA2	This bracket is used for the end plate of DIN rail mounting.
⑩	EX500 SI unit	EX500-S103	EX500 Gateway Decentralised System 2 Negative common (PNP)
		EX500-Q001	EX500 Gateway Decentralised System Positive common (NPN)
		EX500-Q101	EX500 Gateway Decentralised System Negative common (PNP)
⑪	D-sub connector housing assembly	VVQC1000-F25-1	F kit, 25 pins
⑫	Flat ribbon cable housing assembly	VVQC1000-P26-1	P kit, 26 pins
		VVQC1000-P20-1	P kit, 20 pins
⑬	Terminal block box housing assembly	VVQC1000-T0-1	T kit
⑭	Lead wire housing assembly	VVQC1000-L25-0-1	L kit, Lead wire length 0.6 m
		VVQC1000-L25-1-1	L kit, Lead wire length 1.5 m
		VVQC1000-L25-2-1	L kit, Lead wire length 3.0 m
⑮	Circular connector housing assembly	VVQC1000-M26-1	M kit, 26 pins

⑮ D-side end plate assembly part no.

SS0700-3 **A** -1- **C8** - **□**

Number of outputs

Symbol	Specifications
A	24 outputs or less
B	25 outputs or more

Port size

Symbol	Port size
C8	With Ø 8 One-touch fitting
N9	With Ø 5/16" One-touch fitting

Option

Symbol	Specifications
—	Common EXH
R	External pilot
S	Direct EXH outlet with built-in silencer

*: When both options are specified, indicate as -RS.

⑯ Manifold block assembly

SS0700-1A- **PD** **05** - **C3** - **□**

Wiring specifications

Symbol	Specifications
PD	Double wiring
PS	Single wiring
P0	None

Option

Symbol	Specifications
—	None
B	With back pressure check valve

Port size

Symbol	Port size
C2	With Ø 2 One-touch fitting
C3	With Ø 3.2 One-touch fitting
C4	With Ø 4 One-touch fitting
N1	With Ø 1/8" One-touch fitting
N3	With Ø 5/32" One-touch fitting
C0	Without One-touch fitting

Stations

Symbol	Stations
02	2 stations
:	:
24	24 stations

⑰ U-side end plate assembly part no.

SS0700-2A-2

⑱ Fitting assembly part no.

VVQ0000-50A- **C4**

Port size

Symbol	Applicable tube
C2	Applicable tube Ø 2
C3	Applicable tube Ø 3
C4	Applicable tube Ø 4
N1	Applicable tube Ø 1/8"
N3	Applicable tube Ø 5/32"

*: Purchasing order is available in units of 10 pieces.

*: For One-touch fittings replacement, refer to Specific Product Precautions.

<Replacement Parts for Manifold Block>

Replacement Parts

No.	Description	Part no.	Qty.
⑳	Gasket	SS0700-80A-2	10 ^{*1}
㉑	Clip	SS0700-80A-4	10 ^{*1}
㉒	Tie-rod assembly	SS0700-TR-□	2 ^{*2}

*1: 1 set includes 10 pieces.

*2: 1 set includes 2 pieces. Please order when eliminating manifold stations. When adding stations, tie-rods are attached to the manifold block assembly. Therefore, it is not necessary to order.

□: Stations 02 to 24

<Replacement Parts for Valve>

Replacement Parts

No.	Description	Part no.	Qty.
㉓	Gasket, Screw	S0700-GS-5	10

*: Above part number consists of 10 units. Each unit has one gasket and two screws.

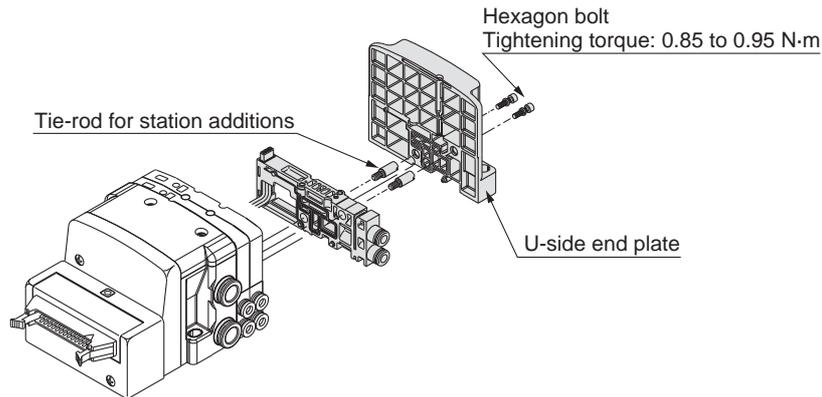
How to Add Manifold Stations (Plug-in Type/Lead Wire Connection Type)

What to order

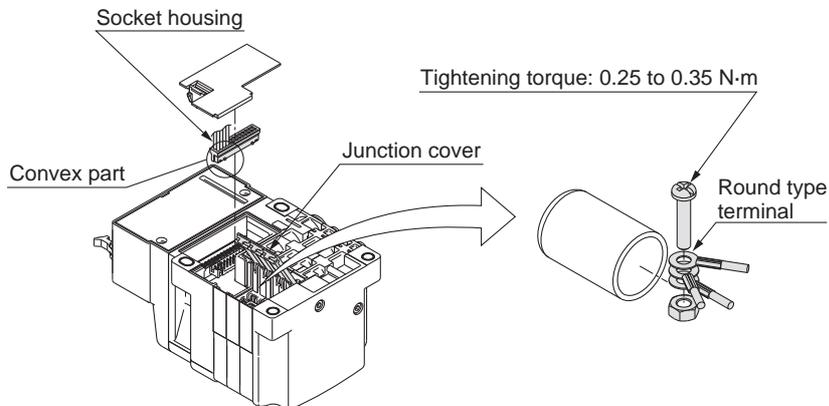
- Manifold block assembly (Refer to ⑰ on page 63.)

Steps for adding stations

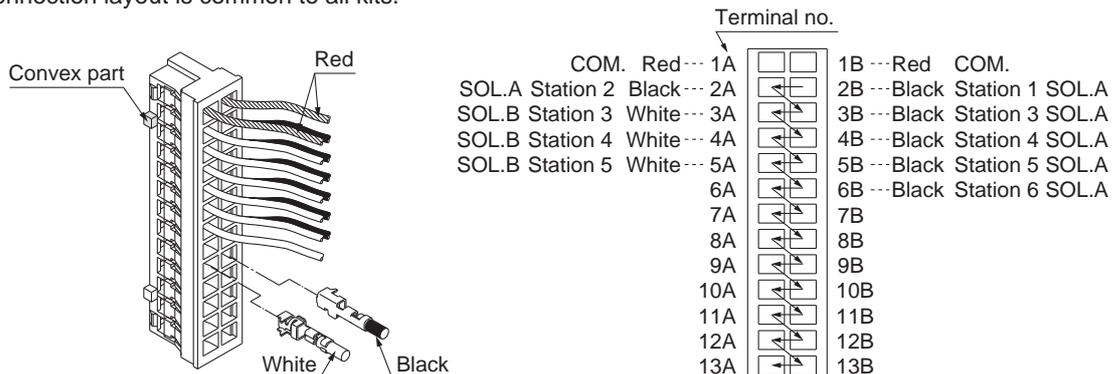
- ① Loosen hexagon bolts from the end plate at the U-side and remove the end plate.
- ② Connect the tie rod for increasing the station number, open the junction cover, mount the manifold block assembly and U-side end plate and tighten them by hexagon bolts.
 (Tightening torque: 0.85 to 0.95 N·m)



- ③ Connect the round type terminal of red lead wire to the common terminal inside the junction cover.



- ④ Take out the socket housing and connect the black and white lead wires.
 The connection layout is common to all kits.



Plug-in Type Series S0700

Manifold Optional Parts

Slim Compact
Bar Base

Plug-in Type
Stacking Base

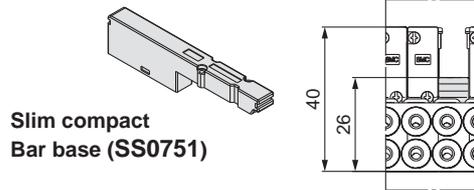
Blanking plate assembly

SS0700-10A-1/SS0700-10A-3

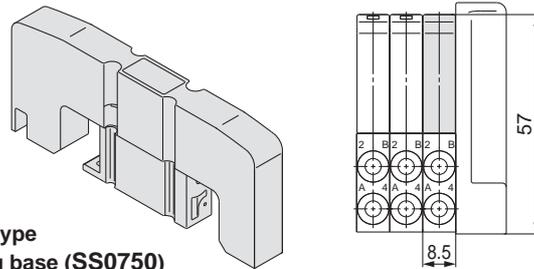
It is used by attaching on the manifold base for being prepared for removing a valve for maintenance reasons or planning to mount a valve, etc.

