

5 Port Pilot Solenoid Valve Metal Seal

Series VFS

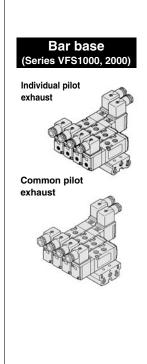
Models and Variations

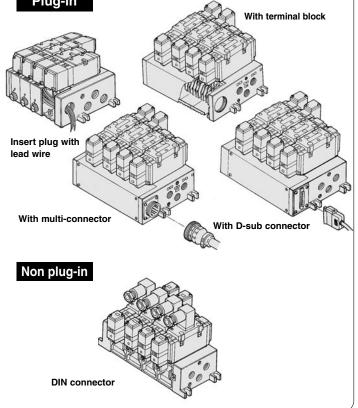
		Port Size					Manual				
	Series	Effective area (mm²) (Nd/min)	Configuration	Voltage	Electrical entry	Option (Indicator light and surge suppressor)	Manual override				
ted	VFS1000	½: 9.0 (491)	2 position single 2 position double	Standard 100V AC50/60Hz 200V AC50/60Hz 24V DC	DIN connector		Non-locking push style (Flush)				
Body ported	VFS2000	1/8: 16.2 (883) 1/4: 18 (981)	3 position closed centre	Option 110 to 120V AC50/60Hz 220V AC50/60Hz	(D)(Y)	With indicator light and surge voltage suppressor •Din connector (DZ)(YZ)	push style (Extended)				
Во	VFS3000	1/4: 32.4 (1777) 3/8: 36.0 (1963)	3 position pressure centre	240V AC50/60Hz 12V DC 100V DC			(Slotted) Locking style* (Lever)				
					*Locking style (Lever) is not a	vailable for direct mount series VFS	52000, 3000.				
pe:	VFS2000 Plug-in Non plug-in	1/8: 12.6 (687) 1/4: 15 (815)	2 position single 2 position single 2 position double 3 position closed centre	Standard 100V AC50/60Hz	Plug-in Conduit terminal (F) Non plug-in DIN connector (D)(Y)	☐ With indicator light and surge voltage suppressor •Non plug-in Din connector (DZ)(YZ)	Non-locking push style (Flush) Non-locking push style (Extended)				
mounted	VFS3000 Plug-in Non plug-in	¹ / ₄ : 32.4 (1777) 3/ ₈ : 36.0 (1963)	3 position exhaust centre	3 position pressure centre	(A)(E) (EA)(P)(EB)	(A)(B) (BA)(P)(EB)	(A)(E) (A)(E) (BA)(P)(EB)	200V AC50/60Hz 24V DC Option	Plug-in Conduit terminal (F)		Locking style (Slotted) Locking style
Base	VFS4000 Plug-in Non plug-in	3/8: 59.4 (3239) 1/2: 64.8 (3533)			220V AC50/60Hz	S. S	☐ With indicator light and surge voltage suppressor	(Lever)			
	VFS5000 Plug-in Non plug-in	3/8: 78.7 (4319) 1/2: 97.2 (5300) 3/4: 102.6 (5595)	(Z) TALLITALITY (A) (EA) (P)(EB)		Non plug-in DIN connector (D)(Y)	Plug-in Conduit terminal (FZ) Non plug-in Din connector (DZ)(YZ)					
	VFS6000 Plug-in Non plug-in	3⁄4: 162 (8833) 1: 180 (9815)	2 position single 2 position double 2 position double 2 position double		S.o.		Non-locking push style (Flush)				

Series VFS

Manifold Variations

Wanifold Variations									
				Mar	nifold Ty	vpe			
		Bar base	Stacking base	Insert plug with lead wire	With terminal block	With multi- connector	With D-sub connector	Non plug-in	
ted	VFS1000	•	·	¥	¥	*	*	·	
Body Ported	VFS2000	•							
Воф	VFS3000		•						
ted	VFS2000			•	•	•	•		
oun g-in	VFS3000				•	•	•		
Base Mounted Plug-in	VFS4000				•	•	•		
Bas	VFS5000				•	•	•		
ted	VFS2000							•	
Base Mounted Non Plug-in	VFS3000							•	
se M on F	VFS4000	<u> </u>						•	
Ba	VFS5000							•	
		Bar (Series VFS Individual pilo exhaust	51000, 2000)	Plug-			With terr	ninal block	







Manifold Options			Manifold Optional Parts									
With exhaust cleaner	With control unit	Serial interface unit	Individual SUP spacer	Individual EXH spacer	SUP block disk	EXH block disk	Interface speed control	Interface regulator	Air shut- off valve spacer	Air release valve spacer	Double check spacer	Blank plate
												•
												•
												•
		(1)	•		•	•						•
	•	(1)		•	•	•	•	•		•	•	•
•	•	(1)		•	•	•	•	•		•	•	•
•		(1)		•	•	•	•	•			•	•
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•			•		•	•						•
With exhaust c	leaner			ndividual S	UP space			Inte	rface regu	lator		
	105	20		Individual	EXH spac	er		Air shutoff valve spacer				
	With co	ontrol unit		Individual EXH spacer				Air release valve spacer				
		SUP/EXH block disk										
	Serial interface	unit		Line				1	Double c	heck space	r	
				Interface	speed cor	ntrol			0 0	}	O Q	
	80								~		~	

⚠ Precautions

Be sure to read before handling. Refer to p.0-33 to 0-36 for Safety Instructions and common precautions.

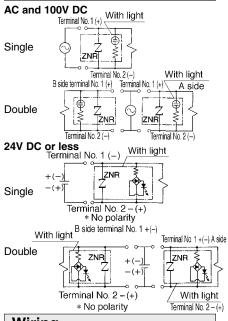
⚠ Caution

Light/Surge Voltage Suppressor/Electrical Entry Single Unit

Body Ported

Series VFS1000, 2000, 3000

Light/Surge Voltage Suppressor



Wiring

In the case of DIN connector and Terminal block (with indicator light/surge voltage suppressor), the interior wiring is shown below.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S. But, in the case of DIN connector board, it is not a terminal structure.

* No polarity

To Change Direction of DIN Connector

To change direction of DIN connector retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw.

Changing Direction of Electrical Entry and Manual Override (Series VFS1000 only)

Loosen the set screw (M3-2pcs.), take out pilot operator, turn solenoid valve180° degrees to change the direction of lead wire and manual override. (Possible on Series VFS1000 only.)



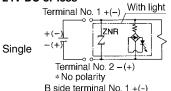
Base Mounted

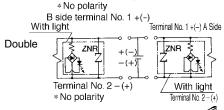
Series VFS2000

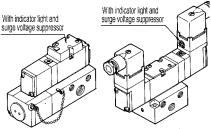
Light/Surge Voltage Suppressor

•In the case with surge voltage suppressor, surge voltage absorption device ZNR is attached to AC power.

AC and 100V DC Lead wire, red With light Single Black With light Black With light Black With light Black A side ZNR White





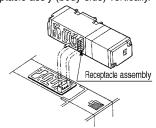


Plug-in Non Plug-in

How to Exchange

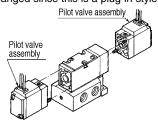
Solenoid valve

- Loosen 3 set screws (hexagonal socket head cap screw M3 X 31) and pull solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- When mounting solenoid valve onto the base, plug pin ass'y (base-side) into receptacle ass'y (body-side) vertically.



Pilot valve

 When changing rated voltage and electrical entry etc., pilot valve assembly can be exchanged since this is a plug-in style.



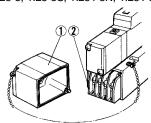
Wiring

Valve/Sub-plate porting plug-in: T Conduit with terminal (with terminal block)

- Remove junction cover ① of subplate, and you can see plug-in terminal block board ② (Part No. NVF2000-27A-1) attached to the inside of the subplate.
- •The following markings are on the terminal block

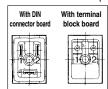
Designation	Solenoid A-side	Solenoid B-side
Terminal block	Δ	R
board marking		

- No polarity
- •When ground wiring and COM wiring are required, please specify separately.
- Applicable terminal
 - 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S



Valve/Sub-plate porting non plug-in: D

- •G type: Use lead wire from solenoid to connect with power side.
- •E, T, D-type: In the case of a DIN connector and terminal block (with light/surge voltage suppressor), the interior wiring is shown below. Please connect with corresponding power side.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S. But in the case of with DIN connector board, is not a terminal structure.

* No polarity

Changing Direction of DIN Connector/Cable Entry

 Unscrew retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw.
 Applicable cable: O. D. Ø6 to Ø8.



⚠ Caution

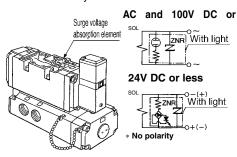
Light/Surge Voltage Suppressor/Electrical Entry Single Unit

Base Mounted

Series VFS3000, 4000, 5000, 6000

Light/Surge Voltage Suppressor

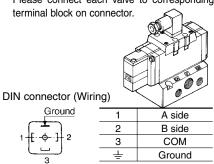
In the case of voltage suppressor, surge voltage absorption element is attached to terminal block on body area.



Wiring

DIN connector•Male pin terminal of DIN connector block board of

 Male pin terminal of DIN connector block board of solenoid valve and wires as shown below.
 Please connect each valve to corresponding



No polarity applies.

24V DC or less

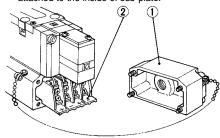
Single

Double

AC and 100V DC or more. Sol.A ZNR With light Sol.B With light With light

Plug-in (with terminal)

•If removing the junction cover ① on the sub-plate, there appears the plug-in style terminal block ② attached to the inside of sub-plate.



•The following marking are on the terminal block. Connect with corresponding power side.

	Solenoid A side	Solenoid B side
Terminal block	Α	В
Marking	+ -	+ -

Applicable terminal

VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S

VFS4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

VFS5000: 1.25-4, 1.25-4M

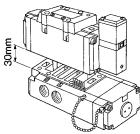
VFS6000: 1.25-3.5M, 1.25Y-3L, 1.25-3M

•No polarity applies.

How to Exchange

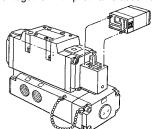
Solenoid valve

- Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- When mounting solenoid valve onto the base, plug pin ass'y (base-side) into receptacle ass'y (body-side) vertically.



Pilot valve

•When changing the rated voltage, electrical entry, etc., pilot valve ass'y can be exchanged easily since this is plug-in style. Then, when changing the rated voltage with light/surge voltage suppressor, change of light/surge voltage suppressor substrate is also needed. So, order together with pilot valve assembly.



Light and surge voltage suppressor substrate part No.

 	 <u> </u>
VFS3000	VFS3000-10A-□
VFS4000	VF4000-9A-□
VFS5000	AXT627-7A-□
VFS6000	VF4000-9A-□

-□: Voltage

•Cabtire cable Applicable

Applicable cable O. D.: ø6.8 to ø11.5

Applicable terminal

Applicable terminal on block board: 3 (kinds) 1.25Y-3L, 1.25-3.5S, 1.25-4M

With light

•Connector/Clamping torque

Set screw 6kgf-cm Terminal screw 9kgf-cm

•Incorrect common (DIN connector No.3) causes damage on power side circut.



Series VFS

⚠ Caution

Maintenance

1)A lot of carbon powder and oil waste from air sources (mostly from compressor) entering into the valve sometimes can lead to increased sliding resistance at the switching spool and cause valve malfunction. In the worst case, spool can adhere to the valve. Therefore supply air should be kept clean.

Also please note that if pressurized states on SUP is left for a long time with inferior air quality, carbon powder and oil waste in the compressed air accumulate in the clearance of spool and the sleeve, and can cause the spool to adhere to the valve. The remedy for this case is to check the compressor lubrication oil and find out the least oxidizing compressor lubrication oil.

Meanwhile, a high filtration Mist Separator (Series AM) installed on the back of regular filter (Series AF) can prevent foreign particles from entering into the valve.

2In case foreign matter from the air source adheres to spool and sleeve, disassemble the adapter plate section and end plate section (return spring insert section).

Then, take out spool and sleeve from valve and clean them with trichlene or freon solutions, when cleaning, prevent O rings from touching cleaning solutions.

(3)When disassembling and re-assembling. please ensure that all components are in proper positions. Prevent gaskets from slipping, and clamp bolts down equally. Use torques listed below when mounting pilot valves and solenoid valve bodies.

Pilot valve assembly

Set screw	Correct clamping torque (Nm)
М3	4.5 to 6

Solenoid valve body

Set screw	Correct clamping torque (Nm)						
МЗ	8 to 12						
M4	14 to 25						
M5	28 to 50						

How to Calculate Flow Rate

See p.0-36 for calculating flow rate.

Interface Regulator Specifications

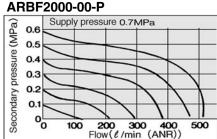
Model ⁽¹⁾		ARBF2000	AR	BF30	050	AR	BF40	050	AR	BF50)50
Applicable solenoid valve series		VFS2000	VF	VFS3000 VFS4000 VFS				S50	00		
Regulation		Р	Α	В	Р	Α	В	Р	Α	В	Р
Proof pressure			•		1.51	/ΙРа					
Max. operating pressure					1.0	ИРа					
Set pressure range	Set pressure range			0.1 to 0.83MPa ⁽²⁾							
Ambient and fluid temperature	5 to 60°C										
Gauge connecting port		M5 1/8									
Weight (kg)		0.16		0.46			0.72			0.83	
Effective area of the supply side (mm ²) (3)	P→A	5.5	21	18.5	11	35	31	26	44	38	32
S at P1=0.7MPa, P2=0.5MPa	P→B	5.1	18.5	22	12	31	31	24	38	40	31
Effective area of the exhaust side (mm²) (3)	A→EA	12		40			55			90	
S at P ₂ =0.5MPa	B→EB	11		36			45			77	

- Note 1) Set within the operating pressure range of solenoid valve.
- Note 2) Synthesized effective area with solenoid valve 2 position single style.
- Note 3) •To supply air to Interface Regulator P port is the only supply port except for when used with a reverse pressure valve.
 - •To combine a pressure center valve and the A and B port pressure reduction of a spacer style regulator, use the ABBE3000, 4000, or 5000 model.
 - •To combine a reverse pressure valve and a spacer style regulator, use the ARBF3000, 4000, or 5000 model. The P port pressure reduction cannot be used.
 - •To combine a double check valve and interface regulator, use the manifold or the sub-plate as a reference, and stack them in the order of the double check spacer, the interface regulator and the valve.
 - •A closed centre valve cannot be used combined with an interface regulator for applications of cvlinder intermediate stops as there is leakage from the relief port of the interface regulator.

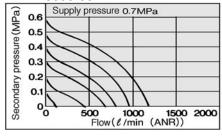
Flow Characteristics (P→A)

(Conditions: Supply pressure 0.7MPa. When 2 position solenoid valve is mounted.)

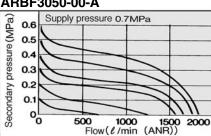
JIS Symbols JЭ 75 B port regulation P port regulation A port regulation



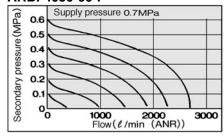
ARBF3050-00-P



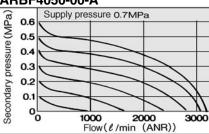




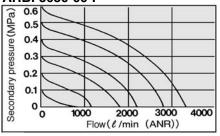
ARBF4050-00-P



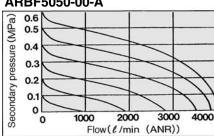
ARBF4050-00-A



ARBF5050-00-P



ARBF5050-00-A



⚠ Caution

Wiring

Manifold/Plug-in

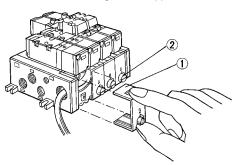
01 Type Insert Plug with Lead Wire

Series VFS2000 (Only VFS2000) (Insert plug with lead wire is not available for VF3000, 4000, and 5000.)

How To Remove Junction Cover (01 Type)

•Turn the knob 2 of junction cover 1 on the manifold block side by hand or slotted screwdriver to the COO direction (counterclockwise) 90°. While holding the knob and upper part of junction cover, pull outward to remove junction cover.

When reassembling, do the opposite.



Wiring

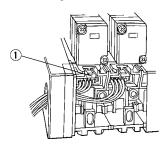
The insert plug 1 is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list.

Single solenoid: AXT624-52A-S-1 Double solenoid: AXT624-52A-D-1

Please connect with corresponding power side.

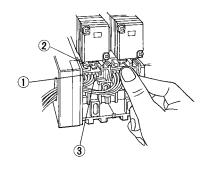
Power	Valve	Solenoid A	Solenoid B
AC	Single solenoid		
DC	Double solenoid	Red, Black	Brown, White

- * No polarity applies.
- * Lead wire length is 1m.

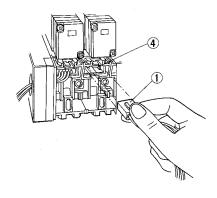


How To Use Insert Plug

•When removing insert plug ① from manifold base, push the lever area 2 of insert plug downward with thumb and pull it together with the lead wire 3 outward.



•When placing the insert plug ① into the manifold base, push the lever area of insert plug with thumb and plug it in its place in the receptacle housing 4 horizontally. After plugging, pull lead wire out a little bit to ensure that insert plug is secure.



01T Type with Terminal Block

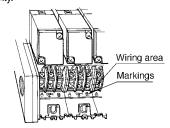
Series VFS2000

•Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.)

Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block.

Model Marking	Α	COM	В
VFS2100	A side	COM	
VFS2200	A side	COM	B side
VFS2 3 00	A side	СОМ	B side

- •Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- •Plugging COM bridge (Part No. AXT625-73: 5 stations) in between each + COM on the block board will make the specifications of all the stations + COM and enables you to understand the wiring process.
- •No polarity.



Series VFS3000										
Model Marking	Α	СОМ	В							
VFS3100	A side	COM								
VFS3200	A side	COM	B side							
VFS3 3 00	A side	COM	B side							

- Applicable terminal:
 - 1.25-3.5M, 1.25Y-3L, 1.25-3M
- •VFS 3000 has the marking + COM on the block board, but - COM specification is also available.

Series VFS4000, 5000									
Model Marking	A+	A-	В+	В-					
VFS 5 100	A side	A side							
VFS 5 200	A side	A side	B side	B side					
VFS4 4 00 VFS5 4 00	A side	A side	B side	B side					

- Applicable terminal:
 - 1.25-3.5M, 1.25Y-3L, 1.25Y-3M
- No polarity



⚠ Caution

Lead Wire Wiring M

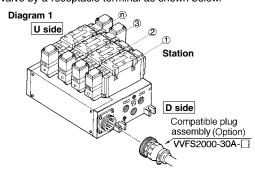
Manifold/Plug-in

01C Type with Multi-connector

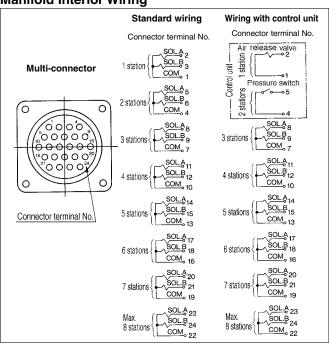
Series VFS2000, 3000, 4000, 5000

Wiring

Manifold interior wiring is in accordance with + COM specifications and is connected with both the A side and B side of the solenoid valve by a receptacle terminal as shown below.



Manifold Interior Wiring



Note 1) Maximum stations: 8 Note 2) No polarity

Note 3) Indications of stations are one station from D side regardless of the connector mounting side, D

Applicable Plug Assembly (Option)

Assembly part No.	Cable length	Components
VVFS2000-30A-1	1.5m	
VVFS2000-30A-2	3m	AMP Japan
VVFS2000-30A-3	5m	Plug: 206837-1 (1 pc.)
VVFS2000-30A-4 *	7m	Cable clamp: 206138-1 (1 pc.)
VVFS2000-30A-5 *	10m	Socket: 66105-2 (24 pcs.)
VVFS2000-30A-6 *	15m	Cable: VCTF24-wire, 0.75mm ²
VVFS2000-30A-7 *	20m	

*Option

Wire Color Table

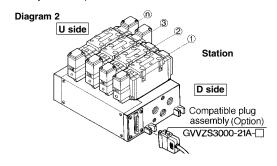
Terminal No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Lead wire colour	1	1	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	90	0 (0 (1) (1)	12	12
Dot marking	_	5	-	2	_	7	_	4	-	1	_	6	_	9	_	5	-(3)	-(0	-	8	_	6

01F Type with D-sub Connector

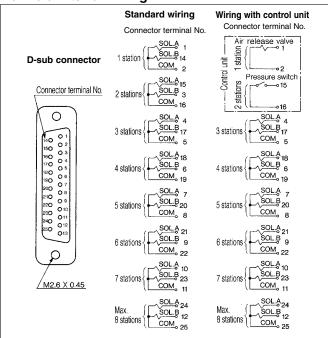
Series VFS2000, 3000, 4000, 5000

•Wiring

Manifold interior wiring is in accordance with + COM specifications and is connected with both the A side and B side of the solenoid valve by the receptacle terminal as shown below.



Manifold Interior Wiring



Note 1) Maximum stations: 8 Note 2) No polarity

Note 3) Indications of stations are one station from D side regardless of the connector mounting side, D

Applicable Plug Assembly (Option)

Assembly part No.	Cable length	Components
GVVZS3000-21A-1S	1m	
GVVZS3000-21A-2S	3m	Plug: MIL standard D type connector
GVVZS3000-21A-3S	5m	25 terminals
GVVZS3000-21A-4S	8m	Cable: 25-wire, 0.3mm ²
GVVZS3000-21A-5S	20m	

Wire Color Table

Terminal No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
Lead wire colour	8	7	4	6	10	9	5	4	2	8	10	4	8	7	8	6	8	10	8	9	8	7	8	7	8
Dot marking	$\overline{}$	_	_	_	_	_	_	_	F	_	9	5	3	3	6	7	10	7	9	7	5	5	4	4	2

¹⁾Orange, 2)Black, 3)Green, 4)Red, 5)Blue, 6)Yellow, 7)Brown, 8)White, 9)Pink, 10)Grey, 11)Sky blue, 12)Bright green, 13)Purple



5 Port Pilot/Metal Seal

Body Ported

Series VFS1000

Compact and Large Flow Capacity: 491N/min Small Power Consumption/ 1.8W DC



VFS1120-□G-01

Model

	•-							
Configuration		Мс	odel	Port size	Effective area (mm²) (Nd/min)	Max. operating cycle (CPM) (1)	Response time (ms) (2)	Weight (kgf) (3)
2 position	Single	VFS1120	VFS1130	1/8	9.0 (491)	1200	15 or less	0.18
2 position	Double	VFS1220	VFS1230	1/8	9.0 (491)	1200	13 or less	0.26
	Closed centre	VFS1320	VFS1330	1/8	7.2 (393)	600	20 or less	0.27
3 position	Exhaust centre	VFS1420	VFS1430	1/8	9.0 (491)	600	20 or less	0.27
	Pressure centre	VFS1520	VFS1530	1/8	8.8 (481)	600	20 or less	0.27

 \bigcap_{N}^{N}

Note 1) According to JISB8375 (Once per 30 days) for the minumum operating frequency.

Note 2) According to JISB8375-1981. (The valve at supply pressure 0.5MPa.)

Note 3) In case of a grommet.

Note 4) The factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

Standard Specifications

Otalio	and opcomeanons		
	Fuild		Air and inert gas
	Max. operating pressure		1.0MPa
		2 position	0.1MPa
	Min. operating pressure	3 position	0.15MPa
Valve	Proof pressure	'	1.5MPa
vaive	Ambient and fluid tempera	ture	-10 to 60°C ⁽¹⁾
	Lubrication		Not required (2)
	Pilot valve manual override	9	Non-locking push style (Flush)
	Shock/vibration resistance		150/50m/s ² (3)
	Protection structure		Dust proof (protection level 0) (4)
	Rated voltage		100V, 200V AC (50/60Hz), 24V DC
	Allowance voltage		-15% to +10% rated voltage
	Coil insulation		Class B or equivalent (5)
Solenoid	Apparent power AC	Inrush	5.6VA (50Hz), 5.0VA (60Hz)
00.0	(Power consumption)	Holding	3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz
	Power consumption DC	'	1.8W
	Electrical entry		DIN connector

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil No.1 (ISO VG 32), if lubricated.

Note 3) Shock resistance: No malfunction on test using drop impact tester, to axis and right angle directions of and armature main valve, each one time when energized and

deenergized. (Valve in the initial stage.)

Vibration resistance: No malfunction on test with 8.3 to 2000Hz, 1 sweep, to axis and right

angle directions of and armature main valve, each one time when

energized and de-energized. (Valve in the initial stage.)

Note 4) Based on JIS C0902. Note 5) Based on JIS C4003.

Option Specifications

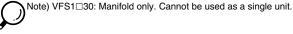
<u> </u>									
Manual override	Non-locking push style (Extended), Locking style (Slotted), Locking style (Lever)								
Voltage	110 to 120V, 220V, 240V AC (50/60Hz)								
vollage	12V, 100V DC								
Option	With indicator light and surge voltage suppressor (1)								
Foot bracket (with screw)	Part No. AXT626-10A, VFS1120 (single) only								
Note 1) No light for	Note 1) No light for grommet but surge voltage suppressor (direct connecting lead wire) is								



Note 1) No light for grommet but surge voltage suppressor (direct connecting lead wire) is installed.

Manifold

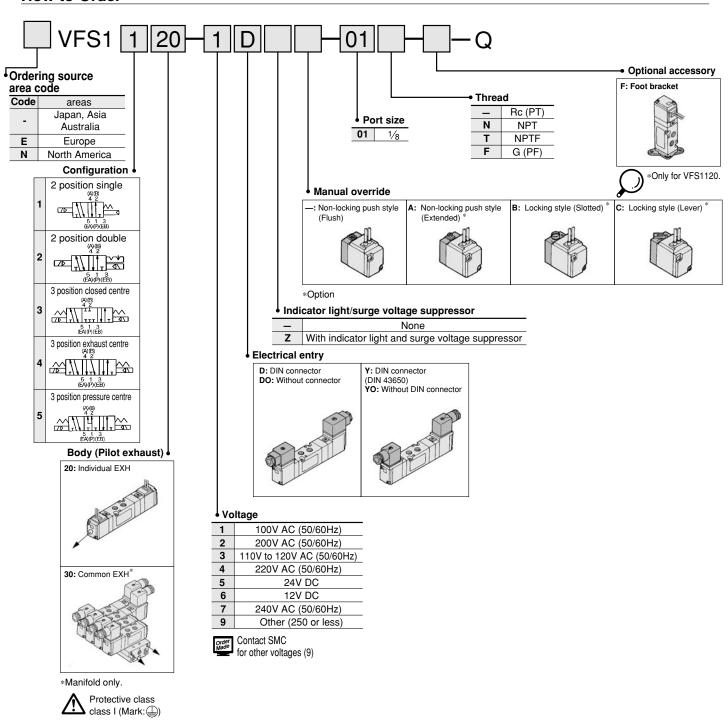
Valve model	Applicable manifold base (Pilot EXH)
VFS1□20	Bar manifold (Individual EXH)
VFS1□30	Bar manifold (Common EXH. base side)
VFS1⊔30	Bar manifold (Common EXH. base side)

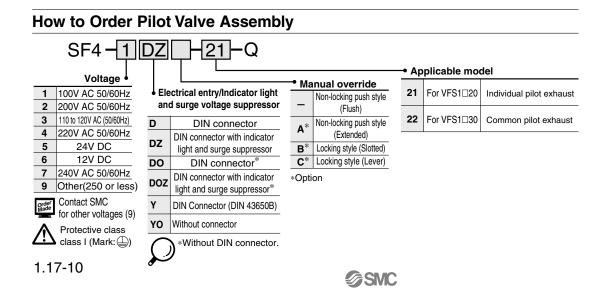


JIS Symbol

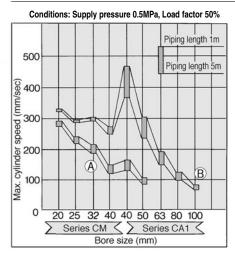
JIS Symbol	
2 position	3 position
Single	Closed centre
(A)(B) (B) (B) (A)(B)(B)	(A)(B) 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Double	Exhaust centre
(A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (B)(B) (B)(B) (B)(B)(B) (B)(B)(B) (B)(B)(B) (B)(B)(B) (B)(B)(B) (B)(B)(B)(B) (B)(B)(B)(B) (B)(B)(B)(B) (B)(B)(B)(B) (B)(B)(B)(B)(B) (B)(B)(B)(B)(B) (B)(B)(B)(B)(B) (B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B)(B)(B) (B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)((A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (A)(E) (B)(E)
	Pressure centre
	(A)(B) 4 2 7 5 1 3 (EA)(P)((EB)

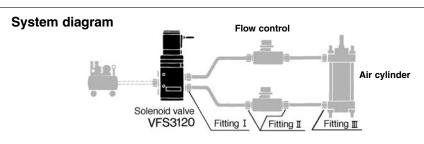
How to Order





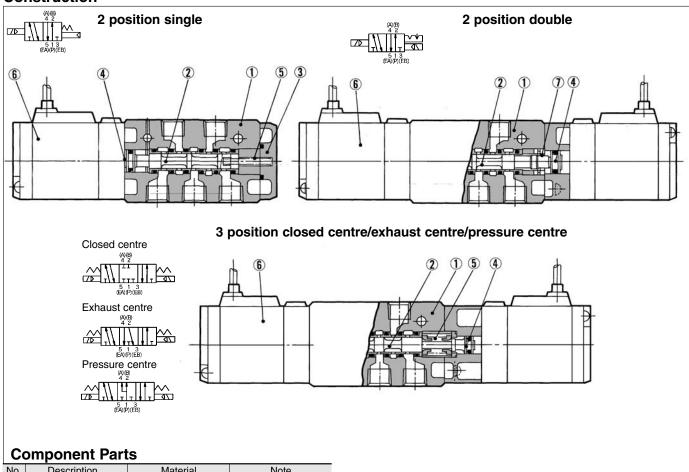
Maximum Cylinder Speed





Custom	Solenoid valve	Port size	Nylon tube	Silencer	Speed	Fitting (Tube O.D. X Port size)					
System	Solellolu valve	FUIT SIZE	O.D./I.D.	Silericei	controller	1	2	3			
Α	VFS1□20-01	1/8	ø4/3	AN110 -01	AS1000-01 or AS2000-01	ø4 X ½	ø4 X ½	ø4 X ½ to ¼			
В	VFS1□20-01	1/8	ø6/4.5	0.	AS4000-02	ø6 X ½	ø6 X ½	ø6 X ½ to½			

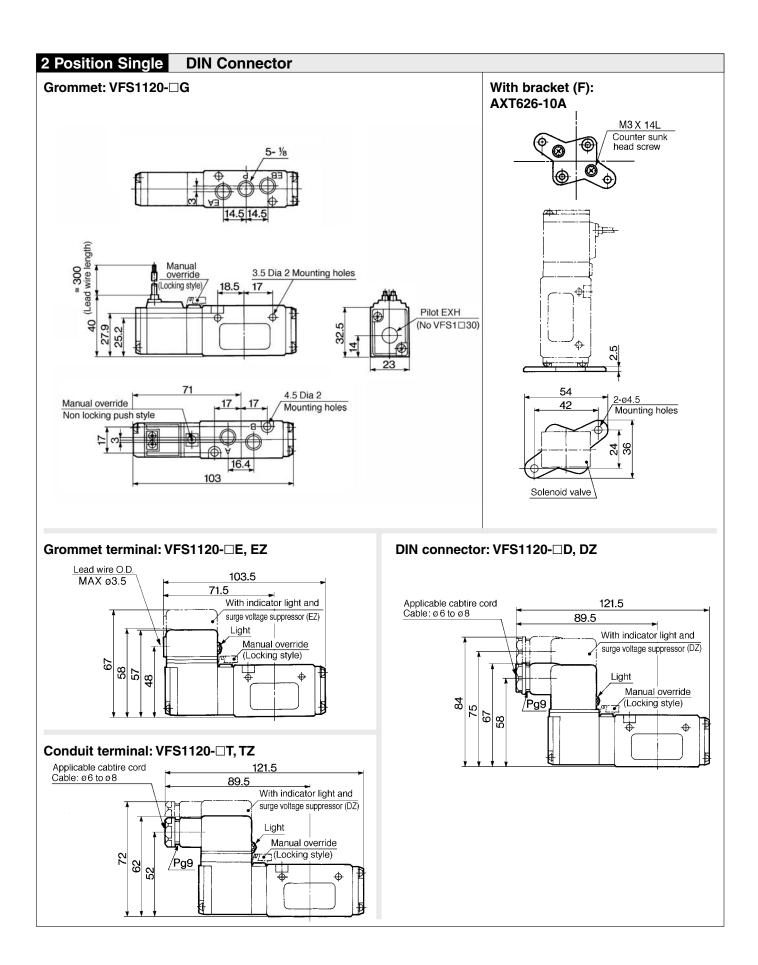
Construction

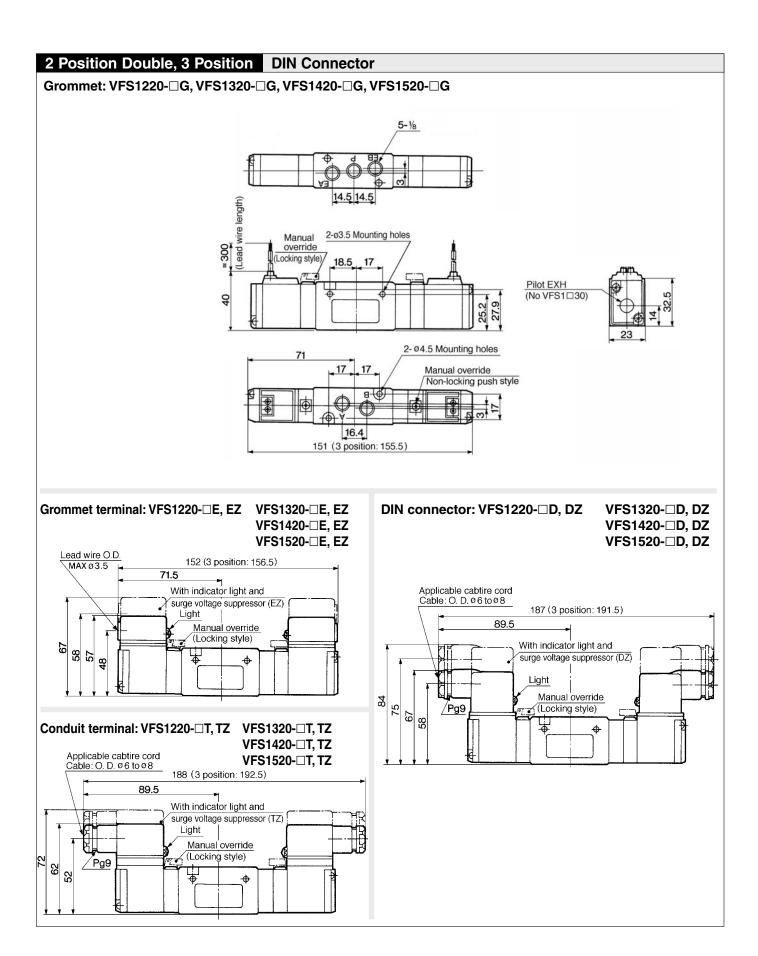


No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	_
(4)	Piston	Resin	_

Replacement Parts

No.	Description	Motorial	Part No.		
	Description	Material	VFS1120	VFS1220	VFS1320, 1420, 1520
5	Return spring	Stainless steel	AXT626-6	_	AXT626-19
6	Pilot valve assembly	_	Refer to "Hov	v to order Pilot valve assembly"	on p.1.17-10.
(7)	Detent assembly	_	_	AXT624-11A	_





Series VFS1000 Manifold/Bar Style

Compact and lightweight

Compact due to manifolding on a single base for mounting in small spaces.

