## **4 Port Direct Operated Poppet Solenoid Valve** Series VQD1000

# response times

High speed coil with stable Compact and lightweight (34g) with large flow capacity

Body width of 10mm, Ne/min (49.08) 2W (Standard) Ne/min (78.52) 4W (U type: Large flow)

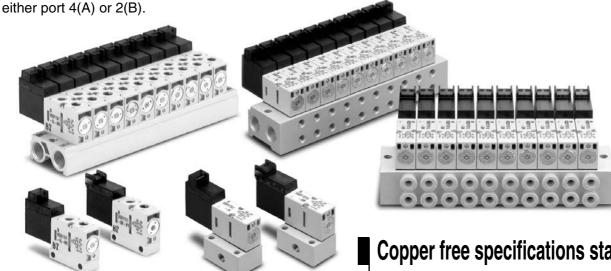
ON: 4ms, OFF: 2ms, Dispersion accuracy: ±1ms (With light and surge voltage suppressor at a supply pressure of 0.5MPa, subject to clean, dry air)

## Vacuum applications possible (up to -100kPa)

(Valve leakage: 0.03cm<sup>3</sup>/s He or less) Can be used for vacuum and vacuum release circuits. When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging

**Clean room specifications** available as special.

Main valve has no sliding seals or grease and air is not exhausted to the atmosphere.



**Body ported** 

**Base mounted** 

Copper free specifications standard

Components of the valve that are in contact with fluid are all copper free.

## **Cylinder Speed**

| - , r       |                |                 |       |                                    |     |  |     |     |     |  |
|-------------|----------------|-----------------|-------|------------------------------------|-----|--|-----|-----|-----|--|
|             | Down sine      |                 | 1)    |                                    |     |  |     |     |     |  |
|             | Port size      | Cylinder        | Serie | s CJ2                              | !   | Series CM2 Pressure: 0.5MPa Load ratio: 50% Cylinder stroke: 300mm |     |     |     |  |
|             | Effective area | speed<br>(mm/s) | Load  | ure: 0.5<br>ratio: 5<br>er stroke: | 0%  |  |     |     |     |  |
|             | (Ne/min)       |                 | ø6    | ø10                                | ø16 | ø20  | ø25 | ø32 | ø40 |  |
|             |                | 150             |       |                                    |     |  |     |     |     |  |
| VQD1151U    | M5             | 300             |       |                                    |     |  |     |     |     |  |
| (Large flow | 1.5            | 450             |       |                                    |     |  |     |     |     |  |
| capacity)   | (78.52)        | 600             |       |                                    |     |  |     |     |     |  |
|             |                | 750             |       |                                    |     |  |     |     |     |  |

- Note 1) Cylinder speed varies depending on piping and air component equipment used. Use the table as a guideline for selection.
- Note 2) Cylinder speed of "CJ2" and "CM2" is limited by the fixed orifice built-in.
- Note 3) Cylinder speed: when the cylinder is extended.

Characteristic values mentioned in the catalog are typical values and are not to be guaranteed.



## **A** Precautions

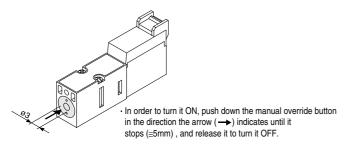
Be sure to read before handling. Refer to p.0-33 to 0-36 for Safety Instructions and common precautions.

#### **Manual Operation**

## **⚠** Warning

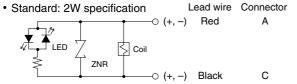
Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

■ Non-locking push style (Flush)

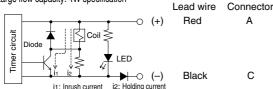


#### Wiring Specifications

## **⚠** Caution

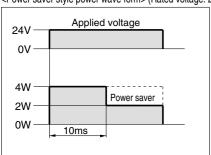


· Large flow capacity: 4W specification



For the 4W specification (power saver), power consumption at holding is reduced with the above circuit. Refer to the power wave form below.