Weight: 25 g

Applicable manifold	Part no.	Weight
Slim compact Bar base	SS0751	8 g
Plug-in type Stacking base	SS0750	25 g



Slim compact Bar base (SS0751)



Plug-in type Stacking base (SS0750)

Slim Compact
Bar Base

Plug-in Type
Stacking Base

External pilot [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add -R to the part numbers of manifolds and valves to indicate the external pilot specifications. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

●How to Order Valves (Example)

S071□ R -5

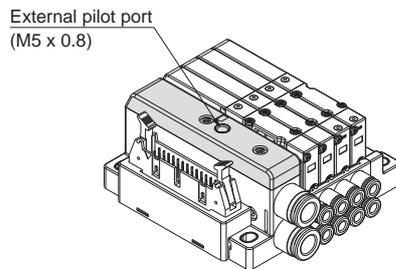
External pilot

●How to Order Manifold (Example)

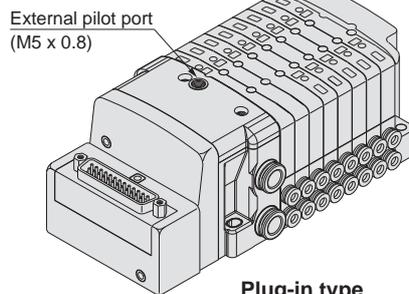
*: Indicate -R for an option.

SS075□-08C4FD1-R

External pilot



Slim compact Bar base (SS0751)



Plug-in type Stacking base (SS0750)

- *: Not compatible with dual 3-port valves.
- *: When the internal pilot type and external pilot type of valves are mixed up on the manifold, order the manifold suitable for the specifications of the external pilot valve.
- *: Valves with the external pilot have a pilot EXH with individual exhaust specifications and EXH can be pressurised. However, the pressure supplied from EXH should be 0.4 MPa or lower.

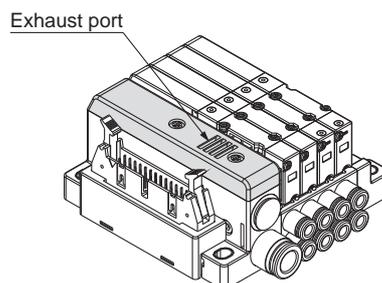
Slim Compact
Bar Base

Plug-in Type
Stacking Base

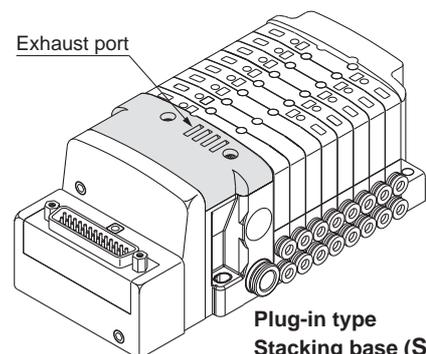
Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

- *: A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- *: When ordering this option incorporated with a manifold, suffix -S to the end of the manifold part number.
- *: For precautions on handling and how to replace elements, refer to Specific Product Precautions.



Slim compact Bar base (SS0751)



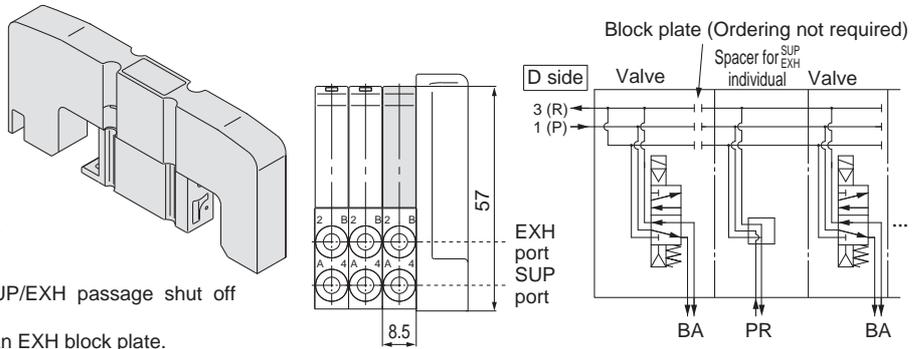
Plug-in type Stacking base (SS0750)

**Plug-in Type
Stacking Base**

**Individual SUP/EXH spacer
SS0700-PR-1**

If this spacer is installed instead of a valve, it is possible to add SUP and EXH ports. In this condition, the A port should be an SUP port and the B port an EXH port.

- *: Specify the spacer mounting position and SUP/EXH passage shut off positions on the manifold specification sheet.
- *: The spacer comes with a SUP block plate and an EXH block plate.
- *: Electrical wiring is also connected to the spacer mounting position.
- *: Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol B.

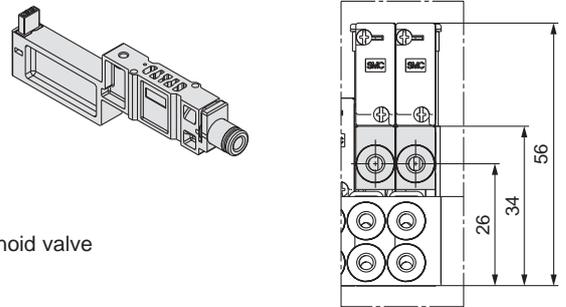


**Slim Compact
Bar Base**

**Individual SUP spacer
SS0700-P-3-C4**

•Port size

Symbol	Applicable tube
C2	Applicable tube Ø 2
C3	Applicable tube Ø 3
C4	Applicable tube Ø 4
N1	Applicable tube Ø 1/8"
N3	Applicable tube Ø 5/32"



Mounted on the manifold block to make an independent supply port when each solenoid valve uses different operating pressure.

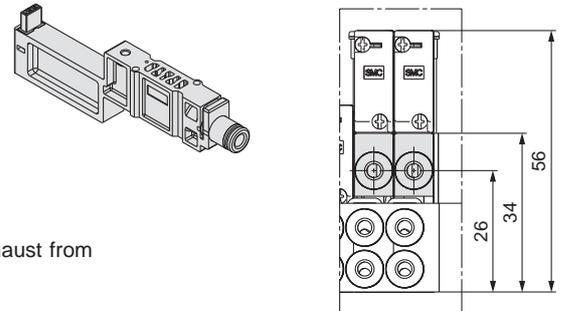
Weight: 15 g

**Slim Compact
Bar Base**

**Individual EXH spacer
SS0700-R-3-C4**

•Port size

Symbol	Applicable tube
C2	Applicable tube Ø 2
C3	Applicable tube Ø 3
C4	Applicable tube Ø 4
N1	Applicable tube Ø 1/8"
N3	Applicable tube Ø 5/32"



Mounted on the manifold block to make an independent exhaust port when the exhaust from one valve affects valves on other stations in the air circuit.

Weight: 15 g

**Plug-in Type
Stacking Base**

**SUP block plate
SS0700-B-P**

When different pressures, high and low, are supplied to one manifold, a SUP block plate is inserted between the stations under different pressures.

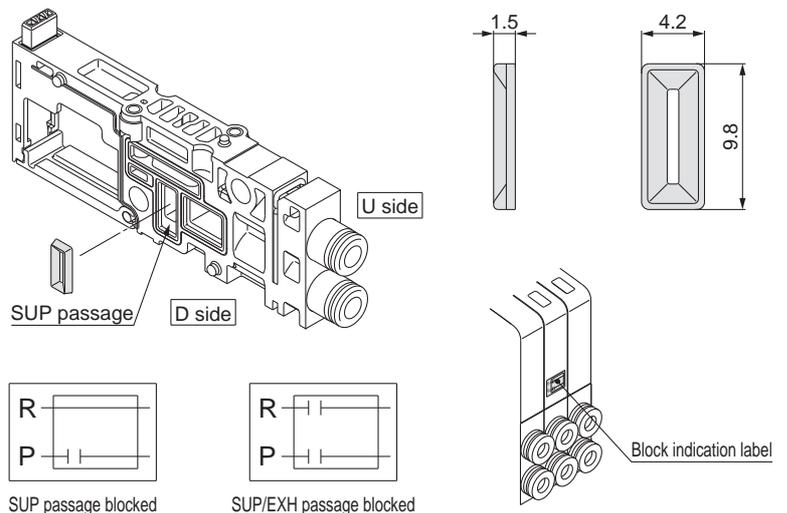
- *: Specify the number of stations on the manifold specification sheet.

<Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

- *: When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.

Weight: 0.3 g



Series S0700

**Plug-in Type
Stacking Base**

EXH block plate

SS0700-B-R

When valve exhaust affects the other stations on the circuit, insert EXH block plate in between stations to separate valve exhaust.

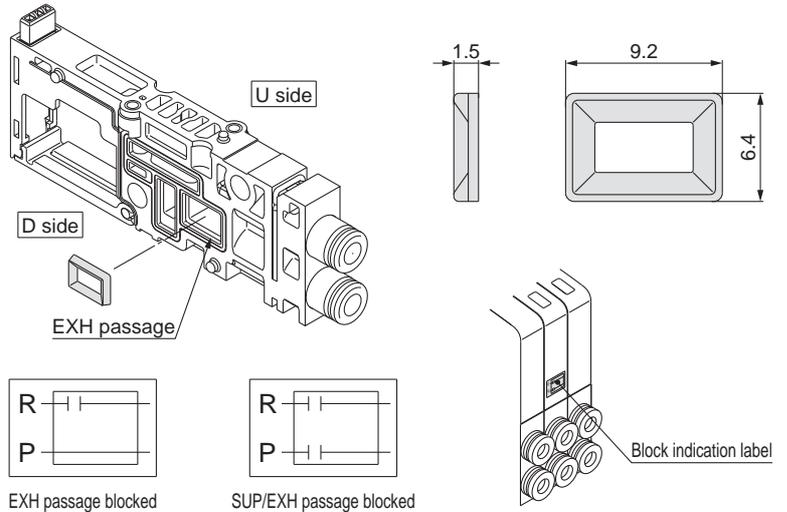
*: Specify the number of stations on the manifold specification sheet.

<Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

*: When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

Weight: 0.3 g



**Plug-in Type
Stacking Base**

Back pressure check valve [-B]

SS0700-7A-1

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used, etc.

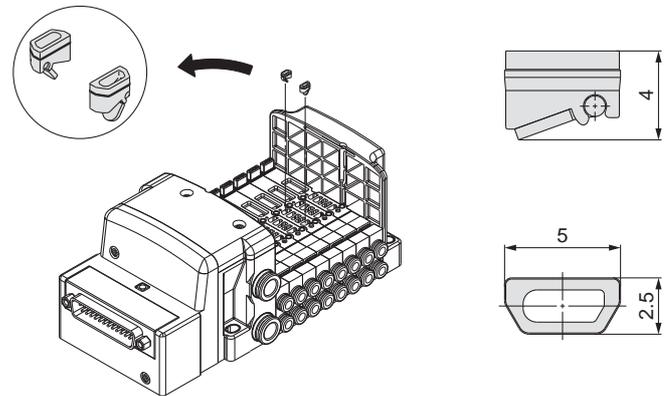
*: When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.

*: When ordering this option incorporated with a manifold, suffix -B to the end of the manifold part number.

Weight: 0.1 g

⚠ Caution

1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20 %.
3. When operating the cylinder by the external force, the cylinder is difficult to operate if the back pressure check valve is mounted.



**Slim Compact
Bar Base**

**Plug-in Type
Stacking Base**

Blanking plate with output

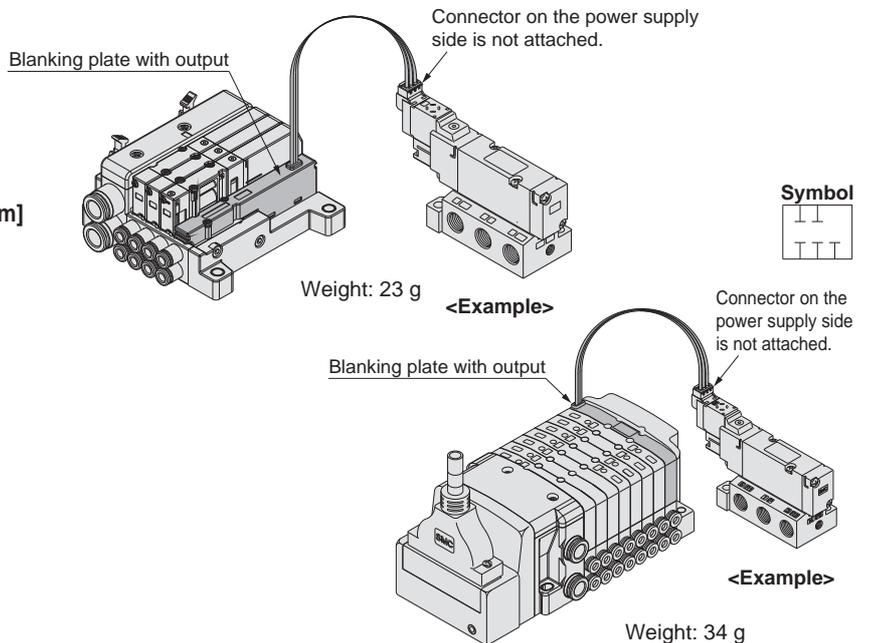
SS0700-1C-□

Type		Lead wire length [mm]	
3C	Slim compact Bar base	—	600
1C	Plug-in type Stacking base	10	1000
		15	1500
		20	2000
		25	2500
		30	3000

Blanking plate with a connector for individually outputting electricity to drive a single valve or equipment that are not on the manifold base.

*: Electric current should be 0.5 A or less. (Including the mounted valves) When the current is output from two positions at the same time, the current should be 0.25 A or less.

*: Please consult with SMC for the max. allowable current for serial transmission kit.



Slim Compact Bar Base

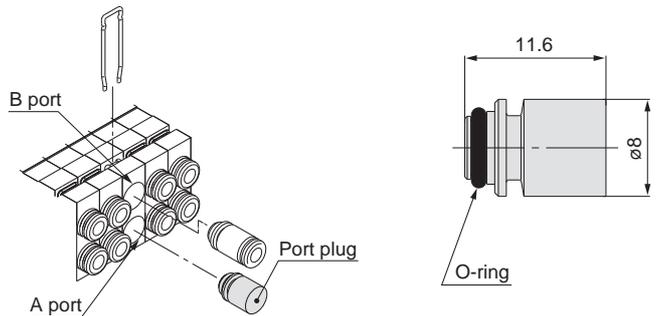
Plug-in Type Stacking Base

Port plug

VVQ0000-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

*: When ordering a plug incorporated with a manifold, indicate CM for the port size in the manifold part number, as well as, the mounting position and number of stations and cylinder port mounting positions, A and B on the manifold specification sheet.



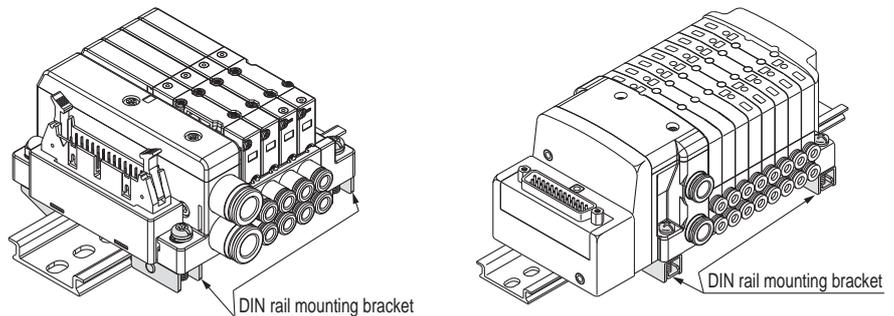
Slim Compact Bar Base

Plug-in Type Stacking Base

DIN rail mounting bracket

Slim compact bar base SS0700-57A-3

Plug-in type stacking base SS0700-57A-



Symbol	Specifications
—	S (EX260/EX500/EX600), F, P, L, M kit
S	S (EX250) kit
T	T kit

It is used for mounting a manifold on a DIN rail. The DIN rail mounted bracket is fixed to the manifold end plate. (The specification is the same as that for the option -D.)
1 set of DIN rail mounting bracket is included for 1 manifold (2 or 3 DIN rail mounting brackets (S, T kit)).