Protection of the environment from pilot exhaust

Use of the VV5FS1-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.

Specifications

Manifold base	Bar manifold, Body ported
Stations	Max. 15

Port Specifications

	Port one	cification	Porting speci	fication (Connect	ing port size)	
Symbol	Full spe	Cilication	Base	Valve Base		
•	Р	EA, EB	Р	A, B	EA, EB	
1	Common	Common	Side/ 1/8	Top/ 1/8	Side/1/8	

Option

Blank plate assembly VVFS1000-10A-1 With gasket, screws **How to Order Manifold Base** Series VFS1000 P, EA, EB Port size Rc (PT) Manifold $01 - \frac{1}{8}$ VV5FS1-20 NPT NPTF Ordering source area code F G (PF) Code areas Japan, Asia Symbol Australia **Stations** Port specifications Porting Ε Europe Symbol EA, EB specifications 02 2 stations North America N Top porting Common Common 1 15 15 stations Base Model VV5FS1-30

• Ба	base Model								
Type	Pilot exhaust	Applicable valve							
20	Individual EXH	VFS1□20-□□-01							
30	Common EXH	VFS1□30-□□-01 *VFS1□20-□□-01 mountable							

How to Order Manifold Base Assembly

Please indicate manifold base style, valve model, and blank plate.

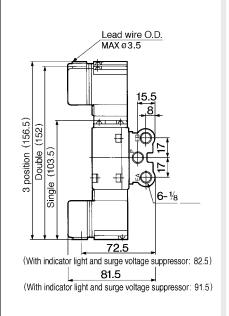
«Example»	
(Manifold base style)	VV5FS1-20-061-01-Q············1
(2 position single)	VFS1120-1D-01-Q · · · · · · 3
(2 position double)	VFS1220-1D-01-Q · · · · · · 2
(Blank plate)	VVFS1000-10A-1 ······ 1



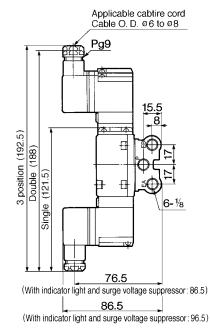


20 Type Manifold Pilot Individual Exhaust: VV5FS1-20- Station 1-01 **Grommet: G** Gasket AXT625-52 ----Stations L₁ 17.5 P=24 Manual override [∕]2n-⅓ M4×14 \AXT395-5 15.5 , <u>8</u> 16.4 U side D side 151 155. Blank plate assembly 4- ø5.2 Mounting holes VVFS1000-10A-1 M4 × 36 AXT334-10-1 ≅ 300 /3 position \Double \ Single (Lead wire length)

Grommet terminal: E, EZ

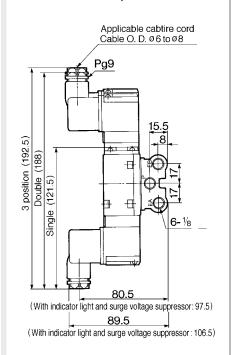


Conduit terminal: T, TZ

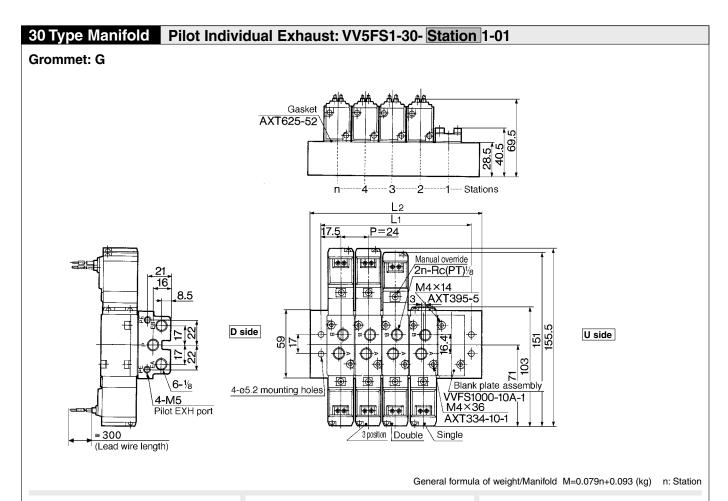


DIN connector: D, DZ

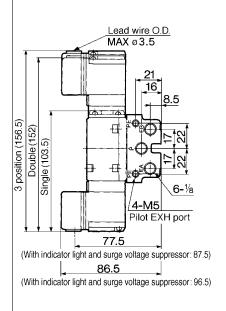
General formula of weight/Manifold M=0.049n+0.059 (kg) n: Station



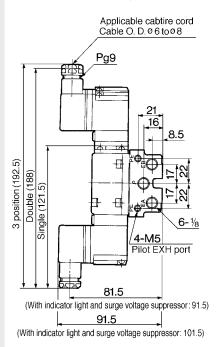
										n: Station
L	2	3	4	5	6	7	8	9	10	Equation
L ₁	59	83	107	131	155	179	203	227	251	L1=24 X n+11
L2	77	101	125	149	173	197	221	245	269	L2=24 X n+29



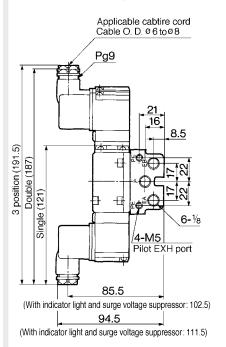
Grommet terminal: E, EZ



Conduit terminal: T, TZ



DIN connector: D, DZ



n: Station

L	2	3	4	5	6	7	8	9	10	Equation
L ₁	59	83	107	131	155	179	203	227	251	L1=24 X n+11
L2	77	101	125	149	173	197	221	245	269	L2=24 X n+29

5 Port Pilot/Metal Seal

Body Ported

Series VFS2000

Compact and Large Flow Capacity 1/4: Cv 1.0 Small Power Consumption/ 1.8 W DC



Model

Con	figuration	Model		Port size		Max. operating cycle (CPM) (1)	Response time (ms) (2)	Weight (kgf) (3)
	Single	VFS2120	VFS2130	1/ ₈	16.2 (883) 18 (981)	1200	22 or less	0.26
2 position	Double	VFS2220	VFS2230	1/8	16.2 (883)	1000	10 on loss	0.35
	Double	VF52220	VF52230	1/4	18 (981)	1200	13 or less	0.35
	Closed	VFS2320	VFS2330	1/8	16.2 (883)	600	40 or less	0.42
	centre	VI 02020	VI 32330		18 (981)	000	+0 01 1033	0.42
2 position	Exhaust	VFS2420	VFS2430	1/8	16.2 (883)	600	40 or less	0.42
3 position	centre	VF52420	52420 VF52430		18 (981)	600	40 or less	0.42
	Pressure	VECOEOO	VECOESO	1/8	16.2 (883)	200	40 or less	0.42
	centre	VFS2520	VFS2530	1/4	18 (981)	600		

Note 1) According to JISB8375 (Once per 30 days) for the minumum operating frequency.

Note 2) According to JISB8375-1981. (The value at supply pressure 0.5MPa.)

Note 3) In case of a grommet. Note 4) Factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

Standard Specifications

	-		
	Fluid		Air and inert gas
	Max. operating pressure		1.0MPa
	Min. operating pressure		0.1MPa
	Proof pressure		1.5MPa
Valve	Ambient and fluid temperat	ure	-10 to 60°C (1)
	Lubrication		Not required (2)
	Pilot valve manual override)	Non-locking push style (Flush)
	Shock/vibration resistance		150/50m/s ² (3)
Protection structure		Protection structure Dust proof (4)	
	Rated voltage		100V, 200V AC (50/60Hz), 24V DC
	Allowable voltage		-15 to +10% rated voltage
	Coil insulation		Class B or equivalent (130°C) (5)
Solenoid	Apparent power AC	Inrush	5.6VA (50Hz), 5.0VA (60Hz)
Ocionola	(Power consumption)	Holding	3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz
	Power consumption DC		1.8W
	Electrical entry		DIN connector

Note 1) Use dryair at low temperatures. Note 2) Use turbine oil No. 1 (ISO VG 32), if lubricated.

Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle directions of main valve and armature, each one time when energized and

de-energized. (Value in the initial stage.)

Vibration resistance: No malfunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main valve and armature, each one when energized

and de-energized. (Value in the initial stage.)
Note 4) According to JIS C0920. Note 5) According to JIS C4003.

JIS Symbol

2 position	3 position
Single	Closed centre
(A)(E) 5 1 3 (EA)(P)(EB)	(A)(E) (A
Double	Exhaust centre
ZP	(A) (B) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B
	Pressure centre
	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~

Option Specifications

Option Opcomodit	phon opcomodications					
Pilot style	Outside pilot (1)					
Manual override	Non-locking push style (Extended), Locking style (Slotted)					
Voltage	110 to 120V, 220V, 240V AC (50/60Hz)					
Vollage	12V, 100V DC					
Option	With indicator light and surge voltage suppressor (2)					
Foot bracket (with screw)	Part No. VFN200-17A, VFS2120 (single) only					

Note 1) Operating pressure: 0 to 1.0MPa. Pilot operating pressure: 0.1 to 1.0MPa.
Note 2) No light grommet but surge voltage suppressor (direct connecting lead wire) is

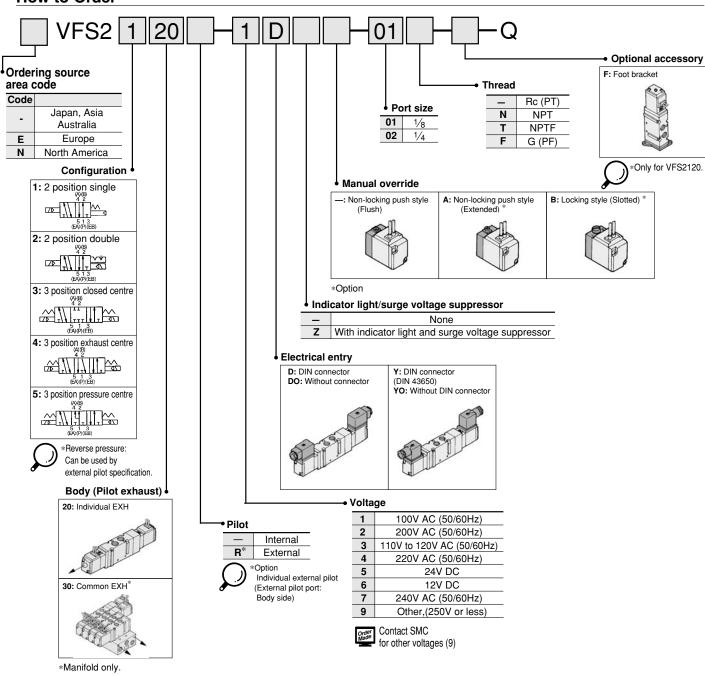
Manifold

Valve model	Applicable manifold base (Pilot EXH)
VFS2□20	Bar manifold (Individual EXH)
VFS2□30	Bar manifold (Common EXH. base side)

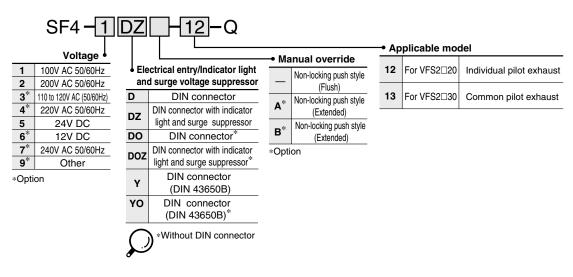
Note) VFS2□30: Manifold only, and cannot be used as a single unit.



How to Order



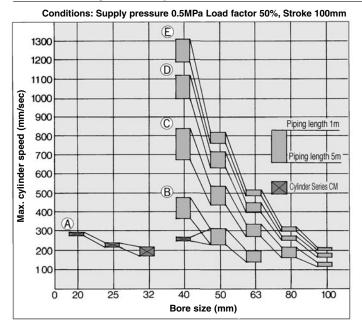
How to Order Pilot Valve Assembly



Fitting I

/Fitting II

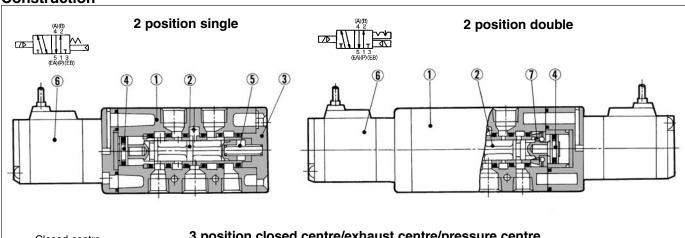
Maximum Cylinder Speed



System diagram controller Air cylinder

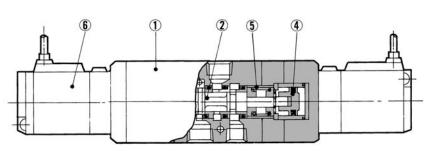
System	Solenoid valve	Port size	Nylon tube O.D./I.D.	Silencer	Speed Controller
Α	VFS2120-02	1/4	ø4/3	AN110-01	AS2000-01
В	VFS2120-02	1/4	ø6/4.5	AN110-01	AS4000-02
С	VFS2120-02	1/4	ø8/6	AN110-01	AS4000-02
D	VFS2120-02	1/4	ø10/7.5	AN110-01	AS4000-02
Е	VFS2120-02	1/4	ø12/9	AN110-01	AS4000-02

Construction





3 position closed centre/exhaust centre/pressure centre

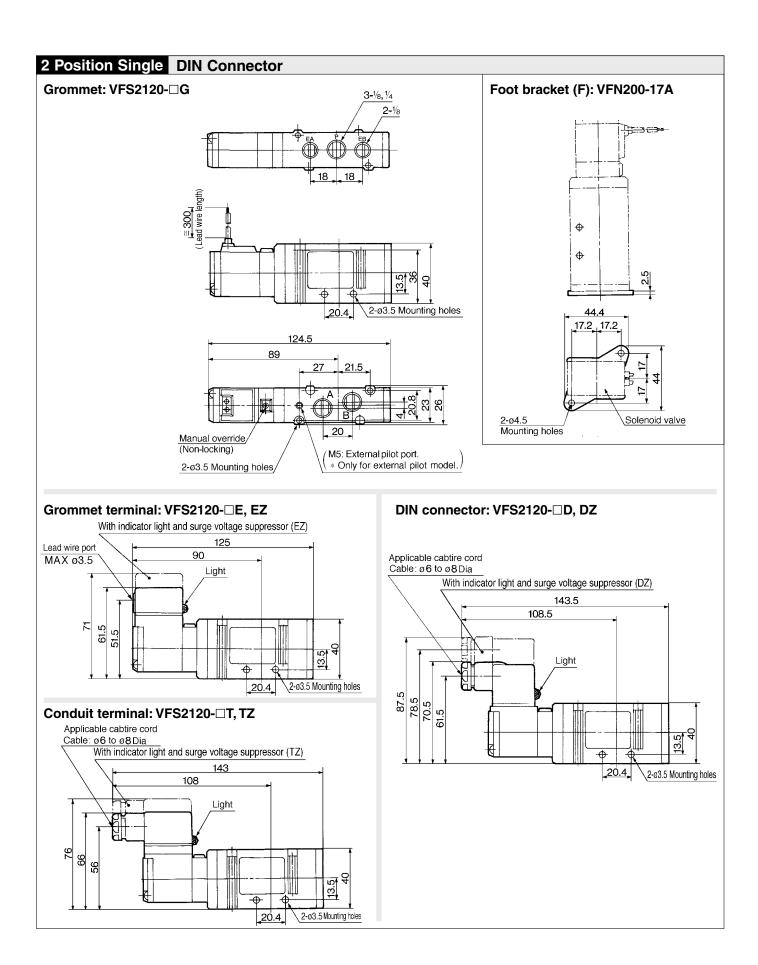


Component Parts

No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	_
(4)	Piston	Resin	_

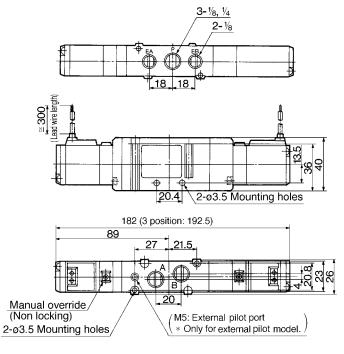
Replacement Parts

NIa	D	Motorial	Part No.				
No.	Description	Material	VFS2120	VFS2220	VFS2320, 2420, 2520		
(5)	Return spring	Stainless steel	VFS2000-17-1	_	VFS2000-17-2		
6	Pilot valve assembly	_	Refer to "How to order/Pilot valve assembly" on p.1.17-18.				
7	Detent assembly	_	<u> </u>	VFN2000-8A	_		



2 Position Double, 3 Position DIN Connector

Grommet: VFS2220-□G, VFS2320-□G, VFS2420-□G, VFS2520-□G



Grommet terminal: VFS2220-□E, EZ VFS2320-□E, EZ VFS2420-□E, EZ VFS2520-□E, EZ

With indicator light and surge voltage suppressor (EZ)

182 (3 position: 193)

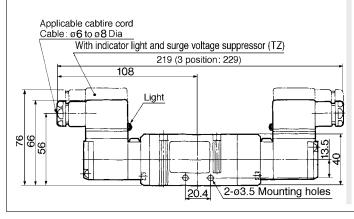
90

Light

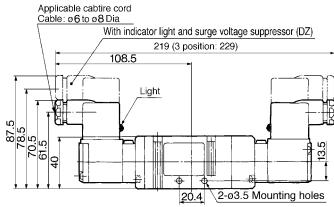
20.4

2-93.5 Mounting holes

Conduit terminal: VFS2220-□T. TZ VFS2320-□T. TZ VFS2420-□T. TZ VFS2520-□T. TZ



DIN connector: VFS2220-□D, DZ VFS2320-□D, DZ VFS2420-□D, DZ VFS2520-□D, DZ



Series VFS2000 Manifold/Bar Style

Protection of the environment from pilot exhaust

Use of the VV5FS2-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.





VV5FS2-30

Specifications

Manifold base		Bar manifold, Body ported	
	Stations	Max. 15	

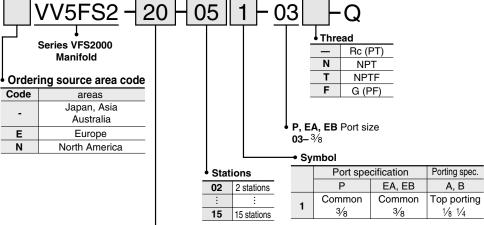
Port Specifications

	Port specification		Porting specification:			
Symbol	Full spe	Cilication	Base	Valve	Base	
	Р	EA, EB	Р	A, B	EA, EB	
1	Common	Common	Side: 3/8	Top: 1/8, 1/4	Side: 3/8	

Options

Blank plate assembly	VVFS2000-10A-1	With gasket, screws

How to Order Manifold Base



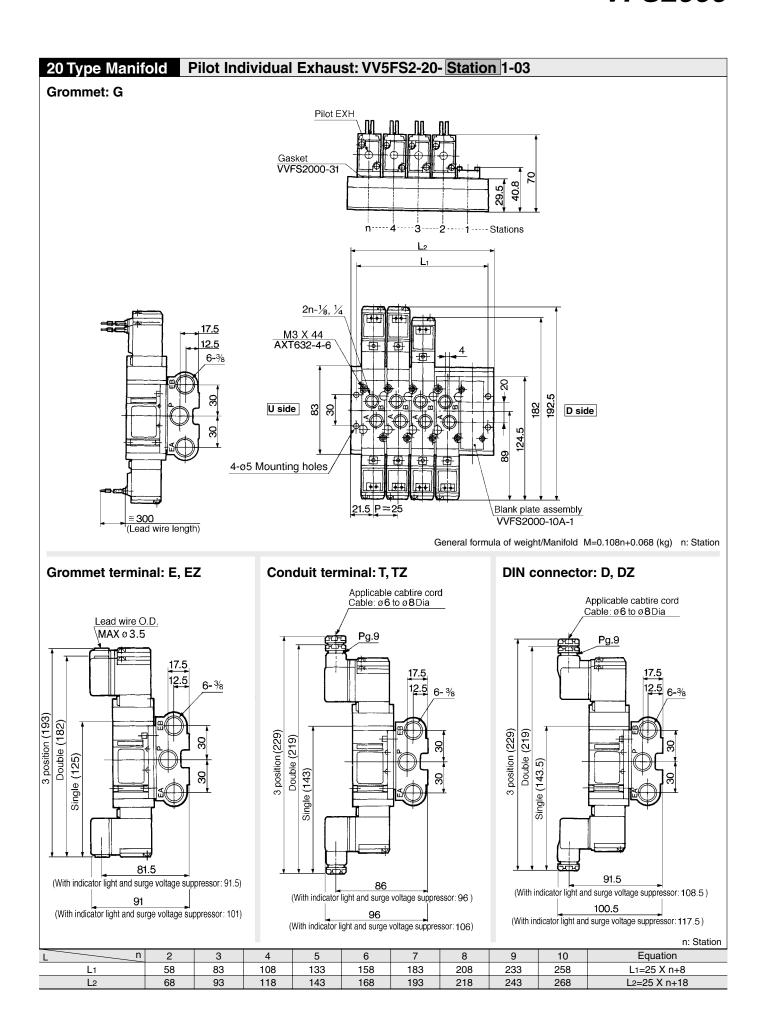
Base Model

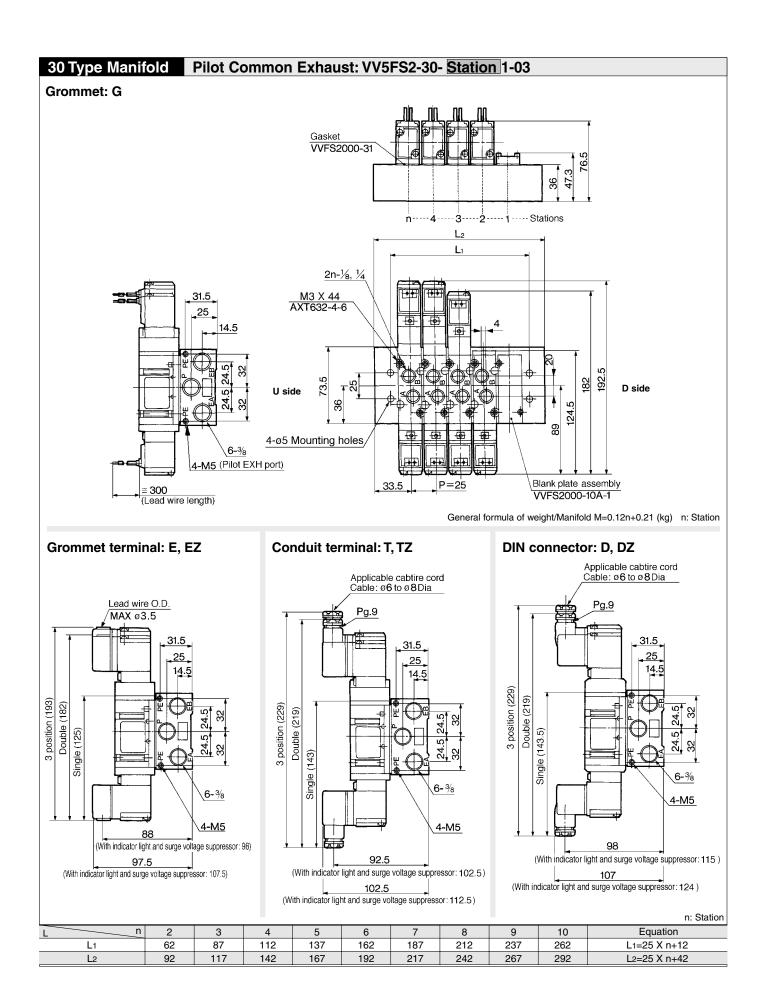
Туре	Pilot exhaust	Applicable valve
20	Individual EXH	VFS2□20-□□-01 02
30	Common EXH	VFS2□30-□□-01 *VFS2□20-□□-01 can be attached.

How to Order Manifold Base Assembly

Please indicate manifold base style, valve model, and blank plate.

«Example»	
(Manifold base)	VV5FS2-20-061-03-Q1
(2 position single)	VFS2120-1D-02-Q······ 3
(2 position double)	VFS2220-1D-02-Q······ 2
(Blank plate)	VVFS2000-10A-1 1





5 Port Pilot/Metal Seal Body Ported

Series VFS3000

Compact and Large Flow Capacity 3/8: N/min 1963 Small Power Consumption/ 1.8 W DC



Model

Configuration		Model		Port size	Effective area (mm²) (Nt/min)	Max. operating cycle (CPM) (1)	Response time (ms) (2)	Weight (kgf) (3)
2 position	Single	VFS3120	VFS3130	1/ ₄ 3/ ₈	34.2 (1865) 36.0 (1963)	1200	20 or less	0.33
	Double	VFS3220	VFS3230	1/4	34.2 (1865)	1500	15 or less	0.43
		V1 00220	V1 00200	3/8	36.0 (1963)	1000	10 01 1000	0.40
	Closed centre	VFS3320	VFS3330	3/8	32.4 (1767) 36.0 (1963)	600	40 or less	0.45
3 position	Exhaust	VFS3420	VFS3430	1/4	32.4 (1767)	600	40 or less	0.45
o pooliloi1	centre	V1 00420	VI 00400	3/8	36.0 (1963)	000	40 01 1033	0.40
	Pressure	VFS3520	VFS3530	1/4	32.4 (1767)	600	40 or less	0.45
	centre	VI 33320	VI 33330	3/8	36.0 (1963)	600		0.45

Note 1) According to JISB8375 (Once per 30 days) for the minumum operating frequency. Note 2) According to JISB8375-1981. (The value at supply pressure 0.5MPa.)

Note 3) In case of a grommet. Note 4) Factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

Standard Specifications

	iara opoomoanomo			
	Fluid		Air and inert gas	
	Max. operating pressure		1.0MPa	
	Min. operating pressure		0.1MPa	
	Proof pressure		1.5MPa	
Valve	Ambient and fluid tempera	ture	−10 to 60°C ⁽¹⁾	
	Lubrication		Not required (2)	
	Pilot valve manual override		Non-locking push style (Flush)	
	Shock/vibration resistance		150/50ms ^{2 (3)}	
	Protection structure		Dust proof (4)	
	Rated voltage		100V, 200V AC(50/60Hz), 24V DC	
	Allowable voltage		-15 to +10% rated voltage	
	Coil insulation		Class B or equivalent (130°C) (4)	
Solenoid	Apparent power AC	Inrush	5.6VA/50Hz, 5.0VA/60Hz	
Soleriola	(Power consumption)	Holding	3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz	
	Power consumption		1.8W	
	Electrical entry		DIN connector	

Note 1) Use dry-Note 2) Use turb

Note 1) Use dry-air at low temperatures.

Note 2) Use turbine oil class 1 (ISO VG 32), if lubricated.

Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle directions of main valve and armature, each one time when energized and de-energized. (Valve in the initial stage.)

Vibration resistance: No malifunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main valve and armature, each one when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

JIS Symbol

2 position	3 position
Single	Closed centre
(A)(B) 4 2 (EA)(P)(EB)	(A)(B) 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Double	Exhaust centre
(A)(B) (A)(B) (A)(B) (A)(B) (A)(B) (B)(B)(B)	(A)(B) 4 2 1 3 (E)(P)(EB)
	Pressure centre
	₩ [©] 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

Option Specifications

Option opecinicati						
Pilot	Outside pilot (1)					
Manual override	Non-locking push style (Extended), Locking style (Slotted)					
Voltage	110 to 120V, 220V, 240V AC (50/60Hz)					
vollage	12V,100V DC					
Option	With indicator light and surge voltage supressor (2)					
Foot bracket (with screw)	Part No. VFS3000-52A, VFS3120 (single) only					

Note 1) Operating pressure: 0 to 1.0MPa
Pilot operating pressure: 0.1 to 1.0MPa

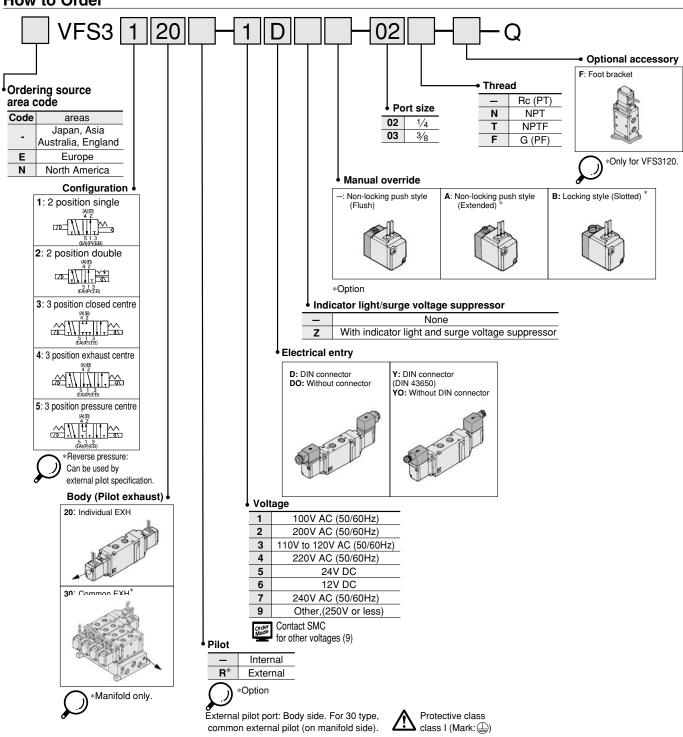
Note 2) No light for grommet but surge voltage suppressor (direct connecting lead wire) is installed.

