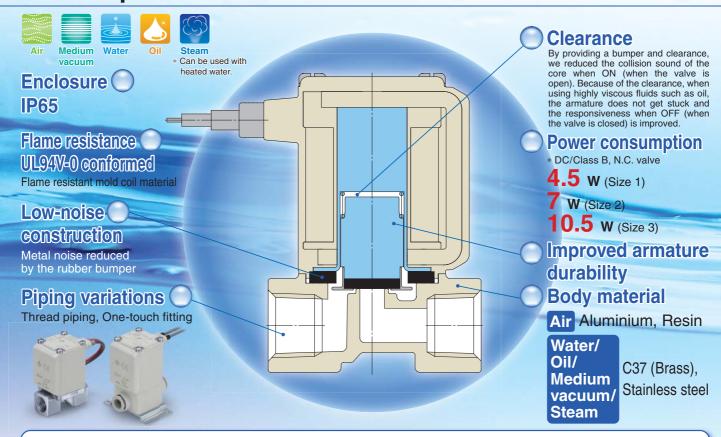
Direct Operated 2 Port Solenoid Valve New



Series VX21/22/23



Direct Operated 2 Port Solenoid Valve



Full-wave rectifier type (AC specification: Insulation type Class B/H)

- Improved durability
 Service life is extended by the special construction.
 (compared with current shading coil)
- Reduced buzz noise

 Rectified to DC by the full-wave rectifier, resulting in a buzz noise reduction.
- Peduced apparent power * Class B, N.C. valve
 10 VA→7 VA (Size 1) 20 VA→9.5 VA (Size 2)
 32 VA→12 VA (Size 3)
- Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce the metal noise during operation.

Variations

<Fluid>

Model	Applicable fluid *1				
	Air	Medium vacuum	Water	Oil	Steam
For Air VX2 0 Page 5		_	-	-	_
For Medium vacuum VX2 4 Page 10	*2	•	I	ı	_
For Water VX2 2 Page 14	*2	_		_	_
For Oil VX2 3 Page 16	*2	_	*2	•	_
For Steam * Can be used with heated water. VX2 5 Page 18	*2	_	*2	*2	•



^{*1} For details, refer to pages 45 and 46. *2 Refer to the individual specifications for each fluid.

<Body Size>

Model	Body		Orifice diameter					Port size	
iviodei	size	2 mmø	3 mmø	4 mmø	5 mmø	7 mmø	8 mmø	10 mmø Note)	Port size
VX2 ₄ ¹	Size 1		•	_		_	_		1/8, 1/4 One-touch fitting: ø 6, ø 8
VX2 ₅ ²	Size 2	_	_	•	_	•	_	_	1/4, 3/8 One-touch fitting: Ø 8, Ø 10
VX2 ₆ ³	Size 3	_	_	_	•	_		•	1/4, 3/8, 1/2 One-touch fitting: ø 10, ø 12

Note) N.C. only



Specifications

For Air

For Water

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Direct Operated 2 Port Solenoid Valve Series **VX21/22/23**

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Direct Operated 2 Port Solenoid Valve Series VX21/22/23

For Air, Medium Vacuum, Water, Oil and Steam

Variations

Single Unit (For Air, Medium Vacuum, Water, Oil and Steam)

■ Valve type

Normally Closed (N.C.) Normally Open (N.O.)

Solenoid coil type

Insulation type: Class B, Class H

Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in () indicates special voltage.

Material

Body — Aluminium, Resin, C37 (Brass), Stainless steel Seal — NBR, FKM*

* Refer to individual pages for details of each fluid.

Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal



Normally Closed (N.C.) Normally Open (N.O.)

Size		Size 1	Size 2	Size 3
	2 mmø	•	_	_
	3 mmø	•	_	_
	4 mmø		•	_
Orifice diameter	5 mmø	•	_	•
	7 mmø		•	_
	8 mmø		_	•
	10 mmø	_	_	•*
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2
FUIT SIZE		ø 6, ø 8	ø 8, ø 10	ø 10, ø 12

* N.C. only

Manifold (For Air, Medium Vacuum)

Valve type

Normally Closed (N.C.) Normally Open (N.O.)

Manifold type

Common SUP type Individual SUP type

Solenoid coil type

Insulation type: Class B

Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in () indicates special voltage.

Material

Body — Resin Base — Aluminium

Seal - NBR, FKM

Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal



Manifold

Size			Size 1	Size 2	Size 3
		2 mmø	•		_
		3 mmø	•	_	_
(Orifice diameter	4 mmø	_	•	_
		5 mmø	•	_	•
		7 mmø		•	•
Э	Common SUP type	IN	3/8		
size	(Air)	OUT	1/8, 1/4		
Port	Individual SUP type	IN	1/8, 1/4		
Д	(Medium vacuum)	OUT		3/8	

Common Specifications

Standard Specifications

	Valve co	nstruction	Direct operated poppet	
	Withstand pressure		2.0 MPa (Resin body type 1.5 MPa)	
Valve	Body material		Aluminium, Resin, C37 (Brass), Stainless steel	
specifications	Seal material Note 2)		NBR, FKM	
<u> </u>	Enclosure		Dust-tight, Water-jet-proof type (IP65) Note 1)	
	Environment		Location without corrosive or explosive gases	
	Rated voltage AC		4 VAC, 48 VAC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 230 VAC, 240 VAC	
	nated voltage	DC	12 VDC, 24 VDC	
Coil	Allowable voltage fluctuation		±10 % of rated voltage	
specifications	Allowable leakage	AC	5 % or less of rated voltage	
	voltage	DC	2 % or less of rated voltage	
	Coil insulation type		Class B, Class H	

Note 1) Electrical entry flat terminal type terminal is IP40.

Note 2) For seal material/EPDM, refer to X332. (Refer to page 21.)

⚠ Be sure to read "Specific Product Precautions" before handling.

Solenoid Coil Specifications

Normally Closed (N.C.) DC Specification

Class B

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	4.5	50
Size 2	7	55
Size 3	10.5	65

Class H

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Power consumption: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %)

Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	7	60
Size 2	9.5	70
Size 3	12	70

Class H

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Apparent power: The value at ambient temperature of 20 $^{\circ}\text{C}$ and when the rated voltage is applied. (Variation: $\pm 10~\%)$

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

Normally Open (N.O.) DC Specification

Class B

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	7.5	60
Size 2	8.5	70
Size 3	12.5	70

Class H

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Power consumption: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %)

Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	60
Size 2	10	70
Size 3	14	70

Class H

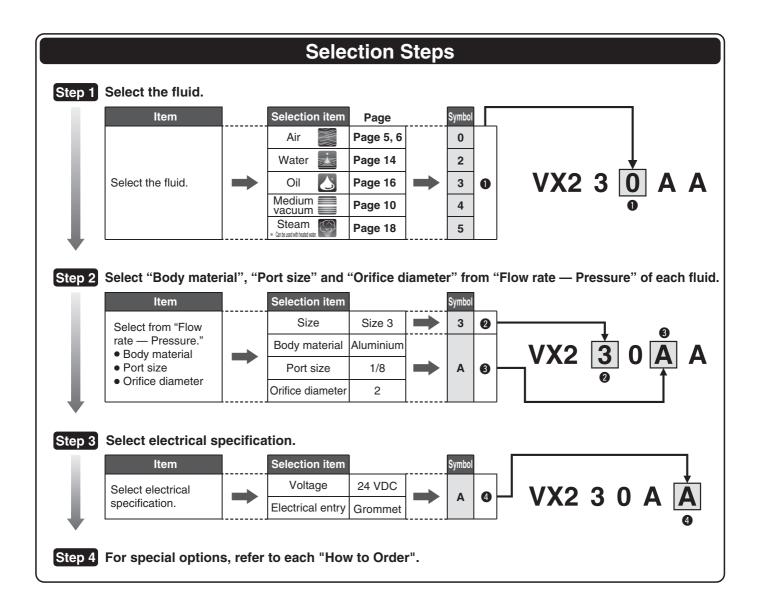
Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

Note 1) Apparent power: The value at ambient temperature of 20 $^{\circ}$ C and when the rated voltage is applied. (Variation: $\pm 10~\%$)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

Series VX21/22/23 Selection Steps



Model/Valve Specifications

N.C.

Symbol



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Aluminum Body Type

0:	D	Orifice diameter		Flow-rat	e characterist	tics	Maximum operating	Max. system pressure	Weight Note)
Size	e Port size [mmø] Model	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[9]	
		2		0.63	0.63	0.23	1.0		220
1	1/8, 1/4	3	VX210	1.05	0.68	0.41	0.6		220
		5		2.20	0.39	0.62	0.2		220
2	1/4, 3/8	4	VX220	1.90	0.52	0.62	1.0		340
	1/4, 3/6	7	VAZZU	3.99	0.44	1.08	0.15	1.0	340
		5		1.96	0.55	0.75	1.0		450
3	1/4, 3/8	8	VX230	5.67	0.33	1.58	0.3		450
3		10	V X230	5.74	0.64	2.21	0.1		450
	1/2	10		8.42	0.39	2.21	0.1		470

Resin Body Type (Built-in One-touch Fittings)

hesiii Body Type (Built-III Offe-touch Fittings)									
0:	5	Orifice diameter		Flow-rat	Flow-rate characteristics			Max. system pressure	Weight Note)
Size	Port size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.82	0.44	0.23	1.0		220
	ø 6	3		1.25	0.34	0.35	0.6		220
4		5	VX210	1.45	0.43	0.40	0.2		220
		2	V A 2 1 U	0.82	0.44	0.23	1.0		220
	ø 8	3		1.81	0.40	0.41	0.6	1.0	220
		5		2.11	0.32	0.56	0.2		220
	ø 8 4 7	4	VX220	1.69	0.40	0.47	1.0		340
2		7		3.14	0.34	0.84	0.15		340
	~ 10	4		1.68	0.49	0.50	1.0		340
	ø 10	7		3.54	0.36	0.90	0.15		340
		5		2.50	0.44	0.70	1.0		460
	ø 10	8		2.77	0.82	1.22	0.3		460
3		10	VX230	5.69	0.46	1.54	0.1		460
		5	V A23U	2.50	0.44	0.70	1.0		460
	ø 12	8		2.56	0.88	1.38	0.3		460
		10		5.69	0.64	1.76	0.1	1	460

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NBA (FRM)	15 cm³/min or less (Resin body type)		

External Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)
NBB (EKM)	1 cm ³ /min or less (Aluminium body type)
NBR (FKM)	15 cm ³ /min or less (Resin body type)

Note 1) Leakage is the value at ambient temperature 20 °C. Note 2) For seal material/FKM, refer to "Other Options".



[•] Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.



Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Aluminum Body Type

		. , , , ,							
0:	Oilea Dantailea Orifice diameter		Flow-rat	Flow-rate characteristics			Max. system pressure	Weight Note)	
Size	Port size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.63	0.63	0.23	0.9		240
1	1/8, 1/4	3	VX240	1.05	0.68	0.41	0.45		240
		5		2.20	0.39	0.62	0.2		240
2	1/4, 3/8	4	VX250	1.90	0.52	0.62	0.8	1.0	370
2	1/4, 3/0	7	V X 2 3 0	3.99	0.44	1.08	0.15		370
3	1/4, 3/8	5	VX260	1.96	0.55	0.75	0.8		490
3	1/4, 3/0	8	V A200	5.67	0.33	1.58	0.3		490

Resin Body Type (Built-in One-touch Fittings)

6:		Orifice diameter	Flow-rate characteristics		tics	Maximum operating	Max. system pressure	Weight Note)	
Size	Port size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.82	0.44	0.23	0.9		240
	ø 6	3		1.25	0.34	0.35	0.45		240
4		5	VX240	1.45	0.43	0.40	0.2		240
		2	V A 240	0.82	0.44	0.23	0.9	1.0	240
	ø 8	3		1.81	0.40	0.41	0.45		240
		5		2.11	0.32	0.56	0.2		240
	ø 8	4	VX250	1.69	0.40	0.47	0.8		370
2		7		3.14	0.34	0.84	0.15		370
	ø 10	4		1.68	0.49	0.50	0.8		370
	Ø 10	7		3.54	0.36	0.90	0.15		370
	ø 10	5		2.50	0.44	0.70	0.8		500
2	9 10	8	VX260	2.77	0.82	1.22	0.3		500
3	ø 12	5	V A 200	2.50	0.42	0.70	0.8		500
	0 12	8		2.56	0.88	1.38	0.3		500

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NBR (FRW)	15 cm ³ /min or less (Resin body type)		

External Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NBA (FRIVI)	15 cm ³ /min or less (Resin body type)		

Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) For seal material/FKM, refer to "Other Options".



[•] Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.



How to Order (Single Unit) VX2

Fluid 0 Air

Coil size/Valve type			Body material/Port size/Orifice diamete				
Size	Symbol	Valve type	5	Symbol	Body	Port size	Orifice diameter

Size	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter
	1	N.C.		Α			2
Size 1	•	IV.C.		В		1/8	3
Size i	4	N.O.		С	Aluminium		5
	4	IN.O.		D	Aluminium		2
				Е		1/4	3
			\	F			5
			Ì	Н			2
			1	J	Resin*	ø 6	3
			\	K	(With		5
			/	L	bracket)		2
				M		ø 8	3
			į	N			5

	2 N.C. A B	1/4	4 7				
Size 2	5	N.O.	-	D	Aluminium		4
	Э	N.O.		Е		3/8	7
			`\	Н	Resin*	ø 8	4
			\mathcal{N}	J		90	7
			_ /	L	(With bracket)	ø 10	4
			/	M		טוש	7

	3	N.C.		Α			5
Size 3	3	IN.O.		В		1/4	8
3126 3	6	N.O.		С			10 (N.C. only)
	0	IN.O.		D	Aluminium		5
			}	Е	Aluminium	3/8	8
			1	F			10 (N.C. only)
			Ì	G		1/2	10 (N.C. only)
			Ì	Н		ø 10	5
			,	J	Resin*		8
			- \	K	(With		10 (N.C. only)
			/	L	bracket)		5
			/	M		ø 12	8
			į	N			10 (N.C. only)

^{*} One-touch fittings are attached to the resin body type.