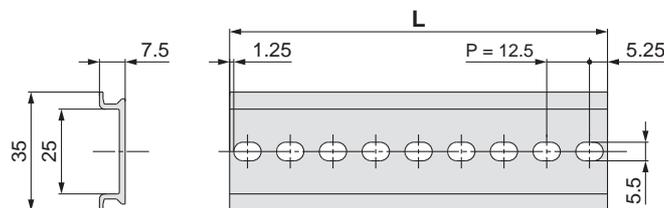
*: When ordering this option incorporated with a manifold, suffix D to the end of the manifold part number.

Slim Compact Bar Base

Plug-in Type Stacking Base

Applicable to DIN rail mounting

Each manifold can be mounted on a DIN rail.
Order it by indicating a manifold mounting symbol for DIN rail mounting [-D].
Standard DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.
The following options are also available.



●DIN rail length longer than the standard (for stations to be added later, etc.)

In the manifold part number, specify -D for the manifold mounting symbol and add the number of required stations after the symbol.

Example) **SS0750-08C4FD0-D09K**

8-station manifold

Optional symbol (alphabetically)

DIN rail for 9 stations

●How to Order DIN rail only

DIN rail part number
AXT100-DR-n

*: For n, enter a number from the No. line in the table below.
For L dimension, refer to the dimensions of each kit.

L Dimension

$L = 12.5 \times n + 10.5$ [mm]

No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Series S0700

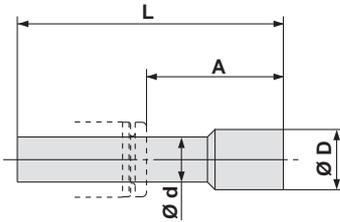
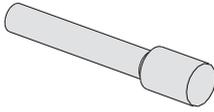
Slim Compact
Bar Base

Plug-in Type
Stacking Base

Blanking plug (For One-touch fittings)

KJP-02

KQ2P-03
KQ2P-04
KQ2P-06



Dimensions

Applicable fitting size $\varnothing d$	Model	A	L	D	Weight: g
2	KJP-02	8.2	17	3	0.1
3.2	KQ2P-03	16	31.5	3.2	1
4	KQ2P-04	16	32	6	1
6	KQ2P-06	18	35	8	1

It is inserted into an unused cylinder port and SUP/EXH ports.

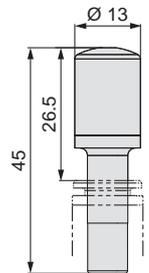
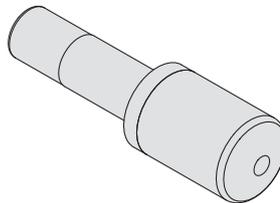
Purchasing order is available in units of 10 pieces.

Slim Compact
Bar Base

Plug-in Type
Stacking Base

Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fitting) of the common exhaust type.



AN15-C08

Specifications

Model	Effective area [mm ²] (Cv factor)	Noise reduction [dB]
AN15-C08	20 (1.1)	30

Plug-in Type
Stacking Base

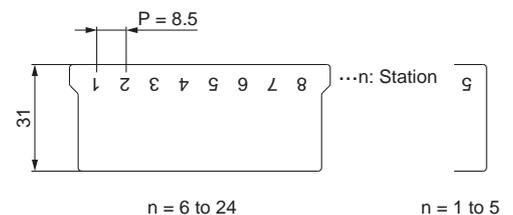
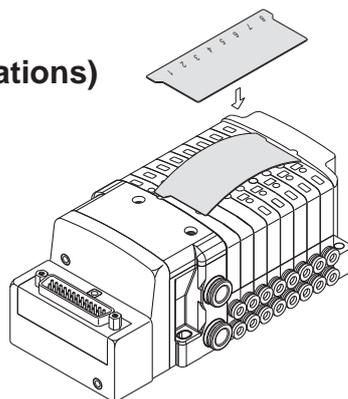
Name plate [-N]

SS0700-N-Station (1 to max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.

*: When ordering this option incorporated with a manifold, suffix -N to the end of the manifold part number.



Plug-in Type
Stacking Base

Dual flow fitting SS0700-52A-C6

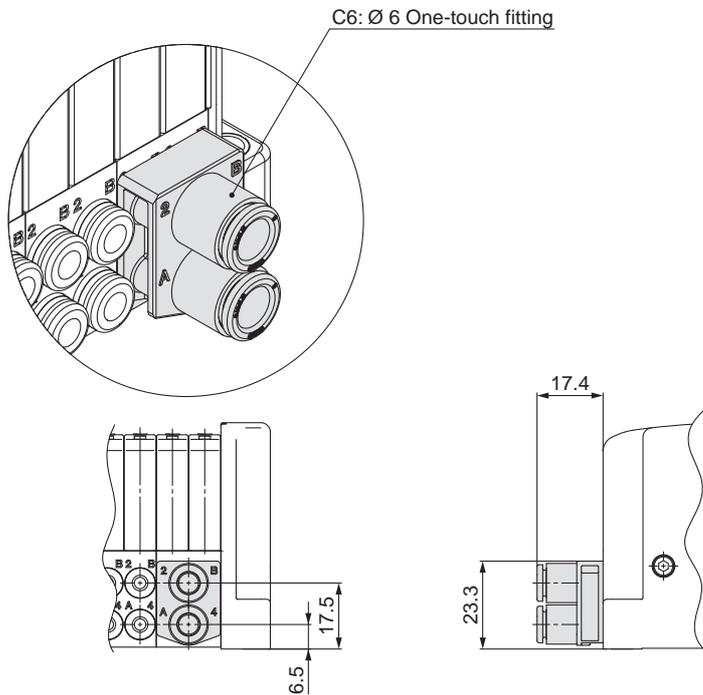
•Port size

C6	Ø 6
----	-----

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are Ø 6 One-touch fittings.

*: A dedicated clip necessary to mount the dual flow fitting on the manifold is attached.

*: When ordering the dual flow fitting mounted on the manifold, please specify CM (NM) for the port size of the manifold part number and the station positions on the manifold specification sheet.



Plug-in Type
Stacking Base

SUP/EXH block SS0700-PR-1-C6

•P, R port size

(When the port size is a different diameter, the P port size is shown.)

C0	Without One-touch fitting (With a clip)
C6	With Ø 6 One-touch fitting
C8	With Ø 8 One-touch fitting
N7	With Ø 1/4" One-touch fitting
N9	With Ø 5/16" One-touch fitting

•R port size

(P and R port sizes are different diameters.)

—	Same diameter and built-in silencer S
C6	With Ø 6 One-touch fitting
C8	With Ø 8 One-touch fitting
N7	With Ø 1/4" One-touch fitting
N9	With Ø 5/16" One-touch fitting

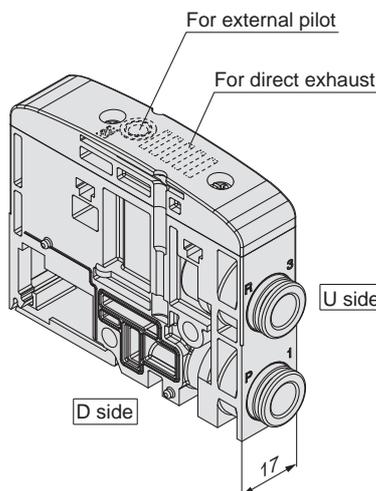
•Option

—	Internal pilot, Common exhaust (Standard)
R	External pilot
S	Direct exhaust (Built-in silencer)
RS	External pilot + Direct exhaust

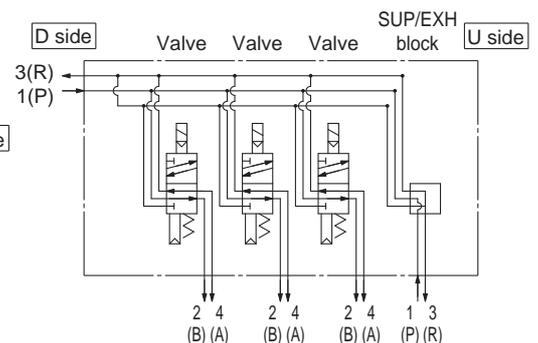
It is added to the manifold to increase SUP/EXH capacity.

*: SUP/EXH blocks are not included in the number of manifold stations.