Manifold

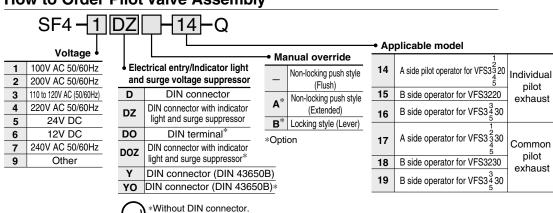
manners				
Valve model	Applicable manifold base	Pilot EXH		
VFS3□20	Ctacking manifold	Individual EXH (Valve side)		
VFS3□30	Stacking manifold	Common EXH (Manifold base side)		



How to Order



How to Order Pilot Valve Assembly

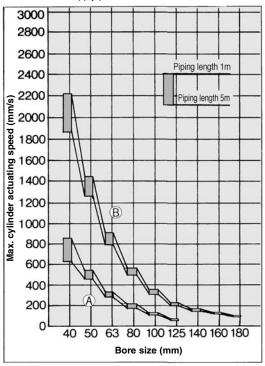


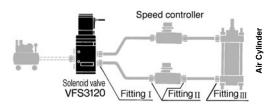


Maximum Cylinder Speed

Rubber hose piping system

Conditions: Supply pressure 0.5MPa, Load factor 50%



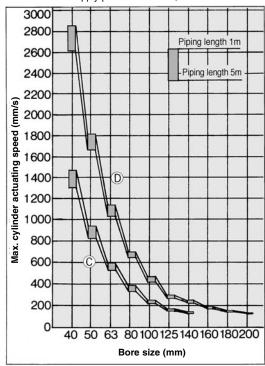


Steel tube piping system

System	Solenoid valve	Speed controller	Silencer	Fitting (Hose I. D. X Fitting I. D. X port size)
Α	VFS3000-02 1/4	AS4000-02	AN200-02	ø6.3 X ø4.8 X ¹ / ₄
В	VFS3000-03 3/8	AS420-03	AIN200-02	ø9.5 X ø8 X 3∕8

Steel tube piping system

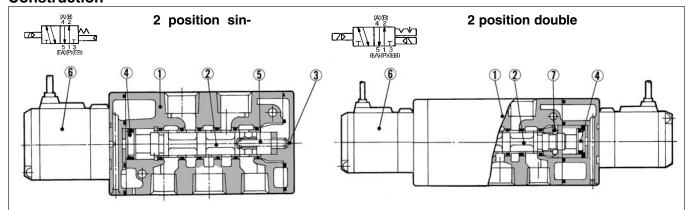
Conditions: Supply pressure 0.5MPa, Load factor 50%



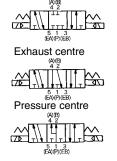
Rubber hose piping system

reases need piping eyetem				
System	Solenoid valve	Speed controller	Silencer	Fitting
С	VFS3000-02 1/ ₄	AS4000-02	AN200-02	90° Elbow 5pcs.
D	VFS3000-03 3/8	AS420-03	AIN200-02	90° Elbow 5pcs.

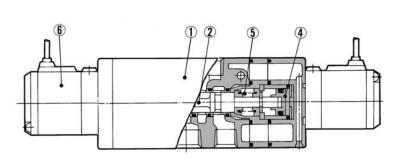
Construction



3 position closed centre/exhaust centre/pressure centre



Closed centre

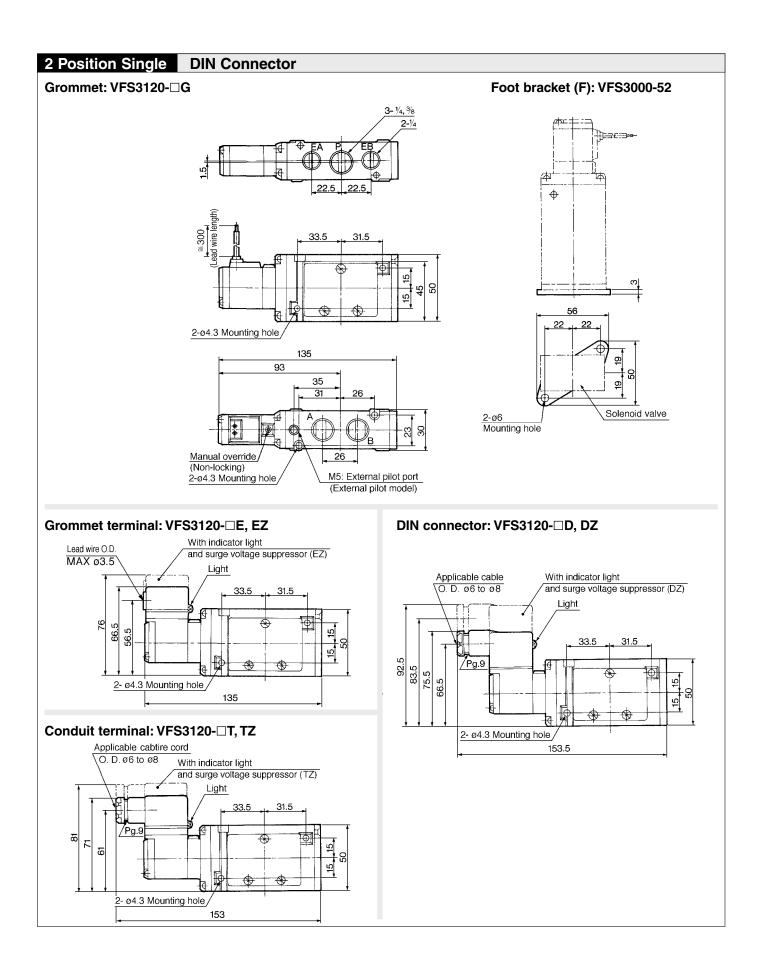


Component Parts

No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Spool/Sleeve	Stainless steel	_
3	End plate	Resin	Black
(4)	Piston	Resin	_

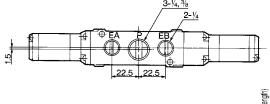
Replacement Parts

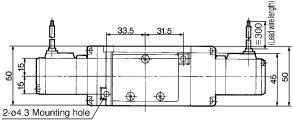
NIa	Description	Description Material		Part No.		
No.	Description	Material	VFS3120	VFS3220	VFS3320, 3420, 3520	
(5)	Return spring	Stainless steel	VFS3000-17-1	_	VFS3000-17-2	
6	Pilot valve assembly	_	Refer to "How to order/Pilot valve assembly" on p.1.17-26		on p.1.17-26.	
7	Detent assembly	_	<u> </u>	VFS3000-9A	_	

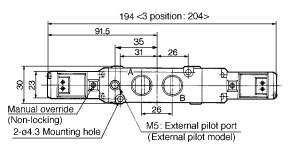


2 Position Double, 3 Position DIN Connector

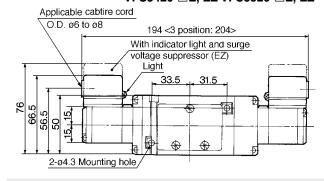
Grommet: VFS3220-□G, VFS3320-□G, VFS3420-□G, VFS3520-□G



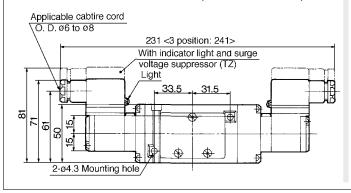




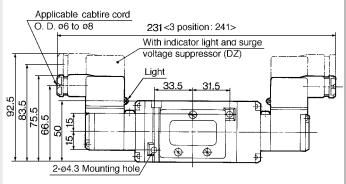
Grommet terminal: VFS3220-□E, EZ VFS3320-□E, EZ VFS3420-□E, EZ VFS3520-□E, EZ



Conduit terminal: VFS3220-□T, TZ VFS3320-□T, TZ VFS3420-□T, TZ VFS3520-□T, TZ



DIN connector: VFS3220-□D, DZ VFS3320-□D, DZ VFS3420-□D, DZ VFS3520-□D, DZ



Series VFS3000

Manifold/Stacking Style

Keeps environmental air clean from pilot exhaust

Use of the VV5FS3-31 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



Specifications

Manifold base style	Stacking
Stations	Max. 15

Port Specifications

	Port specification		Porting specification		
Symbol	Full spe	Cilication	Base	Valve	Base
·	Р	EA, EB	Р	A, B	EA, EB
1	Common	Common	Side: 3/8	Top: 1/4, 3/8	Side: 3/8

Options

Blank plate assembly	VVFS3000-10A-1	With gasket, screw
SUP block plate	AXT636-10A	_
EXH block plate	AXT636-11A	_

Note) Individual SUP or EXH is possible with bottom porting of SUP or EXH. For your order, please indicate it in the manifold specification.

Rc (PT)

NPT

NPTF

G (PF)

Common

EA, EB

Common

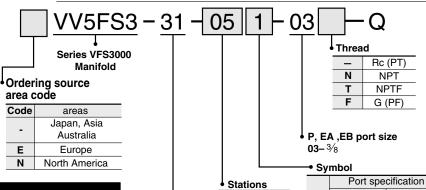
Porting spec.

A, B

Top porting

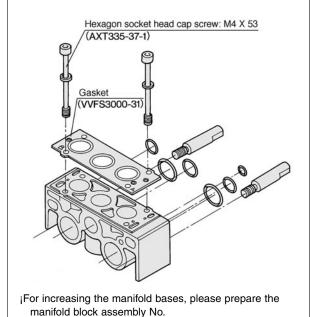
1/4, 3/8

How to Order Manifold Base



Manifold construction

Manifold block assembly VVFS3000-1A-30



Base Model	
------------	--

15

Туре	Pilot exhaust	Applicable valve
	Pilot common EXH	
31	20 Type 30 T	VFS3□20-□□- ⁰² ₀₃ VFS3□30-□□- ⁰² ₀₃ ype

1

Note) Also VFS3□20 is possible to manifold. In this case, it uses an individual pilot exhaust.

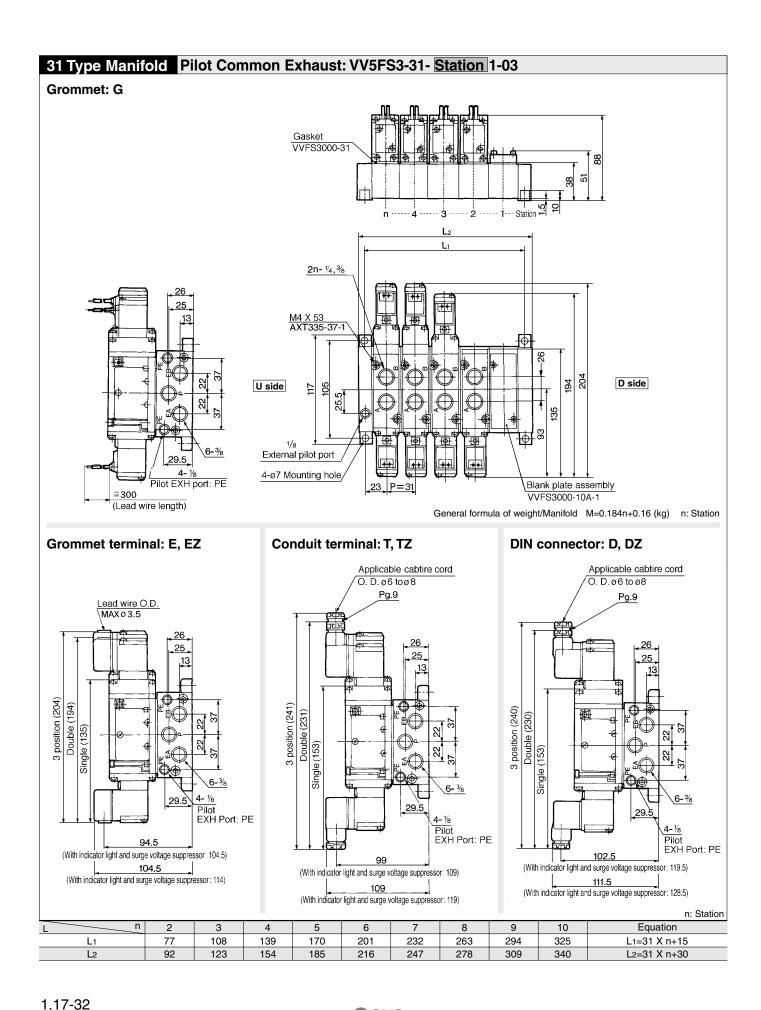
2 stations

15 stations

How to Order Manifold Base Assembly

Please indicate manifold base style, valve model, and blank plate.

≪Example≫	
(Manifold base)	□VV5FS3-31-061-03-Q······1
(2 position single)	□ VFS3130-1D-02-Q ······3
(2 position double)	□ VFS3230-1D-02-Q ······2
(Blank plate)	VVFS3000-10A-11



5 Port Pilot/Metal Seal

Plug-in/Non Plug-in

Series VFS2000

Compact despite large flow capacity 1/4: N/min 815

Small Power Consumption/1.8W DC

Easy to maintain

2 styles of sub-plates: plug-in and non plug-in.



Small and Light weight sub-plate

Smaller size and lighter weight than stand-

Note) Cv factor and piping port locations for compact sub plate are different from those in the standard style.

Refer to p.1.17-52 for details.

Sub plate	Thickness		
	(mm)	(kg)	(mm ²) (NI/min)*
Standard	31.0	0.2	15 (815)
Compact	25.5	0.13	10.8 (589)



2 position single 1/4

JIS Symbol	
2 position	3 position
Single	Closed centre
775 T 3 1 3 (EA)(P)(EB)	(Appleb)
Double	Exhaust centre
(A)(B) (A)(B) (A)(B) (A)(B)(B)	(A) (E) (A) (A) (A) (A) (A) (A) (A) (A) (A) (A
	Pressure centre
	Double check
	(FA)(P)(EB)

Model

Configuration		Model		Dort size	Effective area	Max. operating	Response	Weight
		Plug-in	Non plug-in	Port size	(mm ²) (Nt/min)	freq. (CPM) (1)	time (ms) (2)	(kg) (3)
	Single	VFS2100	VFS2110	1/8	12.6(687)	1200	15 or less	0.34
2 position	0	V1 02100	V1 02110	1/4	15 (815)	1200		
2 position	Double	VECOOO	VFS2210	1/8	12.6 (687)	1000	13 or less	0.42
	Double	VFS2200		1/4	15 (815)	1200		
	Closed VFS2300	VFS2310	1/8	11.7 (638)	600	20 or less	0.43	
	centre	tre	VF32310	1/4	12.1 (658)	000	20 01 1655	0.43
	Exhaust	VEC0400	VFS2410	1/8	11.7 (638)	600	20 or less	0.43
0	centre	VFS2400		1/4	12.1 (658)			
3 position	Pressure	VE00500	VE00540	1/8	11.7 (638)	000	00	0.40
	centre	VFS2500 VFS2510		1/4	12.1 (658)	600	20 or less	0.43
	Double	VE00000	VFS2610	1/8	7.2 (393)	000	05	0.0
	check	VFS2600		1/4	7.2 (393)	600	25 or less	0.6

Note 1) According to JIS B8375 (Once per 30 days) for the minimum operating frequency. Note 2) According to JIS B8375-1981. (The valve at supply pressure 0.5MPa.) Note 3) In case of VFS2□00-□FZ-01. Note 4) Factors of "Note 1)" and "Note 2)" are ones achieved in controlled clean air.

Standard Specifications

Stariu	iaiu opecilications				
	Fluid		Air and inert gas		
	Max. operating pressure		1.0MPa		
	NA:	2 position		0.1MPa	
	Min. operating pressure	3 position		0.15MPa	
	Proof pressure		1.5MPa		
Valve	Ambient and fluid tempera	ture		-10 to + 60°C ⁽¹⁾	
	Lubrication			Not required (2)	
	Pilot valve manual override)		Non-locking push (Flush)	
	Shock/vibration resistance		150/50m/s ² (3)		
	Protection structure		D type: Splash proof (4)		
	Rated voltage		100	0V, 200V AC (50/60Hz), 24V DC	
	Allowable voltage		-15 to + 10% rated voltage		
	Coil insulation		Class B or equivalent (130°C) (5)		
	Apparent power AC	Inrush	5.6VA/50Hz, 5.0VA/60Hz		
Solenoid	(Power consumption)	Holding	3.4V	A (2.1W)/50Hz, 2.3VA (1.5W)/60Hz	
	Power consumption DC		1.8W		
	Electrical entry		Plug-in		
			Non Plug-in	DIN connector	

Note 1) Use dry air if low temperatures.

Note 2) Use turbine oil class 1 (ISO VG32), if lubricated.

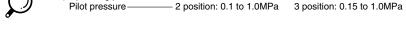
Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle directions of main valve and armature, each one time when energized and de-energized. (Value in the initial stage.)

Vibration resistance: No malfunction from test with 8.3 to 2000Hz, 1 sweep, to axis and right angle directions of main valve and armature, each one when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

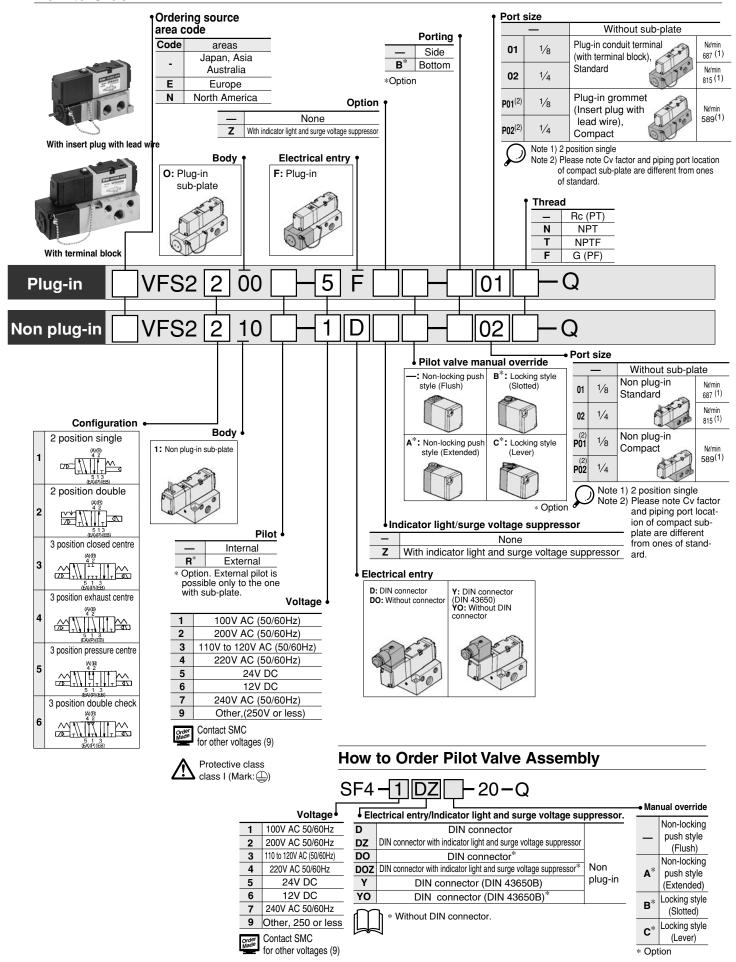
Option Specifications

Pilot style	External pilot (1)			
Manual override	Non-locking push style (Extended), Locking style (Slotted), Locking style (Lever)			
Voltage	110 to 120V, 220V/240V AC 50/60Hz			
vollage	12V, 100V DC			
Porting	Bottom porting			
Option	With indicator light and surge voltage suppressor			
Note 1) Operating pressure: 0 to 1.0MPa				

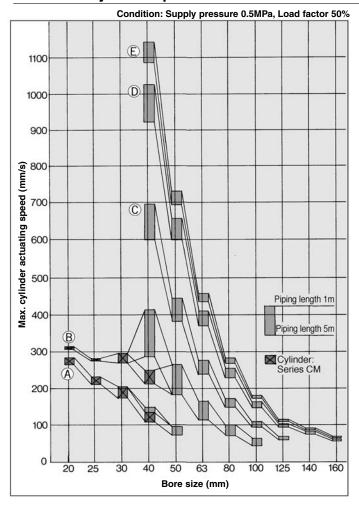




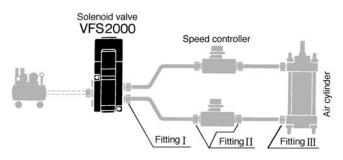
How to Order



Maximum Cylinder Speed



System diagram



System components

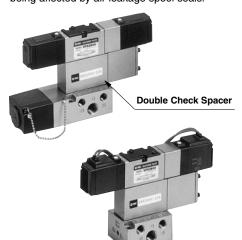
Custom	Solenoid	Speed Silencer		Fitting (Tube O.D. X connecting thread)			
System	valve			1	2	3	
Α	\/F00000 04	AS2000-01 (S=5mm ²)	AN110-01 (S=35mm ²)	ø4 X 1/8	ø4 X 1/8	ø4 X ½ to ½	
В	VFS2000-01 1/ ₈ (S=12.6mm ²)	AS3000-02 (S=12mm ²)	AN110-01 (S=35mm ²)	ø6 X 1/8	ø6 X 1/8	ø6 X ½ to ½	
С	,	AS3000-02 (S=12mm ²)	AN110-01 (S=35mm ²)	ø8 X 1/8	ø8 X 1/8	ø8 X ½ to ½	
D	VFS2000-02	AS4000-02 (S=24mm ²)	AN110-01 (S=35mm ²)	ø10 X ½	ø10 X ½	ø10 X ½ to ½	
Е	(S=15mm ²)	AS4000-02 (S=24mm ²)	AN110-01 (S=35mm ²)	ø12 X 1/ ₄	ø12 X 1∕ ₄	ø12 X ½ to ½	

Note) The piping with a compact sub-plate of pipe connecting bore 1/8 and1/4 is equivalent to the system A, B, C.

Double Check Spacer Specifications

Holding cylinder mid-position for a long periods.

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Specifications

Double check	Plug-in		Non plug-in		ıg-in	
spacer	VVFS2000-22	۷۱	VVFS2000-22A-2			
Applicable solenoid valve	VFS2400-□F		١	/FS241	G O-□ ^E T D	
	Solenoid one	Р		EA	210 or less	
	side energized	'		EB	210 01 1033	
Leakage*		es		EA	210 or less	
(cm ³ /min) (ANR)	Solenoid both sides de-energized			EB	210 01 1033	
				EA	0	
		В		EB		

*Supply pressure 0.5MPa

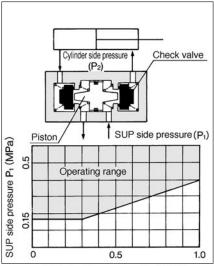
⚠ Precaution

•In the case of 3 position double check valve (VFS26□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal.

If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.

 Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

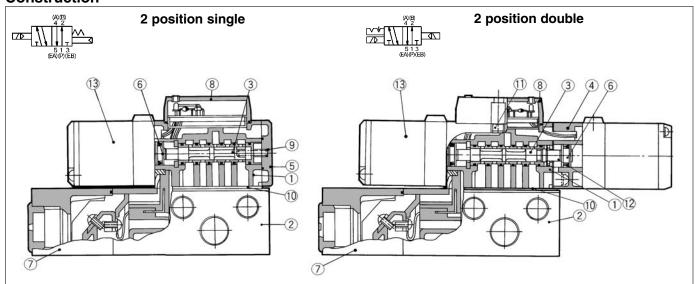
Check Valve Operation



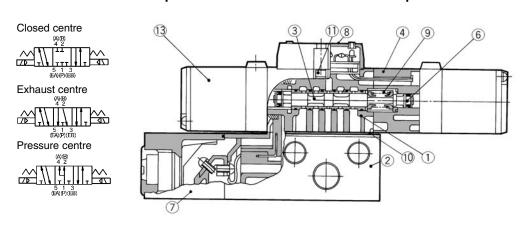
Cylinder side pressure P2 (MPa)

•The combination of VFS21°₁0, VFS22°₁0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Sub-plate	Aluminium die-cast	Platinum silver
3	Spool/Sleeve	Stainless steel	_
4	Adaptor plate	Aluminium die-cast	Platinum silver
(5)	End plate	Resin	Black
6	Piston	Resin	_
7	Junction cover	Resin	_
8	Light cover	Resin	_

Subplate Assembly (Standard)

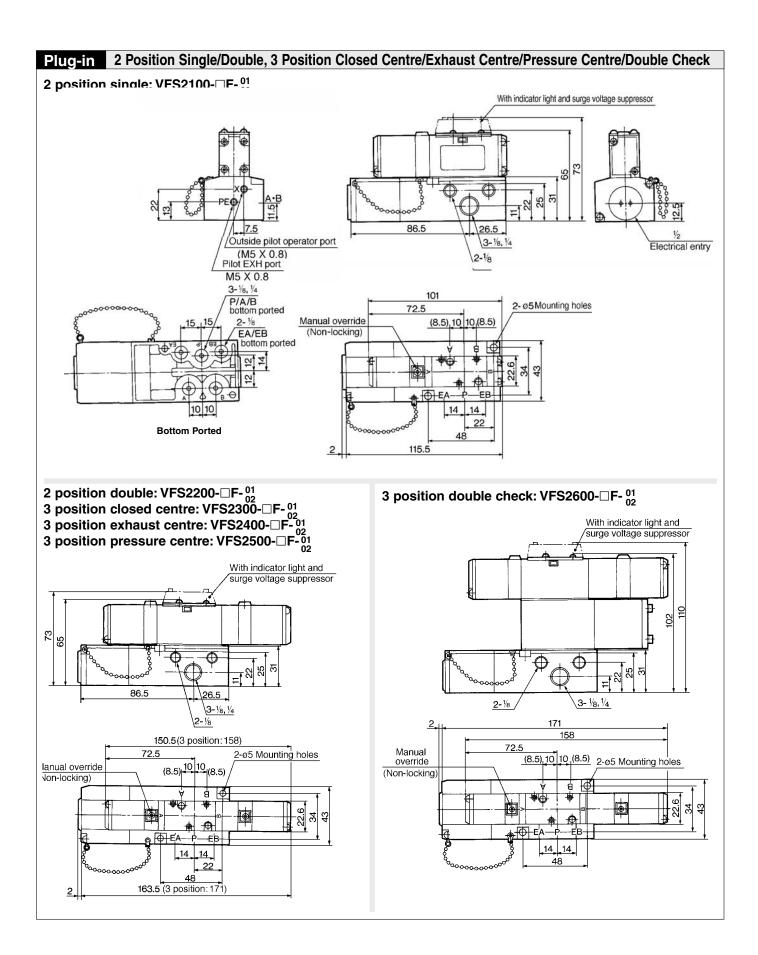
Plug-in	VFS2000-LP- ⁰¹
Non plug-in	VFS2000-LS-01

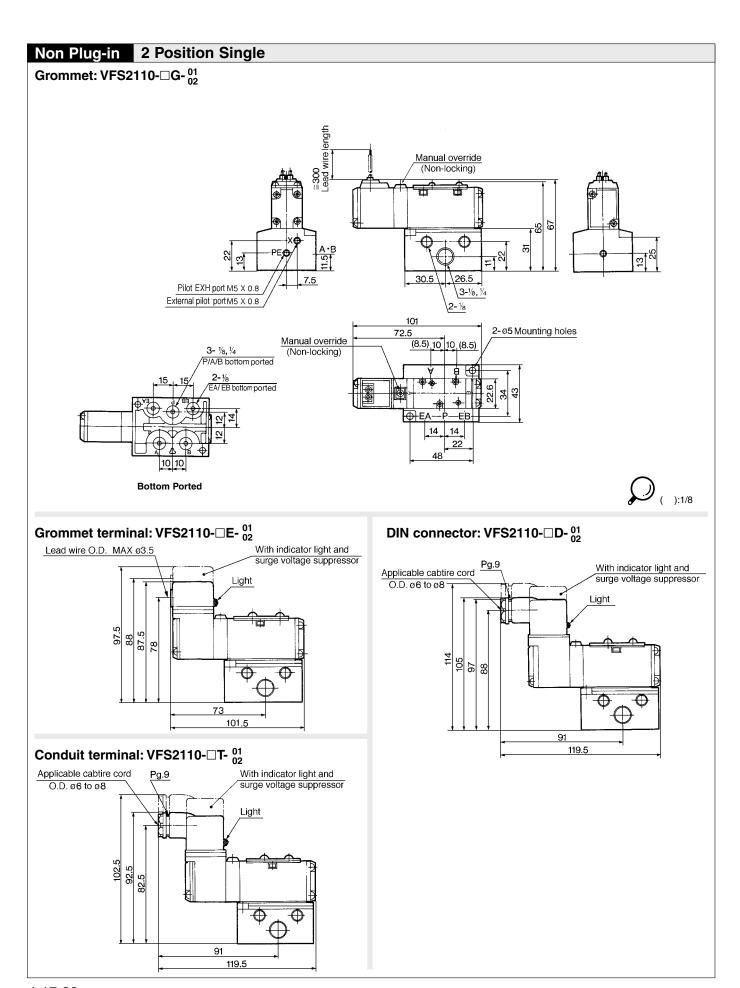
* Without mounting screw and gasket .

* Refer to p.1.17-52 for compact style.

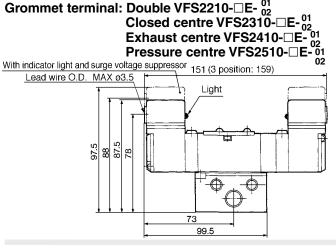
Replacement Parts

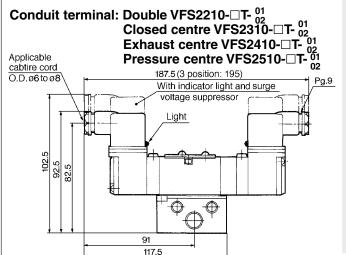
Nia	Description Material	Part No.					
No.	Description	Material	VFS21□□	VFS22□□	VFS23□□, 24□□, 25		
9	Return spring	Stainless steel	NVF2000-48	_	AXT624-19-1		
10	Gasket	NBR	AXT624-20-2	AXT624-20-2	AXT624-20-2		
11)	Hexagonal soket head cap screw	Steel	AXT624-26	AXT624-26	AXT624-26		
12	Detent assembly	_	_	AXT624-11A	_		
(13)	Pilot valve assemby	_	Refer to "How to order/Pilot valve assembly" on p.1.17-34.				



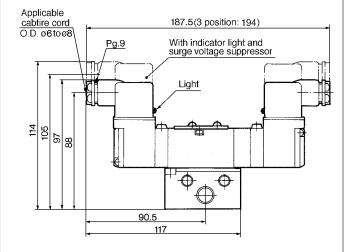


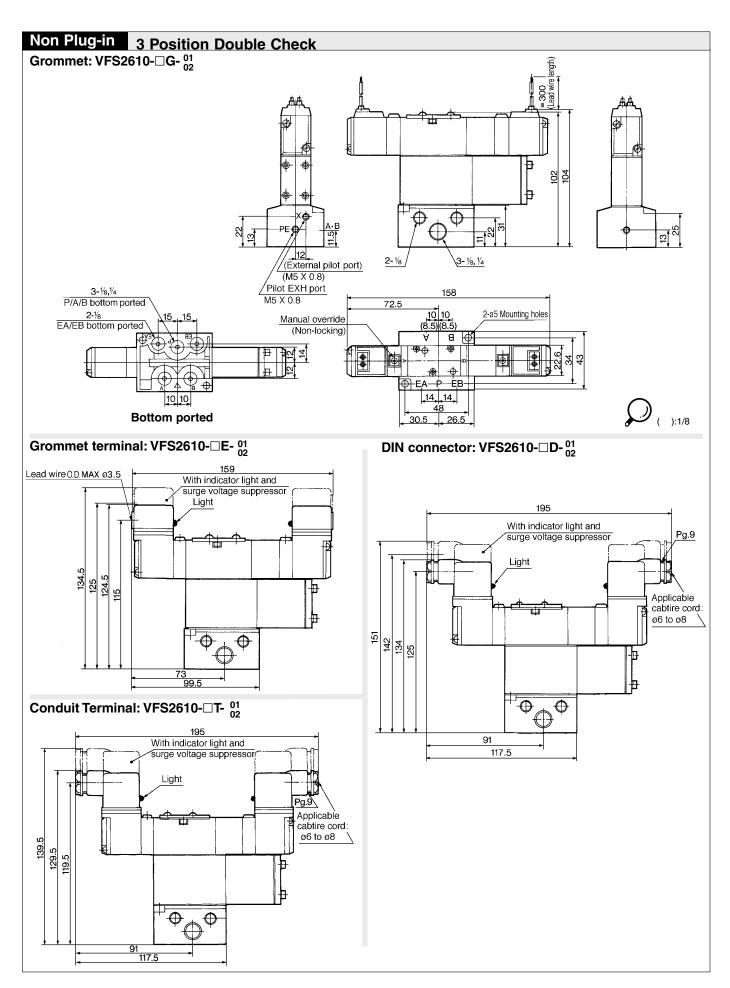
Non Plug-in 2 Position Double, 3 Position Closed Centre/Exhaust Centre/Pressure centre Grommet: 2 position double VFS2210- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position closed centre VFS2310- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position exhaust centre VFS2410- \square G- $\stackrel{01}{\bigcirc 02}$ 3 position pressure centre VFS2510- \square G- $\stackrel{01}{\bigcirc 02}$ 67 83 26.5 \3- 1/8, 1/4 Pilot EXH port M5 X 0.8 (External pilot port M5 X 0.8) 2-1/8 3-1/8,1/4 150.5 (3 position: 158) 2-ø5 Mounting holes P/A/B bottom ported 72.5 (8.5) 10 (8.5) 2-1/8 Manual override EA/EB bottom ported (Non-locking) ้ย่∣∉ Φ -P--FB 14 14 10 10 _ 22 **Bottom Ported** Grommet terminal: Double VFS2210-□E- 01 DIN connector: Double VFS2210-□D-01 Double VF32210-□D-02 Closed centre VFS2310-□D-01 VF32440 □D-01

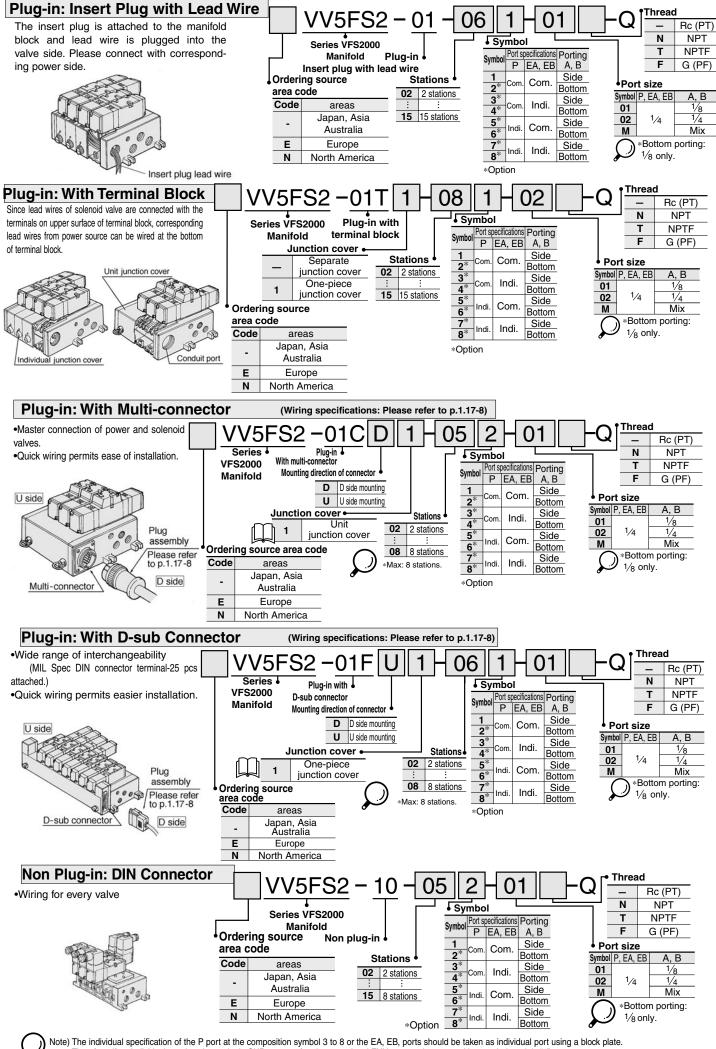




Exhaust centre VFS2410-□D- $^{01}_{02}$ Pressure centre VFS2510-□D- $^{01}_{02}$







Manifold Specifications

Page Chile	Wiring	Porting	Port s	ize	No. of	Applicable calencid valve
Base Style	yle Wiring	A, B port	P, EA, EB	A, B	Stations	Applicable solenoid valve
Plug-in VV5FS2-01 □	Insert plug with lead wire With terminal block With multi connector With D-sub connector	Side	1/4	16 14	2 to 15	VFS2□00-□F
Non plug-in VV5FS2-10	•Grommet •Grommet terminal •Conduit terminal •DIN connector	Bottom	1/4	78,74	21015	VFS2□10-□G VFS2□10-□E VFS2□10-□T VFS2□10-□D



*With multi connector, or with D-sub connector: 8 stations max.