Other option

bol 5	Seal material *2	Oil-free	Port thread
-	NBR	_	Standard (Rc)*1
	NBR		G
	NDN	_	NPT
	FKM	_	Standard (Rc)*1
)	NDD		G
	NBH		NPT
'	EKM		G
i	FKIVI	_	NPT
			Standard (Rc)*1
	FKM	0	G
			NPT
	NBR	0	Standard (Rc)*1
ì		0	NPT G NPT Standard (Ro G NPT

- *1 When the body is resin, one-touch fittings are equipped as standard. Resin body is only applicable to C, H and Z options.
- *2 For low concetration ozone resistant, select seal material FKM.

Volta	age/Electr	ical entry (coi	l insu	lation type	e: Class B)
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z2A	24 VDC	
В	100 VAC	Grommet	Z2B	100 VAC	
С	110 VAC	(With surge	Z2C	110 VAC	DIN terminal
D	200 VAC	voltage	Z2D	200 VAC	(With surge
E	230 VAC	suppressor)	Z2E	230 VAC	voltage
F	24 VDC		Z2F	48 VAC	suppressor,
G	24 VDC	DIN terminal	Z2G	220 VAC	with light)
Н	100 VAC	(With surge	Z2H	240 VAC	
J	110 VAC	voltage	Z2V	24 VAC	
K	200 VAC	suppressor)	Z2J	12 VDC	
L	230 VAC	Suppressor)	Z2K	24 VDC	
М	24 VDC		Z2L	100 VAC	
N	100 VAC	Conduit terminal	Z2M	110 VAC	1
Р	110 VAC	(With surge	Z2N	200 VAC	Conduit terminal
Q	200 VAC	voltage	Z2P	230 VAC	(With surge
R	230 VAC	suppressor)	Z2Q	48 VAC	voltage
S	24 VDC		Z2R	220 VAC	suppressor, with light)
Т	100 VAC	Conduit	Z2S	240 VAC	with light)
U	110 VAC	(With surge voltage	Z2W	24 VAC	
V	200 VAC	suppressor)	Z2T	12 VDC	
W	230 VAC	suppressor)	Z3A	24 VDC	
Υ	24 VDC	Flat terminal	Z3B	100 VAC	
Z1A	48 VAC	Grommet	Z3C	110 VAC	DIN terminal
Z1B	220 VAC	(With surge	Z3D	200 VAC	(With surge
Z1C	240 VAC	voltage	Z3E	230 VAC	voltage
Z1U	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1D	12 VDC	Grommet	Z3G	220 VAC	without DIN
		Grommet	Z3H	240 VAC	connector)
Z1E	12 VDC	(With surge	Z3V	24 VAC	
		voltage suppressor)	Z3J	12 VDC	1
Z1F	48 VAC				1
Z1G	220 VAC	DIN terminal			
Z1H	240 VAC	(With surge			
Z1V	24 VAC	voltage			
Z1J	12 VDC	suppressor)			

Note) Select brass (C37), in the type "for water" when interchangeable product is necessary for air.

Dimensions → Pages 26 to 29 (Single unit)



48 VAC

220 VAC

240 VAC

24 VAC

12 VDC 48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

12 VDC

Conduit terminal

(With surge

voltage

suppressor)

Conduit

(With surge

voltage

suppressor)

Flat terminal

Z1K

Z1L

Z1M

Z1W

Z1N

Z1P

Z1Q

Z1R

Z1Y

Z1S

Z1T

Specifications

For Air

For Medium Vacuum

For Water

For Oil

For Steam

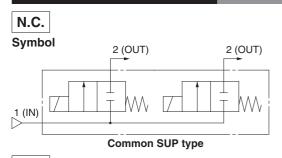
Special Options

Construction

Dimensions



Model/Valve Specifications





N.O. **Symbol** 2 (OUT) 2 (OUT) 1 (IN) Common SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

0:	Orifice diameter	Madal	F	low-rate characteris	Maximum operating	Max. system pressure	
Size	[mmø]	Model	C [dm³/(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	1.0	
1	3	VX2A0	1.05	0.68	0.41	0.6	
	5		2.20	0.39	0.62	0.2	
2	4	VX2B0	1.90	0.52	0.62	1.0	1.0
	7	VAZBU	3.99	0.44	1.08	0.15	
3	5	VX2C0	1.96	0.55	0.75	1.0	
3	7	V A 2 C U	3.99	0.44	1.08	0.3	

Normally Open (N.O.)

Size Orifice diameter		Madal	F	low-rate characteris	Maximum operating	Max. system pressure	
Size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	0.9	
1	3	VX2D0	1.05	0.68	0.41	0.45	
	5		2.20	0.39	0.62	0.2	
2	4	VX2E0	1.90	0.52	0.62	0.8	1.0
	7	VAZEU	3.99	0.44	1.08	0.15	
3	5	VX2F0	1.96	0.55	0.75	0.8	
3	7		3.99	0.44	1.08	0.3	

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate Note 1)
NBR (FKM)	1 cm ³ /min or less

External Leakage

Seal material Note 2)	Leakage rate Note 1)
NBR (FKM)	1 cm ³ /min or less

Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) For seal material/FKM, refer to "Other Options".

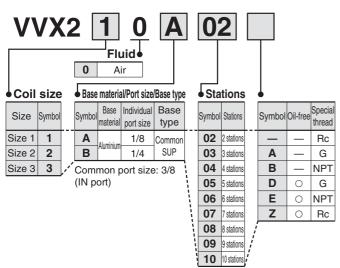
How to Order (Solenoid Valve for Manifold)



					VX2	2 A 0	AAA	Othe	r option	
						0 Air		Symbol	Seal material *1	Oil-free
0-11-1-	/\/-l			Dad	Body material/Orifice diameter			_	NBR	
♦ Coil siz	ze/vaiv	е туре	_	Body	/ material/	Jriffice diameter		С	FIGA] —
Size	Symbol	Valve type		Symbol	Body	Orifice diameter		Н	FKM	
0.20	Gy50.		_	C)	material	Omico diamoto.		Z	NBR	
Size 1	A	N.C.		Α		2		*1 For	low concetration	n ozone
SIZE I	D	N.O.		В	Resin	3		resis	tant, select seal	material
			*****	С		5		FKM.		
			·				•Voltage/Electric	cal entry (c	oil insulation	type: Class

Size 2	В	N.C.		Α	Resin	4
	Е	N.O.	L	B		7
Size 3	С	N.C.		Α	Resin	5
		NO	1	В	nesiii	7

Manifold Base/How to Order



Blanking Plate Assembly Part No.

For size 1	VVX021S-4A-	N
For size 2	VVX022S-4A-	N
For size 3	VVX023S-4A-	N

When mounting a blanking plate assembly, if the solenoid valve for the manifold is ozone resistar (Seal material: FKM), please se lect FKM.

or nt,	Sea	l material
e-	N	NBR
•	F	FKM

Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z2A	24 VDC	
В	100 VAC	Grommet	Z2B	100 VAC	
С	110 VAC	(With surge	Z2C	110 VAC	DIN terminal
D	200 VAC	voltage	Z2D	200 VAC	(With surge
E	230 VAC	suppressor)	Z2E	230 VAC	voltage
F	24 VDC		Z2F	48 VAC	suppressor,
G	24 VDC	DIN terminal	Z2G	220 VAC	with light)
Н	100 VAC	(With surge	Z2H	240 VAC	
J	110 VAC	voltage	Z2V	24 VAC	
K	200 VAC	suppressor)	Z2J	12 VDC	
L	230 VAC		Z2K	24 VDC	
M	24 VDC		Z2L	100 VAC	
N	100 VAC	Conduit terminal	Z2M	110 VAC	Conduit termina
Р	110 VAC	(With surge voltage	Z2N	200 VAC	
Q	200 VAC	suppressor)	Z2P	230 VAC	(With surge voltage
R	230 VAC	suppressor)	Z2Q	48 VAC	suppressor,
S	24 VDC	0	Z2R	220 VAC	with light)
Т	100 VAC	Conduit (With surge	Z2S	240 VAC	with light)
U	110 VAC	voltage	Z2W	24 VAC	
V	200 VAC	suppressor)	Z2T	12 VDC	
W	230 VAC	cuppi cocci)	Z3A	24 VDC	
Υ	24 VDC	Flat terminal	Z3B	100 VAC	
Z1A	48 VAC	Grommet	Z3C	110 VAC	DIN terminal
Z1B	220 VAC	(With surge	Z3D	200 VAC	(With surge
Z1C	240 VAC	voltage	Z3E	230 VAC	voltage
Z1U	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1D	12 VDC	Grommet	Z3G	220 VAC	without DIN
		Grommet	Z3H	240 VAC	connector)
Z1E	12 VDC	(With surge	Z3V	24 VAC	
		voltage suppressor)	Z3J	12 VDC	

DIN terminal

(With surge

voltage

suppressor)

Conduit terminal

(With surge

voltage

suppressor)

Conduit

(With surge

voltage

suppressor)

Flat terminal

Z1F

Z1G

Z1H

Z1V

Z₁J Z1K

Z1L

Z₁M

Z1W

Z1N

Z₁P

Z1Q

Z1R

Z1Y

Z1S

Z1T

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

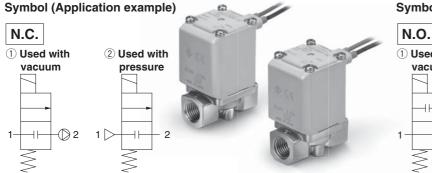
12 VDC



For Medium Vacuum (0.1 Pa-abs or more) Single Unit

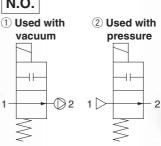
This valve can also be used with air. (Refer to the valve specifications for air.)

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Symbol (Application example)





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

0:		Orifice diameter		Flow-rate characteristics			Operating pres	Max. system pressure	Note) Weight	
Size	Port size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	1 Used with vacuum (Pa·abs)			[g]
		2		0.63	0.63	0.23		0 to 1.0		300
1	1/8, 1/4	3	VX214	1.05	0.68	0.41		0 to 0.6	1.0	300
		5		2.20	0.39	0.62		0 to 0.2		300
2	1/4, 3/8	4	VX224	1.90	0.52	0.62	0.1 to atmospheric pressure	0 to 1.0		460
		7		3.99	0.44	1.08		0 to 0.15		460
		5		1.96	0.55	0.75		0 to 1.0		580
3	1/4, 3/8	8	VX234	5.67	0.33	1.58		0 to 0.3		580
3		10	V A 2 3 4	5.74	0.64	2.21		0 to 0.1		580
	1/2	10		8.42	0.39	2.21		0 to 0.1		630

Normally Open (N.O.)

	1011110	my Open	()								
ſ	0:		Orifice diameter		Flow-rate characteristics		Operating pres	Max. system pressure	Note) Weight		
Size F		Port size	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)		, ,	[g]
	1 1/8, 1/4		2		0.63	0.63	0.23		0 to 0.9		320
		1/8, 1/4	3	VX244	1.05	0.68	0.41	0.1 to atmospheric pressure	0 to 0.45	1.0	320
ı			5		2.20	0.39	0.62		0 to 0.2		320
	2	1/4, 3/8	4	VX254	1.90	0.52	0.62		0 to 0.8		490
l			7		3.99	0.44	1.08		0 to 0.15		490
ſ	3	1/4, 3/8	1/4, 3/8 5 VX264	1.96	0.55	0.75		0 to 0.8		620	
				V A 204	5.67	0.33	1.58		0 to 0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) With no freezing

Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate Note)
FKM	10 ⁻⁶ Pa⋅m³/sec or less

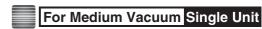
External Leakage

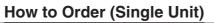
Seal materia	Leakage rate Note)
FKM	10 ⁻⁶ Pa⋅m³/sec or less

Note) Leakage (10⁻⁶ Pa⋅m³/sec) is the value at differential pressure 0.1 MPa and ambient temperature 20 °C.