*: Specify the mounting position on the manifold specification sheet.



Description/Model		Stations			
		1	2	3	4
Valve	Single	●	●	●	
	⋮				
Option	SUP/EXH block				●
	SS0700-PR-1-C6-□				



Series S0700

Slim Compact
Bar Base

Plug-in Type
Stacking Base

Double check block (Separated)

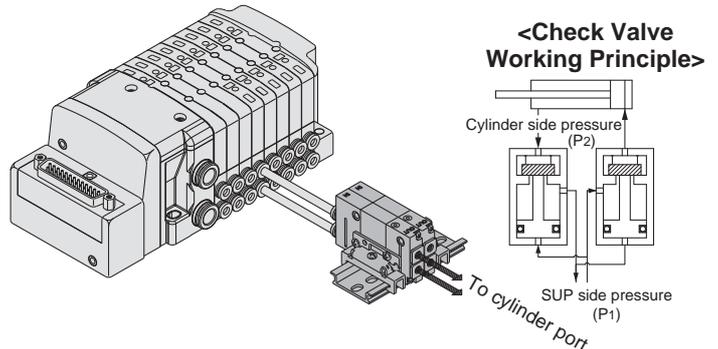
VQ1000-FPG-□□

It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	-5 to 50 °C
Flow rate characteristics: C	0.60 dm ³ /(s·bar)
Max. operating frequency	180 c.p.m

*: Based on JIS B 8375-1981
(Supply pressure: 0.5 MPa)



VVQ1000-FPG-02 1 set
*: VQ1000-FPG-C6M5-D 2 pcs.

Dimensions

Single unit

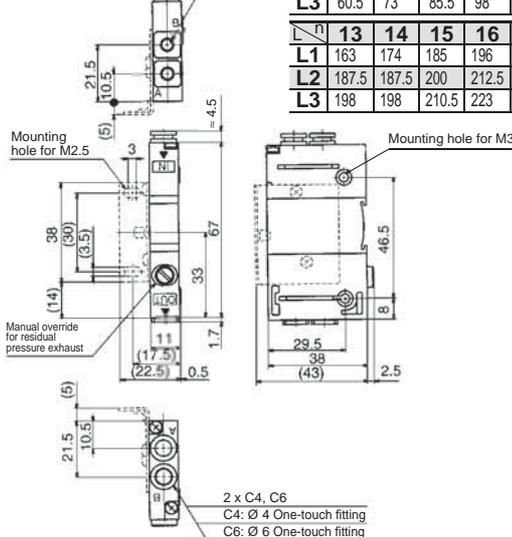
2 x C3, C4, C6, M5

C3: Ø 3.2 One-touch fitting

C4: Ø 4 One-touch fitting

C6: Ø 6 One-touch fitting

M5: M5 thread



Dimensions

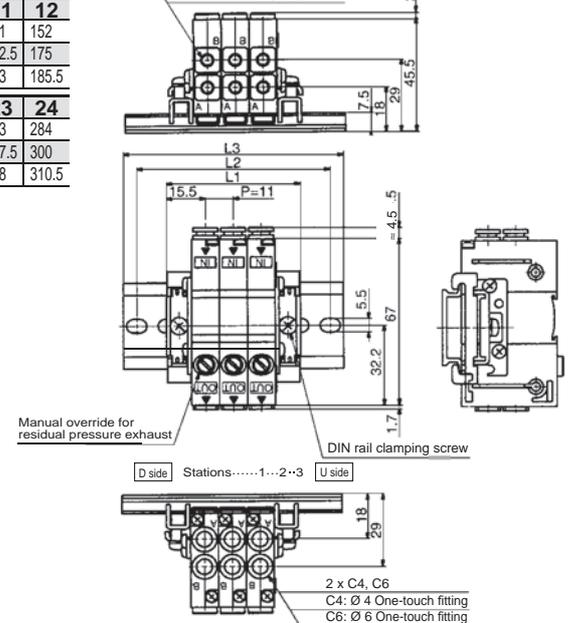
Formula L1 = 11n + 20 n: Station (Max. 24 stations) [mm]

L/n	1	2	3	4	5	6	7	8	9	10	11	12
L1	31	42	53	64	75	86	97	108	119	130	141	152
L2	50	62.5	75	87.5	100	112.5	125	125	137.5	150	162.5	175
L3	60.5	73	85.5	98	110.5	123	135.5	135.5	148	160.5	173	185.5

L/n	13	14	15	16	17	18	19	20	21	22	23	24
L1	163	174	185	196	207	218	229	240	251	262	273	284
L2	187.5	198.5	210	221.5	233	244.5	256	267.5	279	290.5	302	313.5
L3	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5		

Manifold

2 x C3, C4, C6, M5
C3: Ø 3.2 One-touch fitting
C4: Ø 4 One-touch fitting
C6: Ø 6 One-touch fitting
M5: M5 thread



How to Order

Single unit, double check block

VQ1000-FPG-C4 M5-F

IN side port size

C4	Ø 4 One-touch fitting
C6	Ø 6 One-touch fitting

OUT side port size

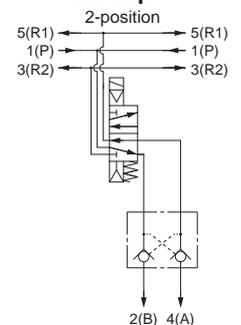
M5	M5 thread
C3	Ø 3.2 One-touch fitting
C4	Ø 4 One-touch fitting
C6	Ø 6 One-touch fitting

Option

-	None
F	With bracket
D	DIN rail mounting (For manifold)
N	With name plate

*: When two or more symbols are specified, indicate them alphabetically. Example) -DN

<Example>



Manifold (DIN rail mounting)

VVQ1000-FPG-06

Stations

01	1 station
:	:
16	16 stations

When ordering a double check block, order the DIN rail mounting [-D]

<Example>

VVQ1000-FPG-06...6-station manifold

*: VQ1000-FPG-C4M5-D: 3 sets | Double check

*: VQ1000-FPG-C6M5-D: 3 sets | block

Bracket Assembly

Part no.	Tightening torque
VQ1000-FPG-FB	0.22 to 0.25 N·m

Caution

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston seal and rod seal for air leakage.
- Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for long periods of time.

- M5 fitting assembly is attached, not incorporated into the double check block. After screwing in the M5 fittings, mount the assembly on the double check block. (Tightening torque: 0.8 to 1.2 N·m)
- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.



Series S0700

Specific Product Precautions 1

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

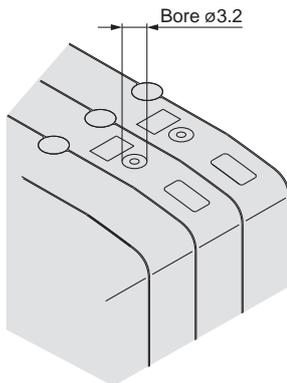
Manual Override

Warning

The manual override is used for switching the main valve.

Push type (Tool required)

Push down on the manual override button with a small screwdriver until it stops.

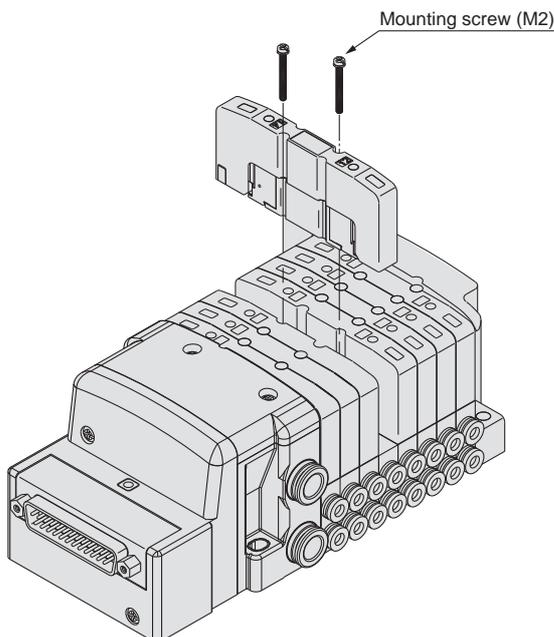


How to Mount Valve

Caution

Tighten the bolts firmly to stop the gasket from coming away from the valve using the appropriate torque as shown on the following table.