<Power saver style power wave form> (Rated voltage: 24V DC)



#### **How to Mount Valve**

## **⚠** Caution

After confirming that the gasket is snug, tighten the mounting screws securely with the clamping torque shown in the table below.

| Appropriate clamping torque (Nm) |  |  |  |  |  |  |  |  |
|----------------------------------|--|--|--|--|--|--|--|--|
| 0.18 to 0.25                     |  |  |  |  |  |  |  |  |

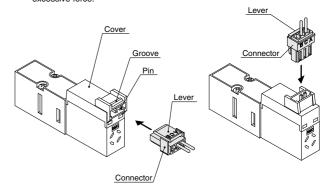
#### **How to Use Plug Connector**

### 

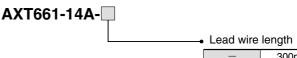
#### Installation and removal of connector

- •For installation of the connector, insert the connector straight on the pins of the solenoid, making sure that the lip of the lever is securely positioned in the groove of the cover and locked.
- •To remove the connector, press the lever against the connector and pull connector away from the solenoid.

Note: To avoid contact failure and broken wires, do not pull out the lead wire with excessive force.



How to order connector assembly



| _  | 300mm  |
|----|--------|
| 6  | 600mm  |
| 10 | 1000mm |
| 20 | 2000mm |
| 30 | 3000mm |
|    |        |

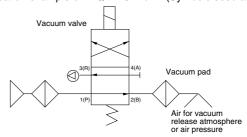
Lead wire length of plug connector

Lead wire length of plug connector valve with lead wire is 300mm. When lead wire length of 600mm or longer is required, order a valve without connector and order connector assembly separately.

How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

## **∧** Caution

Application example of "VQD1151 V/W" (Symbols used are typical.)



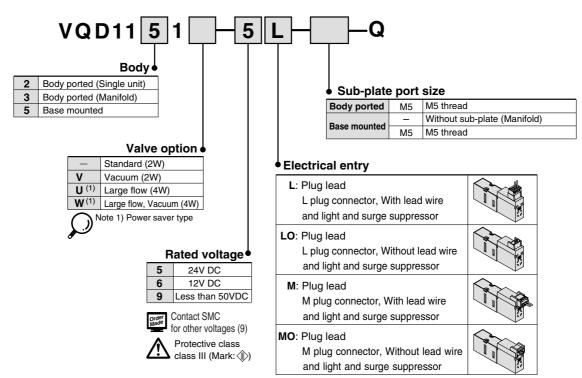
- Use a VQD1151V/W valve for vacuum applications. Connect the vacuum source to the 3(R) port.
  - \*Air pressure cannot be applied to the 3(R) port.
- When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).
   \*Cannot be used as 2 port valve.



## **4 Port Direct Operated Poppet Solenoid Valve**

## Series VQD1000

#### **How to Order**





L plug connector Base mounted



L plug connector Body ported



M plug connector Base mounted



M plug connector Body ported

**Standard Specifications** 

| Item                    | ·                       | Model     | Standard<br>(2W)   | Large flow capacity<br>(4W, Power Saver)       |  |  |  |  |  |  |
|-------------------------|-------------------------|-----------|--|--|--|--|--|--|--|--|
| Item                    | Valve structure         |           | 4 port direct operated poppet valve  |  |  |  |  |  |  |  |
|                         | Fluid                   |           | Air, Inert gas   |  |  |  |  |  |  |  |
|                         | Max. operating press    | ure       | -  | л<br>МРа                                       |  |  |  |  |  |  |
| Valve specifications    | Min. operating pressu   | re/Vacuum | 0MPa/-   | 100kPa   |  |  |  |  |  |  |
| atic                    | Effective area (Nℓ/min  | 1)        | 0.9mm² (Ne/min 49.08)  | 1.5mm <sup>2</sup> (Ne/min 78.52)              |  |  |  |  |  |  |
|                         | Response time (1)       |           | ON: 4ms,   | OFF: 2ms                                       |  |  |  |  |  |  |
| Si Si                   | Ambient and fluid ten   | nperature | –10 to   | 50°C <sup>(2)</sup>                            |  |  |  |  |  |  |
| l &                     | Lubrication             |           | Not required   |  |  |  |  |  |  |  |
| e e                     | Manual override         |           | Non-locking push style   |  |  |  |  |  |  |  |
| <u>a</u>                | Shock/Vibration resis   | tance     | 150/30m/s <sup>2</sup> (3)   |  |  |  |  |  |  |  |
| >                       | Mounting orientation    |           | Free   |  |  |  |  |  |  |  |
|                         | Enclosure               |           | Dust proof   |  |  |  |  |  |  |  |
|                         | Weight                  |           | 34g (Without sub-plate)  |  |  |  |  |  |  |  |
|                         | Coil rated voltage      | DC        | 24V,   | 12V  |  |  |  |  |  |  |
| اع جا                   | Allowable voltage       |           | ±10% of rated voltage  |  |  |  |  |  |  |  |
| ğ ĕ                     | Type of coil insulation | n         | Class B or   | equivalent                                     |  |  |  |  |  |  |
| Solenoid specifications | Power consumption       | DC        | 2W   | 4W (Power saving)<br>(Inrush: 4W, Holding: 2W) |  |  |  |  |  |  |
| eds                     | Electrical entry        |           | L plug connector, M plug connector (With light and surge voltage suppressor) |  |  |  |  |  |  |  |