Manifold Stations and Effective Area (mm²) (Cv factor)

			/ (/	<i></i>
Porting/No. of stations	First station	Fifth station	Tenth station	Fifteenth station
P→A or B	12.4 (677)	12.4 (677)	12.3 (667)	12.2 (667)
A→EA, B→EB	14.6 (795)	14.6 (795)	14.6 (795)	14.5 (795)



*2 position single. Port size: 1/4

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

- 1	Body	Plug-in	Non plug-in
9	1/8	VVFS2000-P-01-1	VVFS2000-P-01-2
Part	1/4	VVFS2000-P-02-1	VVFS2000-P-02-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

ı	Body	Plug-in	Non plug-in
9	1/8	VVFS2000-R-01-1	VVFS2000-R-01-2
Part	1/4	VVFS2000-R-02-1	VVFS2000-R-02-2





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in
Part No.	AXT62	25-12A

EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

Body	Plug-in	Non plug-in
Part No.	AXT625-12A	



Interface speed control

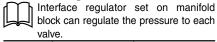
Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-20A-1	VVFS2000-20A-2

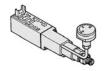




Interface regulator



Body	Plug-in	Non plug-in
P port regulation	ARBF2000-00-P-1	ARBF2000-00-P-2





Air shuttoff valve spacer

When stopping supply air and releasing residual pressure after completion of work, actuators may move from original position. Air shuttoff valve spacer makes it possible to stop actuators in original position for extended periods.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-21A-1	VVFS2000-21A-2



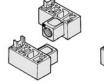


*Incompatible to subplate standard.

Air release valve spacer

The concurrent use of air release valve spacer with VFS21 \(\sigma \) can release air.

Body	Plug-in	Non plug-in	
Part No.	VVFS2000-24A-1R	VVFS2000-24A-2R	
Not	e) L: U side mount	R: D side mount	





Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-22A-1	VVFS2000-22A-2





How to Order Manifold

Please indicate manifold base style, corresponding valve, and option parts.

- <<Example>>
- Non plug-in 6 stations
 (Manifold base mounted style)
 VV5FS2-10-061-01

 (2 position single) VFS2100-5

 (3 position exhaust center) VFS2410-5D----1

 (Individual EXH spacer) VVFS2000-R-01-2----1

Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are requied, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in
Part No.	VVFS2000-10A	

Accessory

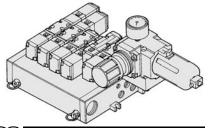
One pair of gasket and mounting thread is attached to every option parts assembly.

Manifold Options

With control unit

Plug-in/Non plug-in

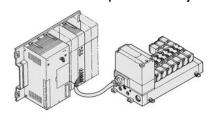
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- •Piping work eliminated.



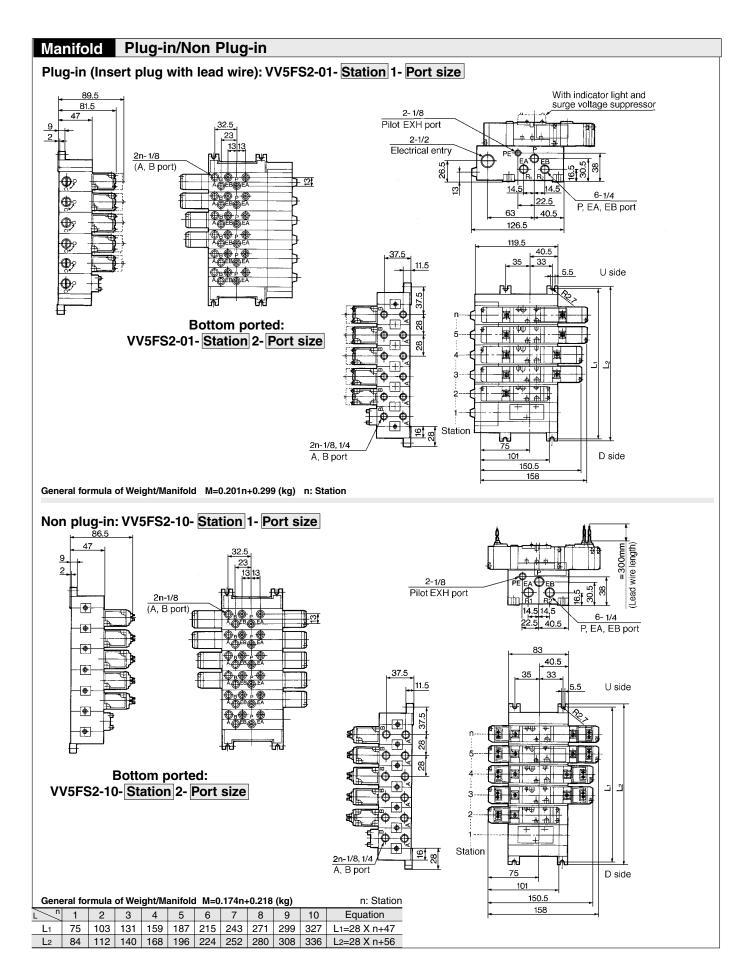


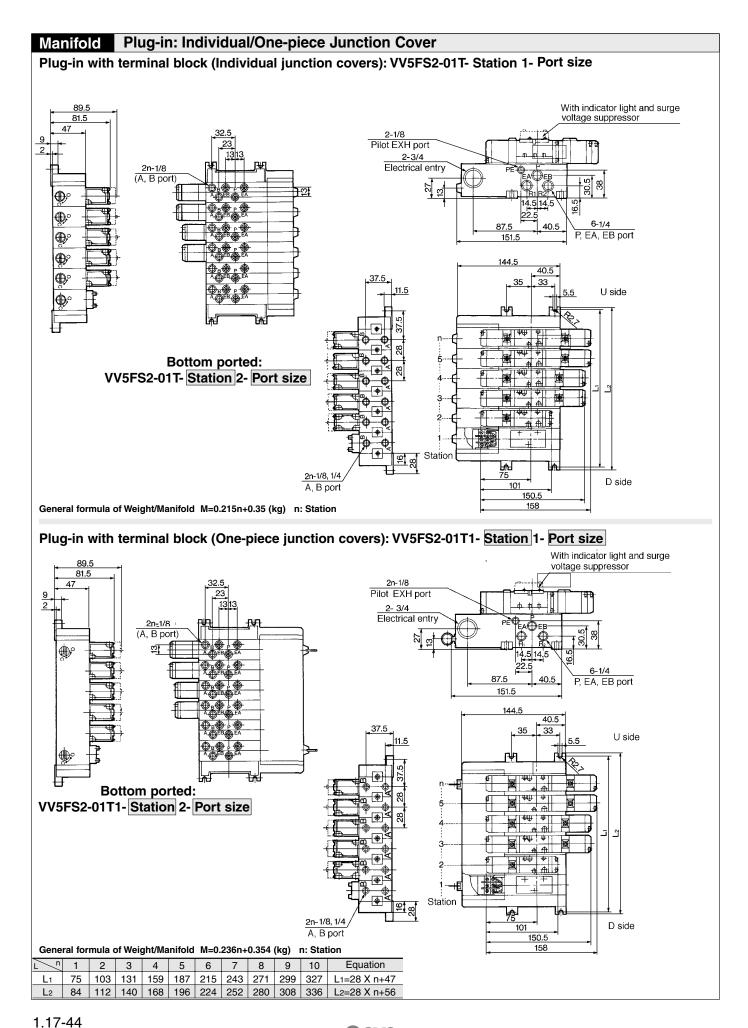
With serial interface unit Plug-in

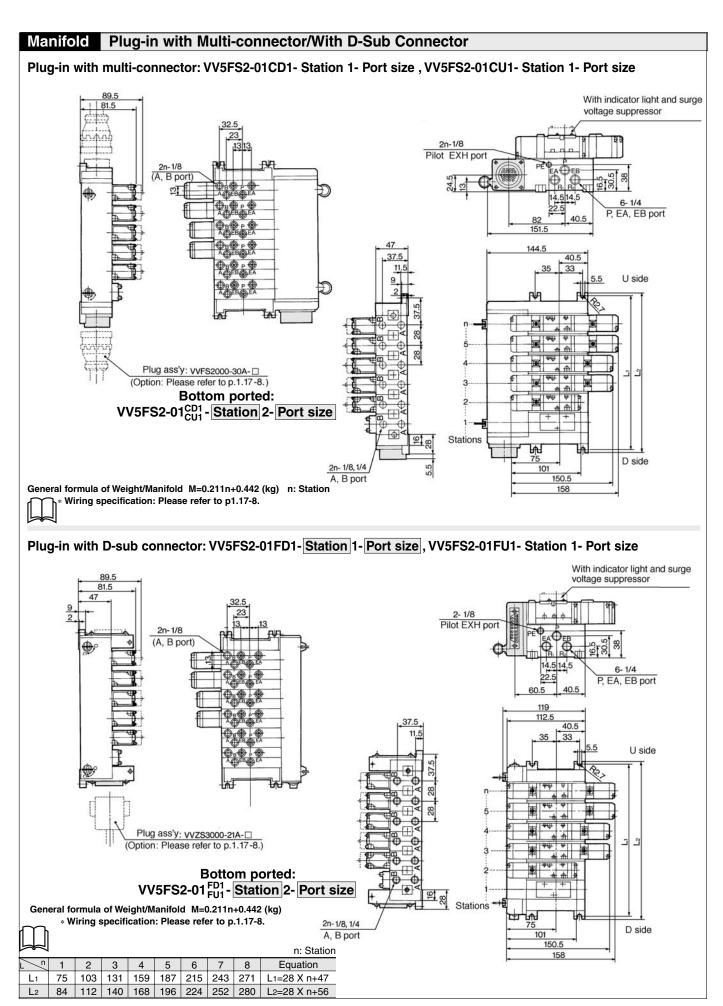
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- •Maintenance and inspection are easy.

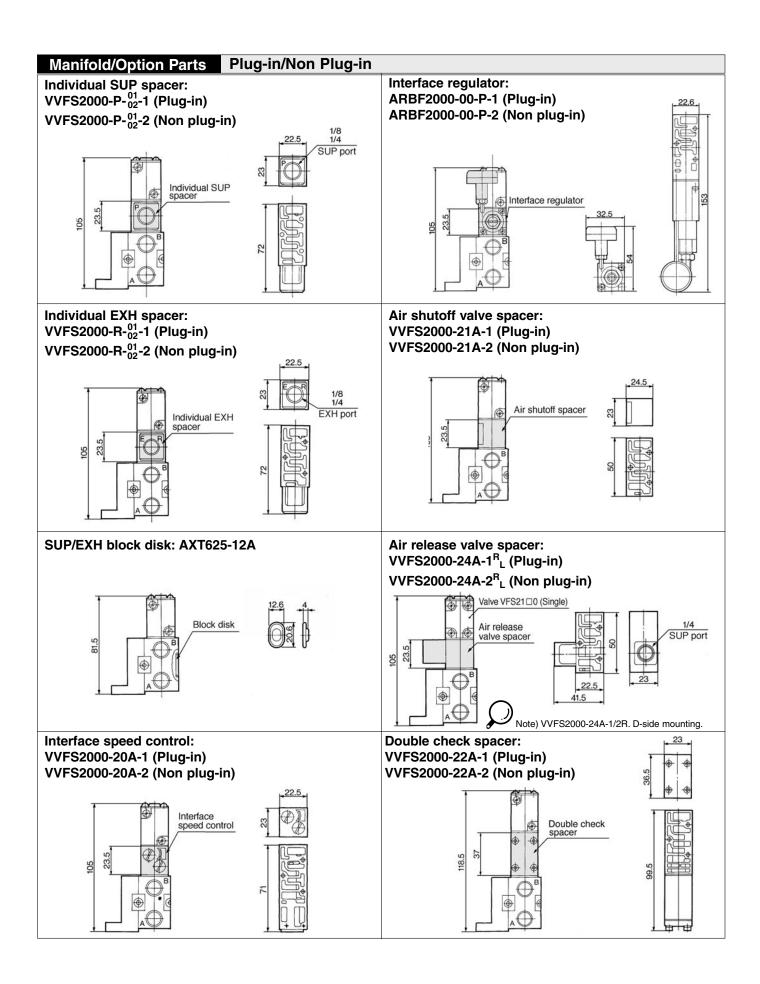












Manifold with Control Unit

¡Control units (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.

¡Piping processes are eliminated





Precautions

When using an air filter with auto drain or manual drain, mount the filter vertically.

Manifold specifications

Manifold style	Plug-	in: VV5FS2-01□	Non plug-in: VV5FS2-10		
	Insert	olug with lead wire	Grommet		
Wiring	Witl	n terminal block	Grommet terminal		
wiinig	With	multi-connector	Conduit terminal		
	With D-sub connector		DIN connector		
A 1: 1- 1 1	pplicable valve VFS2□00-□F		VFS2□10-□G, VFS2□10-□E		
Applicable valve			VFS2□10-□T, VFS2□10-□D		
		Common SUP, Common EXH			
Porting specifications	A, B port Side: 1/8, 1/4		Bottom: 1/8 (Option)		
	P, EA, EB port Side: 1/4		Bottom: 1/8 (Option)		
No. of stations	2 to 15*				

*With multi-connector, or D-sub connector: 8 stations max.

Control Unit/Specifications

Air filter (with auto	Air filter (with auto drain/with manual drain)				
Filtration	5μm				
Regulator					
Set Press (Secondary)	0.05 to 0.85MPa				
Pressure switch (1)				
Set press. range: OFF	0.1 to 0.6MPa				
Differential	0.08MPa or less				
Contact	1a				
Light	LED (Red)				
Max. switch capacity	2V AC, 2W DC				
Max. operating current	24V AC, DC. or less: 50mA				
Air release valve	(Single only)				
Operating press. range	0.1 to 1.0MPa				

Control unit/Options

	Air release	<pre><plug-in> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in></pre>				
a	valve adaptor plate ⁽²⁾	<non plug-in=""> VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting)</non>				
	Pressure switch (3)	IS1000P-2-1				
	D	With control unit/Filter regulator	MP2-2			
	Blank	Pressure switch	MP3-2			
	plate	Air release valve	AXT625-18A			
	Filter element	111511-5B				
	_					

Note 1) Voltage: 24V DC to 100V AC Inner voltage drop: 4V

Note 2) Refer to manifold option parts on p.1.17-42.

Note 3) Non plug-in style cannot be mounted afterwards

How to Order

Option

Protective class

class I (Mark: 🕮)

The individual specification of the P port in the composition

individual port using a block plate. Therefore, if an individual

port is taken using a single SUP spacer of option or a single

symbol marks 3 to 8 or EA, EB ports should be taken as

EXH spacer, the composition symbol mark is "1".

Note) The manifold with plug-in attachment plug lead is applied to only individual style. Non plug-in has no junction cover.

10 08 Voltage of air release valve Series VFS2000 None (F, G type only) Manifold 100V AC (50/60Hz) Ordering source 2 200V AC (50/60Hz) area code 110V to 120V AC (50/60Hz) 3 Code areas 220V AC (50/60Hz) Japan, Asia 24V DC 5 Australia 12V DC 6 Е Europe 240V AC (50/60Hz) 7 Ν North America 9 Other,(250V or less) Base style/Wiring Contact SMC Stations of Plug-in insert plug with lead wire for other voltages (9) 01 **Control unit** 02 2 stations Plug-in with terminal block 01T Symbol MP F G С Ε 01C Plug-in with multi-connector Α ΑP М **15*** 15 stations Control equipment 01F Plug-in with D-sub connector *Base style 01, 01T, 10: Air filter with auto drain Non plug-in 10 2 to 15 stations Air filter with manual drain 01C, 01F: 2 to 8 stations Connector mounting direction • Regulator Symbol 4 Air release valve Symbol Connector mounting Applicable base Port specifications Porting Pressure switch 01, 01T, 10 None (A, B) Р EA, EB Blank plate (Air release valve) D D side Side 01C, 01F Blank plate (Filter Regulator) Common Common П U side 2 **Bottom** Mounting manifold block 3 Side Junction cover • Common Individual 4* Bottom Individual style Plase indicate manifold base mounting style, corresponding **Thread** 5 Side Unit style Individual Common valve, and option parts. Rc (PT) 6 Bottom Individual: Base style 01, 01T «Example» N **NPT** 7 Side Unit: Base style 01T, 01C, 01F Individual Individual Plug-in with terminal block NPTF Bottom (Manifold base) VV5FS2-01T1-091-02-MP-Q · · · · · 1

01

02

М

F

Port size

Symbol P, EA, EB

G (PF)

A. B

1/8

1/4

Mix

(2 position single)

•Non plug-in

(Manifold base)

(2 position single)

VFS2100-5FZ-Q 5

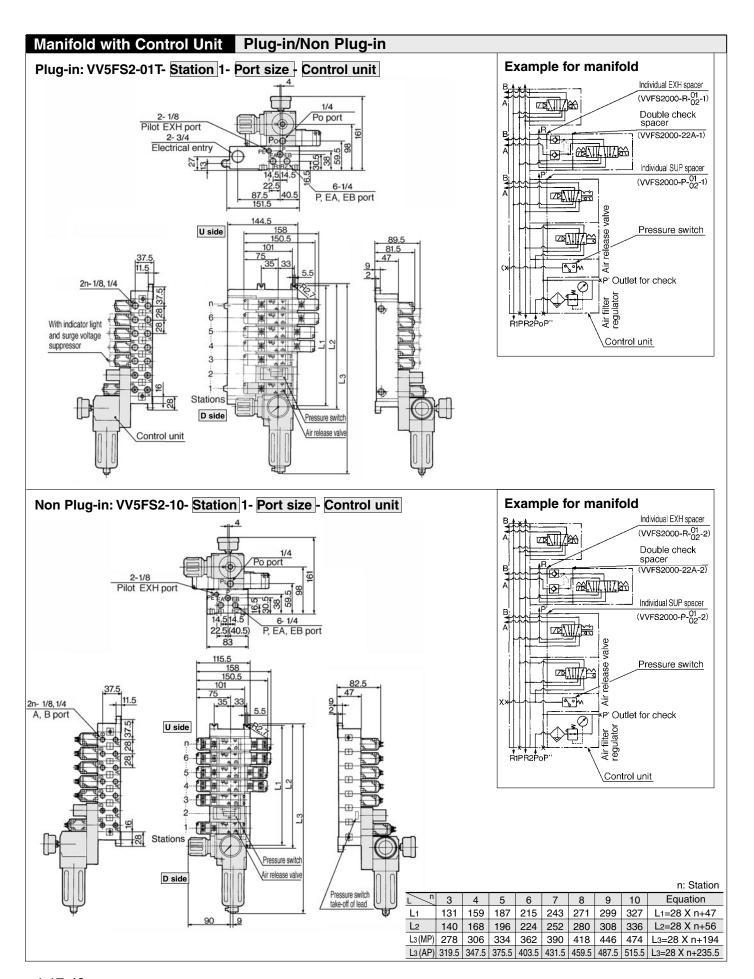
VV5FS2-10-071-01-M-Q····· 1

VFS2110-5D-Q······ 5

(2 position double) VFS2200-5FZ-Q 2

*2 stations are needed to mount control unit.

*2 stations are needed to mount control unit.



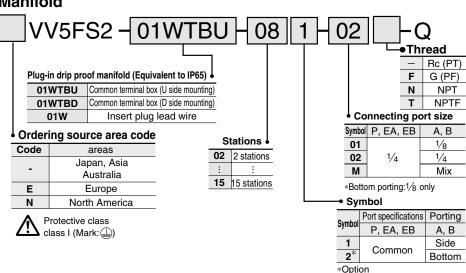
Splash Proof Manifold (Equivalent to IP65)

Manifold Specifications

Model	VV5FS2-01WTBb		VV5FS2-01W	
Wiring	Common terminal box		Insert plug with lead wire	
Applicable solenoid valve	VFS2□00-□F-X54			
		Common SUP,	Common EXH	
Porting	A, B port Side: 1/8 1/4 Bottom: 1/8 (Option)			
	P, EA, EB port	Side	e: 1/ ₄	
Stations		2 to 10	2 to 15	

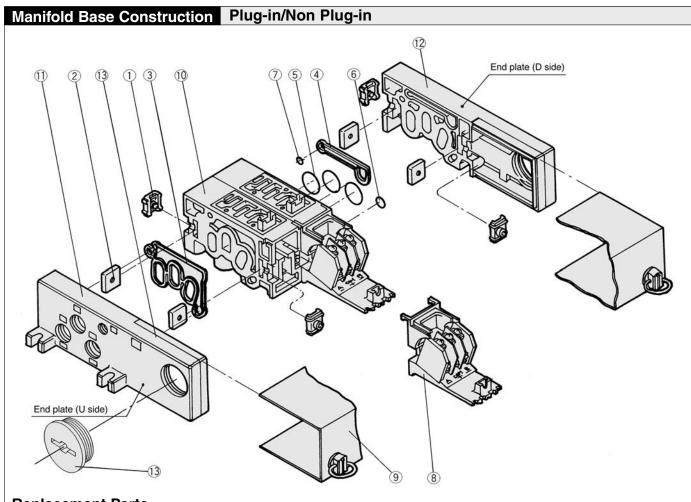
How to Order





Valve Splash proof Configuration 4 Pilot valve manual override 2 position single Non-locking push style 2 position double (Flush) 3 position closed centre Non-locking push style A^* (Extended) 3 position exhaust centre B^* Locking style (Slotted) 3 position pressure centre Locking style (Lever) 6 3 position double check C* *Option Internal pilot Optional External pilot None *Option With indicator light and surge voltage suppressor Voltage Ordering source area code 1 100V AC 50/60Hz Code areas 2 200V AC 50/60Hz Japan, Asia 3 110 to 120V AC 50/60Hz Australia 4 220V AC 50/60Hz Ε Europe 5 24V DC Ν North America 6 12V DC 7 240V AC 50/60Hz Protective class Other, (250V or less) class I (Mark: 🗐) Contact SMC for other voltages (9)

Splash Proof Manifold With common terminal box: VV5FS2-01WTBUD+ Station 1- Port size U side D side 2-¾ Electrical entry Bottom ported: VV5FS2-01WTBD- Station 2-01 Indicator light Push style manual override 2-% Pilot EXH port External pilot port X 25 Printed n: Station Equation 10 170 195 220 L1=25 X n+95 120 | 145 245 270 295 320 345 *Terminal mounting stations are not included. Indicates Solenoid valve mounting stations. | 131 | 156 | 181 | 206 | 231 | 256 | 281 | 306 | 331 | 356 | L2=25 X n+106 With insert plug lead wire: VV5FS2-01W- Station 1- Port size 2-¾ Electrical entry 6-¼ \P, EA, EB port 2-½ External pilot port Indicator light Push style manual override Lead wire with insert plug Length of lead wire 58(3 position) \equiv External pilot port Bottom ported: VV5FS2-01W- Station 2-01 U side D side C -----(1)--(2)--(3)--(4)--(5)--(n) 2n-/₈, /₄ A, B port n: Station Equation 6 70 145 L1=25n+45 95 120 170 195 220 245 270 295 320 345 370 395 420 106 | 131 | 156 | 181 | 206 231 256 281 306 331 356 381 L2=25n+56



Replacement	Parts
-------------	--------------

No.	Description	Material		Part No.
1	Metal joint A	Steel plate		AXT625-4-1
2	Metal joint B	Steel plate		AXT625-5
3	Gasket A	NBR		AXT625-17
4	Gasket B	NBR		AXT625-16
5	O ring	NBR		18 X 15 X 1.5
6	O ring	NBR		10.5 X 7.5 X 1.5
7	O ring	NBR		8 X 5 X 1.5
	Adapter plate	Resin	01	AXT625-6
	Adapter plate assembly		01T	AXT625-28-1A
(8)	Adapter plate assembly	_	01T1	(Terminal section with adapter plate)
•			01C	AXT625-28-1
	Adapter plate	Resin	01F	VVF2000-26-6
			01SU	AXT625-6

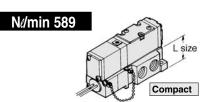
No.	Description	Material	Part No.			
			01	AXT625-7A		
			01T	AXT625-28-3A		
(9)	Junction cover assembly	_	01T1	AXT625-28-7A-stations		
9			01C	AX 1025-26-7 A- Stations		
			01F	VVF2000-26-5A-stations		
			01SU	AZ738-10A-stations		
	Rubber plug	NIDD	01	AXT333-12		
11)	hubbei plug	NBR	01T 01SU	AXT625-22		
	Plug	_	01W	EXP22S		

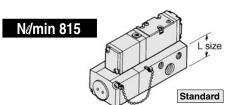
¡For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ${\color{red} \textcircled{10}}$. For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the (9) junction cover assembly.

Re	Replacement Parts sub assembly Note) Manifold Base/Construction: Plug-in with temminal						
No. Description Ass'y part No.			Components parts	Applicable manifold base			
		AXT625-01A- $\frac{1}{2}^{(1)}$	Manifold block ®, Metal joint ①, ②. O ring ⑤, ⑥, ⑦ Junction cover, Adapter plate, Pin housing, Guide, Insert plug lead wire	Plug-in Insert plug with lead wire			
10	Manifold block assembly	AXT625-20A- 1 (1)	Manifold block ®, Metal joint ①, ②. O ring ⑤, ⑥, ⑦ Terminal ⑧. Junction cover ⑨, Adaptor plate, Pin housing, Guide	Plug-in with terminal block			
		AXT625-10A- ¹ / ₂ (1)	Manifold block ①, Metal joint ①, ②, O ring ⑤, ⑥, ⑦	Non plug-in			
		AXT625-2A	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Plug-in Insert plug with lead wire			
11)	End plate (U side) assembly	AXT625-2A-20	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Plug-in with terminal block			
		AXT625-2A-10	End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③	Non plug-in			
		AXT625-3A	End plate (U) ②, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Plug-in Insert plug with lead wire			
12	End plate (D side) assembly	AXT625-3A-20	End plate (U) ②, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Plug-in with terminal block			
		AXT625-3A-10	End plate (U) ②, Metal joint ①, ②, Gasket B ④, Guard ③ Steel ball	Non plug-in			

Note 1) A, B ports: 1/8, 1/4.

Light Compact Style Sub-plate/N/min: 589

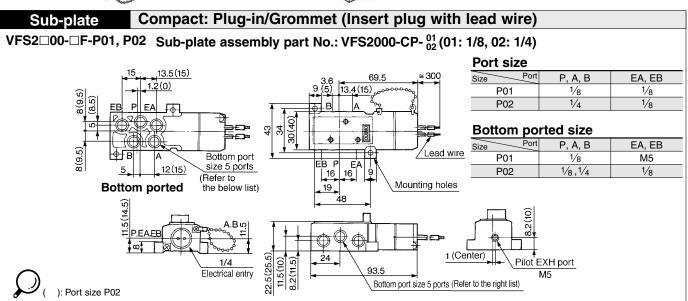


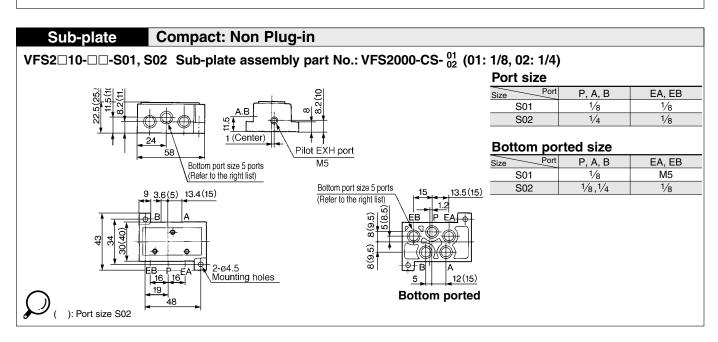


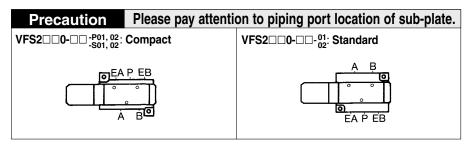
Sub-plate

	L	Weight	Ne/min	
Style	(mm)	(kg)	Effective area (1)	
Compact	25.5	0.13	10.8 (589)	
Standard	31	0.2	15 (815)	

Note 1) 2 position single. 1/4







Wiring

Compact: Plug-in/Grommet (Insert plug with lead wire)

•The insert plug is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list. Please connect with corresponding power side.

Sol.	A s	ide	B side		
Lead wire colour	Red	Black	Brown	White	

[•]No polarity.

5 Port Pilot/Metal Seal

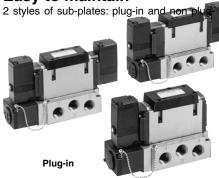
Plug-in/Non Plug-in

Series VFS3000

Compact despite large flow capacity 3/8: N//min 1963

Small Power Consumption/1.8W DC

Easy to maintain





JIS Symbol

olo oyilibol	
2 position	3 position
Single	Closed centre
✓D	(VE) 1 3 (EA)(P)(EB)
Double	Exhaust centre
(A)(B) (A)(B) (A)(B) (A)(B)(B)	(A) (P) (EB)
	Pressure centre
	(A)(E) (A)(E) (A)(E)(E)
	Double check
	(A)(E)

Model

Configuration		Model		Port size	Effective area	Max. operating	Response	Weight
		Plug-in	Non plug-in	Port Size	(mm²) (Ne/min)	cycle (CPM) (1)	time (ms) (2)	(kg) ⁽³⁾
	Single	VFS3100	VFS3110	1/4	32.4 (1767)	1200	20 or less	0.31
2 position	Sirigie	VI 33100	VI 33110	3/8	36.0 (1963)	1200	20 01 1633	0.51
2 position	Double VFS3200	VE00000	VE00040	1/4	32.4 (1767)	4500	15 or less	0.41
		VF53200	VFS3210	3/8	36.0 (1963)	1500		
	Closed	VFS3300	VFS3310	1/4	32.4 (1767)	600	40 or less	0.43
	centre			3/8	36.0 (1963)	800	40 or less	0.43
	Exhaust	VE00400 V	FS3400 VFS3410	1/4	32.4 (1767)	000	40	0.40
0141	centre	VF53400		3/8	36.0 (1963)	600	40 or less	0.43
3 position	Pressure	VEGGEGG	VE00540	1/4	32.4 (1767)	000	40	0.40
	centre	VFS3500	VFS3510	3/8	36.0 (1963)	600	40 or less	0.43
	Double	VEGGGGG	VE00040	1/4	19.8 (1080)	000		
	check	VFS3600	VFS3610	3/8	21.6 (1178)	600	50 or less	0.91

Note 1) According to JIS B8375 (Once per 30 days) for the minimum operating frequency.