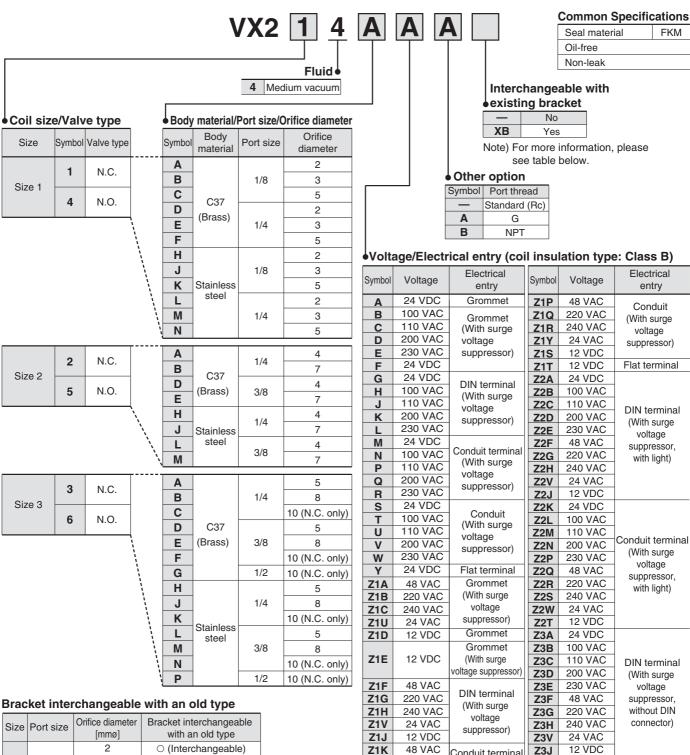
Direct Operated 2 Port Solenoid Valve Series VX21/22/23











Bracket interchangeable with an old type								
Size	Port size	Orifice diameter [mmø]	Bracket interchangeable with an old type					
		2	O (Interchangeable)					
1	1/8, 1/4	3	O (Interchangeable)					
		5	O (Interchangeable)					
2	1/4 0/0	4	O (Interchangeable)					
	1/4, 3/8	7	O (Interchangeable)					
		5	O (Interchangeable)					
3	1/4, 3/8	8	× (Not interchangeable)*1					
3		10	× (Not interchangeable)*1					
	1/2	10	*1					

Dimensions → Pages 30, 31 (Single unit)

Conduit terminal

(With surge

voltage

suppressor)

Z1L

Z₁M

Z1W

Z1N

220 VAC

240 VAC

24 VAC

12 VDC

Specifications

Aï For

For Medium Vacuum

For Water

For Oil

For Steam

Special Options

Construction

Dimensions

^{*1} When the orifice is ø 8, ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).

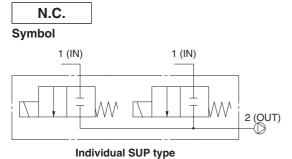
^{*2} On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

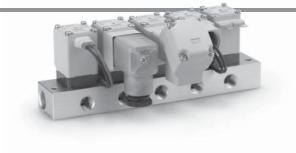


For Medium Vacuum (0.1 Pa-abs or more) Manifold

* For other fluids, please contact SMC.

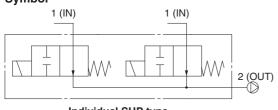
Model/Valve Specifications





N.O.

Symbol



Individual SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

Tromainy Groots (Tron)										
Size	Orifice diameter		FI	ow-rate characteristi	Maximum operating	Max. system pressure				
	[mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]			
	2		0.63	0.63	0.23	1.0				
1	3	VX2A4	1.05	0.68	0.41	0.6				
	5		2.20	0.39	0.62	0.2				
2	4	VX2B4	1.90	0.52	0.62	1.0	1.0			
	7	V A 2 D 4	3.99	0.44	1.08	0.15				
3	5	VX2C4	1.96	0.55	0.75	1.0				
	7	VA204	3.99	0.44	1.08	0.3				

Normally Open (NO)

11011111	any open (it.o.)						
C:==	Sizo Orifice diameter		FI	ow-rate characteristi	Maximum operating	Max. system pressure	
Size Office diameter [mmø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	
	2		0.63	0.63	0.23	0.9	
1	3	VX2D4	1.05	0.68	0.41	0.45	
	5		2.20	0.39	0.62	0.2	
2	4	VX2E4	1.90	0.52	0.62	0.8	1.0
	7	VAZE4	3.99	0.44	1.08	0.15	
3	5	VX2F4	1.96	0.55	0.75	0.8	
3	7		3.99	0.44	1.08	0.3	

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) With no freezing

Valve Leakage Rate

Internal Leakage Seal material Leakage rate Note) FKM 10⁻⁶ Pa⋅m³/sec or less

External Leakage

=xtornar =oanago						
Seal material	Leakage rate Note)					
FKM	10 ⁻⁶ Pa⋅m³/sec or less					

Note) Leakage ($10^{-6} \, \text{Pa} \cdot \text{m}^3 / \text{sec}$) is the value at differential pressure 0.1 MPa and ambient temperature 20 $^{\circ}\text{C}.$



Direct Operated 2 Port Solenoid Valve Series VX21/22/23

How to Order (Solenoid Valve for Manifold)



Oil-free Non-leak



Specifications **Common Specifications** Seal material FKM

Aï

For

For Water

Ö

For

For Steam

1	/ X	2	A	4	A	1
			Flu	uid •		
	4 Medium vacuum					
y m	ateri	ial/Ori	fice di	amete	 r	

4

Body

Size	Symbol	Valve type		Symbol	Body material	Orifice diameter
Size 1	Α	N.C.		Α		2
Size i	D	N.O.		В	Resin	3
			******	С		5

Α

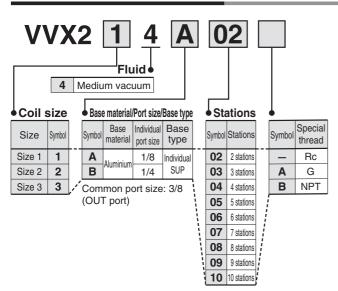
Size 2	В	N.C.		A	Resin	4
Size z	Е	N.O.	L	В	nesiii	7
Sizo 3	С	N.C.		Α	Bosin	5

Manifold Base/How to Order

N.C.

N.O.

В



Blanking Plate Assembly Part No.

For size 1 VVX021S - 4A-F

For size 2 VVX022S - 4A-F

For size 3 VVX023S - 4A-F

Voltage/Electrical	entry (coil	insulation	type:	Class B)
3				,

Volta	 age/Electr	rical entry (coi	l insu	lation type	e: Class B)	
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry	
Α	24 VDC	Grommet	Z2A	24 VDC		
В	100 VAC	Grommet	Z2B	100 VAC		
С	110 VAC	(With surge	Z2C	110 VAC	DINI to wood on all	
D	200 VAC	voltage	Z2D	200 VAC	DIN terminal (With surge	
Е	230 VAC	suppressor)	Z2E	230 VAC	voltage	
F	24 VDC		Z2F	48 VAC		
G	24 VDC	DINI to medical	Z2G	220 VAC	suppressor, with light)	
Н	100 VAC	DIN terminal (With surge	Z2H	240 VAC		
J	110 VAC	voltage	Z2V	24 VAC		
K	200 VAC	suppressor)	Z2J	12 VDC		
L	230 VAC	Suppressor)	Z2K	24 VDC		
M	24 VDC		Z2L	100 VAC		
N	100 VAC	Conduit terminal	Z2M	110 VAC		
Р	110 VAC	(With surge	Z2N	200 VAC	Conduit termin	
Q	200 VAC	voltage	Z2P	230 VAC	(With surge	
R	230 VAC	suppressor)	Z2Q	48 VAC	voltage	
S	24 VDC	0 1 11	Z2R	220 VAC	suppressor, with light)	
Т	100 VAC	Conduit	Z2S	240 VAC	with light)	
U	110 VAC	(With surge voltage	Z2W	24 VAC		
V	200 VAC	suppressor)	Z2T	12 VDC		
W	230 VAC	suppressor)	Z3A	24 VDC		
Υ	24 VDC	Flat terminal	Z3B	100 VAC		
Z1A	48 VAC	Grommet	Z3C	110 VAC	DIN terminal	
Z1B	220 VAC	(With surge	Z3D	200 VAC	(With surge	
Z1C	240 VAC	voltage	Z3E	230 VAC	voltage	
Z1U	24 VAC	suppressor)	Z3F	48 VAC	suppressor,	
Z1D	12 VDC	Grommet	Z3G	220 VAC	without DIN	
		Grommet	Z3H	240 VAC	connector)	
Z1E	12 VDC	(With surge	Z3V	24 VAC		
		voltage suppressor)	Z3J	12 VDC		
Z1F	48 VAC					
Z1G	220 VAC	DIN terminal				
Z1H	240 VAC	(With surge				
Z1V	24 VAC	voltage suppressor)				
Z1J	12 VDC	suppressor)				
Z1K	48 VAC	Conduit terminal				
		Joonaan terrillial				

(With surge

voltage

suppressor)

Conduit

(With surge

voltage

suppressor)

Flat terminal

Special Options

Construction

Dimensions

Z1L

Z₁M

Z1W

Z1N

Z1P

Z1Q

Z1R

Z1Y

Z1S

Z1T

220 VAC

240 VAC

24 VAC

12 VDC

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC 12 VDC



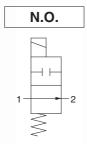
This valve can also be used with air.
 (Refer to the valve specifications for air.)

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Symbol





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

0:		Orifice diameter		Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mmø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX212	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX222	15.0	0.63	1		460
	1/4, 3/6	7	VAZZZ	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX232	38.0	1.58	0.3		580
3		10	V A Z 3 Z	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

110111101	tormany open (thei)							
0:	D	Orifice diameter		Flow-rate ch	Flow-rate characteristics		Max. system pressure	Weight Note)
SIZE PORT SIZE		[mmø]	MODEL		Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX242	10.0	0.42	0.45		320
	5		15.0	0.63	0.2		320	
2	1/4 0/0	4	VX252	15.0	0.63	0.8	1.0	490
	2 1/4, 3/8 7	V X 252	26.0	1.08	0.15		490	
3	1/4, 3/8	5	VX262	18.0	0.75	0.8		620
3	1/4, 3/6	8	V A Z O Z	38.0	1.58	0.3	7	620

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]		
1 to 60 ^{Note)}	-20 to 60		

Note) With no freezing

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)		
NBR (FKM)	0.1 cm ³ /min or less		

External Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm ³ /min or less

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$

Note 2) For seal material/FKM, refer to "Other Options".



[•] Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

Direct Operated 2 Port Solenoid Valve Series VX21/22/23

Note) Refer to the table on page 23 for UL-compliant.



Specifications

For Air

For Medium Vacuum

For Water

For Oil

For Steam

VX2

Body material/Port size/Orifice diameter

2

Water

COII SIZE	z vaiv	e type		B Bouy	IIIaleIIal/	FUIT SIZE/C	mince diameter
Size	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter
	1	N.C.		Α			2
Size 1	'	IV.O.		В		1/8	3
Size i	4	N.O.		С	C37		5
	-	IV.O.		D	(Brass)		2
		,	\	Е	(Diass)	1/4	3
			/	F			5
			Ì	Н			2
			1	J		1/8	3
			\	K	Stainless		5
			1	L	steel		2
			/	M		1/4	3
			į	N			5

Coil cize/Valve type

	2	N.C.		Α		1/4	4
Size 2		IN.O.		В	C37	1/4	7
3126 2	5	N.O.		D	(Brass)	3/8	4
	3	IV.O.		Е	(DIASS)	3/6	7
			\	Н		1/4	4
			1	J	Stainless	1/4	7
			\ \	L	steel	3/8	4
			Ż	M		3/0	7

	3	N.C.	T	Α			5
Size 3		IN.O.		В		1/4	8
SIZE 3	6	N.O.		С			10 (N.C. only)
	0	IN.O.		D	C37		5
			}	E	(Brass)	3/8	8
			1	F			10 (N.C. only)
			\	G		1/2	10 (N.C. only)
			Ì	Н			5
			- 1	J		1/4	8
			\	K	0		10 (N.C. only)
			- 1	L	Stainless steel		5
			/	M	0.00.	3/8	8
			/	N			10 (N.C. only)
			į	Р		1/2	10 (N.C. only)

Bracket interchangeable with an old type

Size	Port size	Orifice diameter [mmø]	Bracket interchangeable with an old type	
		2	O (Interchangeable)	
1	1/8, 1/4	3	O (Interchangeable)	
		5	O (Interchangeable)	
2	1/4, 3/8	4	O (Interchangeable)	
	1/4, 3/0	7	O (Interchangeable)	
		5	O (Interchangeable)	
2	3 1/4, 3/8	1/4, 3/8	8	× (Not interchangeable)*1
3		10	× (Not interchangeable)*1	
	1/2	10	*1	
		101 1 0		

- *1 When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).
- *2 On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

	existi	ng bracket	
	_	No	
J	XB	Yes	
Other ention	Note) For	more information	n, please see table below.

Interchangeable with

Other	option		
Symbol	Seal material *1	Oil-free	Port thread
_	NBR	_	Standard (Rc)
Α	NBR		G
В	INDIN		NPT
С	FKM	_	Standard (Rc)
D	NBR	0	G
Е	INDIN		NPT
F	FKM		G
G	FNIVI	_	NPT
Н			Standard (Rc)
K	FKM	0	G
L			NPT
Z	NBR	0	Standard (Rc)

^{*1} For low concetration ozone resistant and deionised water select seal material FKM.