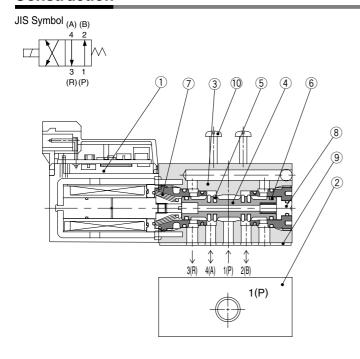


- Note 1) According to JISB8375-1981. Factor: With light and surge suppressor (Subject to clean air). Dispersion accuracy: ±1ms
- Note 2) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be
- Note 3) Shock resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed on the axis and right angle direction of the main valve and armature, for both energized and de-energized states.

Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed at both energized and de-energized states to the axis and right angle direction of the main valve and armature. (Value in the initial



#### Construction



#### **Component Parts**

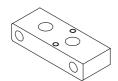
| No. | Part name              | Material        | Note                            |
|-----|------------------------|-----------------|---------------------------------|
| 1   | Solenoid coil assembly | _               |                                 |
| 2   | Sub-plate              | Aluminum        | VQD1000-S-M5(Base mounted only) |
| 3   | Body                   | ZDC             |                                 |
| 4   | Spool valve            | Aluminum        |                                 |
| (5) | Poppet                 | HNBR            |                                 |
| 6   | Guide ring             | Resin           |                                 |
| 7   | Return spring          | Stainless steel |                                 |
| 8   | Manual override        | Aluminum        |                                 |
| 9   | Gasket                 | NBR             | VQD1000-9-1                     |
| 10  | Round head screw       | Steel           | AXT632-7-13(M1.7 X 18)          |
|     |                        |                 |                                 |

No

Note) Body cannot be disassembled.

#### **Valve Single Unit Option**

Piping plate assembly VQD1000-20A

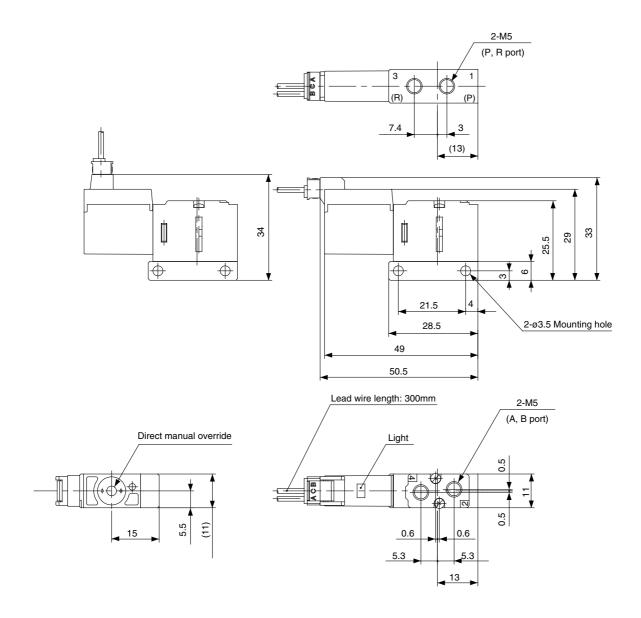


Manifold style (VQD1131) can be changed to single unit style (VQD1121) by mounting plate assembly.