Proper tightening torque [N·m]
0.17 to 0.23

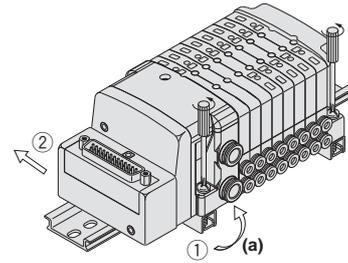


How to Mount/Remove DIN Rail

Caution

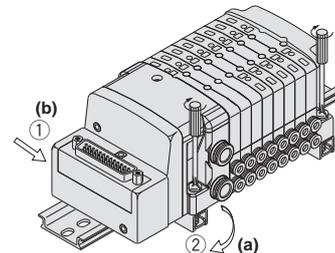
Removal

- 1) Loosen the clamping screw of the end plate on both sides.
- 2) Lift side (a) of the manifold base and slide the end plate in the direction of ② shown in the figure to remove.



Mounting

- 1) Hook side (b) of the manifold base on the DIN rail.
- 2) Press down side (a) and mount the end plate on the DIN rail. Tighten the clamping screw on side (a) of the end plate. The proper tightening torque for screws is 0.4 to 0.6 N·m.

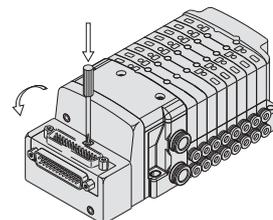


How to Change Connector Entry Direction

Caution

<Plug-in manifold stacking base>

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.





Series S0700 Specific Product Precautions 2

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Built-in Silencer Element

⚠ Caution

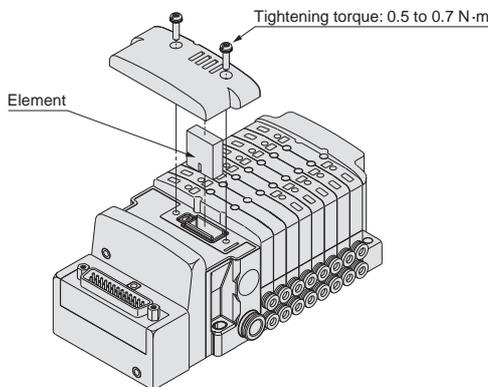
<Plug-in type only>

A silencer element is incorporated in the end plate on both sides of the base. A dirty and choked element may reduce cylinder speed or cause a malfunction. Clean or replace the dirty element.

Element Part No.

Type	Element part no.
Slim compact plug-in manifold bar base SS0751	SS0700-83A
Plug-in manifold stacking base SS0750	SS0700-82A

*: Above part number is for a set of ten elements.



Remove the cover from the side of the end plate and remove the old element with a flat blade screwdriver, etc.

How to Replace Cylinder Port Fittings

⚠ Warning

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip inserted from the top of the valve.

Remove the clip with a flat blade screwdriver to remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then re-insert the clip to the specified position.

Applicable tube O.D.	One-touch fitting part no.
Applicable tube Ø 2	VVQ0000-50A-C2
Applicable tube Ø 3.2	VVQ0000-50A-C3
Applicable tube Ø 4	VVQ0000-50A-C4
Applicable tube Ø 1/8"	VVQ0000-50A-N1
Applicable tube Ø 5/32"	VVQ0000-50A-N3

*: Part number is for one fitting assembly. Please order it in units of 10 pieces.

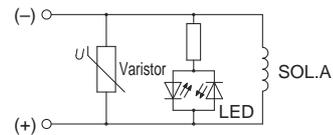
Internal Wiring Specifications

⚠ Caution

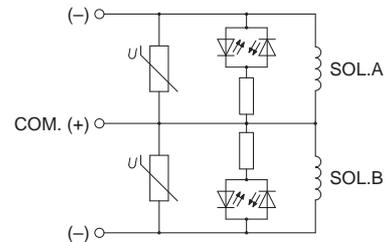
Light/surge voltage suppressor

No polarity by adopting non-polar light.

Single



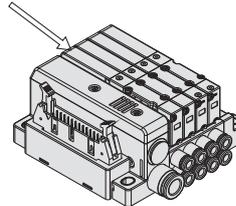
Double, Dual 3-port



*: Coil surge voltage generated when OFF is about -60 V. Please contact SMC separately for further suppression of the coil surge voltage.

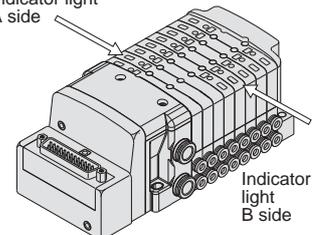
Slim type plug-in manifold

A: Orange
B: Green



Plug-in manifold

Indicator light
A side



Surge Voltage Intrusion

⚠ Caution

The surge voltage created when the power supply is cut off could apply to the de-energised load equipment through the output circuit. In cases where the energised load equipment has a larger capacity (power consumption) and is connected to the same power supply as the product, the surge voltage could malfunction and/or damage the internal circuit element of the product and the internal device of the output equipment. To avoid this situation, place a diode which can suppress the surge voltage between the COM lines of the load equipment and output equipment.



Series S0700

Specific Product Precautions 3

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX500/EX250/EX260 Precautions

Warning

1. These products are intended for use in general factory automation equipment.
Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.
2. Do not use in an explosive atmosphere, environment with inflammable gases, or corrosive atmosphere. This can cause injury or fire, etc.
3. Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by personnel with specialised knowledge. There is a danger of electrocution, injury or fire, etc.
4. Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
5. Do not remodel these products, as there is a danger of injury and damage.

Caution

1. Read the operation manual carefully, strictly observe the precautions and operate within the range of the specifications.
2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction, etc.
3. In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire, etc.
4. Do not touch connector terminals or internal substrates when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal substrates are touched when current is being supplied.
Be sure that the power supply is OFF when adding or removing manifold valves or input blocks, etc., or when connecting or disconnecting connectors.
5. Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
6. Keep wire scraps and other extraneous material from getting inside these products. This can cause fire, failure or malfunction, etc.
7. This product is not constructed to withstand water or oil penetration. Therefore it should be fitted with a protective cover when used in environments where it could be exposed to water or oil splash.
8. Observe the proper tightening torque.
There is a possibility of damaging threads if tightening exceeds the tightening torque range.
9. Adjustment/Operation
DIP switches and rotary switches should be set with a small watchmakers' screwdriver.

Caution

10. Provide adequate protection when operating in locations such as the following:
 - Where noise is generated by static electricity, etc.
 - Where there is a strong electric field
 - Where there is a danger of exposure to radiation
 - When in close proximity to power supply lines
11. When these products are installed in equipment, provide adequate protection against noise by using noise filters, etc.
12. Since these products are components that are used after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
13. Do not remove the name plate.
14. Perform periodic inspections and confirm normal operation. It may otherwise be impossible to guarantee safety due to unexpected malfunction or erroneous operation.
15. For the EX260-SPN□, the side of the SI unit may become hot.
It may cause burns.
16. Do not use this product in places where there are cyclic temperature changes.
In case that the cyclic temperature is beyond normal temperature changes, the inside product is likely to be adversely affected.
17. Do not use in direct sunlight.
Do not use in direct sunlight. It may cause a malfunction or damage.
18. Do not use in places where there is radiated heat around it.
Such a place is likely to cause a malfunction.

Safety Instructions on Power Supply

Caution

1. Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
2. When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.



Series S0700

Specific Product Precautions 4

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX500/EX250/EX260 Precautions

Safety Instructions on Cable

⚠ Caution

1. Be careful of miswiring. This can cause malfunction, damage and fire in the unit.
2. Do not connect cables during energizing.
This could damage or cause malfunction to the SI unit.
3. To prevent noise and surge in signal lines, keep all wiring separate from power lines and high voltage lines. Otherwise, this can cause malfunction.
4. Check wiring insulation, as defective insulation can cause damage to the unit due to excessive voltage or current.
5. Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.

Serial EX510 Precautions

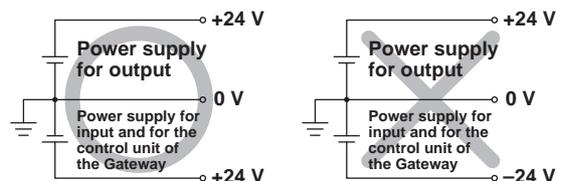
Design/Selection

⚠ Warning

1. Use within the allowable voltage range.
Using beyond the allowable voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
2. Do not use beyond the specification range.
Using beyond the specification range is likely to cause a fire, malfunction, or breakdown in the units and connecting devices. Check the specifications before handling.
3. Establish a backup system beforehand, which employs fail-safe concepts such as multiple equipment and devices to prevent breakage or malfunction of this product.
4. Provide an external emergency stop circuit that will immediately stop an operation and cut off the power supply.
5. When using for an interlock circuit:
 - Provide a double interlock which is operated by another system (such mechanical protection function).
 - Perform an inspection to check that it is working properly because it can cause possible injuries.