Voltage/Electrical entry (coil insulation type: Class B)

• VOIT	age/⊑iecti	icai entry (coi	ıınsu	iation type	e: Class B)	
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry	
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit	
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge	
С	110 VAC	(With surge	Z1R	240 VAC	voltage	
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)	
E	230 VAC	suppressor)	Z1S	12 VDC		
F	24 VDC		Z1T	12 VDC	Flat terminal	
G	24 VDC	DIN terminal	Z2A	24 VDC		
Н	100 VAC	(With surge	Z2B	100 VAC		
J	110 VAC	voltage	Z2C	110 VAC	DIN terminal	
K	200 VAC	suppressor)	Z2D	200 VAC	(With surge	
L	230 VAC		Z2E	230 VAC	voltage	
M	24 VDC		Z2F	48 VAC	suppressor,	
N	100 VAC	Conduit terminal (With surge	Z2G	220 VAC	with light)	
Р	110 VAC	voltage	Z2H	240 VAC		
Q	200 VAC	suppressor)	Z2V	24 VAC		
R	230 VAC	Suppressor)	Z2J	12 VDC		
S	24 VDC	Conduit	Z2K	24 VDC		
Т	100 VAC	(With surge	Z2L	100 VAC		
U	110 VAC	voltage	Z2M	110 VAC		
V	200 VAC	suppressor)	Z2N	200 VAC	Conduit terminal	
W	230 VAC	, ,	Z2P	230 VAC	(With surge voltage	
Υ	24 VDC	Flat terminal	Z2Q	48 VAC	suppressor,	
Z1A	48 VAC	Grommet	Z2R	220 VAC	with light)	
Z1B	220 VAC	(With surge	Z2S	240 VAC	with light)	
Z1C	240 VAC	voltage	Z2W	24 VAC		
Z1U	24 VAC	suppressor)	Z2T	12 VDC		
Z1D	12 VDC	Grommet	Z3A	24 VDC		
		Grommet	Z3B	100 VAC		
Z1E	12 VDC	(With surge	Z3C	110 VAC	DIN terminal	
		voltage suppressor)	Z3D	200 VAC	(With surge	
Z1F	48 VAC	DIN terminal	Z3E	230 VAC	voltage	
Z1G	220 VAC	(With surge	Z3F	48 VAC	suppressor,	
Z1H	240 VAC	voltage	Z3G	220 VAC	without DIN	
Z1V	24 VAC	suppressor)	Z3H	240 VAC	connector)	
Z1J	12 VDC	50pp100001)	Z3V	24 VAC		
Z1K	48 VAC	Conduit terminal	Z3J	12 VDC		
Z1L	220 VAC	(With surge				
7485	0401440	1				

Dimensions → Pages 30, 31 (Single unit)

Z1M

Z1W

Z1N

240 VAC

24 VAC

12 VDC

voltage

suppressor)



* This valve can also be used with air or water.
(Refer to the valve specifications for air or water.)

⚠When the fluid is oil.

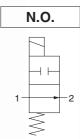
The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Symbol





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

	.,							
0:	Doub sine	Orifice diameter	fice diameter Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)	
Size	Port size	[mmø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX213	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX223	15.0	0.63	1		460
	1/4, 3/6	7	V A Z Z 3	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX233	38.0	1.58	0.3		580
3		10	V A 2 3 3	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

to many open (men)								
0:	Dant sine	Orifice diameter	Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)	
Size	Size Port size [mmø]		Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX243	10.0	0.42	0.45		320
		5		15.0	0.63	0.2		320
2	1/4, 3/8	4	VX253	15.0	0.63	0.8	1.0	490
2	1/4, 3/6	7	V A 2 3 3	26.0	1.08	0.15		490
3	1/4 2/9	5	VX263	18.0	0.75	0.8		620
3	3 1/4, 3/8 VX263	V A 203	38.0	1.58	0.3		620	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate (Oil) Note)		
FKM	0.1 cm ³ /min or less		

External Leakage

Seal material	Leakage rate (Oil) Note)		
FKM	0.1 cm ³ /min or less		

Note) Leakage is the value at ambient temperature 20 °C.



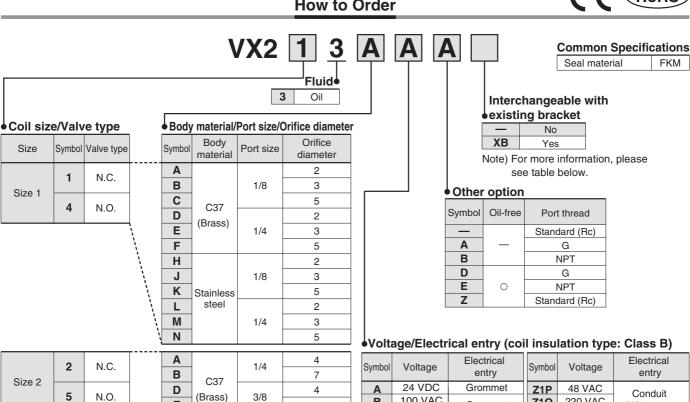
[•] Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

Direct Operated 2 Port Solenoid Valve Series VX21/22/23



How to Order





			1				/
			1	Н		1/4	4
			1	J	Stainless	1/4	7
				L	steel	3/8	4
			/	M		3/0	7
			T	Α			5
	3	N.C.		В		1/4	8
Size 3	_			С		., .	10 (N.C. only)
	6	N.O.		D	C37		5
			7	Е	(Brass)	3/8	8
			1	F			10 (N.C. only)
			į	G		1/2	10 (N.C. only)
			1	Н			5
			\	J		1/4	8
			\	K	Ctainlass		10 (N.C. only)
			/	L	Stainless steel		5
			/	M		3/8	8
			,	N			10 (N.C. only)
			į	Р		1/2	10 (N.C. only)

Bracket interchangeable with an old type

Diac	Stacket interchangeable with an old type							
Size	Port size	Orifice diameter [mmø]	Bracket interchangeable with an old type					
		2	O (Interchangeable)					
1	1/8, 1/4	3	O (Interchangeable)					
		5	O (Interchangeable)					
2	1/4, 3/8	4	O (Interchangeable)					
	1/4, 3/0	7	O (Interchangeable)					
		5	O (Interchangeable)					
3	1/4, 3/8	8	× (Not interchangeable)*1					
3		10	× (Not interchangeable)*1					
	1/2	10	*1					

- *1 When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).
- *2 On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit
В	100 VAC	Grommet	Z1Q	220 VAC	Conduit (With surge
С	110 VAC	(With surge	Z1R	240 VAC	voltage
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)
Е	230 VAC	suppressor)	Z1S	12 VDC	Suppressor)
F	24 VDC	'	Z1T	12 VDC	Flat terminal
G	24 VDC	DINIA	Z2A	24 VDC	
Н	100 VAC	DIN terminal	Z2B	100 VAC	
J	110 VAC	(With surge voltage	Z2C	110 VAC	DIN terminal
Κ	200 VAC	suppressor)	Z2D	200 VAC	(With surge
L	230 VAC	Suppressor)	Z2E	230 VAC	voltage
М	24 VDC		Z2F	48 VAC	suppressor,
N	100 VAC	Conduit terminal	Z2G	220 VAC	with light)
Р	110 VAC	(With surge	Z2H	240 VAC	
Q	200 VAC	voltage	Z2V	24 VAC	
R	230 VAC	suppressor)	Z2J	12 VDC	
S	24 VDC		Z2K	24 VDC	
Т	100 VAC	Conduit (With surge	Z2L	100 VAC	
U	110 VAC	voltage	Z2M	110 VAC	
V	200 VAC	suppressor)	Z2N	200 VAC	Conduit termina
W	230 VAC	cuppi cocci)	Z2P	230 VAC	(With surge voltage
Υ	24 VDC	Flat terminal	Z2Q	48 VAC	suppressor,
Z1A	48 VAC	Grommet	Z2R	220 VAC	with light)
Z1B	220 VAC	(With surge	Z2S	240 VAC	with light,
Z1C	240 VAC	voltage	Z2W	24 VAC	
Z1U	24 VAC	suppressor)	Z2T	12 VDC	
Z1D	12 VDC	Grommet	Z3A	24 VDC	
		Grommet	Z3B	100 VAC	
Z1E	12 VDC	(With surge	Z3C	110 VAC	DIN terminal
		voltage suppressor)	Z3D	200 VAC	(With surge
Z1F	48 VAC	DIN terminal	Z3E	230 VAC	voltage
Z1G	220 VAC	(With surge	Z3F	48 VAC	suppressor,
Z1H	240 VAC	voltage	Z3G	220 VAC	without DIN
Z1V	24 VAC	suppressor)	Z3H	240 VAC	connector)
Z1J	12 VDC	11117	Z3V	24 VAC	
Z1K	48 VAC	Conduit terminal	Z3J	12 VDC	
Z1L	220 VAC	(With surge			
Z1M	240 VAC	voltage			
71W	24 VAC	1			

Dimensions → Pages 30, 31 (Single unit)

Z1W

Z1N

24 VAC

12 VDC

suppressor)

Specifications

For Air

For Medium Vacuum

For Water

For Oil

For Steam

Special Options

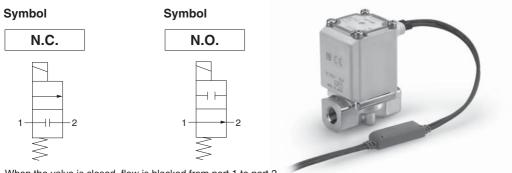
Construction

Dimensions



* This valve can also be used with air, water, oil or heated water. (Refer to the valve specifications for air, water or oil.)

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1,

the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

Size	Port size	Orifice diameter	Model	Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mmø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	[MPa]	[MPa]	[g]
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX215	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX225	15.0	0.63	1		460
	1/4, 3/6	7	V A225	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX235	38.0	1.58	0.3		580
3		10	V A Z 3 3	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

0:	Don't aller	Orifice diameter Model		Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mmø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX245	10.0	0.42	0.45		320
		5		15.0	0.63	0.2		320
2	1/4, 3/8	4	VX255	15.0	0.63	0.8	1.0	490
	1/4, 3/6	7	V X 2 3 3	26.0	1.08	0.15		490
3	1/4 2/0	5	VX265	18.0	0.75	0.8		620
3	3 1/4, 3/8	8	V A205	38.0	1.58	0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
Steam: 183 or less	-20 to 60
Heated water: 99 or less	-20 10 60

Valve Leakage Rate

Internal Leakage

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm ³ /min or less
Heated water	rkivi for night temperature	0.1 cm ³ /min or less

External Leakage

Fluid	Seal material	Leakage rate	
Steam	FKM for high temperature	1.0 cm ³ /min or less	
Heated water	rkivi ioi nign temperature	0.1 cm ³ /min or less	





How to Order (Single Unit)

(E RoHS

						VX2	2 1 5	AB		mmon Specifications eal material FKM for high temperature
• Coil size	e/Valv	ve type		Body	material/		Steam used with heated v	water.	existi — XB	changeable with ing bracket No Yes or more information, please
Size	Symbol	Valve type		Symbol	Body material	Port size	Orifice diameter		s	ee table below.
Size 1	1	N.C.		A B C	C37	1/8	2 3 5		Symbol Oil-free A —	
		l	1	E F	(Brass)	1/4	3 5		B D	NPT G
				J K	Stainless	1/8	2 3 5		E O	NPT Standard (Rc)
			,	M N	steel	1/4	2 3 5	Voltage/Ele	Electrical entry (co	Symbol Voltage Electrical entry
Size 2	2	N.C.		A B D	C37	1/4	7 4	A 24 VDC B 100 VAC C 110 VAC	Grommet Grommet (With surge	Z1K 48 VAC Z1L 220 VAC (With surge voltage suppressor)
	5	N.O.] \	E H J	(Brass) Stainless	3/8	7 4 7	D 200 VACE 230 VACG 24 VDCH 100 VAC	voltage suppressor) Note 1) 2) DIN terminal	Z1W 24 VAC
			1	L M	steel	3/8	7	J 110 VAC K 200 VAC L 230 VAC	(With surge voltage suppressor)	Z1Y 230 VAC
Size 3	3	N.C.		A B C		1/4	5 8 10 (Only N.C.)	N 100 VAC P 110 VAC Q 200 VAC	Conduit terminal (With surge voltage suppressor)	Z2C 110 VAC DIN terminal (With surge voltage suppressor.
	6	N.O.	\	D E F	C37 (Brass)	3/8	5 8 10 (Only N.C.)	R 230 VAC T 100 VAC U 110 VAC V 200 VAC	Conduit (With surge	Z2G 220 VAC Z2H 240 VAC Z2V 24 VAC
				G H J K	<u> </u>	1/2	10 (Only N.C.) 5 8 10 (Only N.C.)	W 230 VAC Z1A 48 VAC Z1B 220 VAC Z1C 240 VAC Z1U 24 VAC	Grommet (With surge voltage suppressor)	Z2L 100 VAC Z2M 110 VAC Z2N 200 VAC Conduit terminal (With surge) VOLTAGE
				M N	Stainless steel	3/8	5 8 10 (Only N.C.) 10 (Only N.C.)	Z1F 48 VAC Z1G 220 VAC Z1H 240 VAC Z1V 24 VAC		Z2R 220 VAC with light

Bracket interchangeable with an old type

Diac	bracket interchangeable with an old type							
Size	Port size	Orifice diameter [mmø]	Bracket interchangeable with an old type					
		2	O (Interchangeable)					
1	1/8, 1/4	3	○ (Interchangeable)					
		5	O (Interchangeable)					
2	1/4 0/0	4	O (Interchangeable)					
	1/4, 3/8	1/4, 3/8	1/4, 3/0	1/4, 3/0	7	O (Interchangeable)		
		5	O (Interchangeable)					
3	1/4, 3/8	8	× (Not interchangeable)*1					
3		10	× (Not interchangeable)*1					
	1/2	10	*1					

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier. Full-wave rectifier is built on the DIN connector side. Refer to page 34 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

Note 3) Flat terminal is not available.

Dimensions → Page 32 (Single unit)

Specifications

For Air

For Medium Vacuum

For Water

For Oil

For Steam

Construction | Special Options

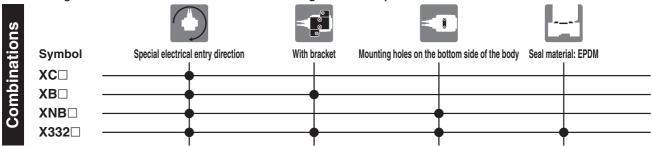
Dimensions

^{*1} When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).

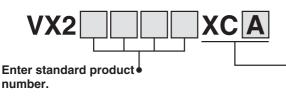
^{*2} On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

Installation Options (Mounting Option/Special Electrical Entry Direction)

The following shows combinations that can be selected using installation options.