Note 2) According to JIS B8375-1981 (The value at supply pressure 0.5MPa.)

Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, therefore, add 0.30 kgf and 0.27 kgf sespectively.

Standard Specifications

Otali	aara opoornoanono				
	Fluid		Air and inert gas		
	Max. operating pressure		1.0MPa		
	Min. operating pressure			0.1MPa	
	Proof pressure			1.5MPa	
Valve	Ambient and fluid temperature		_	10 to +60°C (1)	
	Lubrication			Not required (2)	
	Pilot valve manual override		Non-locking push (Flush)		
	Shock/vibration resistance		150/50m/s ² (3)		
	Protection structure		E type: Dust proof (level 0), F type: drip proof (level 2), D type: splash proof (level 4) (4)		
	Rated voltage		100V, 200	OV AC 50/60Hz, 24V DC	
	Allowable voltage		−15 to	+10% rated voltage	
	Coil insulation		Class B o	or equivalent (130°C) (5)	
	Apparent power	Inrush	5.6VA	A/50Hz, 5.0VA/60Hz	
Solenoid	(Power consumption) AC Holding		3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz		
	Power consumption DC		1.8W		
	Clastrical autor		Plug-in	Conduit terminal	
	Electrical entry		Non plug-in	DIN connector	

Note 1) Use dry-air at low temperatures.

Note 2) Use turbine oil No.1 (ISO VG32), if lubricated.

Note 3) Shock resistance: No malfunction from test using drop impact tester, to axis and right angle directions of main valve and armature, each one time when energized and de-energized. (Value in the initial stage.)

Vibration resistance: No malfunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main valve and armature, each one time when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

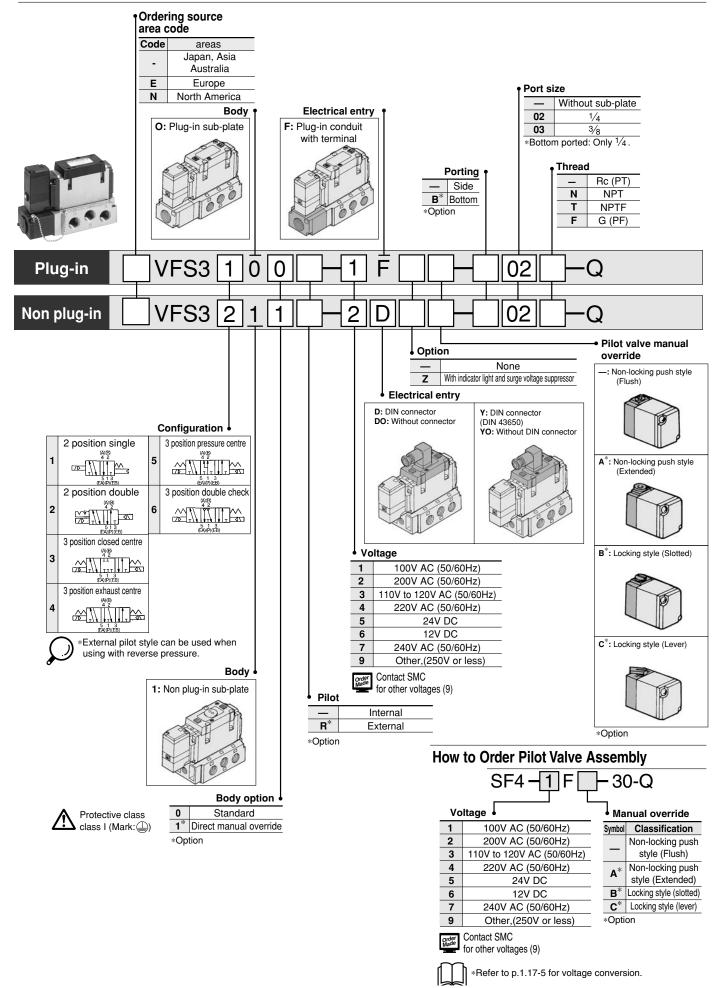
Option Specifications

Pilot		External pilot style (1)		
Manual	Main valve	Direct manual override style		
override Pilot valve Non-locking push style (Extended), Locking style (Slotted), Locking style				
\/-It		110V to 120V, 220V, 240V AC (50/60Hz)		
Voltage		12V, 100V DC		
Porting Bot		Bottom porting		
Option With indicator light and surge voltage		With indicator light and surge voltage suppressor		

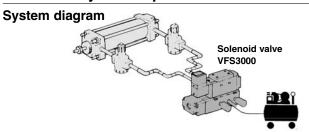
Note1) Operating pressure: 0 to 1.0MPa Pilot pressure — 0.1 to 1.0MPa



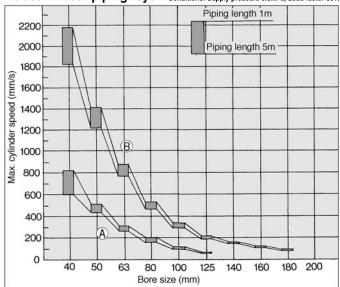
How to Order



Maximum Cylinder Speed



Rubber hose piping sys- conditions: Supply pressure 0.5MPa, Load factor 50%



System	Solenoid valve	Speed controller	Silencer	Fitting (Hose I. D. X Fitting I. D. X Port Size)
Α	VFS3000-02 $1/_4$ (S=32.4mm ²)	AS4000-02 (S=24mm ²)	AN200-02 (S=35mm ²)	ø6.3 X ø4.8 X ½
В	VFS3000-03 3/ ₈ (S=36mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	ø9.5 X ø8 X 3⁄ ₈

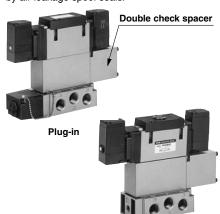
S. G. P. piping system Conditions: Supply pressure 0.5MPa, Load factor 50% 2800 Piping length 1m 2600 Piping length 5m 2400 2200 2000 1800 (s/mm) 1600 peeds 1400 cylinder 1200 Max. 1000 800 600 400 200 0 140 160 50 63 100 Bore size (mm)

Sys	stem	Solenoid valve	Speed controller	Silencer	Fitting
_	0	VFS3000-02 ¹ / ₄ (S=32.4mm ²)	AS4000-02 (S=24mm ²)	AN200-02 (S=35mm ²)	Elbow 90° 5 pcs.
	D	VFS3000-03 3/ ₈ (S=36mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	Elbow 90° 5 pcs.

Double Check Spacer/Specification

Holding cylinder mid-position for long periods.

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Non plug-in

Specifications

Double	Plug-in		N	on plug-in
check spacer	VVFS3000-22A-1		VVFS3000-22A-2	
Applicable solenoid valve	VFS3400-[∃F	VFS3410-□D VFS3410-□E	
	Solenoid one side energized	Р	EA EB	230 or less
Leakage [*] (cm ³ /min)	Solenoid both	Р	EA EB	230 or less
	side de-energized	Α	EA	0
	1	l R	FB	

*Supply pressure: 0.5MPa

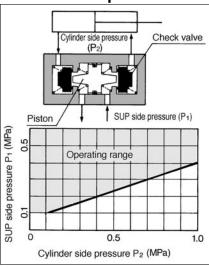
⚠ Precaution

•In the case of 3 position double check valve (VFS36□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal.

If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position

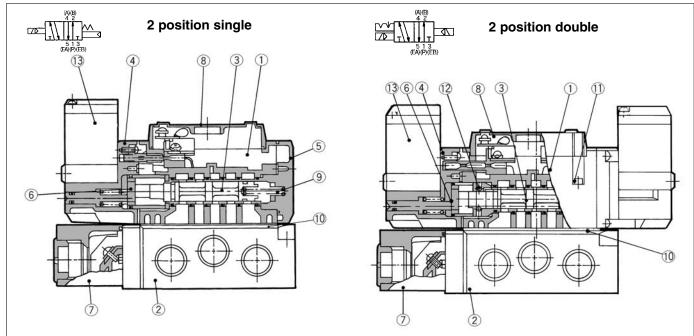
 Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

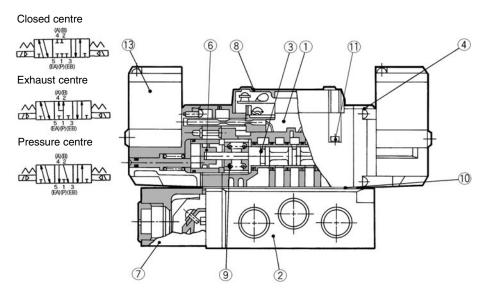


•The combination of VFS31 $^{9}_{1}$ 0, VFS32 $^{9}_{1}$ 0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

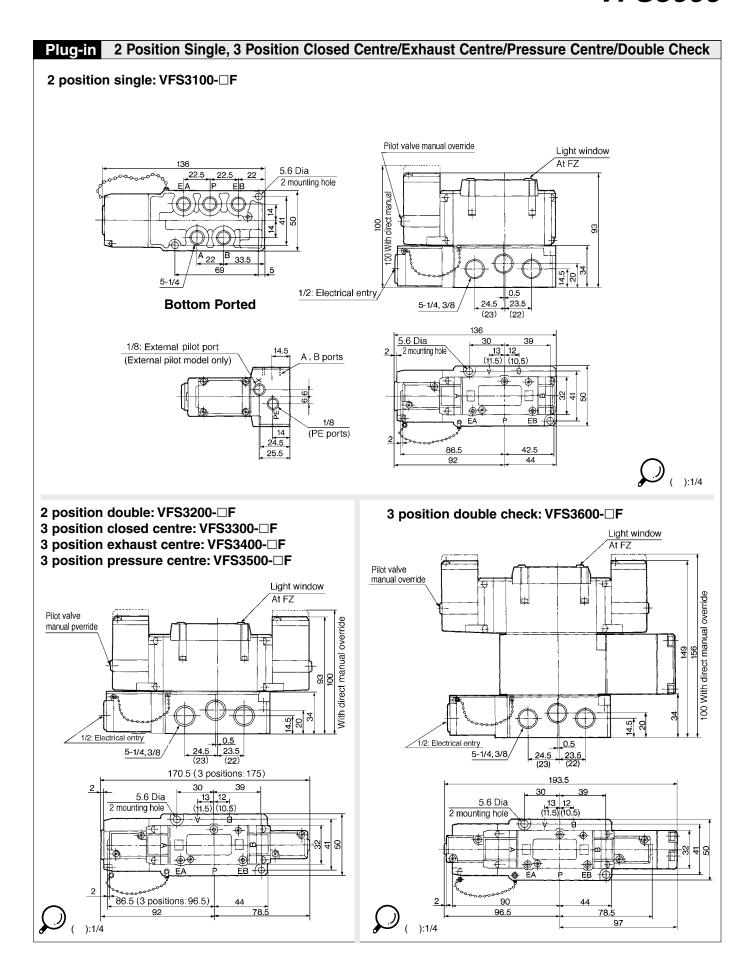
No.	Description	Material	Note
1	Body	Aluminium die-cast	Platinum silver
2	Sub plate	Aluminium die-cast	Platinum silver
3	Spool/Sleeve	Stainless steel	_
4	Adaptor plate	Resin	Black
(5)	End plate	Resin	Black
6	Piston	Resin	_
7	Junction cover	Resin	_
8	Light cover	Resin	_

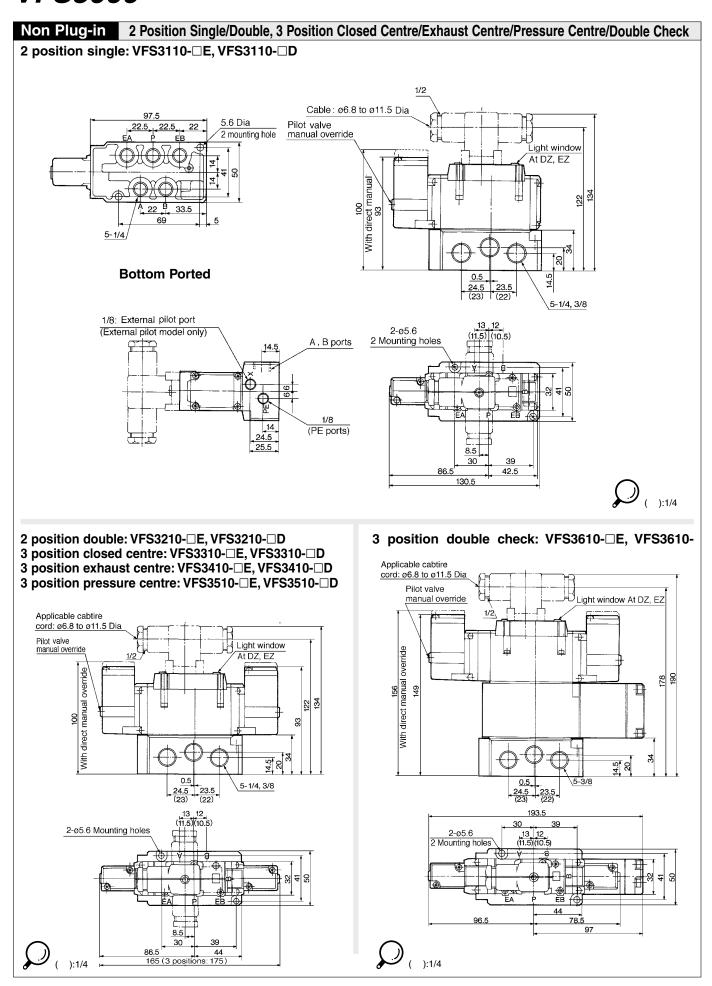
Sub-plate Assembly

Plug-in	VFS3000-P-02			
Non plug-in	VFS3000-S-02			
*Without mounting screw and gasket.				

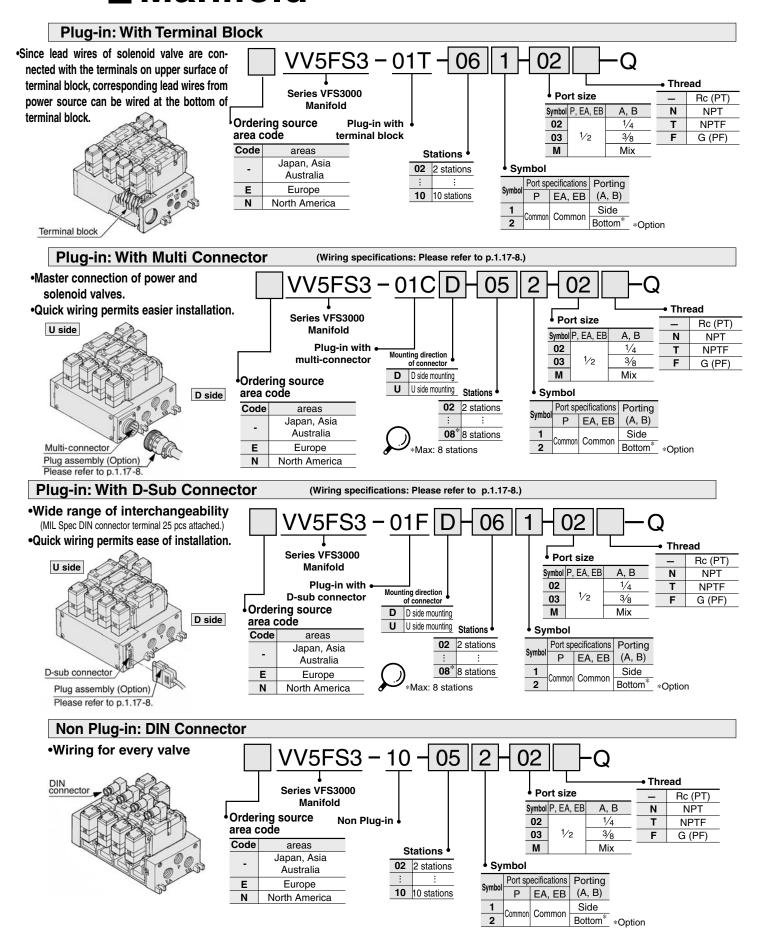
Replacement Parts

No. Description		Matarial	Part No.			
INO.	Description	Material	VFS31□□	VFS32□□	VFS33□□, 34□□, 35□□	
9	Return spring	Stainless steel	VFS3000-17-1	_	VFS3000-17-2	
10	Gasket	NBR	VFS3000-20	VFS3000-20	VFS3000-20	
11	Hexagonal socket head cap screw	Steel	M3 X 32	M3 X 32	M3 X 32	
12	Detent assembly	_	_	VFS3000-9A	_	
13	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-54.			





Series VFS3000 Manifold



Manifold Specifications

Base style Wiring		Porting Port size		No. of	Applicable calencial value	
Base style	vviinig	A, B port	P, EA, EB	A, B	stations	Applicable solenoid valve
Plug-in VV5FS3-01□	•With terminal block •With multi-connector •With D-sub connector	Side, Bottom			2 to 10 ⁽²⁾	VFS3□00-□F
Non plug-in VV5FS3-10	•DIN Connector •Grommet terminal	Bottom				VFS3□10-□D



Note 1) Appropriate silencer for EA, EB port: "AN403-04" (O.D.ø27). Note 2) With multi-connector, or with D-sub connector: 8 stations max.

Manifold Stations and Effective Area (mm²) (N//min)

mannona otationo a						
Porting/No. of stations	First station	Fifth station	Tenth station			
P→A or B	34.2 (1865)	32.4 (1767)	32.4 (1767)			
A→EA, B→EB	39.6 (2159)	37.8 (2061)	37.8 (2061)			



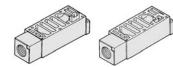
Port size: 3/8

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

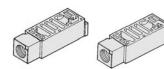
Body	Plug-in	Non plug-in
Part No.	VVFS3000-P-03-1	VVFS3000-P-03-2



Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS3000-R-03-1	VVFS3000-R-03-2



SUP block disk *

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in	
Part No.	AXT636-1A		

EXH block disk *

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate between stations to separate valve exhaust.

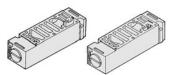
Body	Plug-in	Non plug-in
Part No.	AXT636-1A	



Interface speed control

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS3000-20A-1	VVFS3000-20A-2



Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

Body	Plug-in	Non plug-in	
Part No.	VVFS3000-22A-1	VVFS3000-22A-2	

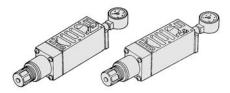




Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. Refer to p.1.17-6 for flow charactristic.

Body	Plug-in	Non plug-in
P regulation	ARBF3050-00-P-1	ARBF3050-00-P-2
A regulation	ARBF3050-00-A-1	ARBF3050-00-A-2
B regulation	ARBF3050-00-B-1	ARBF3050-00-B-2



Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in
Part No.	VVFS30	000-10A

How to Order Manifold

Please indicate manifold base style, corresponding valve, and option parts.

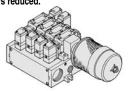
- <<Example>>
- •Plug-in with terminal block —— 6 stations (Manifold base) VV5FS3-01T-061-02.....1 (2 position single) VFS3100-5FZ 3 (2 position double) VFS3200-5FZ-----2 (Blank plate) VVFS3000-R-03-2 1
- <<Example>>
- •Non Plug-in with terminal block —— 6 stations (Manifold base) VV5FS3-10-061-031 (2 position single) VFS3110-5D5 (3 position exhaust centre) VFS3410-5D...... 1 (Individual EXH spacer) VVFS300-R-03-2 1

Manifold Options

With exhaust cleaner

Plug-in/Non plug-in

- •Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection: Rate of collection 99.9% or more.
- . Piping hours reduced.





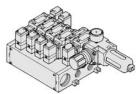
For more information, please refer to p.1.17-63.

With control unit

Plug-in/Non plug-in

•Filter, regulation valve, pressure switch and air release valve are all combined

form one unit.

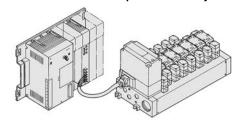


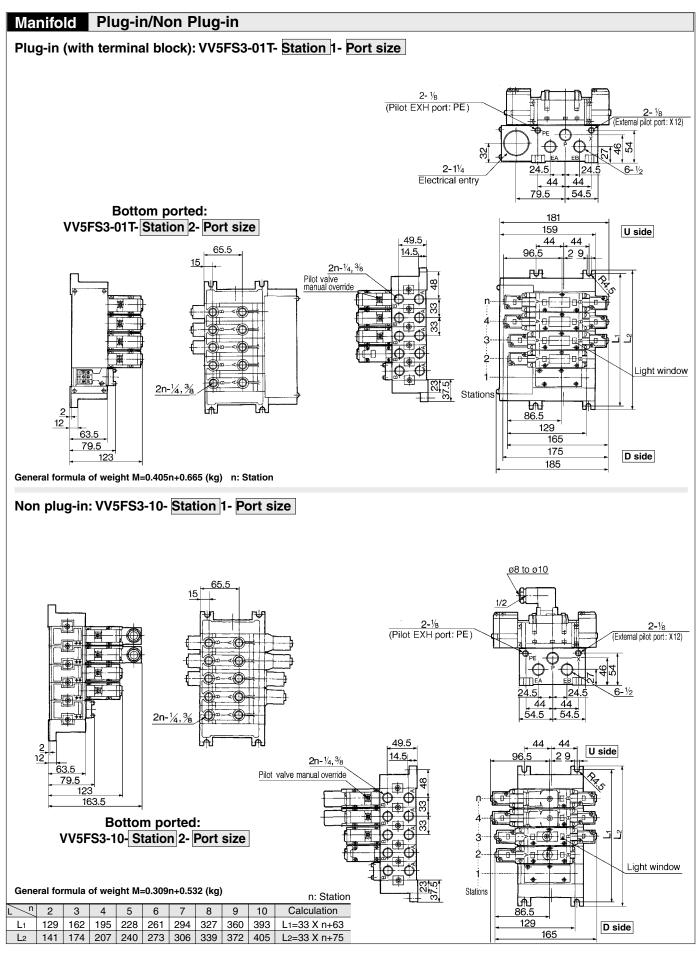


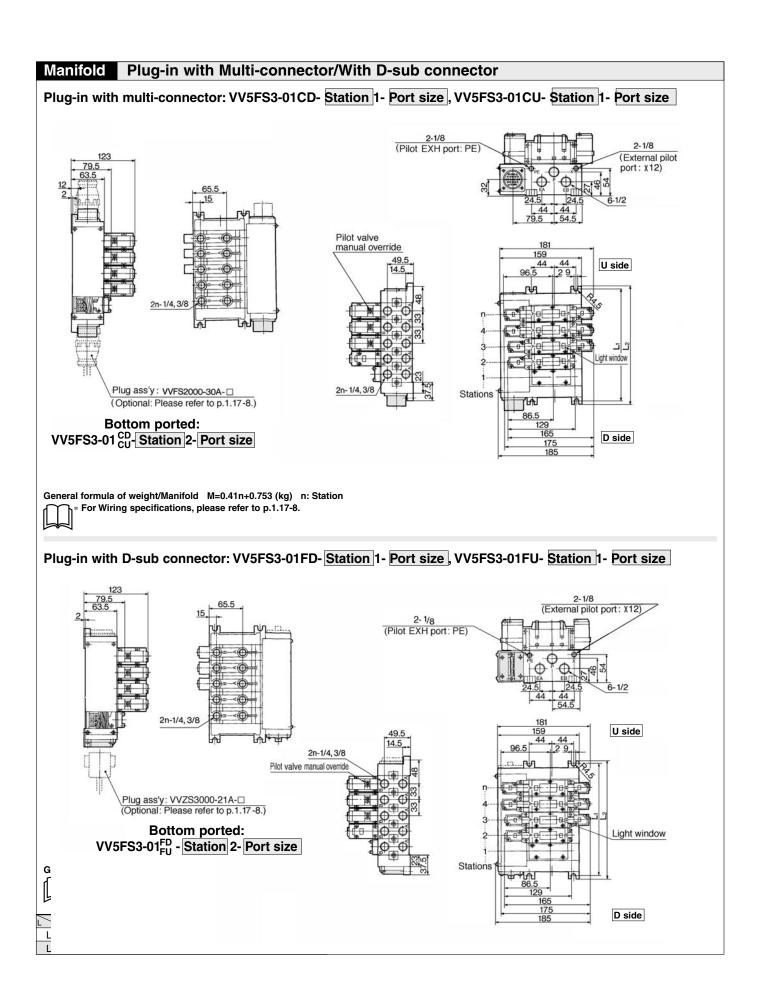
For more information, please refer to p.1.17-65.

With serial interface unit Plug-in

- ·Solenoid valve wiring process reduced considerably.
- •Disperse installation possible. Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- Maintenance and inspection are easy.





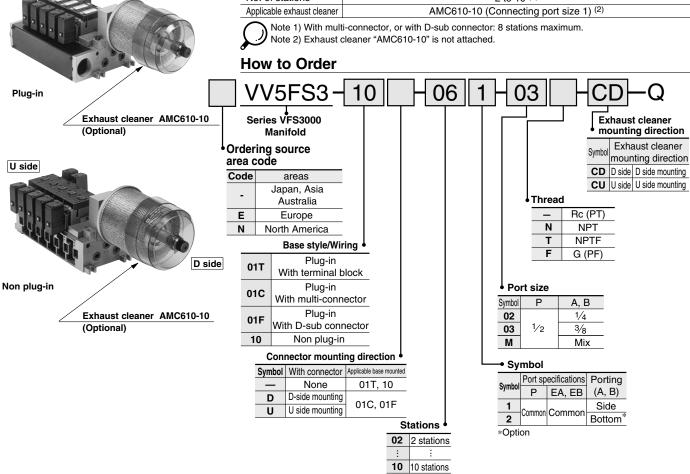


Manifold with Exhaust Cleaner

- •Serves to protect work environment.
- •Valve exhaust noise dampening: 35dB or more.
- •Collection rate of drainage and oil mist: 99.9% or more.
- •Piping process reduced.



Manifold style	Plug-in: VV5FS3-01□		Non plug-in: VV5FS3-10	
	With terminal block board			
Wiring	With multi-connector		DIN connector	
	With	With D-sub connector		
Applicable valve	VFS3□00-□F		VFS3□10-□D	
	Common SUP, Common EXH			
Porting	A, B Port 1/4, 3/8			
	P, EA, EB port	, EA, EB port P: 1/2, EXH: 1		
No. of stations	2 to 10 ⁽¹⁾			
Applicable exhaust cleaner	AMC610-10 (Connecting port size 1) (2)			



⚠ Precautions

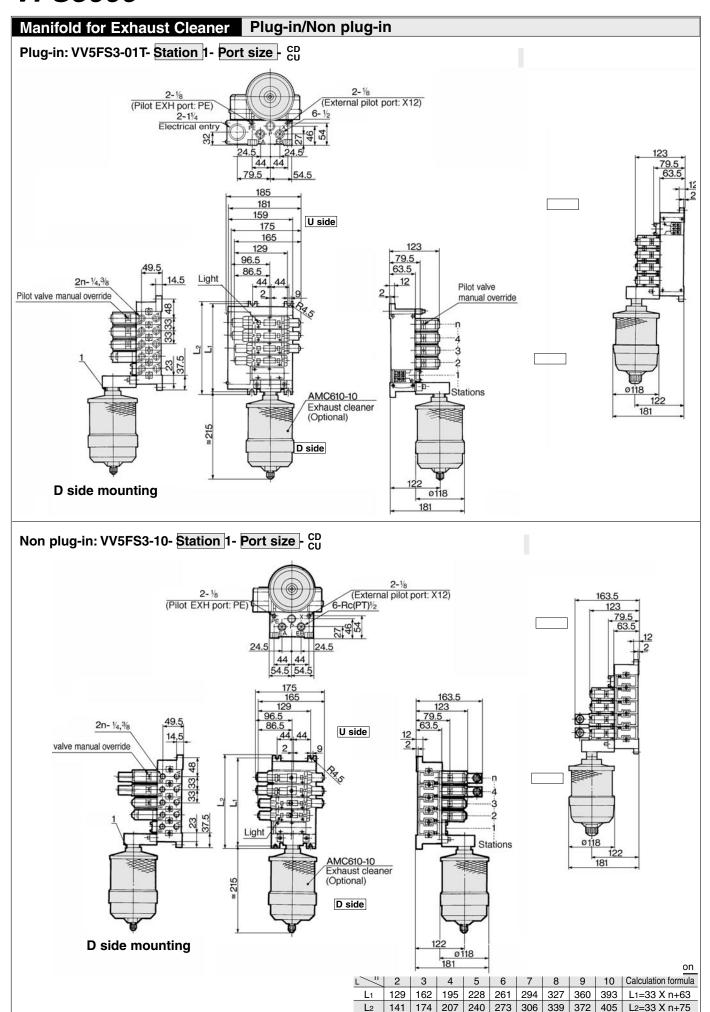
When using exhaust cleaner, mount it downwards.



*Refer to p.5-3-1 for details on exhaust cleaners.

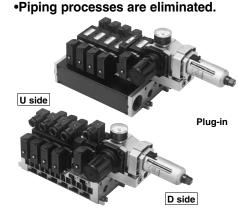
Base style 01T, 10: 2 to 10 stations Base style 01C, 01F: 2 to 8 stations

	<u> </u>
Please indicate manifo and option parts.	old base mounting style, corresponding valve,
«Example»	
`Plug-in with terminal	block (6 stations)
(Manifold base)	VV5FS3-01T-061-03-CD-Q · · · · · · · · 1
(2 position single)	VFS3100-5FZ-Q · · · · · 3
(2 position double)	VFS3200-5FZ-Q · · · · · 2
(Blank plate)	VVFS3000-10A 1
(Exhaust cleaner)	AMC610-10 ······ 1
`Non plug-in (6 station	ns)
(Manifold base)	VV5FS3-10-061-03-CU-Q······ 1
(2 position single)	VFS3110-5D-Q3
(2 position double)	VFS3210-5D-Q · · · · · · 2
(Blank plate)	VVFS3000-10A 1
(Exhaust cleaner)	AMC610-10 ······1



Manifold with Control Unit

 Control units (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.



Non Plug-in

⚠ Precautions

When using an air filter with auto drain or manual drain, mount the filter vertically.

Manifold Specifications

Manifold style	Plug-in: VV5FS3-01□		Non plug-in: VV5FS3-10	
	With terminal block			
Wiring	With multi-connector		DIN connector	
	With D-sub connector			
Applicable valve	VFS3□00-F□		VFS3□10-□D	
	Common S		UP, Common EXH	
Porting specifications	A,B port	port 1/4, 3/8		
	P, EA, EB port	ort 1/2		
No. of stations		2 to 10*		

*With multi-connector, or with D-sub connector: 8 stations maximum.

Control Unit/Specifications

Air filter (With aut	Air filter (With auto drain/with manual drain)			
Filtration	5 μ m			
Regulator				
Set press. (Secondary)	0.05 to 0.85MPa			
Pressure switch (1				
Set press. range: OFF	0.1 to 0.6MPa			
Differential	0.08MPa or less			
Contact	1a			
Light	LED (Red)			
Max. switch capacity	2V AC, 2W DC			
Max. operating current	24V AC, DC or less: 50mA			
Air release valve (Single only)				
Operating press. range	0.1 to 1.0MPa			

Control Unit/Optional

Air release	<plug-in> VVFS3000-24A-1R (D side mounting)</plug-in>		
valve adaptor plate (2)	<non plug-in=""> VVFS3000-24A-2R (D side mounting)</non>		
Pressure ⁽³⁾ switch	IS1000P-2-1		
Blank plate	Filter regulator	MP2-3	
	Pressure switch	MP3-2	
	Air release valve	VVFS3000-24A-10	
Filter element	INA-13-854-12-40B		

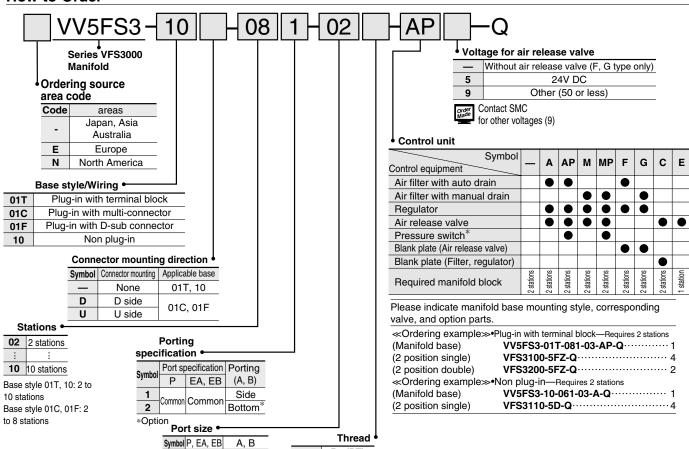


Note 1) Rated voltage: 24V DC to 100V AC Inner voltage drop: 4V

Note 2) Combination of valve VFS31□□ (single) and a release valve spacer can be used an air release valve.