⚠ Caution

1. Keep the surrounding space free for maintenance.
When designing a system, take into consideration the amount of free space needed for performing maintenance.
2. When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.
3. This product is one of the components to be equipped into a final equipment. Confirm the adaptability to the EMC directive as the whole equipment by customers themselves.
4. The power supply for the Gateway unit should be 0 V as the standard for both power supply for outputs as well as inputs and for the control unit of the Gateway.



Mounting

⚠ Caution

1. Do not drop, bump, or apply excessive impact.
Otherwise, the unit can become damaged, malfunction, or fail to function.
2. Hold the body while handling this product.
Otherwise, the unit can become damaged, malfunction, or fail to function.
3. Observe the tightening torque range.
Tightening outside of the allowable torque range will likely damage the product.
4. Do not install a unit in a place where it can be used as a scaffold.
Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.



Series S0700

Specific Product Precautions 5

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX510 Precautions

Wiring

Warning

- 1. Avoid miswiring.**
If miswired, there is a probability of damaging units or connecting devices.
- 2. Do not wire while energising the product.**
It is likely to damage the units or connecting devices.
- 3. Avoid wiring the power line and high pressure line in parallel.**
Noise or surge produced by signal line resulting from the power line or high pressure line could cause a malfunction. Wiring of the reduced wiring system and the power line or high pressure line should be separated from each other.
- 4. Check the wiring insulation.**
Inferior insulation (contact with other circuit, insulation between terminals, etc.) will likely cause damage to the units or connecting devices due to excessive voltage or the influx of current.

Caution

- 1. Take measures to avoid applying repeated bending force or pulling force to the cable.**
Also, pay attention not to place any heavy matter on the cable or clipping. It is likely to cause a broken wire.
- 2. Check the grounding to maintain the safety of the reduced wiring system and for anti-noise performance.**
Grounding should be close to units and keep the grounding distance short.

Operating Environment

Warning

- 1. Do not use this product in the presence of dust, particles, water, chemicals, and oil.**
Use with such materials is likely to cause a malfunction or breakage.
- 2. Do not use this product in the presence of a magnetic field.**
Use in such an environment is likely to cause a malfunction.
- 3. Do not use this product in an atmosphere containing an inflammable gas, explosive gas, or corrosive gas.**
Use in such an atmosphere is likely to cause a fire, explosion, or corrosion. This wire-reduced system is not explosion-proof.
- 4. Do not use this product in places where there are cyclic temperature changes.**
In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely affected.
- 5. Do not use this product in places where there is radiated heat around it.**
Such a place is likely to cause a malfunction or breakage.
- 6. Do not use this product near sources that generate a surge which exceeds the benchmark test, even though this product is CE-marked certified.**
The internal circuit components are likely to deteriorate or become damaged when there are equipment (solenoid type lifter, high frequency guided furnace, motor, etc.) which generate a large surge around the reduced wiring system. Take measures to prevent an electrical surge and avoid having the wires touch each other.

Operating Environment

Warning

- 7. Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay or solenoid valves.**
- 8. The reduced wiring system should be installed in places with no vibration or shock.**
Such a place is likely to cause a malfunction or breakage.
- 9. Do not use in direct sunlight.**
It may cause a malfunction or damage.
- 10. Use this product within the specified ambient temperature range.**
Use out of this range may cause a malfunction.

Adjustment/Operation

Warning

- 1. Do not short-circuit a load.**
If a load is short-circuited, excessive current can cause damage to the connected devices. The fuse of the input unit will melt. The output and SI unit will activate its overcurrent protection function. However, they cannot cover all modes, so damage is likely to occur.
- 2. Do not manipulate or perform settings with wet hands.**
Performing such activity will likely cause an electrical shock.

Caution

- 1. DIP switches and rotary switches should be set with a small watchmakers' screwdriver.**

Maintenance

Warning

- 1. Do not disassemble, modify (including circuit board replacement) or repair this product.**
Such actions are likely to cause injuries or breakage.
- 2. Perform periodic inspection.**
Confirm that wiring or screws are not loose. Otherwise, unpredicted malfunction in the system composition devices is likely to occur.
- 3. When an inspection is performed.**
 - Turn off the power supply.
 - Stop the supplied fluid and discharge the fluid in the piping and confirm the release to the atmosphere before performing an inspection. It is likely to cause injuries.

Caution

- 1. Do not wipe this product with chemicals such as benzene or thinner.**
Using such chemicals is likely to cause damage.



Series S0700

Specific Product Precautions 6

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX600 Precautions

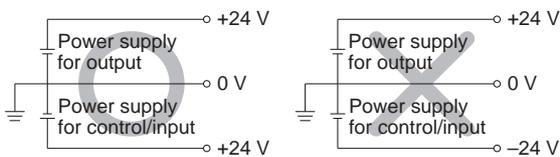
Design/Selection

⚠ Warning

- 1. Use this product within the specification range.**
Using beyond the specified specifications range can cause fire, malfunction, or damage to the system. Check the specifications when operating.
- 2. When using for an interlock circuit:**
 - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
 - Perform an inspection to confirm that it is working properly. This may cause possible injury due to malfunction.

⚠ Caution

- 1. When applicable to UL, use a Class 2 power supply unit conforming to UL1310 for direct current power supply.**
- 2. Use this product within the specified voltage range.**
Using beyond the specified voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- 3. The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.**



- 4. Do not install a unit in a place where it can be used as a foothold.**
Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.
- 5. Keep the surrounding space free for maintenance.**
When designing a system, take into consideration the amount of free space needed for performing maintenance.
- 6. Do not remove the name plate.**
Improper maintenance or incorrect use of instruction manual can cause failure and malfunction. Also, there is a risk of losing conformity with safety standards.
- 7. Beware of inrush current when the power supply is turned on.**
Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the unit to malfunction.

Mounting

⚠ Caution

- 1. When handling and assembling units:**
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit when disassembling.
The connecting portions of the unit are firmly joined with seals.
 - When joining units, take care not to get fingers caught between units.
Injury can result.

Mounting

⚠ Caution

- 2. Do not drop, bump, or apply excessive impact.**
Otherwise, the unit can become damaged, malfunction, or fail to function.
- 3. Observe the tightening torque range.**
Tightening outside of the allowable torque range will likely damage the product. IP67 protection class cannot be guaranteed if the screws are not tightened to the specified torque.
- 4. When lifting a large size manifold solenoid valve unit, take care to avoid causing stress to the valve connection joint.**
The connection parts of the unit may be damaged. Because the unit may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.
- 5. When placing a manifold, mount it on a flat surface.**
Torsion in the whole manifold can lead to trouble such as air leakage or defective insulation.

Wiring

⚠ Caution

- 1. Check the grounding to maintain the safety of the reduced wiring system and for anti-noise performance.**
Provide a specific grounding as close to the unit as possible to minimise the distance to grounding.
- 2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.**
Wiring applying repeated bending and tensile stress to the cable can break the circuit.
- 3. Avoid miswiring.**
If miswired, there is a danger of malfunction or damage to the reduced wiring system.
- 4. Do not wire while energising the product.**
There is a danger of malfunction or damage to the reduced wiring system or input/output equipment.
- 5. Avoid wiring the power line and high pressure line in parallel.**
Noise or surge produced by signal line resulting from the power line or high pressure line could cause malfunction. Wiring of the reduced wiring system or input/output device and the power line or high pressure line should be separated from each other.
- 6. Check the wiring insulation.**
Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.



Series S0700

Specific Product Precautions 7

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX600 Precautions

Wiring

Caution

- 7. When a reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.**
Noise in signal lines may cause a malfunction.
- 8. When connecting wires of input/output device or handheld terminal, prevent water, solvent or oil from entering inside from the connector section.**
This can cause damage, equipment failure or malfunction.
- 9. Avoid wiring patterns in which excessive stress is applied to the connector.**
This may cause malfunction or damage to the unit due to contact failure.