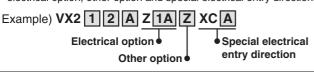


Special Electrical Entry Direction



	Special	electrical entry direction
Symbol	Electrical er	ntry direction
Syllibol	Single unit	Manifold
A	90° 90° OUT	90° Individual port
В	180° OUT	180° Individual port
С	270° 270° OUT	270° Individual port

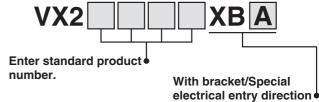
* Enter symbols in the order below when ordering a combination of electrical option, other option and special electrical entry direction.

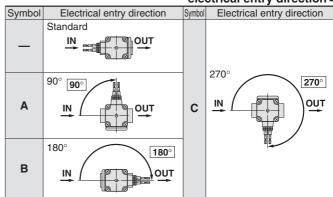


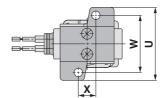
* Enter symbols in the order below when ordering a combination of electrical option, other option and with bracket.











			[mm]
Port size	U	W	X
1/8, 1/4	46	36	11
1/4, 3/8	56	46	13
1/4, 3/8	56	46	13
1/2	_		_
	1/8, 1/4 1/4, 3/8 1/4, 3/8	1/8, 1/4 46 1/4, 3/8 56 1/4, 3/8 56	1/8, 1/4 46 36 1/4, 3/8 56 46 1/4, 3/8 56 46

- *1 Bracket is attached as standard with the resin body, so there are no XB settings.
- *2 When the orifice is Ø 8, Ø 10, and the body port size is 1/4 or 3/8, use a foot type bracket. (The L-bracket of the old VX series is not compatible.) If the body port size is 1/2, there are no XB settings. (Refer to the following.)
- *3 On the bottom side of the standard body, there is no female thread for mounting a bracket. Please be careful because the bracket cannot be retrofit.
- *4 Bracket is packed in the same container as the main body.

Bracket Interchangeable with an Old Type

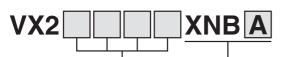
Size	Port size	Orifice diameter (mmø)	Bracket interchangeable with an old type			
		2	(Interchangeable)			
1	1/8, 1/4	3	(Interchangeable)			
		5	(Interchangeable)			
2	1/4, 3/8	4	(Interchangeable)			
		7	(Interchangeable)			
		5	(Interchangeable)			
3	1/4, 3/8	8	× (Not interchangeable)*2			
		10	× (Not interchangeable)*2			
	1/2	10	— (Not available)*2			



Installation Options (Mounting Option/Special Electrical Entry Direction)



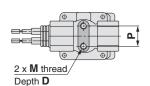
Mounting Holes on the Bottom Side of the Body/ **Special Electrical Entry Direction**



Enter standard product number.

> Mounting holes on the bottom side of the body/ Special electrical entry direction

		-	iai olootiloai olla y allootioli -
Symbol	Electrical entry direction	Symbol	Electrical entry direction
_	Standard OUT		
Α	90° 90° OUT	С	270° OUT
В	180° 180° OUT		1



				<u>[mm]</u>
Size	Size Port size		D	Р
1	1/8, 1/4	M4	6	12.8
2	1/4, 3/8	M5	8	19
3	1/4, 3/8	M5	8	19
3	1/2	M5	8	23

Note) Resin body is not available.

* Enter symbols in the order below when ordering a combination of electrical option, other option and mounting holes on the bottom side of the body.



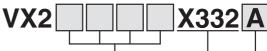
Electrical option

Other option

Mounting holes on the bottom side of the body/ Special electrical entry direction



Seal Material: EPDM/With Bracket/ Mounting Holes on the Bottom Side of the Body/ Special Electrical Entry Direction



Enter standard product Seal material: number. **EPDM**

When the fluid is oil, enter the part number for water (VX2□2).

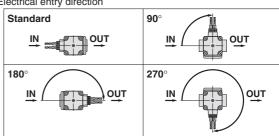
* VX2 3 \rightarrow VX2

Refer to page 15 for model selection.

With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction •

	Specifications		
Symbol	Electrical entry direction	Bracket	
_	IN side (Standard)		
A 90°		None	
В	180°	None	
С	270°		
D	IN side (Standard)		
E	90°	With bracket*1	
F	180°	Willi bracket	
G	270°		
Н	IN side (Standard)		
J	90°	Mounting holes on the	
K	180°	bottom side of the body*1	
L	270°		

- *1 Resin body is not available.
- *2 "Other Options", which can be combined, are A, B, D, E, Z.
- *3 Electrical entry direction



* Enter symbols in the order below when ordering a combination of electrical option, other option, seal material: EPDM, with bracket, mounting holes on the bottom side of the body and special electrical entry direction.



Electrical option

Other option

Seal material: EPDM/ With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction

UL-compliant

* Refer to the table shown below for UL-compliant.

Valve ty

VX2

Fluid

For Air

VX210 Va	alve tv	pe: N.C.
----------	---------	----------

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket
VX210	Α	Α	_	_
	В	В	Α	XB
	C	С	В	
	D	D	С	
	Е	E	D	
	F	F	E	
	H Note 1)	M	F	
	J Note 1)	N	G	
	K Note 1)	Р	Н	
	L Note 1)	Q	K	
	M Note 1)	R	L	
	Note 1)	S	Z	
		т		,

U

٧

W

Υ

Z₁A

Z1B

Z1C

Z1U

Z₁D

Z1E

Z1K

Z₁L

Z1M

Z1W

Z₁N

Z1P

Z₁Q

Z₁R

Z₁Y

Z1S

Z₁T

Z2K

Z₂L

Z₂M

Z2N

Z2P

Z2Q

Z2R **Z2S**

Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

Z3G

Z3H

Z3V

Z3J

Note 1) Since the bracket is attached to the resin body type H, J, K, L, M, N, "XB" cannot be

selected.

VX220 Valve type: N.C. Size

e, ype, d	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket
20	Α	Α	_	_
	В	В	Α	XB
	D	C	В	
	E	D	С	
	H Note 1)	E	D	
	J Note 1)	F	E	
	L Note 1)	M	F	
	M Note 1)	N	G	
		Р	Н	
		Q	K	
		R	L	
		S	Z	
		Т	Nicto 1\ (· ·

U

W

Υ

Z1A

Z1B

Z1C

Z1U

Z1D

Z1E

Z1K

Z₁L

Note 1) Since the bracket is attached to the resin body type H, J, L, M, "XB" cannot be selected.

VX230 Valve type: N.C.

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket
VX230	Α	Α	_	_
	В	В	Α	XB
	С	С	В	
	D	D	С	
	E	Е	D	
	F	F	E	
	G	M	F	
	H Note 1)	N	G	
	J Note 1)	Р	Н	
	K Note 1)	Q	K	
	L Note 1)	R	L	
	M Note 1)	S	Z	
	Note 1)	T	Note 1) S	Since the

U

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W

Υ

Z1A

Z1B

Z1C

Z1U

Z1D

Z1E

Z1K

Z₁L

Z3A

Z3B

Z3C

Z3D

Z₃E

Z3F

Z3G

Z3H

Z3V

Z3J

bracket is attached to the resin body type H, J, K, L, M, N,"XB" cannot be selected. Note 2) For the body material type G, "XB" cannot be selected.

Z1M
Z1W
Z1N
Z1P
Z1Q
Z1R
Z1Y
Z1S
Z1T
Z2K
Z2L
Z2M
Z2N
Z2P
Z2Q
Z2R
Z2S
Z2W
Z2T

Refer to pages 20, 21 for electrical options, other options, and bracket/electrical entry direction.

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

Z3G

Z3H

Z3V

Z3J



Size,

VX232 Valve type: N.C.

Voltage,

Other

options

With

bracket

XΒ

П	
	ns
	9,
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	0,
	- 1

For Air

For Medium Vacuum

For Water

For Steam For Oil

For Water

VX212 Valve type: N.C.					
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With bracket	
VX212	Α	Α	_		
	В	В	Α	XB	
	С	С	В		
	D	D	С		
	E	E	D		
	F	F	E		
	Н	M	F		
	J	N	G		
	K	Р	Н		
	L	Q	K		
	M	R	L		

S

Т

U

٧

W

Υ Z1A Z1B Z1C

Z1U Z1D Z1E Z1K Z₁L **Z**1M Z1W Z₁N Z1P Z₁Q Z₁R Z₁Y **Z1S** Z₁T

Z2K Z₂L Z₂M

Z2N

Z2P

Z2Q

Z2R

Z2S Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

Z3G **Z3H**

Z3V

Z3J

Z

N

. Valv	e type: N.	C.		
Body material	Voltage, Electrical entry, Electrical options	Other options	With bracket	
Α	Α	_	_	
В	В	Α	XB	
D	С	В		
E	D	С		
Н	E	D		
J	F	E		
L	M	F		
	Body material A B D E	Body material Voltage, Electrical entry, Electrical options A A B B B D C E D H E J F	Electrical entry, Electrical options	

M

Voltage,	Other	With		Size,	Body	Voltage,
Electrical entry,	options	bracket		Valve type,	material	Electrical entry,
Electrical options				Fluid		Electrical options
Α	_	_		VX232	Α	Α
В	Α	XB			В	В
С	В		-		С	С
D	С				D	D
Е	D				Е	Е
F	E				F	F
M	F				G Note 1)	M
N	G				Н	N
P	Н				J	P
Q	K				K	Q
R	L				L	R
S	Z				M	S
T		l			N	T
U					P Note 1)	U
V					P Hote 17	
						V
W						W
Y						Y
Z1A						Z1A
Z1B						Z1B
Z1C						Z1C
Z1U						Z1U
Z1D						Z1D
Z1E						Z1E
Z1K						Z1K
Z1L						Z1L
Z1M						Z1M
Z1W						Z1W
Z1N						Z1N
Z1P						Z1P
Z1Q						Z1Q
Z1R						Z1R
Z1Y						Z1Y
Z1S						Z1S
Z1T						Z1T
Z2K						Z2K
Z2L						Z2L
Z2M						Z2M
Z2N						Z2N
Z2P						Z2P
Z2Q						Z2Q
Z2R						Z2R
Z2S						Z2S
Z2W						Z2W
Z2T						Z2T
Z3A						Z3A
Z3B						Z3B
Z3C						Z3C
Z3D						Z3D
Z3E						Z3E
Z3F						Z3F
Z3G						Z3G
Z3H						Z3H
Z3V						Z3V
Z3J						Z3J

VX232	Α	Α	_	_
	В	В	Α	ХВ
	С	С	В	
	D	D	С	
	Е	E	D	
	F	F	Е	
	G Note 1)	M	F	
	Н	N	G	
	J	Р	Н	
	K	Q	K	
	L	R	L	
	M	S	Z	
	N	Т	Note 1) F	
	P Note 1)	U		naterial
		V	type G	i, "XB" t ha
		W	select	
		Υ		
		Z1A		
		Z1B		
		Z1C		
		Z1U		
		Z1D		
		Z1E		
		Z1K		
		Z1L		
		Z1M		
		Z1W		
		Z1N		
		Z1P		
		Z1Q		
		Z1R		
		Z1Y		
		Z1S		
		Z1T		
		Z2K		
		Z2L		
			1	

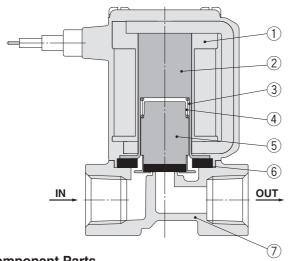
Refer to pages 20, 21 for electrical options, other options, and bracket/electrical entry direction.



Construction/Single Unit

Normally Closed (N.C.)

Body material: Aluminium, C37 (Brass), Stainless steel

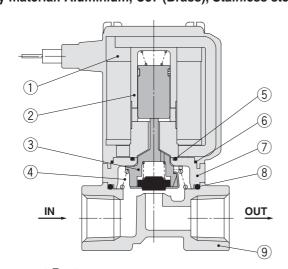


Component Parts

No.	Description	Material					
1	Solenoid coil	Cu + Fe + Resin					
2	Core	Fe					
3	Tube	Stainless steel					
4	Spring	Stainless steel					
5	Armature assembly	NBR, FKM, Stainless steel					
6	Seal	NBR, FKM					
7	Body	Aluminium, C37 (Brass), Stainless steel					

Normally Open (N.O.)