Note 3) Non plug-in style cannot be mounted afterwards.

How to Order



Rc (PT)

NPT

NPTF

G (PF)

N

F

1/4

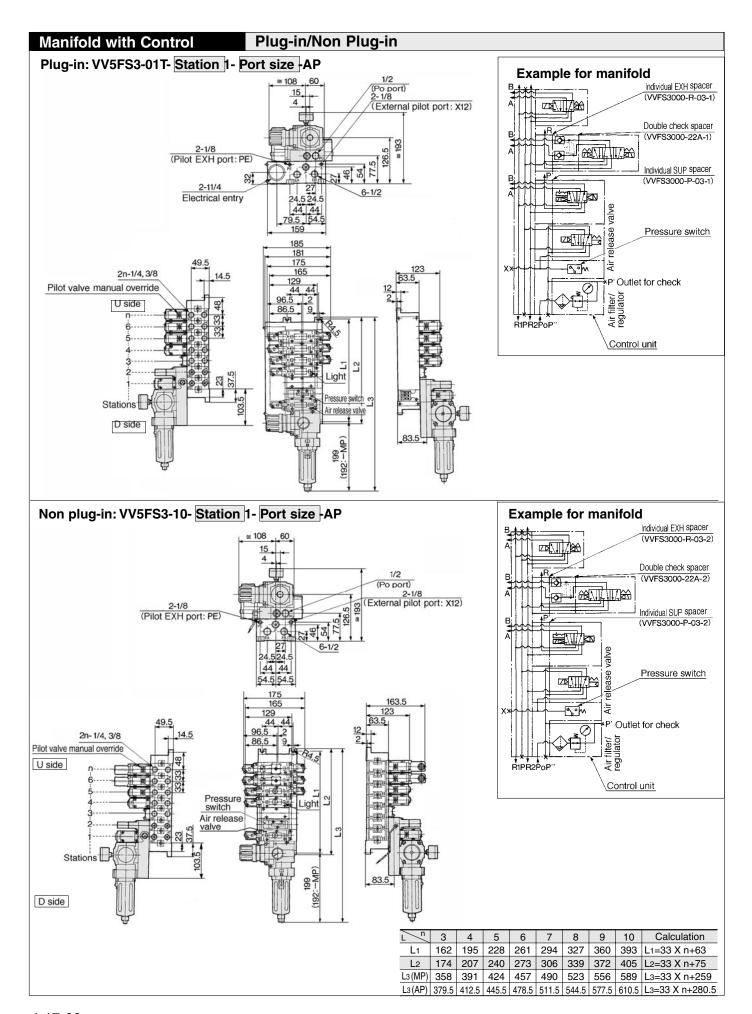
3/8

Mix

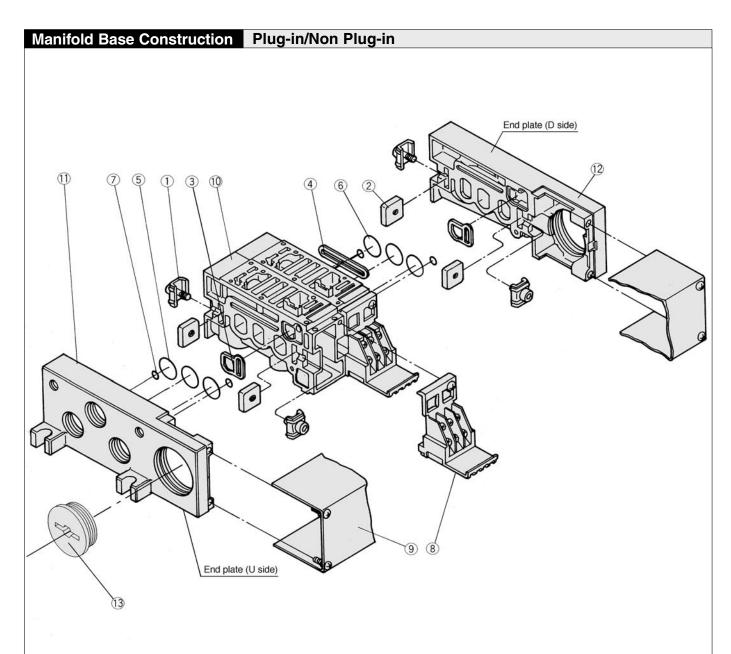
02

03

М



Manifold Option Plug-in/Non Plug-in Double check spacer: **Individual SUP spacer:** VVFS3000-22A-1 (Plug-in) VVFS3000-P-03-1 (Plug-in) VVFS3000-22A-2 (Non Plug-in) VVFS3000-P-03-2 (Non Plug-in) **1** 32 manual override Individual SUP Spacer 150.5 179 56 Double direct check spacer 157: 56.5 Individual EXH spacer: Interface regulator/P port regulation: VVFS3000-R-03-1 (Plug-in) ARBF3050-00-P-1 (Plug-in) VVFS3000-R-03-2 (Non Plug-in) ARBF3050-00-P-2 (Non Plug-in) (157: direct manual override) override Interface regulator 150.5 manual direct I 56 .89 SUP, EXH block disk: AXT636-1A Interface regulator/A port regulation: ARBF3050-00-A-1 (Plug-in) **ARBF3050-00-A-2 (Non Plug-in)** (168: direct manual override Interface regulator 263 161.5 For block disk mounting position 138 Interface regulator/B port regulation: Interface speed control: VVFS3000-20A-1 (Plug-in) ARBF3050-00-B-1 (Plug-in) VVFS3000-20A-2 (Non Plug-in) ARBF3050-00-B-2 (Non Plug-in) o Interface speed control manual override Interface regulator 161.5 direct r direct 157: (168:



Replacement Parts

	<u> </u>		
No.	Description	Material	Part No.
1	Metal joint A	Steel plate	VVFS3000-5-1A
2	Metal joint B	Steel plate	VVFS3000-5-2
3	Gasket	NBR	VVFS3000-7
4	Gasket	NBR	VVFS3000-8
(5)	O ring	NBR	19.8 X 16.6 X 1.6 (End plate)
6	O ring	NBR	20 X 16 X 2 (Manifold block)
7	O ring	NBR	6.2 X 3 X 1.6
8	Terminal assembly		VVFS3000-6A
(9)	Junction cover assembly	For 01T	VVFS3000-4A-stations
9		For 01SU	AZ738-22A-stations
13	Rubber plug	NBR	AXT336-9

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly 9. For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the 8 junction cover assembly.

R	Replacement Parts Sub-assembly Note) Manifold Base/Construction: Plug-in with terminal block.							
No.	Description	Assembly part No.	Component parts	Applicable manifold base				
10	Manifold block assembly	VVFS3000-1A-1-02	Manifold block ①, Terminal ⑧, Metal joint ①, ②, Gasket ③, ④, O ring ⑥, ⑦, Receptacle assembly	Plug-in				
		VVFS3000-1A-2-02	Manifold block ①, Metal joint ①, ②, Gasket ③, ④, O ring ⑥, ⑦	Non plug-in				
(11)	End plate (U side) assembly	VVFS3000-2A-1	End plate (U) ①, Metal joint ①, ②, O ring ⑤, ⑥	Plug-in				
U	Life plate (O side) assembly	VVFS3000-2A-2	End plate (U) ①, Metal joint ①, ②, O ring ⑤, ⑥	Non plug-in				
(12)	End plate (D side) assembly	VVFS3000-3A-1	End plate (D) ①, Metal joint ①, ②, Gasket ③	Plug-in				
Œ	End plate (D side) assembly	VVFS3000-3A-2	End plate (D) ①, Metal joint ①, ②, Gasket ③	Non plug-in				

5 Port Pilot/Metal Seal

Plug-in/Non Plug-in

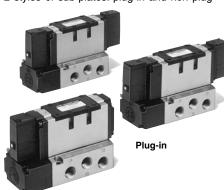
Series VFS4000

Compact despite large flow capacity 1/2: N//min 3533

Small Power Consumption/1.8W DC

Easy to maintain

2 styles of sub-plates: plug-in and non plug-





Non Plug-in

Model

Configuration		Model		Port size	Effective area	Max. operating	Response	Weight	
		Plug-in	Non Plug-in	FUIT SIZE	(mm²) (N&/min)	cycle (CPM) (1)	time (ms) (2)	(kg) ⁽³⁾	
	Single	VEC/100	FS4100 VFS4110	3/8	59.4 (3239)	1.000	40 or less	0.63	
2 position	Olligie	VI 34100		1/2	64.8 (3533)	1,000			
z position	Double	VEC 4000	VE04000 VE04040	3/8	59.4 (3239)	4.000	45	0.75	
	Double	VF54200	VFS4200	VFS4210	1/2	64.8 (3533)	1,200	15 or less	0.75
	Closed	VFS4300	VFS4310	3/8	50.4 (2748)	600	50 or less	0.82	
	centre	entre VF34300 VF3431	VF34310	1/2	54.0 (2945)	000	50 01 less	0.62	
	Exhaust	VE0.4400	VFS4410	3/8	50.4 (2748)	000	FO l	0.00	
0	centre	VFS4400		1/2	54.0 (2945)	600	50 or less	0.82	
3 position	Pressure	VE0.4500	VE04540	3/8	57.6 (3141)	000	FOI	0.00	
	centre	VFS4500	1500 VFS4510	1/2	61.2 (3337)	600	50 or less	0.82	
	Double	VE0.4600	VE04646	3/8	30.2 (1669)	000	F.F	4 74	
	check	VFS4600	VFS4610	1/2	32.4 (1767)	200	55 or less	1.71	

 \bigcap_{N}^{N}

- Note 1) According to JIS B8375 (Once per 30 days) for the minimum operating frequency.
- Note 2) According to JIS B8375-1981 (The value at supply press. 0.5MPa).
- Note 3) The figures in the above list are for without subplate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.50 kgf and 0.43 kgf respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Standard Specifications

Otal	idara opecinications				
	Fluid		Air and inert gas		
	Max. operating pressure		1.0MPa		
	NAI-	2 position		0.1MPa	
	Min. opertaing pressure	3 position	0.15MPa		
ě	Proof pressure		1.5MPa		
Valve	Ambient and fluid temperature		_	-10 to +60°C ⁽¹⁾	
-	Lubrication			Not required (1)	
	Pilot valve manual override		Non-locking push style (Flush)		
	Shock/vibration resistance		150/50m/s ² (3)		
	Protection structure		E: Dust proof (class 0), E: Drip proof (class 2), D: Splash proof (class 4) (4)		
-	Rated voltage		100V, 200	V AC 50/60Hz, 24V DC	
	Allowable voltage		-15 to +10% rated voltage		
_	Coil insulation		Class B or equivalent (130°) (5)		
c <u>i</u> t	Apparent power	Inrush	5.6V	A/50Hz, 5.0VA/60Hz	
Electricity	(Power consumption) AC	Holding	3.4VA (2.1W	7)/50Hz, 2.3VA (1.5W)/60Hz	
E E	Power consumption DC	,	1.8W		
	Clastrian lands		Plug-in	Conduit terminal	
	Electrical entry		Non plug-in	DIN connector	



- Note 1) Use dry-air at low temperatures.
- Note 2) Use turbine oil No.1 (ISO VG32), if lubricated.

Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle directions of main valve and armature, each one time when energized and de-energized. (Value in the initial stage.)

Vibration resistance: No malfunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main valve and armature, each one when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

Option Specifications

- p	opaon opoomounone				
Pilot style		External pilot (1)			
Manual	Main valve	Direct manual override			
override	Pilot valve	Non-locking push style (Extended), Locking style (Slotted), Locking style (Lever)			
		110 to 120V, 220V, 240V AC 50/60Hz			
Voltage	В	12V, 100V DC			
Porting]	Bottom porting			
Option		With indicator light and surge voltage suppressor, Non-rotating DIN connector			



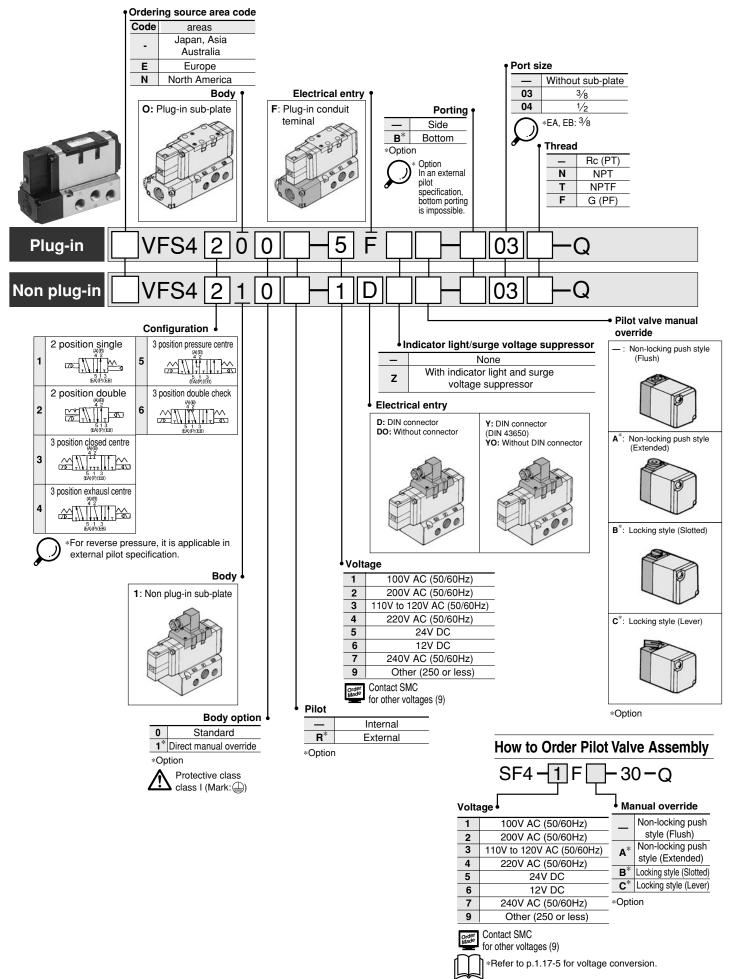
Note 1) Operating pressure: 0 to 1.0MPa

Pilot pressure — 2 position: 0.1 to 1.0MPa 3 position: 0.15 to 1.0MPa

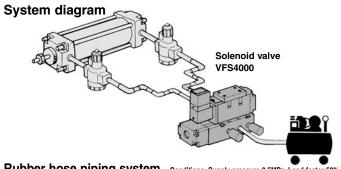
JIS Symbol

2 position	3 position
Single	Closed centre
(A)(B) 4 2 (EA)(P)(EB)	(A)(E) 11 11 11 11 11 11 12 13 13 13 13 13 13 13 13 13 13
Double	Exhaust centre
(A)(B) (A)(B) (A)(P)(EB)	(A) (B) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B
	Pressure centre
	EALPICES
	Double check
	(A)(B) (B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(

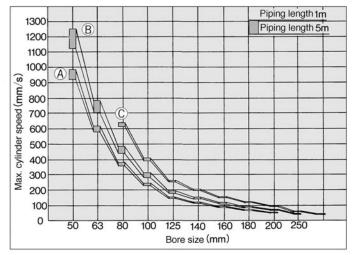
How to Order



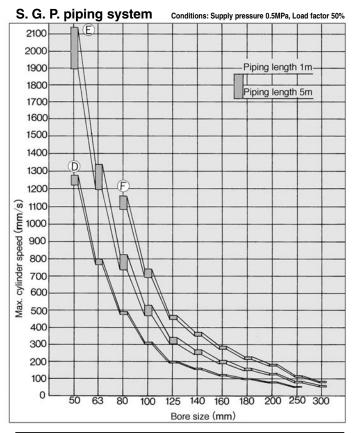
Maximum Cylinder Speed



Rubber hose piping system Conditions: Supply pressure 0.5MPa, Load factor 50%



System	Solenoid valve	Speed controller	Silencer	Piping
Α	VFS4000-03 {3/8} (S=59.4mm ²)	AS4000-03 (S=21mm ²)	AN300-03 (S=60mm ²)	3/8 Rubber hose (Fittings 4 pcs.)
В	VFS4000-03 {3/8} (S=59.4mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	3/8 Rubber hose (Fittings 4 pcs.)
С	VFS4000-04 { ½ } (S=65mm²)	AS420-04 (S=97mm ²)	AN300-03 (S=60mm ²)	1/2 Rubber hose (Fittings 4 pcs.)

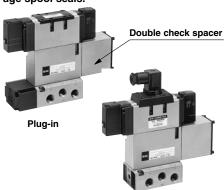


System	Solenoid valve	Speed controller	Silencer	Piping
D	VFS4000-03 {3/8} (S=59.4mm ²)	AS4000-03 (S=21mm ²)	AN300-03 (S=60mm ²)	3/ ₈ B, SGP (Elbow 4 pcs.)
Е	VFS4000-03 { 3/8 } (S=59.4mm ²)	AS420-03 (S=73mm ²)	AN300-03 (S=60mm ²)	3/8B, SGP (Elbow 4 pcs.)
F	VFS4000-04 { ½} (S=65mm²)	AS420-04 (S=97mm ²)	AN300-03 (S=60mm ²)	1/2 ^B , SGP (Elbow 4 pcs.)

Double Check Spacer/Specification

Holding cylinder mid-position for a long periods

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by air leakage spool seals.



Non Plug-in

Specifications

Double	Plug-in		١	Non plug-in
check spacer	VVFS4000-22A-1		VVF	S4000-22A-2
Applicable solenoid valve	VFS4400-[□F		S4410-□D S4410-□E
-	Solenoid one side energized	Р	EA EB	230 or less
Leakage* (cm³ / min)	Solenoid both sides de-energized	Р	EA EB	230 or less
		Α	EΑ	0
		В	EΒ	U

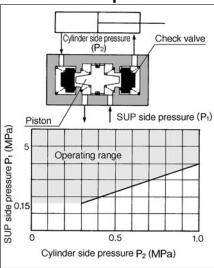
Supply pressure: 0.5MPa

⚠ Precautions

•In the case of 3 position double check valve (VFS46□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.

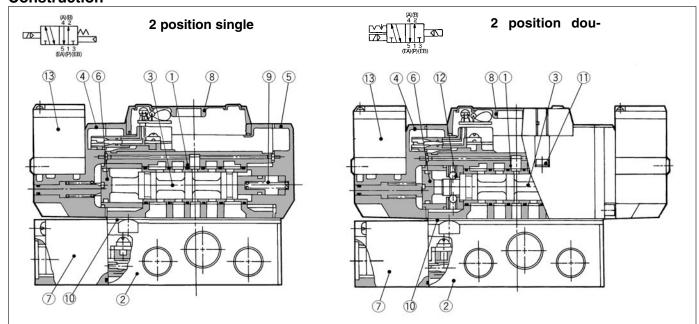
•Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

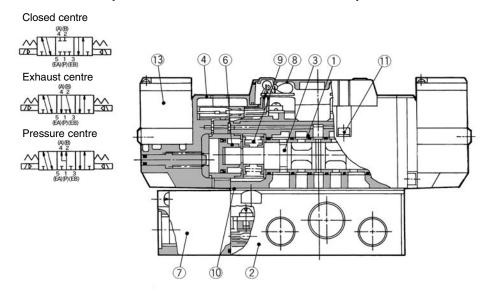


•The combination of VFS41 0, VFS42 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

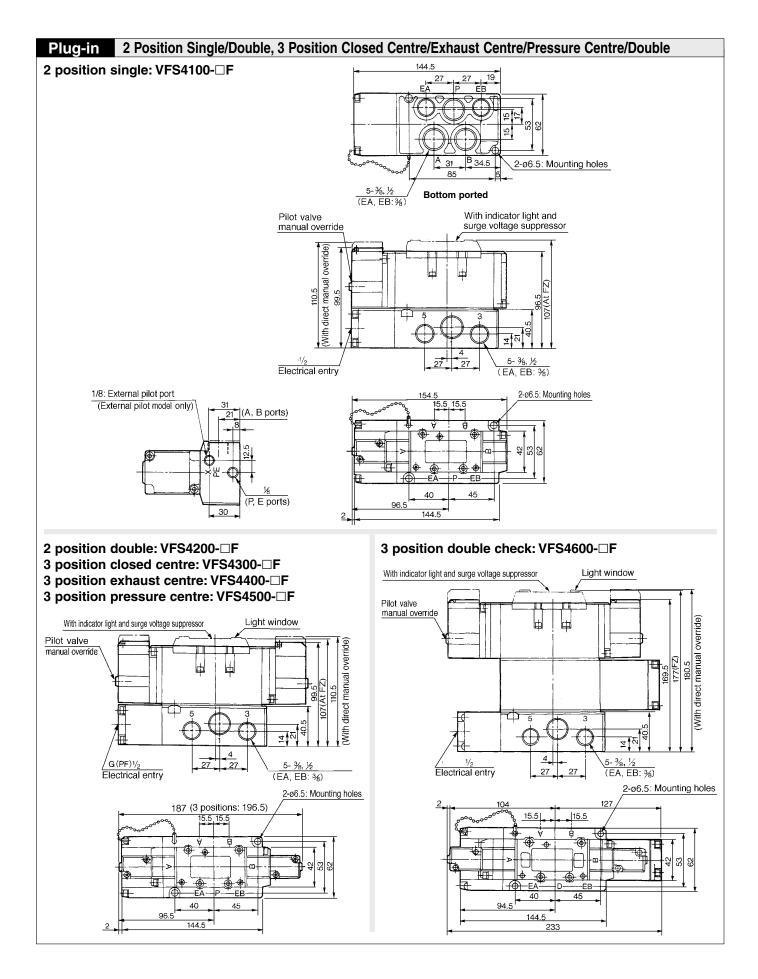
_						
No.	Description	Material	Note			
1	Body	Aluminium die cast	Platinum silver			
2	Sub plate	Aluminium die cast	Platinum silver			
3	Spool/Sleeve	Stainless steel				
4	Adaptor plate	Aluminium die cast	Black			
(5)	End plate	Aluminium die cast	Black			
6	Piston	Resin				
7	Junction cover	Resin				
(8)	Light cover	Resin				

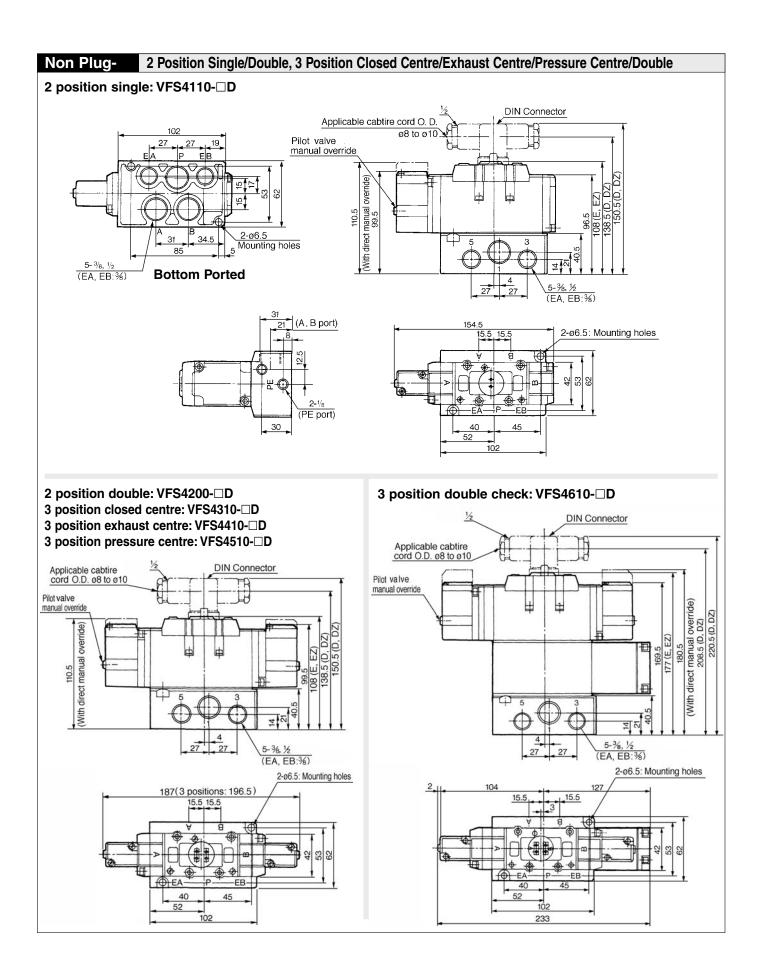
Sub-plate Assembly

Plug-in	VFS4000-P-03					
Non plug-in VFS4000-S-03						
*Without mounting screw and gasket.						

Replacement Parts

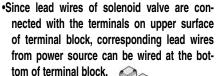
NIa	Description	Material	Part No.			
No.			VFS41□□	VFS42□□	VFS43□□, 44□□, 45□□	
9	Return spring	Stainless steel	VF4000-18-1	_	VF4000-18-2A	
10	Gasket	NBR	VF4000-20-1	VF4000-20-1	VF4000-20-1	
11)	Hexagonal socket head cap screw	Steel	M4 X 40	M4 X 40	M4 X 40	
12	Detent assembly	_	_	VF4000-12A	_	
13	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-70.			

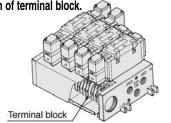


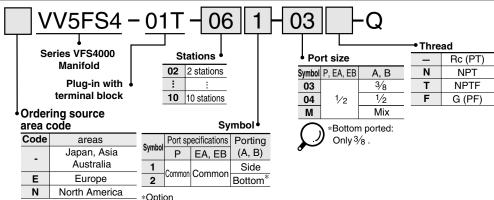


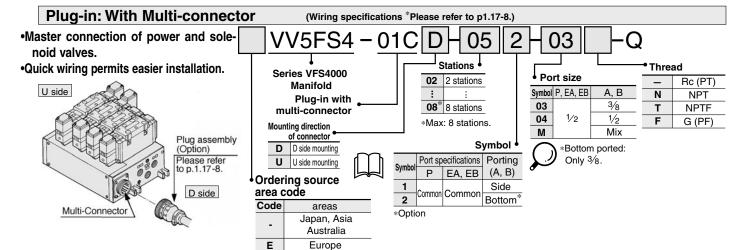
Series VFS4000 **Manifold**

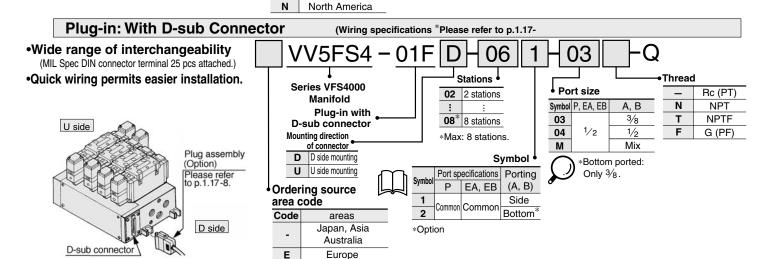










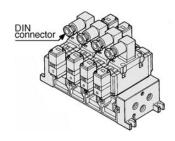


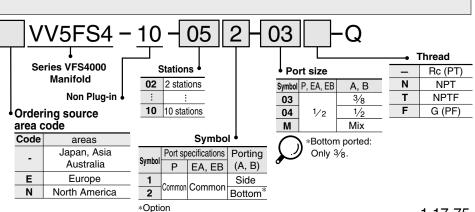
Ν

North America



Wiring for every valve.





Manifold Specifications

Base style	Wiring	Porting A, B port	Port s P, EA, EB		No. of stations	Applicable solenoid valve
Plug-in VV5FS4-01□	•With terminal block •With multi-connector •With D-sub connector	Side, Bottom	Bottom 1/2	1/2 3/8, 1/2	2-10 *	VFS4□00-□F
Non plug-in VV5FS4-10	•DIN Connector					VFS4□10-□D



 \ast With multi-connector, or with D-sub connector:8 stations max.

Manifold Stations and Effective Area (mm²) (N/min Factor)

Porting/No. of stations	First station	Fifth station	Tenth station
$P \rightarrow A \text{ or } B$	50.4 (2748)	48.6 (2650)	47.7 (2257)
A→EA, B→EB	57.6 (3140)	55.8 (3043)	55.8 (3043)



Port size:1/2

Manifold/Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-P-03-1	VVFS4000-P-03-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-R-04-1	VVFS4000-R-04-2





* SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Body	Plug-in	Non plug-in	
Part No.	AXT634-10A		

* EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

Body	Plug-in	Non plug-in	
Part No.	AXT634-11A		





EXH block disk

SUP block disk

Interface speed control

Needle valve set on the manifold block can control cylinder speed by throtting exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS4000-20A-1	VVFS4000-20A-2





Double check spacer

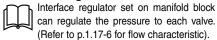
The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

Body Plug-in		Non plug-in		
	Part No.	VVFS4000-22A-1	VVFS4000-22A-2	

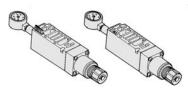




Interface regulator



Body	Plug-in	Non plug-in
P regulation	ARBF4050-00-P-1	ARBF4050-00-P-2
A regulation	ARBF4050-00-A-1	ARBF4050-00-A-2
B regulation	ARBF4050-00-B-1	ARBF4050-00-B-2



Blank plate

When disessembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

Body	Plug-in	Non plug-in	
Part No.	VVFS4000-10A		

How to Order Manifold

Please indicate manifold base mounting style, corresponding valve, and option parts.

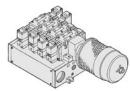
- Plug-in with terminal block 6 stations
 (Manifold base) VV5FS4-01T-061-03-Q------1
 (2 position single) VFS4100-5FZ -Q-------3
 (2 position double) VFS4200-5FZ -Q-------2
 (Blanking plate) VFS4000-10A ---------1
- •Non plug-in 6 stations (Manifold base) VV5FS4-10-061-04-Q ······· 1 (2 position single) VFS4110-5D-Q ······ 5 (3 position exhaust center) VFS4110-5D-Q · 1 (Individual EXH spacer) VVFS4000-R-04-2 ····· 1

Manifold Options

With exhaust cleaner

Plug-in/Non plug-in

- Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection: Rate of collection 99.9% or more.
- Piping hours reduced.

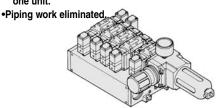


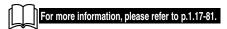


With control unit

Plug-in/Non plug-in

 Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.



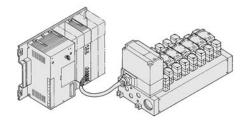


With serial interface unit plug-in

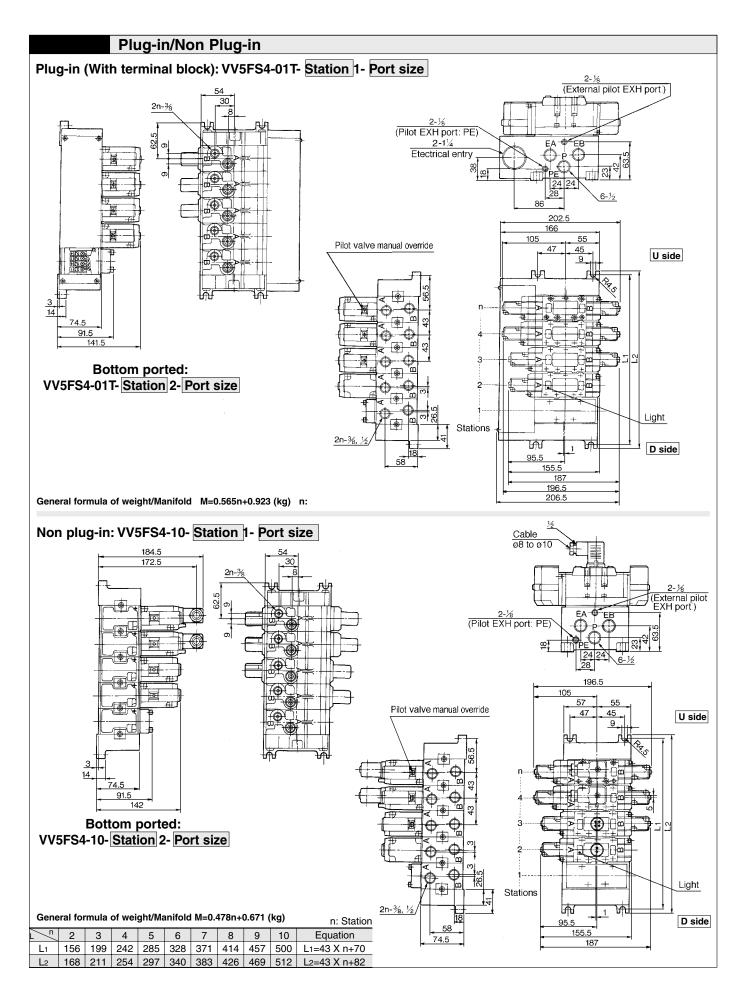
•Solenoid valve wiring process reduced considerably.