Note) Plate should be mounted with manifold mounting screws (M1.7 X 20). Tightening torque: 0.18 to 0.25 Nm

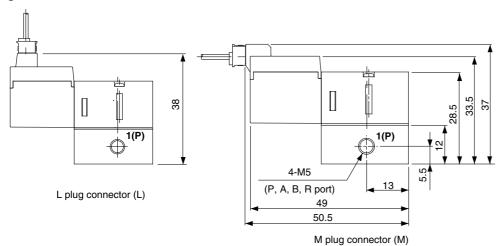
#### **Dimensions**

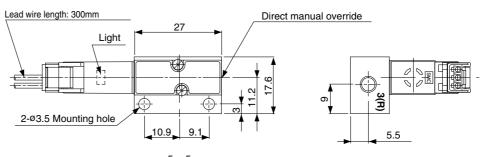
L plug connector: VQD1121 □-□L-M5-Q M plug connector: VQD1121 □-□M-M5-Q

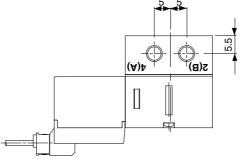


#### **Dimensions**

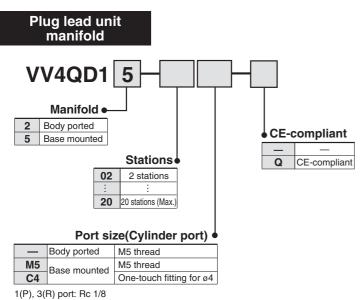
L plug connector: VQD1151□-□L-M5-Q M plug connector: VQD1151□-□M-M5-Q





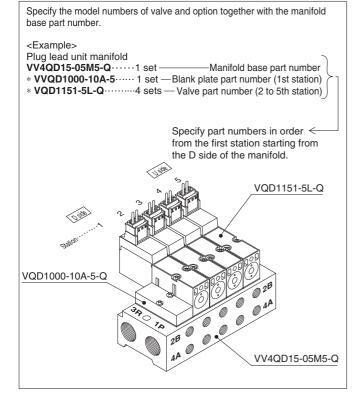


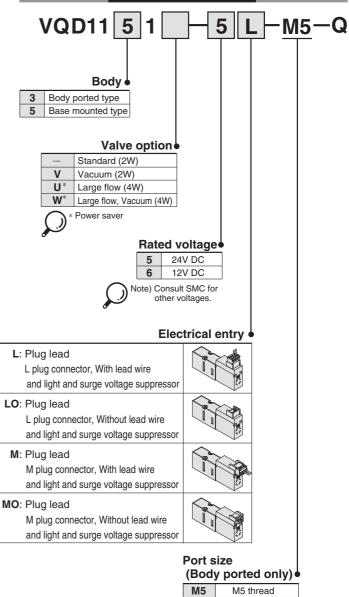
### **How to Order Manifold**



1(F), 3(h) poit. ht 1/6

#### **How to Order Manifold Assembly**



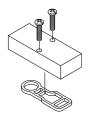


**How to Order Valve** 

**Manifold Option** 

#### **Blank Plate Assembly/Body Ported**

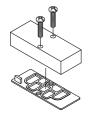
## VVQD1000-10A-2



Blank plate assembly includes 2 screws and 1 gasket.