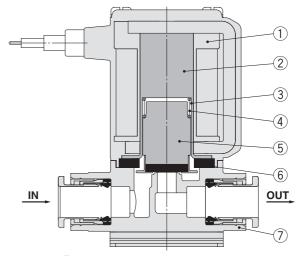
Body material: Aluminium, C37 (Brass), Stainless steel



Component Parts

	ipononi i arto	
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Sleeve assembly	Stainless steel, Resin (PPS)
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM
4	Spring	Stainless steel
5	O-ring A	NBR, FKM
6	O-ring B	NBR, FKM
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM
9	Body	Aluminium, C37 (Brass), Stainless steel

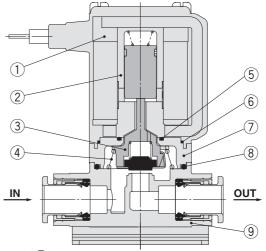
Body material: Resin



Component Parts

No.	Description	Material				
1	Solenoid coil	Cu + Fe + Resin				
2	Core	Fe				
3	Tube	Stainless steel				
4	Spring	Stainless steel				
5	Armature assembly	NBR, FKM, Stainless steel				
6	Seal	NBR, FKM				
7	Body	Resin (PBT)				

Body material: Resin

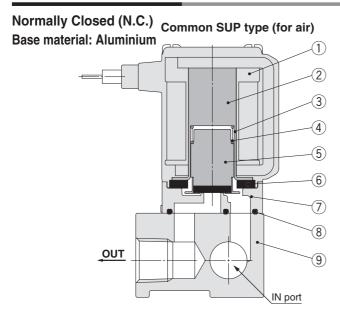


Component Parts

OUI	imponent i arts									
No.	Description	Material								
1	Solenoid coil	Cu + Fe + Resin								
2	Sleeve assembly	Stainless steel, Resin (PPS)								
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM								
4	Spring	Stainless steel								
5	O-ring A	NBR, FKM								
6	O-ring B	NBR, FKM								
7	Adapter	Resin (PPS)								
8	O-ring C	NBR, FKM								
9	Body	Resin (PBT)								



Specifications



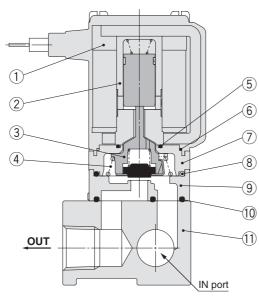
Individual SUP type (for medium vacuum) 2 3 4 4 9 OUT port

Component Parts

	•	
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Core	Fe
3	Tube	Stainless steel
4	Spring	Stainless steel
5	Armature assembly	NBR, FKM, Stainless steel
6	Seal	NBR, FKM
7	Body	Resin (PPS)
8	Gasket	NBR, FKM
9	Base	Aluminium

Normally Open (N.O.)

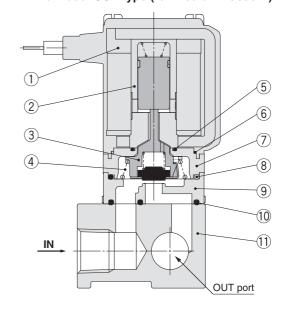
Base material: Aluminium Common SUP type (for air)



Component Parts

	•	
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Sleeve assembly	Stainless steel, Resin (PPS)
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM
4	Spring	Stainless steel
5	O-ring A	NBR, FKM
6	O-ring B	NBR, FKM

Individual SUP type (for medium vacuum)



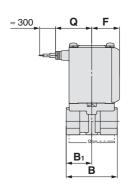
No.	Description	Material
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM
9	Body	Resin (PPS)
10	Gasket	NBR, FKM
11	Base	Aluminium

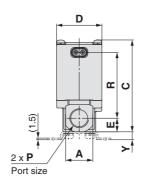


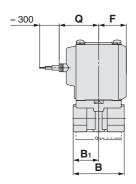
Dimensions/Body Material: Aluminium

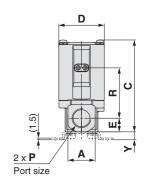
Grommet

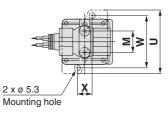
Grommet (with surge voltage suppressor)

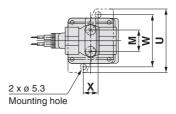






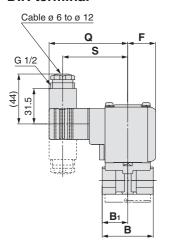


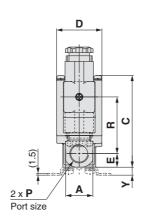


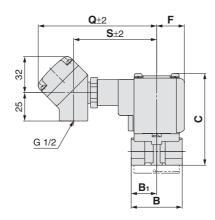


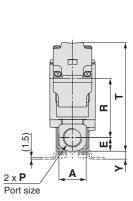
DIN terminal

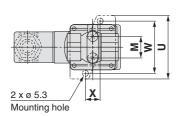
Conduit terminal

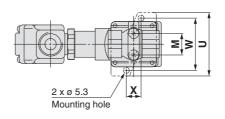












													[mm]
0:	Port size	Δ.	В	B ₁	(D			Mounting bracket dimensions				
Size	Р	A	В	D1	C	D			M	U	W	X	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7
	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_

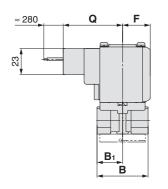
			Electrical entry										
Size Port size		(Grommet	Grommet (with surge voltage suppressor)		DIN terminal			Conduit terminal				
		Q	R	Q	R	Q	R	S	Q	R	S	Т	
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)	
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	91 (99)	
3	1/4, 3/8	32	58 (66)	35	44.5 (52.5)	69.5	50 (58)	57.5	104.5	52 (60)	73.5	96 (104)	
3	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	101.5	

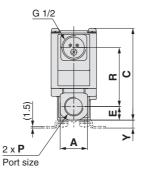
^{():} Denotes the Normally Open (N.O.) dimensions.



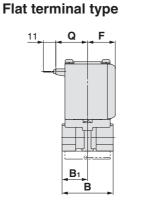
Dimensions/Body Material: Aluminium

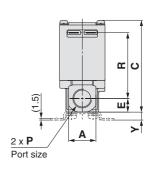
Conduit

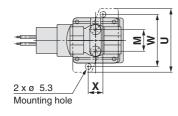


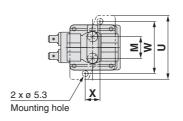


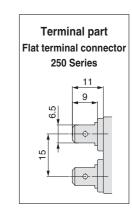












													[111111]		
Size	Port size	_	В	B ₁	(2	Е	L	М	ounting I	unting bracket dimensions				
Size	Р	A	В	D 1	C	D		Г	M	U	W	Х	Υ		
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6		
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7		
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7		
3	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_		

	D		Electric	al entry				
Size	Port size		Conduit	Flat terminal type				
	-	Q	R	Q	R			
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)			
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)			
3	1/4, 3/8	52.5	52 (60)	28	58 (66)			
	1/2	52.5	55	28	61			

^{():} Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

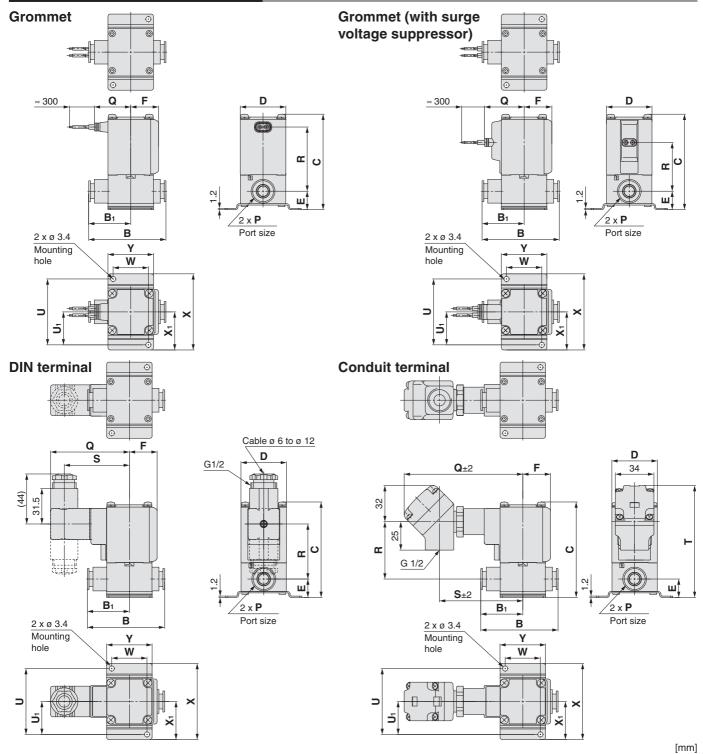
For Medium Vacuum

For Water

For Oil



Dimensions/Body Material: Resin



For information on handling one-touch fittings and appropriate tubing, refer to page 46 and KQ2 series one-touch fittings in KQ2's catalogue.

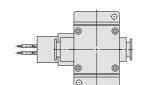
The KQ2 series information can be downloaded from the following SMC website, http://www.smc.eu

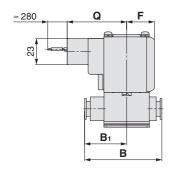
Size	One-touch	В	B₁	C D E F				Mountii	ng brac	ket dime	ensions		
Size	fitting P	В	D 1		ט		Г	U	U ₁	W	Х	X 1	Υ
1	ø 6, ø 8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30
2	ø 8, ø 10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35
3	ø 10, ø 12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40

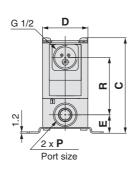
						Е	lectrical enti	ry				
Size	One-touch fitting P	G	Grommet Grommet (with surge voltage suppressor) DIN terminal Conduit te					Conduit terminal				
		Q	R	Q	R	Q R S				R	S	Т
1	ø 6, ø 8	27	42.5 (48)	30	29 (34.5)	64.5	34.5 (40)	52.5	99.5	36.5 (42)	68.5	81.5 (87)
2	ø 8, ø 10	29.5	51 (59)	32.5	37 (45)	67	67 43 (50.5) 55		102	45 (52.5)	71	91.5 (99.5)
3	ø 10, ø 12	32	56.5 (64.5)	35	43 (51)	69.5	48.5 (56.5)	57.5	104.5	50.5 (58.5)	73.5	98.5 (106.5)

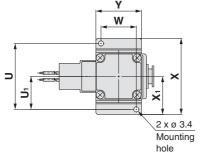
^{():} Denotes the Normally Open (N.O.) dimensions.

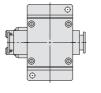


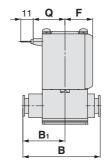


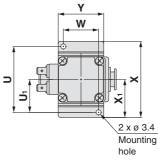


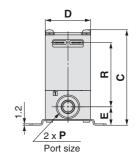


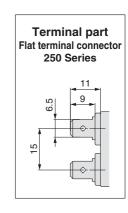








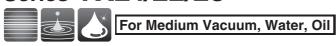




																	[111111]
	One touch								Mounting bracket dimensions						Electric	al entry	1
Size	One-touch fitting P	В	B ₁	С	D	E	F	F Conduit F						FI	Flat terminal		
	nuing P							U	U ₁	W	X	X 1	Υ	Q	R	Q	R
1	ø 6, ø 8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30	47.5	36.5 (42)	23	42.5 (48)
2	ø 8, ø 10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35	50	45 (52.5)	25.5	51 (59)
3	ø 10, ø 12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40	52.5	50.5 (58.5)	28	56.5 (64.5)

(): Denotes the Normally Open (N.O.) dimensions.

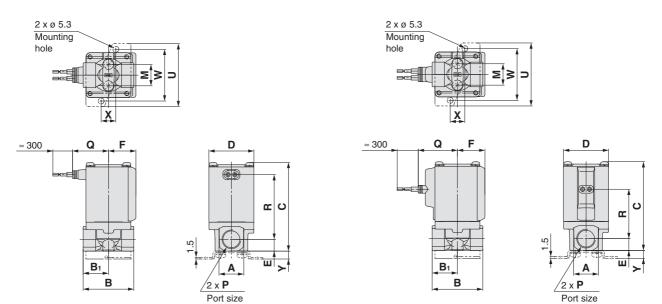
Specifications



Dimensions/Body Material: C37 (Brass), Stainless Steel

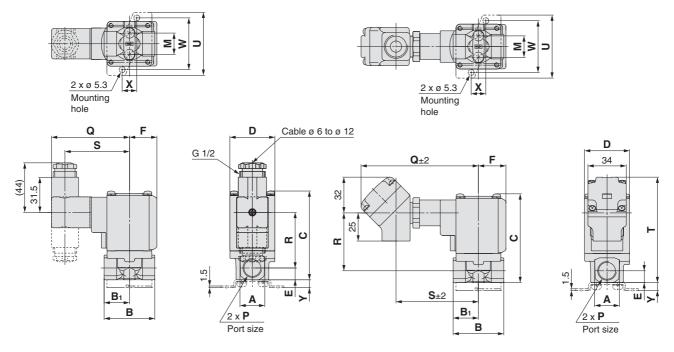
Grommet

Grommet (with surge voltage suppressor)



DIN terminal

Conduit terminal



														[mm]		
ĺ	Size	Port size	Α	В	Bı			_		Mounting bracket dimensions						
	Size	Р	Α	В	D 1	C	D	E	Г	M	U	W	Х	Υ		
	1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6		
	2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7		
	3	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7		
		1/2	29.5	50	25	85.5	40	14	24.5		_	_	_	_		

							Electrical entry							
Size	Port size		Grommet		met (with surge ge suppressor)		DIN terminal		Conduit terminal					
		Q	R	Q	R	Q	R	S	Q	R	S	Т		
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)		
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	89.5 (97.5)		
3	1/4, 3/8	32	57.5 (65.5)	35	44 (52)	69.5	49.5 (57.5)	57.5	104.5	51.5 (59.5)	73.5	94 (102)		
	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	100.5		

^{():} Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Medium Vacuum

For Water

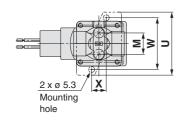
For Oil

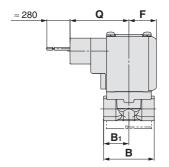
For Steam

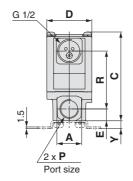
Dimensions/Body Material: C37 (Brass), Stainless Steel

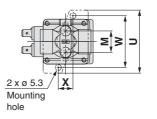
Conduit

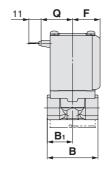


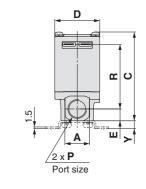


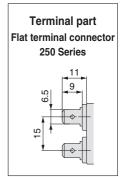












Terminal part Flat terminal connector 250 Series
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Size	Port size	_	В	B ₁)	D	_	_	Mounting bracket dimensions					
Size	Р	Α	Ь	D 1	C	ט		Г	M	U	W	Х	Υ	
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6	
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7	
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7	
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_	

	Port size		Electric	al entry				
Size	Port Size		Conduit	Flat terminal				
	•	Q	R	Q	R			
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)			
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)			
3	1/4, 3/8	52.5	51.5 (59.5)	28	57.5 (65.5)			
3	1/2	52.5	55	28	61			

^{():} Denotes the Normally Open (N.O.) dimensions.