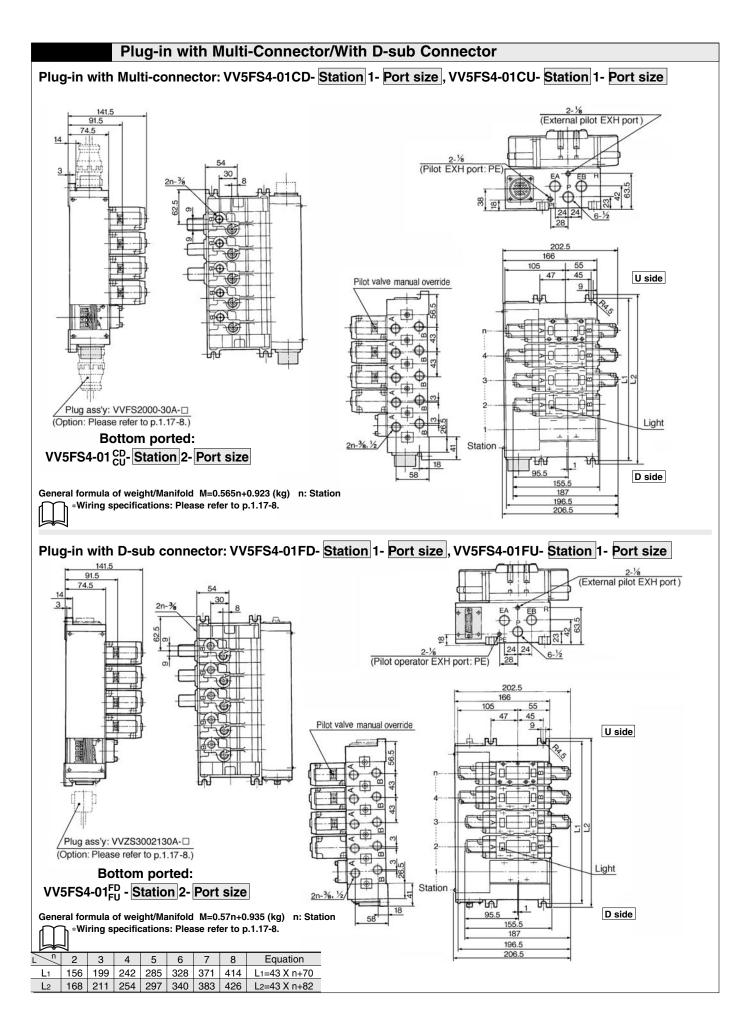
•Disperse installation possible.

- •Manifold solenoid valve: 8 stations max, 32 positions (512 solenoids).
- •Maintenance and inspection are easy.



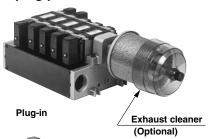






Manifold with Exhaust Cleaner

- •Serves to protect work environment.
- •Valve exhaust noise dampening: 35dB or more.
- Collection rate of drainage and oil mist: 99.9 % or more.
- •Piping process reduced.



Manifold Specifications

marini ora o podinionario			
Manifold style	Plug-in: VV5FS4-01□		Non plug-in: VV5FS4-10
Wiring	With terminal block With multi-connector With D-sub connector		DIN connector
Applicable valve	VFS4□00-□F		VFS4□10-□D
	Common SUP, Common EXH		UP, Common EXH
Porting	A, B port	Side: 3/8, 1	1/2, Bottom: 3/8 (option)
	P, EA, EB port P: 1/2, EXH: 1 / 11/2		2, EXH: 1 / 1½
No. of stations	2 to 10 ⁽¹⁾		
Applicable exhaust cleaner	AMC610-10 (Connecting port size 1), AMC810-14 (Connecting port size 11/2)(2)		
_	•		

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

Note 2) Stations of 5 or more and high frequency of operation should be used with AMC810-14. Exhaust cleaner AMC610-10 and AMC810-14 are not attached.

Р

2

*Option

EA, EB

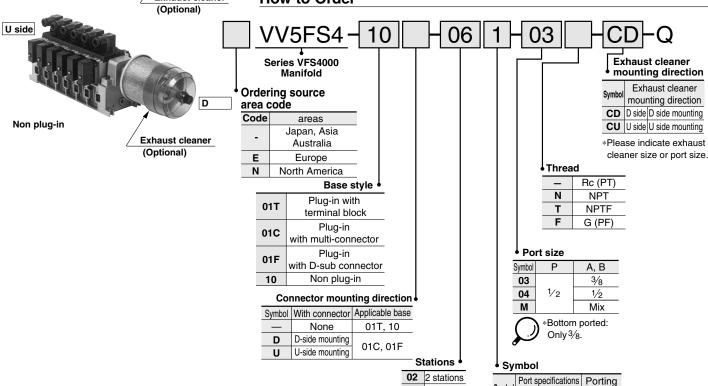
Common Common

(A, B)

Side

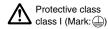
Bottom⁵

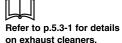
How to Order





When using exhaust cleaner, mount it downwards.





Base style 01C, 01F: 2-8 stations Please indicate manifold base mounting style, corresponding valve, and option parts.

Base style 01T, 10: 2-10 stations

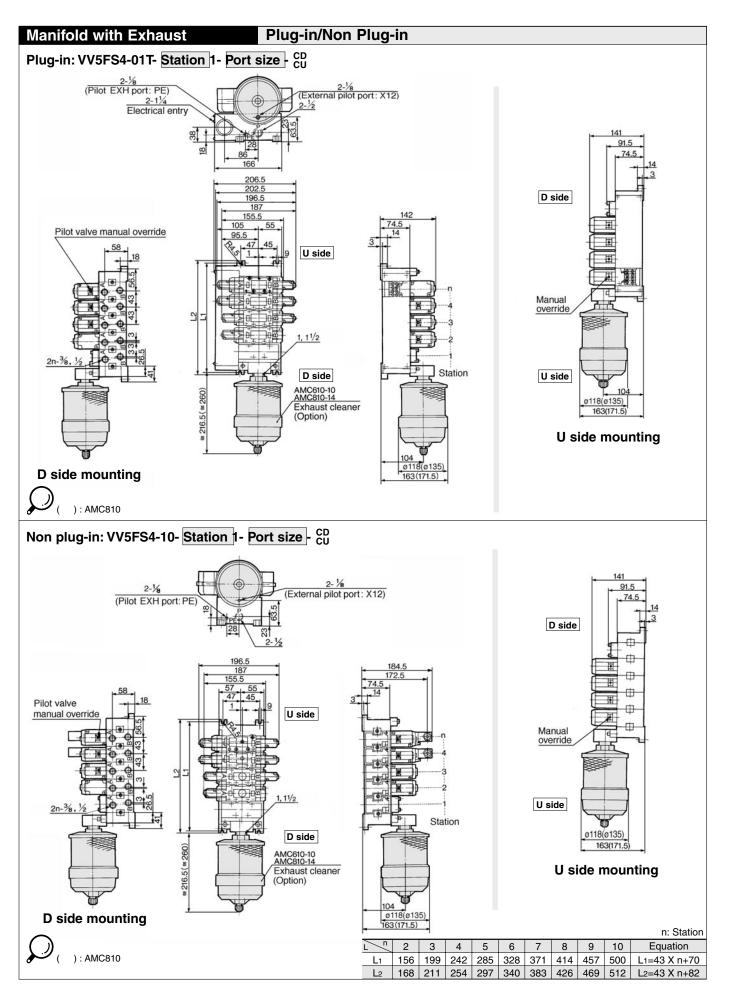
10 10 stations

≪Example≫

Plug-in with terminal block (6 stations) (Monifold base) VV5FS4-01T-061-03-CD-Q 1 VFS4100-5FZ-Q · · · · · 3 (2 position single) VFS4200-5FZ-Q · · · · · 2 (2 position double) VVFS4000-10A 1 (Blank plate) AMC610-101 (Exhaust cleaner)

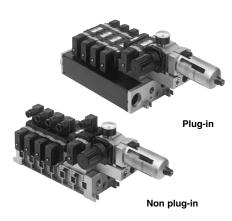
•Non plug-in (6 stations)

(Manifold base) VV5FS4-10-061-04-CU-Q······ 1 VFS4110-5D-Q · · · · 3 (2 position single) VFS4210-5D-Q2 (2 position double) (Blank plate) VVFS4000-10A 1 (Exhaust cleaner) AMC810-141



Manifold with Control Unit

. Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.



Precautions

When using an air filler with auto drain or manual drain, mount the filter vertcally.

Manifold Specifications

Manifold style	Plug-in: VV5FS4-01□		Non plug-in: VV5FS4-10
	With terminal block		
Wiring	With multi-connector		DIN connector
	With D-sub connector		
Applicable valve	VFS4□00-□F		VFS4□10-□D
			UP, Common EXH
Porting specifications			de: 3/8, 1/2, Bottom: 3/8
	P, EA, EB port	, EA, EB port Side: 1/2	
No. of stations	2 to 10 ⁽¹⁾		

* With multi-connector, or with D-sub connector: 8 stations max.

Air fillter (With auto drain/With manual drain				
Filtration	5 μ m			
Regulator				
Set press.	0.05 +- 0.05MD-			
(Secondary)	0.05 to 0.85MPa			
Pressure switch (1)				

Control Unit/Specifications

Set press. range: OFF 0.1 to 0.6MPa Differential 0.08MPa or less Contact 1a LED (RED) Light Max. switch capacity 2VA (AC), 2W (DC) Max. 24V AC, DC or less: 50mA operating current

Air release valve (Single only) Operating press. 0.1 to 1.0MPa range

Control Unit/Options

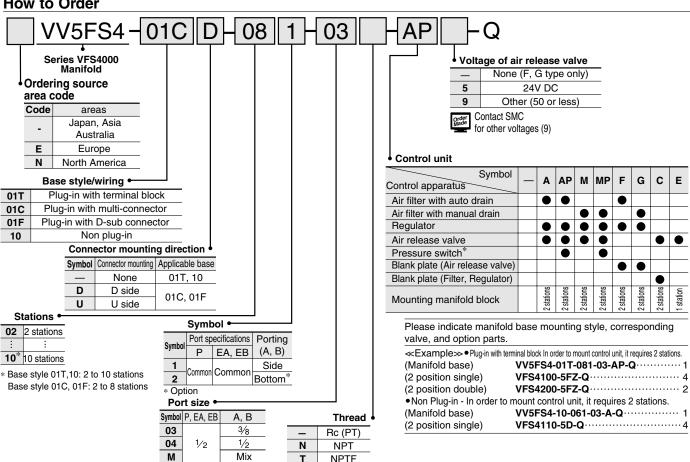
	Air release	<pre><plug-in> VVFS4000-24A-1R (D side mounting)</plug-in></pre>		
	valve adaptor plate (2)	<non plug-in=""> VVFS4000-24A-2R (D side mounting)</non>		
	Pressure switch	IS1000P-2-1		
	Disasta	With control unit/Filter regulator	MP2-3	
	Blank plate ⁽³⁾	Pressure switch	MP3-2	
	piato	Air release valve	VVFS4000-24A-10	
	Filter element	1110	4-5B	

Note 1) Voltage: 24V DC to 100V AC Inner voltage drop: 4V

Note 2) Combination of a valve VFS41□□ (single) and a release valve spacer can be used an air release valve.

Note 3) The non plug-in style cannot be

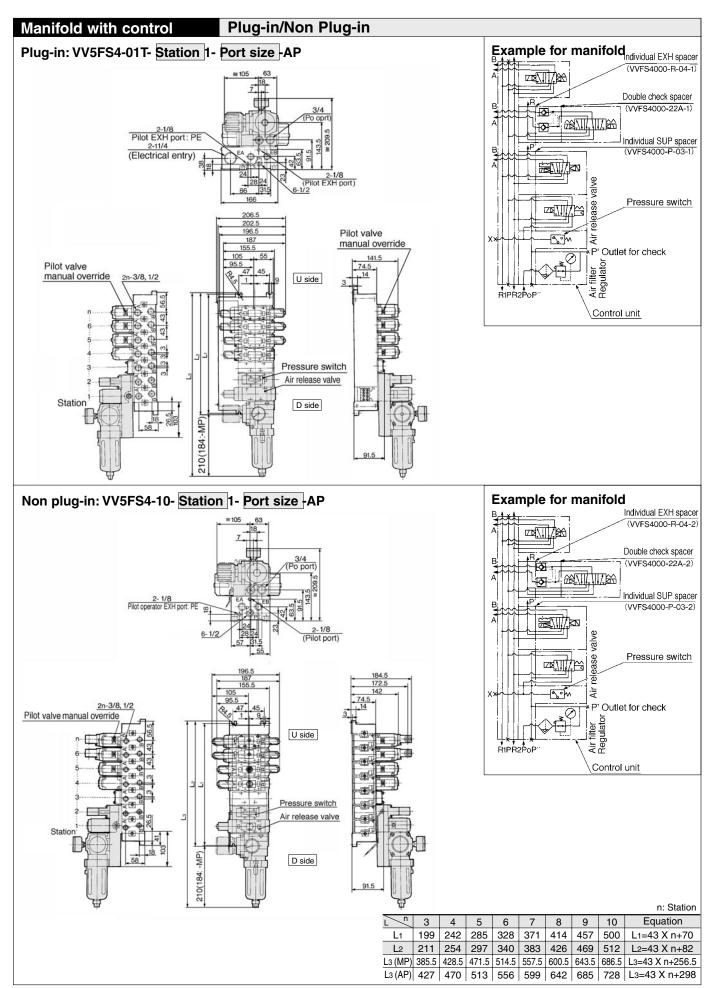
How to Order

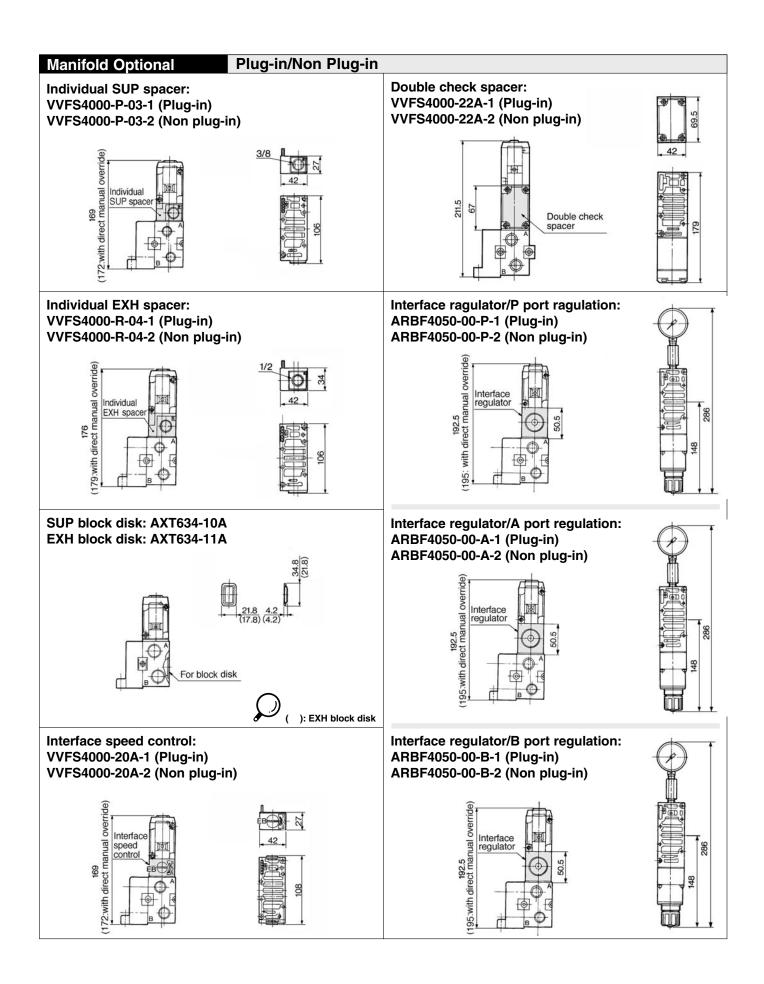


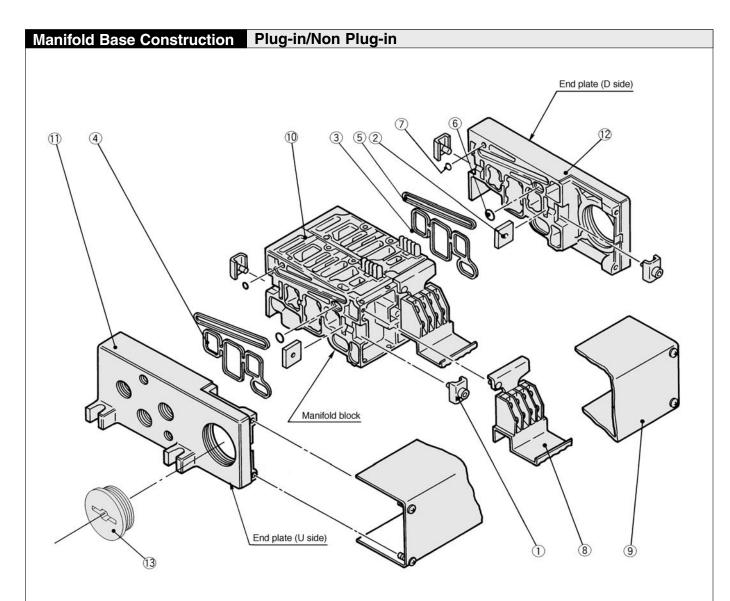
Т

*Bottom ported: Only 3/8.

G (PF)







Replacement Parts

	p. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		
No.	Description	Material	Part No.
1	Metal joint A	Steel plate	VVF4000-5-1A
2	Metal joint B	Steel plate	VVF4000-5-2
3	Gasket	NBR	VVF4000-7 (For end plate)
4	Gasket	NBR	VVF4000-7-1 (For manifold block)
(5)	Gasket	NBR	VVF4000-8
6	O ring	NBR	AS568-011
7	O ring	NBR	P-3
8	Terminal assembly	_	VVFS4000-6A
(9)	lunction cover accembly	01T	VVF4000-4A-stations
9	Junction cover assembly	01SU	AZ738-30A-stations
(13)	Rubber plug	NBR	AXT336-9

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly 0. For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the 9 junction cover assembly.

Replacement Parts Sub-assembly

Note) Manifold Bace/Construction: Plug-in with terminal block.

No.	Description	Assembly No.	Component parts	Applicable manifold base
10	Manifold block assembly	VVF4000-1A-1-03	Manifold block ①, Terminal ⑧, Metal joint ①, ②, Gasket ④, Receptacle assembly	Plug-in
		VVF4000-1A-2-03	Manifold block ①, Metal joint ①, ②, Gasket ④	Non Plug-in
(11)	End plate assembly (U side)	VVF4000-2A-1	End plate(U) $\textcircled{1}$, Metal joint $\textcircled{1}$, $\textcircled{2}$	Plug-in
U		VVF4000-2A-2	End plate(U) ①, Metal joint ①, ②	Non Plug-in
(12)	End plate assembly (D side)	VVF4000-3A-1	End plate(D) ②, Metal joint ①, ②, Gasket ③, ⑤, O ring ⑥, ⑦	Plug-in
	End plate assembly (D side)	VVF4000-3A-2	End plate(D) ②, Metal joint ①, ②, Gasket ③, ⑤, O ring ⑥, ⑦	Non Plug-in

5 Port Pilot/Metal Seal

Plug-in/Non Plug-in

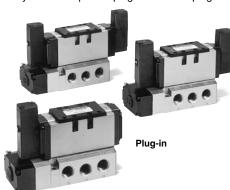
Series VFS5000

Compact despite large flow capacity 3/4: N//min 5595

Small Power Consumption/1.8W DC

Easy to maintain

2 styles of sub-plates: plug-in and non plug-





JIS	S١	mbo	ol
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5.5 5 ,55.	
2 position	3 position
Single	Closed centre
(A)(B) 4 2	(A)(B) 4 2
5 1 3 (EA/(P)(EB)	TTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTT
Double	Exhaust centre
(A) (B) (A) (B) (A) (B) (B) (B) (B) (B) (B)	(A)(B) (B)(B) (B)(B)
	Pressure centre
	(EA(P)(EB)
	Double check
	(A) (P) (P) (P) (P) (P) (P) (P) (P) (P) (P

Model

Configuration		Model		Port size		Max. operating	Response	Weight
		Plug-in	Non plug-in	Non plug-in		cycle (CPM) (1)	time (ms) (2)	(kg) ⁽³⁾
				3/8	78.7 (4319)	600		
	Single	VFS5100	VFS5110	1/2	97.2 (5300)		45 or less	0.88
2 position				3/4	102.6 (5595)			
z position				3/8	78.7 (4319)			
	Double	VFS5200	VFS5210	1/2	97.2 (5300)	600	25 or less	1.06
				3/4	102.6 (5595)			
	Closed centre	VFS5300	VFS5310	3/8	67.1 (3632)		55 or less	
				1/2	82.8 (4515)	-l		1.16
				3/4	86.4 (4711)			
	centre	VFS5400	VFS5410	3/8	70.0 (3828)	300	55 or less	1.14
				1/2	86.4 (4711)			
Onacition				3/4	90.0 (4907)			
2 position	_			3/8	70.0 (3828)			
	Pressure	VFS5500	VFS5510	1/2	86.4 (4711)	300	55 or less	1.14
	centre			3/4	88.2 (4809)			
	Davible			3/8	39.4 (2159)		60 or less	
	Double check	VFS5600	VFS5610	1/2	48.6 (2650)	180		1.99
	CHECK			3/4	50.4 (2748)			

Note 1) According to JIS B8375 (Once per 30 days) for the minimum opereting frequency.

Note 2) According to JIS B8375-1981. (The value at supply pressure 0.5MPa.)

Note 3) The figures in the above list are without sub plate. In the case of with plug-in sub-plate, and with non plug-in sub-plate add $\frac{3}{8}$, $\frac{1}{2}$ -0.744kg, $\frac{3}{4}$ -0.966kg and, $\frac{3}{8}$, $\frac{1}{2}$ -0.577kg, $\frac{3}{4}$ -0.823kg respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Standard Specifications

	Fluid		Air, inert gas		
	Max. operating pressure		1.0MPa		
	Min. operating pressure			0.1MPa	
m	Proof pressure			1.5MPa	
Valve	Ambient and fluid temperature		-	-10 to +60°C ⁽¹⁾	
>	Lubrication			Not required (2)	
	Pilot valve manual override		Non-	locking push (Flush)	
	Shock/vibration resistance		150/50m/s ² (³)		
	Duata stice at vature		E type: dust proof (Protection level 0), F type: drip proof		
	Protection stucture		(Protection level 2), D type: splash proof (Protection level 4) (4)		
	Rated voltage		100V, 200	OV AC, 50/60Hz, 24V DC	
	Allowable voltage		−15 to	o +10% rated voltage	
0	Coil insulation		Class B or equivalent ⁽⁵⁾		
ē	Apparent power	Inrush	5.6VA/50Hz, 5.0VA/60Hz		
Solenoid	(Power consumption) AC	Holding	3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz		
Ñ	Power consumption DC	•	1.8W		
	Floatrical optra		Plug-in	Conduit terminal	
	Electrical entry		Non Plug-in	DIN connector	
	Electrical entry				



Note 1) Use dry-air at low temperatures.

Note 2) Use turbine oil No.1 (ISO VG32), if lubricated

Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle directions of main valve and armature, each one time when energized and de-energized.

Vibration resistance: No malfunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main valve and armature, each one when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

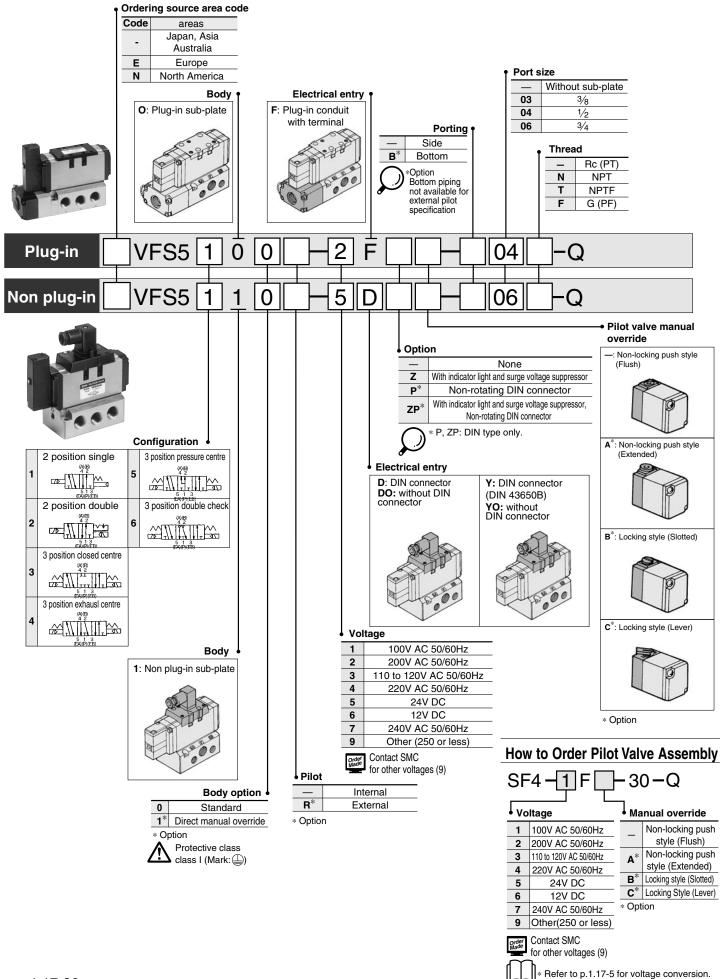
Option Specifications

- p	. -	J.1.0
Pilot Manual Main valve override Pilot valve		External pilot (1)
		Direct manual override
		Non-locking push style (Extended), Locking style (Slotted), Locking style (Lever)
Voltage		110V to 120V, 220V, 240V AC (50/60Hz)
		12V, 100V DC
Porting		Bottom porting
Option		With indicator light and surge voltage suppressor, Non-rotating DIN connector

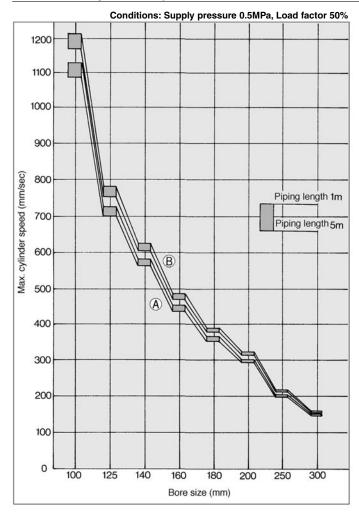


Note 1) Operating pressure: 0 to 1.0MPa Pilot pressure — 0.1 to 1.0MPa

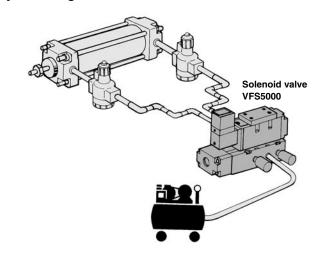
How to Order



Maximum Cylinder Speed



System diagram



Rubber hose piping system

Symbo	Solenoid valve	Speed controller	Silencer	Piping
Α	VFS5000-06 {3/4} (S=102.6mm ²)	AS500-06 {3/4} (S=120mm ²)	AN500-06 $\{3/4\}$ (S=160mm ²)	3/4B (Fittings 4 pcs.)

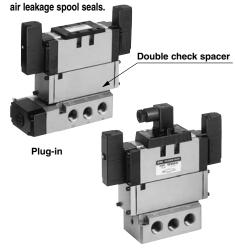
S. G. P. Piping system

Symbol	Solenoid valve	Speed controller	Silencer	Piping
В	VFS5000-06 {3/4} (S=102.6mm ²)	AS500-06 {3/4} (S=120mm ²)	AN500-06 {3/4} (S=160mm ²)	3/ ₄ B (Fittings 4 pcs.)

Double Check Spacer/Specification

Holding cylinder mid-position for a long periods

The concurrent use of double check spacer with built-in double check valve can stop cylinder or mid-position and hold it without being affected by



Non plug-in

Specifications

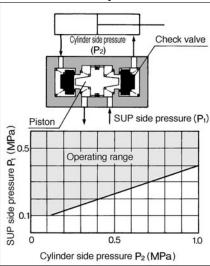
Double	Plug-in		Non plug-in	
check spacer	VVFS5000-22	2A-1	VVF	S5000-22A-2
Applicable solenoid valve	VFS5400-	□F	VFS5410-□D	
	Solenoid one side energized	Р	EA EB	320 or less
Leakage (cm ³ /min)*	Solenoid both sides	Р	EA EB	320 or less
	de-energized	Α	EΑ	0
	do chergized	В	EΒ	U

^{*}Supply pressure: 0.5MPa

⚠ Precautions

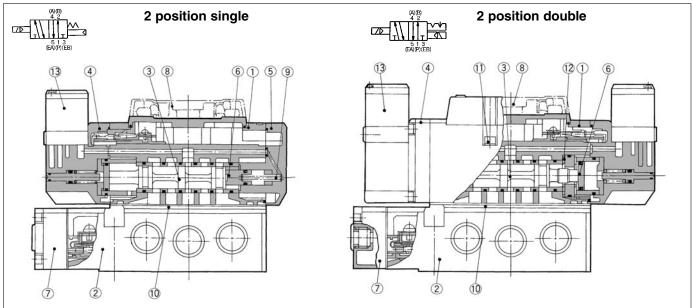
- •In the case of 3 position double check valve (VFS56□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at mid-position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

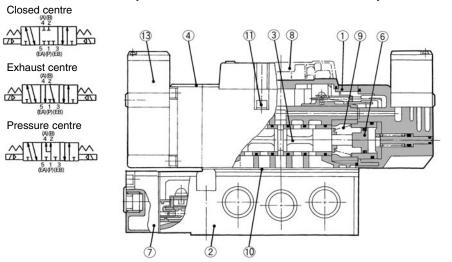


•The combination of VFS51 \(^0_10\), VFS52 \(^0_10\) and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed centre/exhaust centre/pressure centre



Component Parts

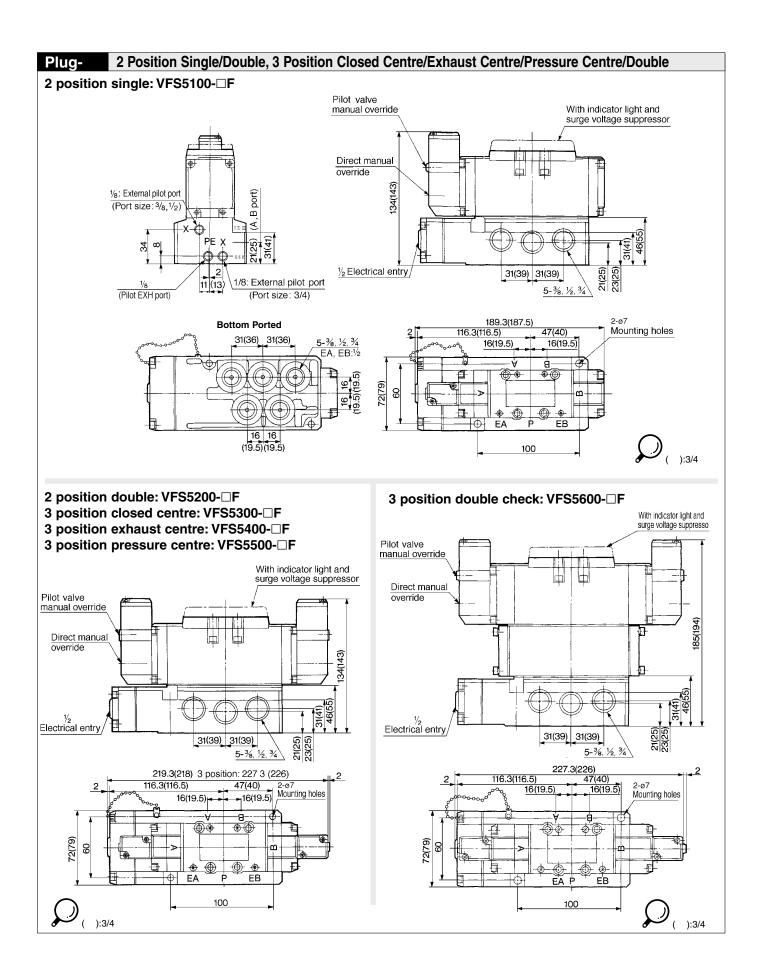
_ •	omponont i ai		
No.	Description	Material	Note
1	Body	Aluminium die cast	Platinum silver
2	Sub plate	Aluminium die cast	Platinum silver
3	Spool/Sleeve	Stainless steel	
4	Adaptor plate	Aluminium die cast	Black
(5)	End plate	Aluminium die cast	Black
6	Piston	Resin	
7	Junction cover	Resin	
(8)	Light cover	Resin	

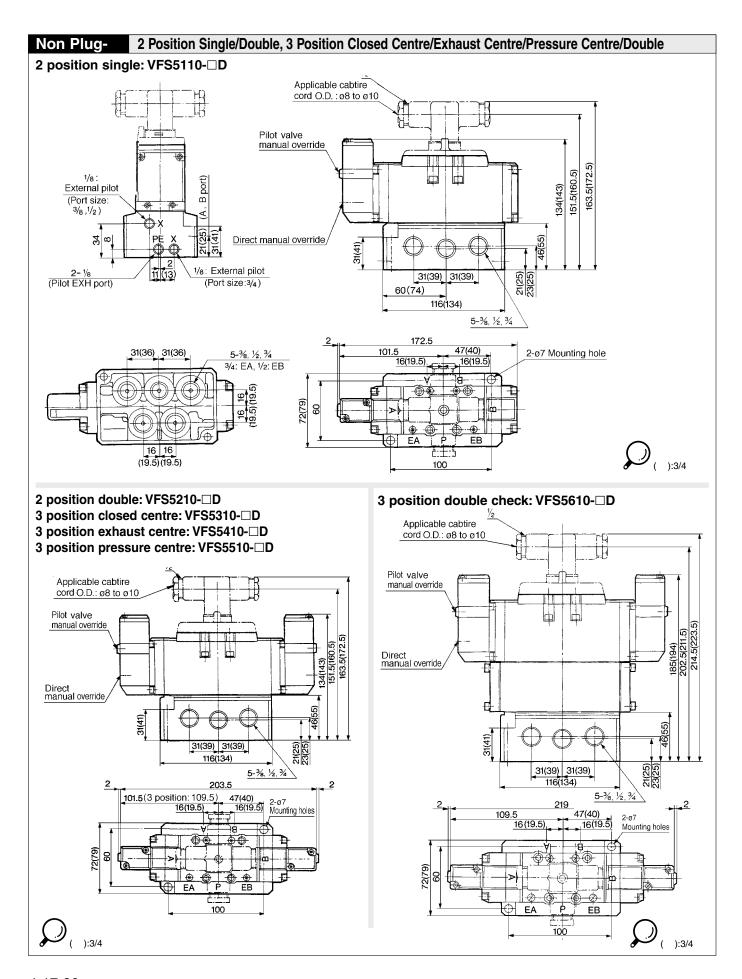
Sub-plate Assembly

Plug-in	VFS5000-P-04 06	
Non Plug-in	VFS5000-S-04	
* Without mounting screw and gasket.		