Operating Environment

Warning

- 1. Do not use in an atmosphere containing an inflammable gas or explosive gas.**
Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

Caution

- 1. Select the proper type of enclosure according to the environment of operation.**
IP65/67 is achieved when the following conditions are met.
 - 1) Provide appropriate wiring between units using electrical wiring cables, communication connectors and cables with M12 connectors.
 - 2) Suitable mounting of each unit and manifold valve.
 - 3) Be sure to mount a seal cap on any unused connectors.If using in an environment that is exposed to water splashes, please take measures such as using a cover.
When the enclosure is IP40, do not use in an operating environment or atmosphere where it may come in contact with corrosive gas, chemical agents, seawater, water, or water vapour. When connected to the EX600-D□□E or EX600-D□□F, manifold enclosure is IP40.
Also, the Handheld Terminal conforms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.
- 2. Provide adequate protection when operating in locations such as the following.**
Failure to do so may cause damage or malfunction. The effect of countermeasures should be checked in individual equipment and machine.
 - 1) Where noise is generated by static electricity, etc.
 - 2) Where there is a strong electric field
 - 3) Where there is a danger of exposure to radiation
 - 4) When in close proximity to power supply lines

Operating Environment

Caution

- 3. Do not use in an environment where oil and chemicals are used.**
Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the unit even in a short period of time.
- 4. Do not use in an environment where the product could be exposed to corrosive gas or liquid.**
This may damage the unit and cause it to malfunction.
- 5. Do not use in locations with sources of surge generation.**
Installation of the unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.
- 6. Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.**
When a surge generating load is directly driven, the unit may be damaged.
- 7. The product is CE marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.**
- 8. Keep dust, wire scraps and other extraneous material from getting inside the product.**
This may cause a malfunction or damage.
- 9. Mount the unit in such locations, where no vibration or shock is affected.**
This may cause a malfunction or damage.
- 10. Do not use in places where there are cyclic temperature changes.**
In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely effected.
- 11. Do not use in direct sunlight.**
It may cause a malfunction or damage.
- 12. Use this product within the specified ambient temperature range.**
Use out of this range may cause a malfunction.
- 13. Do not use in places where there is radiated heat around it.**
Such a place is likely to cause a malfunction.



Series S0700

Specific Product Precautions 8

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to Handling Precautions for SMC Products and the Operation Manual on the SMC website, <http://www.smc.eu>

Serial EX600 Precautions

Adjustment/Operation

Warning

1. Do not perform operation or setting with wet hands.
There is a risk of electrical shock.

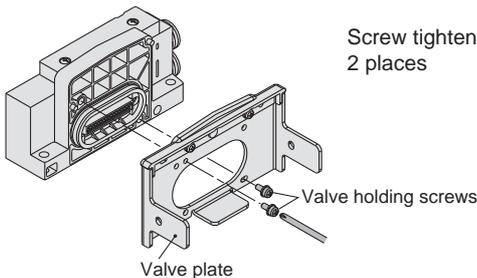
<Handheld Terminal>

2. Do not apply pressure to the LCD.
There is a possibility of the crack of LCD and injuring.
3. The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.
Otherwise, injury or equipment damage could result.
4. Incorrect setting of parameters can cause malfunction. Be sure to check the settings before use.
This may cause injury or equipment damage.

Caution

1. Use a watchmakers' screwdriver with thin blade for the setting of each switch of the SI unit. When setting the switch, do not touch other unrelated parts.
This may cause parts damage or malfunction due to a short-circuit.
 2. Provide adequate setting for the operating conditions.
Failure to do so could result in malfunction. Refer to the instruction manual for setting of the switches.
 3. For details on programming and address setting, refer to the manual from the PLC manufacturer.
The content of programming related to protocol is designed by the manufacturer of the PLC used.
- ##### <Handheld Terminal>
4. Do not press the setting buttons with a sharp pointed object.
This may cause damage or malfunction.
 5. Do not apply excessive load and impact to the setting buttons.
This may cause damage, equipment failure or malfunction.

When the order does not include the SI unit, the valve plate to connect the manifold and SI unit is not mounted. Use attached valve fixing screws and mount the valve plate.
(Tightening torque: 0.6 to 0.7 N·m)



Maintenance

Warning

1. Do not disassemble, modify (including circuit board replacement) or repair this product.
Such actions are likely to cause injuries or breakage.
2. When an inspection is performed,
 - Turn off the power supply.
 - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.
 Unexpected malfunction of system components and injury can result.

Caution

1. When handling and replacing the unit:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit when disassembling.
The connecting portions of the unit are firmly joined with seals.
 - When joining units, take care not to get fingers caught between units.
Injury can result.
2. Perform periodic inspection.
Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.
3. After maintenance, make sure to perform an appropriate functionality inspection.
In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.
4. Do not use benzene and thinner for cleaning units.
Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth. If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.

■ Trademark

DeviceNet™ is a trademark of ODVA.

EtherNet/IP™ is a trademark of ODVA.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Series S0700 Troubleshooting

Trouble	In the event of product failure, take remedial measures by checking the following items as detailed below.	Cause	Measures
Operating failure The air supply direction has not been changed.	<pre> graph TD Q1{Does the product operate by pressing a manual button?} -- NO --> C1 Q1 -- YES --> C2 Q2{Does the indicator light illuminate when energising?} -- NO --> C3 Q2 -- YES --> C4 Q2 -- YES --> C5 </pre>	1) Slide failure or sticking of the main valve Foreign matter from the air source has been caught in the main valve and has caused slide failure and sticking.	<ul style="list-style-type: none"> • Replace the valve. • Purify the air source.
		2) Pressure drop The pressure of the air source decreases and fails to reach the minimum operating pressure of the valve, resulting in operating failure.	Adjust the pressure of the valve within the operating pressure range.
		1) Electric system error <ul style="list-style-type: none"> • Sequencer failure • Incorrect wiring • Open fuse and lead wire disconnection • Voltage drop 	Check each item and take applicable measure.
		1) Voltage drop The product may not operate due to a voltage drop even when its indicator light remains illuminated.	
		2) Current leakage The product does not shift from off to on due to the residual voltage.	Check the residual voltage, which shall be 2 % or less of rated voltage.
		3) Pilot valve failure <ul style="list-style-type: none"> • Foreign matter from the air source has entered the inside of the pilot valve and has caused operating failure. • Open coil circuit 	<ul style="list-style-type: none"> • Replace the valve. • Purify the air source.
Response failure The product operates, but has a time delay.		1) Current leakage The response of the product was delayed due to the residual voltage.	Check the residual voltage, which should be 2 % or less of the rated voltage.
		2) Clogging of the filter element of the manifold	<ul style="list-style-type: none"> • Clean or replace the element.
		3) Foreign matter from the air source has entered the main valve and has caused slide failure and sticking.	<ul style="list-style-type: none"> • Replace the valve. • Purify the air source.

Series S0700

Trouble	In the event of product failure, take remedial measures by checking the following items as detailed below.	Cause	Measures
Air leakage	<div style="border: 1px solid black; padding: 5px; display: inline-block; margin-bottom: 10px;">Check the part where the air is leaking.</div> <p>1. Leakage between the valve and base →</p>	1-1) The clamping screw or mounting bolt is loose.	Tighten the clamping screw. Proper tightening torque 0.17 to 0.23 N·m Replace the gasket if it was damaged.
		1-2) The gasket got caught.	Replace the gasket. <Part no. of gasket and spare parts> S0700-GS-5 (10 sets) Plug-in Type Stacking Base S0700-GS-3 (10 sets) Slim Compact Bar Base
	<p>2. Air leakage from the One-touch fitting →</p>	2-1) The tube did not bottom out. 2-2) The tube had a flaw. 2-3) The tube end was cut uneven.	} Check each item and take applicable measures.
		2-4) The packing of the One-touch fitting was damaged.	Replace the One-touch fitting assembly. <Part no. of One-touch fitting assembly> VVQ0000-50A-C2 VVQ0000-50A-C3 VVQ0000-50A-C4 VVQ0000-50A-N1 VVQ0000-50A-N3
	<p>3. Leakage from R port →</p>	3-1) The mounting screw is loose.	Tighten the mounting bolt. Proper tightening torque • 0.17 to 0.23 N·m Replace the gasket if it was damaged.
		3-2) Foreign matter from the air source got caught in the main valve and increased the internal leakage.	• Replace the valve. Purify the air source.

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)¹⁾, and other safety regulations.

-  **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
-  **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
-  **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

- 1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
- ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty.
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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