Dimensions/Body Material: C37 (Brass), Stainless Steel

Grommet **Conduit terminal** 2 x ø 5.3 Mounting Mounting hole hole D ≈ 300 Q **Q**±2 (42) ≈ 40 $\mathbf{\alpha}$ ပ α For steam and heated water With full-wave rectifier **S**±2 Βı В Port size Port size Conduit **DIN terminal** 2 x ø 5.3 Mounting Mounting Cable ø 6 to ø 12 hole Q ≈ 280 S G 1/2 (42)≈ 45 G 1/2 44 31.5 Œ For steam and heated water With full-wave rectifier Œ Βı Βı Port size 2 x **P** Port size [mm]

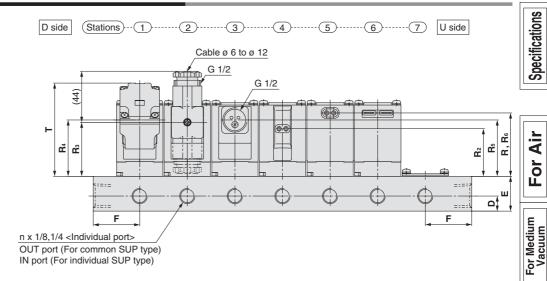
Size	Port size	Λ	В	D.	_		_	_	Mounting bracket dimensions					
Size	P	A	В	B ₁	C	ט	_		M	U	W	Х	Υ	
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6	
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7	
	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7	
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_	

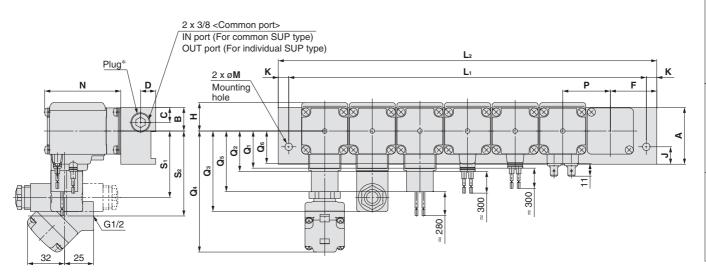
Size	Port size	Grommet		Conduit terminal					Conduit	DIN terminal			
	P	Q	R	Q	R	S	T	Q	R	Q	R	S	
1	1/8, 1/4	27	42 (47.5)	108	36 (41.5)	77	77 (83)	47.5	36 (41.5)	64.5	34 (39.5)	52.5	
2	1/4, 3/8	29.5	53.5 (61.5)	110.5	47 (55)	79.5	89.5 (97.5)	50	47 (55)	67	45 (53)	55	
2	1/4, 3/8	32	57.5 (65.5)	113	51.5 (59.5)	82	94 (102)	52.5	51.5 (59.5)	69.5	49.5 (57.5)	57.5	
	1/2	32	61	113	55	82	100.5	52.5	55	69.5	53	57.5	

^{():} Denotes the Normally Open (N.O.) dimensions.

Flat terminal is not available for valves for steam and heated water.

Dimensions/Manifold/Base Material: Aluminium





* D side port does not have a plug.

											[mm]				
Siz	7.0	Dimensions		n (stations)											
312	ze	DITTETISIONS	2	3	4	5	6	7	8	9	10				
1		L ₁	86	122	158	194	230	266	302	338	374				
	l	L ₂	100	136	172	208	244	280	316	352	388				
2	,	L ₁	90	126	162	198	234	270	306	342	378				
	•	L ₂	108	144	180	216	252	288	324	360	396				
3)	L ₁	103	144	185	226	267	308	349	390	431				
	,	L ₂	121	162	203	244	285	326	367	408	449				

Size	Α	В	С	D	Е	F	Н	J	K	M	N	Р
1	38	15.5	10.5	11	25	32	20	12	7	6.5	50.5 (56.5)	36
2	49	18	13	13	30	36	22	15	9	8.5	60.5 (68.5)	36
3	49	20.5	13	13	30	40	24.5	15	9	8.5	65.5 (73.5)	41

Size	G	rommet		et (With surge e suppressor)	DIN terminal*		Conduit terminal				(Conduit	Flat terminal		
	Q ₁	R ₁	Q ₂	R ₂	Qз	Rз	S ₁	Q ₄	R ₄	S ₂	Т	Q 5	R ₅	Q ₆	R ₆
1	27	40.5 (46.5)	30	27 (33)	64.5	32.5 (38.5)	52.5	99.5	34.5 (40.5)	68.5	66.5 (72)	47.5	34.5 (40.5)	23	40.5 (46.5)
2	29.5	49.5 (57.5)	32.5	36 (44)	67	41.5 (49.5)	55	102	43.5 (51.5)	71	75.5 (83.5)	50	43.5 (51.5)	25.5	49.5 (57.5)
3	32	54.5 (63)	35	41 (49)	69.5	46.5 (54.5)	57.5	104.5	48.5 (56.5)	73.5	80.5 (89.5)	52.5	48.5 (56.5)	28	54.5 (63)

^{():} Denotes the Normally Open (N.O.) dimensions.

For Water

^{*} When using a DIN terminal that faces downward, be careful of interference in the electrical wires and piping.







For Air, Medium Vacuum, Water, Oil and Steam

Replacement Parts

DIN Connector Part No.



<For Class B Coil>

Electrical option	Rated voltage	Connector part no.		
	24 VDC			
	12 VDC			
	100 VAC			
	110 VAC			
None	200 VAC	C18312G6GCU		
None	220 VAC	C10312G0GC0		
	230 VAC			
	240 VAC			
	24 VAC			
	48 VAC			
	24 VDC	GDM2A-L5		
	12 VDC	GDM2A-L6		
	100 VAC	GDM2A-L1		
	110 VAC	GDM2A-L1		
VA/ida li adad	200 VAC	GDM2A-L2		
With light	220 VAC	GDM2A-L2		
	230 VAC	GDM2A-L2		
	240 VAC	GDM2A-L2		
	24 VAC	GDM2A-L5		
	48 VAC	GDM2A-L15		

<For Class H Coil>

Rated voltage	Connector part no.
24 VDC	GDM2A-G-S5
100 VAC	
110 VAC	
200 VAC	
220 VAC	GDM2A-R
230 VAC	GDIVIZA-N
240 VAC	
24 VAC	
48 VAC	
24 VDC	GDM2A-G-Z5
100 VAC	GDM2A-R-L1
110 VAC	GDM2A-R-L1
200 VAC	GDM2A-R-L2
220 VAC	GDM2A-R-L2
230 VAC	GDM2A-R-L2
240 VAC	GDM2A-R-L2
24 VAC	GDM2A-R-L5
48 VAC	GDM2A-R-L5
	24 VDC 100 VAC 110 VAC 200 VAC 220 VAC 230 VAC 240 VAC 48 VAC 48 VAC 100 VAC 110 VAC 220 VAC 240 VAC

^{*} Select an appropriate DIN connector suitable for the coil insulation type.

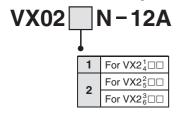
Gasket Part No. for DIN Connector

VCW20-1-29-1 (For Class B Coil) VCW20-1-29-1-F (For Class H Coil)

Lead Wire Assembly for Flat Terminal (Set of 2 pcs.)

VX021S-1-16FB

Bracket Assembly Part No. (for Metal Body)



- * 2 mounting screws are shipped together with the bracket assembly.
- * On the bottom side of the standard body, there is no female thread for mounting a bracket. Please select XNB□.

Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential of the solenoid valve portion must not exceed the maximum operating pressure differential.]

4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. [value under the prescribed conditions]

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, $W = V \cdot A \cdot \cos \theta$.

For DC, $W = V \cdot A$.

Note) $\cos \theta$ shows power factor. $\cos \theta \approx 0.9$

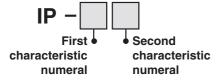
2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Degree of protection

A degree defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



●First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mmø and greater
2	Protected against solid foreign objects of 12 mmø and greater
3	Protected against solid foreign objects of 2.5 mmø and greater
4	Protected against solid foreign objects of 1.0 mmø and greater
5	Dust-protected
6	Dust-tight

Electrical Terminology

Second Characteristics:

Degrees of protection against water

e 1
e 2
ре
type
f type
oof type
/ре
type
֡

Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene propylene rubber

2. Oil-free treatment

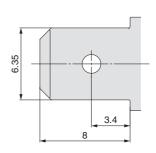
The degreasing and washing of wetted parts

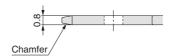
3. Symbol

In the symbol ((), when the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Flat Terminal

Flat terminal/Electrical connection size of molded coil





Solenoid Valve Flow-rate Characteristics

(How to indicate flow-rate characteristics)

1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow-rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997
equipment	_	Cv	JIS B 2005: 1995 Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

- 2.1 Indication according to the international standards
- (1) Conformed standard
 - ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—
 - **Determination of flow-rate characteristics**
 - JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—
 - How to test flow-rate characteristics
- (2) Definition of flow-rate characteristics
 - The flow-rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio **b**.
 - Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow
 - condition by the product of the upstream absolute pressure and the density in a standard condition.
 - Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.
 - Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and
 - where sonic speed in a certain part of an equipment is reached.
 - Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.
 - Subsonic flow : Flow greater than the critical pressure ratio
 - Standard condition : Air in a temperature state of 20 °C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar),
 - relative humidity 65 %.
 - It is stipulated by adding the "(ANR)" after the unit depicting air volume.
 - (standard reference atmosphere)
 - Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere
- (3) Formula for flow rate
 - It is described by the practical units as following.

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le b$$
, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[\frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{t}}}}$$
 (2)

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimetre) of SI unit are also allowed to be described by L (litre). $1 \text{ dm}^3 = 1 \text{ L}$



Solenoid Valve Flow-rate Characteristics Series VX21/22/23

C: Sonic conductance [dm3/(s.bar)]

b : Critical pressure ratio [—]
P₁ : Upstream pressure [MPa]
P₂ : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program."

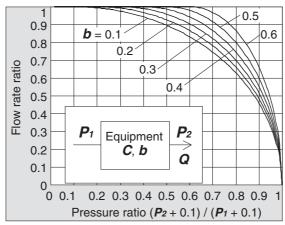
Example)

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid valve is performed in t = 2 [dm³/(s·bar)] and t = 0.3.

According to formula 1, the maximum flow rate = 600 x 2 x (0.4 + 0.1) x $\sqrt{\frac{293}{273 + 20}}$ = 600 [dm³/min (ANR)]

Pressure ratio =
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate will be 0.7 when the pressure ratio is 0.8 and $\boldsymbol{b} = 0.3$. Hence, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow-rate characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80 %, 60 %, 40 %, 20 % and the upstream and downstream pressure. And then, obtain the sonic conductance \boldsymbol{C} from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find \boldsymbol{b} , then obtain the critical pressure ratio \boldsymbol{b} from that average.

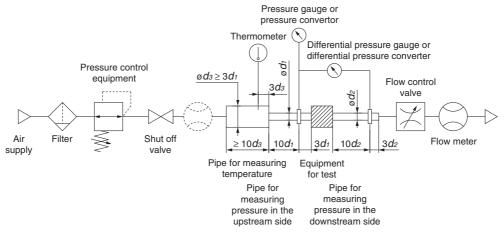


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When
$$\frac{P_2 + 0.1}{P_1 + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
(3)

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$Q = 240 \times S \sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$$
(4)

Conversion with sonic conductance **C**:

S = 5.0 x C....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimetre) of SI unit are also allowed to be described by L (litre) $1 \text{ dm}^3 = 1 \text{ L}$

S: Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio b is the unknown equipment. In the formula (2) by the sonic conductance \boldsymbol{C} , it is the same formula as when $\boldsymbol{b} = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

 $S = 12.1 \frac{V}{t} \log_{10} \left(\frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots (6)$ Pressure switch Thermometer Solenoid Pressure control Control **S**: Effective area [mm²] valve equipment V: Air tank capacity [dm3] Equipment for test t : Discharging time [s] Air tank **Ps**: Pressure inside air tank Rectifier tube on the downstream side Filter Shut off Pressure gauge before discharging [MPa] supply or pressure convertor : Residual pressure inside air tank Timer (Clock)

after discharging [MPa]

T: Temperature inside air tank before discharging [K]

Fig. (2) Test circuit based on JIS B 8390

Pressure recorde

2.3 Flow coefficient *Cv* factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the CV factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{\bar{Q}}{114.5\sqrt{\frac{\Delta P(P_2 + P_a)}{T_1}}}$$
 (7)

 ΔP : Pressure drop between the static pressure tapping ports [bar]

P₁: Pressure of the upstream tapping port [bar gauge]

 P_2 : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$

Q: Flow rate [dm³/s standard condition] **Pa**: Atmospheric pressure [bar absolute] T₁: Upstream absolute temperature [K]

Test conditions are $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{ K}, 0.07 \text{ bar} \leq \Delta P \leq 0.14 \text{ bar}.$

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test proce-

JIS B 2005: 1995: Test method for the flow coefficient of a valve Equipment standards: JIS B 8471: Solenoid valve for water JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow-rate characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
(8)

Av: Flow coefficient [m2]

Q: Flow rate [m3/s]

 ΔP : Pressure difference [Pa] ρ : Fluid density [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow-rate characteristics are shown in Graph (2). In the case of liquid:

 $\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$ (9)

Q: Flow rate [l/min]

Av: Flow coefficient [m2]

 ΔP : Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
(10)

Q: Flow rate [kg/h]

Av: Flow coefficient [m2]

 ΔP : Pressure difference [MPa]

 P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$

P₂: Downstream pressure [MPa]

Conversion of flow coefficient:

 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$ (11)

Here,

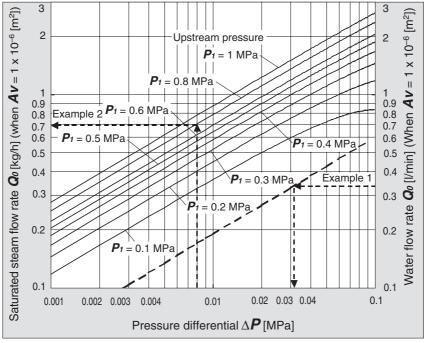
Kv factor : Value of the clean water flow rate represented by m³/h which runs through a valve

at 5 to 40 °C, when the pressure difference is 1 bar.