#### **Blank Plate Assembly/Base Mounted**

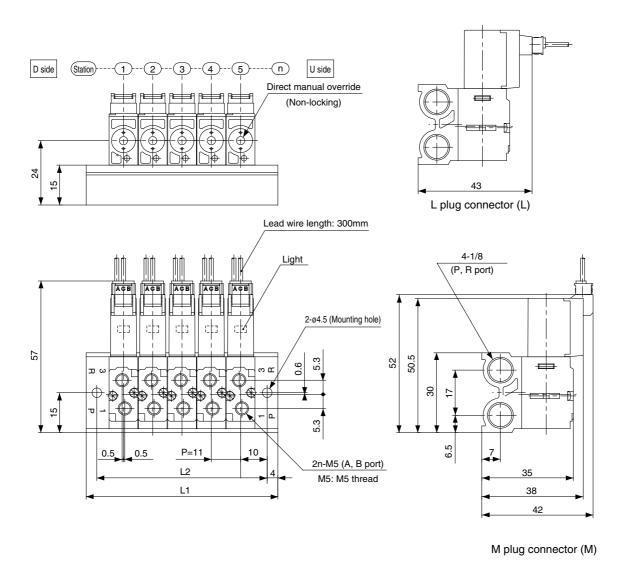
### VVQD1000-10A-5



Blank plate assembly includes 2 screws and 1 gasket.

#### **Dimensions**

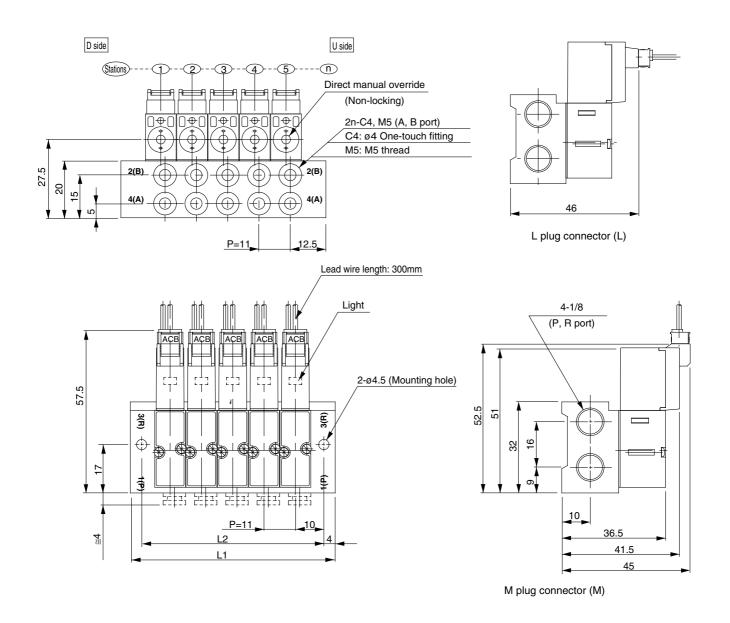
#### Plug lead unit manifold(VV4QD12-□-Q)



| Dimensions |            |    |    |    |    |    |    |    |     |     |     |     |     | n: Station |     |     |     |     |     |     |     |
|------------|------------|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|------------|-----|-----|-----|-----|-----|-----|-----|
|            | <u>L</u> n | 1  | 2  | 3  | 4  | 5  | 6  | 7  | 8   | 9   | 10  | 11  | 12  | 13         | 14  | 15  | 16  | 17  | 18  | 19  | 20  |
|            | L1         | 28 | 39 | 50 | 61 | 72 | 83 | 94 | 105 | 116 | 127 | 138 | 149 | 160        | 171 | 182 | 193 | 204 | 215 | 226 | 237 |
|            | L2         | 20 | 31 | 42 | 53 | 64 | 75 | 86 | 97  | 108 | 119 | 130 | 141 | 152        | 163 | 174 | 185 | 196 | 207 | 218 | 229 |

#### **Dimensions**

#### Plug lead manifold unit(VV4QD15-□□-Q)



| Dimensions |    |    |    |    |    |    |    |     |     |     |     |     | n:  | Station |     |     |     |     |     |     |
|------------|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|---------|-----|-----|-----|-----|-----|-----|
|            | L  | 2  | 3  | 4  | 5  | 6  | 7  | 8   | 9   | 10  | 11  | 12  | 13  | 14      | 15  | 16  | 17  | 18  | 19  | 20  |
|            | L1 | 39 | 50 | 61 | 72 | 83 | 94 | 105 | 116 | 127 | 138 | 149 | 160 | 171     | 182 | 193 | 204 | 215 | 226 | 237 |
|            | L2 | 31 | 42 | 53 | 64 | 75 | 86 | 97  | 108 | 119 | 130 | 141 | 152 | 163     | 174 | 185 | 196 | 207 | 218 | 229 |