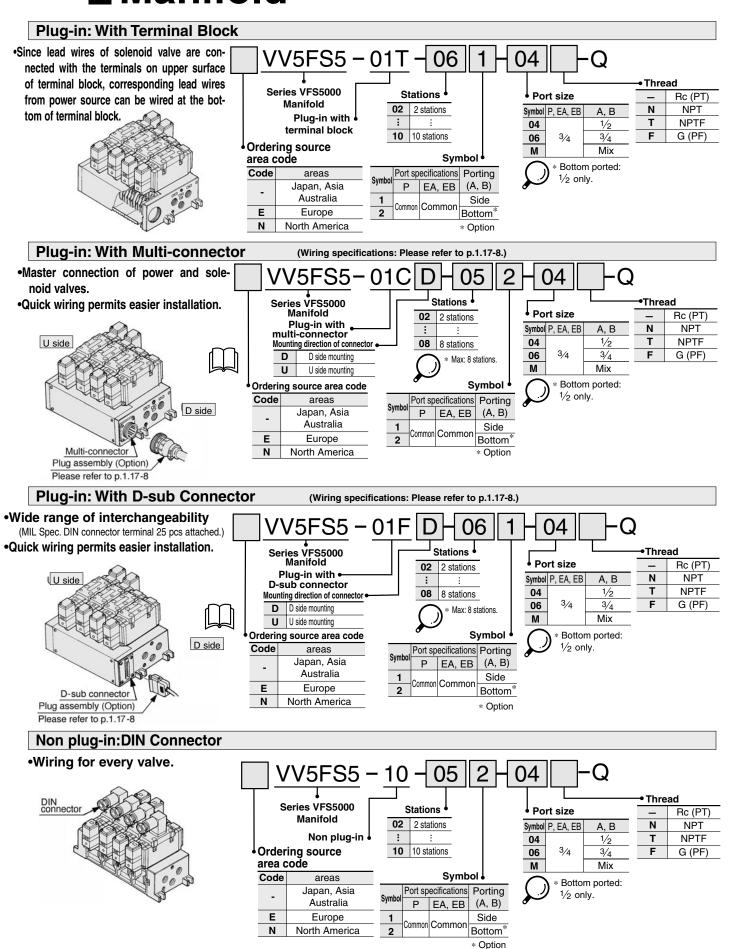
Replacement Parts

No.	Description	Material	Part No.			
INO.			VFS51□□	VFS52□□	VFS53□□, 54□□, 55□□	
9	Return spring	Stainless steel	VFS5000-9	_	AXT627-18	
10	Gasket	NBR	AXT627-10-1	AXT627-10-1	AXT627-10-1	
11)	Hexagonal socket head cap screw	Steel	M5 X 50	M5 X 50	M5 X 50	
12	Detent assembly	_	_	AXT510-9	_	
(13)	Pilot valve assembly	_	Refer to "How to order Pilot valve assembly" on p.1.17-86.			





Series VFS5000 Manifold



Manifold Specifications

Base style	Wiring	Porting	Port	size	No.of	Applicable
		A, B port	P, EA, EB	A, B	stations	solenoid valve
Plug-in VV5FS5-01□	•With terminal block •With multi-connector •With D-sub connector	Side, Bottom	3/4	1/2 3/4	2 to 10 *	VFS5□00-□F
Non plug-in VV5FS5-10	•DIN Connector					VFS5□10-□D



 \ast With multi connector, with D sub-connector: 8 stations at max.

Manifold Stations and Effective Area (mm²) (Nd/min)

Porting/No. of stations	First station	Fifth station	Tenth station
P→A or B	73.0 (3975)	73.0 (3975)	71.4 (3897)
A→EA, B→EB	88.2 (4809)	88.2 (4809)	88.2 (4809)



* Port size:1/2, 3/4

Manifold/Option Parts Assembly

Individual SUP spacer

An idividual SUP spacer set on manifold block can form SUP port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-P-04-1	VVFS5000-P-04-2





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-R-04-1	VVFS5000-R-04-2





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

Deale Plessures.

Plug-in	Non plug-in
AXT628-12A	

EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

Body	Plug-in	Non plug-in		
Part No.	AXT51	2-14-1A		





EXH block disk

SUP block disk

How to Order Manifold Please indicate manifold base mou

Please indicate manifold base mounting style, corresponding valve, and option parts.

- <<Example>>
- •Non plug-in 6 stations

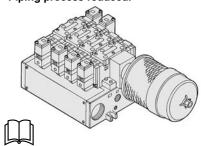
(Manifold base) VV5FS5-10-061-04-Q1
(2 position single) VFS5110-5D-Q 5
(3 position exhaust centre) VVFS5410-5D-Q1
(Individual EXH spacer) AXT628-9A-2 ······· 1

Manifold Options

With exhaust cleaner

Plug-in/Non plug-in

- Valve exhaust noise dampening: 35dB or more.
- •Oil mist collection : Rate of collection 99.9% or more.
- •Piping process reduced.

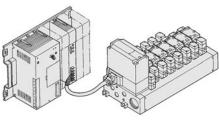


For more information, please refer to p.1.17-

With serial interface unit

Plug-in

- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max,
 32 positions (512 solenoids).
- •Maintenance and inspection are easy.



Interface speed control

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

Body	Plug-in	Non plug-in
Part No.	VVFS5000-20A-1	VVFS5000-20A-2

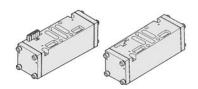




Double check spacer

The concurrent use of double check spacer with built-in double check valve can stop the cylinder at mid-position and hold for a long time without being affected by the air leakage across spool seals.

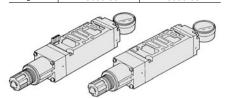
	Body	Plug-in	Non plug-in
	Part No.	VVFS5000-22A-1	VVFS5000-22A-2



Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. Refer to p.1.17-6 for flow characteristic.

Body	Plug-in	Non plug-in
P regulation	ARBF5050-00-P-1	ARBF5050-00-P-2
A regulation	ARBF5050-00-A-1	ARBF5050-00-A-2
B regulation	ARBF5050-00-B-1	ARBF5050-00-B-2



Blank plate

When disassembling valve for maintenance purposes or when spare manifold stations are required, install a blank plate on the manifold block.

•			
Body	Plug-in	Non plug-in	
Part No.	VVFS5000-10A		

Manifold Plug-in/Non Plug-in

6

398

449

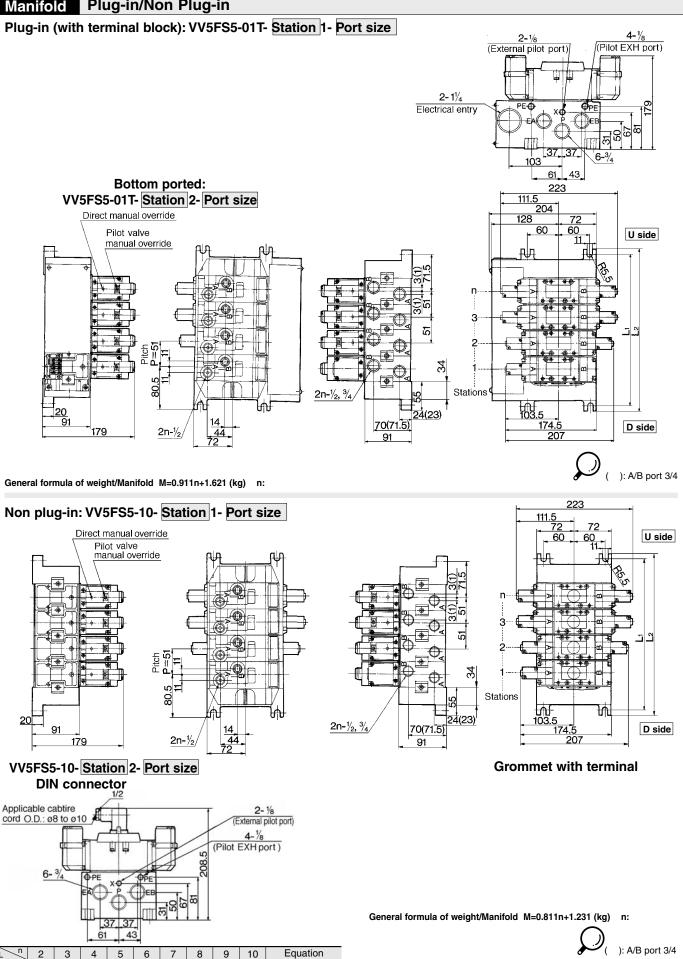
L2 212 263 314 365 416 467 518 569 620 L2=51 X n+110

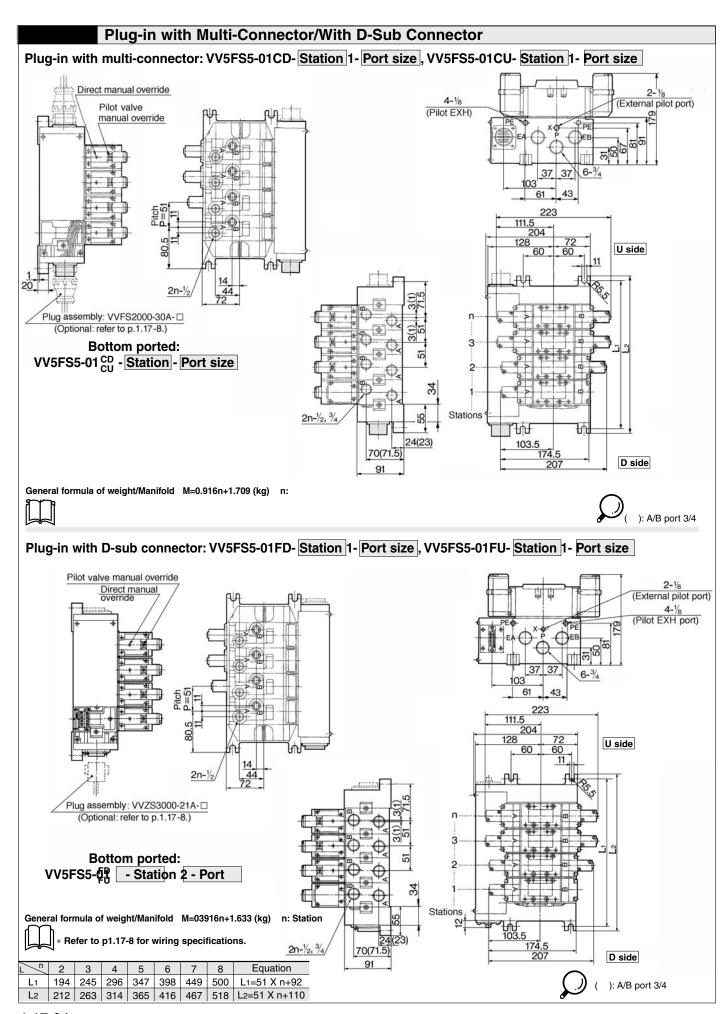
500

551 602 L₁₌₅1 X n+92

296 347

194 245





Manifold with Exhaust Cleaner

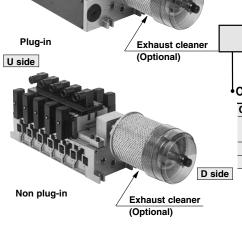
- •Serves to protect working environment.
- •Valve exhaust noise dampening: 35dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- •Piping process reduced.



Manifold Model	Plug-in: VV5FS5-01 □		Non plug-in: VV5FS5-10
Wiring	With terminal block With multi-connector With D-sub connector		DIN connector Grommet terminal
Applicable valve	VFS5□00-□F		VFS5□10-□D, VFS5□10-□E
		Commo	n SUP, Common EXH
Porting Rc (PT)	A, B port	Side: 1/2, 3/4, Bottom: 1/2 (Option)	
	P, EA, EB port	P: 3/4, EXH: 11/2	
No.of stations	2 to 10 ⁽¹⁾		
Applicable exhaust cleaner	AMC810-14 (Connecting port 11/2 Rc (PT)) (2)		

Note 1) With multi connector, or with D-sub connector: 8 stations max. Note 2) Exhaust cleaner: Not attached.

How to Order



V5FS5 Series VFS5000 Manifold Ordering source area code Code areas

		Japan, Asia	
Australia		Australia	
Е		Europe	
N	N	North America	
Base styl			
		Plua-in	

01T	Plug-in		
01T	with terminal block		
010	Plug-in		
01C	with multi-connector		
01F	Plug-in		
	with D-sub connector		
10	Non plug-in		
Cor	Connector mounting dir		

Connector mounting direction Symbol | With connector | Applicable base None 01T, 10 D-side mounting 01C, 01F U-side mounting

Stations ' 02 2 stations Base style 01T, 10: 2-10 stations Base style 01C, 01F: 2-8 stations

06 Exhaust cleaner

mounting uncotion			
Cumbal	Exh	aust cleaner nting direction	
Syllibol	mour	nting direction	
CD	D side	D side mounting	
CU	U side	U side mounting	

Trireau		
_	Rc (PT)	
N	NPT	
Т	NPTF	
F	G (PF)	

Port size			
Symbol	Р	A, B	
04		1/2	
06	3/4	3/4	
М		Mix	

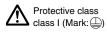
* Bottom ported: Only 1/2

Symbol				
Sumbal	Port specifications		Porting	
Symbol	Р	EA, EB	(A, B)	
1	^	C	Side	
2	Common	Common	Bottom*	
0 1				

* Option

Precautions

When using exhaust cleaner, mount it downwards.





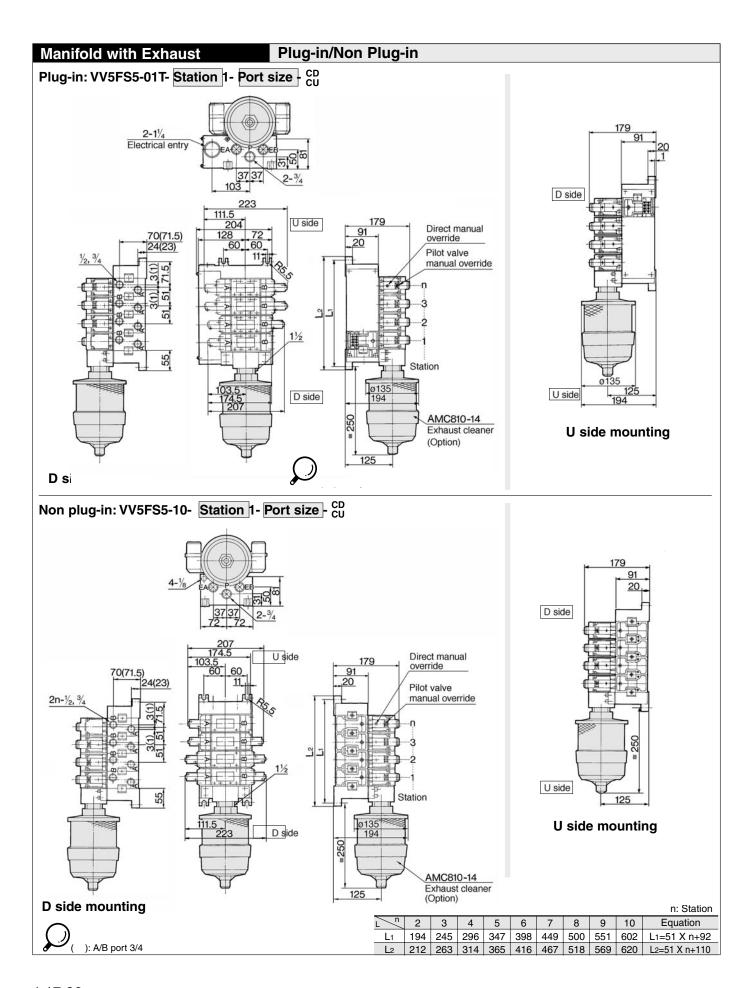
* Refer to p.5.3-1 for Exhaust Cleaner details.

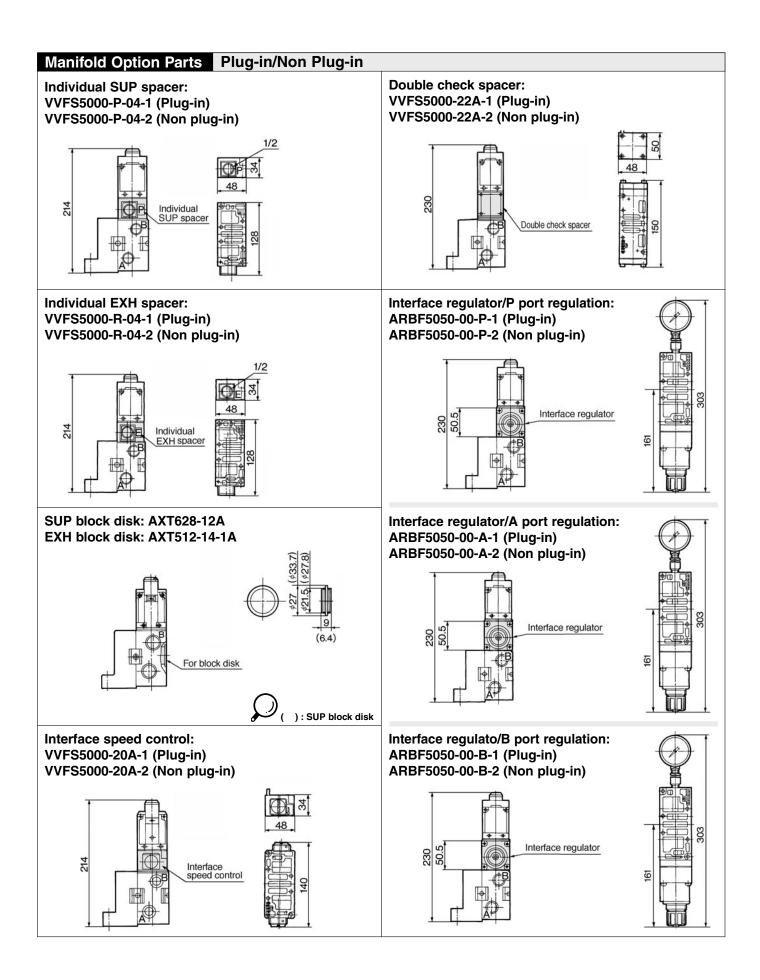
Please indicate manifold base mounting style, corresponding valve, and option parts. «Example»¡Plug-in with terminal block (6 stations)

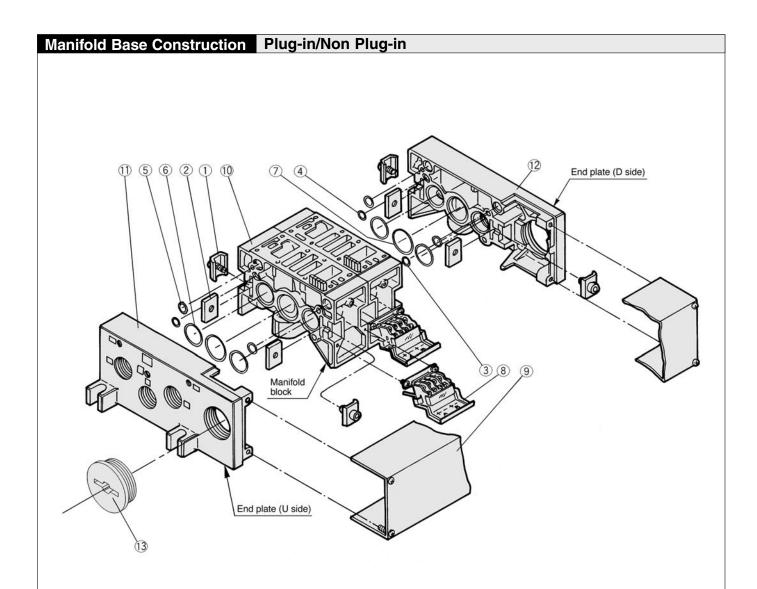
VV5FS5-01T-061-04-CD-Q ·· (Manifold base) (2 position single) VFS5100-5FZ-Q · · · · · 3 (2 position double) VFS5200-5FZ-Q · · · · · 2 (Blank plate) VVFS5000-10A 1 (Exhaust cleaner) AMC810-141

•Non plug-in (6 stations)

(Manifold base) VV5FS5-10-061-04-CU-Q······ 1 (2 position single) VFS5110-5D-Q 3 (2 position double) VFS5210-5D-Q 2 VVFS5000-10A 1 (Blank plate) (Exhaust cleaner)







Replacement Parts

No.	Description	Material	Part No.
1	Metal joint A	Steel plate	AXT628-6-1A
2	Metal joint B	Steel plate	AXT628-6-2
3	O ring	NBR	AS568-006
4	O ring	NBR	AS568-010
(5)	O ring	NBR	AS568-013
6	O ring	NBR	AS568-022
7	O ring	NBR	AS568-026
8	Terminal assembly	_	AXT628-5-1A
(9)	Junction cover assembly	For 01T	VVFS5000-4A- stations
9	Junction cover assembly	For 01SU	AZ738-31A-stations
13	Rubber plug	NBR	AXT336-9

•For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ① . For plug-in: The manifold base with terminal stand (integrated with a junction cover) is required with the ② junction cover assembly.

Replacement Parts Sub-assem-

יח	epiaceillelli Pails	Sub-asseill-	Note) Marillold Base/Construction: Plug-in with terminal block.		
No.	Description	Assembly part No.	Component parts Applicable manifold ba		
10	Manifold block assembly	VVFS5000-1A-1-04	Manifold block ⑩, Metal joint ①, ②, Terminal ⑧, O ring ③, ④, ⑤, ⑥, ⑦, Receptacle assembly	Plug-in	
		VVFS5000-1A-2-04	Manifold block ①, Metal joint ①, ②, O ring ③, ④, ⑤, ⑥, ⑦	Non plug-in	
(11)	End plate (U side) assembly	VVFS5000-2A-1	End plate (U) ①, Metal joint ①, ②	Plug-in	
U	End plate (O side) assembly	VVFS5000-2A-2	End plate (U) ①, Metal joint ①, ②	Non plug-in	
(12)	@ F (D	VVFS5000-3A-1	End plate (D) 12, Metal joint 1, 2, O ring 3, 4, 5, 6, 7	Plug-in	
	End plate (D side) assembly	VVFS5000-3A-2	End plate (D) (2). Metal joint (1), (2), O ring (3), (4), (5), (6), (7)	Non plug-in	

5 Port Pilot/Metal Seal

Plug-in/Non Plug-in

Series VFS6000

Large flow/1: N/min 9815 Low power consumption/ 1.8W DC

Easy maintenance

2 styles of sub-plates: Plug-in and non plug-in



JIS Symbol

JIS SYIIIDUI	
2 Position	
Single	
7D T 5 1 3 (EA/P)(EB)	
Double	
(EA)(P)(EB)	

Model

		figuration	Model		Dort size	Effective area	Max. operating	Response	Weight
	Configuration		Plug-in	Non plug-in	I UIT SIZE	(mm²) (Ne/min)	cycle (CPM) (1)	time (ms) (2)	(kg) ⁽³⁾
	2 position -	Single	VFS6100	VFS6110	3/4	162 (8833)	180	160 or less	2.5
					1	180 (9815)			
			uble VECCOO	VFS6210	3/4	162 (8833)	180	60 or less	2.75
			VFS6200		1	180 (9815)			



- Note 1) According to JIS B8375-1981 (once per 30 days) for the min. operating frequency.
- Note 2) According to JIS B8375-1981. (The value at supply pressure 0.5MPa.)
- Note 3) The figures in the above list are for without sub-plate. In case of with sub-plate, add 1.65kg for Rc3/4 and 1.5kg for RC 1 respectively.

Note 4) "Note 1)" and "Note 2)" are with cotrolled clean air.

Standard Specifications

Otaniaara Opoomoationo							
Fluid		Air and inert gas					
Max. operating pressure		1.0MPa					
Min. operating pressure		0.1MPa					
Proof pressure		1.5MPa					
Ambient and fluid tempera	ture	-10 to 60°C ⁽¹⁾					
Lubrication			Non-lube (2)				
Pilot valve manual override	9	N	Non-locking push (Flush)				
Shock/vibration resistance		150/50m/s ² (3)					
Protection function		E type: Dust proof (0 class), F type: Drip proof (2 class), D type: Splash proof (4 class) (4)					
Rated voltage		100V, 200V AC 50/60Hz, 24V DC					
Allowable voltage		-15% to +10% rated voltage					
Coil insulation		Class B or equivalent (130°C) (5)					
Apparent power (Power consumption)	Inrush	5.6VA/50Hz, 5.0VA/60Hz					
	Holding	3.4VA (2.1W)/50Hz, 2.3VA (1.5W)/60Hz					
Power consumption DC		1.8W					
Electrical entry		Plug-in	Conduit terminal				
		Non plug-in	DIN terminal				
	Fluid Max. operating pressure Min. operating pressure Proof pressure Ambient and fluid tempera Lubrication Pilot valve manual override Shock/vibration resistance Protection function Rated voltage Allowable voltage Coil insulation Apparent power (Power consumption) Power consumption DC	Fluid Max. operating pressure Min. operating pressure Proof pressure Ambient and fluid temperature Lubrication Pilot valve manual override Shock/vibration resistance Protection function Rated voltage Allowable voltage Coil insulation Apparent power (Power consumption) Action Inrush Holding Power consumption DC	Fluid Max. operating pressure Min. operating pressure Proof pressure Ambient and fluid temperature Lubrication Pilot valve manual override Shock/vibration resistance Protection function Rated voltage Allowable voltage Coil insulation Apparent power (Power consumption) Fluiding Plug-in				



- Note 1) Use dry-air at low temperatures
- Note 2) Use turbine oil No.1 (ISO VG32), if lubricated.

Note 3) Shock resistance: No malfunction from test using drop impact tester to axis and right angle direction of main value and armature, each one time when energized and de-energized.

Vibration resistance: No malfunction from test with 8.3 to 2000Hz 1 sweep, to axis and right angle directions of main value and armature, each one when energized and de-energized. (Value in the initial stage.)

Note 4) According to JIS C0920. Note 5) According to JIS C4003.

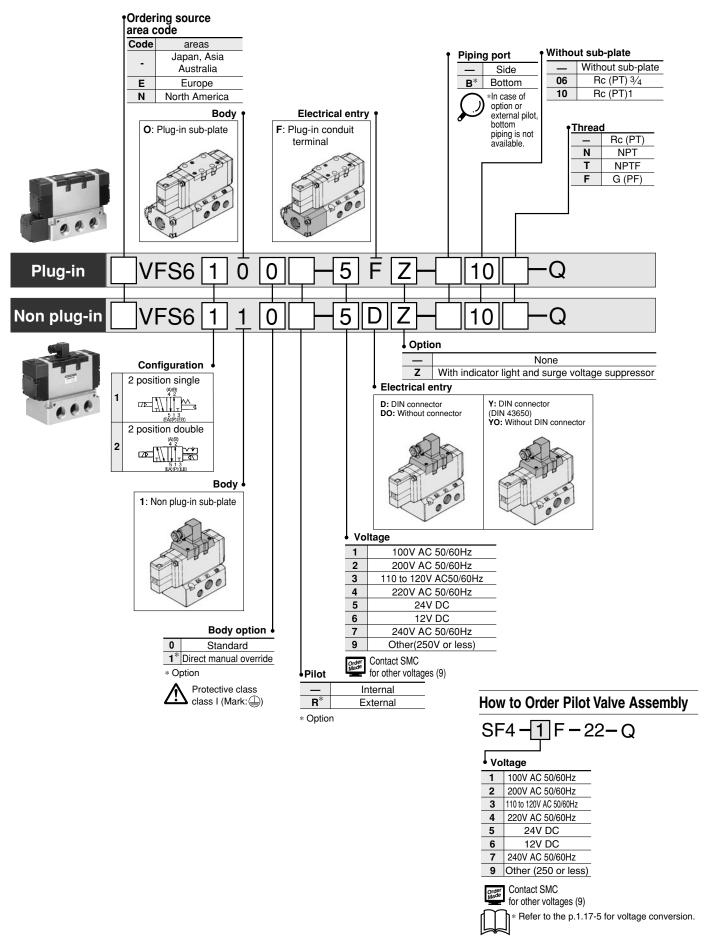
Option Specifications

Pilot	External pilot ⁽¹⁾	
Manual override Main valve	Direct manual override	
Allowable voltage range	110 to 120V, 220V, 240V AC (50Hz/60Hz)	
Allowable voltage range	12V, 100V DC	
Piping	Bottom ported	
Option	With indicator light and surge voltage suppressor, Non-rotating DIN terminal	

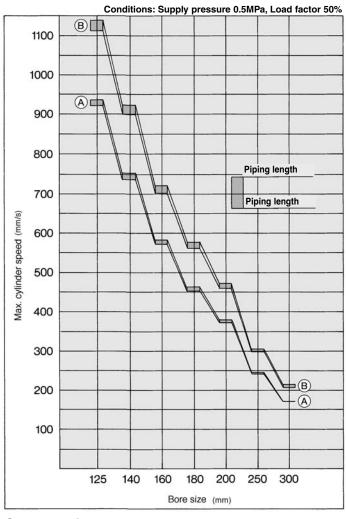


Note 1) Operating pressure: 0 to 1.0MPa Pilot pressure — 0.1 to 1.0MPa

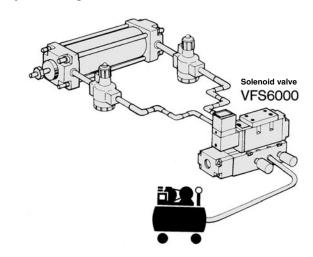
How to Order



Maximum Cylinder Speed



System diagram



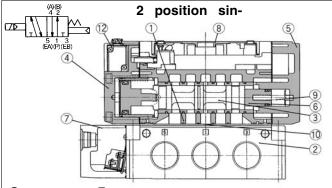
Rubber hose piping system

		<u> </u>				
System	Solenoid valve	Speed controller	Silencer	Piping (Hose bore size)		
Α	VFS6000-10 {1} (S=180mm ²)	AS600-10 {1} (S=230mm ²)	AN600-10 {1} (S=270mm ²)	1 ^B (Fitting 4 pcs)		

Steel piping system

	<u> </u>					
System	Solenoid valve	Speed controller	Silencer	Piping (Hose bore size)		
В	VFS6000-10 {1} (S=180mm ²)	AS600-10 {1} (S=230mm ²)	AN600-10 {1} (S=270mm ²)	1 ^B (Fitting 4 pcs)		

Construction



Component Parts

No. Description		Material	Note	
1	Body	Aluminium die-cast	Platinum silver	
2	Sub-plate	Aluminium die-cast	Platinum silver	
3	Spool/Sleeve	Stainless steel		
4	Adapter plate	Aluminium die-cast	Black	
(5)	End plate	Aluminium die-cast	Black	
6	Piston	Resin		
7	Junction cover	Resin		
8	Light cover	Resin		

Sub-plate Assembly

Plug-in	VFS6000-P- 00				
Non plug-in	VFS6000-S- ⁰⁶				
Mounting bolt and gasket are not included.					

Replacement Parts

NI-	Description	Matadal	Part No.		
No.		Material	VFS61□□	VFS62□□	
9	Return spring	Stainless steel	VFS6000-16-3	_	
10	Gasket	NBR	VFS6000-15	VFS6000-15	
11)	Detent assembly	_	_	VFS6000-8A	
(12)	Pilot valve assembly		Refer to the p.1.17-100 "How to Order Pilot valve assembly".		