Cv factor (Reference values): Figures representing the flow rate of clean water by US gal/min which runs

through a valve at 60 °F, when the pressure difference is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow-rate characteristics

Example 1)

Obtain the pressure difference when water 15 [l/min] runs through a solenoid valve with an $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$ [m²]. Since $\mathbf{Q}_0 = 15/45 = 0.33$ [l/min], according to Graph (2), if reading $\Delta \mathbf{P}$ when \mathbf{Q}_0 is 0.33, it will be 0.031 [MPa].

Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an $Av = 1.5 \times 10^{-6}$ [m²].

According to Graph (2), if reading \mathbf{Q}_0 when \mathbf{P}_1 is 0.8 and $\Delta \mathbf{P}$ is 0.008, it is 0.7 [kg/h]. Hence, the flow rate $\mathbf{Q} = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40 $^{\circ}$ C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x 10⁴.

By substituting the measurement results for formula (8) to figure out Av.

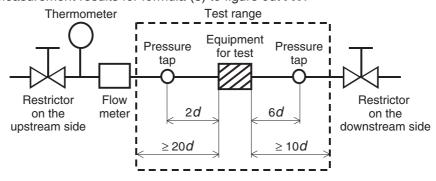


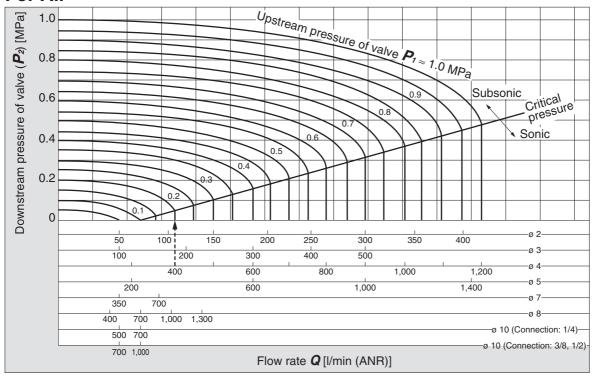
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



Flow-rate Characteristics 1

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

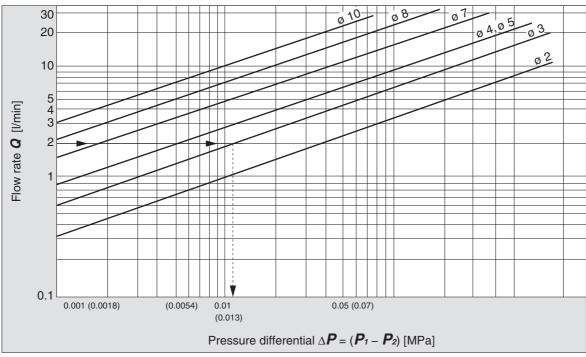
For Air



How to read the graph

The sonic range pressure to generate a flow rate of 400 l/min (ANR) is $P_1 \approx 0.2$ MPa for a ø 4 orifice and $P_1 \approx 0.58$ MPa for a ø 3 orifice.

For Water



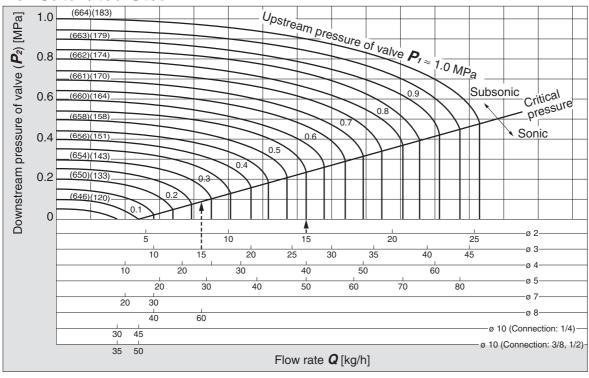
How to read the graph

When a water flow of 2 l/min is generated, $\Delta P \approx 0.013$ MPa for a valve with Ø 3 orifice.

Flow-rate Characteristics 2

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

For Saturated Steam



How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is P1 \approx 0.55 MPa for a \varnothing 2 orifice and P1 \approx 0.28 MPa for a \varnothing 3 orifice. The amount of potential heat varies somewhat based on the pressure P1. At 15 kg/h, there will be approximately 9700 kcal/h of heat.

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Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smc.eu

Design

⚠ Warning

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- 7. When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

△ Warning

1. Fluid

1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm²/s or less. If there is something you do not know, please contact SMC.

2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

Selection

Marning

2. Fluid quality

<Air>

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install air filters close to the valves on the upstream side. A filtration degree of 5 μ m or less should be selected.

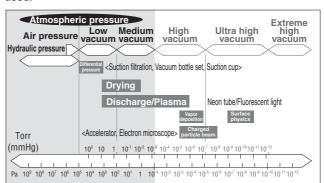
3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves. If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

<Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side.

Also, install a filter on the primary side, and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.





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Selection

⚠ Warning

<Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. The brass (C37 (Brass)) body of this product uses dezincification resistant material as a standard. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

<Oil>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm²/s.

<Steam>

The use of a steam that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve.

As a standard, the mesh count for the strainer is 100 mesh. However, the size and shape of foreign objects that occur depends on the operating environment. Check the fluid status and choose an appropriate mesh count.

The supply water to a boiler includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device, which removes these materials. Do not use operation steam which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as these can cause damage or deterioration.

3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

Selection

⚠ Warning

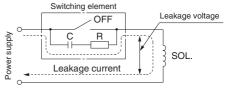
5. Low temperature operation

- The valve can be used in an ambient temperature of between -20 to -10 °C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

∧ Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 5 % or less of rated voltage DC coil: 2 % or less of rated voltage

2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm²/s.

Mounting

Marning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

4. Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.





Be sure to read this before handling.

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Mounting

△ Warning

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

7. Painting and coating

Warnings or specifications printed or labelled on the product should not be erased, removed or covered up.

Disassembly/Assembly Procedures

⚠ Caution

1. Before starting the disassembly work, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

Disassembly

<N.C.>

1) Loosen the mounting screws.

The coil assembly, seal, return spring, armature assembly and body can be removed.

<N.O.>

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

Assembly

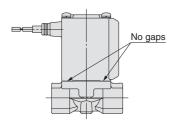
<Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- 2) When changing the electrical entry direction, turn the coil assembly in a desired direction to mount it.
- 3) Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

Proper Tightening Torque [N·m]

i Toper Tigitteti	ing rorque [iving
VX21	0.5
VX22	0.7
\/Y23	0.7



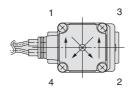


Fig.1 Fig.2

- * After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- * After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.

Disassembly/Assembly Procedures

∕!\ Caution <N.C.> <N.O.> Mounting screw Mounting screw Coil assembly O-ring A Coil assembly O-ring B Seal Adapter Return spring Push rod assembly Armature assembly Spring O-ring C Metal body (C37 (Brass) Resin body





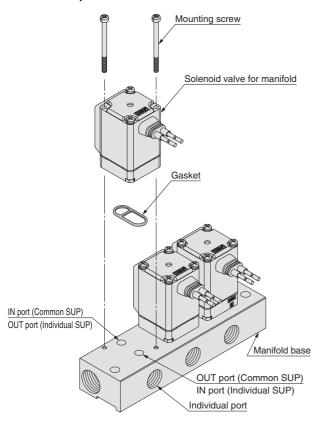
Be sure to read this before handling.

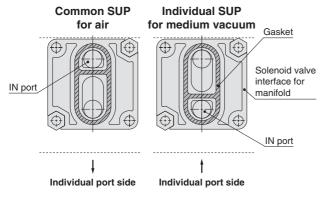
Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smc.eu

Disassembly/Assembly Procedures

∧ Caution

Manifold Exploded View





- * Mounting orientation exists when mounting valves onto manifold base. Mount it as shown above.
- st Take great care when special electrical entry direction (XC) is used.

Piping

Marning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

∧ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Always tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

Tightening Torque for Piping

Thread size	Proper tightening torque [N·m]
Rc1/8	7 to 9
Rc1/4	12 to 14
Rc3/8	22 to 24
Rc1/2	28 to 30

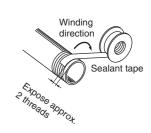
4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

5. Wrapping of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



 In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.



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Recommended Piping Conditions

1. When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

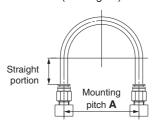


Fig. 1 Recommended piping configuration

Unit: mm

Tube	l N	Straight		
size	Nylon tubing	Soft nylon tubing	Polyurethane tubing	portion length
ø 1/8"	44 or more	29 or more	25 or more	16 or more
ø 6	84 or more	39 or more	39 or more	30 or more
ø 1/4"	89 or more	56 or more	57 or more	32 or more
ø 8	112 or more	58 or more	52 or more	40 or more
ø 10	140 or more	70 or more	69 or more	50 or more
ø 12	168 or more	82 or more	88 or more	60 or more

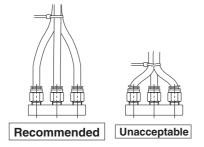


Fig. 2 Binding tubes with bands

Wiring

⚠ Warning

 Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

∧ Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.
 Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within ± 10 % of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within ± 5 % of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)





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Operating Environment

Marning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

△ Warning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

⚠ Caution

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials etc.

4. Exhaust the drainage from an air filter periodically.

Operating Precautions

⚠ Warning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.

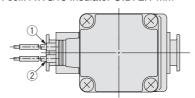
Electrical Connections

∧ Caution

■ Grommet

Class B coil: AWG20 Insulator O.D. 2.5 mm

Class H coil: AWG18 Insulator O.D. 2.1 mm

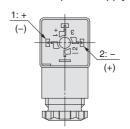


Potod voltago	Lead wire colour		
Rated voltage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Grey	Grey	

^{*} There is no polarity.

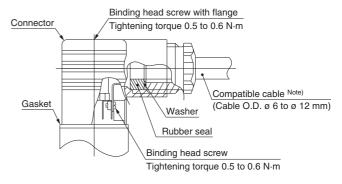
■ DIN terminal

Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- * There is no polarity.
- Use compatible heavy duty cords with cable O.D. ø 6 to ø 12 mm.
- Use the tightening torques below for each section.



Note) For an outside cable O.D. Ø 9 to Ø 12 mm, remove the internal parts of the rubber seal before using.



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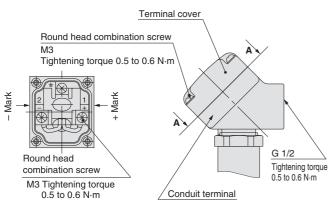
Electrical Connections

⚠ Caution

■ Conduit terminal

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



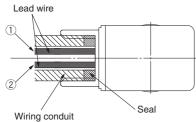
View A-A

(Internal connection diagram)

■ Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



(Bore size G 1/2 Tightening torque 0.5 to 0.6 N·m)

Dated voltage	Lead wire colour		
Rated voltage	1)	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Grey	Grey	

^{*} There is no polarity.

Description	Part no.
Seal	VCW20-15-6

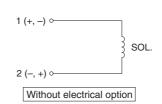
Note) Please order separately.

Electrical Circuits

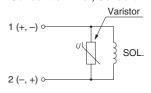
⚠ Caution

[DC circuit]

Grommet, Flat terminal

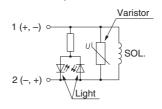


Grommet, DIN terminal, Conduit terminal, Conduit



With surge voltage suppressor

DIN terminal, Conduit terminal

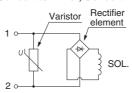


With light/surge voltage suppressor

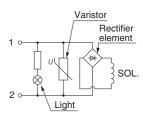
[AC circuit]

* For AC (Class B), the standard product is equipped with surge voltage suppressor.

Grommet, DIN terminal, Conduit terminal, Conduit



DIN terminal, Conduit terminal



Without electrical option With light/surge voltage suppressor

One-touch Fitting

∧ Caution

For information on handling one-touch fittings and appropriate tubing, refer to page 46 and the KQ2 series one-touch fittings in KQ2's catalogue.

The KQ2 series information can be downloaded from the following SMC website, http://www.smc.eu





⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk **⚠** Caution: which, if not avoided, could result in minor or moderate

Warning indicates a hazard with a medium level of risk **⚠** Warning: which, if not avoided, could result in death or serious

injury.

Danger indicates a hazard with a high level of risk Danger: which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

∕∴Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

∕∴Caution

SMC products are not intended for use as instruments for legal

metrology.Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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